

Curing times

FIS VW Plus High Speed FIS V Plus FIS VS Plus Low Speed									
Temperature at anchoring base [°C]	Maximum processing time t_{work}			Minimum curing time $t_{cure}^{1)}$					
	FIS VW Plus High Speed [min.]	FIS V Plus [min.]	FIS VS Plus Low Speed [min.]	FIS VW Plus High Speed [hrs.] [min.]		FIS V Plus [hrs.] [min.]		FIS VS Plus Low Speed [hrs.] [min.]	
-10 – -5 ²⁾	–	–	–	12	–	–	–	–	–
> -5 – 0 ²⁾	5	–	–	3	–	24	–	–	–
> 0 – +5 ²⁾	5	13	–	3	–	3	–	6	–
> +5 – +10	3	9	20	–	50	–	90	3	–
> +10 – +20	1	5	10	–	30	–	60	2	–
> +20 – +30	–	4	6	–	–	–	45	–	60
> +30 – +40	–	2	4	–	–	–	35	–	30

1) In wet concrete or water filled holes the curing times must be doubled.

2) Minimal cartridge temperature +5 °C