



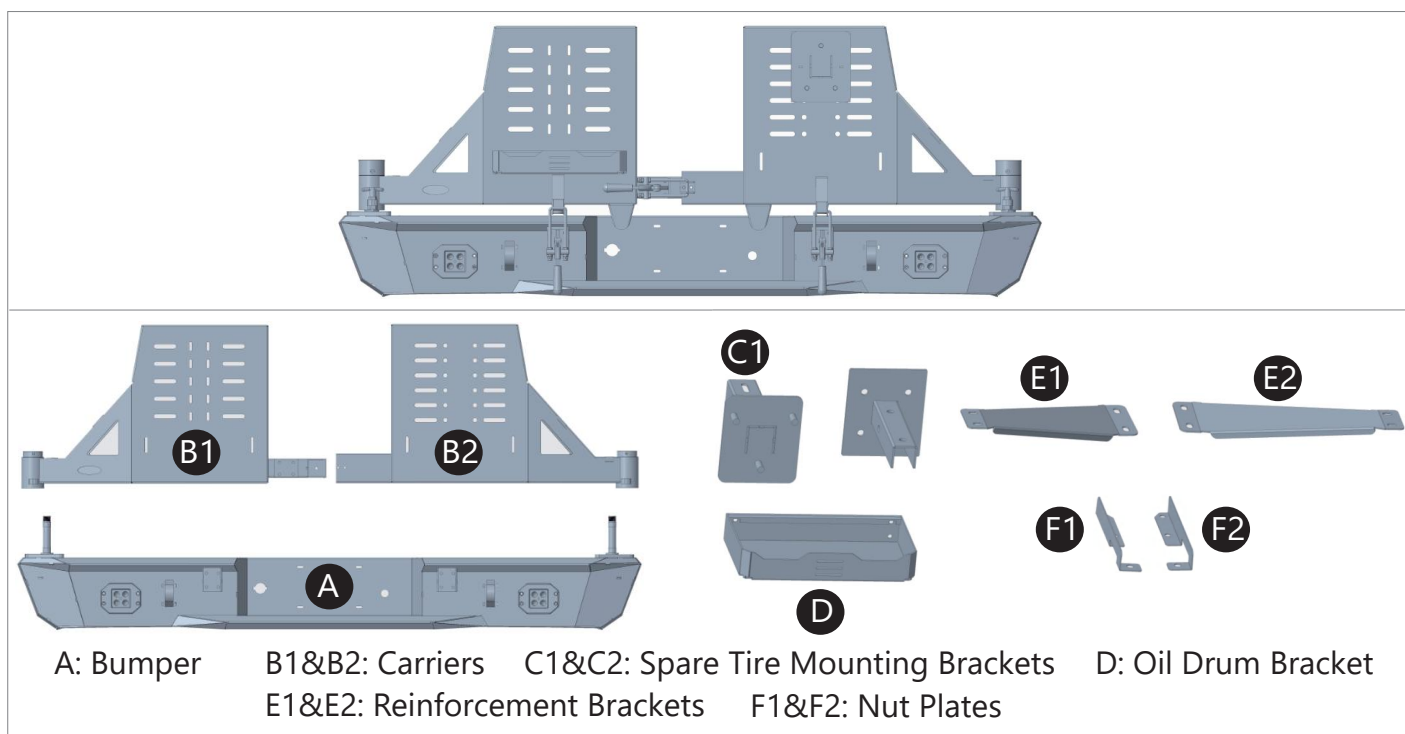
# MAKE A DIFFERENCE

## Rear Bumper

**BXG.7232-S**  
(INSTALLATION INSTRUCTION)







**ATTENTION** • Please verify all parts are present and read instructions carefully before starting installation.  
Please feel free to contact your distributor if you have any kind of question about your purchase.

### CONTENTS



Qty	Part Name	Picture	Qty	Part Name	Picture	Qty	Part Name	Picture	Qty	Part Name	Picture	Qty	Part Name	Picture
2	Cushioning Brackets		5	Rubber Pads		2	Roller Bearing		1	Ratchet Straps		3	Adjustable Latch	
2	Hooks		2	Bearing Cover		2	Castle Nuts		2	T-shaped Pin		3	Adjustable Latch Part	

Qty	Part Name	Size(mm)	Picture	Qty	Part Name	Size(mm)	Picture
14	Hex Bolts	M12*30		14	Split Lock Washer	D12	
8	Button Bolts	M10		22	Flat Washer	M12*2*30	
5	Button Bolts	M8*25		8	Flat Washer	M10*1.5*20	
8	Button Bolts	M8*20		4	Flat Washer	M8*1.5*20	
4	Button Bolts	M6*20		4	Flat Washer	M8*1.5*16	
14	Button Bolts	M6*16		4	Flat Washer	M6*1.5*16	
4	Button Bolts	M6*14		4	Flat Washer	M6*1*16	

2	Flat Head Bolts	M6*12		14	Flat Washers	M6*1*12	
7	Flange Hex Lock Nuts	M8		6	Flange Hex Lock Nuts	M6	
3	Wheel Lug Nuts	M14*15*40		8	Hex Nuts	M12	

## 2 TOOLS REQUIRED

◆ Drive Ratchet Handle

◆ 10mm, 13mm, 19mm Wrench

◆ Adjustable Wrench

◆ 10mm, 13mm, 19mm Shallow Socket

◆ 4mm, 5mm, 6mm Hex Bit Socket

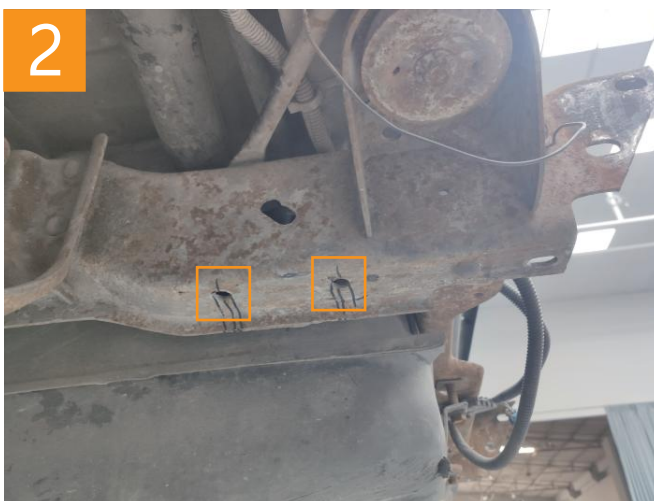
To view online instruction, please scan the QR code.



## 3 INSTALLATION INSTRUCTION

### Step 1

**(Driver Side)** Place the vehicle in park and remove the factory bumper from the frame. Find the factory installation holes.



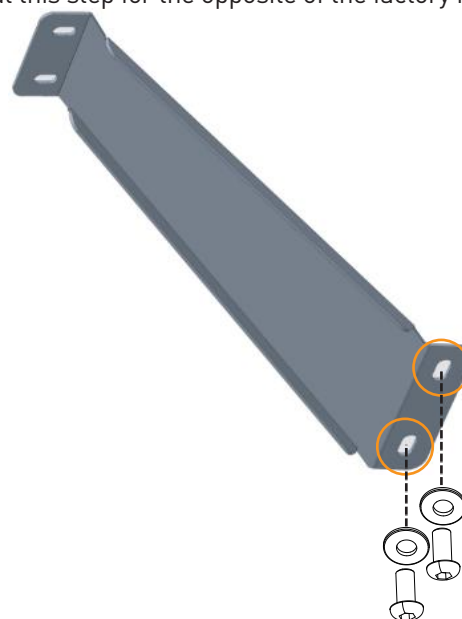
### Step 2

**(Driver Side)** Put the nut plate to the factory frame.

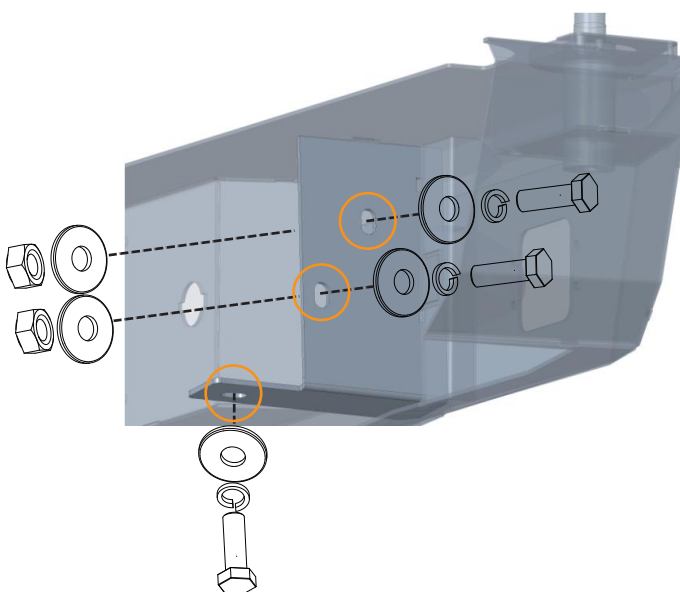


**Step 3**

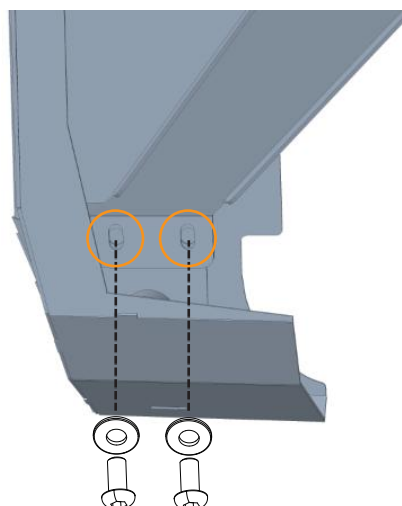
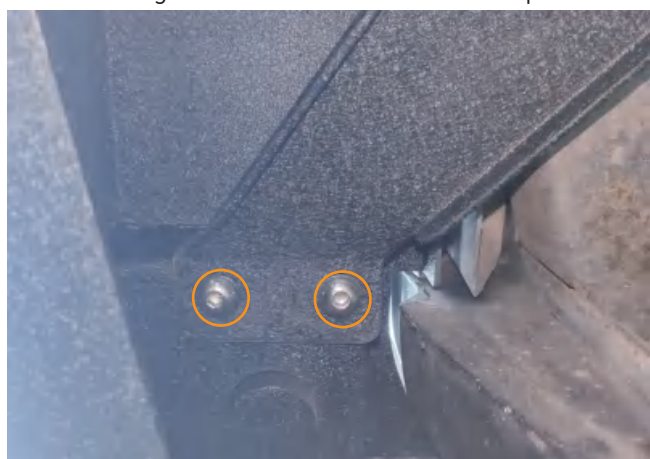
**(Driver Side)** Install the reinforcement bracket to the factory frame using the (2) M10 button bolts, (2) M10x1.5x20mm flat washers. **Do not fully hardware to allow adjustability.** Repeat this step for the opposite of the factory frame.

**Step 4**

**(Driver Side)** Install the bumper to the factory frame using the (3) M12x30mm hex bolts, (3) D12 split lock washers, (5) M12x2x30mm flat washers, (3) M12 hex nuts. **Do not fully hardware to allow adjustability.**

**Step 5**

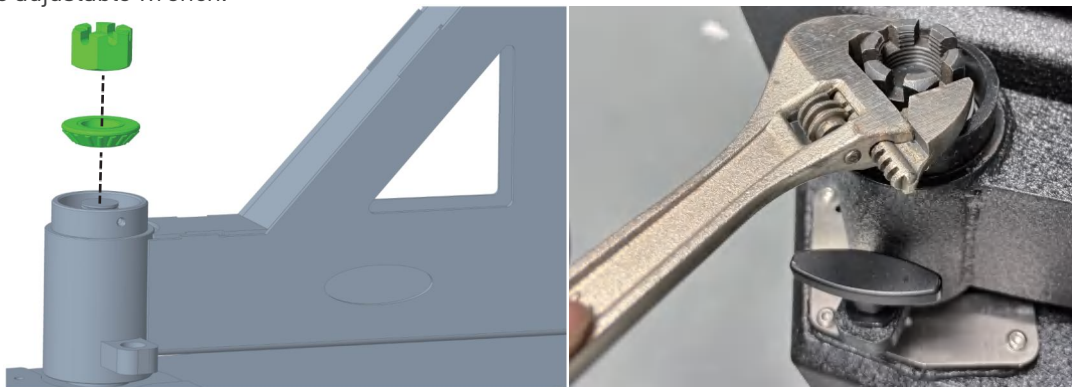
**(Driver Side)** Install the reinforcement bracket to the bumper using the (2) M10 button bolts, (2) M10x1.5x20mm flat washers. Tighten all bolts to secure the bumper to the vehicle.





**Step 6**

**(Driver Side)** Put the carrier to the bumper. Install the bearing & the M24mm castle nut to bumper. Tighten the nut using the adjustable wrench.

**Step 7**

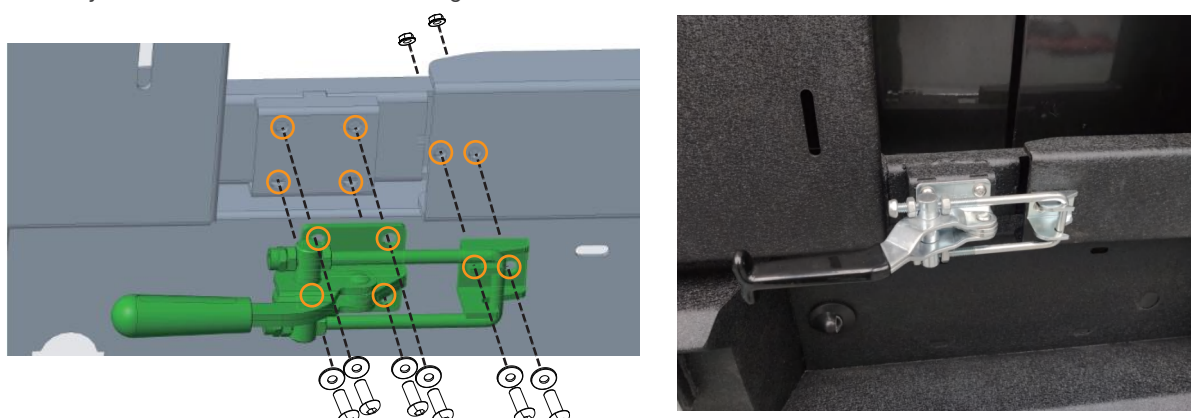
**(Driver Side)** Install the bearing cover to the carrier using the M6x12mm flat head bolt.

**Step 8**

**(Driver Side)** Install the T-shaped pin to the carrier.

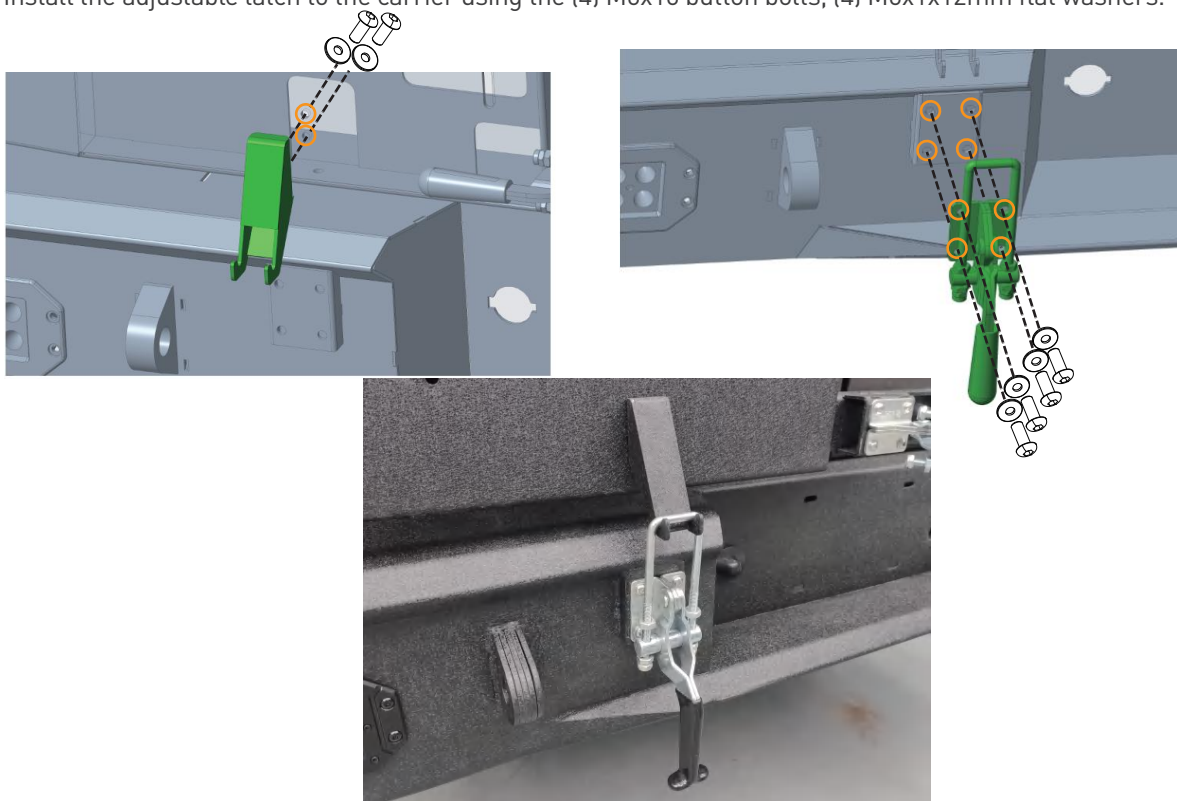
**Step 9**

Install the adjustable latch to the carrier using the (6) M6x16mm button bolts, (6) M6x1x12mm flat washers, (2) M6 lock nuts.

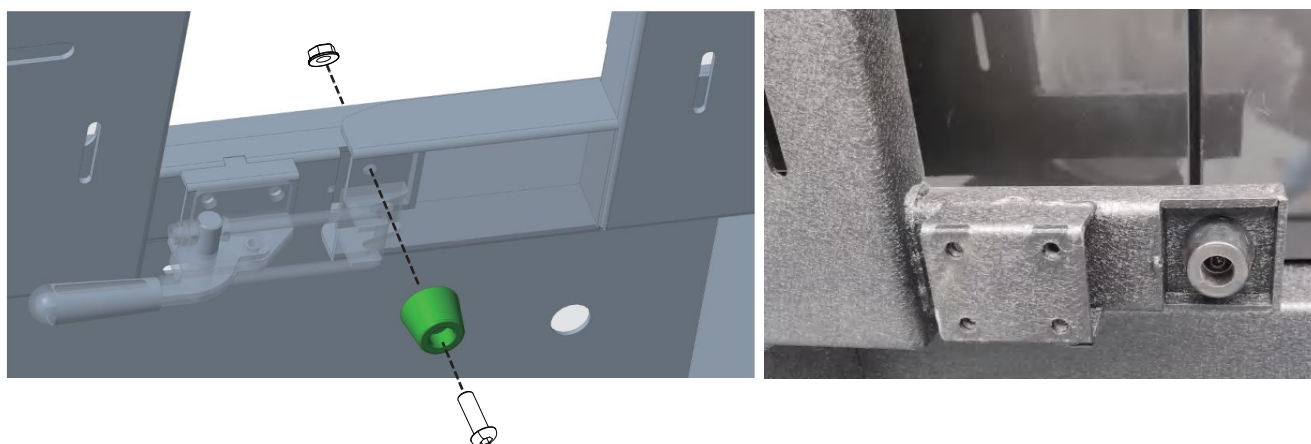


**Step 10**

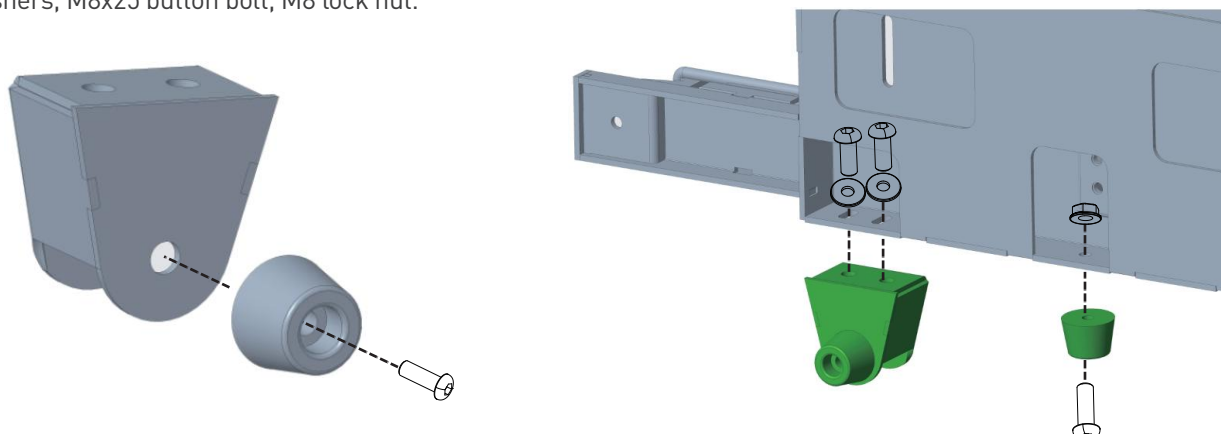
**(Driver Side)** Install the hook to the carrier using (2) M6x14mm button bolts, (2) M6x1.5x16mm flat washers. Install the adjustable latch to the carrier using the (4) M6x16 button bolts, (4) M6x1x12mm flat washers.

**Step 11**

**(Driver Side)** Install the rubber pad to the carrier using the M8x25mm button bolt, M8 lock nut.

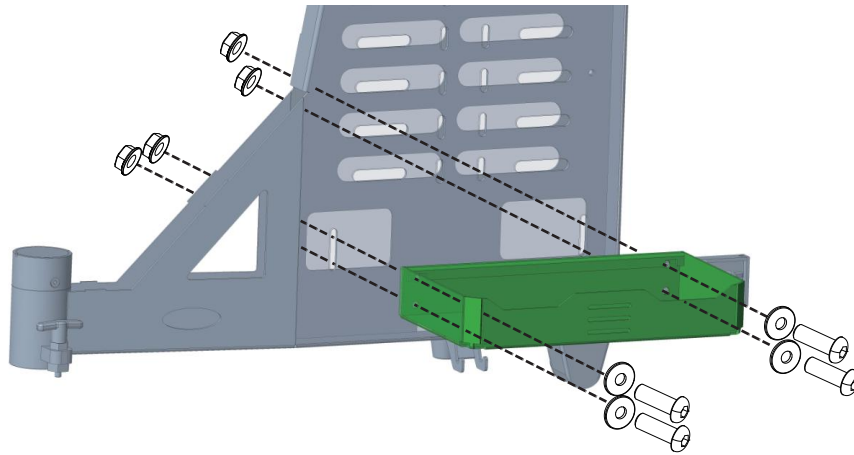
**Step 12**

**(Driver Side)** Install the rubber pad to the cushioning bracket using the M8x25mm button bolt. Install the cushioning bracket & rubber pad to the carrier using the (2) M8x20mm button bolts, (2) M8x1.5x16mm flat washers, M8x25 button bolt, M8 lock nut.



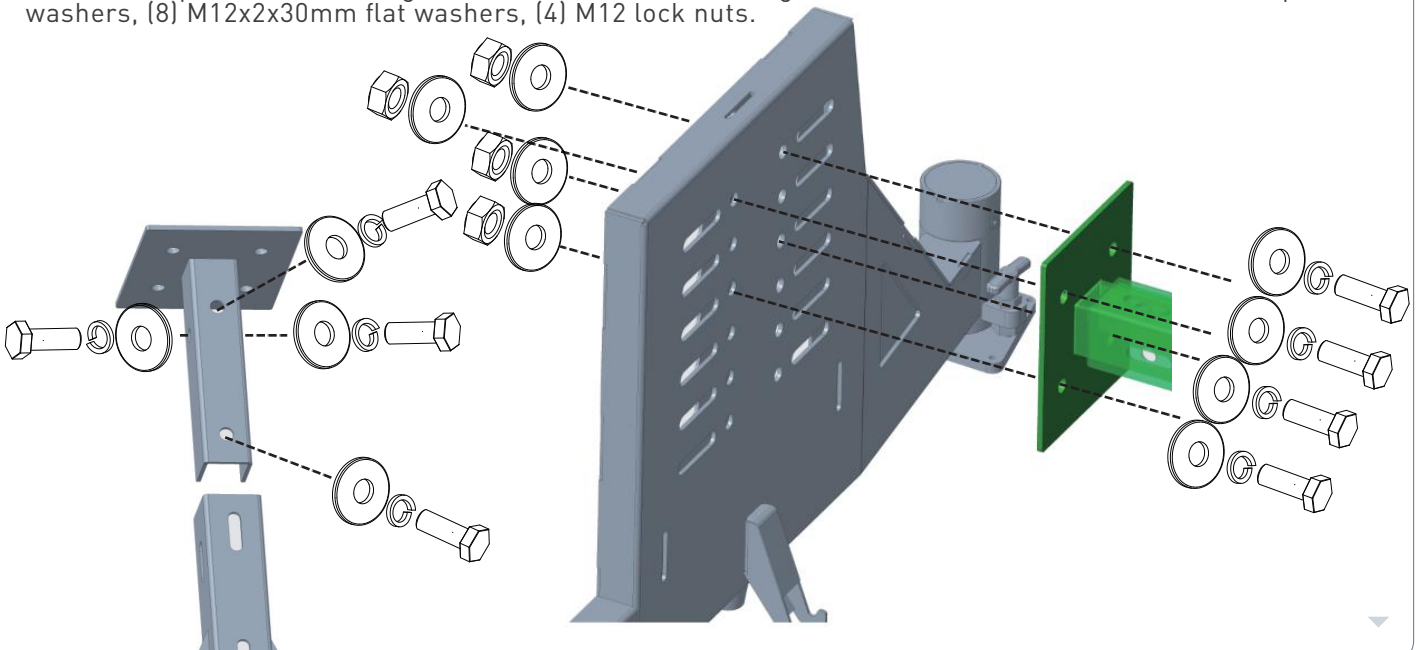
**Step 13**

**(Driver Side)** Install the oil drum bracket to the carrier using the (4) M8x20mm button bolts, (4) M8x1.5x20mm flat washers, (4) M8 lock nuts.

**Step 14**

**(Passenger Side)** Assemble the spare tire using the (4) M12x30mm hex bolts, (4) D8 split lock washers, (4) M12x2x30mm flat washers, (4) M12 lock nuts.

Install the spare tire mounting brackets to the carrier using the (4) M12x30mm hex bolts, (4) D8 split lock washers, (8) M12x2x30mm flat washers, (4) M12 lock nuts.

**Step 15**

The installation is complete. We hope you enjoy a wonderful off-road life with this quality Hooke Road product!

