

1997-2004 C5 Corvette Roof Installation Instructions-



****Chevrolet technicians adjusted every Corvette roof specific to each vehicle as it left the assembly line. The same care must be taken for your new roof to insure years of enjoyment from your new purchase.****

Before you begin- Using the camera on your phone scan the QR code below, open the video on YouTube and make sure you are capable of the requirements needed to install your new roof.



Install Video for 1997-2004 C5 Corvettes

Can't scan? Type this YouTube link into your web browser- <https://youtu.be/M4ArPa3jp04>

Or Search- "Corvette Roof Panel How To Install For 1997-2004 C5 Corvettes --- & Unboxing"

GM Service Method- (we strongly suggest you watch video above to familiarize yourself with the install procedures.)

To adjust front latch handle perform the following steps:

1. Remove plastic cover on front latches and loosen the latch handle bolts
2. Reposition the latch handle forward or rearward. Maintain a minimum of 2mm (.08 in) clearance between latch handle and the latch striker to avoid squeaks and rattles. Tighten bolts.

For minor rear latch adjustment:

1. Loosen the Allen set screw locking the latch hook.
2. Turn the hook in to tighten or out to loosen.
3. Tighten set screw when finished.

For major rear latch adjustment:

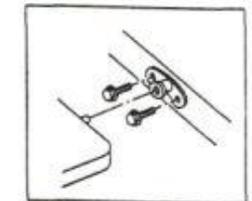
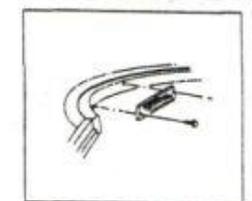
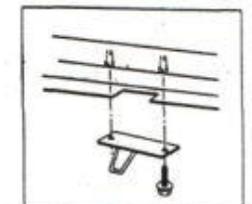
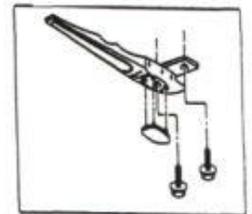
1. Remove the rear center trim panel. Refer to *Trim panel replacement – rear roof bow* in interior trim in GM shop manual
2. Loosen the rear latch striker attaching bolts.
3. Adjust the position of the latch striker.
4. Tighten the striker attach bolts to 10 N.m. (89 lb.in)

For front roof height adjustment to body and weatherstrip seal

1. Remove roof panel and slightly loosen the 10mm latch striker plate bolts
2. Adjust striker plate up or down to raise/lower roof panel
3. Tighten 10MM attach bolts

For rear height adjustment to body and weatherstrip seal

1. Remove roof panel and slightly loosen the 10 mm rear receiver plate bolts.
2. Adjust the receiver plates up or down to raise lower roof panel
3. Tighten 10mm attach bolts



***Care & Maintenance-** Treat your new roof as you would the rest of your vehicles exterior. Mild soap and water with a soft cloth work fine for normal cleaning. We **DO NOT** recommend paper towels! For protection, a non-abrasive liquid wax may be applied with a clean microfiber towel.