

# SPLIT TYPE AIR CONDITIONER

## CASSETTE type (50Hz)

# SERVICE MANUAL



### Models

| Indoor unit | Outdoor unit |
|-------------|--------------|
| AUY36TLB3W  | AOY36TPB3L   |
| AUY45TLB3W  | AOY45TPB3L   |

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FUJITSU GENERAL LIMITED

# SPECIFICATIONS

| TYPE             |      | Cooling & heating |                   |
|------------------|------|-------------------|-------------------|
| IN               |      | AUY36TLB3W        | AUY45TLB3W        |
| OUT              |      | AOY36TPB3L        | AOY45TPB3L        |
| COOLING CAPACITY |      | 10.3 kW - 10.5 kW | 12.4 kW - 12.7 kW |
| HEATING CAPACITY |      | 10.8 kW - 11.0 kW | 14.0 kW - 14.3 kW |
| POWER SOURCE     |      | 380 V - 415 V     | 380 V - 415 V     |
|                  |      | 3 / 50 Hz         | 3 / 50 Hz         |
| RUNNING CURRENT  | COOL | 6.9 A - 6.8 A     | 8.2 A - 8.4 A     |
|                  | HEAT | 6.5 A - 6.3 A     | 9.0 A - 9.0 A     |
| INPUT WATTS      | COOL | 4.00 kW - 4.04 kW | 4.55 kW - 4.60 kW |
|                  | HEAT | 3.68 kW - 3.65 kW | 5.05 kW - 5.05 kW |
| E.E.R            | COOL | 2.58 - 2.60 kW/kW | 2.73 - 2.76 kW/kW |
|                  | HEAT | 2.93 - 3.01 kW/kW | 2.77 - 2.83 kW/kW |
| MOISTURE REMOVAL |      | 5.0 L/h           | 6.0 L/h           |

## FAN

|           |              |      |            |            |
|-----------|--------------|------|------------|------------|
| FAN SPEED | INDOOR       | HIGH | 580 r.p.m. | 620 r.p.m. |
|           |              | MED  | 500 r.p.m. | 550 r.p.m. |
|           |              | LOW  | 420 r.p.m. | 470 r.p.m. |
|           | OUTDOOR UNIT |      | 770 r.p.m. | 770 r.p.m. |
| AIR FLOW  | INDOOR UNIT  |      | 1,500 m3/h | 1,650 m3/h |
|           | OUTDOOR UNIT |      | 6,000 m3/h | 5,600 m3/h |

## MEASUREMENT

|                         |              |  |                      |                 |
|-------------------------|--------------|--|----------------------|-----------------|
| DIMENSIONS<br>H x W x D | INDOOR UNIT  |  | 296 x 830 x 830 mm   |                 |
|                         | GRILLE       |  | 35 x 940 x 940 mm    |                 |
|                         | OUTDOOR UNIT |  | 1,152 x 940 x 370 mm |                 |
| WEIGHT<br>Net / Gross   | INDOOR UNIT  |  | 40 kg / 53 kg        |                 |
|                         | OUTDOOR UNIT |  | 100 kg / 114 kg      | 110 kg / 124 kg |

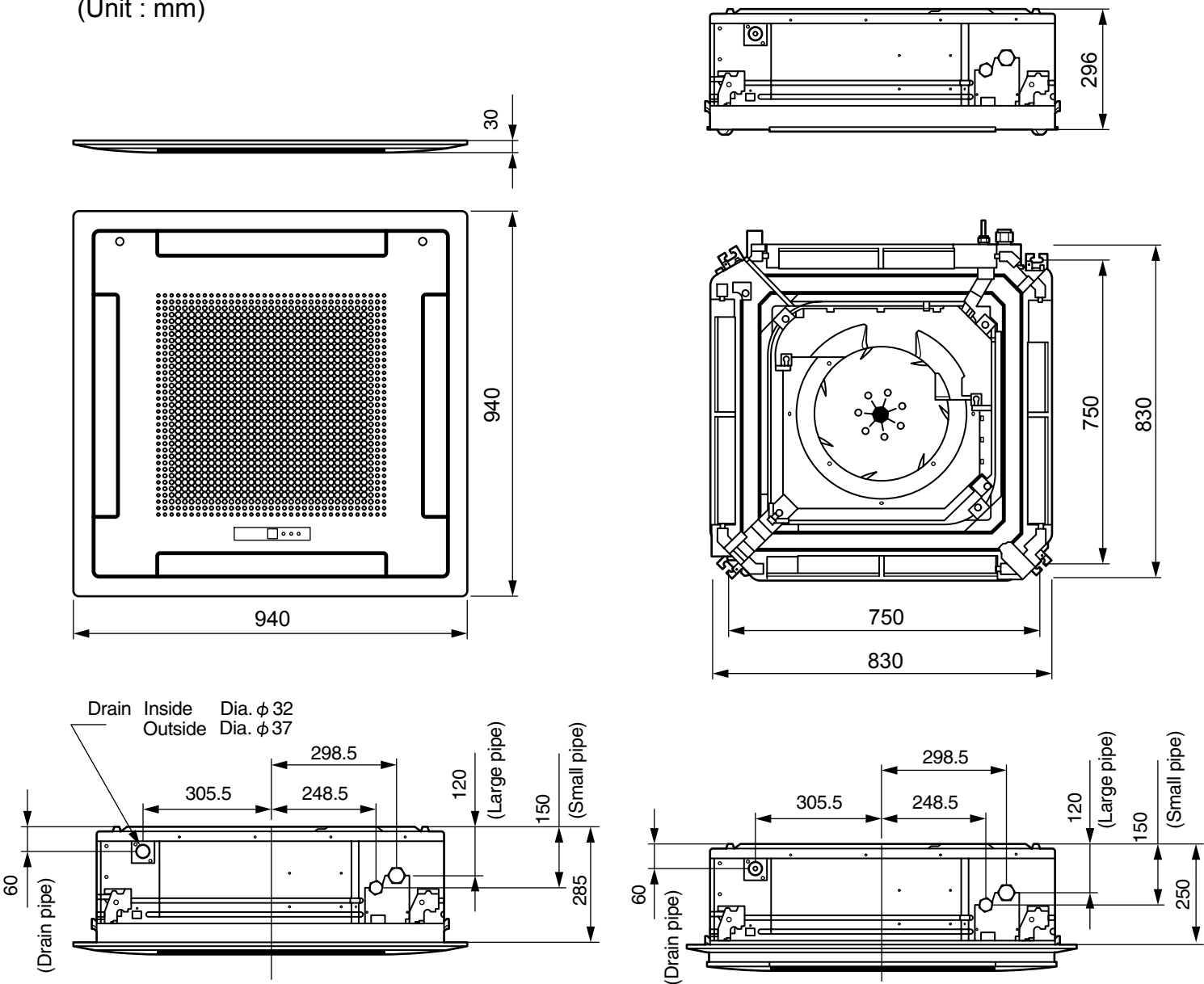
## COMPRESSOR AND REFRIGERANT

|                      |             |                                                             |                 |         |
|----------------------|-------------|-------------------------------------------------------------|-----------------|---------|
| TYPE                 |             | Hermetic type, 2 pole, Three phase, Induction motor, Scroll |                 |         |
| DISCRIMINATION       |             | ZR48K3E-TFD-501                                             | ZR61KCE-TFD-599 |         |
| STANDARD REFRIGERANT |             | 2,600 g                                                     | 3,500 g         |         |
| REFRIGERANT          |             | R407C                                                       | R407C           |         |
| MAX PIPE LENGTH      |             | 50 m                                                        | 50 m            |         |
| MAX PIPE HEIGHT      |             | 30 m                                                        | 30 m            |         |
| FULL CHARGE          | Pipe length | 20 m                                                        | 2,600 g         | 3,500 g |
|                      |             | 30 m                                                        | 2,900 g         | 3,800 g |
|                      |             | 40 m                                                        | 3,200 g         | 4,100 g |
|                      |             | 50 m                                                        | 3,500 g         | 4,400 g |
| ADDITIONAL CHARGE    |             | 30 g/m                                                      | 30 g/m          |         |

# DIMENSIONS

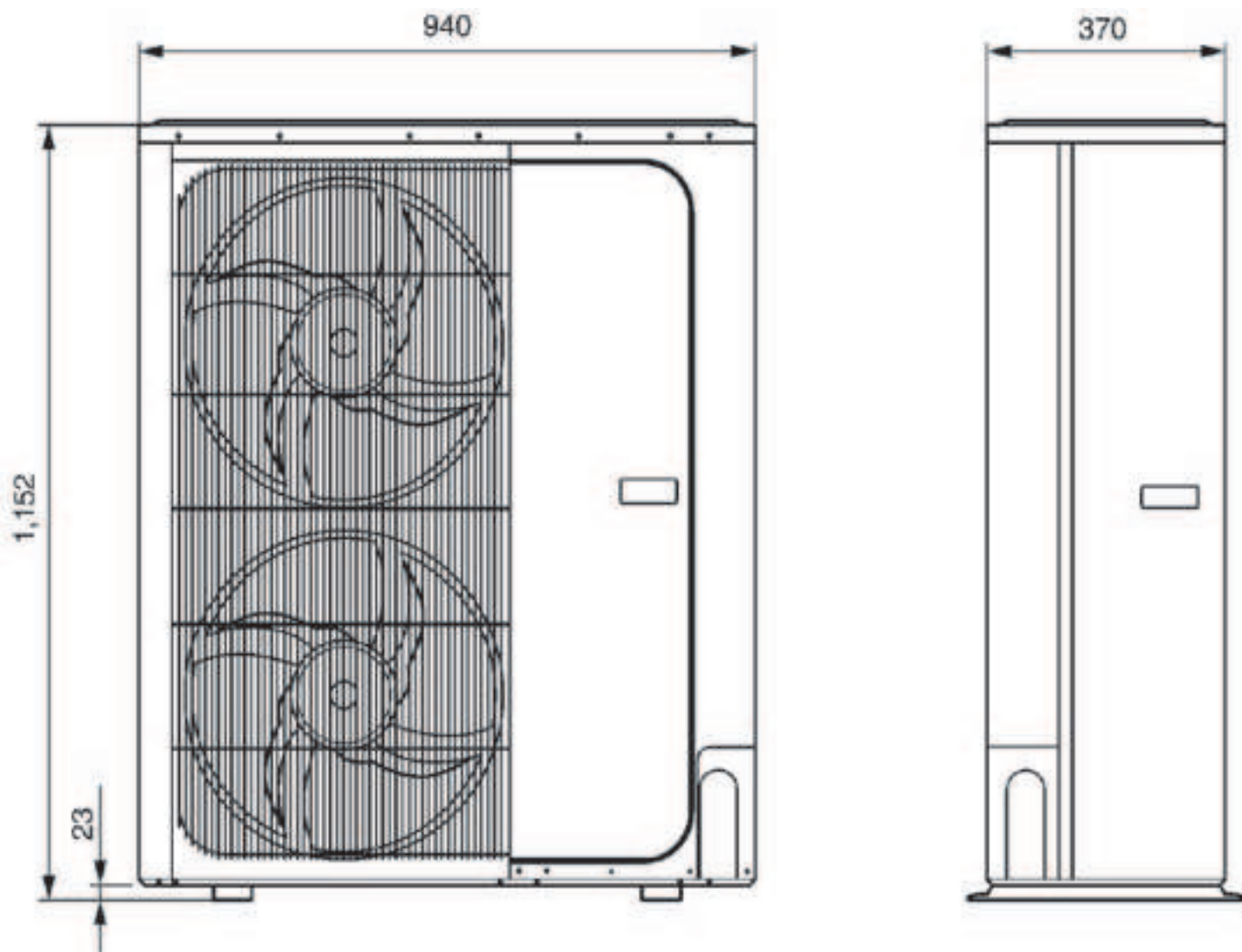
## INDOOR UNIT

(Unit : mm)



## OUTDOOR UNIT

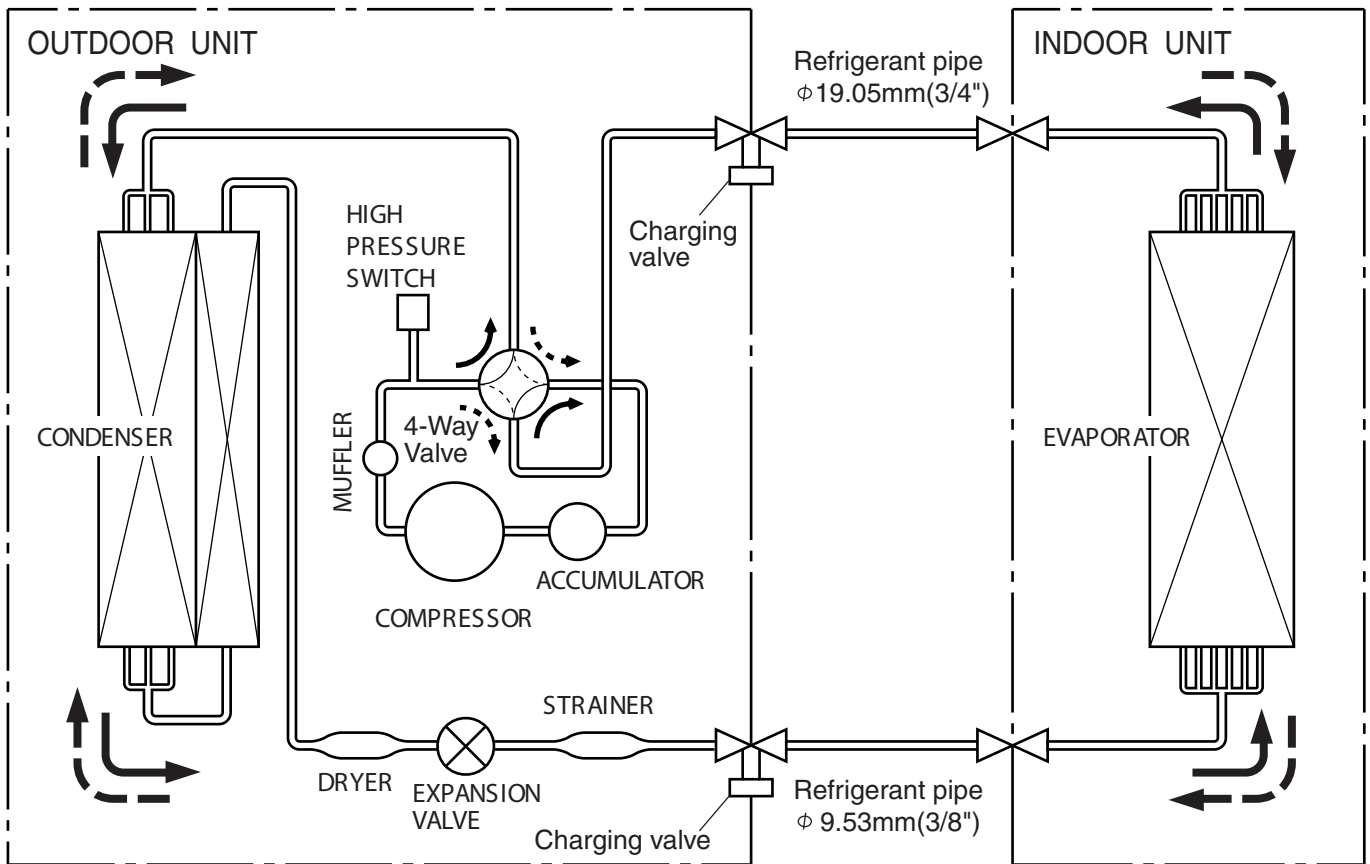
(Unit : mm)



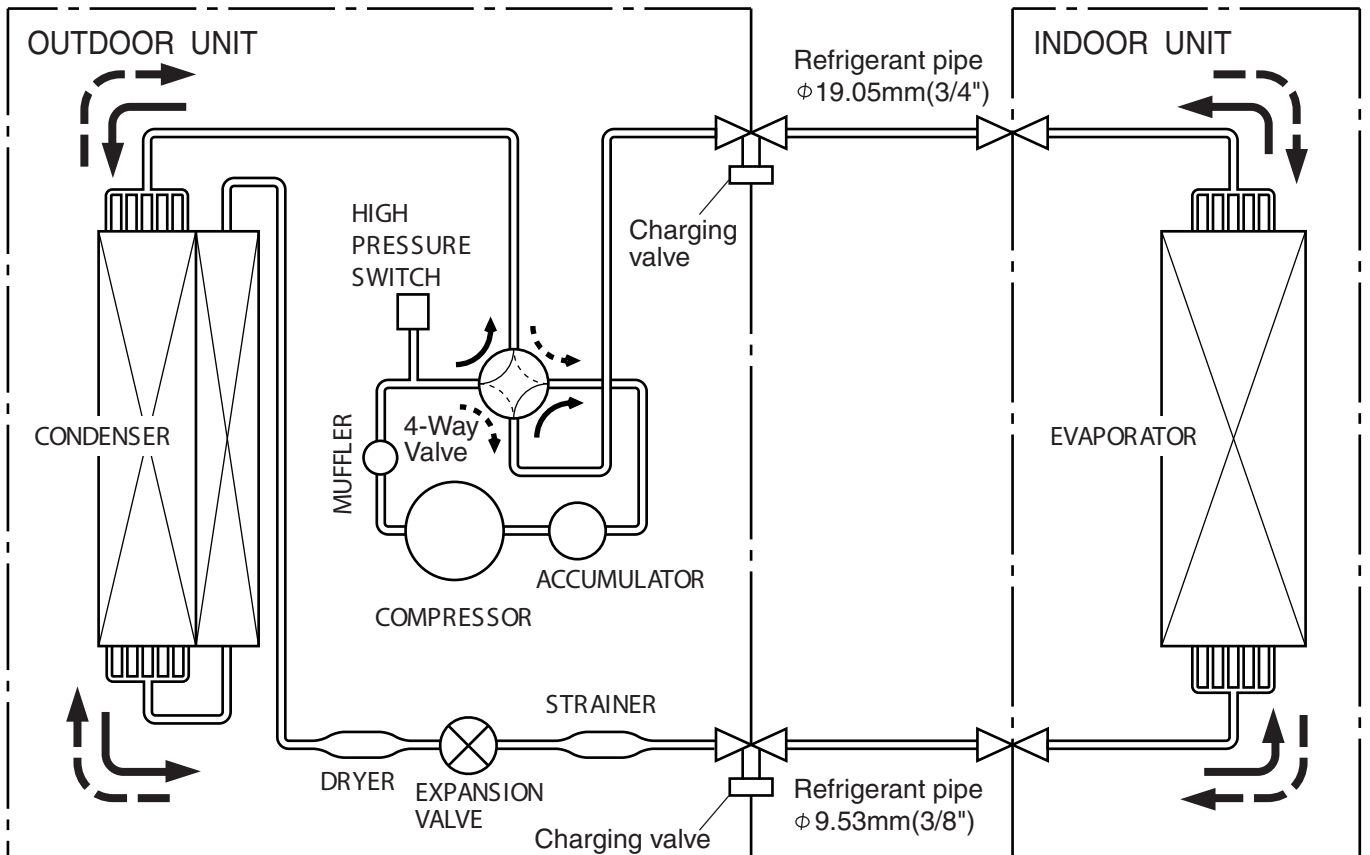
# REFRIGERANT SYSTEM DIAGRAM

AUY36TLB3W / AOY36TPB3L

→ : COOL    - - - → : HEAT

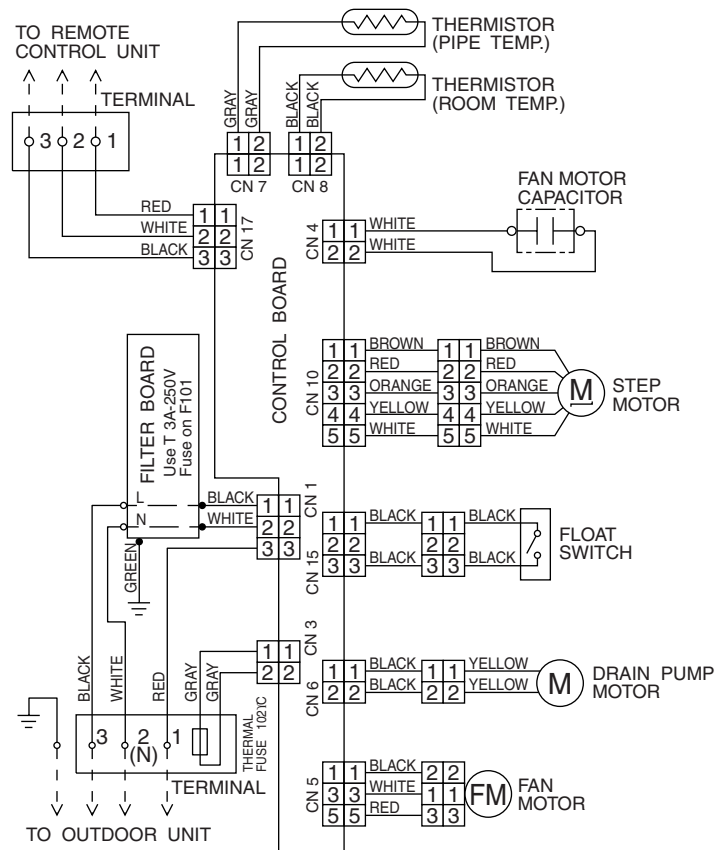


AUY45TLB3W / AOY45TPB3L

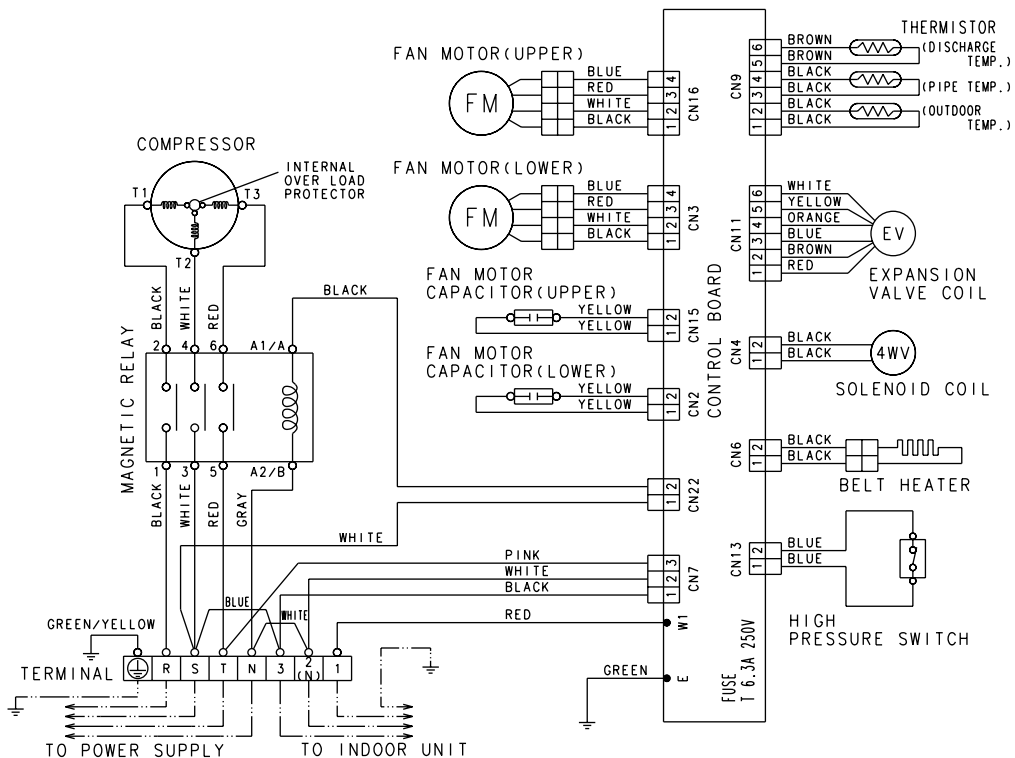


# CIRCUIT DIAGRAM

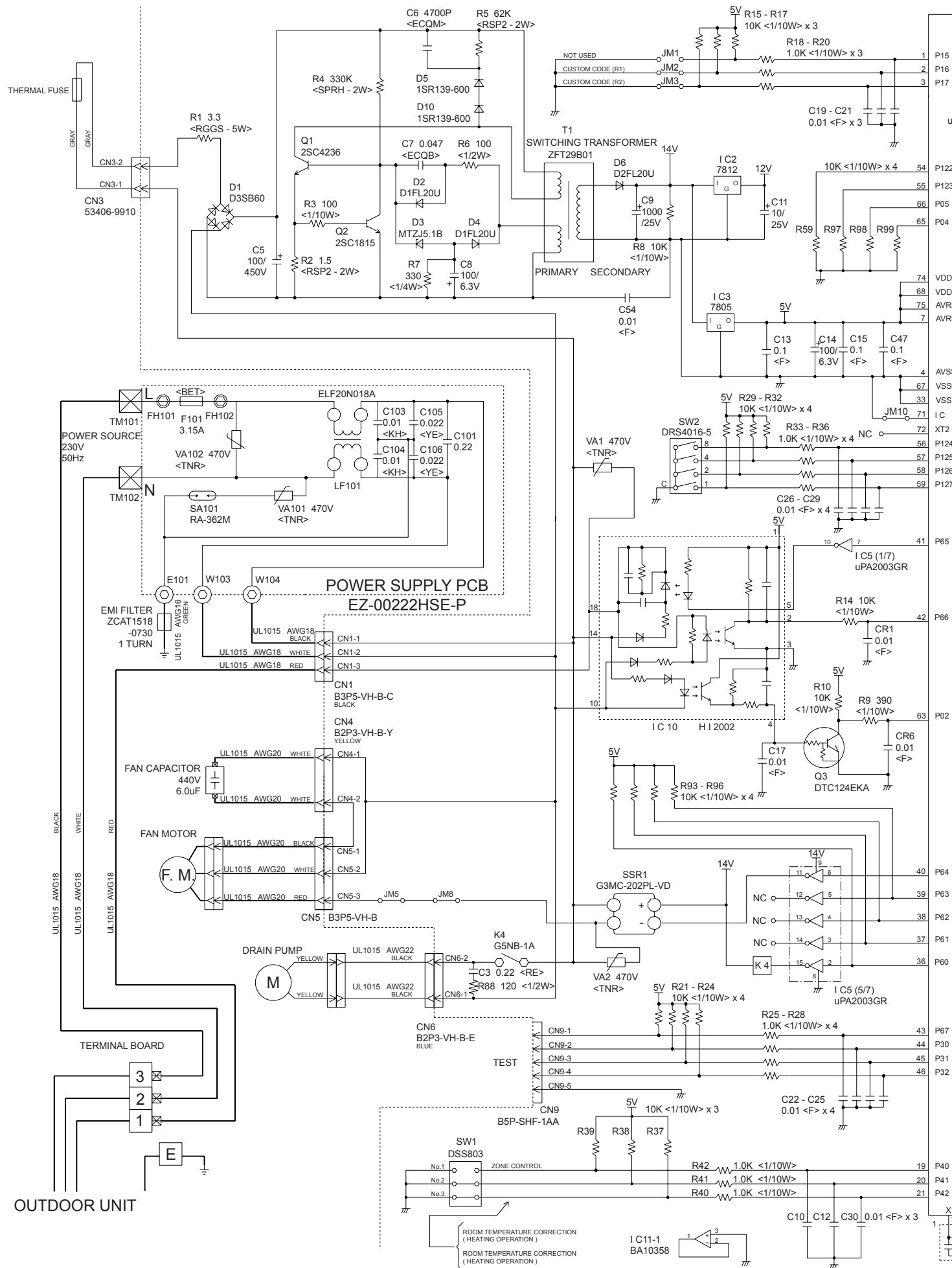
## INDOOR UNIT



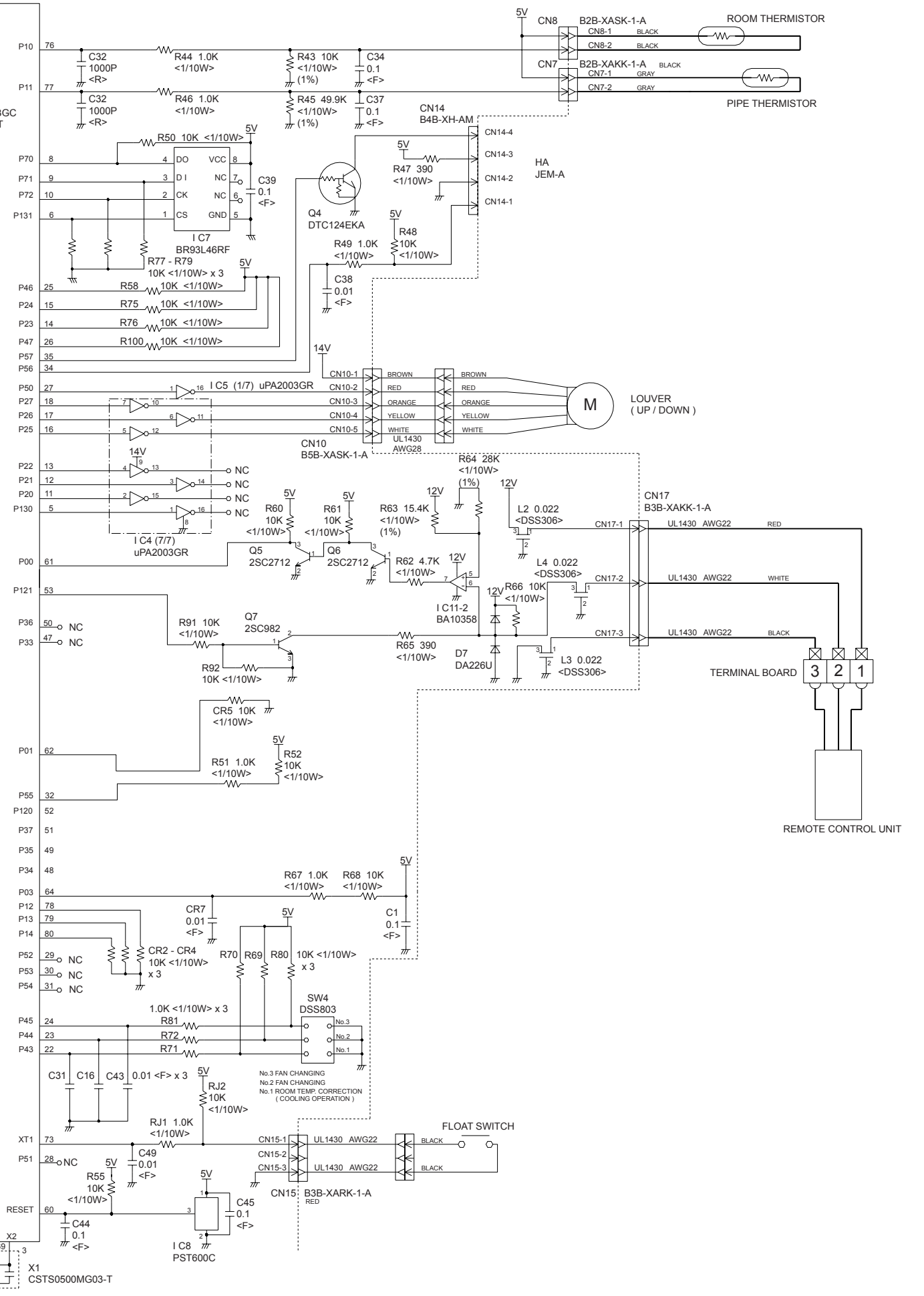
## OUTDOOR UNIT



## INDOOR PCB CIRCUIT DIAGRAM

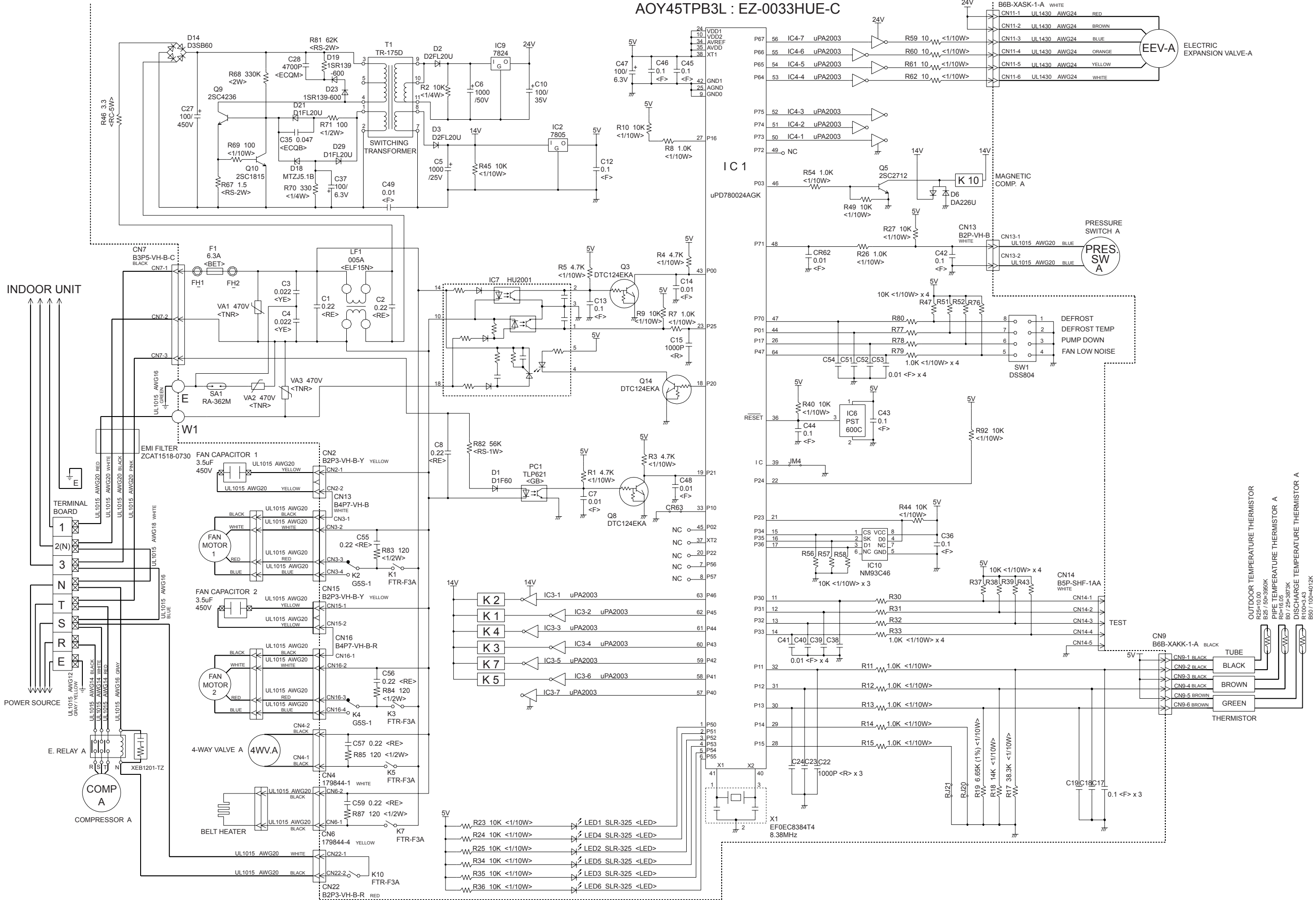


Controller PCB assembly  
 AUY36TLB3W : EZ-003GHSE-C  
 AUY45TLB3W : EZ-003HHSE-C



OUTDOOR PCB CIRCUIT DIAGRAM

CONTROLLER PCB ASSEMBLY  
AOY36TPB3L : EZ-0032HUE-C  
AOY45TPB3L : EZ-0033HUE-C



# ERROR CONTENTS

## 1. REMOTE CONTROLLER

- When EE : EE blinks at the current time display, there is an error inside the air conditioner. If the SET TIME button (▼) and TEMP./DAY button (▼) are pressed simultaneously for more than three seconds, the self diagnosis check will start and the error contents will be displayed at the current time display. When the operation lamp lights, press the START/STOP button and after operation lamp goes off, perform the same operation. Process the error contents by referring to (Table 1).

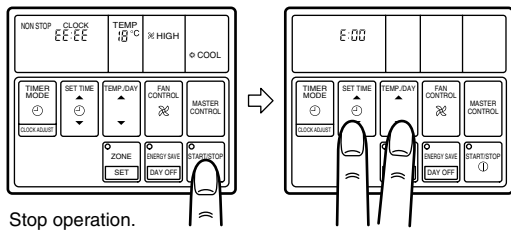


Table 1

| Error cord | Error contents                                           |
|------------|----------------------------------------------------------|
| E:00       | Communication error<br>(indoor unit ↔ remote controller) |
| E:01       | Communication error<br>(indoor unit ↔ outdoor unit)      |
| E:02       | Room temperature sensor open                             |
| E:03       | Room temperature sensor shortcircuited                   |
| E:04       | Indoor heat exchanger temperature sensor open            |
| E:05       | Indoor heat exchanger temperature sensor shortcircuited  |
| E:06       | Outdoor heat exchanger temperature sensor open           |
| E:07       | Outdoor heat exchanger temperature sensor shortcircuited |
| E:08       | Power source connection error                            |
| E:09       | Float switch operated                                    |
| E:0A       | Outdoor temperature sensor open                          |
| E:0b       | Outdoor temperature sensor shortcircuited                |
| E:0c       | Discharge pipe temperature sensor open                   |
| E:0d       | Discharge pipe temperature sensor shortcircuited         |
| E:0E       | Outdoor high pressure abnormal                           |
| E:0F       | Discharge pipe temperature abnormal                      |
| E:11       | Model abnormal                                           |
| E:12       | Indoor fan abnormal                                      |
| E:13       | Outdoor signal abnormal                                  |
| E:14       | Outdoor EEPROM abnormal                                  |

- To stop test running, press the START/STOP button.
- For the operation method, refer to the operating manual and perform operation check.
- Check that there are no abnormal sounds or vibration sounds during test running.

## 2. OUTDOOR UNIT

When the outdoor temperature drops, the outdoor unit's fans may switch to low speed, or one of the fans may stop intermittently.

### ERROR : Heat & Cool model (Reverse cycle) only

The LED lamps operate as follows (Table 2) according to the error contents.

The LED lamps are on the outdoor unit board.

Table 2

| Error contents                              | LED1 | LED2 | LED3 | LED4 | LED5 | LED6 |
|---------------------------------------------|------|------|------|------|------|------|
| Signal abnormal                             | —    | —    | X    | ○    | X    | X    |
| Indoor unit abnormal                        | —    | —    | X    | X    | ○    | X    |
| Discharge pipe temperature abnormal         | —    | —    | X    | X    | X    | ○    |
| Outdoor heat exchanger temperature abnormal | —    | —    | X    | X    | ○    | ○    |
| Outdoor temperature abnormal                | —    | —    | X    | ○    | X    | ○    |
| Power source connection error               | —    | —    | ○    | X    | X    | X    |
| EEPROM abnormal                             | —    | —    | ○    | ○    | ○    | ○    |
|                                             | ◎    | ◎    | ◎    | ◎    | ◎    | ◎    |
| Outdoor high pressure abnormal              | ○    | —    | —    | —    | —    | —    |
| Discharge pipe temperature abnormal         | —    | ○    | —    | —    | —    | —    |

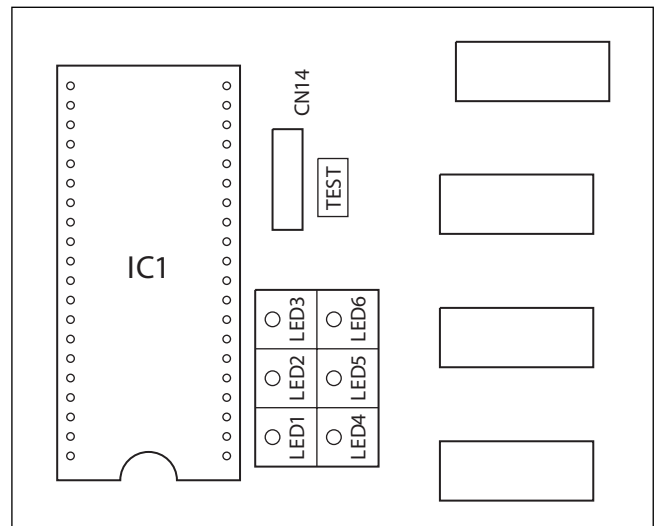
○ : 0.5s ON / 0.5s OFF (flash) X : OFF

◎ : 0.1s ON / 0.1s OFF (flash) — : Indefinite

When the fault is cleared, the LED lamp goes off.

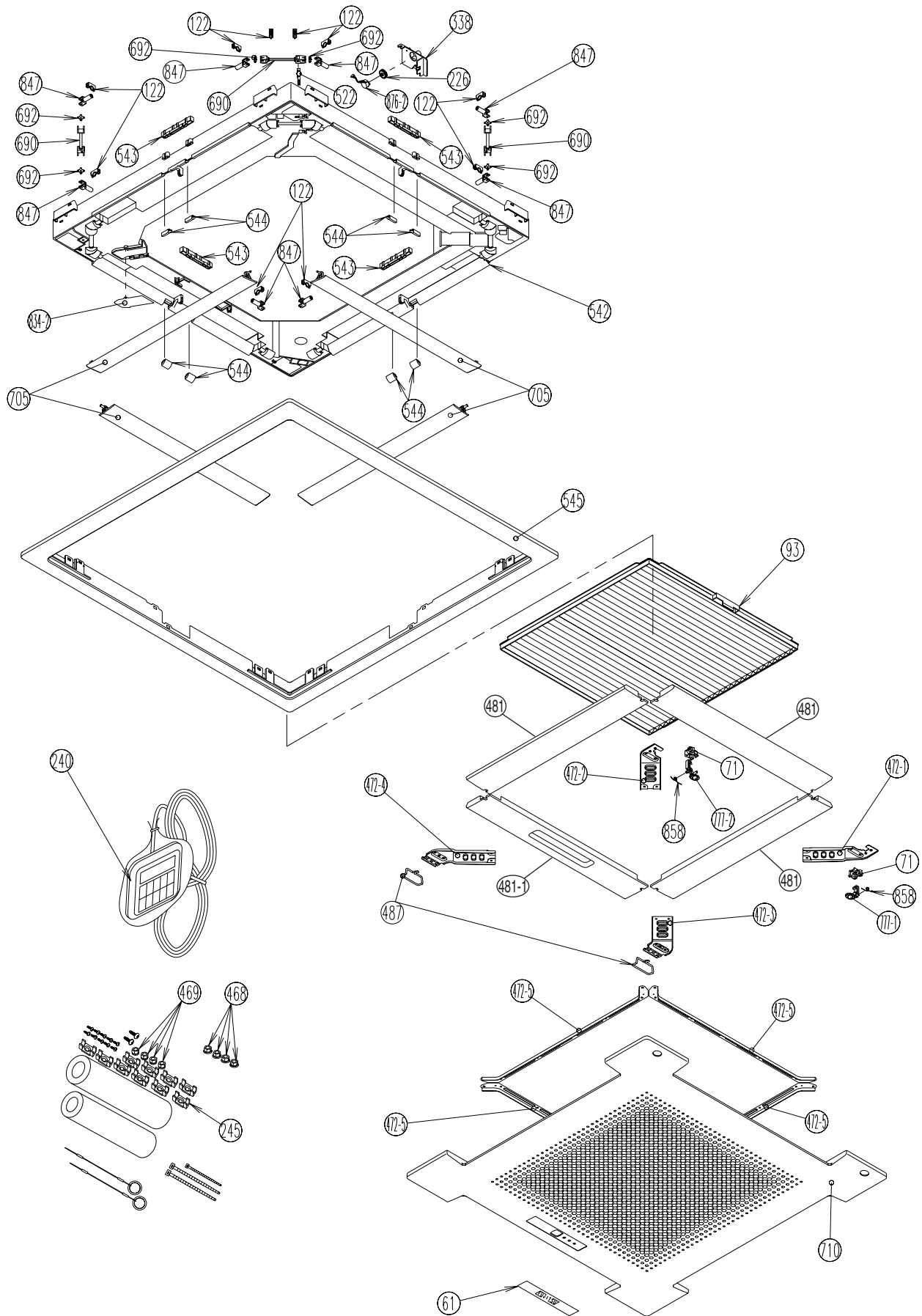
However, for discharge pipe temperature abnormal and high pressure abnormal, the LED lamp lights continuously for 24 hours, as long as the power is not turned off.

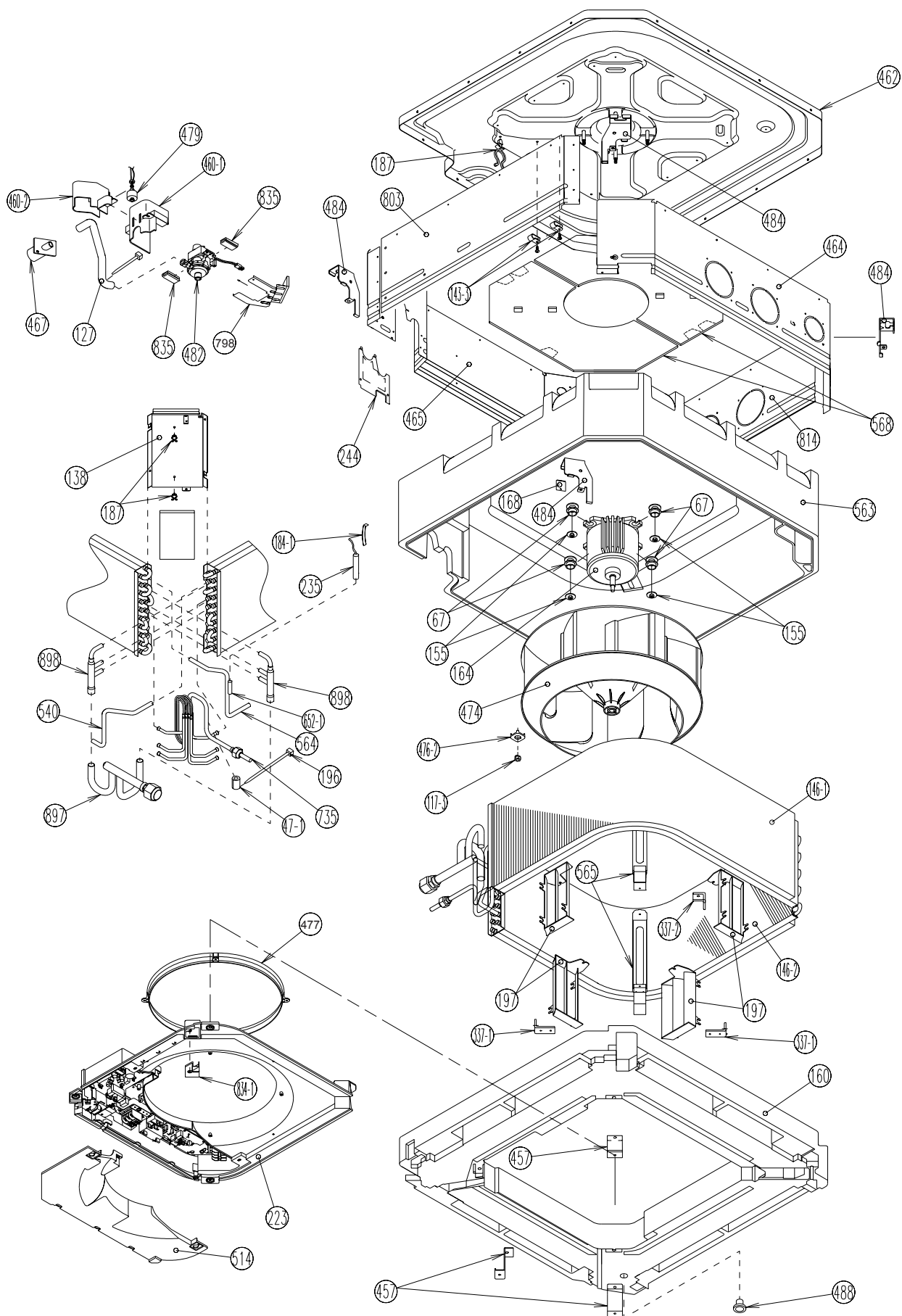
### ERROR LED DISPLAY LAYOUT

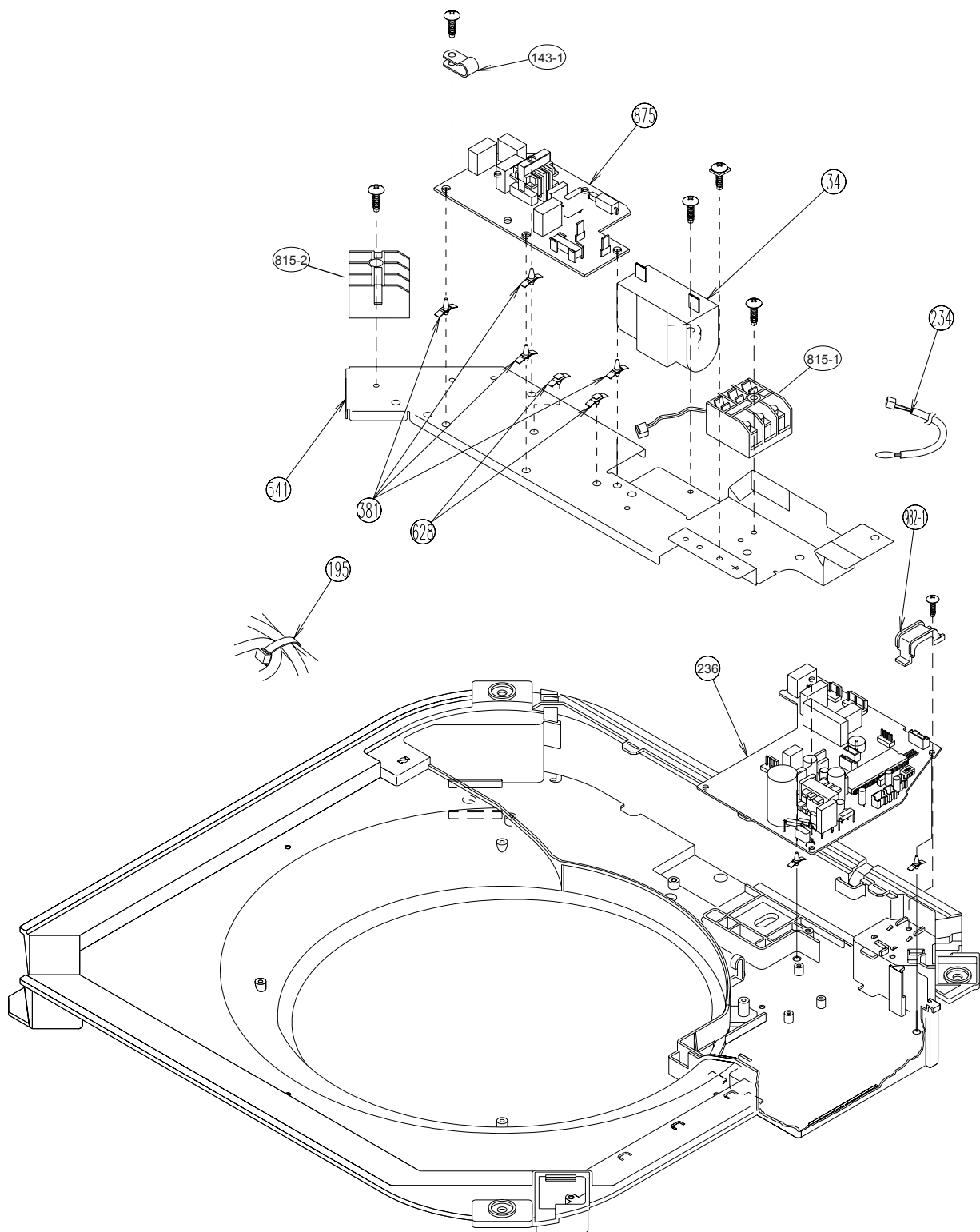


# DISASSEMBLY ILLUSTRATION

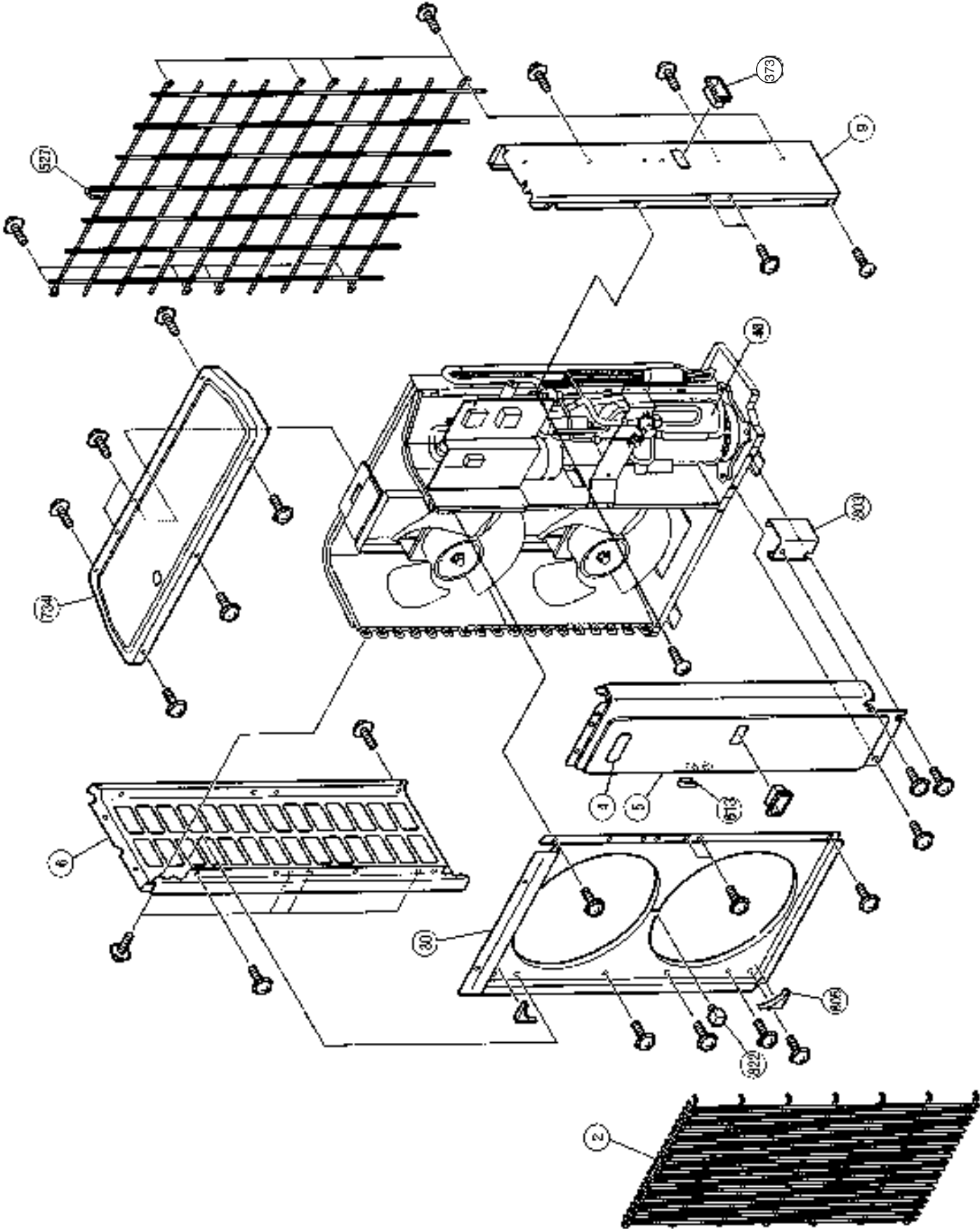
## INDOOR UNIT



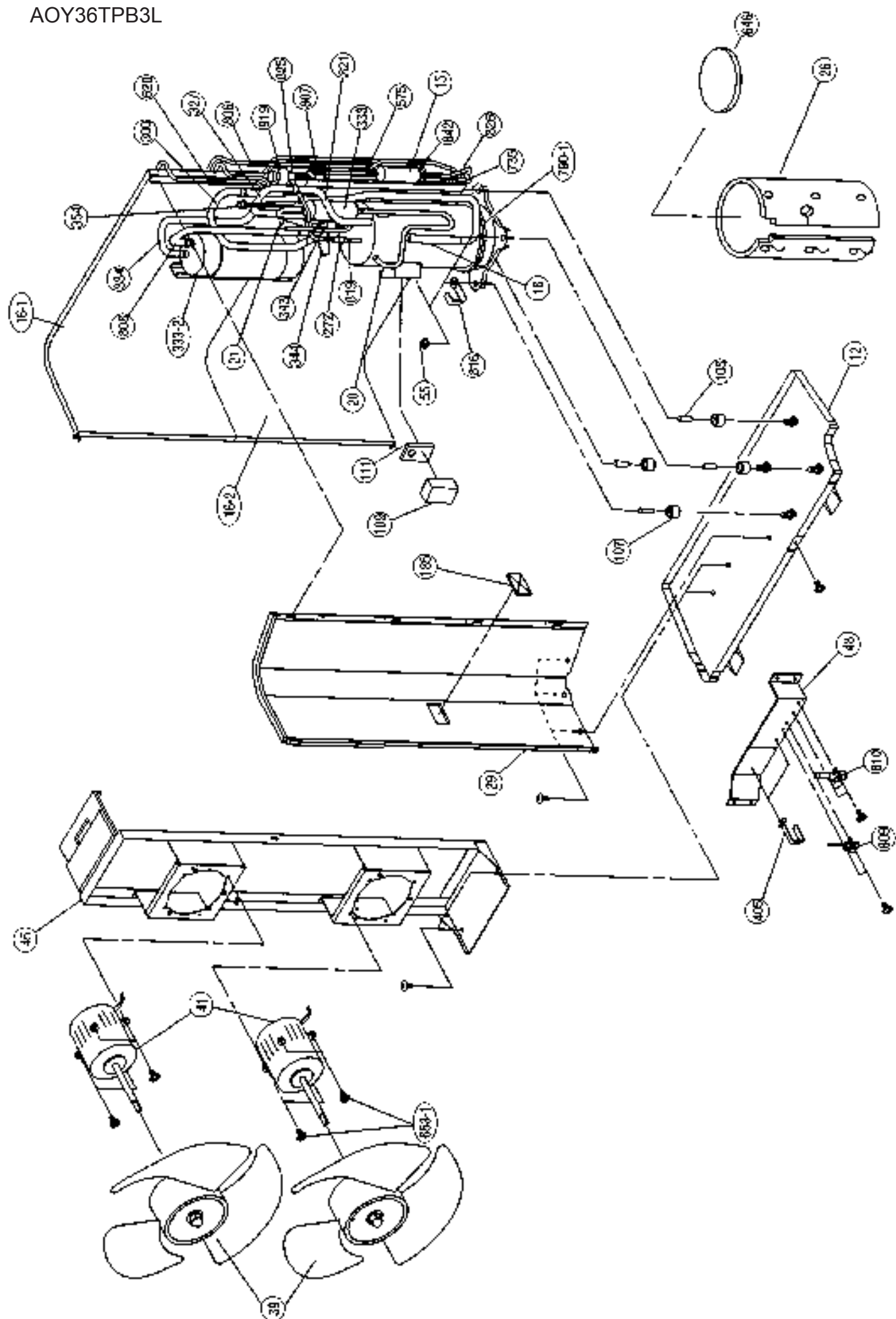




OUTDOOR UNIT

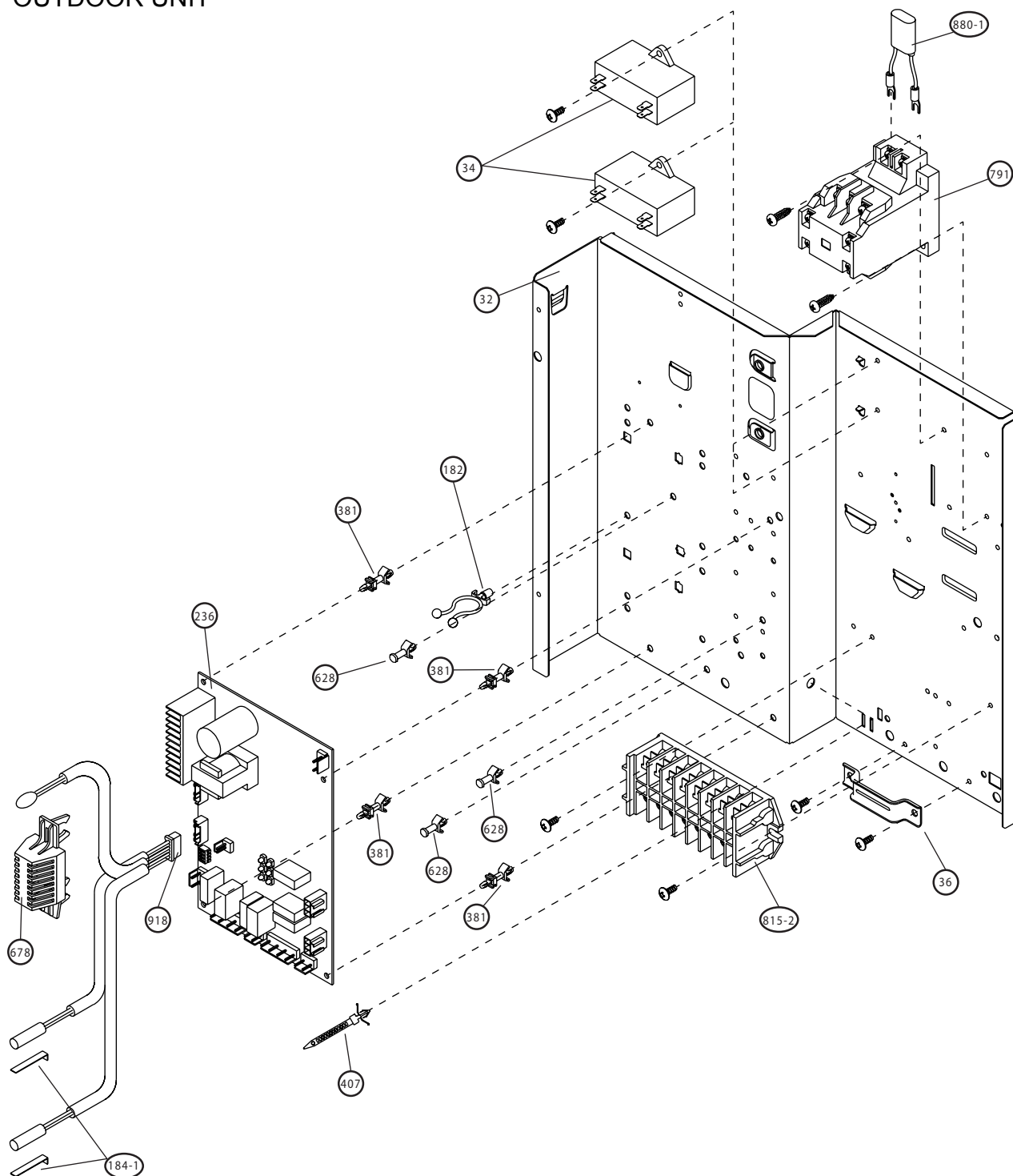


OUTDOOR UNIT  
AOY36TPB3L





## OUTDOOR UNIT



# PARTS LIST

## INDOOR UNIT

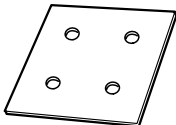
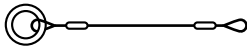
| Ref.  | Description                  | Part number  |  | Ref.  | Description            | Part number  |  |
|-------|------------------------------|--------------|--|-------|------------------------|--------------|--|
| 34    | Capacitor (Fan Motor)        | 9703306068   |  | 472-4 | Grille Reinforcement-D | 9362741002   |  |
| 47-1  | Rubber (Discha. Pipe)        | 313194159807 |  | 472-5 | Grille Reinforcement-E | 9362742009   |  |
| 61    | Decoration Plate             | 9362787000   |  | 474   | Turbo Fan Assy         | 9362803014   |  |
| 67    | Rubber (Vibration Proof)     | 9362783002   |  | 476-2 | Special Washer         | 9362756006   |  |
| 71    | Grille Hook Holder           | 9362782005   |  | 477   | Bellmouth (B)          | 9362774000   |  |
| 93    | Filter                       | 9362766005   |  | 479   | Float Switch           | 9703285004   |  |
| 117-3 | Hex. Nut w/Spring Washer     | 301721180114 |  | 481   | Insulation (Grill) A   | 9362780001   |  |
| 122   | Louver Support Holder        | 9362799003   |  | 481-1 | Insulation (Grill) B   | 9362781008   |  |
| 127   | Drain Hose                   | 9362784009   |  | 482   | Pump Unit              | 9703125010   |  |
| 138   | Separate Wall                | 9362737005   |  | 484   | Hook                   | 9362736008   |  |
| 143-1 | Clamp NK-3N                  | 313361274700 |  | 487   | Grille Hinge Wire      | 9362754002   |  |
| 143-3 | Clamp NK-9N                  | 313209399700 |  | 488   | Drain Pan Plug         | 313005174654 |  |
| 146-1 | Evaporator-A Assy            | 9364804002   |  | 514   | Control Box Cover      | 9362763004   |  |
| 146-2 | Evaporator-B Assy            | 9364805009   |  | 522   | Joint Gear             | 9362772006   |  |
| 155   | Special Nut M6               | 9307615016   |  | 540   | Bypass Pipe-B          | 9363152005   |  |
| 160   | Drain Pan Assy               | 9362804004   |  | 541   | Terminal Plate         | 9363642001   |  |
| 164   | Fan Motor Assy-IN            | 9600878019   |  | 542   | Panel Base             | 9362759014   |  |
| 168   | Cabinet-E                    | 9362735001   |  | 543   | Panel Frame Holder     | 9362761017   |  |
| 184-1 | Thermo. Spring-A             | 313728262708 |  | 544   | Panel Base Holder      | 9362760010   |  |
| 187   | Clamp No. 1219               | 313361271706 |  | 545   | Panel Frame            | 9362758017   |  |
| 195   | Clamp SKB-100                | 313361275805 |  | 563   | Insulation (Inner Box) | 9362768009   |  |
| 196   | Clamp SKB-150                | 313035356905 |  | 564   | Bypass Pipe-A Assy     | 9363151008   |  |
| 197   | Wind Guide Board             | 9363117004   |  | 565   | Evaporator Holder Assy | 9362802017   |  |
| 223   | Control Box                  | 9362762007   |  | 568   | Noise Insulation       | 9363143003   |  |
| 226   | Motor Gear                   | 9362764001   |  | 628   | Locking Spacer-B       | 313005446558 |  |
| 234   | Thermistor Assy-Room         | 9703299025   |  | 652-1 | Thermistor Holder Pipe | 313806262805 |  |
| 235   | Thermistor Assy-Pipe         | 9703297014   |  | 690   | Joint-A                | 9362773003   |  |
| 236   | Controller PCB Assy (for 36) | 9704557421   |  | 692   | Joint Shaft            | 9362771009   |  |
| 236   | Controller PCB Assy (for 45) | 9704557438   |  | 705   | Louver                 | 9362769013   |  |
| 240   | Remote Control Unit          | 9371438016   |  | 710   | Intake Grille          | 9362767019   |  |
| 244   | Pipe Cover                   | 9362748001   |  |       |                        |              |  |
| 245   | Cable Clamp                  | 313714181904 |  | 735   | Distributor Assy       | 9364795003   |  |
| 337-1 | Reinforcement (Eva.)-A       | 9362749008   |  | 777-1 | Grille Hook-A          | 9362779012   |  |
| 337-2 | Reinforcement (Eva.)-B       | 9362750004   |  | 777-2 | Grille Hook-B          | 9362778015   |  |
| 338   | Motor Holder                 | 9362765008   |  | 798   | Pump Hook Bracket      | 9362753005   |  |
| 381   | Locking Spacer               | 313209391506 |  | 803   | Cabinet-D              | 9362734004   |  |
| 457   | Reinforcement (Drain Pan)    | 9362757003   |  | 814   | Cabinet-C              | 9362733007   |  |
| 460-1 | Pump Cover-A                 | 9362775007   |  | 815-1 | Terminal 3P            | 9306489052   |  |
| 460-2 | Pump Cover-B                 | 9362776004   |  | 815-2 | Terminal 3P            | 9703345012   |  |
| 462   | Top Cover Plate              | 9362806015   |  | 834-1 | Wire Cover-A           | 9362789004   |  |
| 464   | Cabinet-A                    | 9362800013   |  | 834-2 | Wire Cover-B           | 9362788007   |  |
| 465   | Cabinet-B                    | 9362801010   |  | 835   | Cushion Rubber (Pump)  | 9362777001   |  |
| 467   | Drain Port                   | 9362786003   |  | 847   | Louver Supporter       | 9362770019   |  |
| 468   | Special Nut-A (Large)        | 313005446653 |  | 858   | Grille Spring          | 9362755009   |  |
| 469   | Special Nut-B (Small)        | 313005446759 |  | 875   | Filter PCB Assy        | 9704561091   |  |
| 472-1 | Grille Reinforcement-A       | 9362738002   |  | 876-2 | Step Motor             | 9360307019   |  |
| 472-2 | Grille Reinforcement-B       | 9362739009   |  | 897   | Coupling Pipe-A Assy   | 9363153002   |  |
| 472-3 | Grille Reinforcement-C       | 9362740005   |  | 898   | Coupling Pipe-B Assy   | 9364806006   |  |
|       |                              |              |  | 982-1 | Cord Clamp             | 9356857009   |  |

## OUTDOOR UNIT

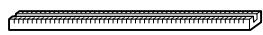
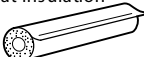
| Ref.  | Description                | Part No.     |              |  | Ref.  | Description                | Part No.     |              |  |
|-------|----------------------------|--------------|--------------|--|-------|----------------------------|--------------|--------------|--|
|       |                            | AOY36TPB3L   | AOY45TPB3L   |  |       |                            | AOY36TPB3L   | AOY45TPB3L   |  |
| 2     | Fan Cover                  | 9352159015   | 9352159015   |  | 344   | 4-Way Valve                | 9353055002   | ----         |  |
| 4     | Emblem-Rear                | 9351355005   | ----         |  | 344-2 | 4-Way Valve                | ----         | 9353532008   |  |
| 5     | Cabinet-A, Painted         | 9352146015   | 9352146015   |  | 354   | Pressure Switch            | 9703667008   | 9704045003   |  |
| 6     | Cabinet-C, Painted         | 9352149016   | 9352149016   |  | 373   | Grip                       | 9352157004   | 9352157004   |  |
| 9     | Cabinet-B, Painted         | 9352147012   | 9352147012   |  | 381   | Locking Spacer             | 313209391506 | 313209391506 |  |
| 12    | Base Assy, Painted         | 9352136016   | 9352136016   |  | 405   | Clamp No.1763              | 313816345304 | 313816345304 |  |
| 15    | Dryer                      | 9369978043   | 9369978043   |  | 407   | Clip (Cable) No.1259       | 313739340109 | 313739340109 |  |
| 16-1  | Condenser-A Assy           | 9368356002   | 9368409005   |  | 450   | Discharge Pipe-A           | ----         | 9368338008   |  |
| 16-2  | Condenser-B Assy           | 9368353001   | 9368536008   |  | 527   | Protection Net             | 9352163012   | 9352163012   |  |
|       |                            |              |              |  | 575   | Condensing Pipe-C          | 9368535001   | 9368535001   |  |
| 18    | Suction Pipe Assy          | 9370948028   | 9364514000   |  | 620   | Inlet Pipe (Cond.) Assy    | 9368355005   | 9362532006   |  |
| 20    | Discharge Pipe-A Assy      | 9370950021   | ----         |  | 628   | Locking Spacer             | 313005446558 | 313005446558 |  |
| 21    | Discharge Pipe-B Assy      | 9368347000   | 9368331009   |  | 646   | Compressor Cover-B         | 9364089003   | 9364089003   |  |
| 26    | Compressor Cover-A         | 9364088006   | 9364088006   |  | 653-1 | Bolt (Fan Motor Fixing)    | 9385089020   | 9385089020   |  |
| 29    | Separate Wall              | 9355277013   | 9355277013   |  | 678   | Bracket (Thermistor)       | 313557406106 | 313557406106 |  |
| 30    | Blower Cover, Painted      | 9352151019   | 9352151019   |  | 734   | Cabinet Top Plate          | 9352161018   | 9352161018   |  |
| 32    | Control Box Metal          | 9352134012   | 9352134012   |  | 735   | Distributor Assy           | 9368352004   | 9362533003   |  |
| 34    | Capacitor (Fan Motor)      | 9357965024   | 9357965024   |  | 790-1 | Belt Heater-A              | 9361140066   | 9361140042   |  |
| 36    | Cord Holder Metal          | 9356934007   | 9356934007   |  | 791   | Magnetic Relay             | 9900078010   | 9900078010   |  |
| 39    | Propeller Fan Assy         | 9366378013   | 9366378013   |  | 803   | Cabinet-D, Painted         | 9352150012   | 9352150012   |  |
| 41    | Fan Motor Assy-Out         | 9600832028   | 9600832028   |  | 805   | Blower Cover Corner        | 9352160011   | 9352160011   |  |
| 45    | Bracket (Motor) Assy       | 9368108007   | 9368108007   |  | 806   | Cond. Pass Pipe-A Assy     | 9368351007   | ----         |  |
| 46    | Compressor Assy            | 9370772012   | 9367376001   |  | 807   | Cond. Pass Pipe-B          | 9368360009   | ----         |  |
| 48    | Bracket (Coupler) Assy     | 9355281010   | 9355281010   |  | 808   | Inlet Pipe (Accumulator)-A | 9368349004   | 9368341008   |  |
| 55    | Special Nut M8 (For Comp.) | 9355091008   | 9355091008   |  | 809   | Ball Valve-A               | 9371799018   | 9371799018   |  |
| 107   | Rubber Seat-A (For Comp.)  | 9364084008   | 9364084008   |  | 810   | Ball Valve-B               | 9371799032   | 9371799032   |  |
| 108   | Sleeve-A (For Comp.)       | 9364085005   | 9364085005   |  | 813   | Cabinet Hook               | 9352148002   | 9352148002   |  |
| 109   | Terminal Cover (For Comp.) | 9364087009   | 9364087009   |  | 815-2 | Terminal-8P                | 9363276022   | 9363276022   |  |
| 111   | Terminal Packing           | 9364086002   | 9364086002   |  | 816   | Wire Clamp Metal           | 313584219902 | 313584219902 |  |
| 182   | Clamp No.149               | 313361271505 | 313361271505 |  | 819   | Valve-A Coupl. Pipe        | 9368342005   | 9368342005   |  |
| 184-1 | Thermo. Spring-A           | 313728262708 | 313728262708 |  | 821   | Joint Pipe (Valve-B)       | 9364080000   | 9368340001   |  |
| 185   | Rubber Bushing             | 313005066051 | 313005066051 |  | 822   | Fan Cover Fixture-A        | 9352158018   | 9352158018   |  |
| 236   | Controller PCB Assy        | 9704764119   | 9704764126   |  | 825   | Expansion Valve Assy       | 9368364007   | 9368363000   |  |
| 272   | Strainer Assy              | 9368343002   | 9368343002   |  | 826   | Condensing Pipe-B          | 9368354008   | 9368335007   |  |
| 300   | Suction Pipe-C             | 9368350000   | ----         |  | 842   | Cond. Pass Pipe-C          | 9368361006   | ----         |  |
| 327   | Suction Pipe-A             | 9368348007   | ----         |  | 857   | Inlet Pipe (Accumulator)-B | ----         | 9368333003   |  |
| 330   | Inlet Pipe (Cond.)-A       | ----         | 9368334000   |  | 862   | Valve-B Coupl. Pipe        | ----         | 9368332006   |  |
| 333   | Accumulator                | 9350363018   | 9350363018   |  | 880-1 | Network                    | 9700987017   | 9700987017   |  |
| 333-2 | Accumulator (B)            | 9368463007   | 9368463007   |  | 918   | Thermistor Assy            | 9900129019   | 9900129019   |  |
| 334   | Suction Pipe-B             | 9362557009   | 9362557009   |  | 919   | Expansion Valve Coil       | 9363467017   | 9363467017   |  |
| 343   | Solenoid Coil              | 9359616108   | 9359616108   |  |       |                            |              |              |  |

# STANDARD ACCESSORIES

## INDOOR UNIT ACCESSORIES

| Name and Shape                                                                                                         | Part No.                                                                                                           |
|------------------------------------------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------------------------------------|
| Coupler heat insulation<br>           | 9350716029<br>9352766015 } 1 each                                                                                  |
| Remote control unit<br>cord clamp<br> | 313714181904                                                                                                       |
| Binder<br>                            | 313035356905 (Large)<br>313361275805 (Small)                                                                       |
| Screw<br>                             | (A) 301141134166<br>For installing the<br>mounting bracket<br>(B) 301141153027<br>For installing the cord<br>clamp |
| Special nut A<br>(large flange)<br>   | 313005446653                                                                                                       |
| Special nut B<br>(small flange)<br> | 313005446759                                                                                                       |
| Remote control unit<br>             | 9371438016                                                                                                         |
| Template<br>                        | 9363173000                                                                                                         |
| Blower cover insulation<br>         | 9363265002                                                                                                         |
| Hook wire<br>                       | 9363168006                                                                                                         |

## OUTDOOR UNIT ACCESSORIES

| Name and Shape                                                                                                | Part No.     |
|---------------------------------------------------------------------------------------------------------------|--------------|
| Power cap<br>               | 9352173011   |
| Auxiliary pipe assembly<br> | 9355292016   |
| Edge cover<br>              | 9352436000   |
| Tapping screw<br>           | 301463040100 |
| Binder<br>                  | 313035356905 |
| Putty<br>                   | 303020200114 |
| Coupler heat insulation<br> | 313005074759 |
| Pipe (drain)<br>          | 313728031005 |
| Flexible tube<br>         | 313013042915 |
| Cap (drain)<br>           | 313166024302 |

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