



## Goedhart VCI

Industrial air coolers for cooling & freezing applications  
Cu/Al

R404A - CO<sub>2</sub>



# Goedhart VCI

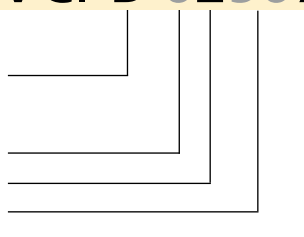
The extensive range Goedhart VCI single discharge ceiling mounted industrial air coolers are available with capacities between 2,8 and 264,4 kW. The Goedhart VCI air coolers are suitable for cooling and freezing applications and with a wide variety of accessories and options available. The coil block is standard build from aluminium end plates, copper tubes and aluminium fins. The fans are arranged for blow-through air configuration for the Goedhart VCI-B and draw-through for the Goedhart VCI-Z (please state which is required when ordering).. The modular design incorporates 5 different sizes of fan, with model options of up to 8 fans per cooler.

## Type description

### Goedhart VCI-B 62567

B=blow through  
Z=draw through

Number of rows deep  
Number of fans  
Fan diameter [cm]  
Fins spacing [mm]



## Coil block

- Tube pitch : 50x50 mm straight
- Fin spacing : 4, 6, 7, 8, 10 and 12 mm
- Material : 15mm o.d copper tube
- : aluminium HT-lamellen
- Optimized cooling circuits
- Standard refrigerant connections are positioned on the left hand side of the unit when looking with the direction of the airflow.
- A good thermal contact is achieved by expansion of the tubes into the fin collars, that are also utilised as spacers to provide a constant distance between the fins.
- All coolers are pressure tested to 30 bar (lower by cooling mediums) and are supplied with a light over pressure charge of dry nitrogen.
- Suitable for all known refrigerants and coolants, with the exception of NH3.

## Casing

- Construction for ceiling mounting
- The flush mounting protects against and prevents accumulation of dust and dirt.
- Casing material of galvanized sheet steel
- Finishing is standard white epoxy spray (RAL 9003)
- Bend/header projection by end covers, easy removed for maintenance
- Defrost by hot gas spiral or electric defrost elements will be fixed to the bottom side of the coil.
- Stainless steel fasteners

# General range features

## Capacity

The listed nominal cooling capacities are based on R404A, DT1, RH of 85% and 4 pole 3 phase fans connected in Δ.

### Influence of Coating on Capacity

The use of coated fins, or of a fully coated coil will result in a capacity decrease of approximately 3%

### Capacity optimisation

Since Goedhart tries to limit stock products, we are capable of optimising the circuitry of our evaporators. In order to do this, the following information is needed :

- Design capacity
- Air volume
- Refrigerant
- Air on temperature
- Evaporating temperature
- Liquid temperature before expansion valve.

## Sound data

The mean sound pressure (LpA @ 3m ± 2 dB (A)) each air cooler is a calculated indication value according to the EN13487 standard parallel pipe. Goedhart uses the fan manufacturer's sound power level (LwA) at the inlet side of the fan. Changes to or by the fan or the product, affect the sound, in these cases, consult the manufacturer for the new indication value. In critical sound requirements, we advise you to consult an expert.

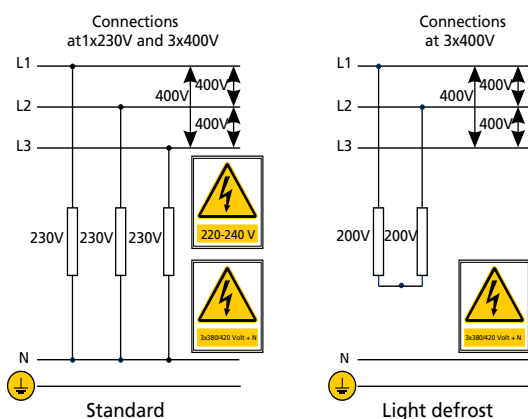
## Defrostsystm:

For room temperatures where ice build-up can be expected and where the coilblock can not be defrosted by the room air, electric or hotgas defrost is necessary.

With low temperatures we also advise fan periphery heating.

### Electrical defrost:

The Goedhart VRB and VRZ can be provided with electric defrost. A distinction can be made here between heavy defrost loads for low temperatures and light defrost load for higher temperatures (room temperature approximately 0 °C). The stainless steel heater elements are fitted in the coilblock in tubes, which forms a high conductive medium between the heaters and the fins. The drip tray heaters are fitted to the underside of the aluminium inner tray with aluminium profiles. The heater elements which are rated for 220/240 V are connected for supply 380/415 V with neutral. The coilblock elements are removable from the end opposite to the refrigerant connections, whilst the tray heater elements can



be removed once the outer tray has been taken off.

### Hot gas defrost:

The coil block is suited for hot gas defrost (hot gas supply through the suction header). At an extra price the drip tray can be provided with a hotgas/cooling medium spiral. The stainless steel tubes of the hotgas spiral are enclosed in special aluminium profiles that are rigidly secured to the underside of the aluminium inner tray, thus providing a good bond for maximum heat transfer. Just as with electric defrost a distinction is made with hotgas defrost between light defrost load (room temperature about 0°C) and heavy defrost load.

## Accessories:

Standard accessories for the Goedhart VCI air coolers are:

- blow-through / draw-through air configuration
- Electric defrost, hot gas defrost and/or water defrost
- Fan periphery heating
- Hinged drip tray.
- Insulated drip tray
- Insulated hygienic polyester drip tray
- Goedhart VCI-Z supplied with bellmouth connection per fan for a longer air throw
- Goedhart VCI-B supplied with air diffuser for a longer air throw
- Goedhart VCI-B supplied with air diffuser with air operated damper to increase defrost efficiency (air volume reduced to approx. 90% and capacity reduced to approx. 95%)

The accessories are included in the price list.

## Optional extras:

Various optional extras for the VCI are available, price and delivery upon request:

- Isulation disks
- Feet for floor mounting
- Coating of the coil block
- Fan hood
- Hinged fan plates
- 60 Hz motors
- EC-fans
- Single phase motors
- Coolants (glycol, water, etc.)
- Pump system
- Other casing materials
- Other fin spacings
- Sea water resistant fins

## Mounting and Maintenance

Goedhart VCI is delivered on a wooden frame. When on the frame, Goedhart VCI can be handled by forklift truck, which makes positioning and installation simple. Refer to our maintenance and installation manual.



# Fans

Because of the flexible construction of the Goedhart VCI air cooler, in principle it is possible to deliver with different fans. GEA Goedhart selected a standard fan range of Ziehl Abegg (we reserve the right to alter the manufacturer) which fit perfectly on the Goedhart VCI air coolers. The fans can be supplied in both blow-through and draw-through executions. Against an extra price and with extra delivery times stainless steel guards and EC-fans are available.

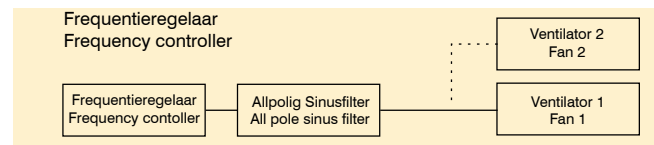
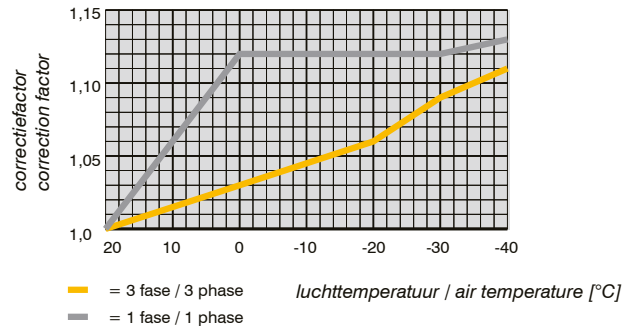
## Execution

The fans meet the ErP directive. The fans have very good aerodynamic features because of the special impeller geometry. This special impeller geometry gives the fan a low noise level and an high efficiency.

1x230V fans are suitable for a room temperature till -25°C. 3x400V fans are suitable for a room temperature till -40°C. When lower room temperatures are desired, special fans are need.

- Tension : 3x400V-50Hz-3 phase  
: 1x230V-50Hz-1 phase  
(60Hz execution on request)
- Protection class : IP44 / IP54
- Color : RAL9005 (black)
- Speed controlling : - 3 Phase motors are suitable for 2-speed regulation by  $\Delta$ -Y reconnection.  
- 3 Phase motors are suitable for frequency controller with all-pole sinus filter.  
- 1 Phase motors are suitable for phase control and transformer.

The motors are standard executed with a thermo contact (TB) and must be connected to prevent motor damages. The maximum allowable working data in the table and on the name plate of the fans are to operate in an air temperature of 20 °C (air density of  $\rho = 1,2 \text{ kg/m}^3$ ). For air temperatures lower then +20 °C, the current amperage can be calculated by using the diagram multiplication factor, suitable thermal overloads can then be selected.



## Three phase - 50 Hz

| Fan type                               | Tension   | Δ                 |       |      |                                                          | Y                 |       |      |                                                          | Wiring diagram<br>blow-through/<br>draw-through |
|----------------------------------------|-----------|-------------------|-------|------|----------------------------------------------------------|-------------------|-------|------|----------------------------------------------------------|-------------------------------------------------|
|                                        |           | Speed             | Input | FLC  | Sound power<br>indication each<br>fan<br>LwA (+/-2dB(A)) | Seed              | Input | FLC  | Sound power<br>indication each<br>fan<br>LwA (+/-2dB(A)) |                                                 |
|                                        | V         | min <sup>-1</sup> | Watt  | A    | dB(A)                                                    | min <sup>-1</sup> | Watt  | A    | dB(A)                                                    |                                                 |
| 4 pole (n=1500 min <sup>-1</sup> nom.) |           |                   |       |      |                                                          |                   |       |      |                                                          |                                                 |
| FN040                                  | 3x400/690 | 1370              | 230   | 0.44 | 76                                                       | 1110              | 170   | 0.27 | 70,5                                                     | 108B/108A                                       |
| FN045                                  | 3x400/690 | 1250              | 350   | 0.64 | 78                                                       | 950               | 220   | 0.35 | 70                                                       | 108B/108A                                       |
| FN050                                  | 3x400/690 | 1330              | 830   | 1.45 | 81                                                       | 940               | 550   | 0.97 | 75                                                       | 108B/108A                                       |
| FN056                                  | 3x400/690 | 1280              | 1050  | 2.20 | 85                                                       | 920               | 580   | 1.10 | 76                                                       | 108B/108A                                       |
| FE063                                  | 3x400/690 | 1330              | 1450  | 2.60 | 89                                                       | 1080              | 980   | 1.60 | 84                                                       | 108B/108A                                       |
| 6 pole (n=1000 min <sup>-1</sup> nom.) |           |                   |       |      |                                                          |                   |       |      |                                                          |                                                 |
| FN045                                  | 3x400/690 | 860               | 180   | 0.39 | 67                                                       | 640               | 100   | 0.19 | 61                                                       | 108B/108A                                       |
| FN050                                  | 3x400/690 | 870               | 290   | 0.74 | 72                                                       | 590               | 150   | 0.36 | 64                                                       | 108B/108A                                       |
| FN056                                  | 3x400/690 | 870               | 340   | 0.70 | 73                                                       | 630               | 210   | 0.38 | 65                                                       | 108B/108A                                       |
| FN063                                  | 3x400/690 | 900               | 630   | 1.25 | 74                                                       | 720               | 440   | 0.73 | 69                                                       | 108B/108A                                       |

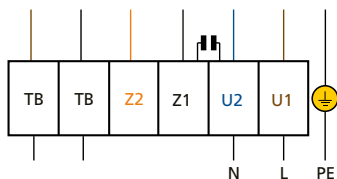
## Single phase - 50 Hz

| Fan type                                     | Speed<br>min <sup>-1</sup> | Input<br>Watt | FLC<br>A | Sound power<br>indication each<br>fan<br>LwA (+/-2dB(A))<br>dB(A) | Wiring diagram<br>blow-through/<br>draw-through |
|----------------------------------------------|----------------------------|---------------|----------|-------------------------------------------------------------------|-------------------------------------------------|
| <b>4 pole (n=1500 min<sup>-1</sup> nom.)</b> |                            |               |          |                                                                   |                                                 |
| FN040                                        | 1350                       | 240           | 1.10     | 76                                                                | 104B/104A                                       |
| FN045                                        | 1290                       | 390           | 1.75     | 80                                                                | 104B/104A                                       |
| FN050                                        | 1230                       | 750           | 3.35     | 81,5                                                              | 104B/104A                                       |
| <b>6 pole (n=1000 min<sup>-1</sup> nom.)</b> |                            |               |          |                                                                   |                                                 |
| FN040                                        | 950                        | 130           | 0.58     | 68                                                                | 104B/104A                                       |
| FN045                                        | 860                        | 180           | 0.82     | 68,5                                                              | 104B/104A                                       |
| FN050                                        | 910                        | 300           | 1.30     | 71,5                                                              | 104B/104A                                       |

## Wiring diagram fans for blow-through air coolers

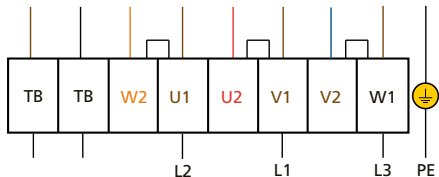
### Ziehl Abegg 1x230V-50Hz (104XB)

U1=bruin  
U2=blauw  
Z1=zwart  
Z2=oranje  
TB=wit



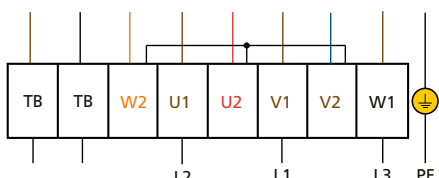
### Ziehl Abegg 3x400V (Δ)-50Hz (108XB)

U1=bruin  
V1=blauw  
W1=zwart  
U2=rood  
V2=grijs  
W2=oranje  
TB=wit



### Ziehl Abegg 3x400V (Y)-50Hz (108XB)

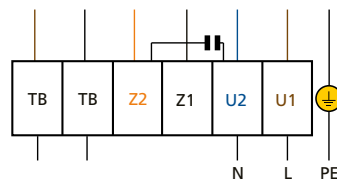
U1=bruin  
V1=blauw  
W1=zwart  
U2=rood  
V2=grijs  
W2=oranje  
TB=wit



## Wiring diagram fans for draw-through air coolers

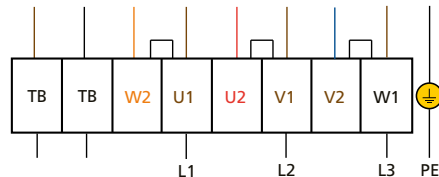
### Ziehl Abegg 1x230V-50Hz (104XA)

U1=bruin  
U2=blauw  
Z1=zwart  
Z2=oranje  
TB=wit



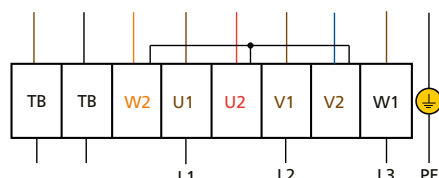
### Ziehl Abegg 3x400V (Δ)-50Hz (108XA)

U1=bruin  
V1=blauw  
W1=zwart  
U2=rood  
V2=grijs  
W2=oranje  
TB=wit



### Ziehl Abegg 3x400V (Y)-50Hz (108XA)

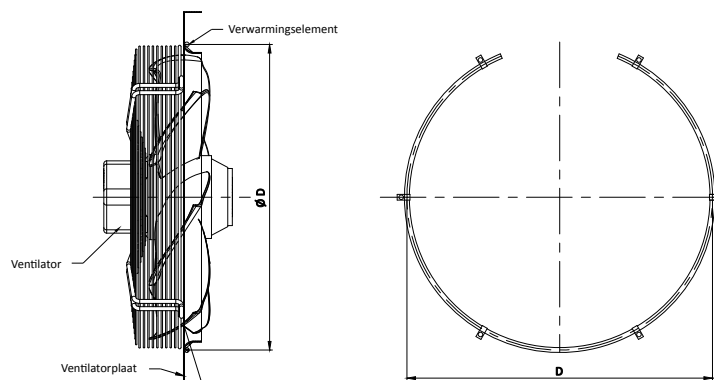
U1=bruin  
V1=blauw  
W1=zwart  
U2=rood  
V2=grijs  
W2=oranje  
TB=wit



## Fan heating

To prevent the freezing of the impeller of the fan during the defrost cyclis of the air cooler, a fan heater can be used.

| Fan diameter | Diameter element | Power (230V) |
|--------------|------------------|--------------|
| mm           | D in mm          | kW           |
| 400          | 435              | 0,50         |
| 450          | 485              | 0,63         |
| 500          | 535              | 0,63         |
| 560          | 595              | 0,76         |
| 630          | 665              | 0,89         |





# Correction factors

## Correction factors DT1 (=air-on)

The capacities are based on R-404A direct expansion, DT1 and a RH of 85 %. DT1 is the difference between air-on temperature and the evaporation temperature of the cooler. The evaporation temperature is the saturate temperature corresponding to the pressure at the suction outlet of the cooler.

The nominal capacities:

|       |                                                        |
|-------|--------------------------------------------------------|
| (SC1) | $t_o = 0^\circ\text{C}$ and $\text{DT1} = 10\text{K}$  |
| (SC2) | $t_o = -8^\circ\text{C}$ and $\text{DT1} = 8\text{K}$  |
| (SC3) | $t_o = -25^\circ\text{C}$ and $\text{DT1} = 7\text{K}$ |

Correction factors for various air-on temperatures and temperature differences (DT1) are as indicated in the table below. The requested capacity must be multiplied by a correction factor from the table. so that a cooler with the resulting nominal capacity can be chosen from the selection tables.

$Q_{\text{nominal}} = \text{factor} \times Q_{\text{requested}}$

### Cooling

| DT1 | SC1-DT1 =10K-Air-on=10°C (0/+10) |      |      |      |      |      |      |      |      |      |      |
|-----|----------------------------------|------|------|------|------|------|------|------|------|------|------|
|     | Evaporation temperature (°C)     |      |      |      |      |      |      |      |      |      |      |
|     | K                                | +7   | +6   | +5   | +4   | +3   | +2   | +1   | 0    | -1   | -2   |
| 6   | 1,87                             | 1,87 | 1,87 | 1,88 | 1,88 | 1,89 | 1,89 | 1,89 | 1,89 | 1,89 | 1,90 |
| 7   | 1,53                             | 1,53 | 1,54 | 1,54 | 1,54 | 1,55 | 1,55 | 1,55 | 1,55 | 1,55 | 1,56 |
| 8   | 1,28                             | 1,28 | 1,28 | 1,29 | 1,29 | 1,30 | 1,30 | 1,30 | 1,30 | 1,30 | 1,31 |
| 9   | 1,11                             | 1,11 | 1,11 | 1,12 | 1,12 | 1,13 | 1,13 | 1,13 | 1,13 | 1,13 | 1,14 |
| 10  | 0,98                             | 0,98 | 0,98 | 0,99 | 0,99 | 0,99 | 1,00 | 1,00 | 1,00 | 1,00 | 1,01 |
| 11  | 0,89                             | 0,89 | 0,89 | 0,90 | 0,90 | 0,91 | 0,91 | 0,91 | 0,91 | 0,91 | 0,92 |
| 12  | 0,78                             | 0,79 | 0,79 | 0,79 | 0,80 | 0,80 | 0,80 | 0,80 | 0,80 | 0,80 | 0,81 |

### Cooling / Freezing

| DT1 | SC2-DT1 =8K-Air-on=0°C (-8/0) |      |      |      |      |      |      |      |      |      |
|-----|-------------------------------|------|------|------|------|------|------|------|------|------|
|     | Evaporation temperature (°C)  |      |      |      |      |      |      |      |      |      |
|     | K                             | -3   | -4   | -5   | -6   | -7   | -8   | -9   | -10  | -11  |
| 6   | 1,32                          | 1,34 | 1,39 | 1,43 | 1,46 | 1,46 | 1,47 | 1,47 | 1,48 | 1,49 |
| 7   | 1,05                          | 1,08 | 1,12 | 1,15 | 1,18 | 1,19 | 1,19 | 1,20 | 1,20 | 1,21 |
| 8   | 0,86                          | 0,88 | 0,91 | 0,94 | 0,97 | 1,00 | 1,00 | 1,01 | 1,01 | 1,02 |
| 9   | 0,76                          | 0,76 | 0,78 | 0,80 | 0,82 | 0,86 | 0,86 | 0,87 | 0,87 | 0,88 |
| 10  | 0,66                          | 0,67 | 0,69 | 0,71 | 0,73 | 0,74 | 0,74 | 0,75 | 0,75 | 0,76 |
| 11  | 0,58                          | 0,59 | 0,59 | 0,60 | 0,62 | 0,64 | 0,64 | 0,65 | 0,66 | 0,67 |
| 12  | 0,55                          | 0,54 | 0,54 | 0,54 | 0,55 | 0,55 | 0,56 | 0,57 | 0,58 | 0,59 |

### Freezing

| DT1 | SC3-DT1 =7K-Air-on=-18°C (-25/-18) |      |      |      |      |      |      |      |      |      |     |
|-----|------------------------------------|------|------|------|------|------|------|------|------|------|-----|
|     | Evaporation temperature (°C)       |      |      |      |      |      |      |      |      |      |     |
|     | K                                  | -21  | -22  | -23  | -24  | -25  | -26  | -27  | -28  | -29  | -30 |
| 6   | 1,20                               | 1,20 | 1,21 | 1,21 | 1,22 | 1,22 | 1,23 | 1,23 | 1,24 | 1,24 |     |
| 7   | 0,99                               | 0,99 | 0,99 | 1,00 | 1,00 | 1,00 | 1,01 | 1,01 | 1,02 | 1,02 |     |
| 8   | 0,83                               | 0,84 | 0,84 | 0,84 | 0,85 | 0,85 | 0,85 | 0,85 | 0,86 | 0,86 |     |
| 9   | 0,72                               | 0,72 | 0,72 | 0,73 | 0,73 | 0,73 | 0,73 | 0,74 | 0,74 | 0,74 |     |
| 10  | 0,63                               | 0,63 | 0,63 | 0,64 | 0,64 | 0,64 | 0,64 | 0,65 | 0,65 | 0,65 |     |
| 11  | 0,56                               | 0,56 | 0,56 | 0,57 | 0,57 | 0,57 | 0,57 | 0,58 | 0,58 | 0,58 |     |
| 12  | 0,50                               | 0,51 | 0,51 | 0,51 | 0,51 | 0,51 | 0,52 | 0,52 | 0,52 | 0,52 |     |

### Calculation example

|                     |          |   |                                                                 |
|---------------------|----------|---|-----------------------------------------------------------------|
| Fin spacing         | : 6 mm   | - | DT1 = +3 - (+10) = 7K                                           |
| Required capacity   | : 30 kW  | - | Correction factor = 1,54                                        |
| Air-on temperature  | : +10 °C | - | Multiply required capacity with correction factor.              |
| Refrigeration temp. | : +3 °C  | - | 30 kW x 1,54 = 46,2 kW                                          |
| Condition           | : SC1    | - |                                                                 |
| Refrigerant         | : R-404A | - | Select air cooler from the table (SC1 type VCI-B 63506=47,5 kW) |

# Attention!

## Moisture carry over from the coil block:

When you select VCI-B with a Ø500 mm fan in an application with a high relative humidity and/or defrost with room air, Goedhart advises the use of a fan with a low pitch angle or the draw-through execution VCI-Z. Thus, you will avoid the risk of moisture carry over from the coil block. The fan with a low pitch angle give a reducing of the capacity of approx. 5% and a reduction of the air volume of approx. 10%.

## Air throw\*\* (only draw-through execution)

The air throw mentioned in the selection table indicated with \*\* is based on an air temperature of 20°C, blowing under a flat ceiling without any obstruction. The height and air circulation fold of the room can influence the air throw. The air speed at the end of the throw-length is 0,25 m/sec

# Goedhart VCI 10mm

|                                                                                     | Type<br>VCI | 3x400V-50H-4pole<br>(1500 min <sup>-1</sup> nom.) |                                         |                                              |            |                             | Surface | Internal volume | Weight | Dimensions |      |      |      |         |      |      |      |      |             | Connections |         |      |      |
|-------------------------------------------------------------------------------------|-------------|---------------------------------------------------|-----------------------------------------|----------------------------------------------|------------|-----------------------------|---------|-----------------|--------|------------|------|------|------|---------|------|------|------|------|-------------|-------------|---------|------|------|
|                                                                                     |             | R404A                                             |                                         |                                              | Air volume | LpA @ 3 m<br>(+/- 2 dB(A))* |         |                 |        | L          | B    | H    | C    | E<br>E1 | E2   | E3   | D1   | D2   | Refrigerant |             |         |      |      |
|                                                                                     |             | DT1 = 10K (SC1)<br>air on= 0°C<br>(0/+10)         | DT1 = 8K (SC2)<br>air on= 0°C<br>(-8/0) | DT1 = 7K (SC3)<br>air on= -18°C<br>(-25/-18) |            |                             |         |                 |        |            |      |      |      |         |      |      |      |      | In          | Uit         | Hot gas |      |      |
|                                                                                     |             |                                                   |                                         |                                              |            |                             |         |                 |        |            |      |      |      |         |      |      |      |      |             |             |         | kW   |      |
|    | 1x          | 6.1.40.10                                         |                                         | 4,0                                          | 3,0        | 3455                        | 54,3    | 24              | 9      | 82         | 1156 | 740  | 620  | 600     | 756  |      |      | 578  |             | 15          | 15      | 19   | 20   |
|                                                                                     |             | 8.1.40.10                                         |                                         | 5,4                                          | 3,9        | 3346                        | 54,3    | 32              | 11     | 95         | 1156 | 840  | 620  | 700     | 756  |      |      | 578  |             | 12          | 15      | 19   | 20   |
|                                                                                     |             | 1.1.40.10                                         |                                         | 6,2                                          | 4,3        | 3239                        | 54,3    | 40              | 14     | 108        | 1156 | 940  | 620  | 800     | 756  |      |      | 578  |             | 12          | 22      | 19   | 20   |
|                                                                                     |             | 6.1.45.10                                         |                                         | 6,5                                          | 4,6        | 5255                        | 56,2    | 33              | 12     | 98         | 1256 | 710  | 720  | 600     | 856  |      |      | 628  |             | 12          | 22      | 19   | 22,5 |
|                                                                                     |             | 8.1.45.10                                         |                                         | 7,7                                          | 5,6        | 5066                        | 56,2    | 44              | 16     | 114        | 1256 | 810  | 720  | 700     | 856  |      |      | 628  |             | 12          | 22      | 19   | 22,5 |
|                                                                                     |             | 1.1.45.10                                         |                                         | 9,0                                          | 6,4        | 4886                        | 56,2    | 55              | 19     | 129        | 1256 | 910  | 720  | 800     | 856  |      |      | 628  |             | 12          | 22      | 19   | 22,5 |
|                                                                                     |             | 6.1.50.10                                         |                                         | 8,5                                          | 6,2        | 7378                        | 59,1    | 41              | 15     | 126        | 1456 | 830  | 720  | 700     | 1056 |      |      | 728  |             | 12          | 22      | 19   | 25   |
|                                                                                     |             | 8.1.50.10                                         |                                         | 10,5                                         | 7,5        | 7162                        | 59,1    | 55              | 19     | 145        | 1456 | 930  | 720  | 800     | 1056 |      |      | 728  |             | 12          | 22      | 19   | 25   |
|                                                                                     |             | 1.1.50.10                                         |                                         | 12,2                                         | 8,7        | 6959                        | 59,1    | 69              | 24     | 164        | 1456 | 1030 | 720  | 900     | 1056 |      |      | 728  |             | 12          | 28      | 19   | 25   |
|                                                                                     |             | 6.1.56.10                                         |                                         | 12,4                                         | 8,9        | 10410                       | 62,8    | 60              | 21     | 167        | 1556 | 930  | 920  | 800     | 1156 |      |      | 778  |             | 12          | 28      | 19   | 27,5 |
|                                                                                     |             | 8.1.56.10                                         |                                         | 14,8                                         | 10,2       | 10158                       | 62,8    | 81              | 28     | 192        | 1556 | 1030 | 920  | 900     | 1156 |      |      | 778  |             | 12          | 28      | 19   | 27,5 |
|                                                                                     |             | 1.1.56.10                                         |                                         | 17,3                                         | 12,0       | 9926                        | 62,8    | 101             | 35     | 217        | 1556 | 1130 | 920  | 1000    | 1156 |      |      | 778  |             | 12          | 28      | 19   | 27,5 |
|                                                                                     |             | 6.1.63.10                                         |                                         | 16,0                                         | 11,4       | 12814                       | 66,6    | 82              | 29     | 215        | 1656 | 945  | 1120 | 800     | 1256 |      |      | 828  |             | 12          | 28      | 19   | 27,5 |
|                                                                                     |             | 8.1.63.10                                         |                                         | 18,7                                         | 13,8       | 12609                       | 66,6    | 110             | 38     | 247        | 1656 | 1045 | 1120 | 900     | 1256 |      |      | 828  |             | 12          | 35      | 19   | 27,5 |
|                                                                                     | 1.1.63.10   |                                                   | 22,7                                    | 16,3                                         | 12404      | 66,6                        | 137     | 47              | 277    | 1656       | 1145 | 1120 | 1000 | 1256    |      |      | 828  |      | 16          | 35          | 19      | 27,5 |      |
|   | 2x          | 6.2.40.10                                         |                                         | 8,9                                          | 6,4        | 6903                        | 57,0    | 48              | 17     | 131        | 1856 | 740  | 620  | 600     | 1456 |      |      | 928  |             | 12          | 22      | 19   | 20   |
|                                                                                     |             | 8.2.40.10                                         |                                         | 10,7                                         | 7,8        | 6684                        | 57,0    | 64              | 22     | 152        | 1856 | 840  | 620  | 700     | 1456 |      |      | 928  |             | 12          | 22      | 19   | 20   |
|                                                                                     |             | 1.2.40.10                                         |                                         | 12,3                                         | 8,8        | 6468                        | 57,0    | 80              | 28     | 172        | 1856 | 940  | 620  | 800     | 1456 |      |      | 928  |             | 12          | 28      | 19   | 20   |
|                                                                                     |             | 6.2.45.10                                         |                                         | 12,9                                         | 9,2        | 10503                       | 58,9    | 66              | 23     | 159        | 2056 | 710  | 720  | 600     | 1656 |      |      | 1028 |             | 12          | 28      | 19   | 22,5 |
|                                                                                     |             | 8.2.45.10                                         |                                         | 15,4                                         | 11,2       | 10121                       | 58,9    | 88              | 30     | 185        | 2056 | 810  | 720  | 700     | 1656 |      |      | 1028 |             | 16          | 28      | 19   | 22,5 |
|                                                                                     |             | 1.2.45.10                                         |                                         | 18,0                                         | 12,8       | 9758                        | 58,9    | 110             | 38     | 212        | 2056 | 910  | 720  | 800     | 1656 |      |      | 1028 |             | 16          | 28      | 19   | 22,5 |
|                                                                                     |             | 6.2.50.10                                         |                                         | 16,9                                         | 12,4       | 14751                       | 61,7    | 82              | 29     | 212        | 2456 | 830  | 720  | 700     | 2056 |      |      | 1228 |             | 16          | 28      | 19   | 25   |
|                                                                                     |             | 8.2.50.10                                         |                                         | 21,0                                         | 15,0       | 14314                       | 61,7    | 110             | 38     | 244        | 2456 | 930  | 720  | 800     | 2056 |      |      | 1228 |             | 16          | 35      | 19   | 25   |
|                                                                                     |             | 1.2.50.10                                         |                                         | 24,4                                         | 17,4       | 13907                       | 61,7    | 137             | 47     | 275        | 2456 | 1030 | 720  | 900     | 2056 |      |      | 1228 |             | 16          | 35      | 19   | 25   |
|                                                                                     |             | 6.2.56.10                                         |                                         | 24,7                                         | 17,8       | 20813                       | 65,4    | 121             | 42     | 282        | 2656 | 930  | 920  | 800     | 2256 |      |      | 1328 |             | 16          | 35      | 19   | 27,5 |
|                                                                                     |             | 8.2.56.10                                         |                                         | 29,8                                         | 20,5       | 20304                       | 65,4    | 161             | 55     | 326        | 2656 | 1030 | 920  | 900     | 2256 |      |      | 1328 |             | 16          | 35      | 35   | 27,5 |
|                                                                                     |             | 1.2.56.10                                         |                                         | 34,5                                         | 24,0       | 19842                       | 65,4    | 201             | 69     | 370        | 2656 | 1130 | 920  | 1000    | 2256 |      |      | 1328 |             | 16          | 42      | 35   | 27,5 |
|                                                                                     |             | 6.2.63.10                                         |                                         | 31,9                                         | 22,8       | 25621                       | 69,2    | 164             | 57     | 372        | 2856 | 945  | 1120 | 800     | 2456 |      |      | 1428 |             | 16          | 42      | 35   | 27,5 |
|                                                                                     |             | 8.2.63.10                                         |                                         | 37,8                                         | 27,6       | 25210                       | 69,2    | 219             | 75     | 429        | 2856 | 1045 | 1120 | 900     | 2456 |      |      | 1428 |             | 16          | 42      | 35   | 27,5 |
|                                                                                     | 1.2.63.10   |                                                   | 42,6                                    | 31,6                                         | 24798      | 69,2                        | 274     | 94              | 486    | 2856       | 1145 | 1120 | 1000 | 2456    |      |      | 1428 |      | 22          | 42          | 35      | 27,5 |      |
|  | 3x          | 6.3.45.10                                         |                                         | 19,4                                         | 13,8       | 15751                       | 60,4    | 99              | 34     | 222        | 2856 | 710  | 720  | 600     | 2456 |      |      | 1428 |             | 16          | 35      | 19   | 22,5 |
|                                                                                     |             | 8.3.45.10                                         |                                         | 23,6                                         | 16,9       | 15176                       | 60,4    | 131             | 45     | 260        | 2856 | 810  | 720  | 700     | 2456 |      |      | 1428 |             | 16          | 35      | 19   | 22,5 |
|                                                                                     |             | 1.3.45.10                                         |                                         | 26,8                                         | 19,3       | 14632                       | 60,4    | 164             | 57     | 297        | 2856 | 910  | 720  | 800     | 2456 |      |      | 1428 |             | 16          | 35      | 35   | 22,5 |
|                                                                                     |             | 6.3.50.10                                         |                                         | 25,9                                         | 18,5       | 22121                       | 63,1    | 123             | 43     | 299        | 3456 | 830  | 720  | 700     | 1028 | 2028 |      | 864  | 1728        | 16          | 35      | 19   | 25   |
|                                                                                     |             | 8.3.50.10                                         |                                         | 31,1                                         | 22,5       | 21465                       | 63,1    | 164             | 57     | 347        | 3456 | 930  | 720  | 800     | 1028 | 2028 |      | 864  | 1728        | 16          | 42      | 35   | 25   |
|                                                                                     |             | 1.3.50.10                                         |                                         | 36,6                                         | 26,1       | 20854                       | 63,1    | 205             | 71     | 393        | 3456 | 1030 | 720  | 900     | 1028 | 2028 |      | 864  | 1728        | 16          | 42      | 35   | 25   |
|                                                                                     |             | 6.3.56.10                                         |                                         | 37,1                                         | 26,7       | 31214                       | 66,8    | 181             | 62     | 397        | 3756 | 930  | 920  | 800     | 1128 | 2228 |      | 939  | 1878        | 16          | 42      | 19   | 27,5 |
|                                                                                     |             | 8.3.56.10                                         |                                         | 45,2                                         | 32,8       | 30451                       | 66,8    | 241             | 83     | 462        | 3756 | 1030 | 920  | 900     | 1128 | 2228 |      | 939  | 1878        | 22          | 42      | 35   | 27,5 |
|                                                                                     |             | 1.3.56.10                                         |                                         | 52,7                                         | 37,7       | 29756                       | 66,8    | 301             | 103    | 524        | 3756 | 1130 | 920  | 1000    | 1128 | 2228 |      | 939  | 1878        | 22          | 42      | 35   | 27,5 |
|                                                                                     |             | 6.3.63.10                                         |                                         | 48,0                                         | 34,1       | 38430                       | 70,6    | 246             | 85     | 529        | 4056 | 945  | 1120 | 800     | 1228 | 2428 |      | 1014 | 2028        | 22          | 42      | 35   | 27,5 |
|                                                                                     |             | 8.3.63.10                                         |                                         | 58,8                                         | 42,2       | 37810                       | 70,6    | 328             | 113    | 611        | 4056 | 1045 | 1120 | 900     | 1228 | 2428 |      | 1014 | 2028        | 22          | 54      | 35   | 27,5 |
|                                                                                     |             | 1.3.63.10                                         |                                         | 67,7                                         | 48,9       | 37192                       | 70,6    | 411             | 141    | 693        | 4056 | 1145 | 1120 | 1000    | 1228 | 2428 |      | 1014 | 2028        | 22          | 54      | 35   | 27,5 |

\* = Sound pressure indication (LpA) at 3 m distance each air cooler (+/- 2 dB(A)), free field conditions, according EN13487

\*\* = Air throw see remark page 5

For moisture carry over see remark pag 5

Capacities and air volumes with 60 Hz fans on request or in our GPC selection program available.

