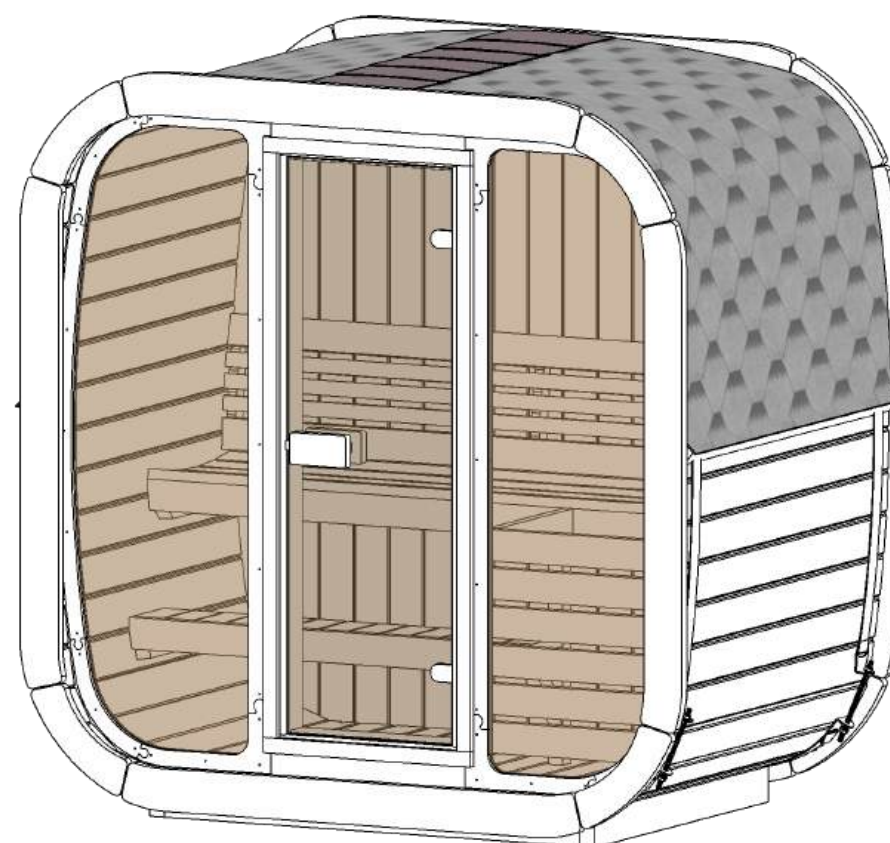
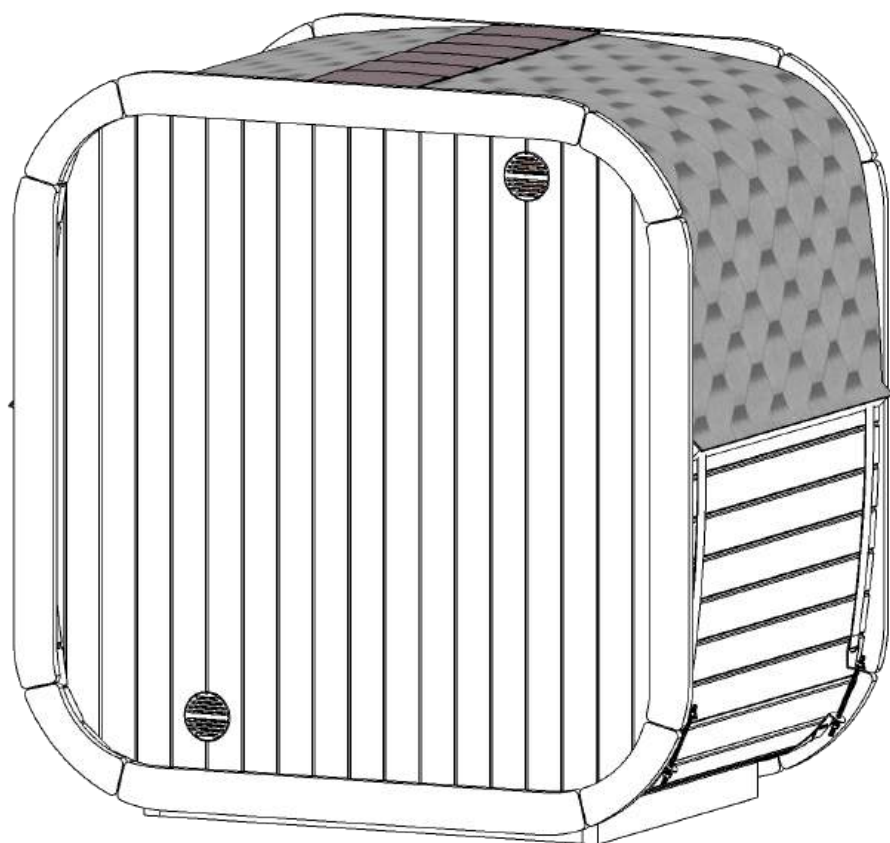


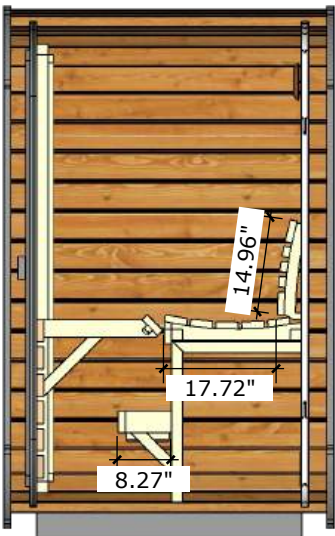
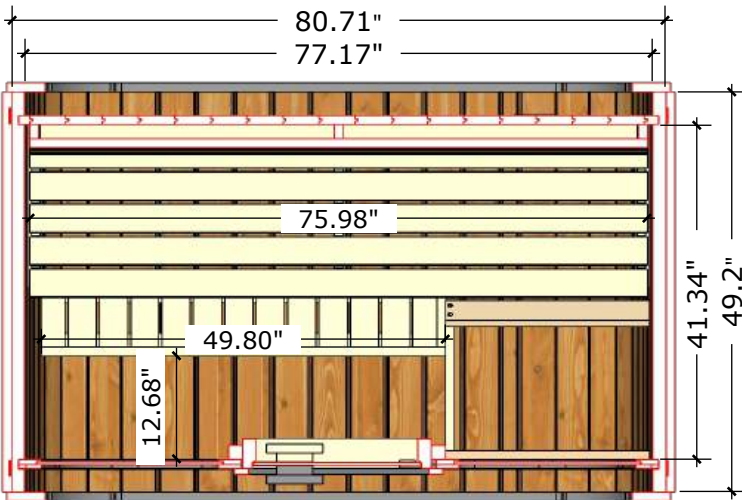
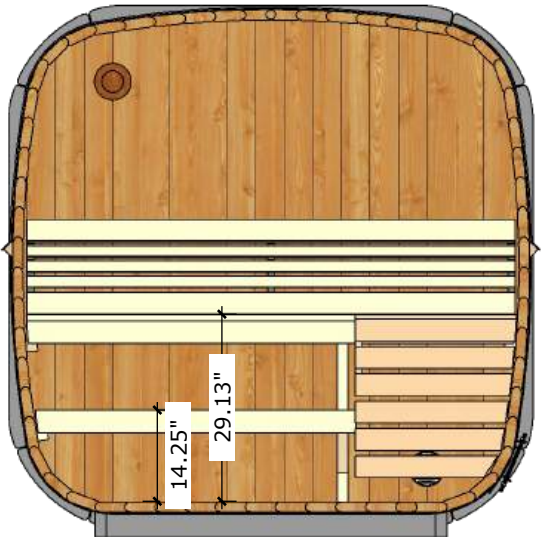


Cube Luxury Series CL4G Outdoor Sauna  
50D" x 81W" x 83H"



Note: Please read manual before construction

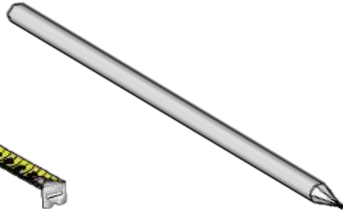
Rev: 1.0\_6/2024



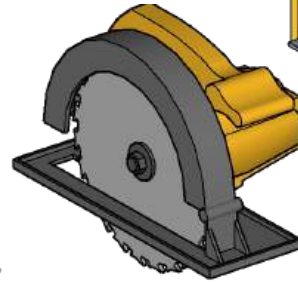
## Tools needed



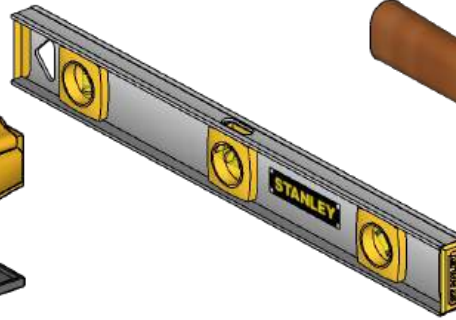
Measuring tape



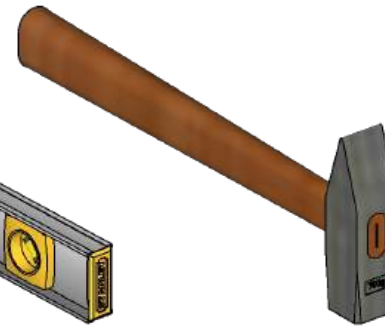
Marker pen



Circular saw



Water level



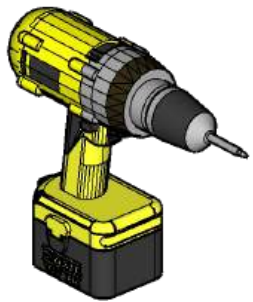
Hammer



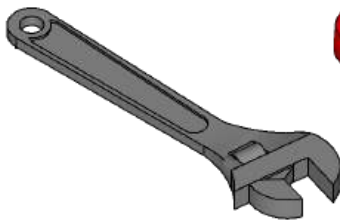
Extra hands



Screwdriver



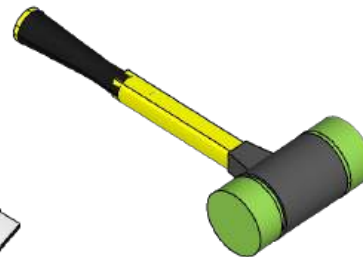
Drill



Crescent wrench



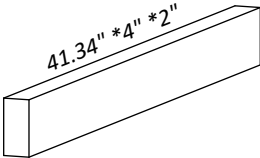
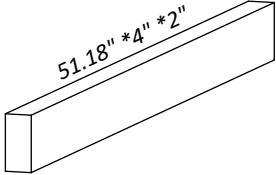
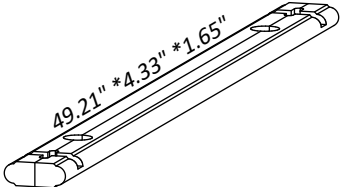
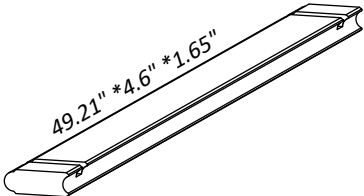
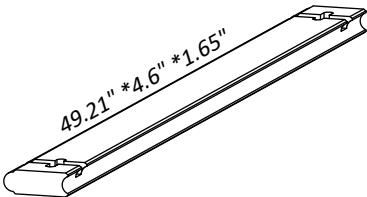
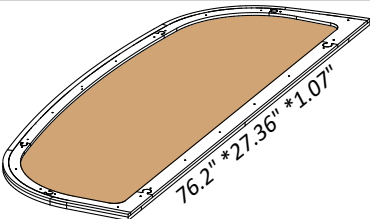
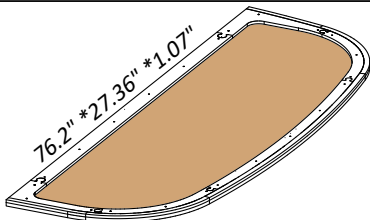
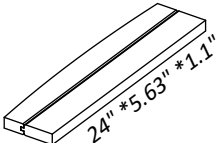
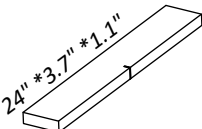
Utility knife



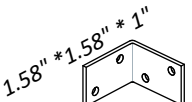
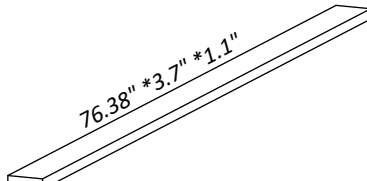
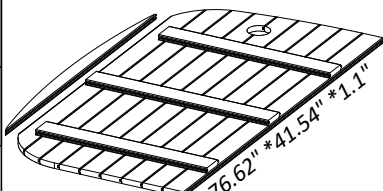
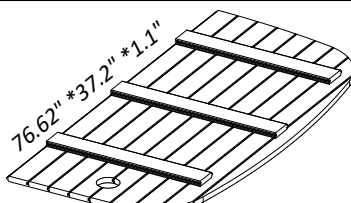
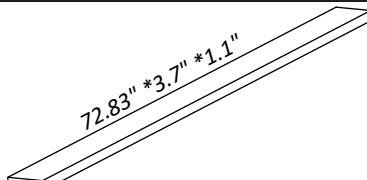
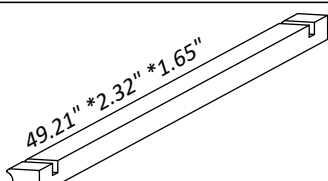
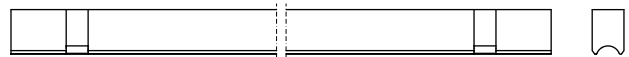
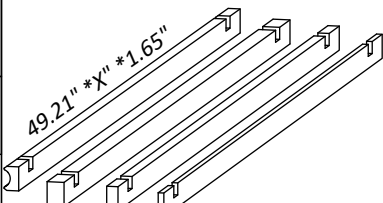
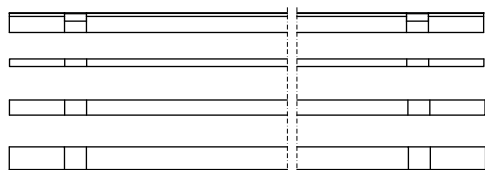




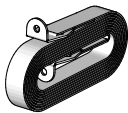
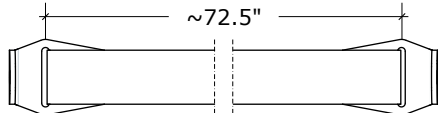
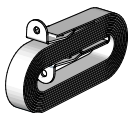
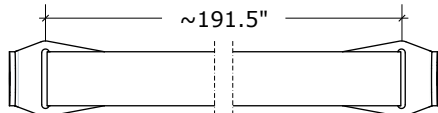

Rubber mallet


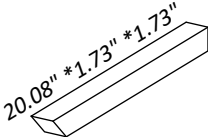
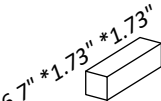
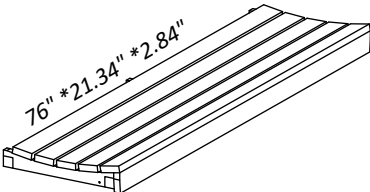

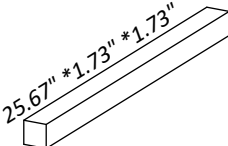
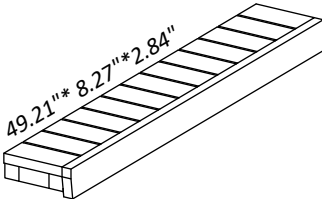
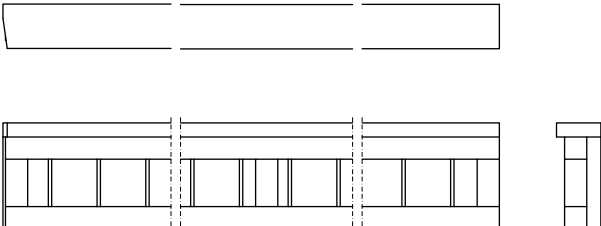
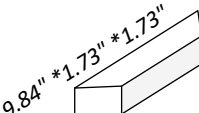

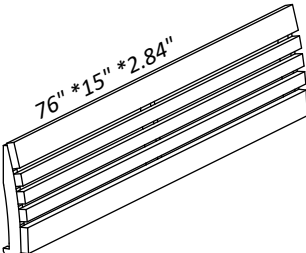
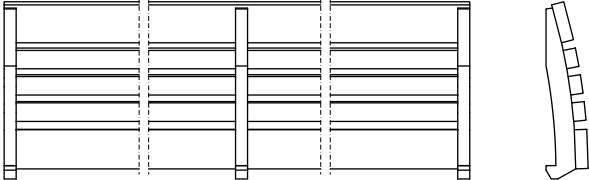
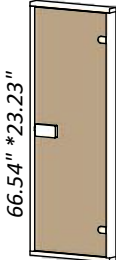


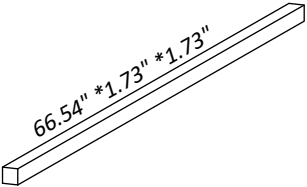
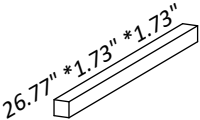
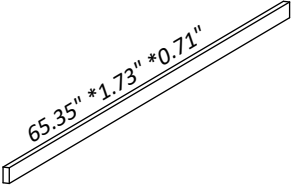
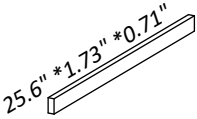
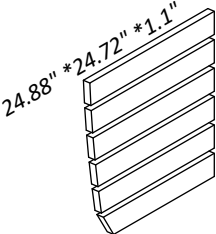
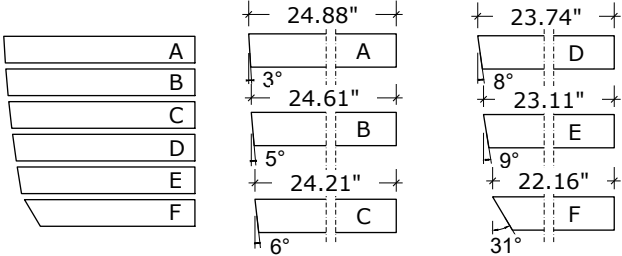
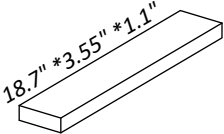
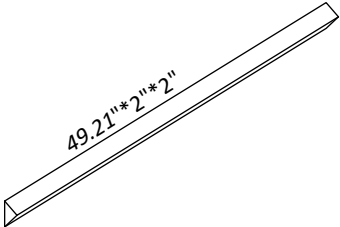

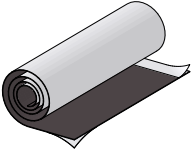
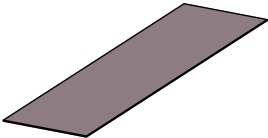
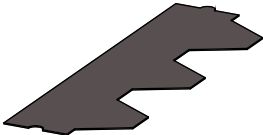
Ratchet strap

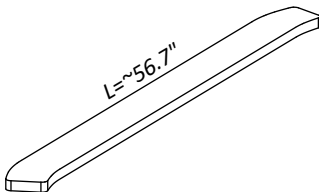

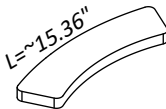

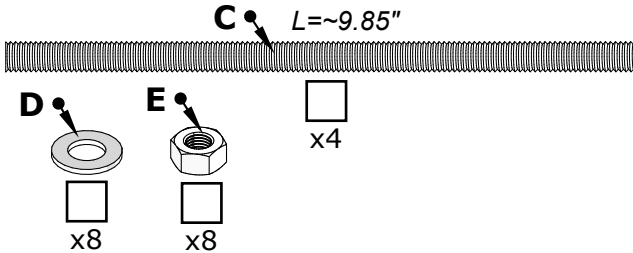
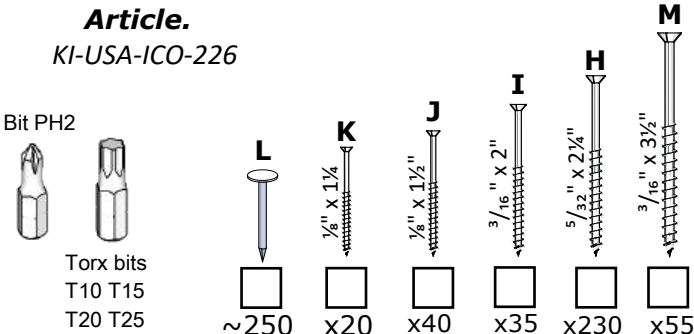
<b>DET 1</b>  <b>Article.</b> K-SM100/1050	<b>x2</b>		
<b>DET 2</b>  <b>Article.</b> K-SM100/1300	<b>x3</b>		
<b>DET 3</b>  <b>Article.</b> T-STL117/1250XLM01	<b>x1</b>		
<b>DET W</b>  <b>Article.</b> MU-TRAPP	<b>x2</b> kmpł		
<b>DET 3</b>  <b>Article.</b> T-STL117/1250-01	<b>x64</b>		
<b>DET 3/H</b>  <b>Article.</b> T-STL117/1250-01X	<b>x2</b>		
<b>DET Sb</b>  <b>Article.</b> IC-TE-20-PR-12/15V	<b>x1</b>		
<b>DET Sa</b>  <b>Article.</b> IC-TE-20-PR-12/15P	<b>x1</b>		
<b>DET Ta</b>  <b>Article.</b> T-SL117/610UK1	<b>x1</b>		
<b>DET Tb</b>  <b>Article.</b> T-TL94/610J	<b>x1</b>		



<b>DET V</b>  <b>Article.</b> KI-VIN-25/40/40-ZN	<b>x4</b>		
<b>DET U1</b>  <b>Article.</b> K-TL94/1940	<b>x1</b>		
<b>DET Y1</b>  <b>Article.</b> T-IC-PTS-20/28-V	<b>x1</b>		
<b>DET Y2</b>  <b>Article.</b> T-IC-PTS-20/28-P	<b>x1</b>		
<b>DET U2</b>  <b>Article.</b> K-TL94/1850	<b>x1</b>		
<b>DET 6</b>  <b>Article.</b> T-STL117/1250XL-01	<b>x2</b>		
<b>DET 6c/d/e/f</b>  <b>Article.</b> T-STL117/1250KO-01	<b>x1</b>		 <div> X   1"   3/8"   3/4"   1 3/16" </div>
<b>DET A1</b>  <b>Article.</b> MU-VIT1840-KLZN	<b>x2</b>		
<b>DET A2</b>  <b>Article.</b> MU-VIT4860-KLZN	<b>x2</b>		
<b>DET G</b>  <b>Article.</b> MU-VENT-100-PU	<b>x1</b>		

<div>DET F</div> <div>Article.</div> <div>MU-VENT-100-ZN</div>	<div>x3</div> <div></div>	<div></div>	
<div>DET 10a</div> <div>Article.</div> <div>K-HP44/510XP</div>	<div>x2</div> <div></div>	<div></div>	
<div>DET 10c</div> <div>Article.</div> <div>K-HP44/170</div>	<div>x1</div> <div></div>	<div></div>	
<div>DET 10</div> <div>Article.</div> <div>TL-LAMOD-1930-KA01</div>	<div>x1</div> <div></div>	<div></div>	<div></div>
<div>DET 10b</div> <div>Article.</div> <div>K-HP44/652</div>	<div>x1</div> <div></div>	<div></div>	
<div>DET 12</div> <div>Article.</div> <div>TL-LAMOD-1250-01</div>	<div>x1</div> <div></div>	<div></div>	<div></div>
<div>DET 12a</div> <div>Article.</div> <div>K-HP44/250XP-XP</div>	<div>x1</div> <div></div>	<div></div>	<div></div>
<div>DET 14</div> <div>Article.</div> <div>TL-STMOD-1930-KA01</div>	<div>x1</div> <div></div>	<div></div>	<div></div>
<div>DET 21</div> <div>Article.</div> <div>U-KL-6/17-PR</div>	<div>x1</div> <div></div>	<div></div>	

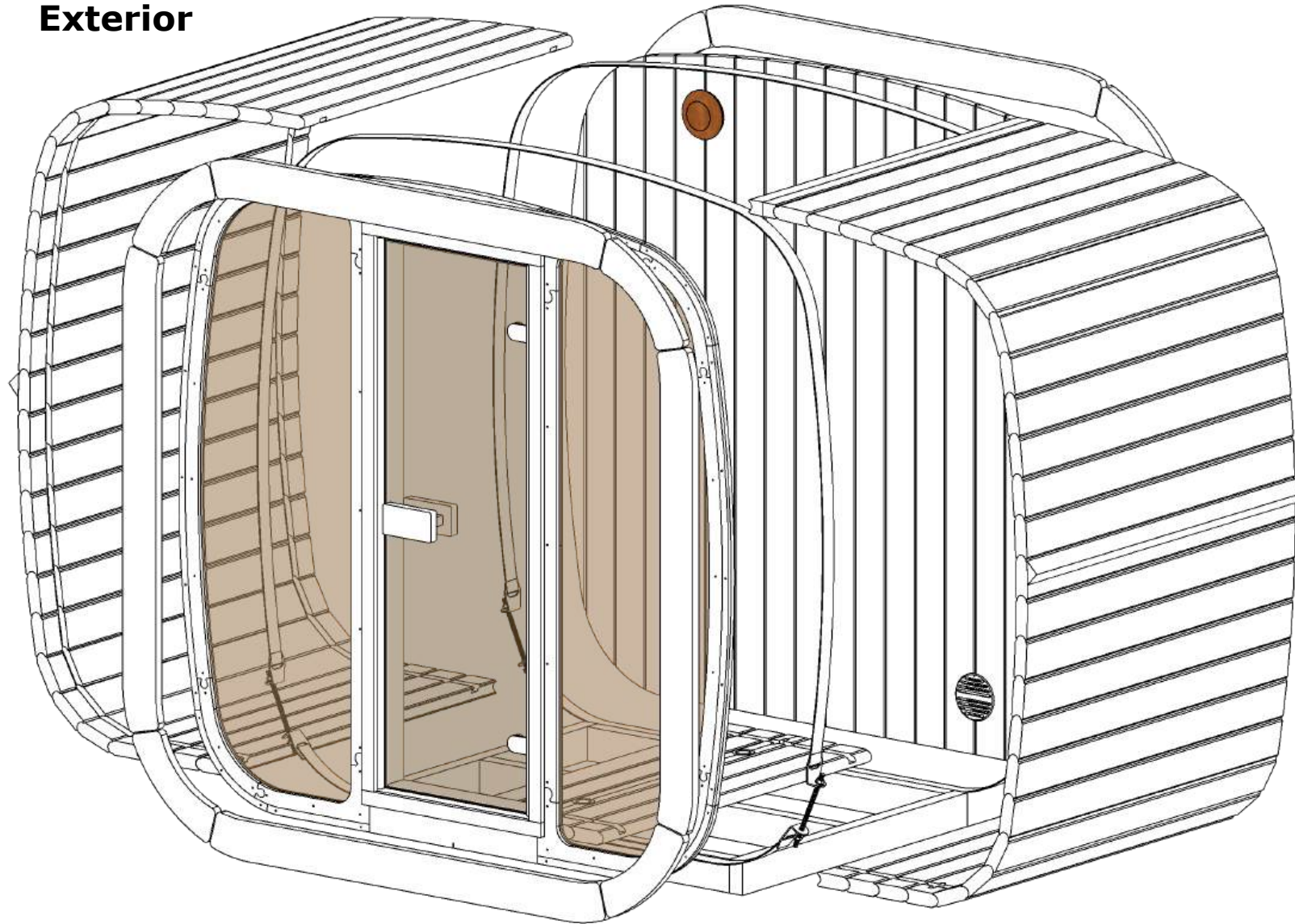
<b>DET 21c</b>  <b>Article.</b> K-HP44/1690	<b>x2</b>		
<b>DET 21d</b>  <b>Article.</b> K-HP44/680	<b>x2</b>		
<b>DET 21a</b>  <b>Article.</b> K-HL44/1660	<b>x2</b>		
<b>DET 21b</b>  <b>Article.</b> K-HL44/650	<b>x2</b>		
<b>DET 16</b>  <b>Article.</b> TL-PIMOD-632-01	<b>x1</b>		
<b>DET 15</b>  <b>Article.</b> TL-LAV90/475	<b>x1</b>		
<b>DET 22</b>  <b>Article.</b> T-STL-1250-XX	<b>x2</b>		
<b>Underlay felt</b>  <b>Article.</b> KAT-AL	<b>26 ´</b>		
<b>DET N</b>  <b>Article.</b> KAT-HAR-MUST	<b>x5</b>		
<b>DET O</b>  <b>Article.</b> KAT-SIN-MUST	<b>x42</b>		

<b>DET 25a</b>	<b>x8</b>		
<b>Article.</b>			
MU-OL-IC-20-1			
<b>DET 25b</b>	<b>x8</b>		
<b>Article.</b>			
MU-OL-IC-20-2			
<b>Article.</b> KI-KERL-12-RV4		<b>Article.</b> KI-USA-ICO-226	
			

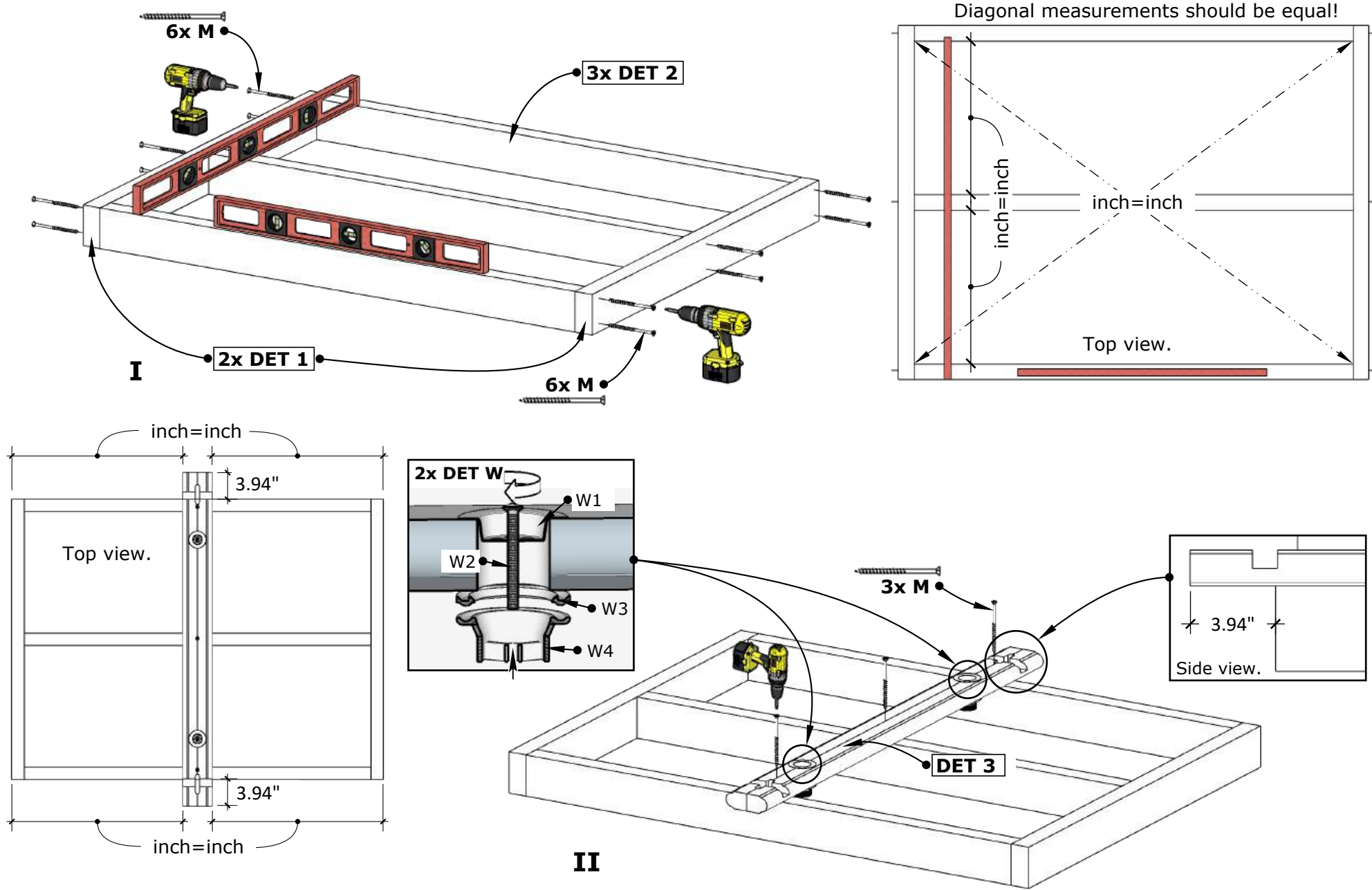


## CL4G Outdoor Sauna 50D" x 81W" x 83H"

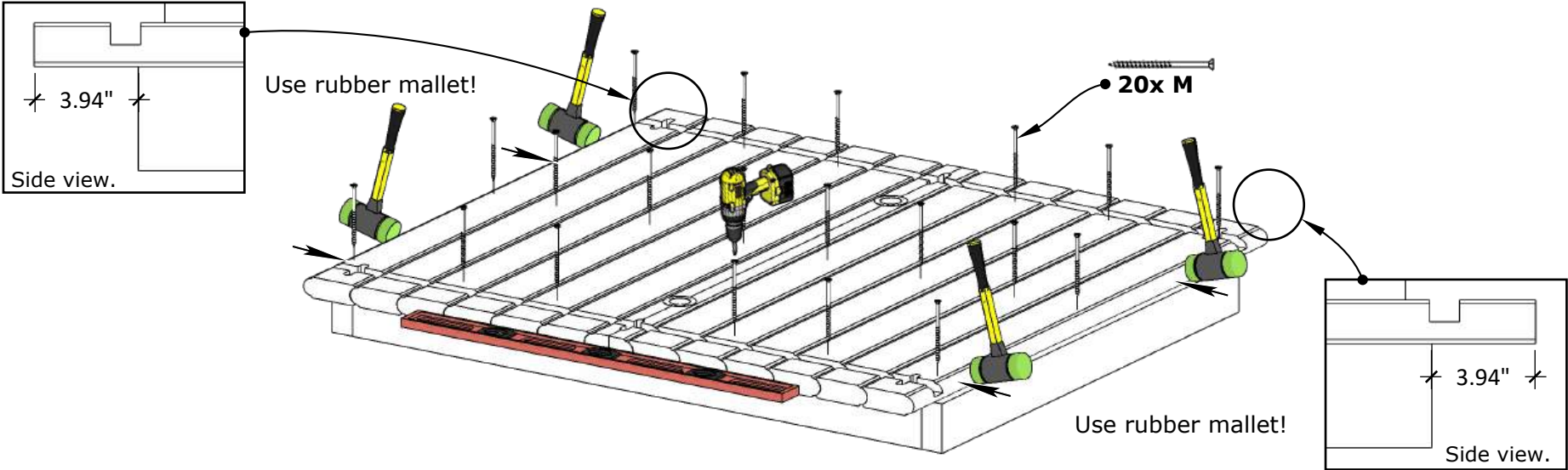
### Exterior



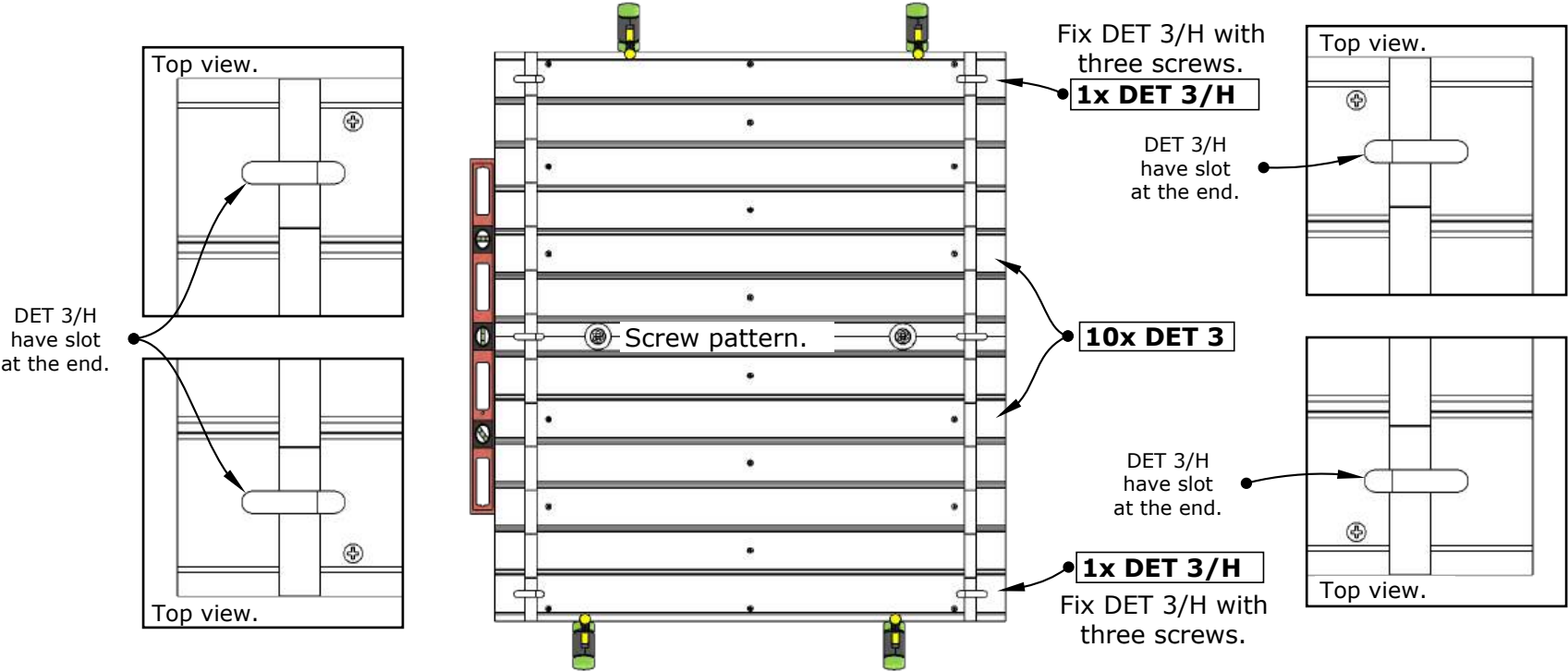
CL4G Outdoor Sauna 50D" x 81W" x 83H"



CL4G Outdoor Sauna 50D" x 81W" x 83H"

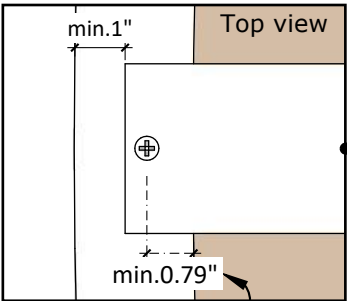
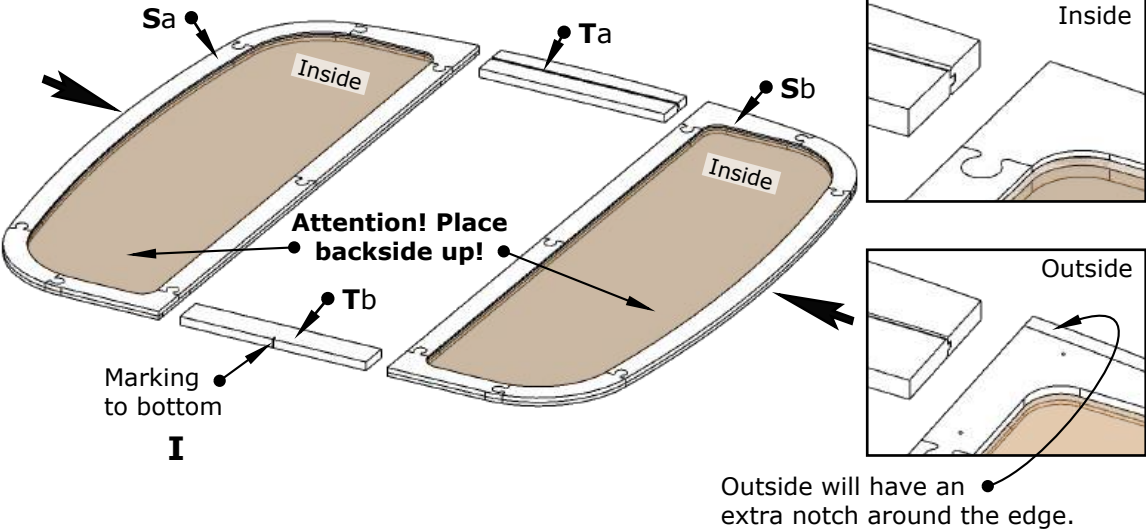


Fix screws over the one board, diagonally in every board.

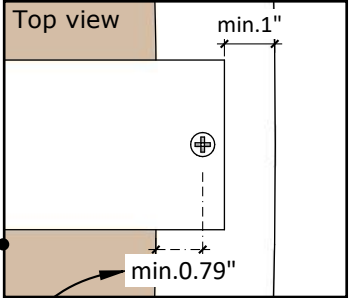
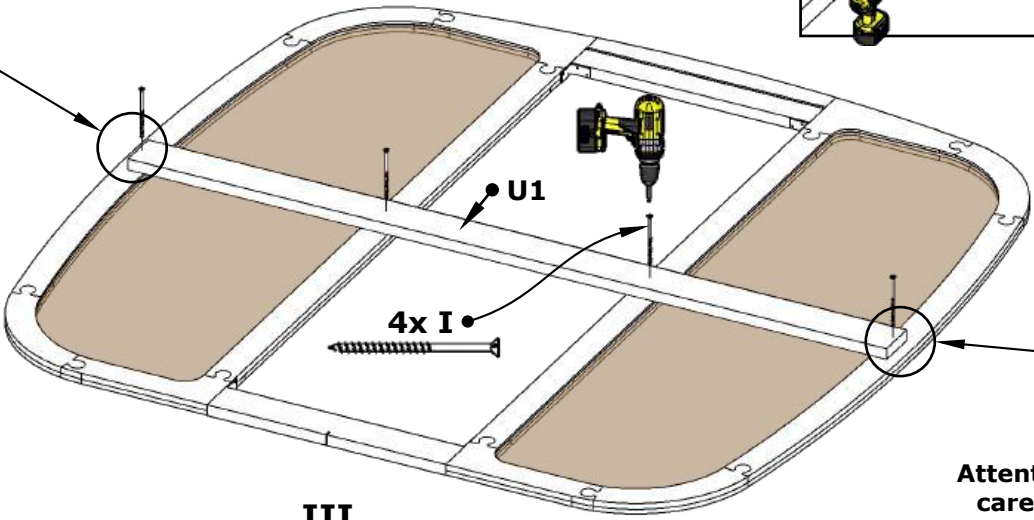
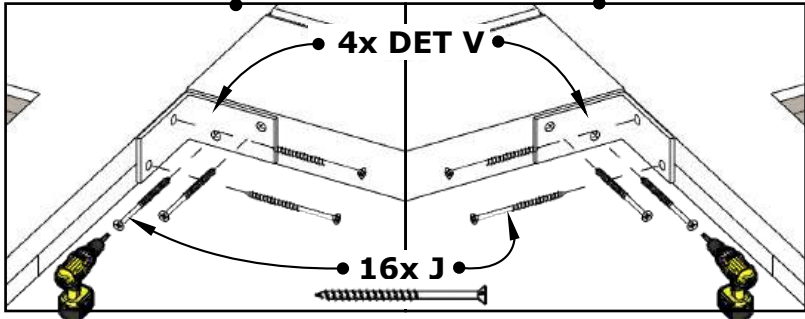
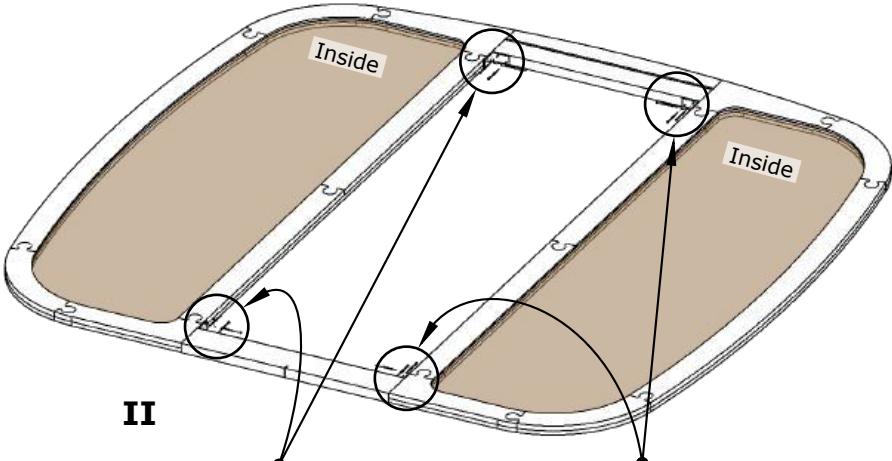


CL4G Outdoor Sauna 50D" x 81W" x 83H"

Front glass-wall assembly



Attention! Be extra careful to not hit the glass!!!

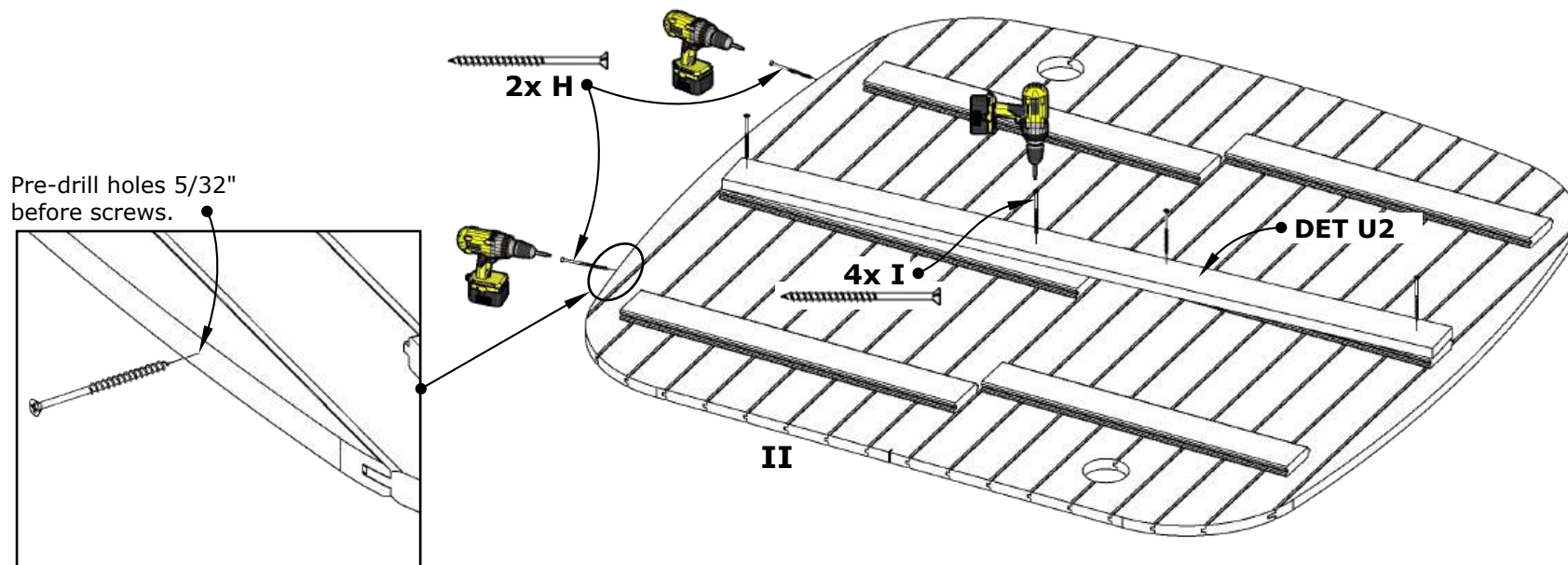
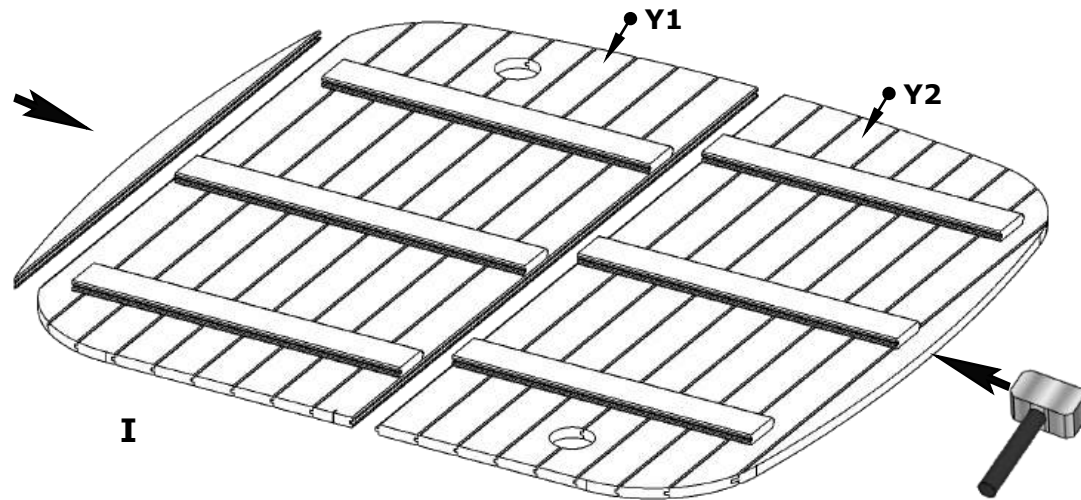


Attention! Be extra careful to not hit the glass!!!

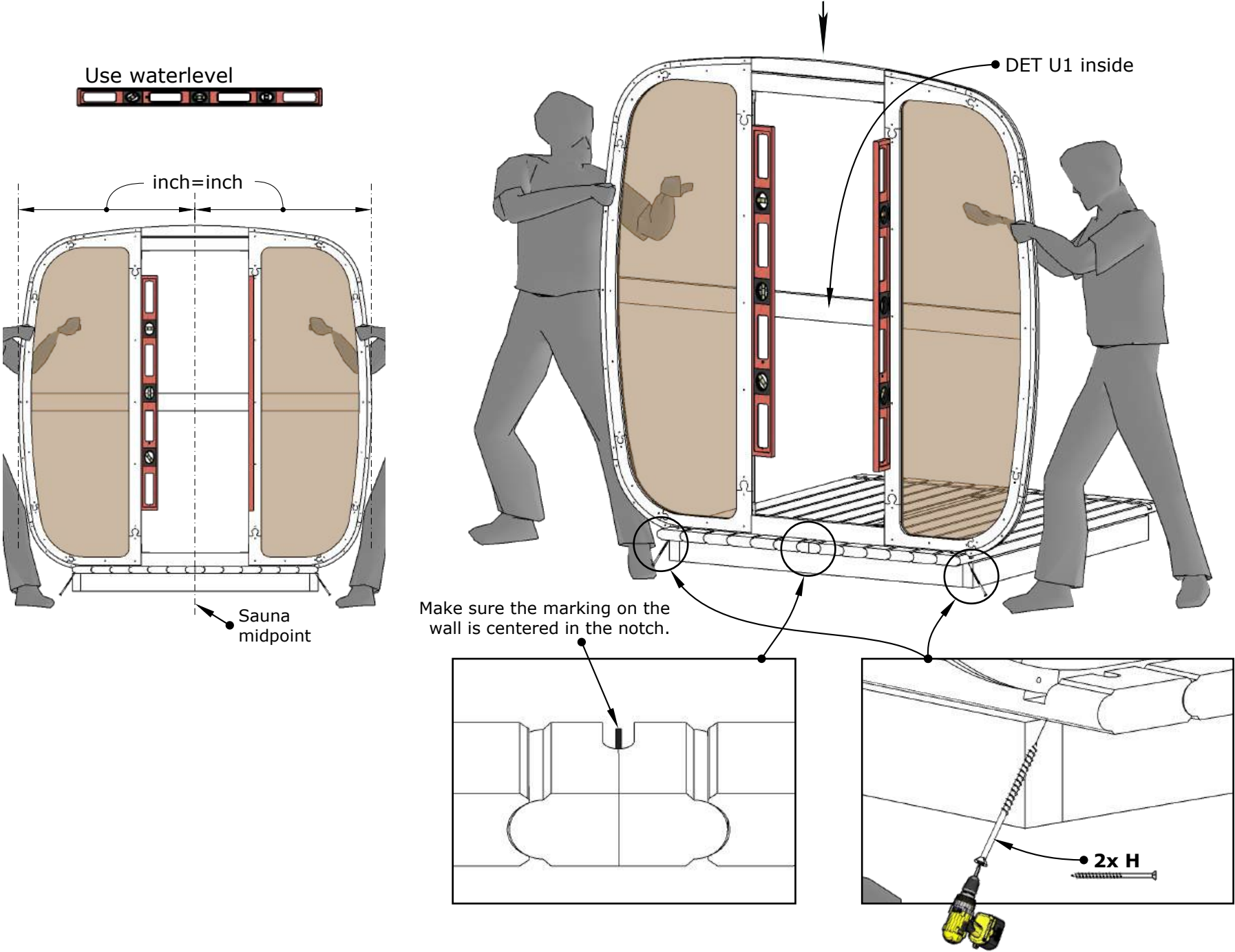


## CL4G Outdoor Sauna 50D" x 81W" x 83H"

### Wooden back wall assembly



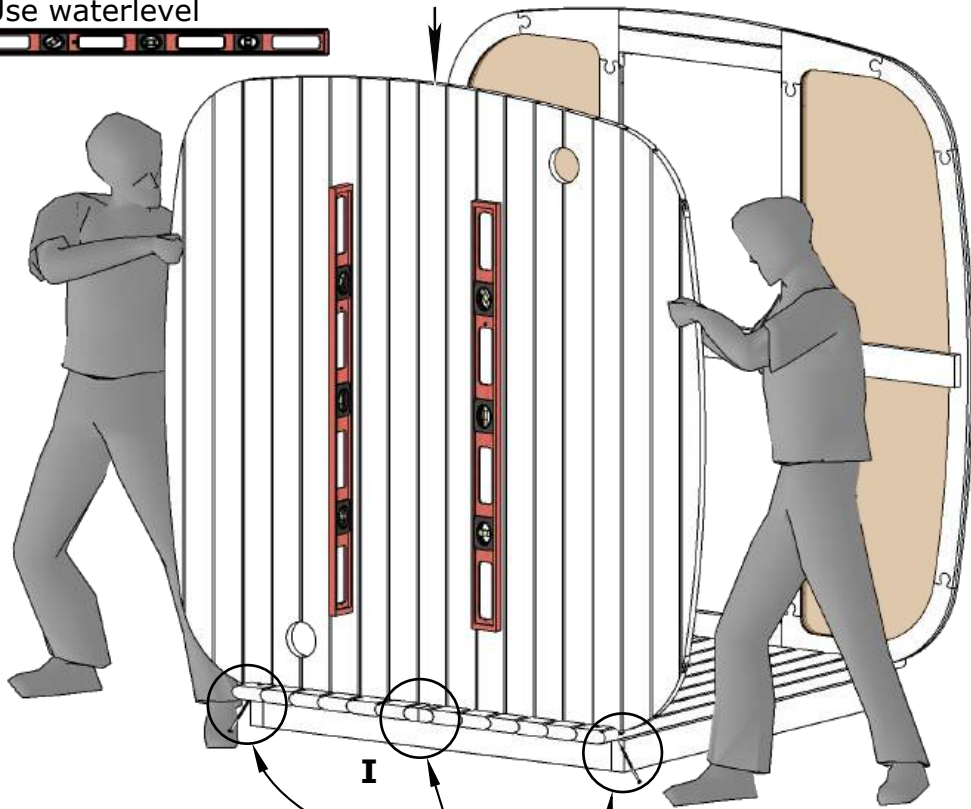
CL4G Outdoor Sauna 50D" x 81W" x 83H"





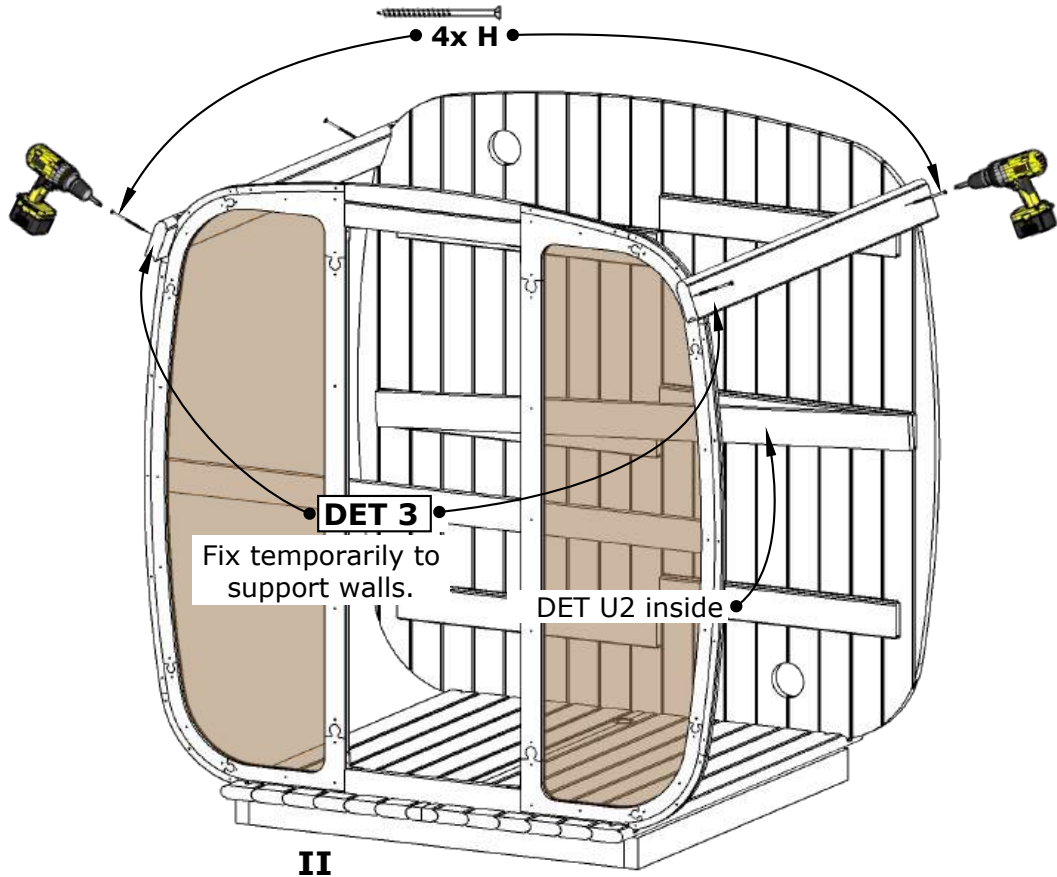
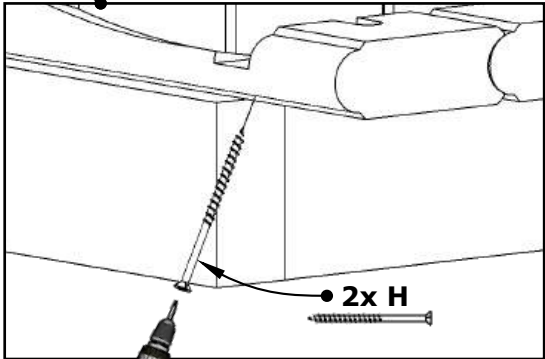
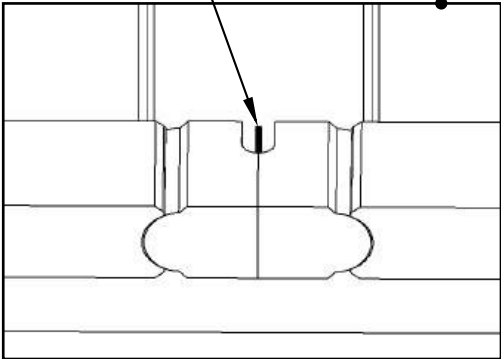
CL4G Outdoor Sauna 50D" x 81W" x 83H"

Use waterlevel



I

Make sure the marking on the wall is centered in the notch.

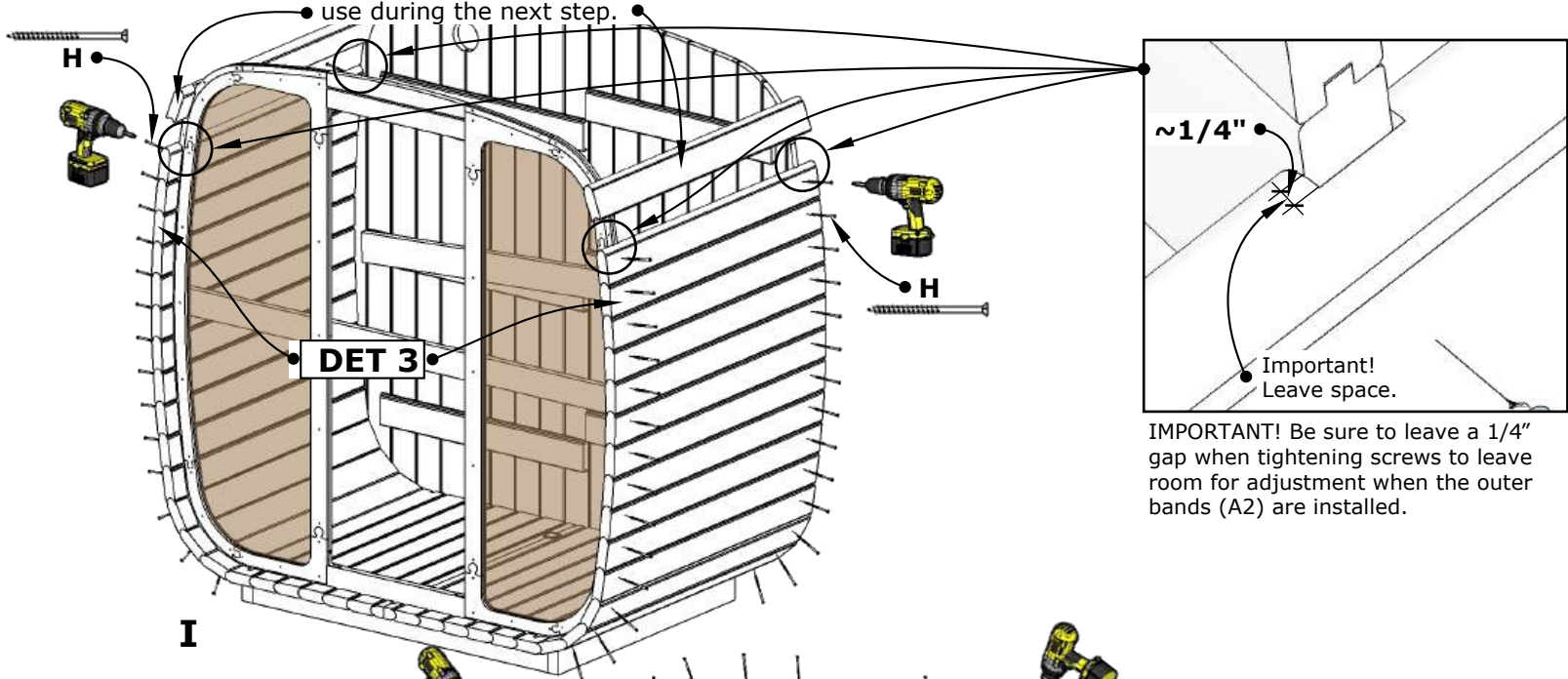
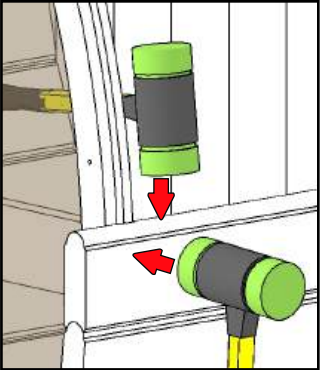


II

CL4G Outdoor Sauna 50D" x 81W" x 83H"

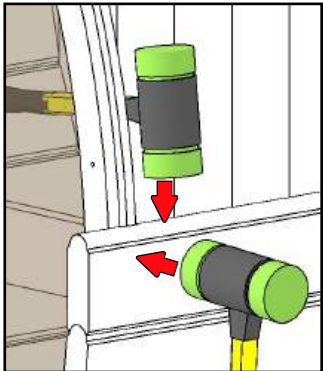
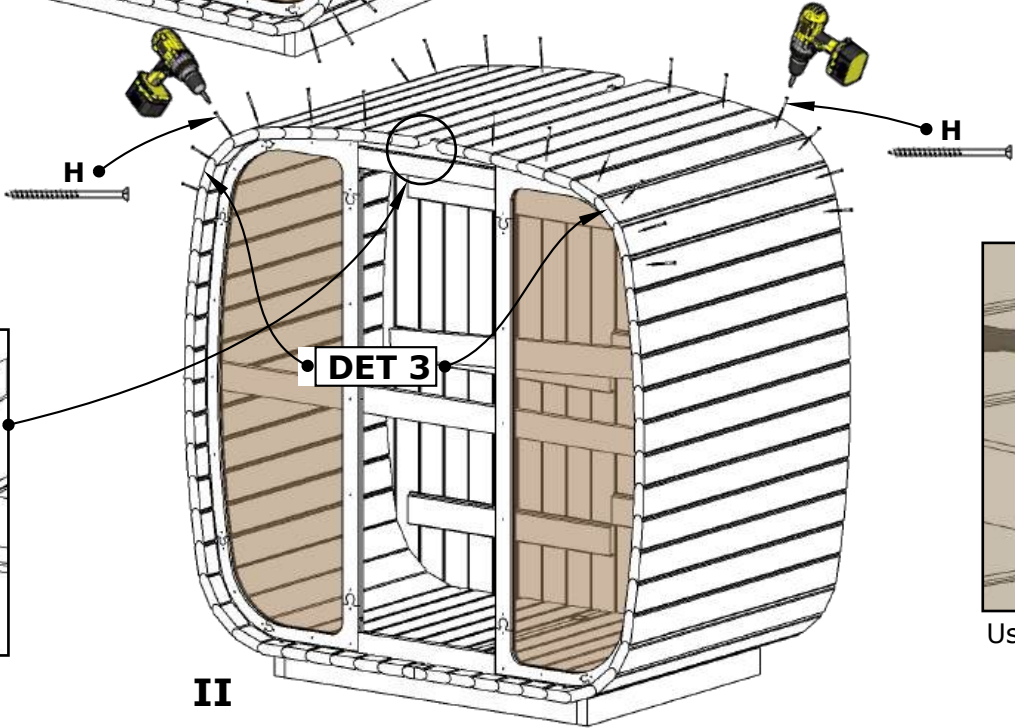
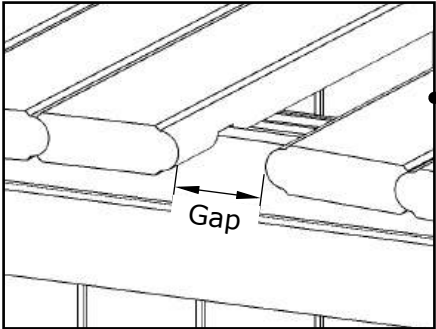
Remove DET 3 from their temporary positions and use during the next step.

Use rubber mallet!



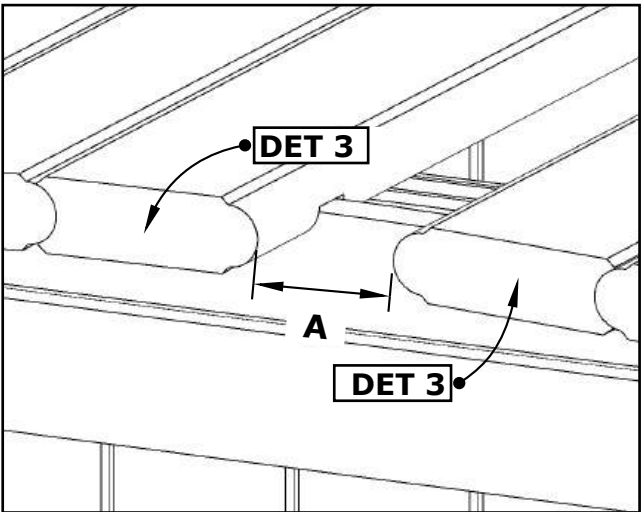
IMPORTANT! Be sure to leave a 1/4" gap when tightening screws to leave room for adjustment when the outer bands (A2) are installed.

See the next page.

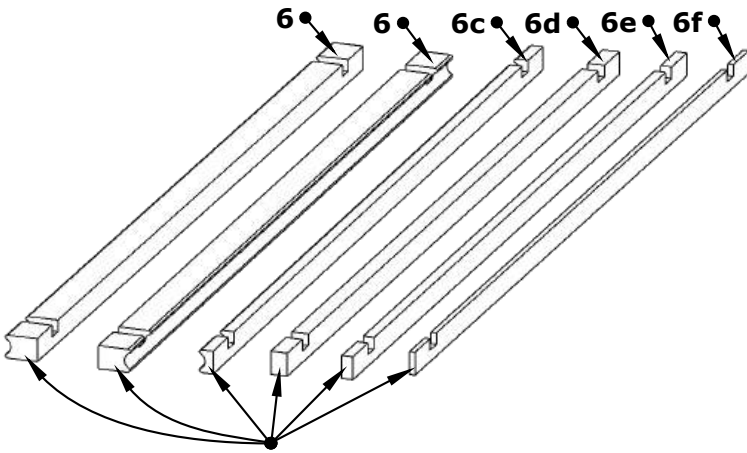


Use rubber mallet!

CL4G Outdoor Sauna 50D" x 81W" x 83H"

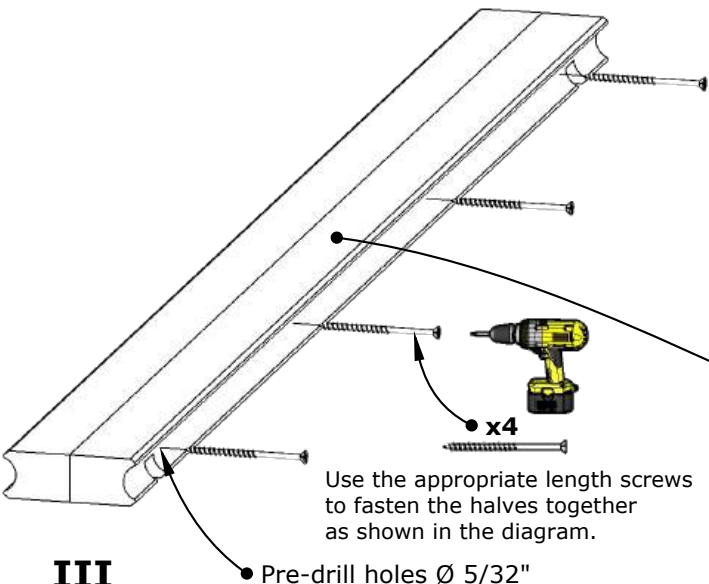
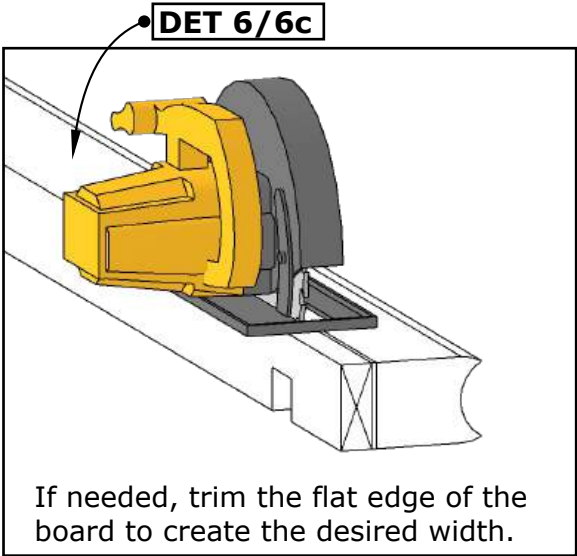


I

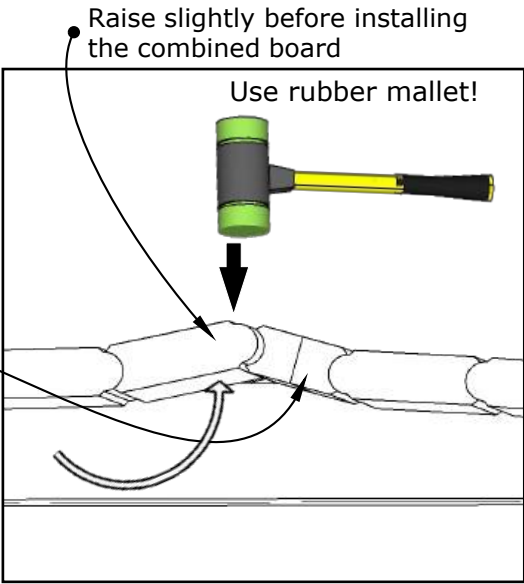


II

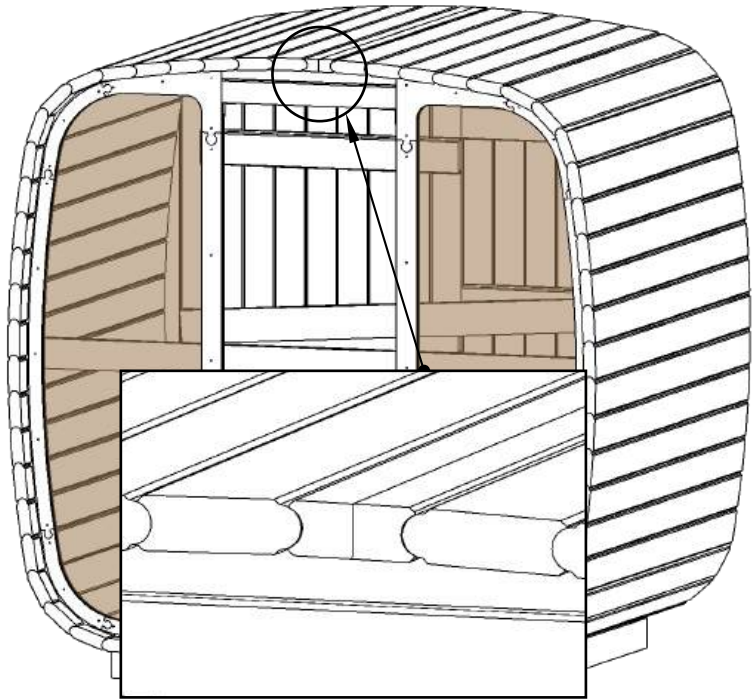
Join boards together (as shown in diagram III) that will bridge the width of the "A" gap. It is recommended that the combined boards are approximately 1/4" wider than the gap.



III

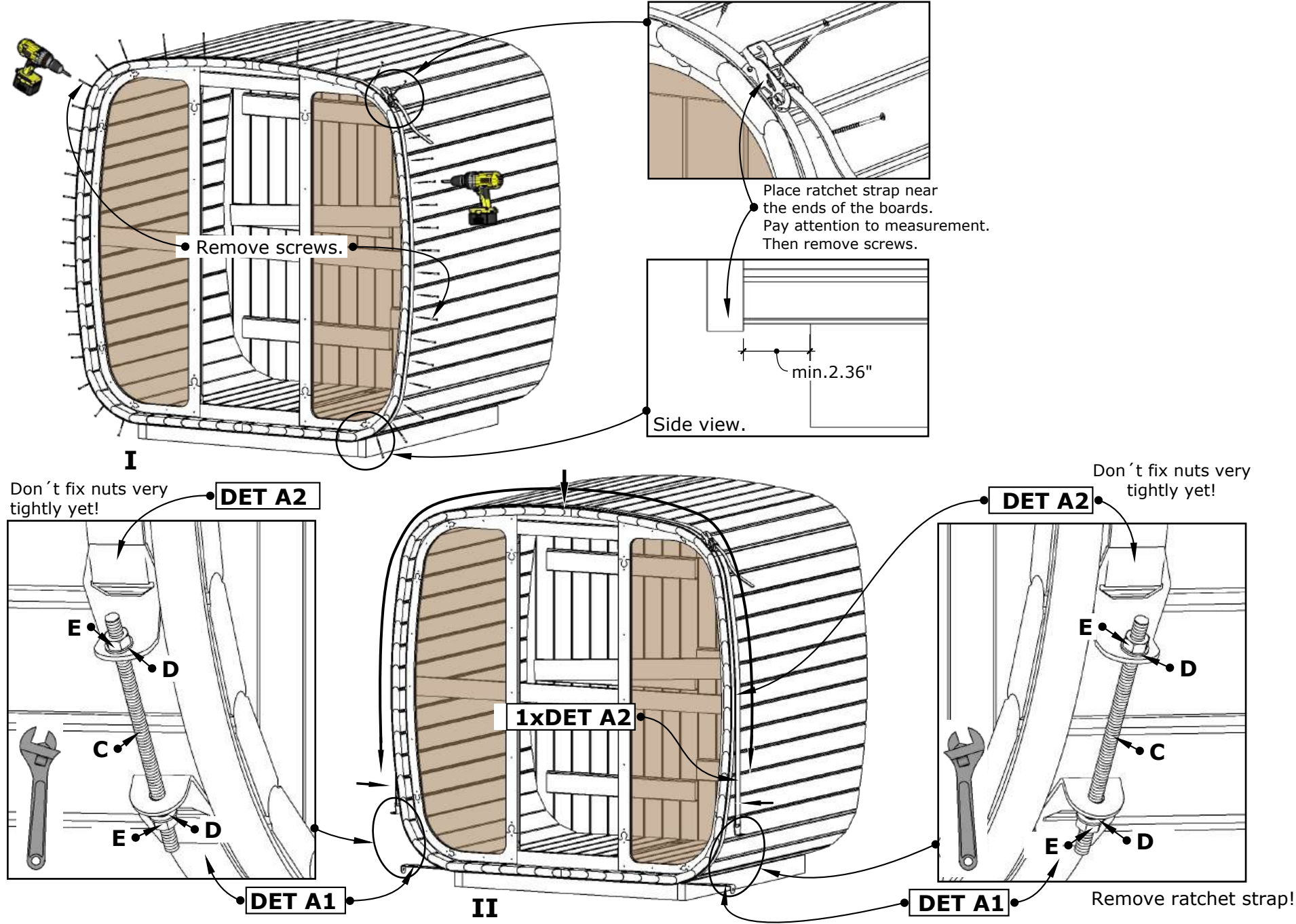


IV

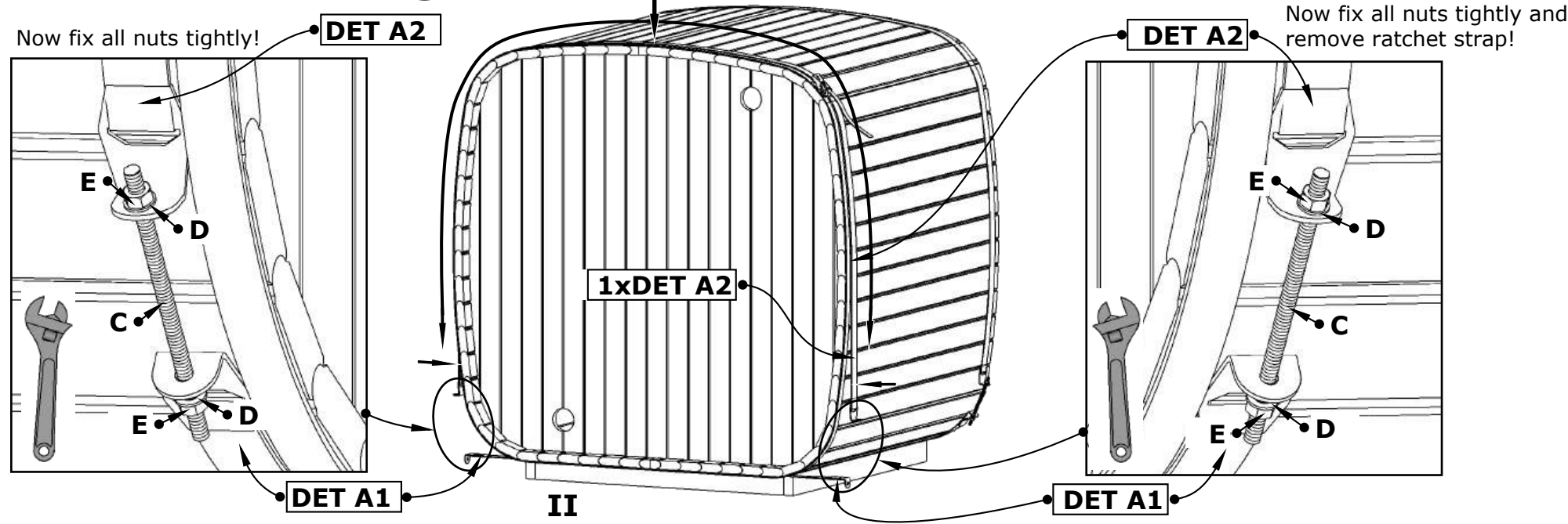
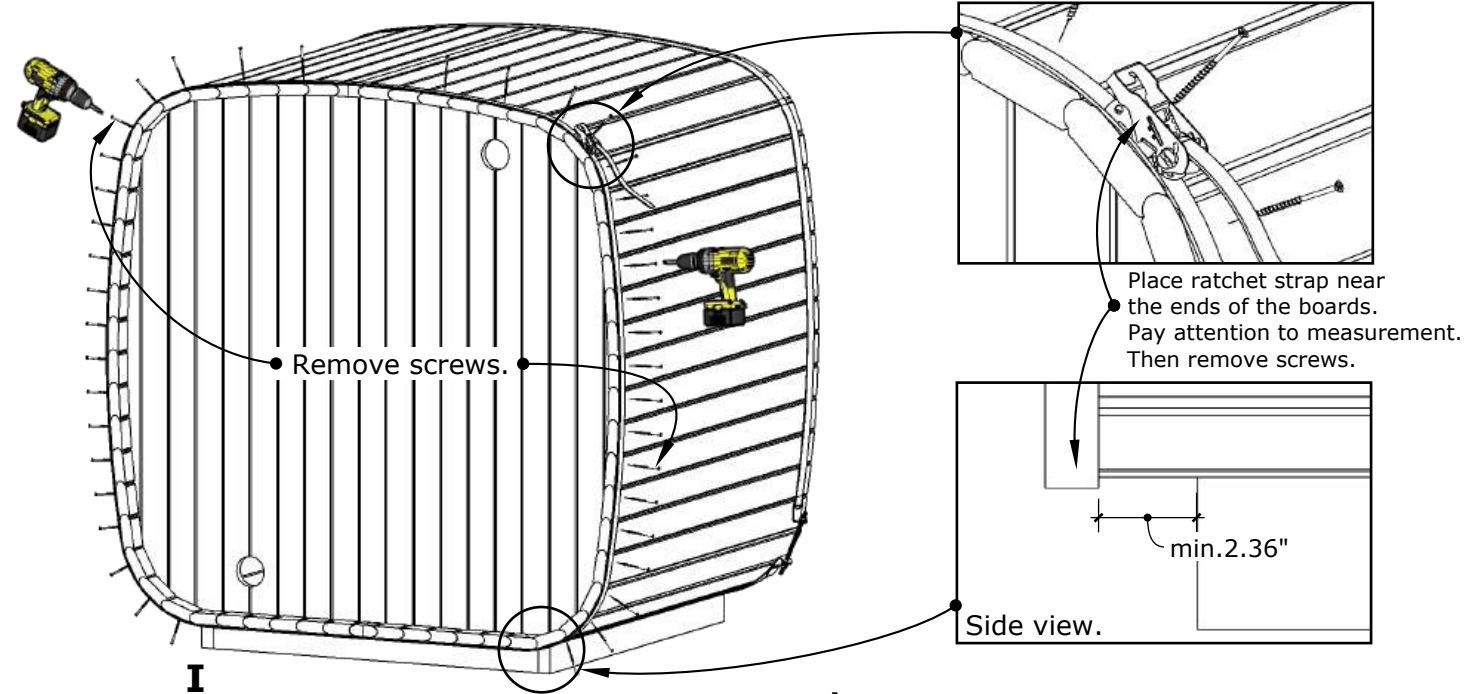




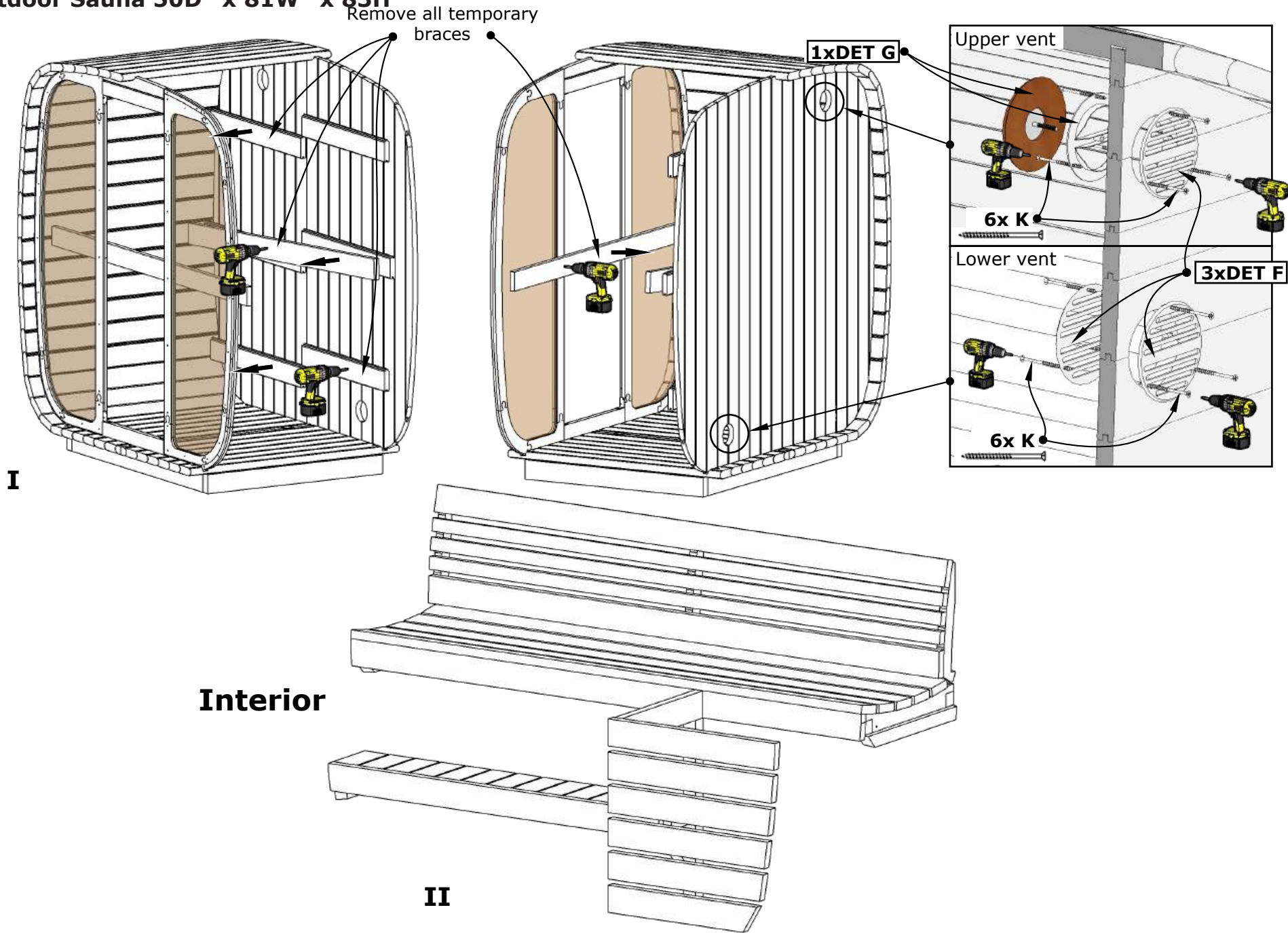
CL4G Outdoor Sauna 50D" x 81W" x 83H"



CL4G Outdoor Sauna 50D" x 81W" x 83H"



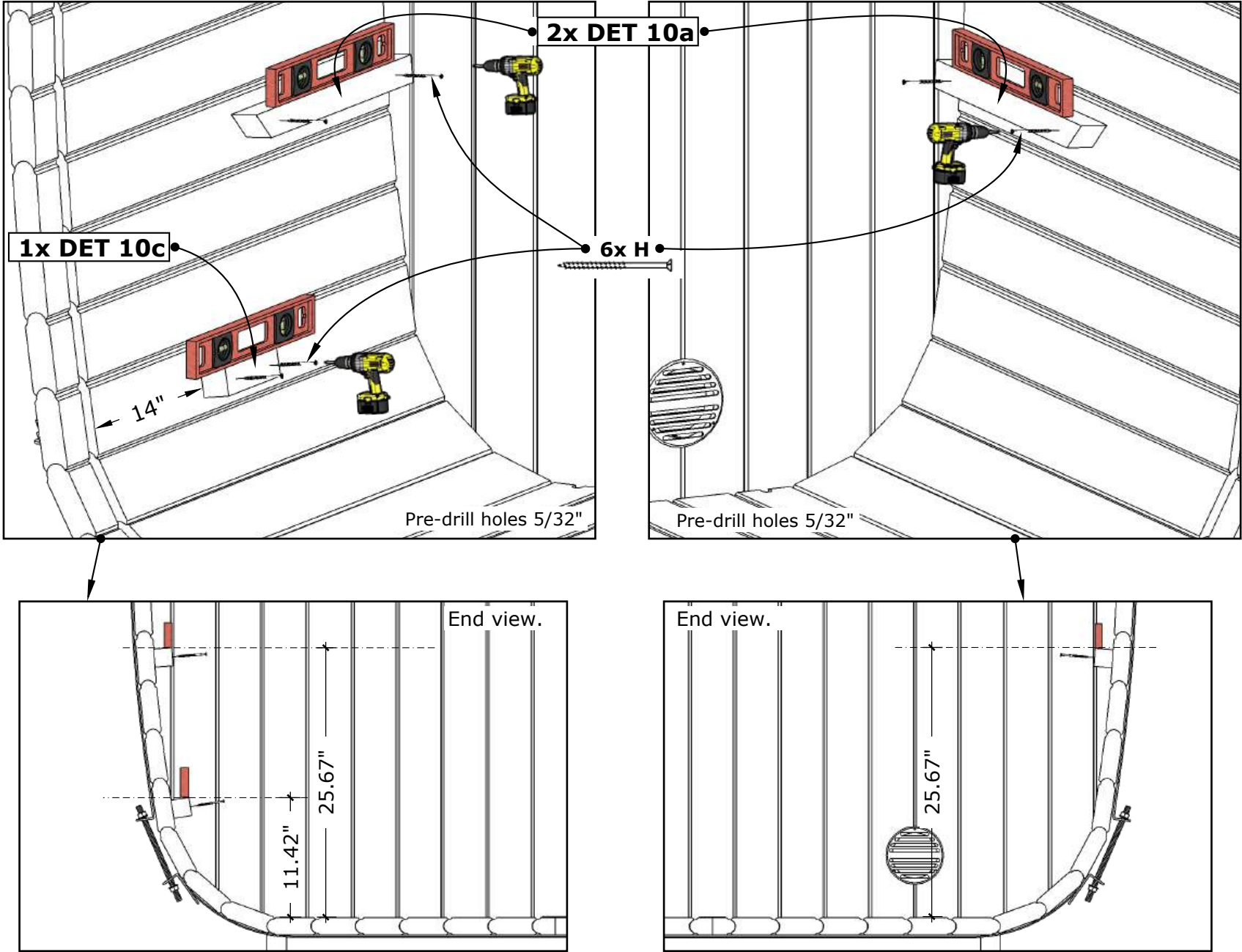
CL4G Outdoor Sauna 50D" x 81W" x 83H"



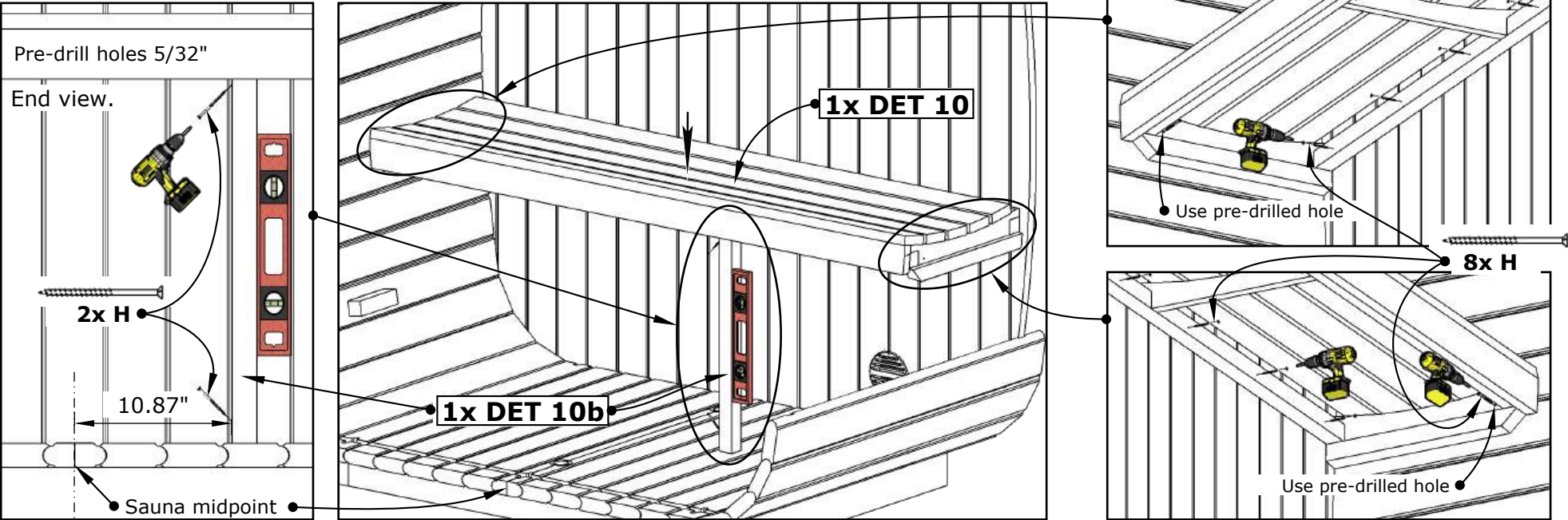


CL4G Outdoor Sauna 50D" x 81W" x 83H"

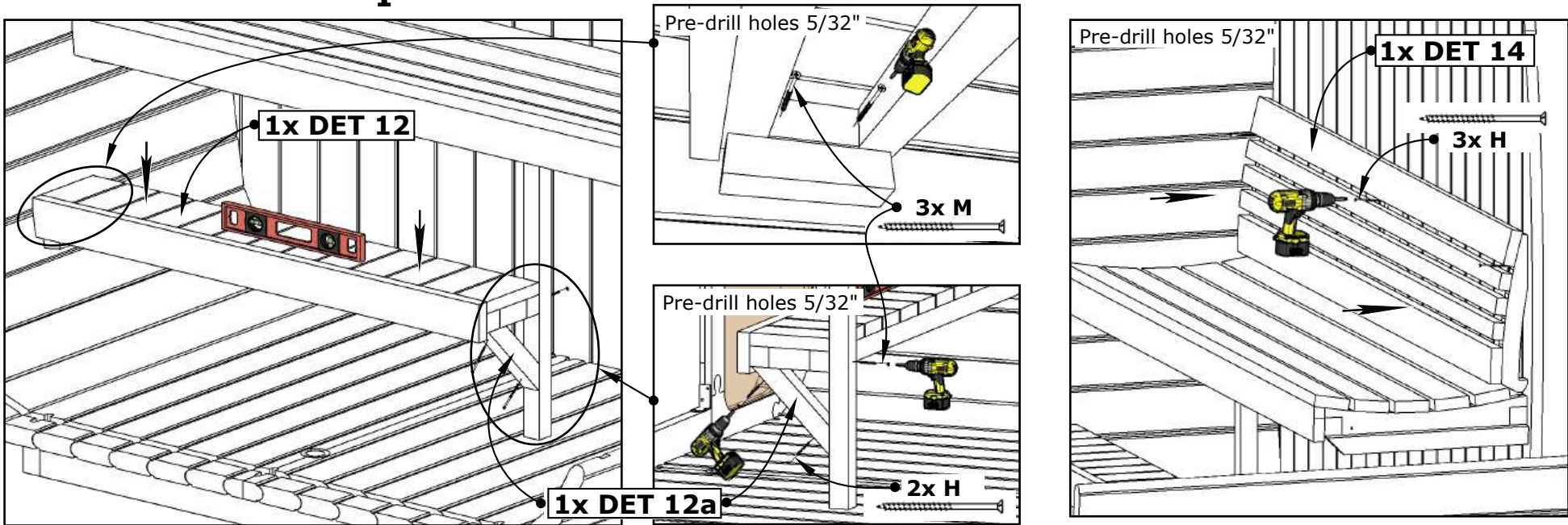
Use waterlevel for installation!



CL4G Outdoor Sauna 50D" x 81W" x 83H"



I



II

III

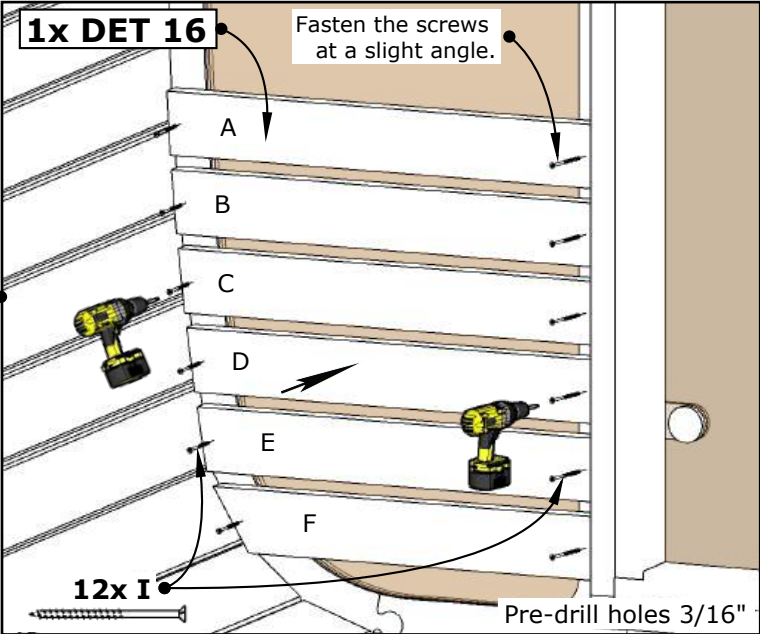
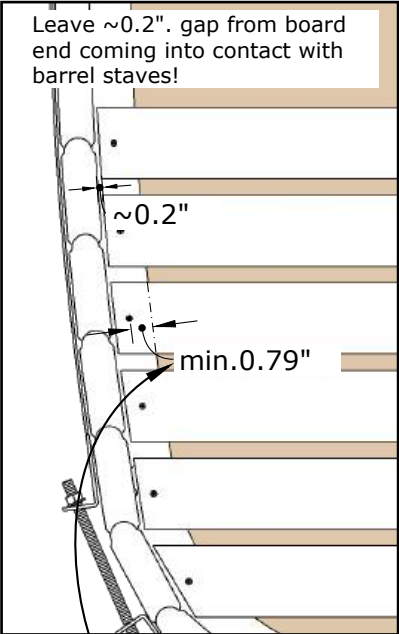
CL4G Outdoor Sauna 50D" x 81W" x 83H"





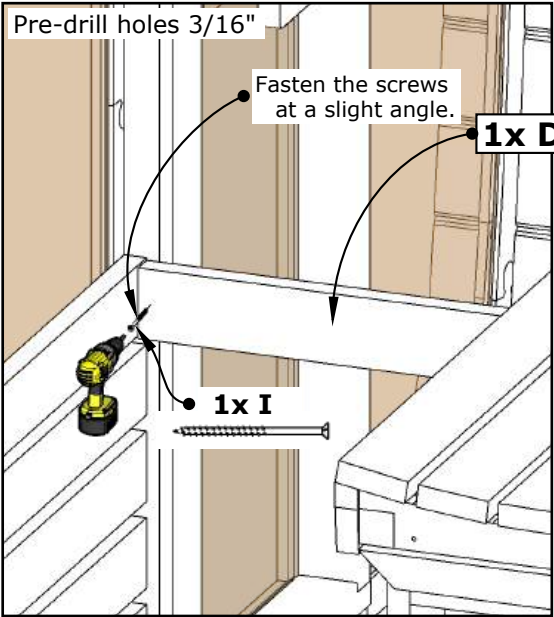
CL4G Outdoor Sauna 50D" x 81W" x 83H"

Please be careful!!! Do not hit the glass with the screw.

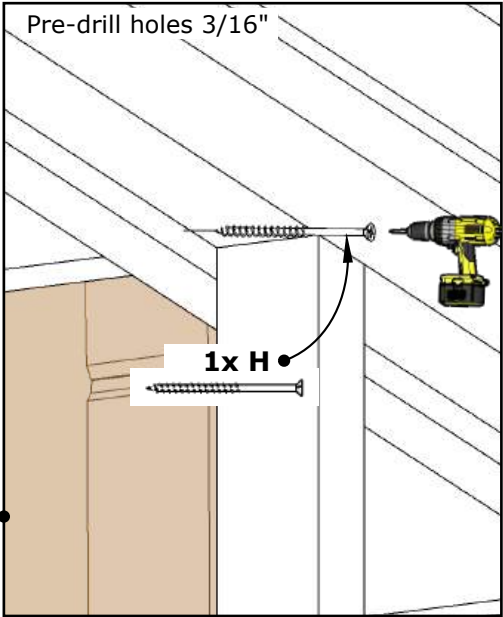
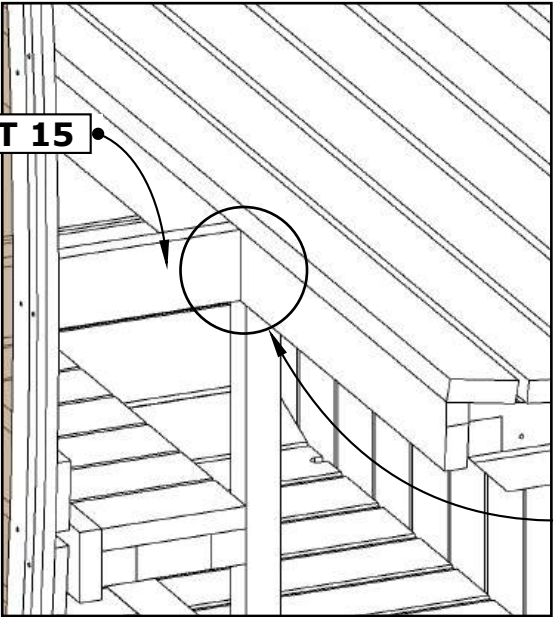


Please be careful!!! Do not hit the glass with the screw.

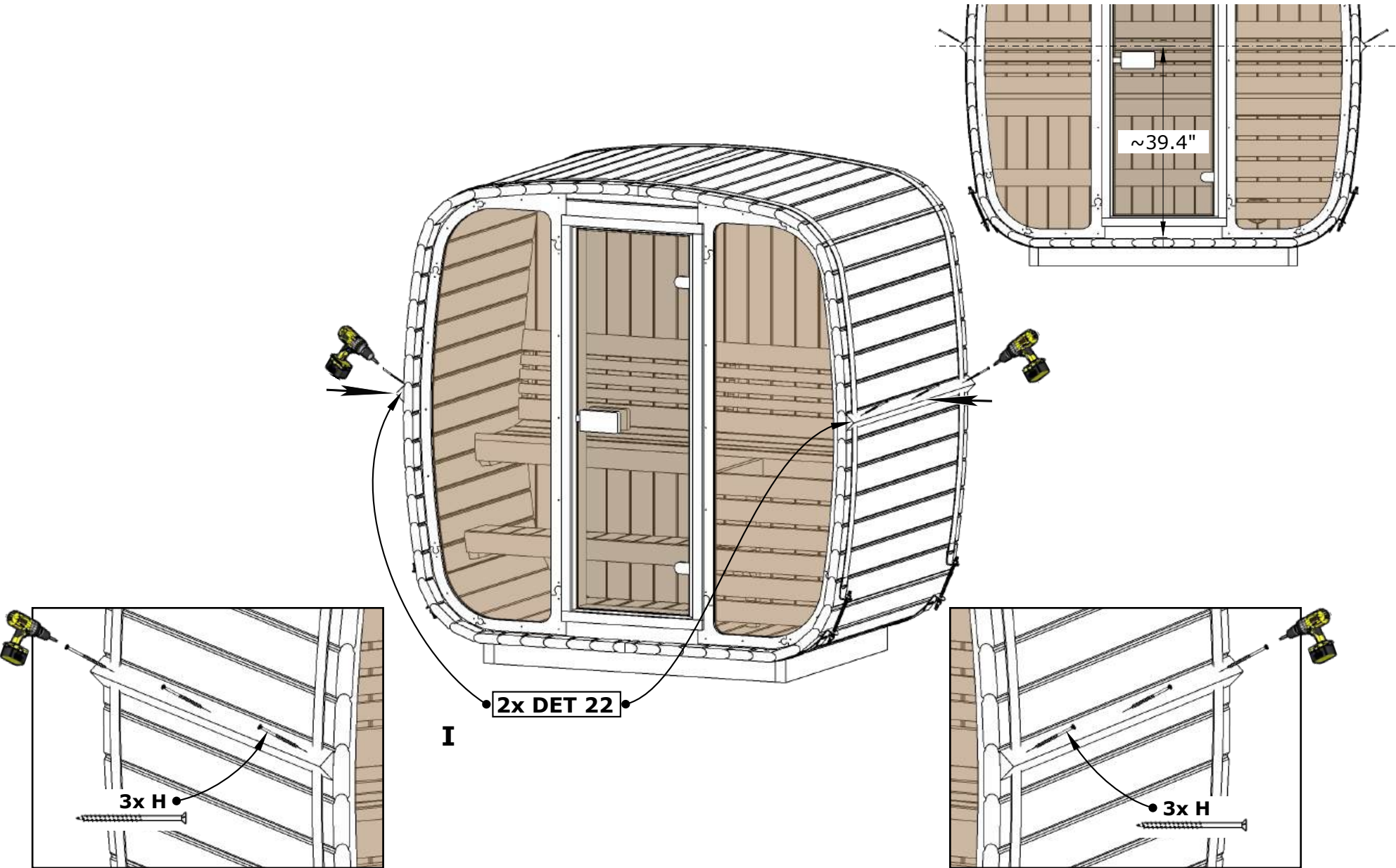
**I**



**II**



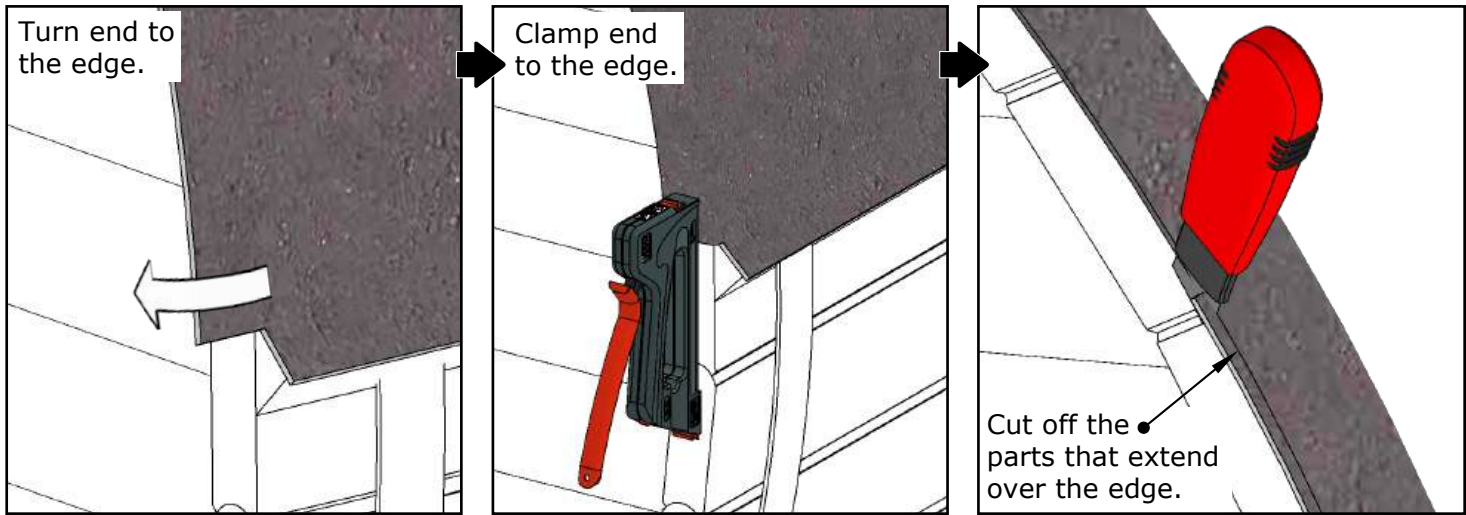
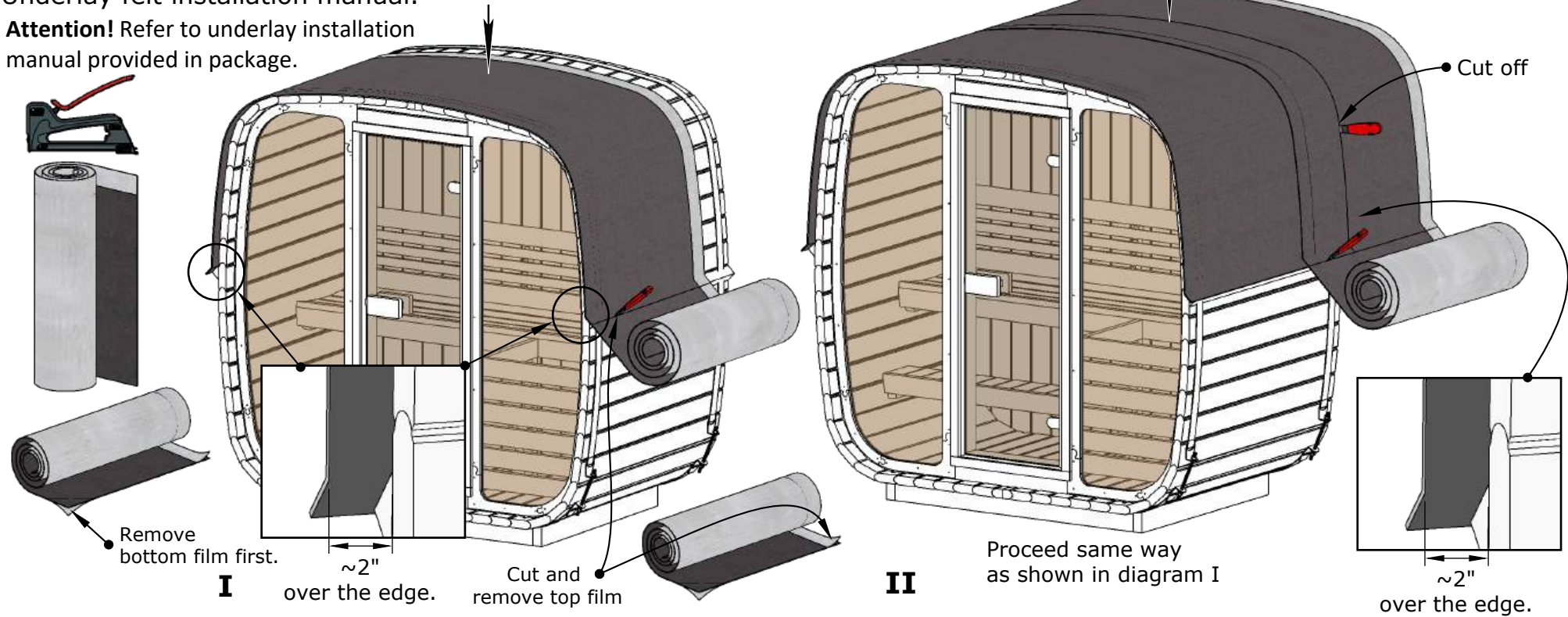
CL4G Outdoor Sauna 50D" x 81W" x 83H"



**CL4G Outdoor Sauna 50D" x 81W" x 83H"**

Underlay felt installation manual.

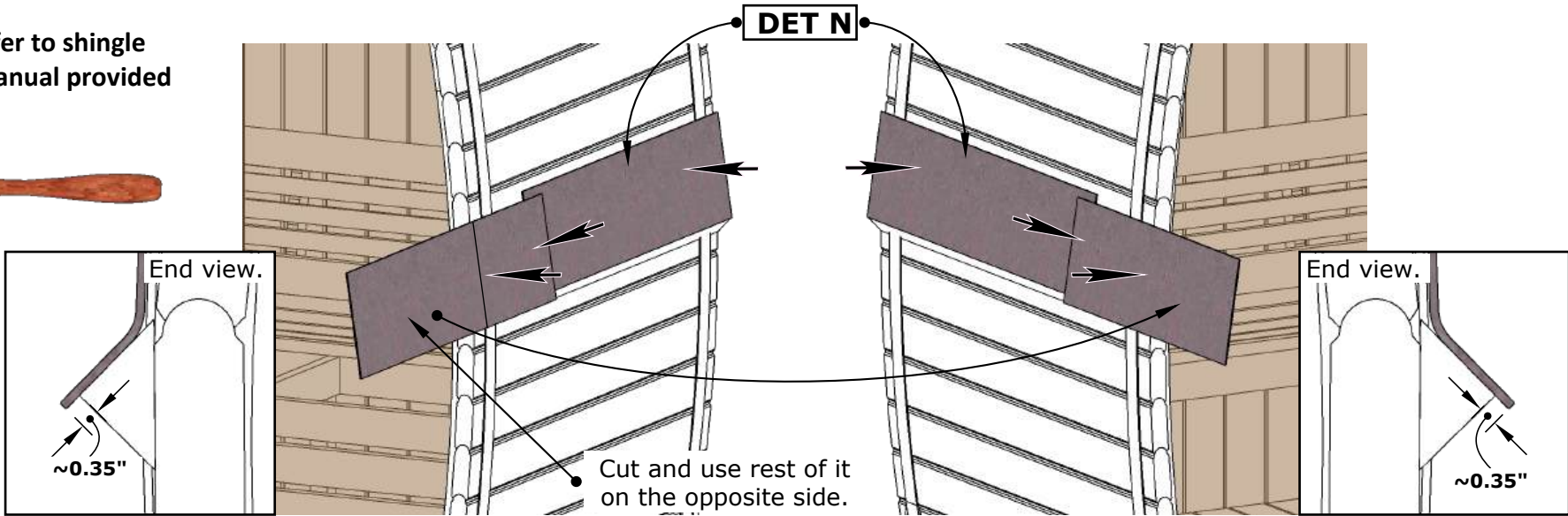
**Attention!** Refer to underlay installation manual provided in package.



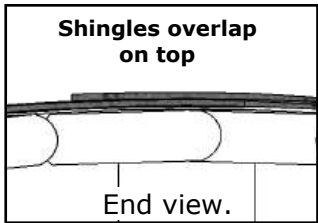


CL4G Outdoor Sauna 50D" x 81W" x 83H"

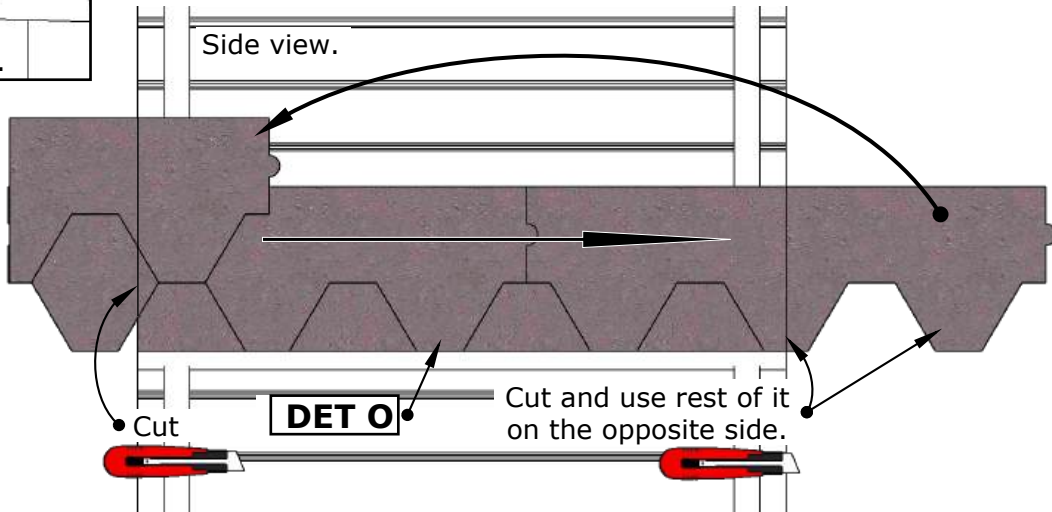
Attention! Refer to shingle installation manual provided in package.



I

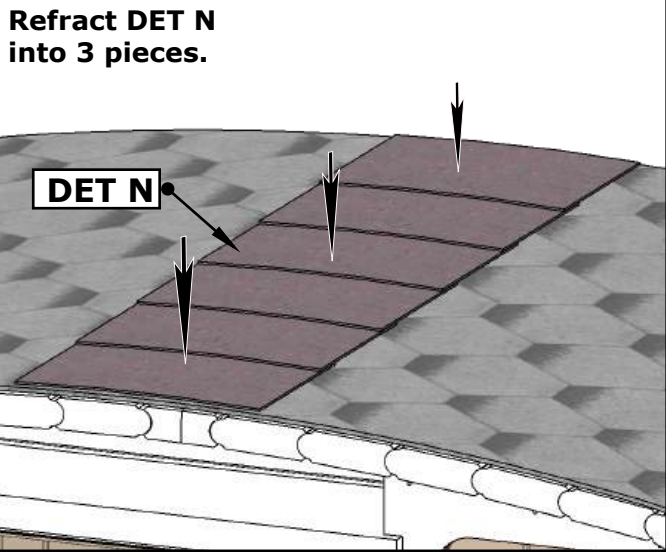


Attention! Refer to shingle installation manual provided in package.



II

Attention! Refer to shingle installation manual provided in package.



III

CL4G Outdoor Sauna 50D" x 81W" x 83H"

