

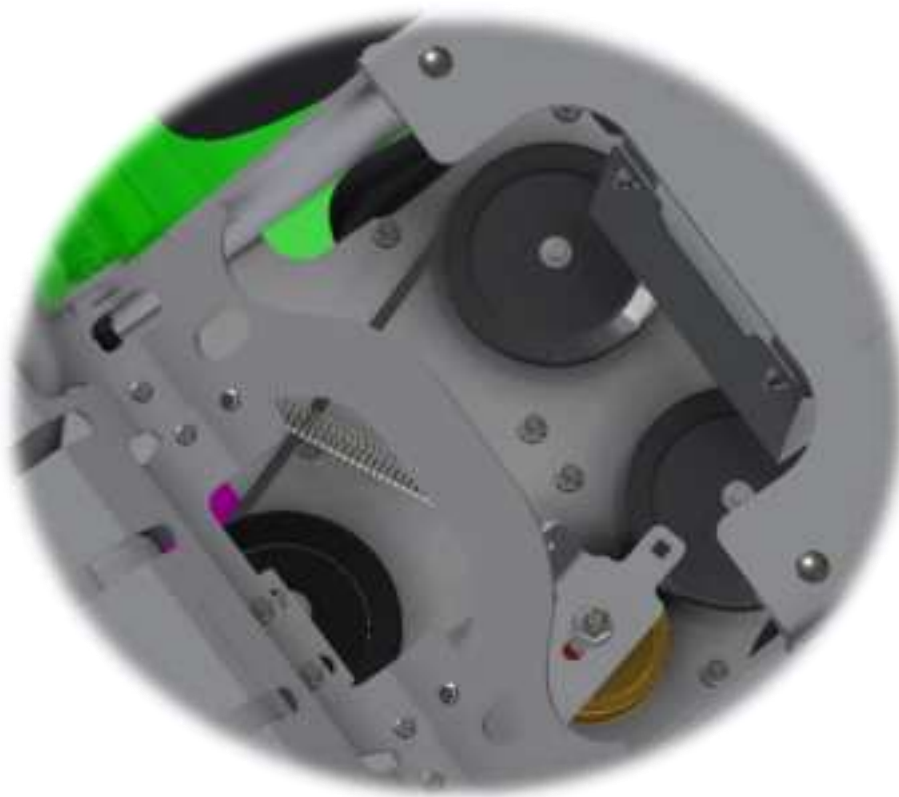
STEELGREEN[®]

MANUFACTURING

INSTRUCTION MANUAL

SG DRIVE BELT REPLACEMENT

Models: SG36, SG42, SG46, SG52, & SGXL



DRIVE BELT SWAP INSTRUCTIONS

STEP 1:

- Apply the parking brake to expose the safety shield.
- Remove the safety shield from the machine.



SGXL SERIES



SG SERIES

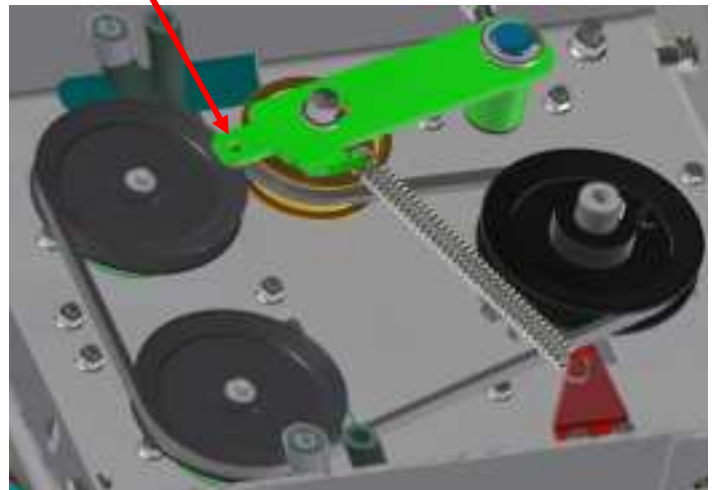
STEP 2:

- Reach in from the rear of the machine with a 3/8" ratchet and attach it to the notch in the idler arm.
- Release the tension from the old belt and remove it.
- Hold the idler arm back and install the new belt, release the idler arm to reapply tension, and remove the ratchet.

NOTE:

- *Before starting the next step, note there is a notch in the idler arm for a 3/8" ratchet.*
- *If the ratchet should not fit the notch, use a file to remove any burs.*

NOTCH

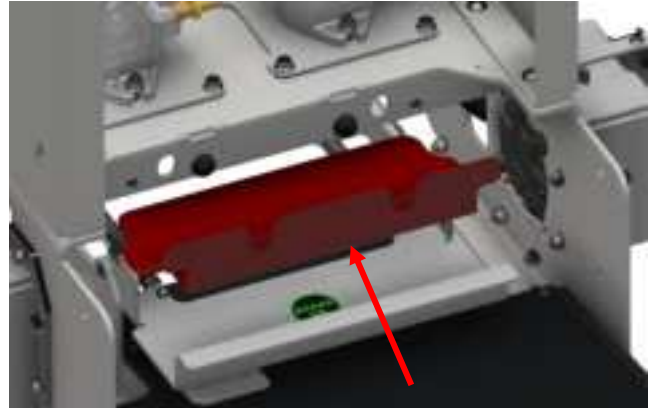


DRIVE BELT SWAP INSTRUCTIONS

STEP 3: Reinstall the safety shield.



SGXL SERIES



SG SERIES



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MANUAL PART NO.	MANUAL REV.	DESCRIPTION
SGM-016	3	SG DRIVE BELT REPLACEMENT