

**FITS:**

2018-Up Jeep Wrangler JL 4 Door



90-180 min



Cutting Not  
Required



Drilling Not  
Required

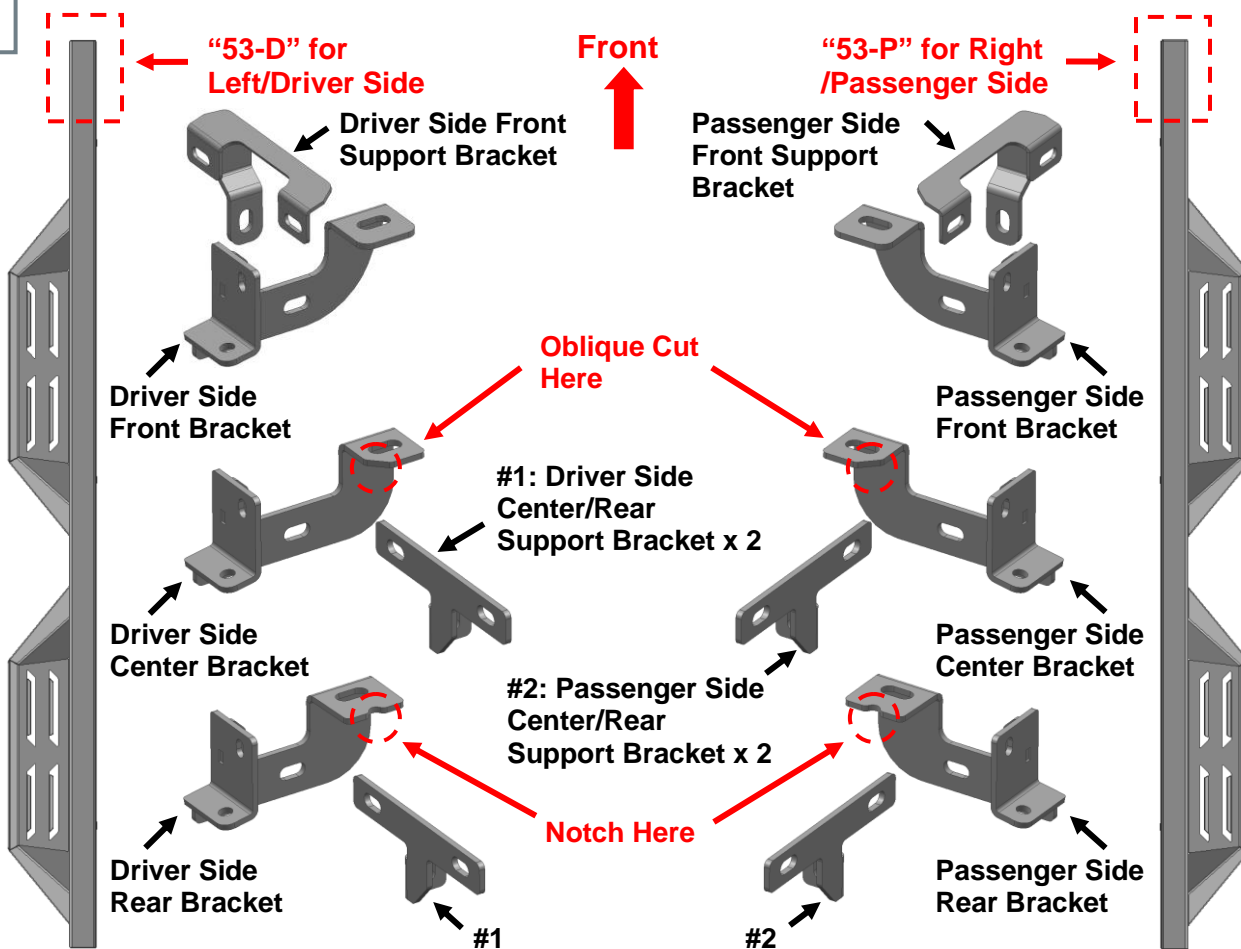
### Torque & Tools

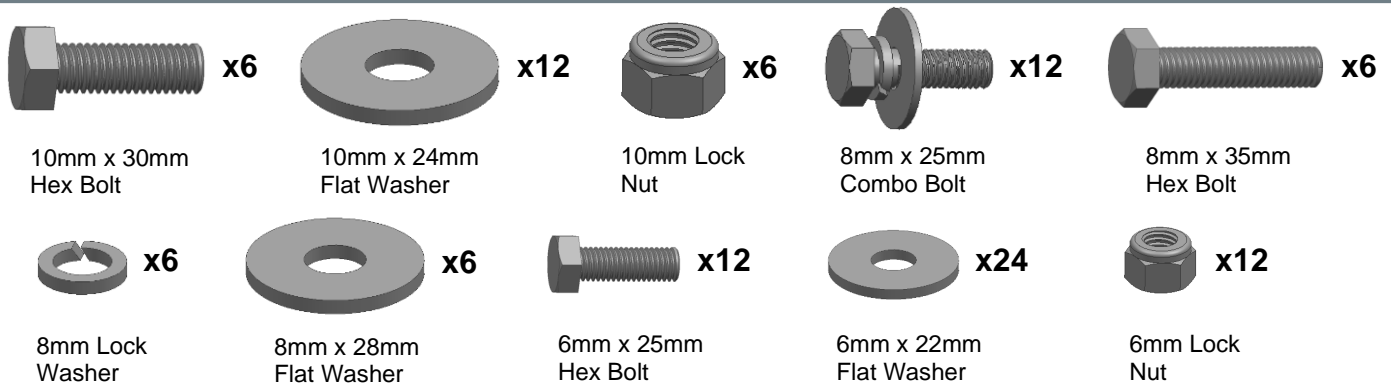
Fastener Size	Tightening Torque (ft-lbs)	Wrench Required		Allen Wrench Required	
■ 6mm	■ 7-8.5		■ 10mm		<input type="checkbox"/> 4mm
■ 8mm	■ 18-20		■ 13mm		<input type="checkbox"/> 5mm
■ 10mm	■ 35-40		■ 16mm		<input type="checkbox"/> 6mm
<input type="checkbox"/> 12mm	<input type="checkbox"/> 60-70		<input type="checkbox"/> 18mm		<input type="checkbox"/> 8mm

### BEFORE INSTALLATION

REMOVE CONTENTS FROM BOX. VERIFY ALL PARTS ARE PRESENT  
DEPEND ON THE PARTS LIST. READ INSTRUCTIONS CAREFULLY. CUTTING  
MAY BE REQUIRED. ASSISTANCE IS RECOMMENDED.

### Part List

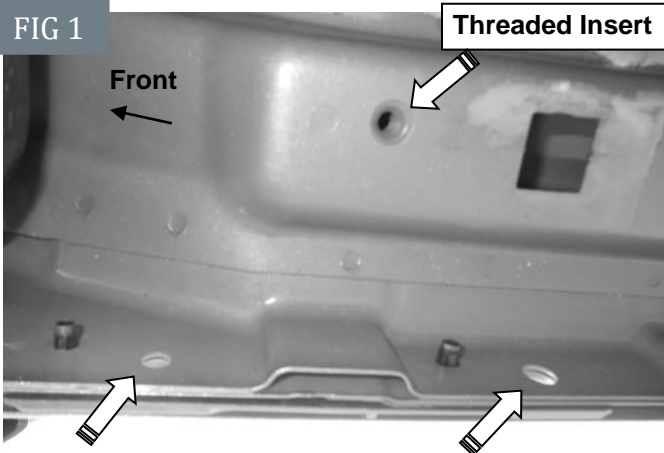




**PLEASE NOTE THAT THE FOLLOWING PICTURES ARE BASED ON THE PASSENGER SIDE INSTALLATION**

## STEP 1

Start installation on the Passenger/Right front of the of the vehicle. Find the front threaded insert located in between the first pair of holes along the pinch weld, (**Fig 1**).

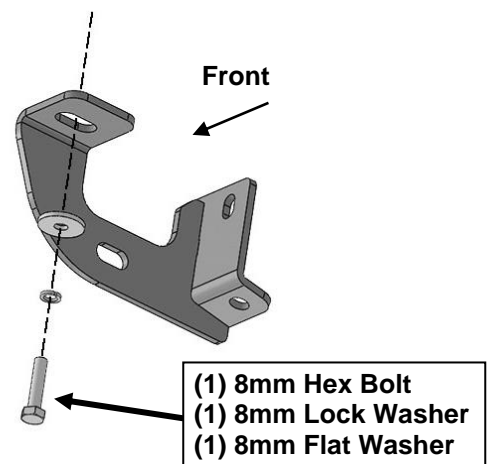


(Fig 1) Passenger/Right side front mounting location with threaded insert

## STEP 2

Select the Passenger/Right Front Mounting Bracket. **IMPORTANT:** The **Center Mounting Bracket** has an **Oblique Cut** on the top. The **Rear Mounting Bracket** has a **Notch** on the top. Please identify the Front, Center, Rear Brackets according to the illustration on Part List. Attach the Mounting Bracket to the threaded insert using (1) 8mm Hex Bolt, (1) 8mm Lock Washer and (1) 8mm Flat Washer, (**Fig 2**). Do not tighten hardware.

FIG 2

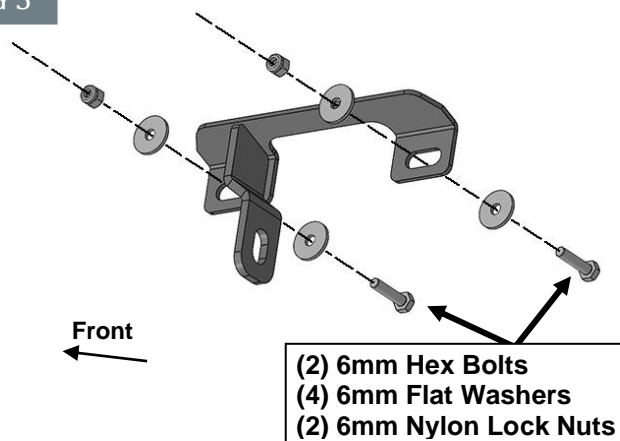


(Fig 2) Attach the Passenger/Right Front Mounting Bracket to the front location

## STEP 3

Select the Passenger/Right Front Support Bracket. **IMPORTANT:** Please identify the Front, Center, Rear Support Brackets according to the illustration on Part List. Attach the Support Bracket to the pinch weld using (2) 6mm Hex Bolts, (4) 6mm Flat Washers and (2) 6mm Nylon Lock Nuts, (Fig 3). **NOTE: Insert Bolts from the outside of the pinch weld, (Fig 4).** Attach the Support Bracket to the Mounting Bracket with (1) 10mm Hex Bolt, (2) 10mm Flat Washers and (1) 10mm Nylon Lock Nut, (Fig 5), (Fig 6). Do not tighten hardware.

FIG 3



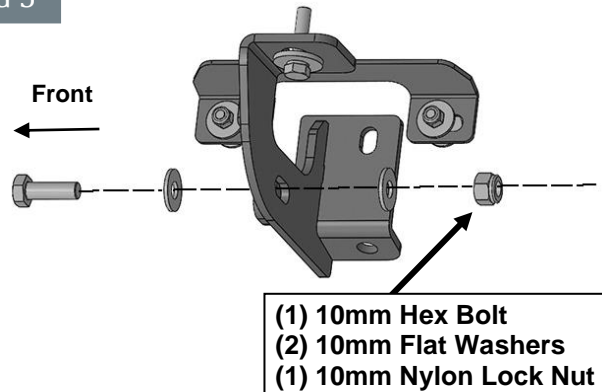
(Fig 3) Attach the Passenger/Right Front Support Bracket to the pinch trim

FIG 4



(Fig 4) Insert Bolts from the outside of the pinch weld.

FIG 5



(Fig 5) Attach the Passenger/Right Front Support Bracket to the Mounting Bracket

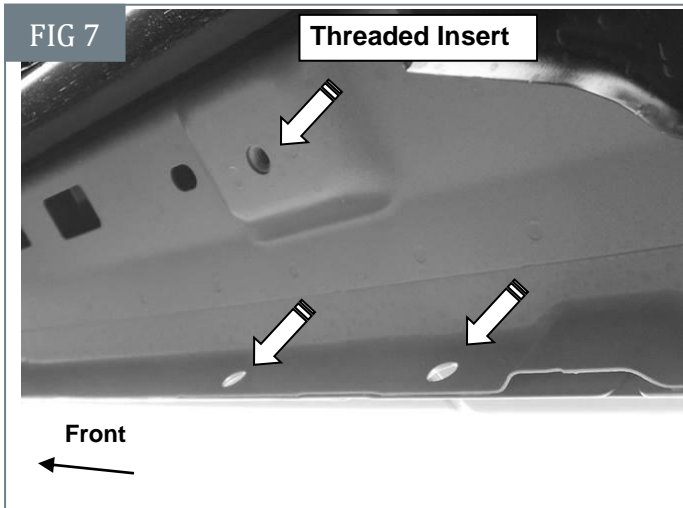
FIG 6



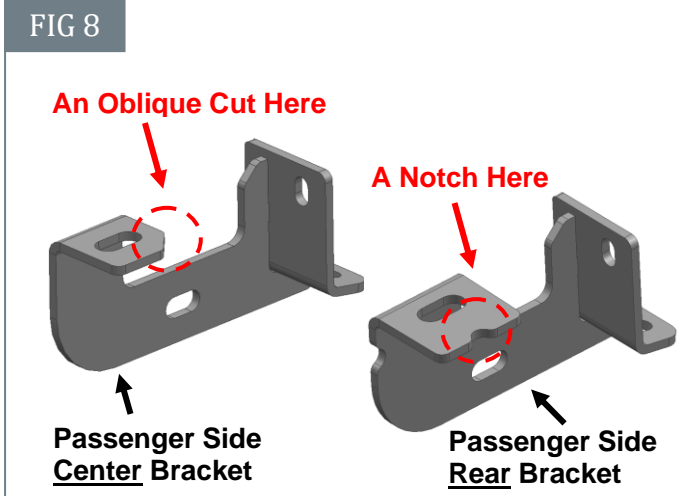
(Fig 6) Passenger/Right front mounting bracket and support bracket attached.

## STEP 4

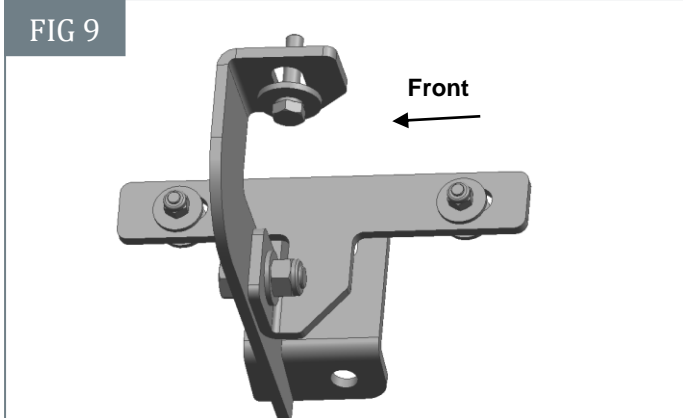
Move to the center mounting location and locate the threaded insert and pair of holes in the pinch weld, (Fig 7). Repeat **Steps 2 & 3** to attach the Passenger/Right Center Mounting Bracket and (1) Passenger/Right Center/Rear Support Bracket (#2), (Figs 8 - 10). **IMPORTANT:** The Center Brackets has an **Oblique Cut** on its top surface. Please identify the Front, Center, Rear Mounting Brackets and Support Brackets according to the illustration on Part List. Do not tighten hardware.



(Fig 7) Passenger/Right center mounting location



(Fig 8) The Center and Rear Mounting Brackets are similar but are unique



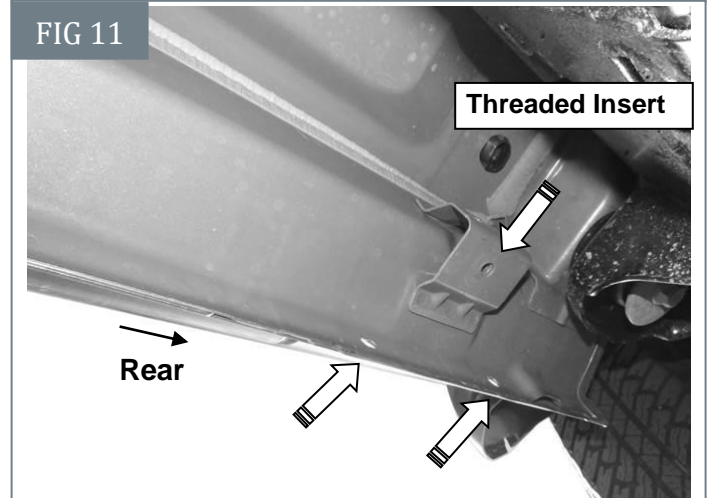
(Fig 9) Attach Passenger/Right Center Bracket and (1) Passenger/Right Center/Rear Support Bracket (#2) to the center location



(Fig 10) Attach Passenger/Right Center Bracket and Passenger/Right Center Support Bracket to the center location

## STEP 5

Move to the rear mounting location on the rocker panel and locate the threaded insert and pair of holes in the pinch weld, (Fig 11). Repeat **Steps 2 & 3** to attach the Passenger/Right Rear Mounting Bracket and (1) Center/Rear Support Bracket, (Figs 8 - 9), (Fig 12). **IMPORTANT:** The Rear Brackets has a **Notch** on its top. Please identify the Front, Center, Rear Mounting Brackets and Support Brackets according to the illustration on Part List. Do not tighten hardware.



(Fig 11) Passenger/Right rear mounting location



FIG 12

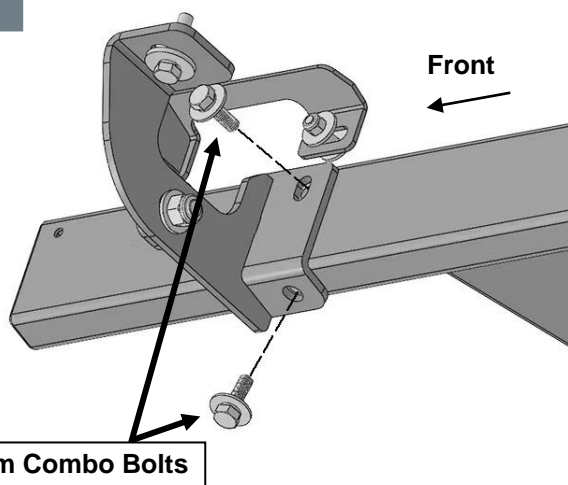


(Fig 12) Attach Passenger/Right Rear Bracket and Passenger/Right Rear Support Bracket to the rear location

## STEP 6

Select the Passenger/Right Running Board.  
**NOTE:** The Passenger/Right Running Board will have a “53-P” on the front. Attach the Running Board to the Mounting Brackets with (6) 8mm Combo Bolts, (Fig 13). **IMPORTANT:** Do not slide Running Board on the Mounting Bracket cradles, or damage to the finish may result. Do not tighten hardware.

FIG 13



(Fig 13) Attach the Passenger/Right Running Board to the Mounting Brackets

## STEP 7

Level and adjust the Running Board and tighten all hardware.

## STEP 8

Repeat **Steps 1—7** to attach Driver/Left Running Board.

## STEP 9

Do periodic inspections to the installation to make sure that all hardware is secure and tight.

### Attention

To protect your investment, do not use any type of polish or wax that may contain abrasives that could damage the finish.

Mild soap may be used also to clean the Running Boards.