



Lockout Tagout (LOTO)

LOTO is the process of blocking the flow of energy from a power source to equipment and keeping it blocked out while work is being done. This ensures a safe working environment for those working on the machines and prevents the machine from unexpected startup.

LOTO is essential to workplace safety. According to OSHA, 10% of the serious accidents in many industries are caused by failure to control hazardous energy. These accidents may include electrocution, burns, crushing, cutting, lacerating, amputating, or fracturing body parts, and others.

In addition to the care and safety of your workforce, there are also financial reasons to follow LOTO. OSHA regulates compliance with LOTO. For 2018, Control of Hazardous Energy was the fifth most frequently cited OSHA standards violation. Individual fines can range from thousands to tens or hundreds of thousands of dollars if someone is injured or killed.

We offer a variety of services to fit your company's needs. Stand alone or in partnership with Rockwell Automation/ESC services, we can provide:

- **Policy Creation:** Understanding the unique attributes of each company's safety program is key to creating a custom LOTO policy. ESC will create a fully compliant LOTO policy, where all OSHA components are present and site-specific rules are included.
- **Engineering LOTO Procedures:** ESC takes a unique approach to create LOTO procedures by taking the time to understand each company's individual needs before creating a custom LOTO solution that delivers the perfect harmony between safety and efficiency.
- **Customized LOTO Training:** ESC custom tailors a training solution to each client's unique needs. ESC delivers all components needed for OSHA compliance, as well as industry best practices.
- **Annual LOTO Program Auditing:** ESC is able to perform an annual audit of LOTO procedures and authorized employees. ESC takes the time to visually compare existing equipment to the written procedure to determine if there are any changes to the energy isolation process.

Lockout Tagout (A)