## SAMSUNG

SERVICE GUIDES
E210 ERROR CODE
Tech Support (888)-699-6067 7am to 6pm CST (M-F)

Revision Date: 1/17/2025 Subject: E210 Error Code

Models: DVM Heat Recovery, ECO Heat Recovery

Title: MCU Communication Error. There is no communication for 2 minutes between Outdoor Unit and

MCU(s).

## **Troubleshooting Steps**

1. Verify all MCU and HR changers have 208/230Volts

- 2. Make sure communication wire is 16/2 stranded shielded wire
- 3. Verify communication wiring is a true daisy chain from condenser and land on MCU or HR changer 1<sup>st</sup> as shown in the image below. Verify there are no breaks, junction boxes or splices in comm wire.



- 4. Ohm communication wire checking for open line or shorts between conductors, shielding or ground.
- 5. At outdoor unit, enter installer setup by pressing and holding the K1 and K2 buttons on main PCB.
- 6. Press K1 repeatedly (K1 2X for ECO and 3X for DVM) until display shows NC on the lefthand screen as shown in image below.
- 7. Press and hold "K4" to auto detect MCU units
- 8. Verify it displays the correct number of MCU's?
- 9. If yes, press and hold K2 to save
- 10. If not, run temp wire from condenser direct to MCU and try steps 5-7 again.
- 11. If outdoor unit still does not display correct number of MCU's, replace Main PCB on MCU that is

displaying E210 error code



MCU Display setting.

