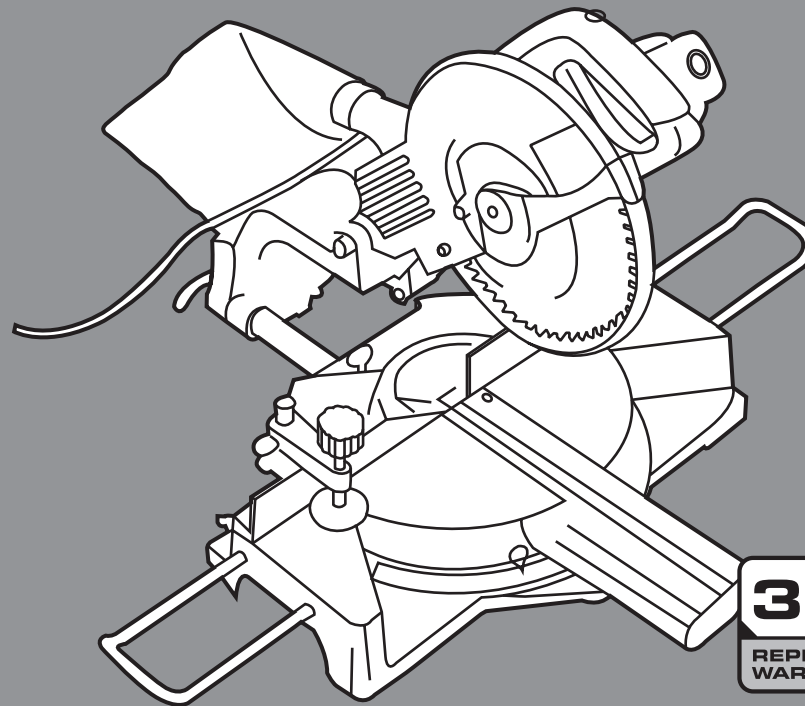


ozito

SLIDING COMPOUND MITRE SAW

1800w



3 YEAR

REPLACEMENT
WARRANTY

OPERATING INSTRUCTIONS

Always Wear Eye, Face & Ear Protection

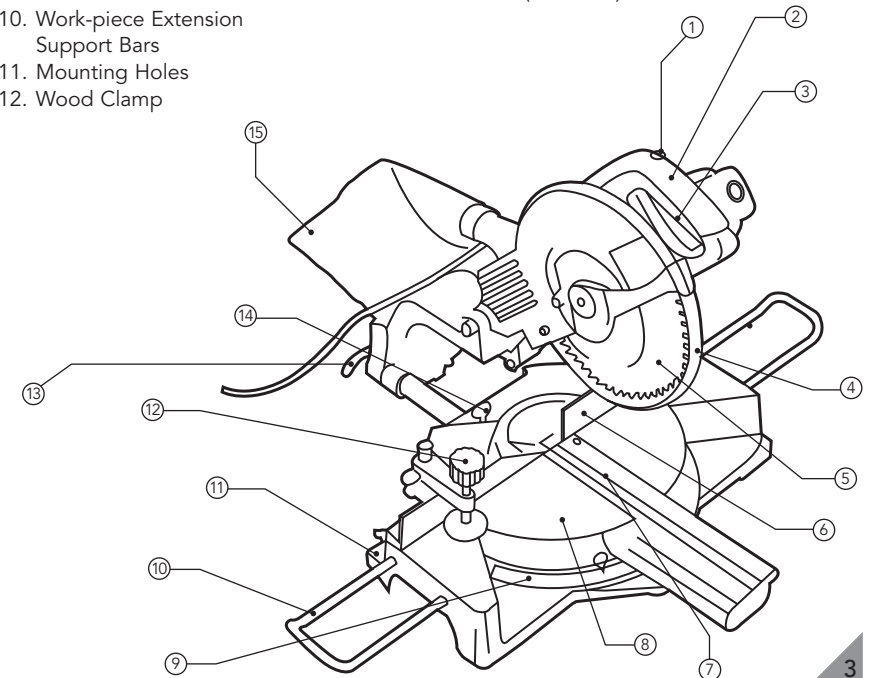
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SPECIFICATIONS – MODEL NO. CMG-411

Motor Size:	1800W
Input:	230V~50Hz
No Load Speed:	4600 rpm
Blade Diameter:	254mm (10")
Cutting Capacity @ 90°:	290mm x 75mm
Mitre Angle:	45° left and 47° right
Bevel Angle:	45° left
Positive Stops:	9
Blade Bore:	12mm with 25.4mm blade washer

Features:	Fence Guide
	Slide
	Safety Lock-Off Button

- | | |
|-----------------------------|-----------------------------|
| 1. Safety Lock-Off Button | 13. Bevel Lock Lever |
| 2. Operating Handle | 14. Slide Locking Wing Nut |
| 3. Trigger Switch | 15. Dust Bag |
| 4. Retractable Guard | 16. Table Locking Knob |
| 5. Blade | (not shown) |
| 6. Guide Fence | 17. Bevel Stop Screw |
| 7. Kerf Plate | (not shown) |
| 8. Rotating Table | 18. Depth of Cut Adjustment |
| 9. 9 Position Indexed Scale | Sleeve and Bolt (not shown) |
| 10. Work-piece Extension | |
| 11. Mounting Holes | |
| 12. Wood Clamp | |



INTRODUCTION

Congratulations on purchasing an Ozito Slide Compound Mitre Saw. We aim to provide quality tools at an affordable price. We hope you will enjoy using this tool for many years.

Your Slide Compound Mitre Saw CMG-411 has been designed for cross-cutting, bevel and mitre cuts and is intended for DIY use only.

SAFETY INSTRUCTIONS

Warning! When using mains-powered tools, basic safety precautions, including the following, should always be followed to reduce risk of fire, electric shock, personal injury and material damage.

Read the whole manual carefully and make sure you know how to switch the tool off, in an emergency, before operating the tool.

Save these instructions and other documents supplied with this machine for future reference.

ELECTRICAL SAFETY

The electric motor has been designed for one voltage only. Always check that the power supply corresponds to the voltage on the rating plate.



This tool is double insulated in accordance with EN 50144; therefore no earth wire is required.

If the supply cord is damaged, it must be replaced by the manufacturer or an authorised Ozito Service Centre in order to avoid a hazard.

Note: Double insulation does not take the place of normal safety precautions when operating this tool. The insulation system is for added protection against injury resulting from a possible electrical insulation failure within the tool.

Using an Extension Lead

Always use an approved extension lead suitable for the power input of this tool. Before use, inspect the extension lead for signs of damage, wear and ageing. Replace the extension lead if damaged or defective.

When using an extension lead on a reel, always unwind the lead completely. Use of an extension lead not suitable for the power input of the tool or which is damaged or defective may result in a risk of fire and electric shock.

GENERAL

- 1. Keep work areas clean.** Cluttered work areas and benches can cause accidents.
- 2. Consider work area environment.** Keep the work area well lit. Do not use your tool where there is a risk of causing fire or explosion, e.g. in the presence of flammable liquids and gases.
- 3. Keep children away.** Do not allow children, visitors or animals to come near the work area or to touch the tool or power lead.
- 4. Dress appropriately.** Do not wear loose clothing or jewellery, as these can be caught in moving parts. Preferably wear non-slip footwear when working outdoors. Wear protective hair covering to keep long hair out of the way.
- 5. Head protection.** Always use safety glasses. Use a face or dust mask whenever the operations may produce dust or flying particles. Wear ear protection whenever the sound level seems uncomfortable.
- 6. Guard against electric shock.** Prevent body contact with earthed or grounded surfaces (e.g. pipes, radiators, cookers and refrigerators). Electric safety can be further improved by using a high sensitivity (30 mA / 30 mS) residual current device (RCD).
- 7. Do not overreach.** Keep proper footing and balance at all times.
- 8. Stay alert.** Watch what you are doing. Use common sense. Do not operate the tool when you are tired.
- 9. Secure work piece.** Use clamps or a vice to hold the work piece; it is safer as it frees both hands to operate the tool.
- 10. Remove adjusting keys and wrenches.** Always check that adjusting keys and wrenches are removed from the tool before operating the tool.
- 11. Extension leads.** Before use inspect the extension leads and replace if damaged. When using the tool outdoors, only use extension leads intended for outdoor use and marked accordingly.
- 12. Use appropriate tool.** The intended use is described in this instruction manual. Do not force small tools or attachments to do the job of a heavy duty tool. The tool will do the job better and safer at the rate for which it was intended. Do not force the tool.

Warning! The use of any accessory or attachment, or performance of any operation with this tool other than those recommended in this instruction manual may present a risk of personal injury.

GENERAL (cont.)

- 13. Check for damaged parts.** Before use carefully check the tool and power lead for damage. Check for misalignment and seizure of moving parts, breakage of parts, damage to guards and switches and any other conditions that may affect its operation. Ensure that the tool will operate properly and perform its intended function. Do not use the tool if any parts are damaged or defective. Do not use the tool if the switch does not turn it on and off. Have any damaged or defective parts repaired or replaced by an Ozito Authorised Service Agent. Never attempt any repairs yourself.
- 14. Unplug the tool.** Shut off the power and wait for the tool to come to a complete standstill before leaving it unattended. Unplug the tool when it is not in use, before changing any parts of the tool, accessories or attachments and before servicing.
- 15. Avoid unintentional starting.** Do not carry the tool with a finger on the on / off switch. Make sure the tool is switched off when plugging in.
- 16. Do not abuse the cord.** Never carry the tool by its cord or pull it to disconnect from the socket. Keep the cord away from heat, oil and sharp edges
- 17. Connect dust extraction equipment.** If devices are provided for the connection of dust extraction and collection facilities, ensure that these are connected and properly used.
- 18. Store idle tools.** When not in use, tools should be stored in a dry, locked up or high place, out of reach of children.
- 19. Maintain tools with care.** Keep tools clean and in good condition for better and safer performance. Follow the instructions for maintenance and changing accessories. Keep handles and switches dry, clean and free from oil and grease.
- 20. Have your tool repaired by an authorised OZITO SERVICE AGENT.**
This power tool complies with relevant safety requirements. To avoid danger, electrical appliances must only be repaired by qualified technicians using original spare parts; otherwise this may result in considerable danger to the user.
- 21. Users.** This appliance is not intended for use by young children or infirmed persons without supervision. Young children should be supervised to ensure that they do not play with this appliance.
- 22. Replacement of the supply cord.** If the supply cord is damaged, it must be replaced by the manufacturer or an authorised Ozito Service Agent in order to avoid a hazard.

FAMILIARISATION

Your slide compound mitre saw is assembled in the carton. Open the box and lift the saw out. Ensure you support the base.

Place the saw on a smooth, flat surface such as a workbench or strong table.

Note: This is a slide compound mitre saw. It has the ability to perform cross-cuts, bevel and mitre cuts. It has been designed for the cutting of wood, wood products, aluminium and plastics.

Rotating the Table to 90° Position

1. Loosen table locking knob one or two turns.
2. Rotate table to the left until index stop engages with 90° positive stop. Then tighten table locking knob

Moving Cutting Head to the Up Position

1. Push down the switch handle, pull out and rotate the cutting head lock pin 90° left or right and then allow the pin to retract.
2. The cutting head will then pivot upwards.

ADDITIONAL SAFETY RULES

- **Always** Wear eye protection.
- **Keep** hands out of path of saw blade.
- **Do not** operate saw without guard in place.
- **Do not** perform any operation freehand.
- **Never** use without kerf plate.
- **Replace** kerf plate when worn.

CAUTION: Failure to heed these warnings may result in personal injury and serious damage to the saw.

- **Do** Protect electric supply line with at least a 15 ampere time-delay fuse or a circuit breaker.
- **Do** Make certain the blade rotates in the correct direction and that the teeth at the bottom of the blade are pointing to the rear of the mitre saw.
- **Do** Make sure all clamp handles and knobs are tight before starting any operation.
- **Do** Make sure all blade and clamp washers are clean and recessed sides of collars are against blade. Tighten arbor screw securely.
- **Do** Keep saw blade sharp and properly set.
- **Do** Keep motor air slots free of chips and dirt.

ADDITIONAL SAFETY RULES (cont.)

- **Do** Shut off power, disconnect cord from power source and wait for saw blade to stop before servicing or adjusting tool.
- **Do** Support long work with an outboard tool rest.
- **Don't** Attempt to operate on anything but designated voltage.
- **Don't** Operate unless all clamp handles are tight.
- **Don't** Use blades larger or smaller than those which are recommended.
- **Don't** Wedge anything against fan to hold motor shaft.
- **Don't** Force cutting action. (Stalling or partial stalling of motor can cause major damage. Allow motor to reach full speed before cutting).
- **Don't** Cut ferrous metals (those with any iron or steel content) or any masonry.
- **Don't** Use abrasive wheels. The excessive heat and abrasive particles generated by them will damage the saw.
- **Don't** Use any abrasive blades.
- **Don't** Allow anyone to stand behind the saw.
- **Don't** Apply lubricants to the blade when it is running.
- **Don't** Place either hand in the blade area when the saw is connected to the power source.
- **Don't** Attempt to cut small pieces 100 mm (4") without clamping.
- **Don't** Reach around or behind saw blade.
- **Don't** Reach underneath the saw unless it is turned off and unplugged.
- **Don't** Move either hand from saw or work piece or raise arm until blade has stopped.
- **Don't** Use dull, gummy, bent or cracked saw blades.
- **Never** Attempt to remove gum or resin from a saw blade in motion. Stop the saw, unplug the saw and clean the blade with solvent.

Caution: Don't connect unit to electrical power source until complete instructions are read and understood.

Caution: Some wood contains preservatives such as copper chromium arsenate (CCA) which can be toxic. When cutting these materials extra care should be taken to avoid inhalation and minimise skin contact.

ASSEMBLY

Bench Mounting

The two holes on either side of the base are provided to facilitate bench mounting. Always mount your saw firmly to prevent movement. To enhance the tool's portability, it can be mounted to a piece of 12mm (1/2") or thicker plywood which then can be clamped to your work support or moved to other sites and re-clamped.

Note: If you elect to mount your saw to a piece of plywood, make sure that the mounting screws don't protrude through the bottom of the wood. The plywood must sit flush on the work support. When clamping the saw to any work surface, only clamp where the mounting screw holes are located. Clamping at any other point will surely interfere with the proper operation of the saw.

Caution: To prevent binding and inaccurate cuts, make sure the mounting surface is not warped or otherwise uneven. If the saw rocks on the surface, place a thin piece of material underneath one saw foot until the saw fits firmly on the mounting surface.

Installing Work-piece Extension Support Bars

On either end of the saw's base you will find 2 horizontal holes for which the support bars are to be inserted. Once inserted tighten the plastic wing nuts to secure the support bars into position.

Assembling Dust Bag

The dust bag simply slides over the dust spout. For the dust bag to work effectively it is best to empty the bag when it becomes 1/3 full.

Installing a New Saw Blade

UNPLUG THE SAW. DO NOT CUT FERROUS METAL (THAT WITH AN IRON OR STEEL CONTENT) OR MASONRY WITH THIS SAW.

Caution: Use only saw blades with teeth angled similar to those pictured on the saw's carton. These are cross cutting saw blades. Blades of a different kind may cause timber to fly off - potentially causing damage or injury. Use 254mm diameter saw blades only which are rated for 4600rpm or higher.

1. Disconnect the machine from the power source.
2. Move the cutting head to the up position as described in the FAMILIARISATION section.
3. Loosen the side cover securing bolt and rotate the blade protection cover allowing access to the blade bolt.
4. While depressing the spindle lock lever (located on the motor side just below where the power supply cord enters the saw), manually rotate the blade clockwise until it locks into position. With the wrench provided remove the blade bolt.

Note: The blade bolt is reverse thread. To loosen, rotate clockwise.

ASSEMBLY (cont.)

5. Remove the outer flange and blade.
6. Refit a new 254mm blade over the spindle and blade washer. Make sure that the teeth at the bottom edge of the blade are pointing toward the back of the saw (away from the operator).
7. While holding the protection guard up refit the outer flange, and bolt; ensure the flange sits flush against the blade.
8. To tighten the blade bolt, depress the spindle lock lever, manually rotating the blade till it locks, then tighten the bolt counter clockwise. Do not over tighten.
9. Rotate the blade protection cover back into position and tighten the side cover securing bolt.

Warning! Never press the spindle lock while the blade is rotating.

Locking Cutting Head in the Down Position

When transporting the saw, the cutting head should always be locked in the down position. This can be done by lowering the cutting head, pulling out the cutting head lock pin and rotating it 90° left or right, then allowing the pin to retract.

Important: Never carry the sliding compound mitre saw by the switch handle alone. This may cause misalignment. Always support the base as you lift the tool.

ADJUSTMENTS

Note: Your slide compound mitre saw is fully and accurately adjusted at the factory at the time of manufacture. If readjustment due to shipping and handling or any other reason is required, follow the steps below to adjust your saw.

Once made, these adjustments should remain accurate. Take the time now to follow these directions carefully to maintain the accuracy of your saw.

Pointers and Scale

Pointers and scales for the bevel and table are supplied, they indicate the angle of cut the saw is currently set up for. Each line on the scales represents 1°. In effect, when the pointers on the scales are moved from one line to the next, the angle cut is changed by 1°.

ADJUSTMENTS (cont.)

Adjusting Pointers

It may become necessary to adjust one of the pointers. To reset the bevel pointer first set the bevel in the upmost right position. If the pointer is not indicating 0°, simply loosen the screw adjust the pointer accordingly and fasten the screw. If you wish to adjust the table pointer, loosen the table locking knob and rotate the table to the 0° positive position. If the pointer is not indicating perfect 0°, simply loosen the screw, adjust the pointer accordingly and fasten the screw.

Tilting Cutting Head for Bevel Cutting

The cutting head of your slide compound mitre saw can be tilted to cut any bevel angle from a 90° straight cut-off to a 45° left bevel angle by loosening the bevel lock lever, tilting the cutting head to the desired angle and fastening the bevel lock lever.

The bevel stop screw allows you to adjust the maximum angle that the cutting head tilts to. This is useful when you have a number of cuts to perform at the same bevel angle. To adjust, first tilt the cutting head to its maximum angle then adjust the screw till the cutting head sits at the angle desired. Secure in place with the nut.

Positive Stops

Positive stops are provided to rapidly position the saw blade between 90° and 45° to the table. To rotate the table to a different position simply loosen the table lock knob 1 or 2 turns and move the table to the desired angle. Then fasten the table lock knob.

Adjusting Downward Travel of the Saw Blade

1. Disconnect the saw from the power source.
2. The downward travel of the saw blade can be adjusted from two places. The first is made by turning the bolt (found directly behind the dust spout) clockwise to raise the depth of cut and counter-clockwise to lower the depth of cut, this will make minor adjustments. For larger adjustments locate the bolt behind the cutting head pivot point. Loosen the bolt and push the metal sleeve towards the blade. The closer you push the sleeve toward the blade, the higher the blade will level out when bringing the cutting head down and visa versa. When the sleeve is at the level you desire, fasten the bolt.

Note: When making this adjustment, make sure the machine is disconnected from the power source. Lowering the blade as far as possible, rotate the blade by hand, making certain the teeth do not contact any metal surfaces, and adjust if necessary.

Guard Actuation and Visibility

The blade protection guard on your saw will rise when lowering the cutting head. When the cutting head is raised the protection guard retracts, covering the blade.

The guard can be raised by hand when inspecting the saw.

NEVER RAISE THE BLADE GUARD MANUALLY UNLESS THE SAW IS TURNED OFF

OPERATION

Switching On/Off

Plug the saw into any household 240V~50Hz power source. Make sure the cord does not interfere with your work.

To turn on the saw, depress the safety lock-off button with your thumb and then proceed to squeeze the trigger switch. Once the saw is running you can release the safety lock-off button. To turn off, release the trigger switch.

Cutting With Your Saw

When cutting non-ferrous metals, the machine is only to be used to perform vertical, straight and mitre cross cuts in the mitre saw mode. We recommend that bevel and compound mitre cuts should not be performed on non-ferrous metals. The machine is not to be used for cutting ferrous metals.

Do not cut ferrous (iron & steel) materials or masonry with this saw.

Do not use any abrasive blades.

ALWAYS MAKE A DRY RUN WITHOUT POWER BEFORE MAKING ANY CUTS.

Cross Cuts

Cutting of multiple pieces is not recommended but can be done safely by ensuring that each piece is held firmly against the table and fence. A cross cut is made by cutting wood across the grain at any angle. A straight cross cut is made with the mitre arm at the 0° position. Set the mitre arm at 0°, hold the wood on the table and firmly against the fence. Turn on the saw by squeezing the trigger switch. When the saw comes up to speed, lower the cutting head and blade slowly through the wood. Let the blade come to a full stop before raising the arm.

Mitre cross cuts are made with the mitre arm at some angle other than 0°. This angle is often 45° for making corners, but can be set anywhere from 0° to 45° left or 0° to 47° right. After selecting the desired mitre angle, be sure to tighten the mitre lock knob. Make the cut as described above.

Vertical Straight 90° Cross Cuts

Loosen the table locking knob and rotate the table to 0°. Place the wood to be cut against the fence. Switch the saw on and lower the cutting head, allowing the blade to cut through the work piece and into the kerf plate. After completing the cut, release the switch, let the blade come to a complete stop and return the cutting head to its upper rest position.

Bevel Cuts

A bevel cut is a cross cut made with the saw blade at a bevel to the wood. Bevel angles can be set from 0° right to 45° left and can be cut with the mitre arm set between 0° and 45° left or right.

OPERATION (cont.)

Work-pieces Larger Than 50mm x 100mm

The sliding function allows cutting larger work-pieces using an out-down-back motion. Loosen the slide locking wing-nut. Pull the saw towards you, lower the blade into the work-piece and push it back in to complete the cut. Release the switch, let the blade come to a complete stop and return the cutting head to its upper rest position.

Cutting Compound Mitres

A compound mitre is a cut made by using a mitre angle and a bevel at the same time. This is the type of cut used to make frames or boxes with slanting sides.

Note: If the cutting angle varies from cut to cut, check that the bevel lock lever and the mitre lock knob are securely tightened. These knobs must be tightened after making any changes in bevel or mitre.

Set your saw to the prescribed angles and make a few trial cuts. Practice fitting the cut pieces together until you develop a feel for this procedure and feel comfortable with it.

Quality of Cut

The smoothness of any cut depends on a number of variables. Things like the material being cut, blade type, blade sharpness and rate of cut, all contribute to the quality of the final cut. When a smooth cut is desired for moulding and other precision work, a sharp (60-80 tooth) carbide tipped blade and a slower, even cutting rate will produce the desired results. To ensure the material does not creep while cutting, clamp it securely in place. Always let the blade come to a full stop before raising the arm.

If small fibres of wood still spit out at the rear of the work piece, apply a piece of masking tape on the wood where the cut will be made. Saw through the tape and carefully remove the tape when the cut is finished.

Cutting Aluminium

Note: Do not use the standard saw blade provided. This is for wood only. You must purchase an appropriate aluminium cutting blade from your nearest hardware store.

Aluminium extrusions such as those used for making aluminium screens and storm windows can easily be cut with your sliding compound mitre saw. When cutting aluminium extrusions, or other sections that can be cut with a saw blade (within the capacity of the machine), position the material so the blade is cutting through the smallest cross-section. Be sure to apply stick wax lubricant to the blade before cutting any aluminium stock. Stick wax can be found at your local hardware store. Stick wax provides proper lubrication and keeps chips from adhering to the blade.

Important: Do not apply excessive downward force on the cutting head whilst cutting aluminium or wood. This may damage your gearbox. Be patient and allow the tool time to do the cut.

OPERATION (cont.)

Body and Hand Position

Proper positioning of your body and hands when operating the saw will make cutting easier, more accurate and safer. Never place hands near cutting area. Place hands no closer than 100 mm (4") from the blade. Hold the work-piece tightly to the table and the fence when cutting. Keep hands in position until the trigger switch has been released and the blade has completely stopped.

ALWAYS MAKE DRY RUNS (UNPOWERED) BEFORE FINISH CUTS SO THAT YOU CAN CHECK THE PATH OF THE BLADE. DO NOT CROSS HANDS.

Keep both feet firmly on the floor and maintain proper balance. As you move the mitre arm left and right, follow it and stand slightly to the side of the saw blade.

Clamping the Work Piece

TURN OFF AND UNPLUG THE SAW.

If you cannot secure the work piece on the table and against the fence by hand, (irregular shape, etc) or your hand would be less than 100 mm (4") from the blade, a clamp or other fixture should be used.

A timber clamp is supplied assembled to the unit upon opening the carton.

Clamps, such as spring clamps, bar clamps or C-clamps may be appropriate for certain sizes and shapes of material. Use care in selecting and placing these clamps. Take time to make a dry run before making the cut.

Support for Long Pieces

TURN OFF AND UNPLUG THE SAW. ALWAYS SUPPORT LONG PIECES.

Support long work pieces using any convenient means such as sawhorses or similar devices to keep the ends from dropping.

MAINTENANCE

Ensure the saw blade is sharp, as a dull blade will reduce the quality of the cut and put extra load on the tool.

- Keep the ventilation slots of the saw clean at all times and prevent any foreign matter from entering.
- If the housing of the saw requires cleaning do not use solvents but a moist soft cloth only. Never let any liquid get inside the tool, never immerse any part of the tool into liquid.
- After each use, blow air through the saw to ensure it is free from all dust particles that may build up. Build up of dust particles may cause the tool to overheat and fail.
- Check the carbon brushes (found under the black caps on the either side of the motor every 2 to 6 months). Brushes should be replaced before they wear out. Both brushes should be replaced at the same time.

Note: Ozito Industries will not be responsible for any damage or injuries caused by repairing of the saw by an unauthorised person or by mishandling of the tool.

CONTENTS

1 x Slide Compound Mitre Saw CMG-411	1 x Dust Bag
1 x Blade	1 x Carbon Brushes (Spare Set)
1 x Wrench	1 x Instruction Manual
2 x Work-piece Extension Support Bars	

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OZITO AUTHORISED SERVICE AGENTS

NSW/ACT

Panther Power Tools
Unit 1, 10 Eddie Road
Minchinbury NSW 2770
Ph: 02 9625 0266

QLD

Logan Park Electrical
Unit 18, 22 - 26 Allgas Street
Slacks Creek QLD 4127
Ph: 07 3299 4377

SA

Prestige Power Tool Repairs
Unit 3, 937 Marion Road
Mitchell Park SA 5043
Ph: 08 8358 5772

TAS

Ozito Industries
5 Chestnut Court
Dingley VIC 3172
Ph: 03 9558 3999

VIC

Tool Centre McKinnon
254 McKinnon Road
McKinnon VIC 3204
Ph: 03 9578 2022

NT

Mr. Vac
18 Menmuir Street
Winnellie NT 0821
Ph: 08 8947 1898

WA

Cloverdale Hardware
17 Love Street
Cloverdale WA 6105
Ph: 08 9479 4383

NEW ZEALAND

Network Product Distribution
34 Ben Lomond Crescent
Pakuranga Auckland
Ph: 9576 2730

WARRANTY

THIS WARRANTY FORM SHOULD BE **RETAINED BY THE CUSTOMER** AT ALL TIMES

**PRIOR TO RETURNING THIS PRODUCT
FOR WARRANTY OR REPAIR
PLEASE TELEPHONE OUR CUSTOMER SERVICE LINE**

**Australia 1800 069 486
New Zealand 0508 069 486**

TO ENSURE A SPEEDY RESPONSE PLEASE HAVE THE MODEL NUMBER
AND DATE OF PURCHASE AVAILABLE.

AN OZITO CUSTOMER SERVICE REPRESENTATIVE
WILL TAKE YOUR CALL AND ADVISE YOU OF THE PROCEDURE TO
FOLLOW TO OBTAIN A SPEEDY OUTCOME TO YOUR ENQUIRY.

The warranty is only made available by returning the tool to your nearest
Bunnings Building Supplies with a **confirmed Bunnings register receipt**.

PURCHASED FROM: _____

DATE PURCHASED: _____

3 YEAR REPLACEMENT WARRANTY

Your Ozito tool is guaranteed for a period of **36 months from the original date of purchase** and is intended for DIY (Do it yourself) use only.

WARNING

The following actions will result in the warranty being void.

- Professional, Industrial or high frequency use.
- If the tool has been operated on a supply voltage other than that specified on the tool.
- If the tool shows signs of damage or defects caused by or resulting from abuse, accidents or alterations.
- If the tool is disassembled or tampered with in any way.

Note: Warranty excludes consumable parts such as brushes, batteries, sanding pads, blades, discs, drill bits, collets and router bits.