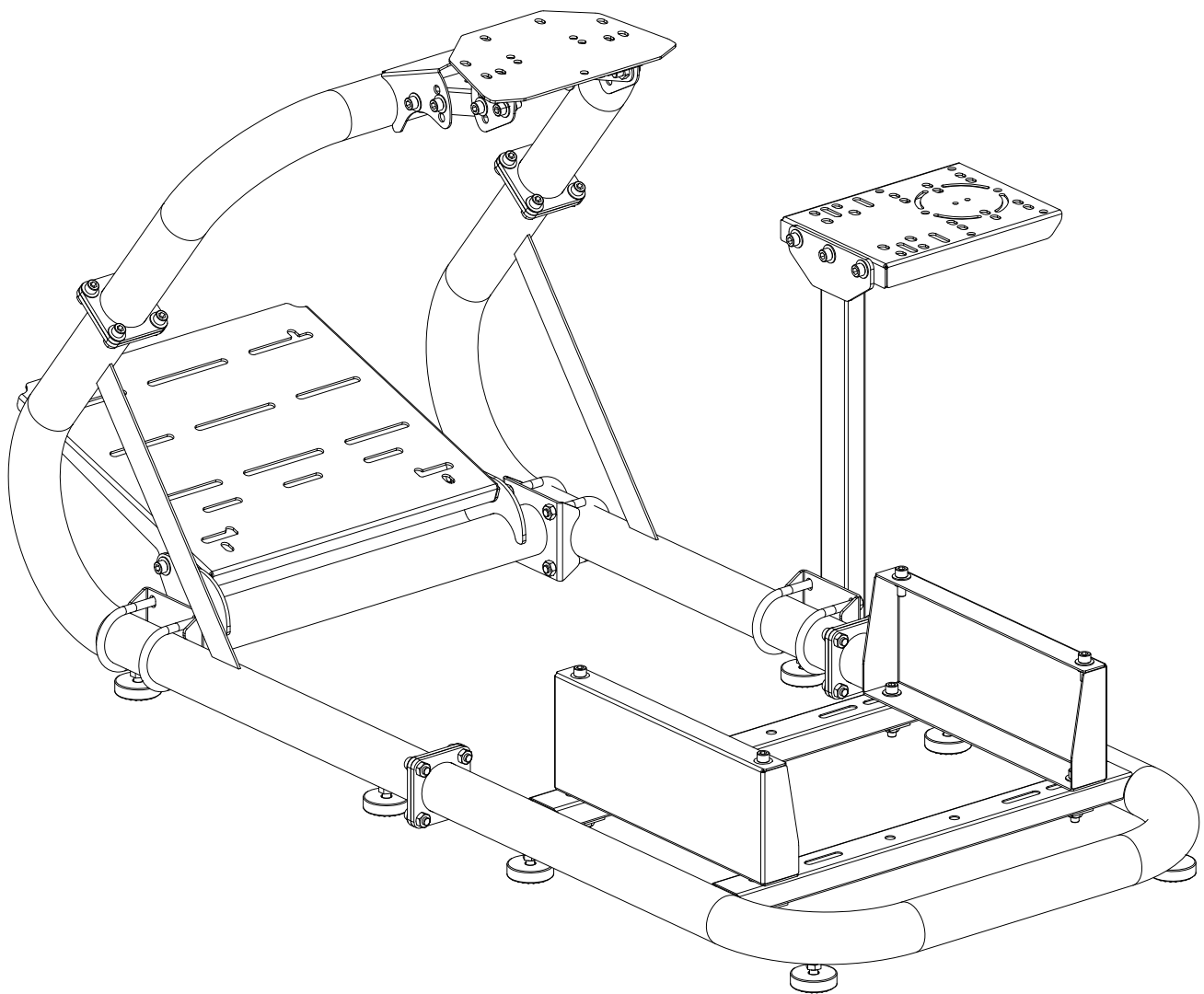
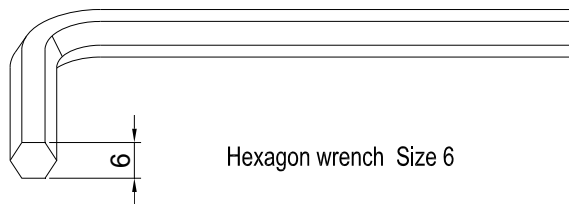


GS54

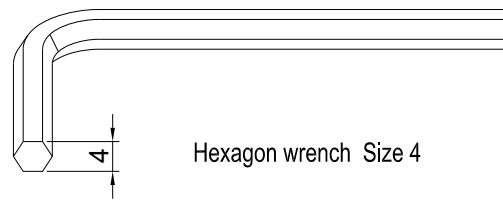
Product Assembly Manual



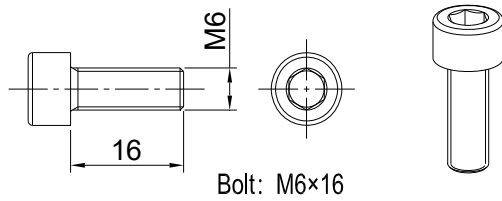
accessories explanation



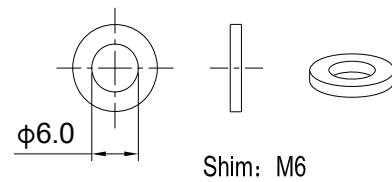
Hexagon wrench Size 6



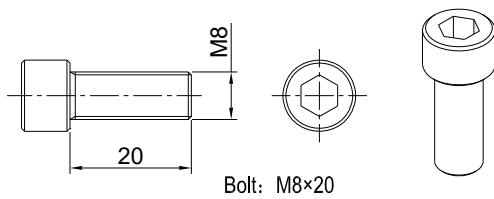
Hexagon wrench Size 4



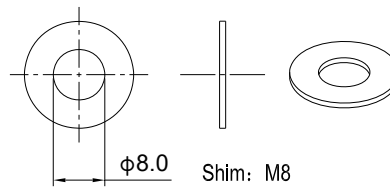
Bolt: M6×16



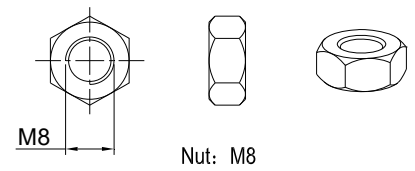
Shim: M6



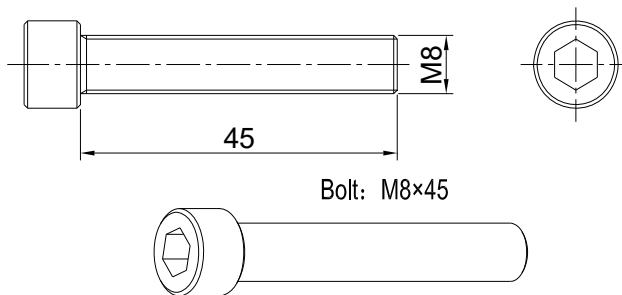
Bolt: M8×20



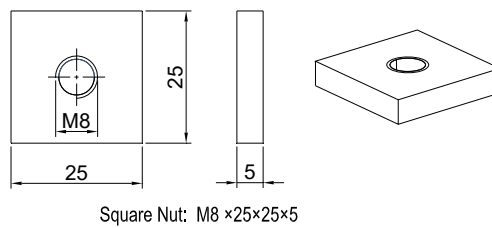
Shim: M8



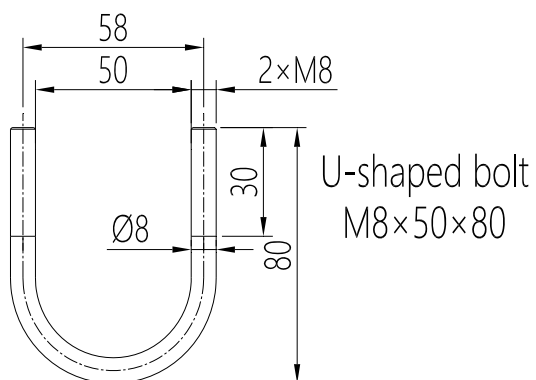
Nut: M8



Bolt: M8×45

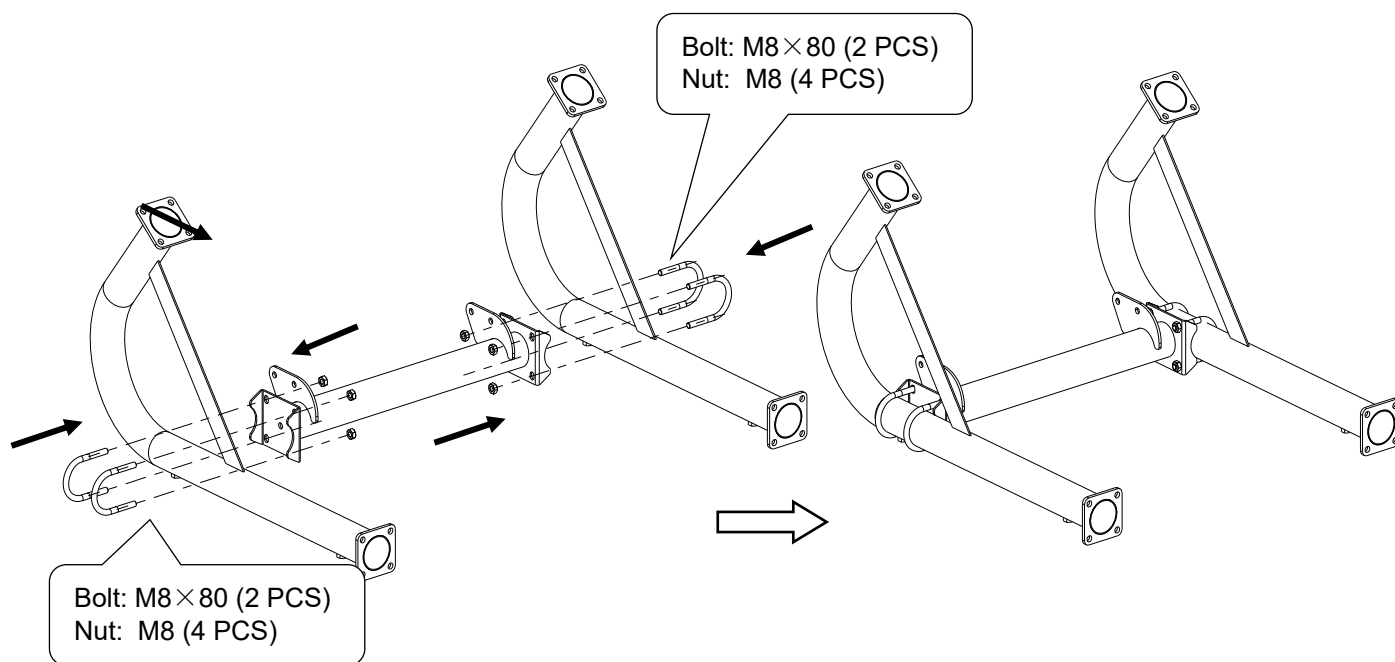


Square Nut: M8 ×25×25×5

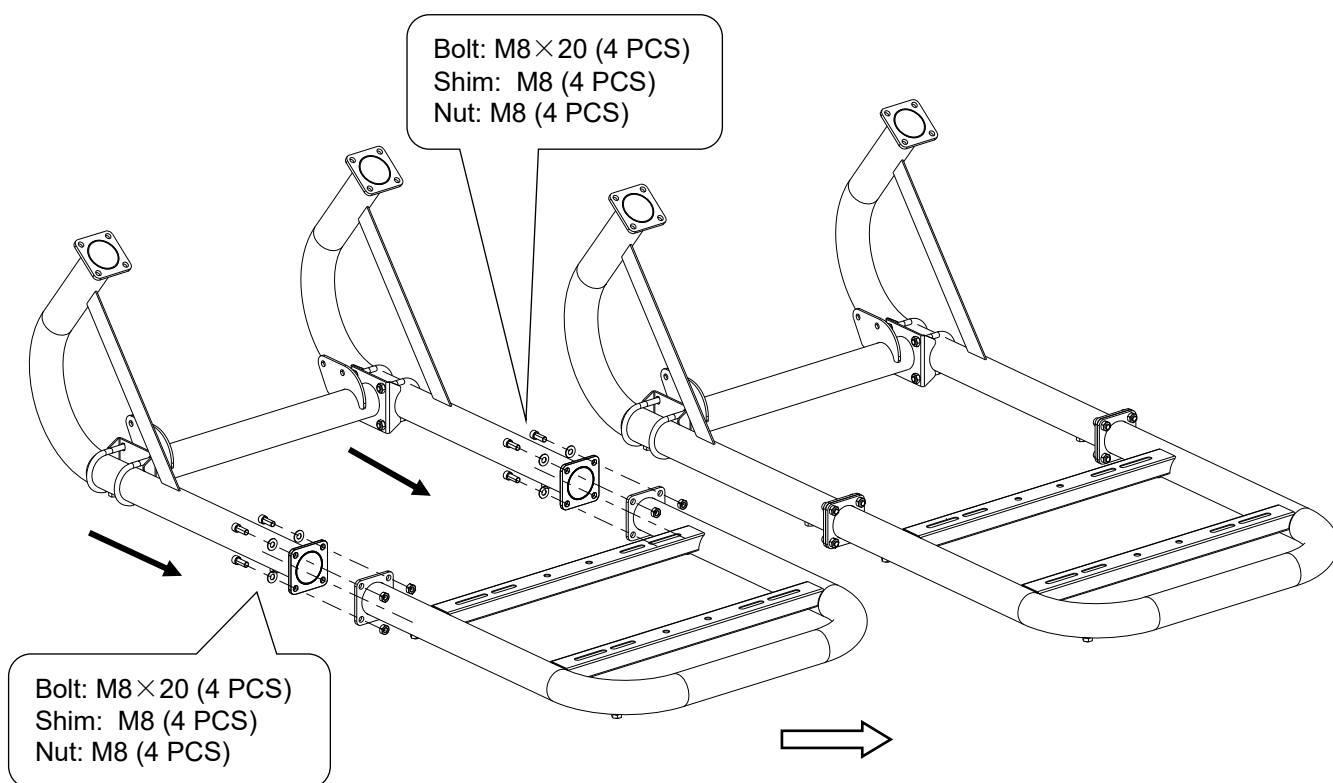
U-shaped bolt
M8×50×80

Assembly Processes

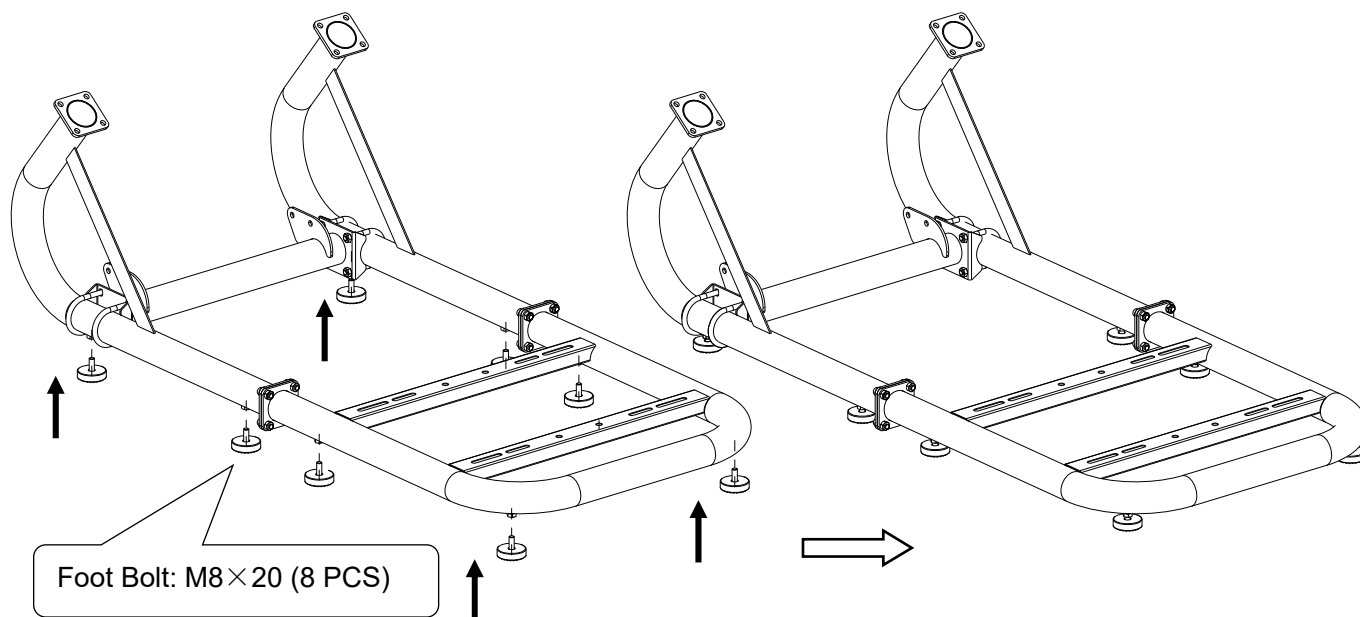
1. Assemble the connecting bracket with 4 pieces of the U-shaped bolt(M8×80) and 8 pieces of the Nut (M8)



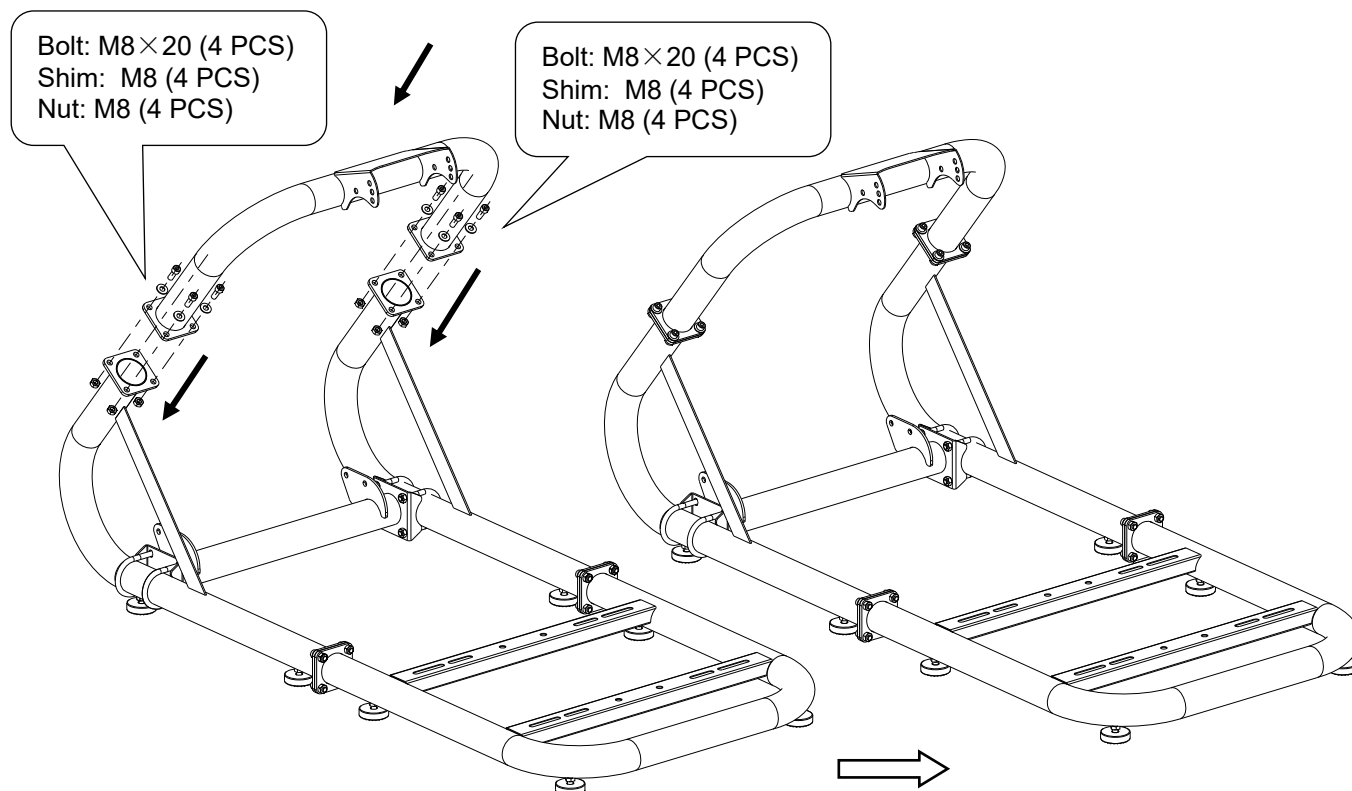
2. Assemble the frontpart bracket on the left and right with 8 pieces of the bolt(M8×20) 、 8 pieces of the shim (M8) and 8 pieces of the nut (M8)



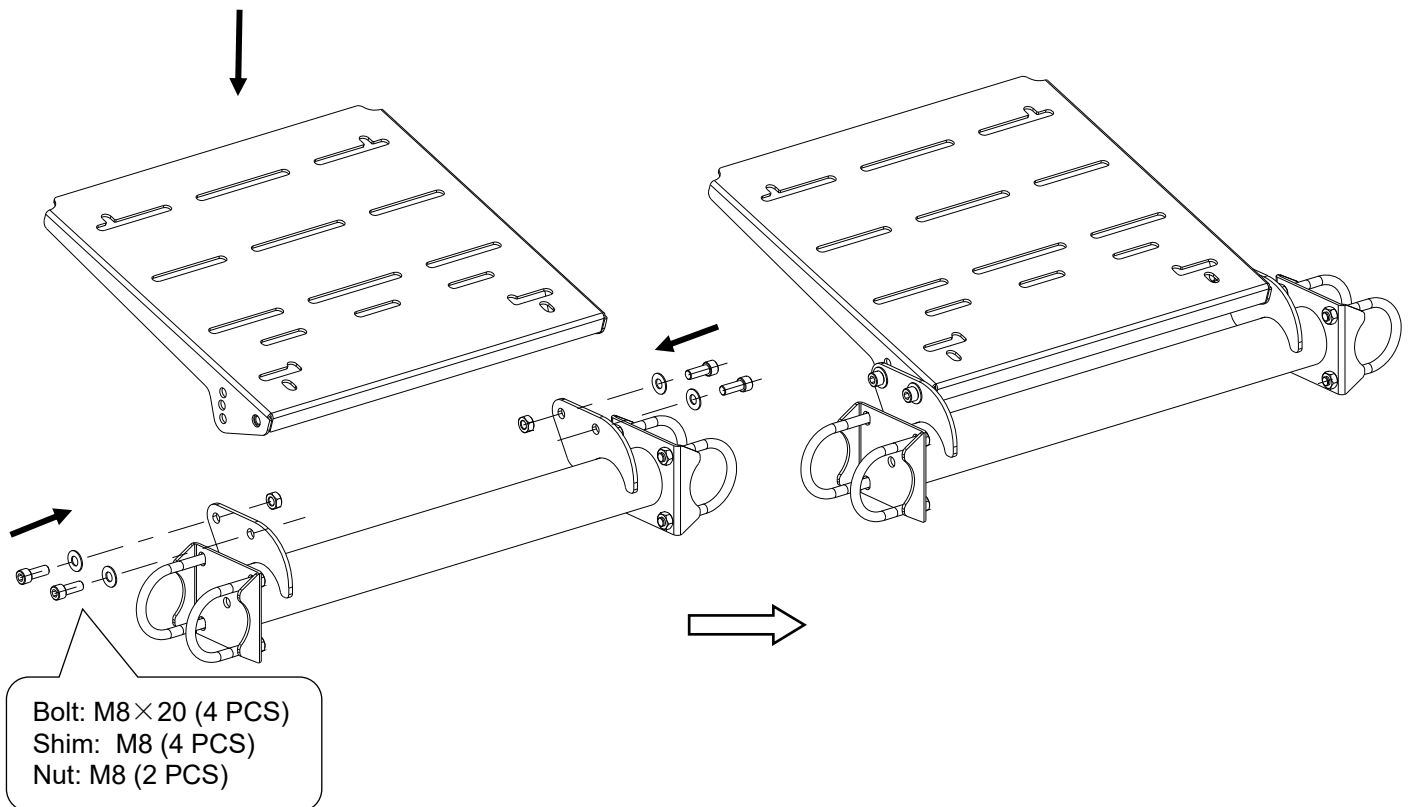
3. Assemble the anti-skid foot bolt(8 pcs) to the stand



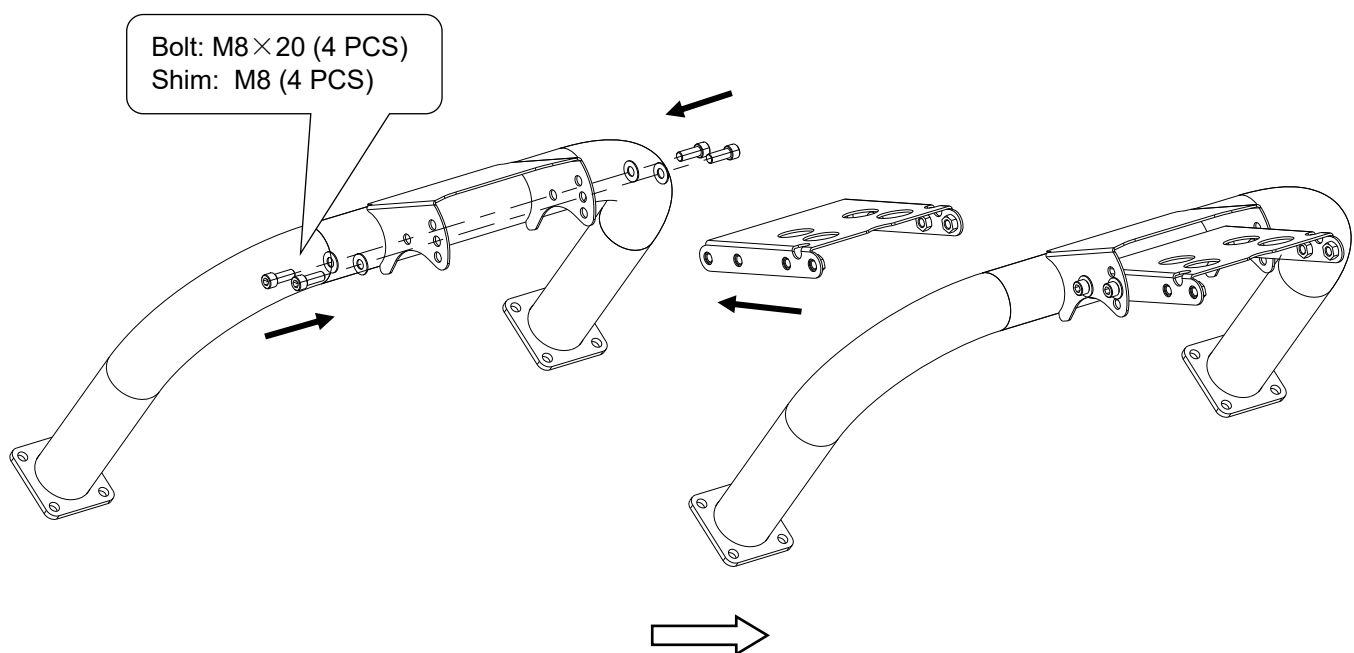
4. Assemble upper fixing bracket with 8 pieces of the bolt(M8×20) 、 8 pieces of the shim (M8) and 8 pieces of the nut (M8)



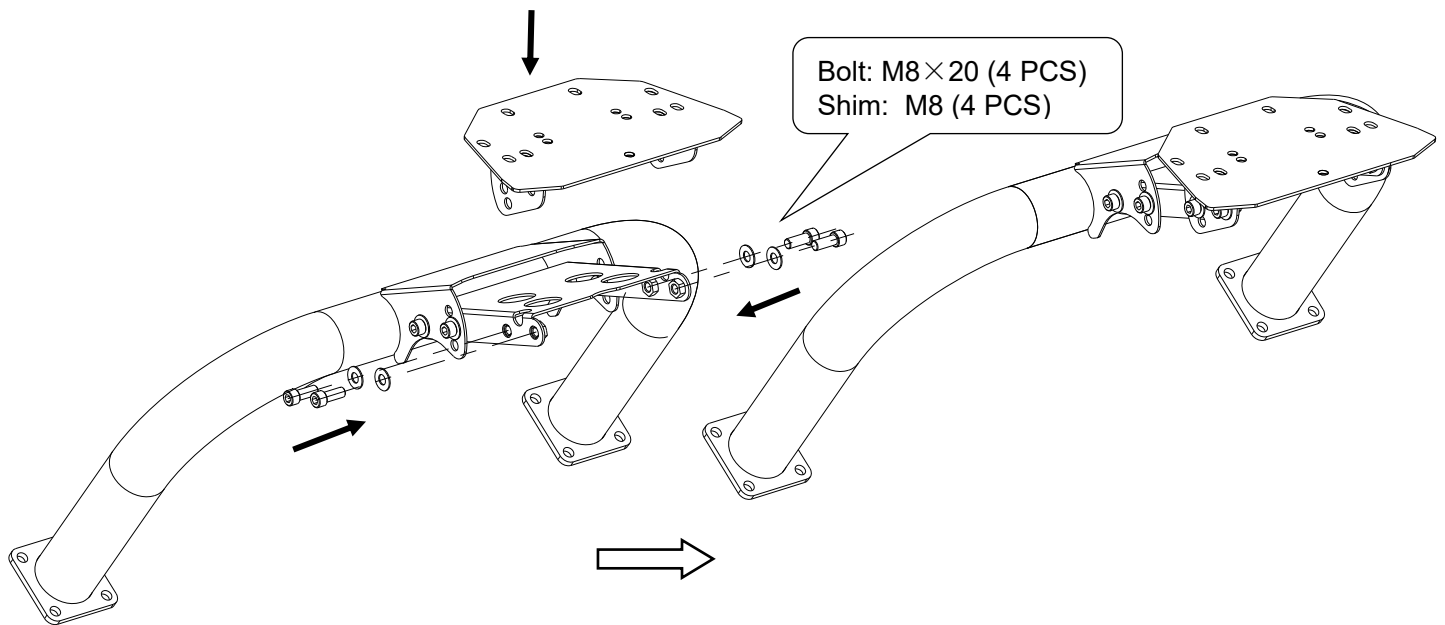
5. Assemble pedal connecting bracket with 4 pieces of the bolt(M8×20) 、 4 pieces of the shim (M8) and 2 pieces of the Nut (M8)



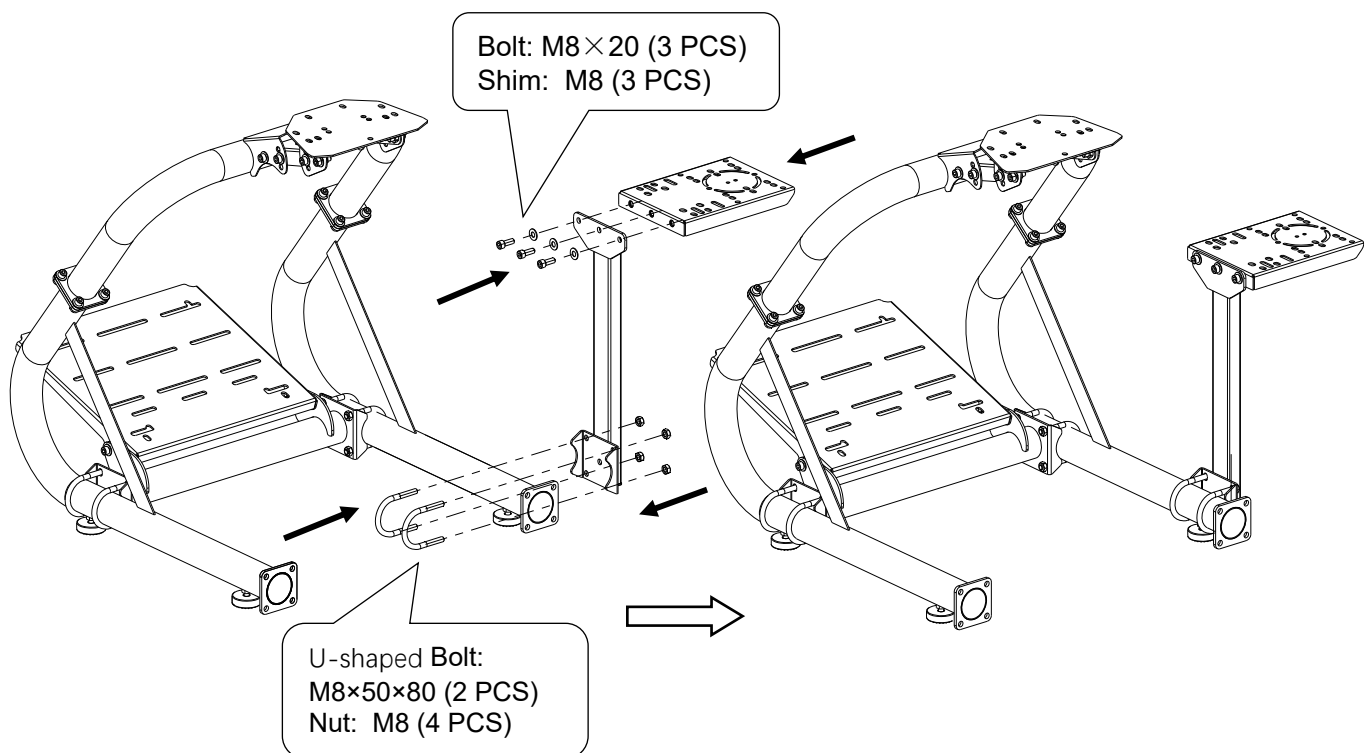
6. Assemble Steering wheel connection bracket with 4 pieces of the bolt(M8×20) 、 4 pieces of the shim (M8)



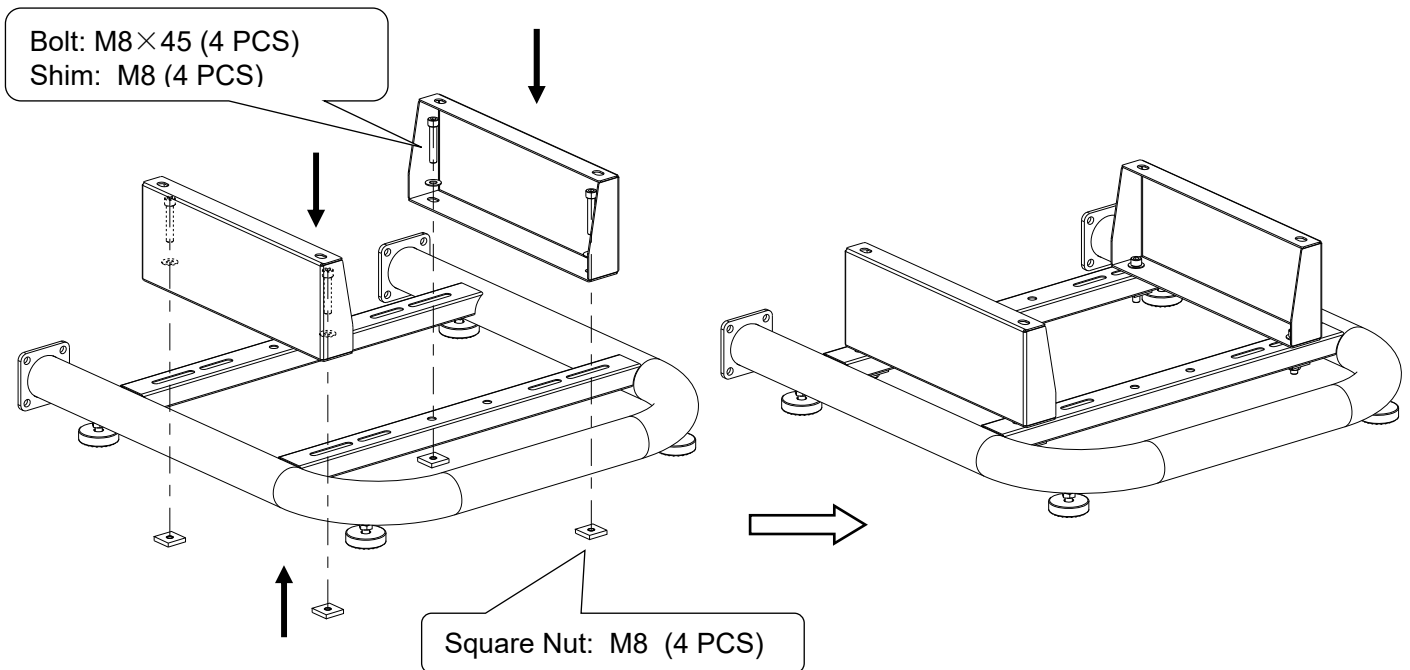
7. Assemble the steering wheel fixing bracket with 4 pieces of the bolt (M8×20) 、 4 pieces of the shim (M8)



8. Assemble the elbow fixing stand and fixing plate on the left or right as your like to the Seat stand with 3 pieces of the bolt (M8×20) 、 3 pieces of the shim (M8) 、 2 pieces of the U-shaped bolt(M8×50×80) and 4 pieces of the Nut (M8)



9. Assemble the seat adjustment stand with 4 pieces of the bolt (M8×45) 、 4 pieces of the shim (M8) and 4 pieces of the square nut (M8*25*25*5)



ASSEMBLY INSTRUCTION

SPARE PARTS:



STEPS:

STEP 1



Screw out all

A+B

STEP 2



STEP 3



STEP 4



STEP 5



STEP 6



STEP 7



STEP 8



STEP 9



STEP 10



FINISH

