



DevCon 2025

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Explore Advanced Windows Development for RFID Readers and POS Integration

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Agenda



Agenda

RFID Windows Development

1

SDK/Tools

- Architecture
- Windows
 - RFID .NET SDK
 - 123RFID Desktop
- JPOS
 - RFID Scanner Driver
 - Demo App

2

New Products

- FXP20 POS Reader
- RFID Accessory for ET6xW

3

Technical Resources

4

Best Practices



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SDK/Tools



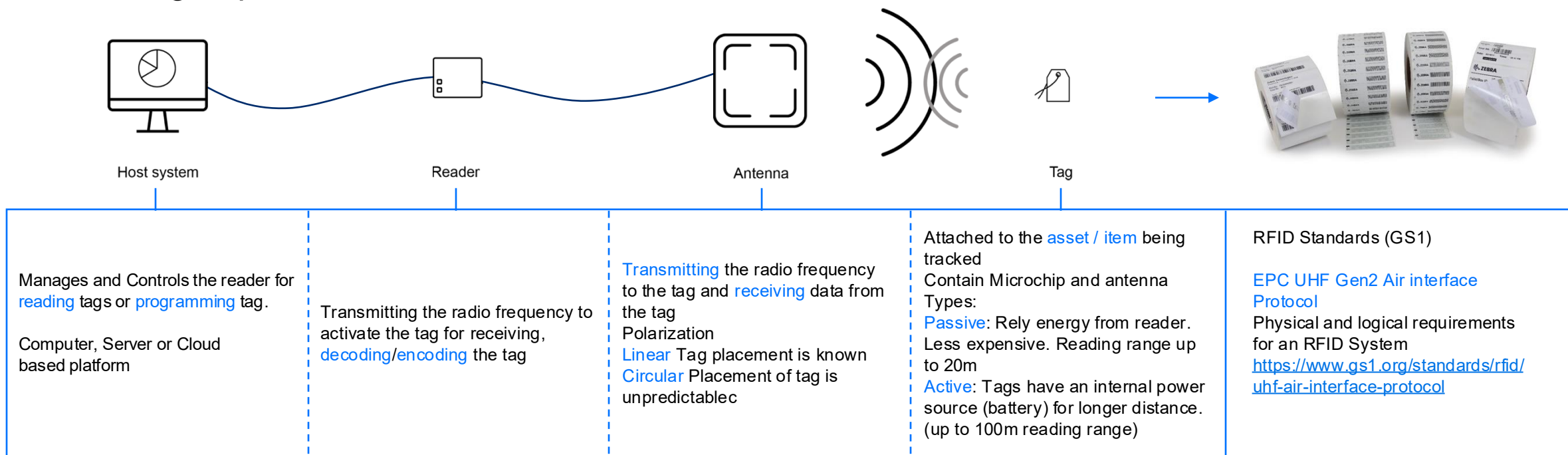
RFID System

Physical View

Identify and track objects **wirelessly**.

Operates at a frequency of 860-930 MHz (Ultra High Frequency).

Read range up to 20 meters



Images Source: Avery Dennison,
<https://rfid.averydennison.com/en/home/explore-rfid/rfid-technology-basics.html>

RFID Tag

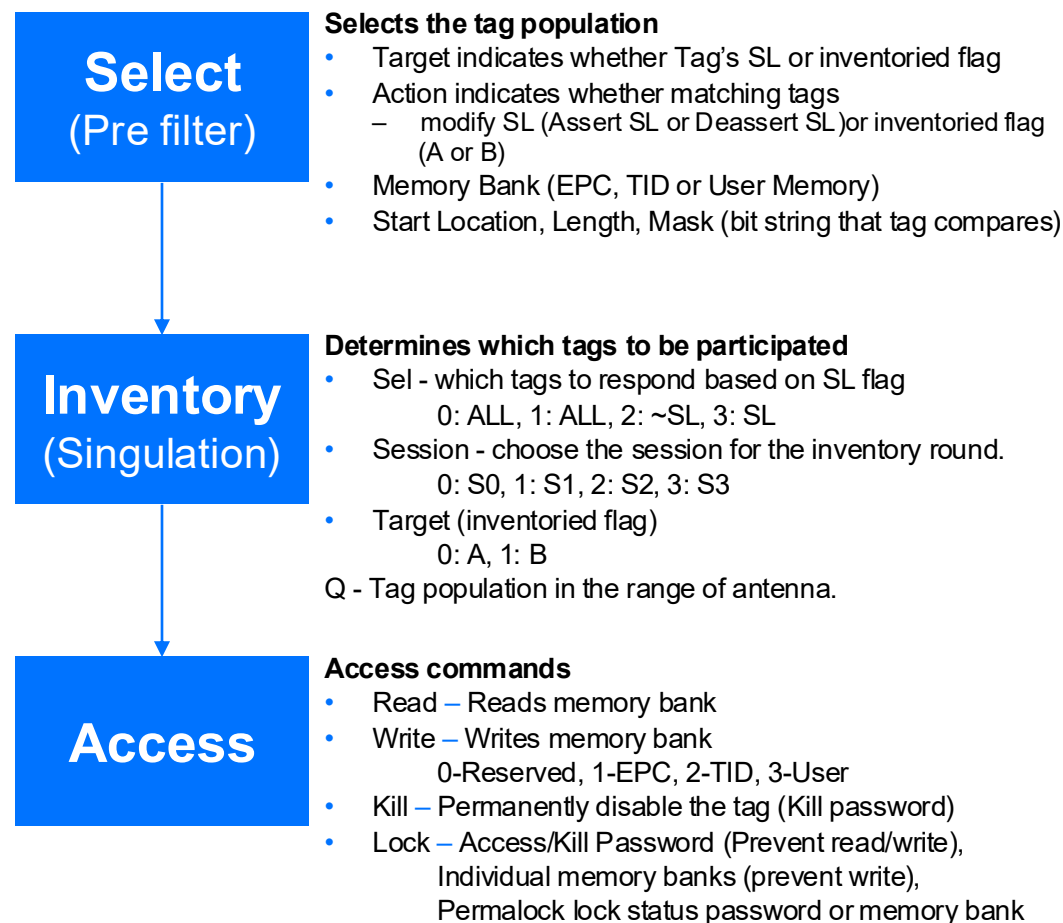
Logical View

Memory Bank	USER (optional)				
	TID				
	EPC				
	RESERVED				
Target Inventoried Flag Default Persistence	Sessions				Select Flag
	SO	S1	S2	S3	SL Flag
	A	A	A	A	Deasserted
	Indefinite	500ms to 5s	Indefinite	Indefinite	Indefinite
Not Energized	None	500ms to 5s	2s	2s	2s

- **Reserved:**
 - Kill (1st and 2nd word)
 - access passwords (3rd and 4th word)
- **EPC:** Identifies the asset/item beginning from 4th byte or 2nd word
- **TID:** Tag manufacturer specific information (Tag Model, serial number). Perma Locked during tag manufacturing.
- **USER:** Allows user-specific data storage.
- **Tag States**
 - **Sessions:** Tag support four sessions. Tag participate in one and only session during inventory round. Inventoried flag can be A or B.
 - **Select Flag:** SL flag can be asserted or deasserted

Manage Tag Population

C1G2 Standard



Action	Matching	Non-Matching
0	assert SL or inventoried -> A	deassert SL or inventoried -> B
1	Assert SL or inventoried -> A	do nothing
2	do nothing	deassert SL or inventoried -> B
3	negate SL or (A->B, B->A)	do nothing
4	assert SL or inventoried -> B	assert SL or inventoried -> A
5	assert SL or inventoried -> B	do nothing
6	do nothing	assert SL or inventoried -> A
7	do nothing	negate SL or A -> B, B->A)

Select Tags Matching with EPC “3074”

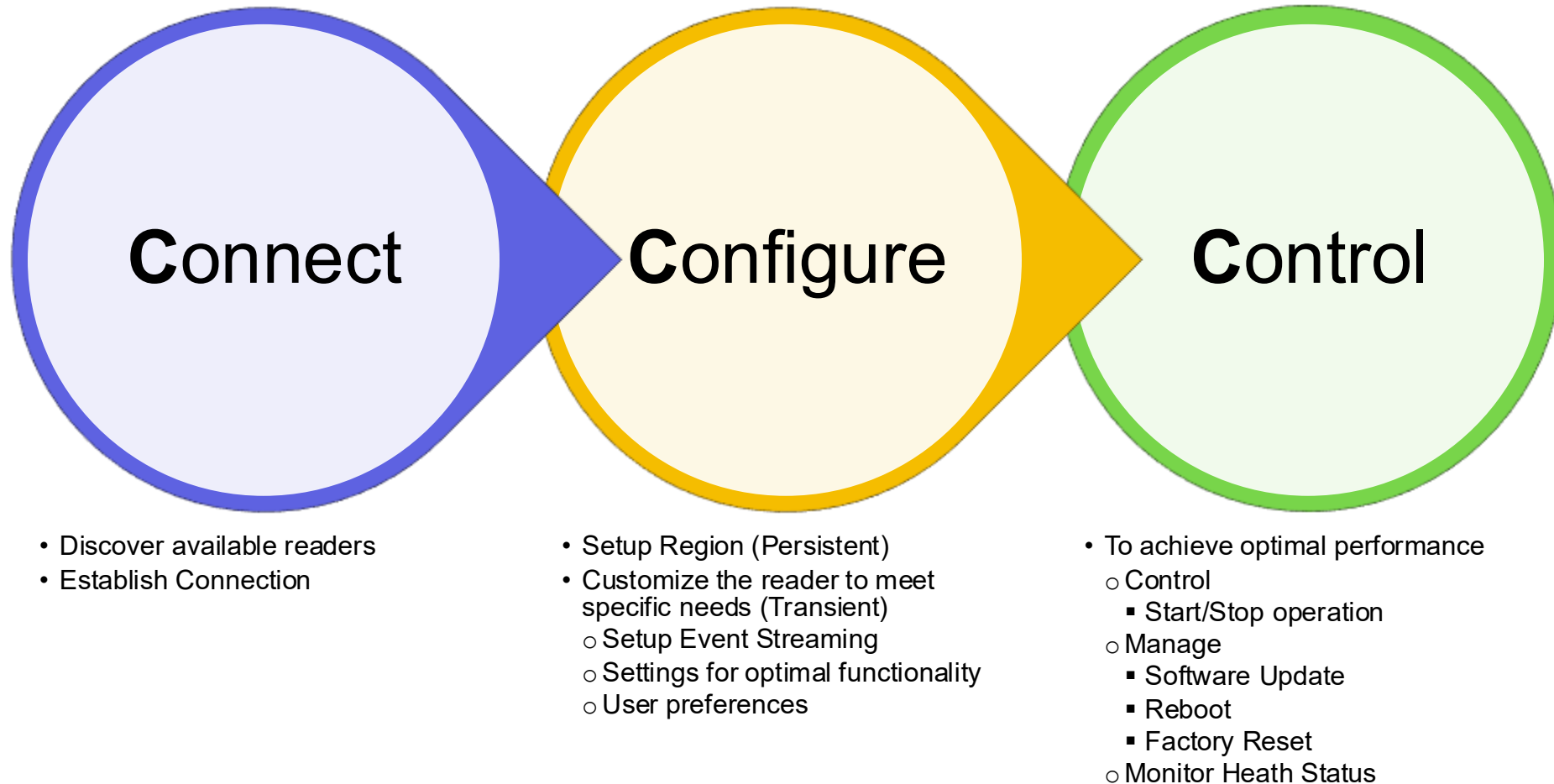
Target: S0, Action: 4
Mem Bank: EPC
Start Location: 32
Length: 16
Mask: “3074”

Inventory (Singulation)

Sel: 0
Session S0
Target: B
Q: 8

3C Framework

Advance RFID Integration Quickly



RFID API

Structure

Generic Reader

- Reading Tags (Inventory)
- Programming Tags (Tag Access)
 - Read, Write, Lock, Kill

Reader Management

- Managing Reader
- Region Setting
- Software Update
- Factory Reset
- Reboot
- Configuration



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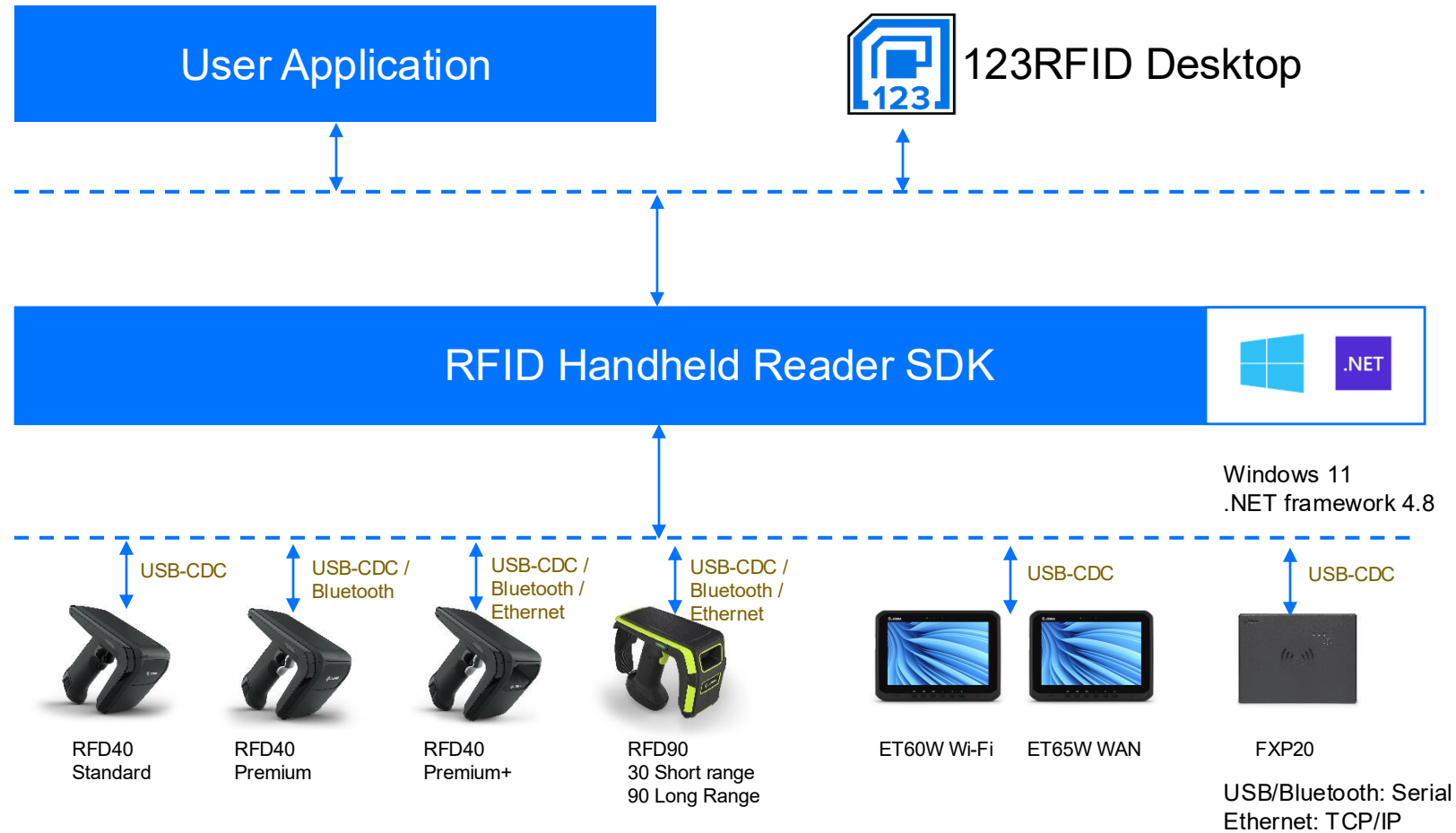
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Windows SDK/Tool



RFID Windows SDK

Architecture



RFID Handheld Reader SDK

Windows



- RFID Handheld Reader SDK for Windows
 - Same SDK that supports handheld RFID readers (RFD40/90, RFD8500, ET6xW, FXP20)
- Tools
 - 123RFID Desktop - GUI based Demo Tool
- Prerequisites
 - Host Platform: Microsoft Windows 11 64-bit and above
 - Microsoft .NET Framework: 4.8 for Windows
 - Visual Studio
- Release Package
 - Demo App: Windows.RFID.DemoApp_3.0.33.zip
 - Demo Source: Windows.Desktop.DemoApp.Src_v3.0.33.zip
 - RFID SDK: Windows.RFID.SDK_3.0.33.zip. Includes Libraries and config files are to be added in the project.

RFID .NET SDK

Generic Reader

Connect	Configure	Control
Discover & Connect - Create Reader Instance - Transport: USB - ReaderType.FXP - Connect()	Settings - Antenna (Power, Pre-filter, Singulation, RF Mode) - Configurations.Antennas[index].Configuration (getter/setter) - TransmitPowerIndex - RFMode - SingulationControl Setup Event Streaming using .NET event handler (+=) - Read Notification - Status Notification Profiles (ET6xW) - Configurations.GetRFIDProfiles() - Configurations.SetRFIDProfile(Profile)	Reading Tags - Read tags (Start/Stop Conditions) - Inventory.Perform() - Continuous Read - Inventory.Perform() , Inventory.Stop() Tag Queue - Inventory.GetReadTags(Number of tags) Programming Tag (Set Tag ID, data, password as properties) Write a Tag - AccessOperations.TagWrite.Write() Lock a Tag - AccessOperation.TagLock.Lock() Kill a Tag - AccessOperation.TagKill.Kill() Events - TagDataReceived, InventoryStarted, InventoryStopped Disconnect - Disconnect()

RFID .NET SDK

Reader Management

Connect	Configure	Control
Discover & Connect - Create Reader Instance - Transport: USB - ReaderType.FXP - Connect()	Region (Persistent) - Configurations.RegulatoryConfig (getter/setter) - Region - Hopping - Channels Setup Event Streaming • N/A	Monitor - N/A Software Update - SoftwareUpdate.Update (firmwareFileName) - Poll Update progress status - SoftwareUpdate.UpdateStatus.Percentage - SoftwareUpdate.UpdateStatus.UpdateInfo Factory Reset - ResetFactoryDefaults() Disconnect - Disconnect()

Read Tags Demo

```
using Symbol.RFID.SDK.Domain.Reader;
using Symbol.RFID.SDK;
using System.Collections.Generic;
using System;
using System.Linq;
using System.Threading;

//CONNECT: Discover and connect to the reader
Console.WriteLine("Finding readers...");

//Initialize reader management and reader info list.
var readerInfoList = new List<IRfidReaderInfo>();

var readerManager = RfidSdk.ReaderManagementServicesFactory.Create(ReaderCommunicationMode.USB);
//get available readers list
readerInfoList = readerManager.GetReaders(ReaderSearchOptions.AllReaders);

foreach (IRfidReaderInfo readerInfo in readerInfoList.OrderBy(o => o.FriendlyName))
{
    //create reader instance based on reader information.
    var reader = RfidSdk.RfidReaderFactory.Create(readerInfo);
    Console.WriteLine("Found reader:-" + reader.FriendlyName);
    readerList.Add(reader);
}

if(readerList!=null && readerList.Count>0)
{
    var fxp20Reader=readerList.FirstOrDefault(ee=>ee.ReaderType==ReaderType.FXP);
    if(fxp20Reader!=null)
    {
        Console.WriteLine("Connecting FXP20 reader-" + fxp20Reader.FriendlyName);
        fxp20Reader.Connect();
        Console.WriteLine("Connected-" + fxp20Reader.FriendlyName+ "\n");
    }
}
```

ZEBRA TECHNOLOGIES



```
// CONFIG: Setup Events
fxp20Reader.Inventory.AttachTagDataWithTagDataReceivedEvent = false;

//register for events
fxp20Reader.Inventory.InventoryStarted += Inventory_InventoryStarted;
fxp20Reader.Inventory.InventoryStopped += Inventory_InventoryStopped;

// CONTROL: Read tags for 2s
Console.WriteLine("Performing Inventory for 2 sec...");
//perform Inventory for 2 sec
fxp20Reader.Inventory.Perform();
Thread.Sleep(2000);
//stop Inventory
fxp20Reader.Inventory.Stop();

// read tags
var tagDataArr = fxp20Reader.Inventory.GetReadTags(1000);
foreach (ITagData dataReceived in tagDataArr)
    Console.WriteLine("Tag ID:" + dataReceived.EPCId);

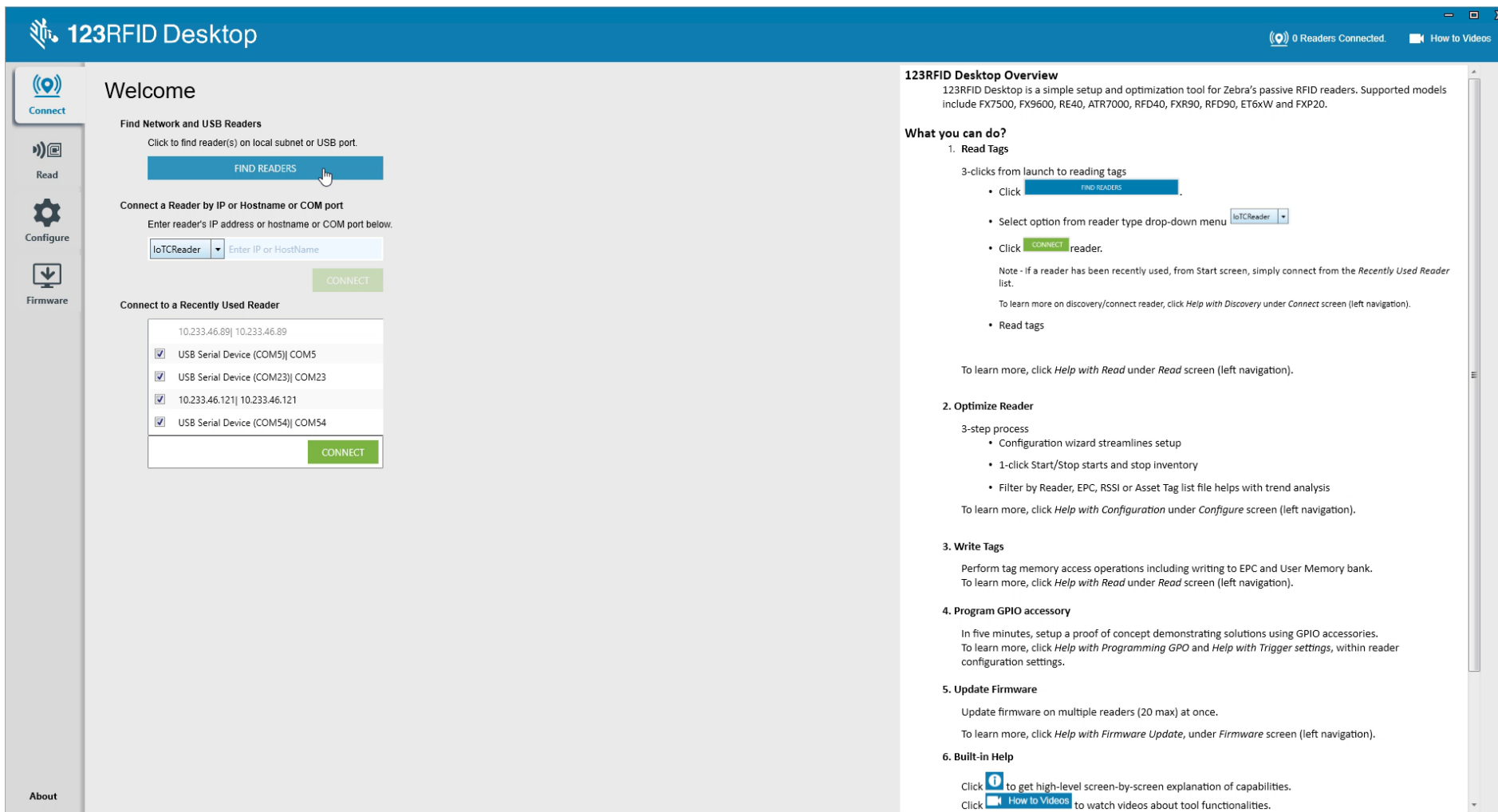
// Disconnect reader
fxp20Reader.Disconnect();

// Event Notifications
private static void Inventory_InventoryStarted(object sender, EventArgs e)
    Console.WriteLine("Event: Inventory started.\n");

private static void Inventory_InventoryStopped(object sender, EventArgs e)
    Console.WriteLine("Event: Inventory stopped.\n");
```

123RFID Desktop

Demo



The screenshot displays the 123RFID Desktop application interface. The top blue header bar contains the application logo and title "123RFID Desktop" on the left, and a status bar on the right showing "0 Readers Connected" and a "How to Videos" link. A left-hand navigation pane includes icons and labels for "Connect", "Read", "Configure", "Firmware", and "About". The main content area is titled "Welcome" and is divided into three sections: "Find Network and USB Readers" with a "FIND READERS" button, "Connect a Reader by IP or Hostname or COM port" with a dropdown menu set to "IoTReader" and an input field for "Enter IP or HostName" followed by a "CONNECT" button, and "Connect to a Recently Used Reader" which lists four recent connections with checkboxes and a "CONNECT" button. The right-hand panel, titled "123RFID Desktop Overview", provides a brief description of the tool and lists supported reader models. Below this, the "What you can do?" section outlines six primary functions: 1. Read Tags (3-clicks from launch), 2. Optimize Reader (3-step process), 3. Write Tags (perform tag memory access), 4. Program GPIO accessory (setup proof of concept), 5. Update Firmware (update multiple readers), and 6. Built-in Help (click 'i' for screen-by-screen explanation and 'How to Videos' for functional videos).

123RFID Desktop Overview
123RFID Desktop is a simple setup and optimization tool for Zebra's passive RFID readers. Supported models include FX7500, FX9600, RE40, ATR7000, RFD40, FXR90, RFD90, ET6xW and FXP20.

What you can do?

- 1. Read Tags**
3-clicks from launch to reading tags
 - Click **FIND READERS**.
 - Select option from reader type drop-down menu **IoTReader**.
 - Click **CONNECT** reader.

Note - If a reader has been recently used, from Start screen, simply connect from the *Recently Used Reader* list.

To learn more on discovery/connect reader, click *Help with Discovery* under *Connect* screen (left navigation).
- 2. Optimize Reader**
3-step process
 - Configuration wizard streamlines setup
 - 1-click Start/Stop starts and stop inventory
 - Filter by Reader, EPC, RSSI or Asset Tag list file helps with trend analysis

To learn more, click *Help with Configuration* under *Configure* screen (left navigation).
- 3. Write Tags**
Perform tag memory access operations including writing to EPC and User Memory bank.
To learn more, click *Help with Read* under *Read* screen (left navigation).
- 4. Program GPIO accessory**
In five minutes, setup a proof of concept demonstrating solutions using GPIO accessories.
To learn more, click *Help with Programming GPO* and *Help with Trigger settings*, within reader configuration settings.
- 5. Update Firmware**
Update firmware on multiple readers (20 max) at once.
To learn more, click *Help with Firmware Update*, under *Firmware* screen (left navigation).
- 6. Built-in Help**
Click **i** to get high-level screen-by-screen explanation of capabilities.
Click **How to Videos** to watch videos about tool functionalities.



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JPOS Driver for FXP20



POS Standards

Overview

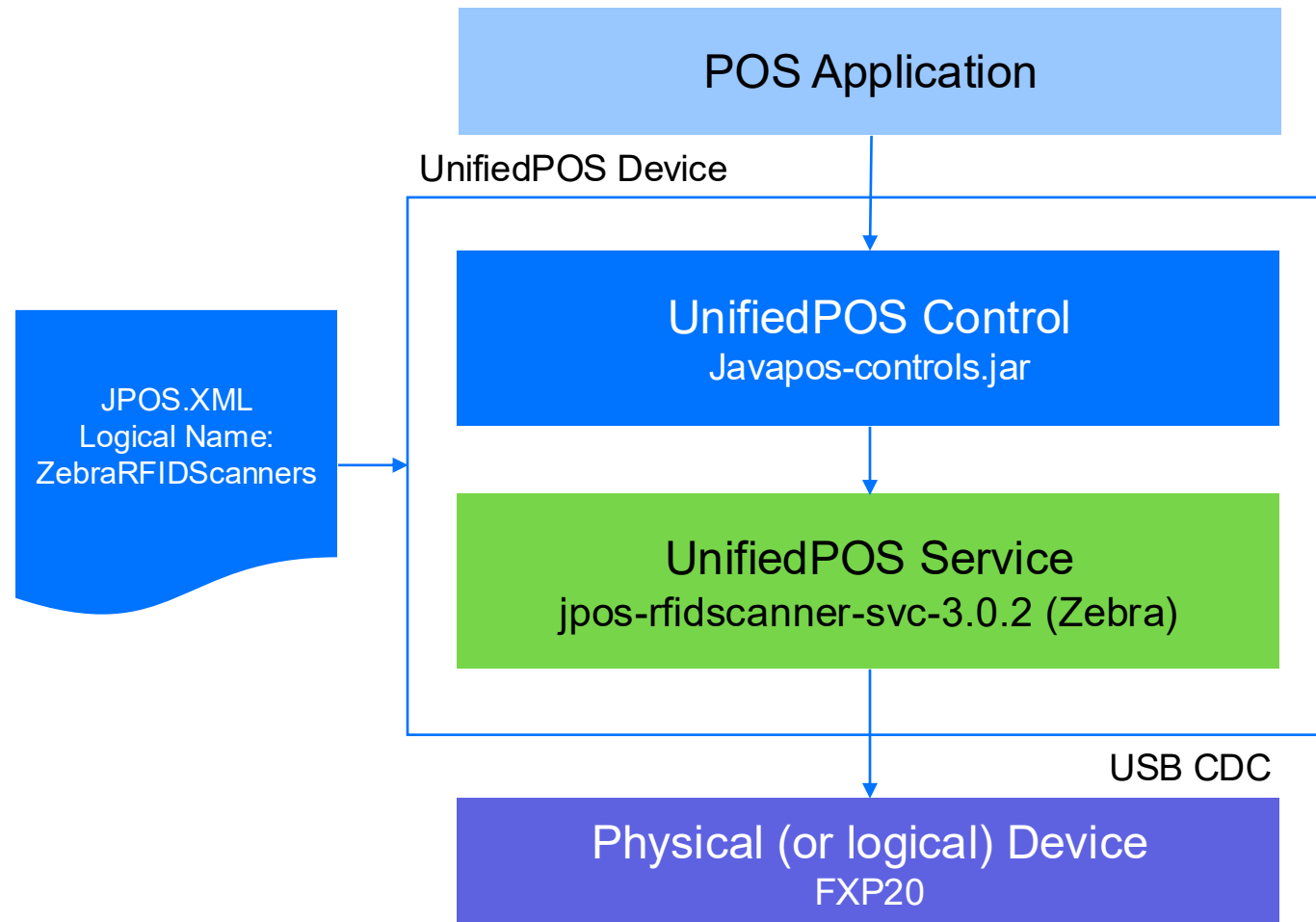
- What is JPOS?
 - JavaPOS (JPOS) is a free, open-source software framework
 - Provides a standard interface for point of sale (POS) devices (including RFID readers).
 - JPOS is based on the International Organization for Standardization transaction card originated messages standard (ISO-8583)

Please see <http://www.jpos.org/> for more info
- What is UPOS?
 - UPOS (Unified Point of Service) is a standard specification used in retail and point-of-sale (POS) systems that defines a common programming interface for various types of POS devices.
 - UPOS is part of the broader JavaPOS and OPOS standards, which are often used in retail environments to interface with hardware like barcode scanners, receipt printers, cash drawers, and RFID readers.

Please see <https://www.omg.org/retail/unified-pos.htm> for more info
- Provides consistent framework that is Platform-independent and vendor-neutral for POS devices

JPOS/UnifiedPOS

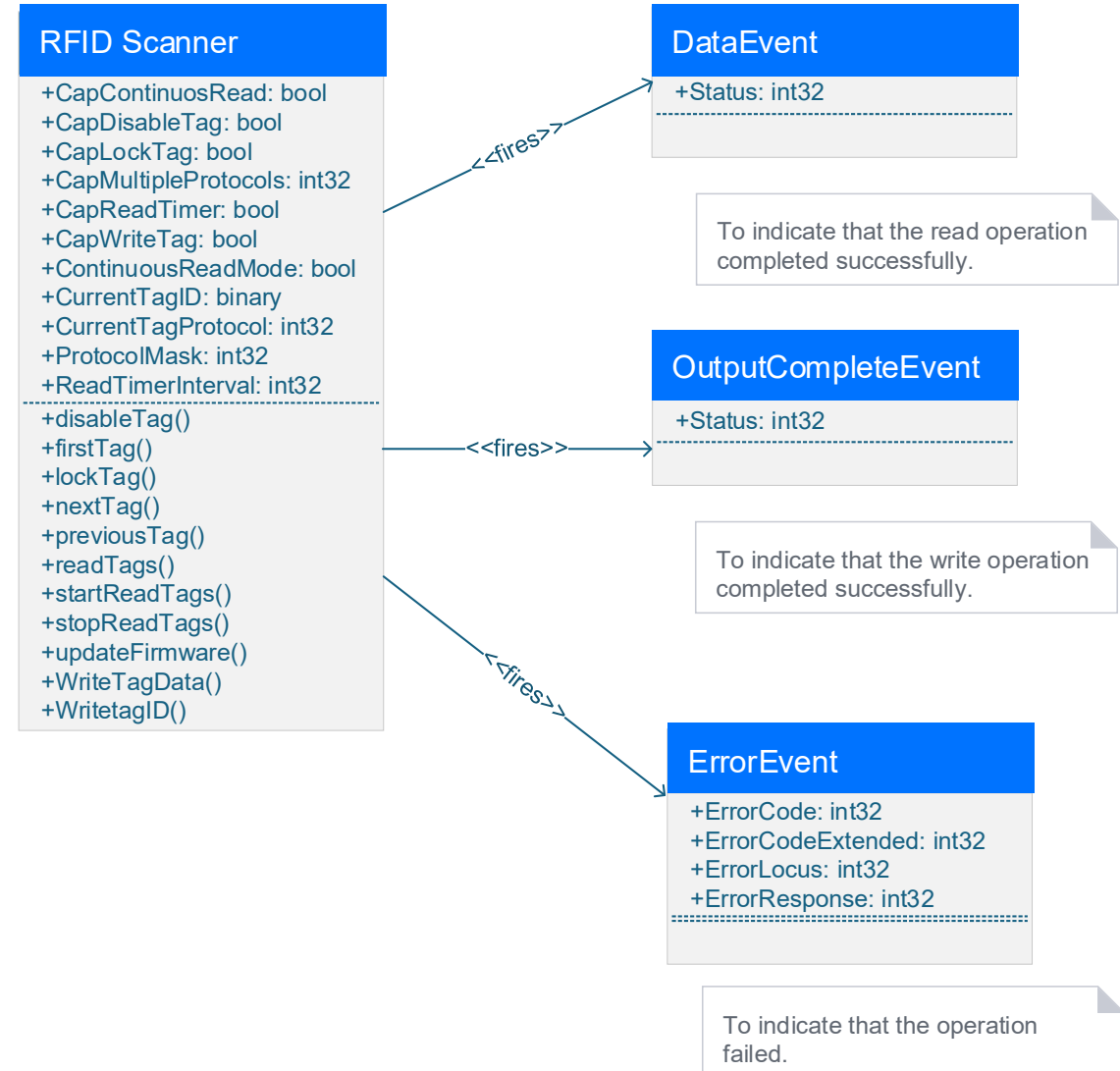
Architecture



JPOS RFID Scanner

Capabilities

- Reading Tags (Continuous / timer based)
 - Reads TagID and UserData
 - Reads Partial UserData
- Writing a Tag
 - Writes TagID
 - Writes UserData / Partial UserData
- Locking a Tag
- Disables (kills) RFID tag



JPOS RFID Driver

Windows



- JPOS RFID Driver
 - Develop applications using the JPOS RFID Scanner Interface for FXP20 RFID POS Reader
- Demo Tools
 - JPOS Sample App
- Prerequisites
 - Host Platform: Microsoft Windows 11 64-bit and above
 - Java: Oracle JDK 1.8 or above
 - IDE: NetBeans IDE 8.2 or above [64-bit]
- Release Package
 - Extract the zip file on host system. The following are included in the java folder:
 - Zebra: jpos-rfidscanner-svc-3.0.2.jar
 - UPOS: jcl.jar, javapos-controls.jar, JavaCoreLogger.jar, jpos_trace.properties
 - jpos-rfidscanner-test.jar: Contains sample app to demonstrate
 - jpos.xml: Jpos configuration file contains the logical device name
 - javapostest.bat: Batch file to run the sample app (Windows)

RFID Reader

Generic Reader

Connect	Configure	Control
Discover & Connect - Open() - Claim()	Settings - Read Timer Interval Setup Event Streaming - addDataListener - addOutputCompleteListener - addErrorListener	Reading Tags - readTags (filter, timeout, password) - Continuous Read - StartReadTags() , StopReadTags() Tag Queue - firstTag(), nextTag(), PreviousTag() Write a Tag - writeTagID(), writeTagData() Lock a Tag - lockTag (tagID, password) Kill a Tag - disableTag (tagID, password) Events - DataEvent, ErrorEvent, OutputCompleteEvent Disconnect - Release(), Close()

RFID Reader

Reader Management

Connect	Configure	Control
Discover & Connect - Open() - Claim()	Setup Event Streaming • addStatusUpdateListener for firmware update JPOS.XML - Default Transmit Power	Monitor - checkHealth Software Update - updateFirmware (firmwareFileName) Disconnect - Release(), Close()

Read Tags Demo

```
import jpos.JposException;
import jpos.RFIDScanner;
import jpos.events.*;

// Read Tags Demo Sample Code
public class JavaPosReadTagsDemo {

    static String logicalName = "ZebraRFIDScanners";
    static RFIDScanner reader = null;
    static private DataListener dataListener;

    public static void main(String[] args) throws JposException {
        // Create Reader Instance
        reader = new RFIDScanner();

        // 1. CONNECT
        // Establish connection to the reader (Discover and connect automatically)
        reader.open(logicalName);
        reader.claim(1000);

        // 2. CONFIGURE
        // Enable Device
        reader.setDeviceEnabled(true);

        // Enable Data Event
        reader.addDataListener(dataEventListener);

        // 3. CONTROL
        // Reading tags for 5 Seconds
        reader.readTags(RFID_RT_ID, new byte[0], new byte[0], 0, 0, 5000, new byte[0]);
    }
}
```

```
// Wait for a seconds
try{
    Thread.sleep(1000);
} catch ( InterruptedException jposException) {
    jposException.printStackTrace();
}

try{
    // Fetch first tag if read
    reader.firstTag();

    for(int index = 0; index < reader.getTagCount()-1;index++){
        String tagID = new String(reader.getCurrentTagID());
        System.out.println("Tag ID "+tagID);
        // move iterator to next if tag enqueued
        reader.nextTag();
    }
} catch (JposException e) {
    e.printStackTrace();
}

// Dispose Reader
reader.release();
reader.close();

static DataListener dataEventListener = new DataListener() {
    @Override
    public void dataOccurred(DataEvent dataEvent) {
        System.out.println("dataOccurred STATUS : " + dataEvent.getStatus());
    }
};
}
```

JPOS Sample App

Demo: Run JavaPOSTest.bat

```
=====
1. OPEN
2. CLAIM
3. RELEASE
4. CLOSE
5. TEST MENU
0. EXIT
=====
Enter the option
2
DEVICE MENU - input : 2
claim - (in): 1000
claim - Device is claimed
DEVICE MENU - claim : true
OPERATION MENU - OPERATION MENU
=====
                OPERATION MENU
=====
1. READ TAGS by timer
2. START/STOP Inventory
3. Write Tag Data
4. Write Tag ID
5. Lock Tag
6. Kill Tag
7. Update Firmware
8. isDevice Alive
0. Previous Menu
=====
Select Option
2
OPERATION MENU - input : 2
OPERATION MENU - getFilterInput : true
Do you want to provide Filter? y/n
|
```



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FXP20 POS Reader



FXP20 Fixed RFID Reader

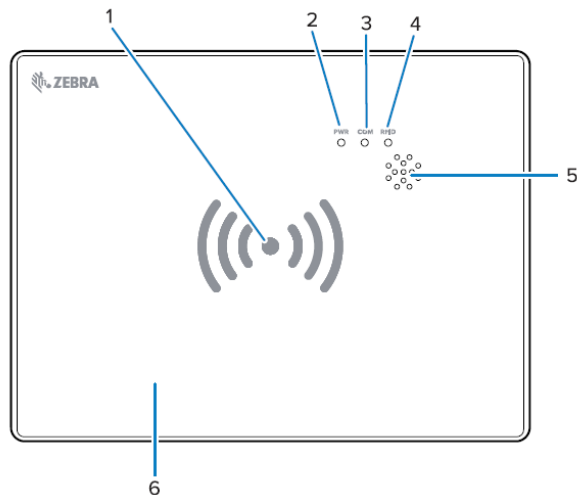
Specification

Power	12VDC, 2A with lockable connector
Internal worldwide Antenna	1 dBic – Circular Polarized
RFID Power	Scalable from -10 to 27 dBm
External Antenna	3x SMA connector
Visual Status Indicators	3 LED indicator multicolor lights (green, blue, orange)
Audible Status Indicators	Buzzer adjustable from 0 to 95dB (4 levels)
Connectivity	1 x USB Host Type-B Lockable
GPIO port (input)	1 – 12 volts/50 ma

FXP20 Fixed RFID Reader

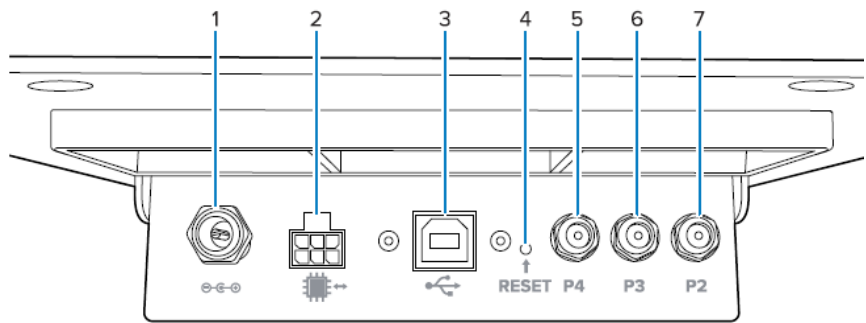
External Interfaces

- Front View



#	Description
1	RFID Reading Area
2	Power LED
3	COM LED
4	RFID LED
5	Internal buzzer
6	ABS UL94V0 case

- Side View



#	Description
1	DC Power connector
2	GPI connector
3	USB connector
4	Reset Button
5	Antenna Port 2
6	Antenna Port 3
7	Antenna Port 4





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ET6xW Tablet



ET6xW Tablet

Specification

- SKU: XBK-ET6X-RFID-X-01 (X→N – North America, E-EMEA, A-AU/NZ)
- Easy to install. Attaches to the back side of the ET6x
- Hand Strap
- EPC Class1 Gen2 UHF RFID protocol
- North America: 902-928 MHz
- EU: 865-867 MHz
- Read range: > 1 meter (3 feet)
- Multiple tags reading: min 10 tags per second
- Circular polarized antenna• Max. USB 5V/750mA
- RF max power: 24 dBm
- IP66 sealed
- Operating Temperature: -20 to +60 C
- Drop rating: 4 feet on concrete



Smart Inventory

Profiles

Profile	Description	Transmit power	Duty Cycle	Session	Tag Population	Link Profile
Optimal Battery	For Best battery life	20dBm	15% RF ON: 100ms Period: 667ms	S0	3	0
Balanced Performance (Default)	Maintains Balance between performance and battery life	20dBm	25% RF ON: 150ms Period: 600ms	S0	3	0
Max range	Reads as many tags as fast as possible in longer range	24dBm	30% RF ON: 150ms Period: 500ms	S0	10	2
Fastest Read	Reads as many tags as fast as possible in shorter range	20dBm	35% RF ON: 175ms Period: 500ms	S0	10	2
Cycle Count	Reads unique tags	24dBm	30% RF ON: 150ms Period: 500ms	S2	50	0

Link Profile table

0: M=4/240, PIE=2, Tari=25us

1: M=2/320, PIE=2, Tari=18.8us

2: M=4/320, PIE=2, Tari=18.8us



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Technical Resources



Resources

SDK/Tools/Documentation

- SDK/Tool

- RFID Reader SDK for Windows (.NET) – includes Demo App (Exe, Source), SDK
 - <https://www.zebra.com/us/en/support-downloads/software/rfid-software/zebra-rfid-sdk-for-windows.html>
- RFID Reader Tech Docs
 - <https://techdocs.zebra.com/dcs/rfid/>
- 123RFID Desktop v3.0.0.33 or above
 - <https://www.zebra.com/us/en/support-downloads/software/rfid-software/123rfid.html>
- JPOS RFID Scanner Driver (Java)



- FXP20 POS RFID Reader Product Info

- <https://www.zebra.com/us/en/support-downloads/rfid/rfid-readers/fxp20.html>
- Quick Reference Guide
- Integration Guide



- Contact Zebra for the best and quickest way to get support for any questions or issues:

- <https://www.zebra.com/us/en/about-zebra/contact-zebra/contact-tech-support.html>

RFID

Best Practices

- JPOS RFID
 - JPOS does not support Region Settings, write a Tag Access or Kill Password.
 - 123RFID Desktop or .NET SDK can be used to set the region
- Read Range
 - Adjust transmit power to avoid reading the tags in nearby RFID reader
- Events Handling
 - No Blocking functions in events handler / callback functions
 - Enqueue the tags and release immediately
- Reliable Encoding tag
 - Tags must be closer the antenna and transmit power can be maximum
- Optimal Performance
 - 123RFID Desktop tool can be used to verify and identify the right settings

SDK/Tool

Upcoming features (FXP20)

- Windows SDK/JPOS
 - Beeper
 - External Antenna
 - GPI
- JPOS
 - Region setting
 - For now, Region must be configured using 123RFID Desktop or Windows RFID SDK.



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Questions?





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