



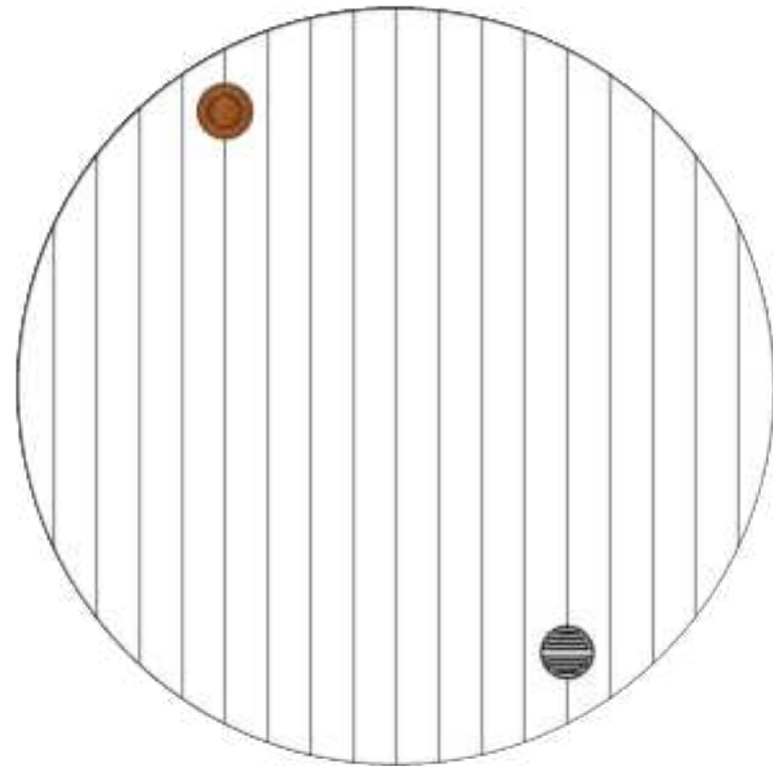
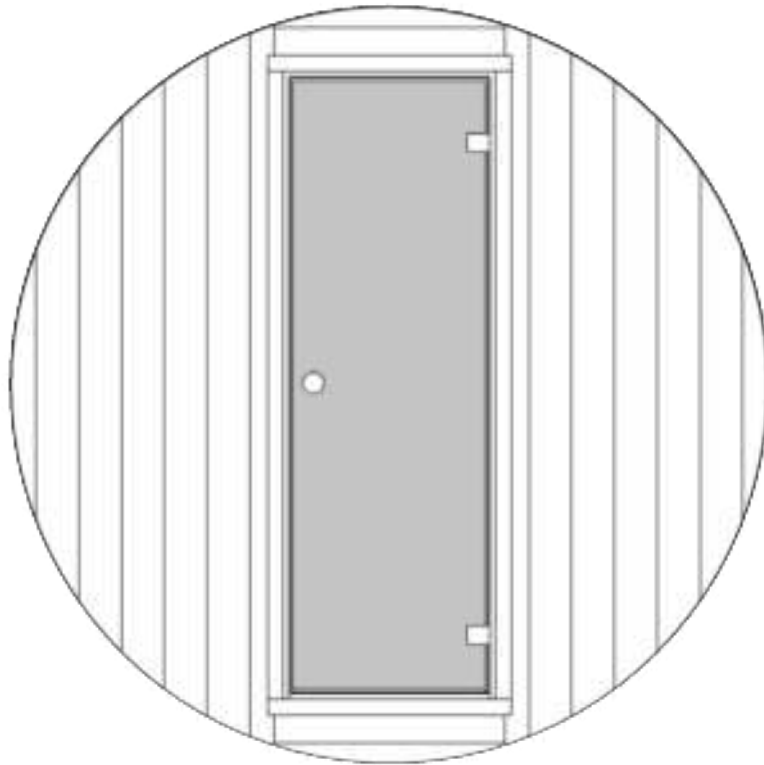
Ergo-Series E6 Barrel Sauna 59D" x 81H"



Note: Please read manual before construction

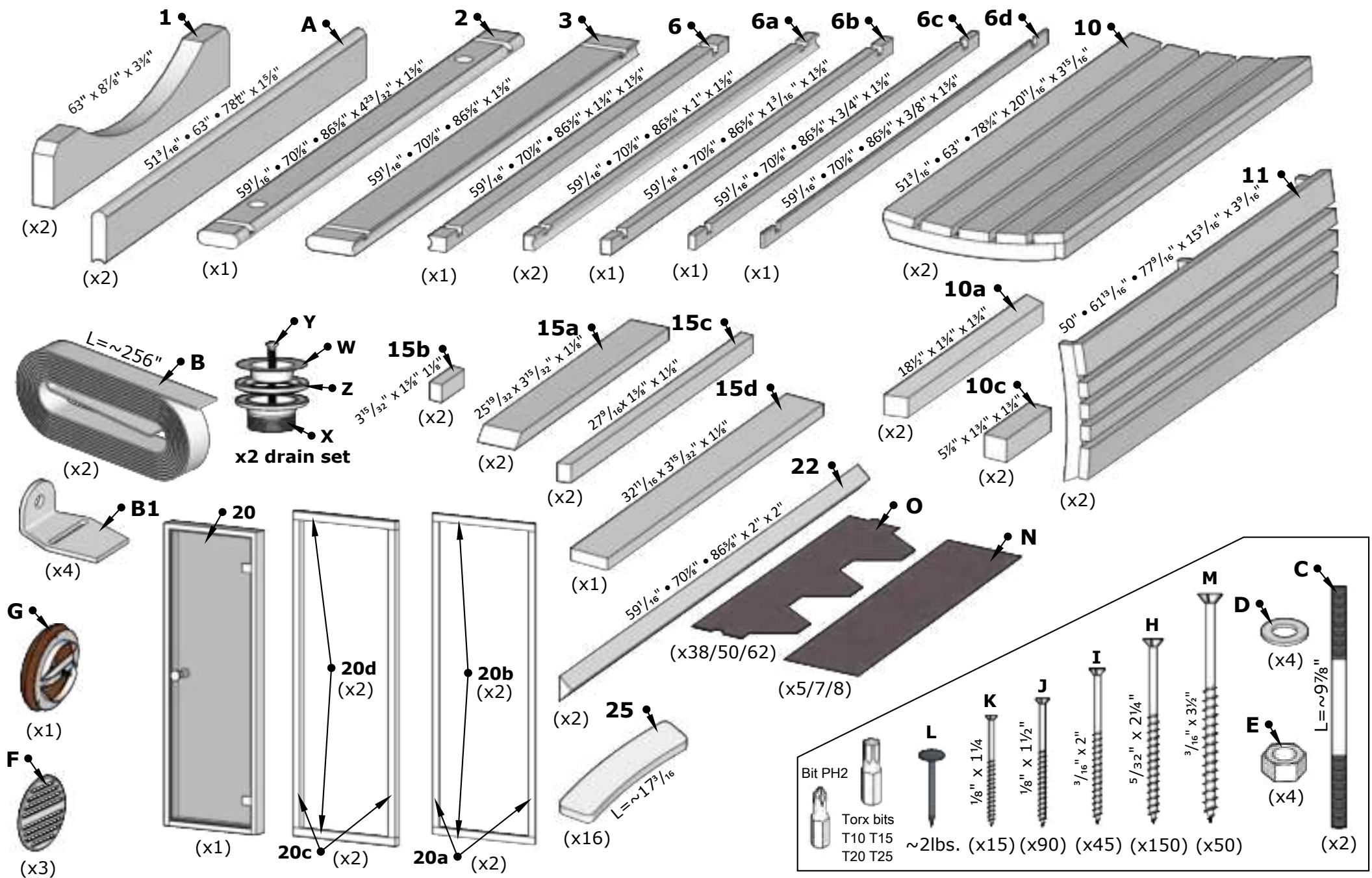
Rev 4/2023

Front & Back Walls



E6 Barrel Sauna 59D" x 81H"

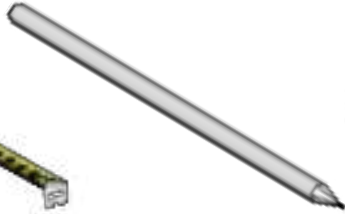
Details list.



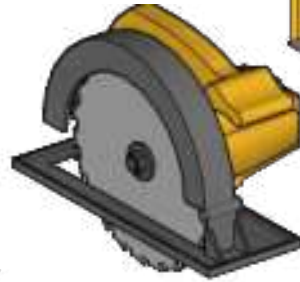
Tools needed



Measuring tape



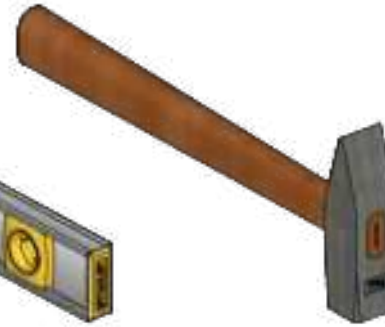
Marker pen



Circular saw



Water level



Hammer



Extra hands



Ratchet strap



Silicone gun
(Only glass-wall models)



Drill



Crescent wrench



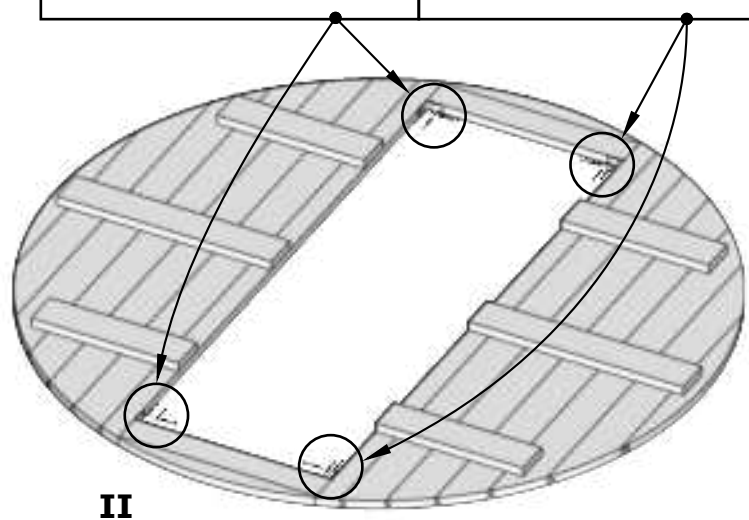
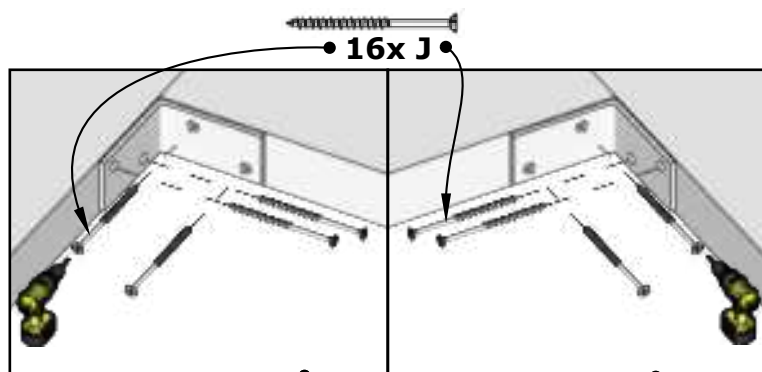
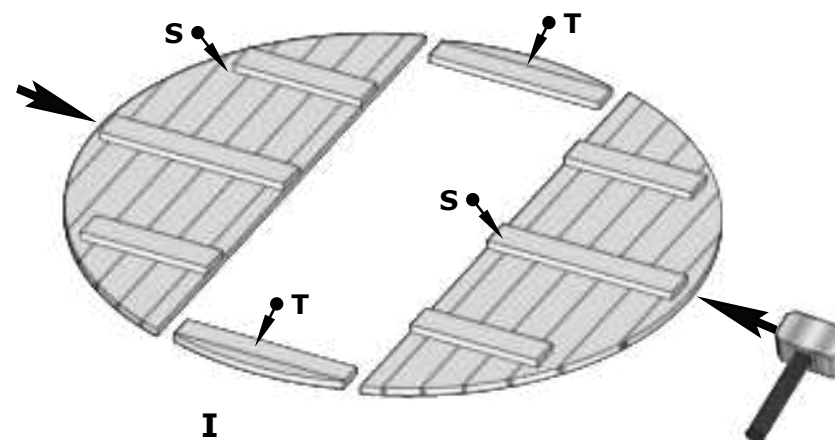
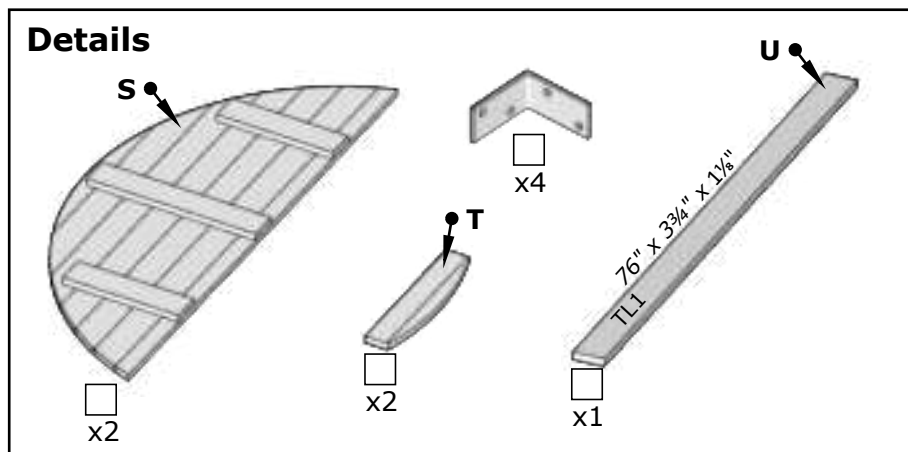
Utility knife



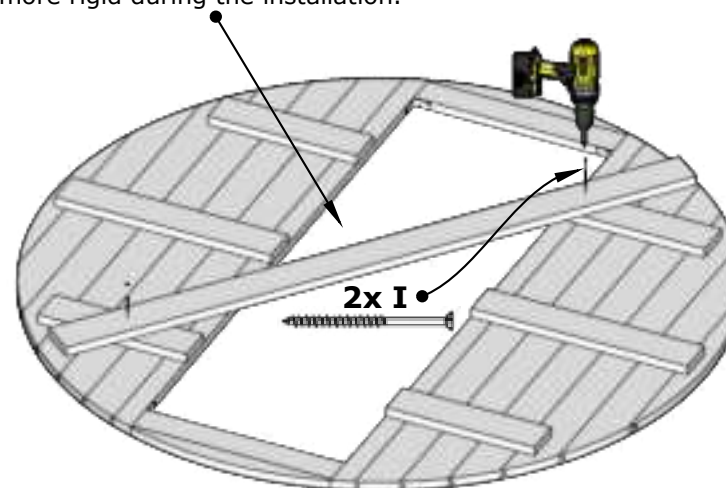
Rubber mallet

Wooden front wall installation

Details



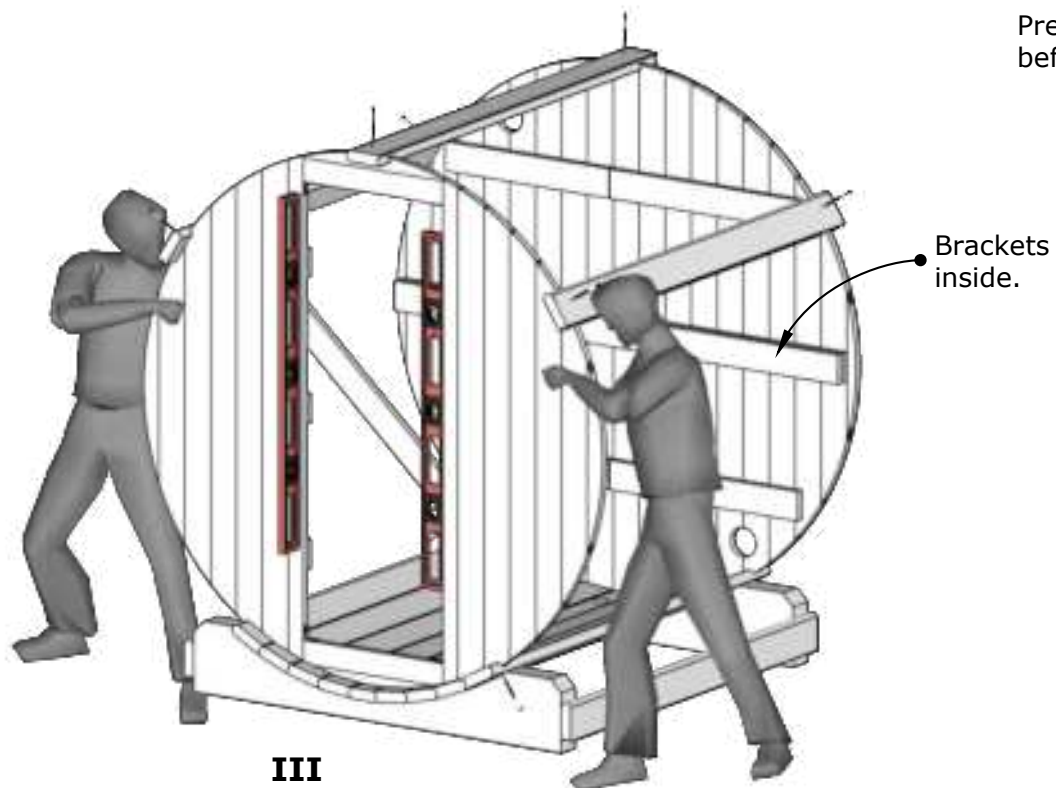
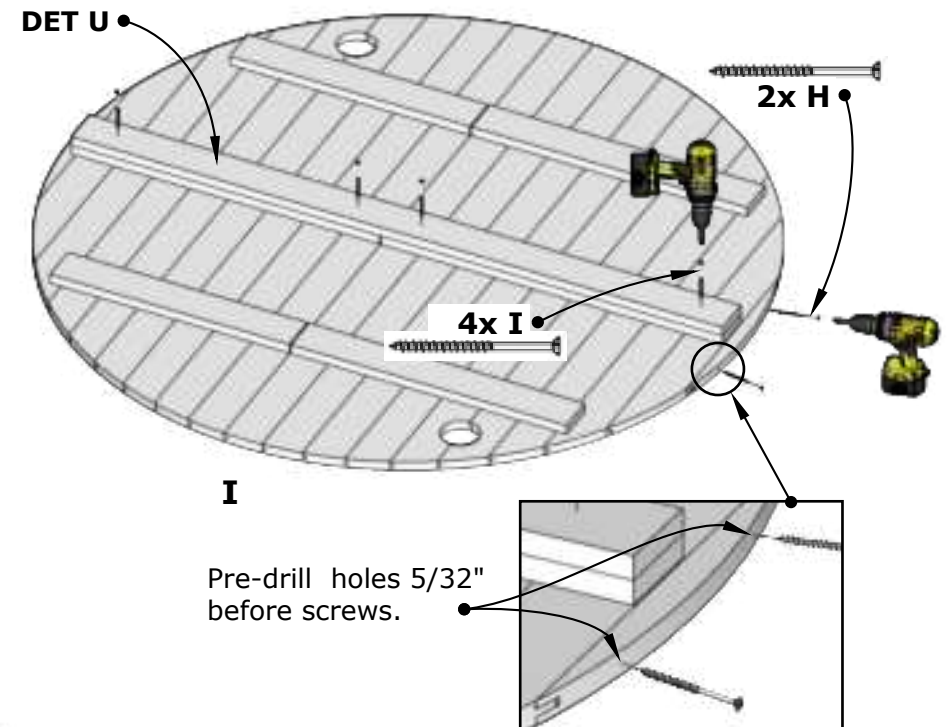
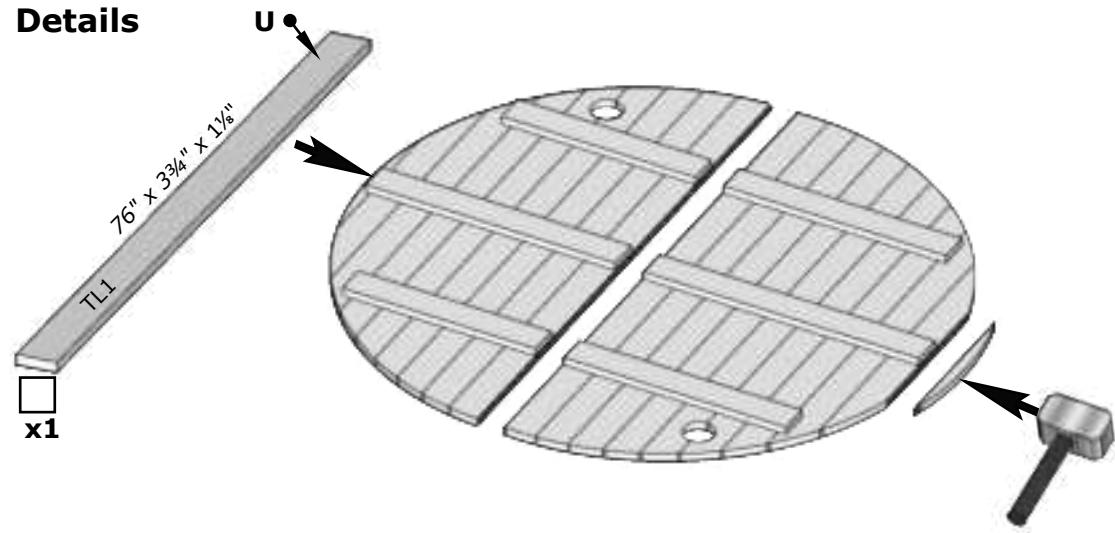
DET U Fix it diagonally to make wall more rigid during the installation.



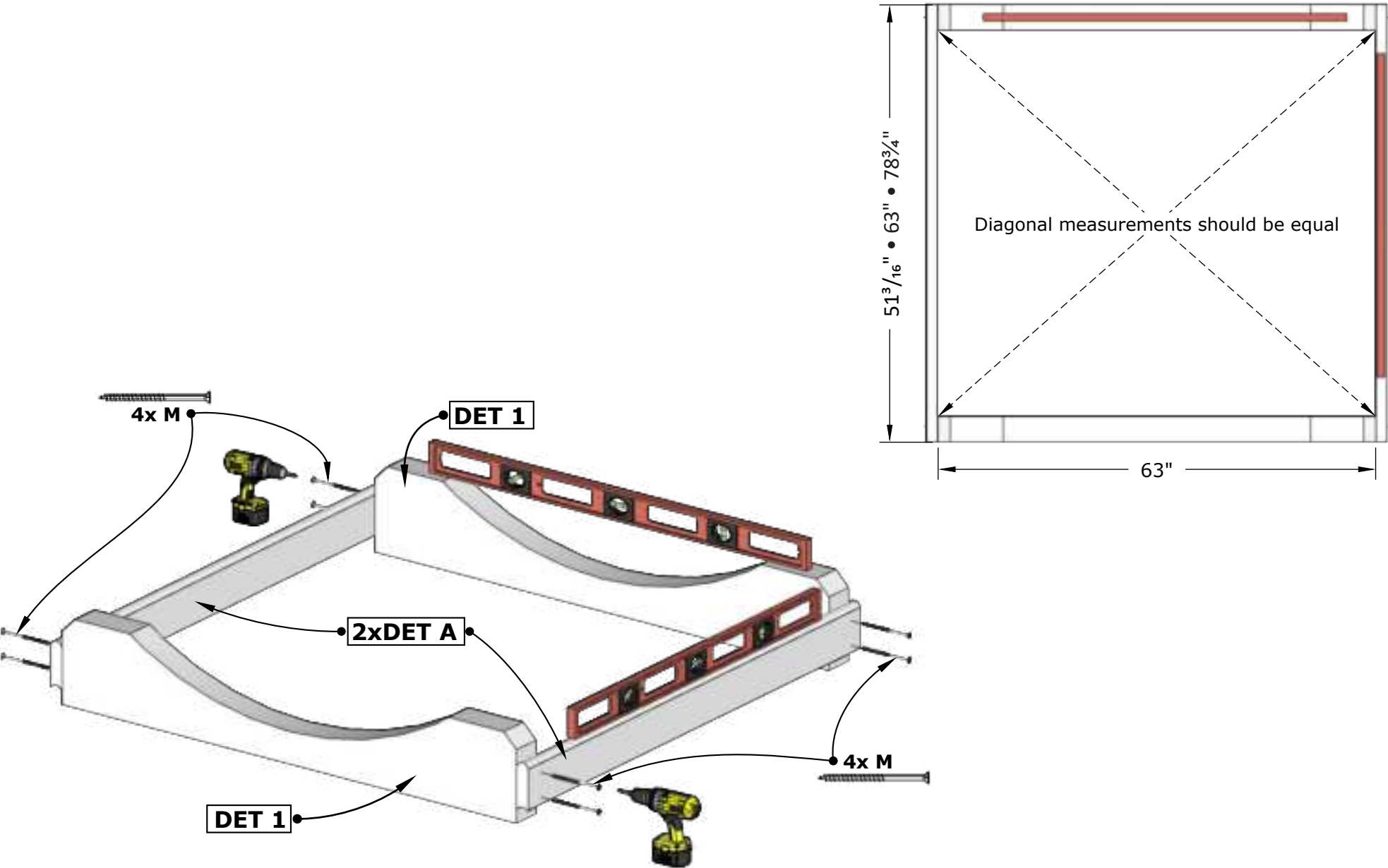
III

Wooden back wall installation

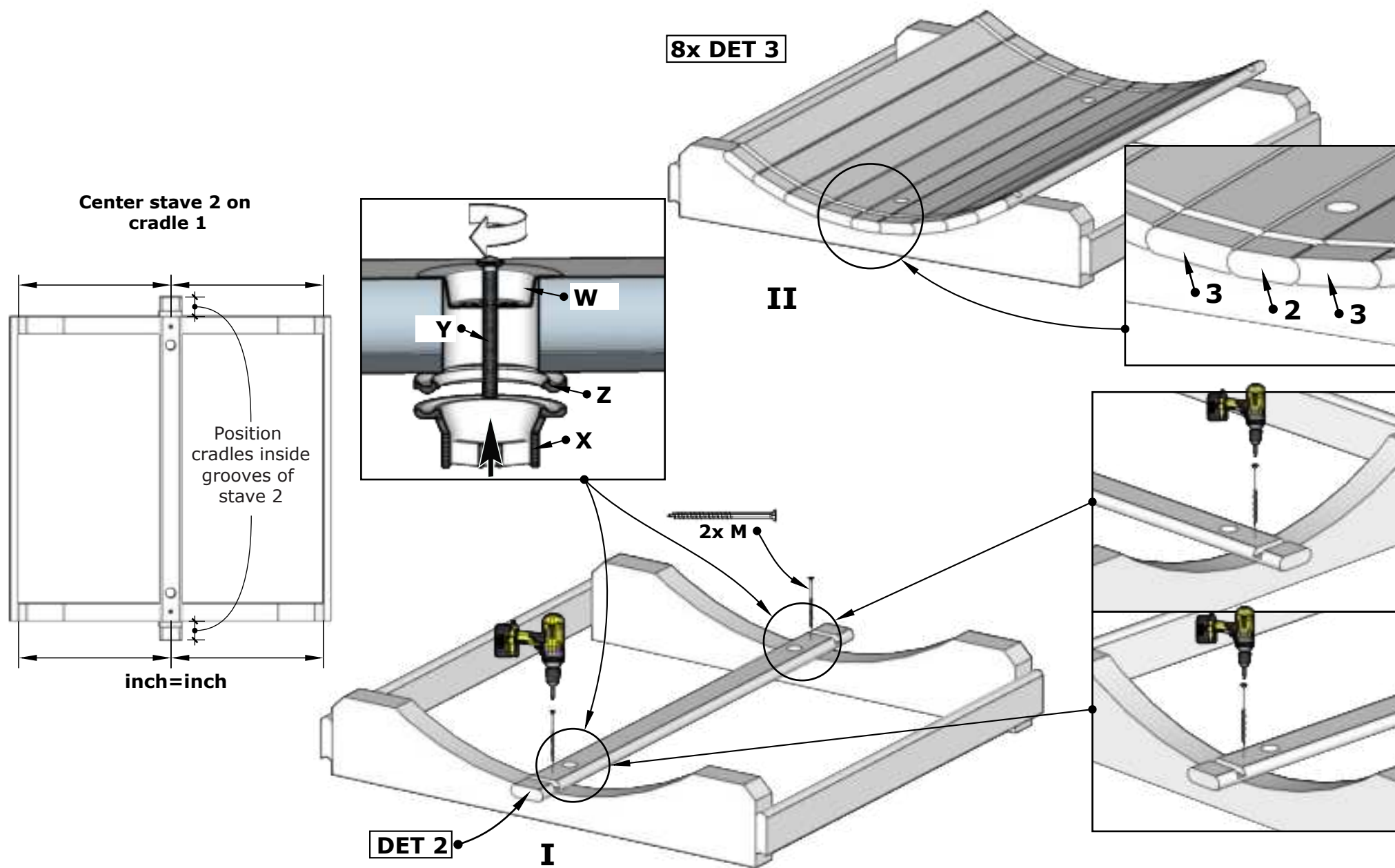
Details



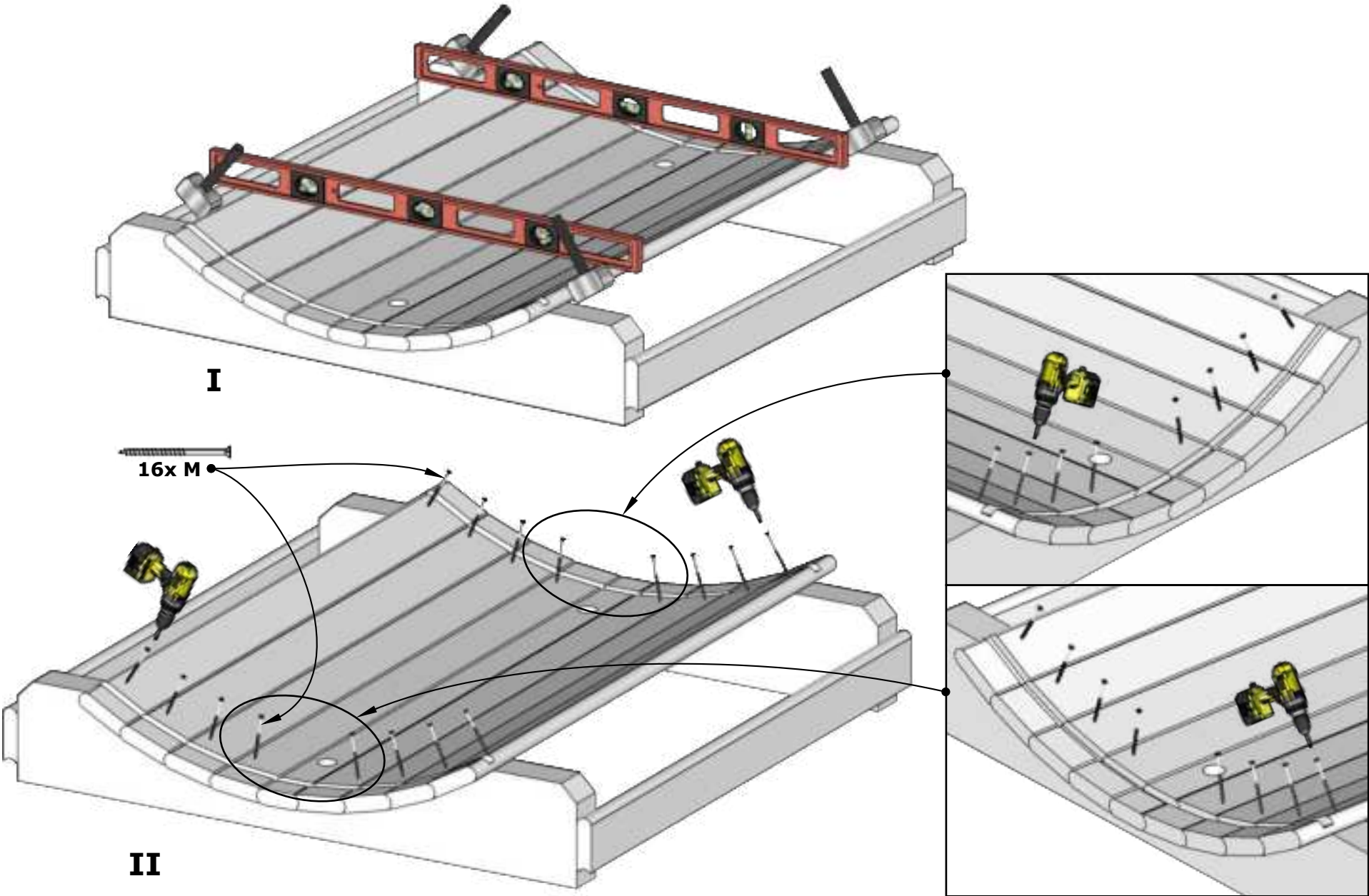
E6 Barrel Sauna 59D" x 81H"



E6 Barrel Sauna 59D" x 81H"

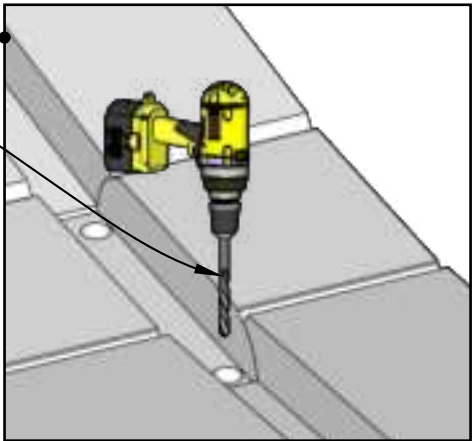
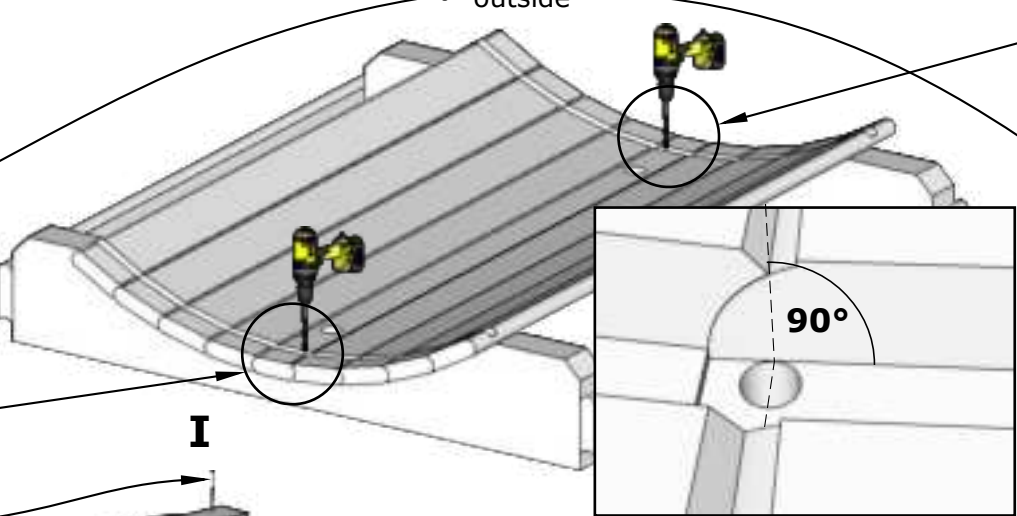
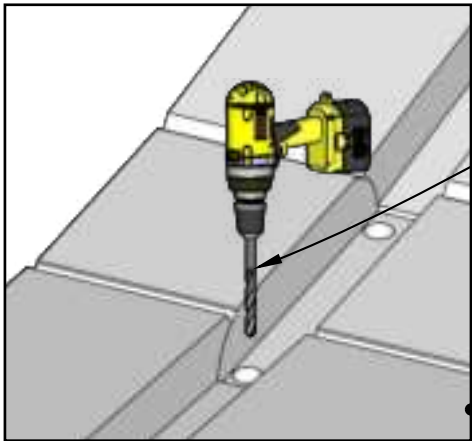


E6 Barrel Sauna 59D" x 81H"

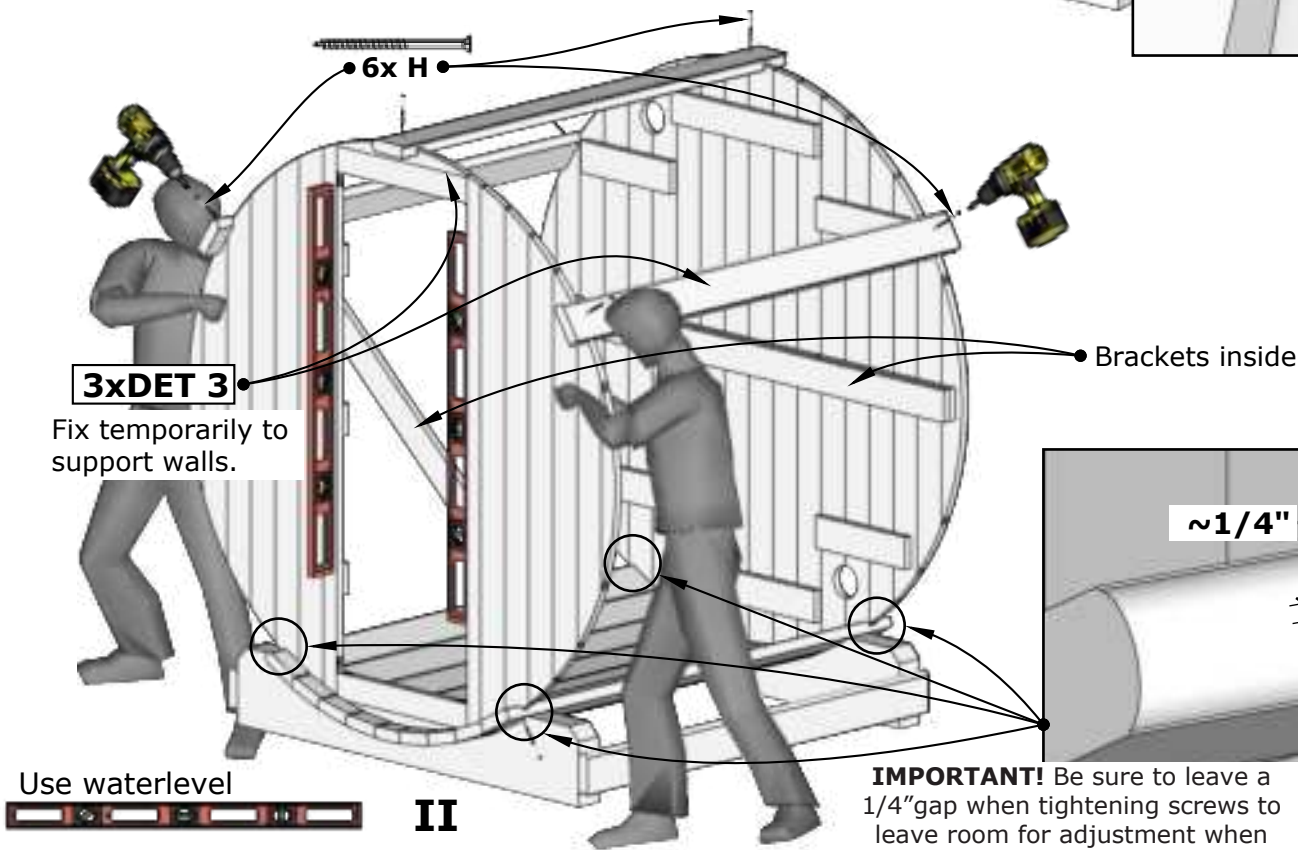


E6 Barrel Sauna 59D" x 81H"

Drill 4 holes Ø1/2"
through DET 2
outside

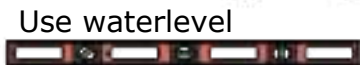


I



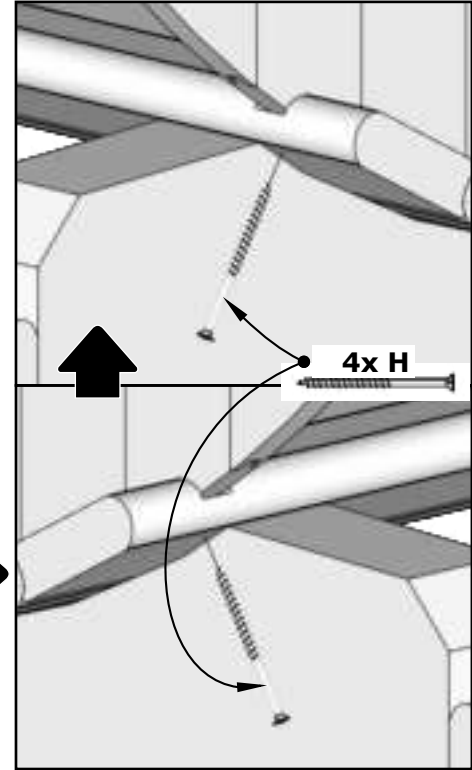
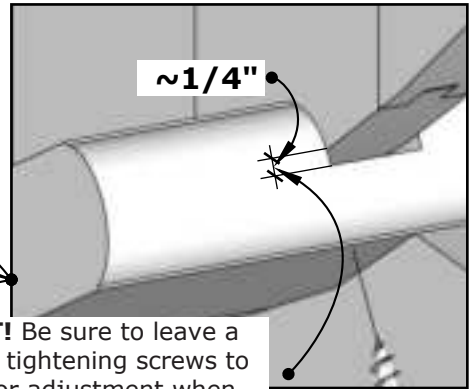
3xDET 3
Fix temporarily to
support walls.

Brackets inside

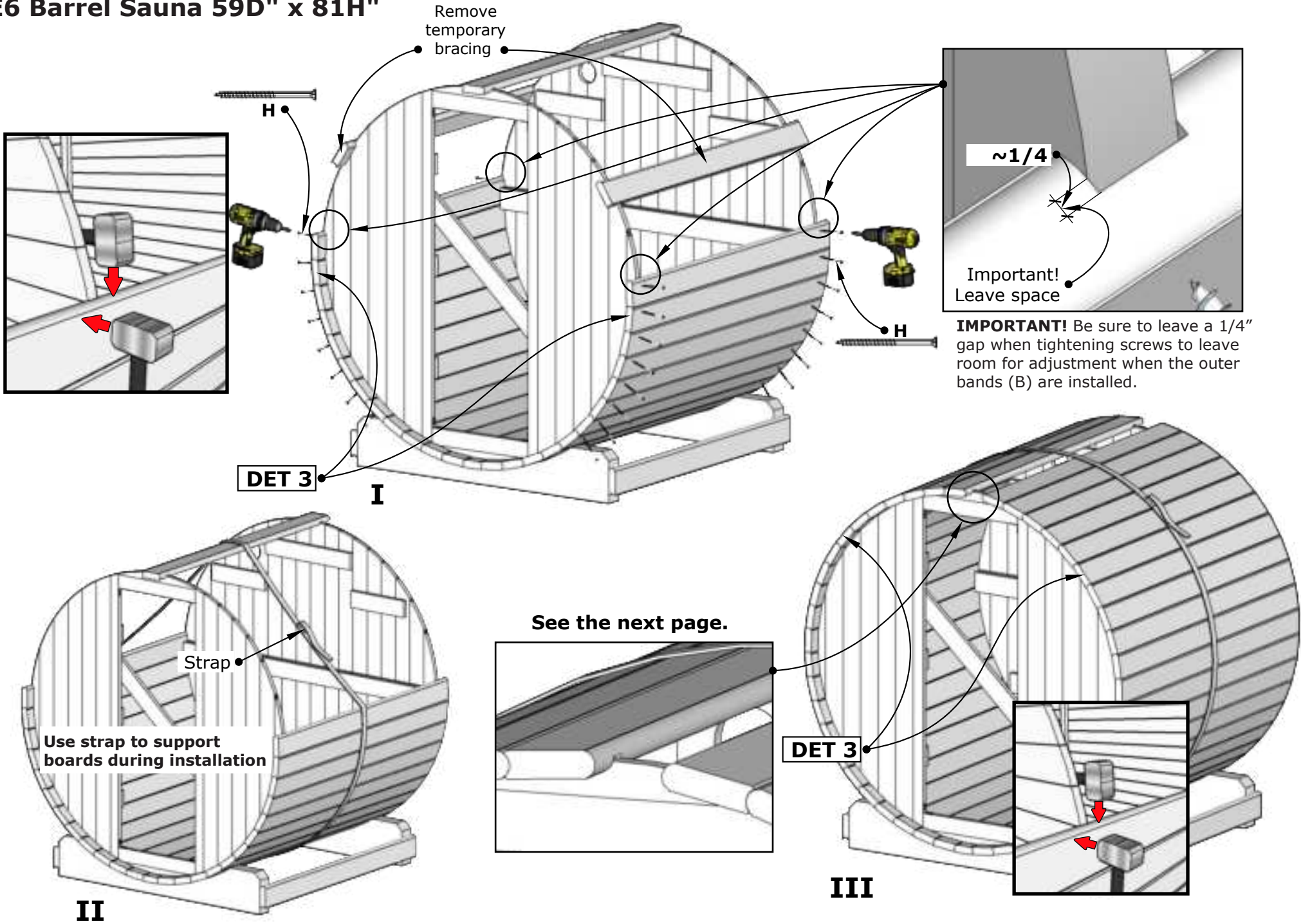


II

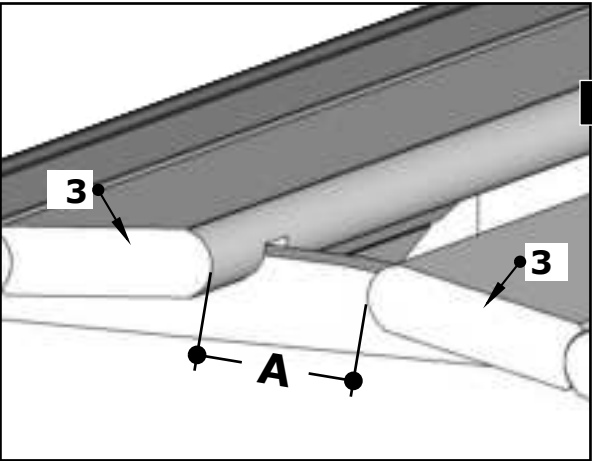
IMPORTANT! Be sure to leave a
1/4" gap when tightening screws to
leave room for adjustment when
the outer bands (B) are installed.



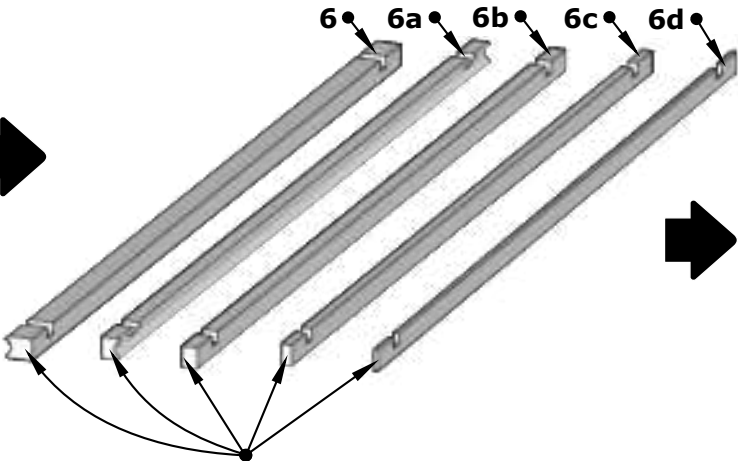
E6 Barrel Sauna 59D" x 81H"



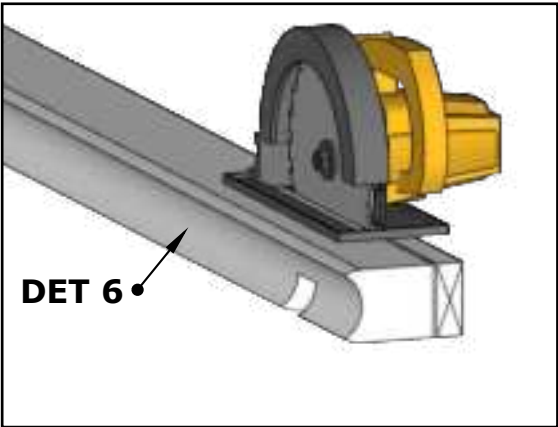
E6 Barrel Sauna 59D" x 81H"



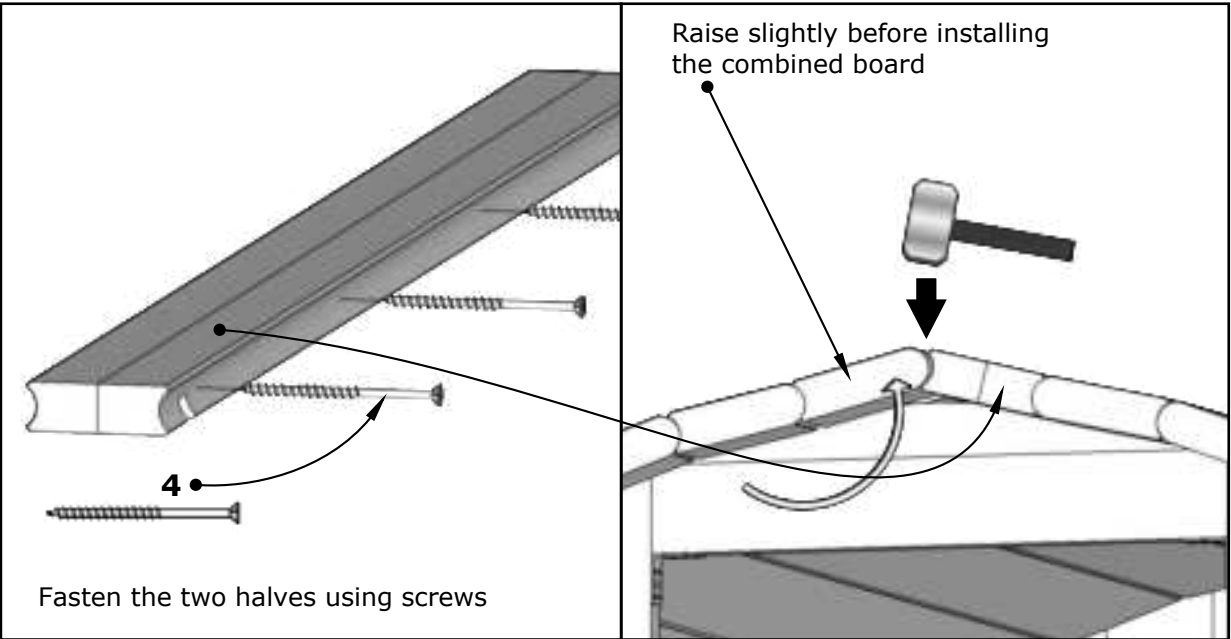
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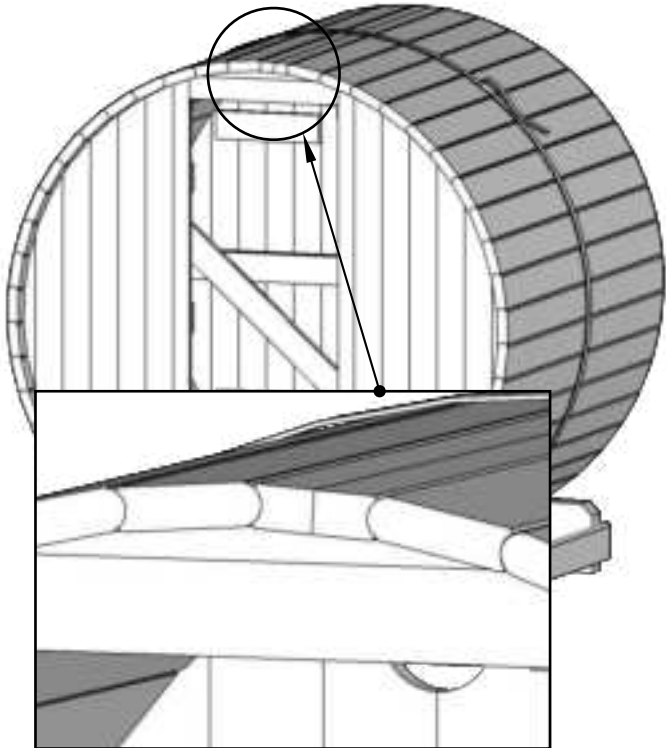
Join two boards together (as shown in diagram II) that will bridge the width of the "A" gap. It is recommended that the combined boards are approximately 1/4" wider than the gap.



If needed, trim the flat edge of the board to create the desired width.

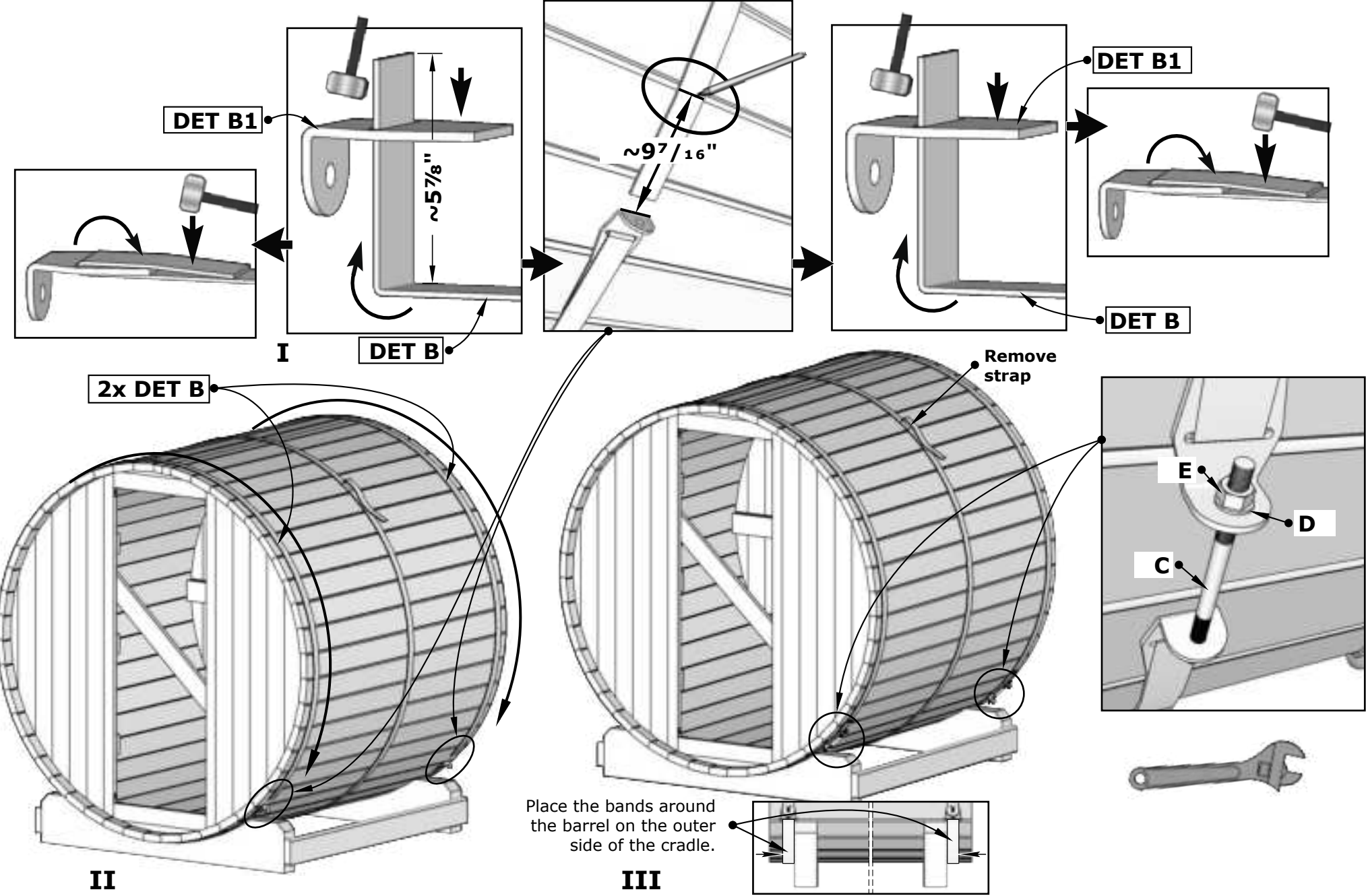


II



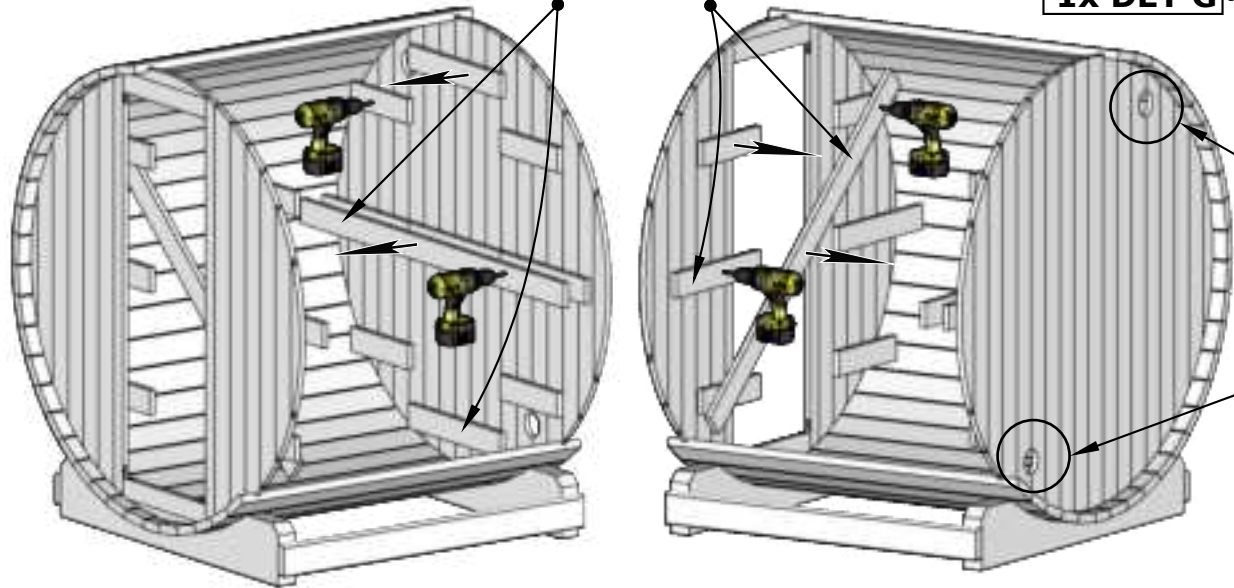
III

E6 Barrel Sauna 59D" x 81H"

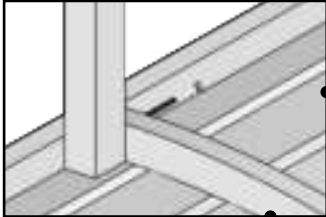
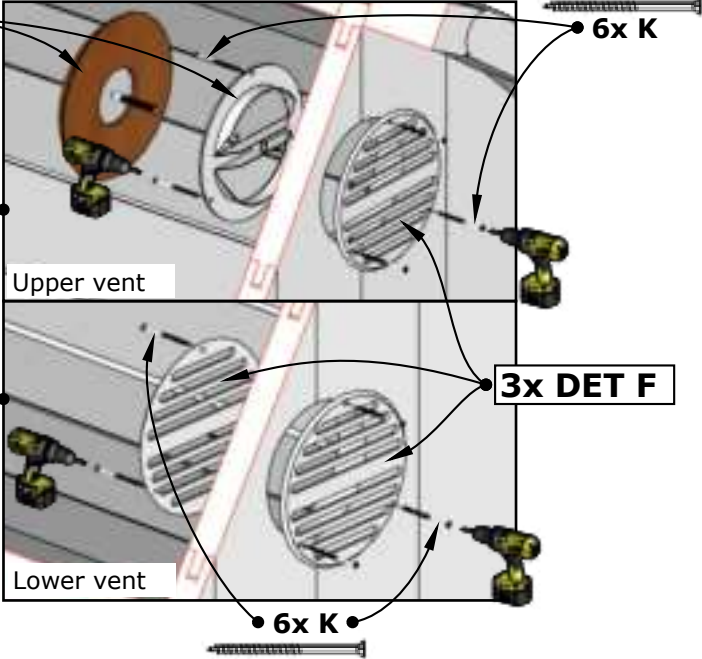


E6 Barrel Sauna 59D" x 81H"

Remove all temporary braces



1x DET G



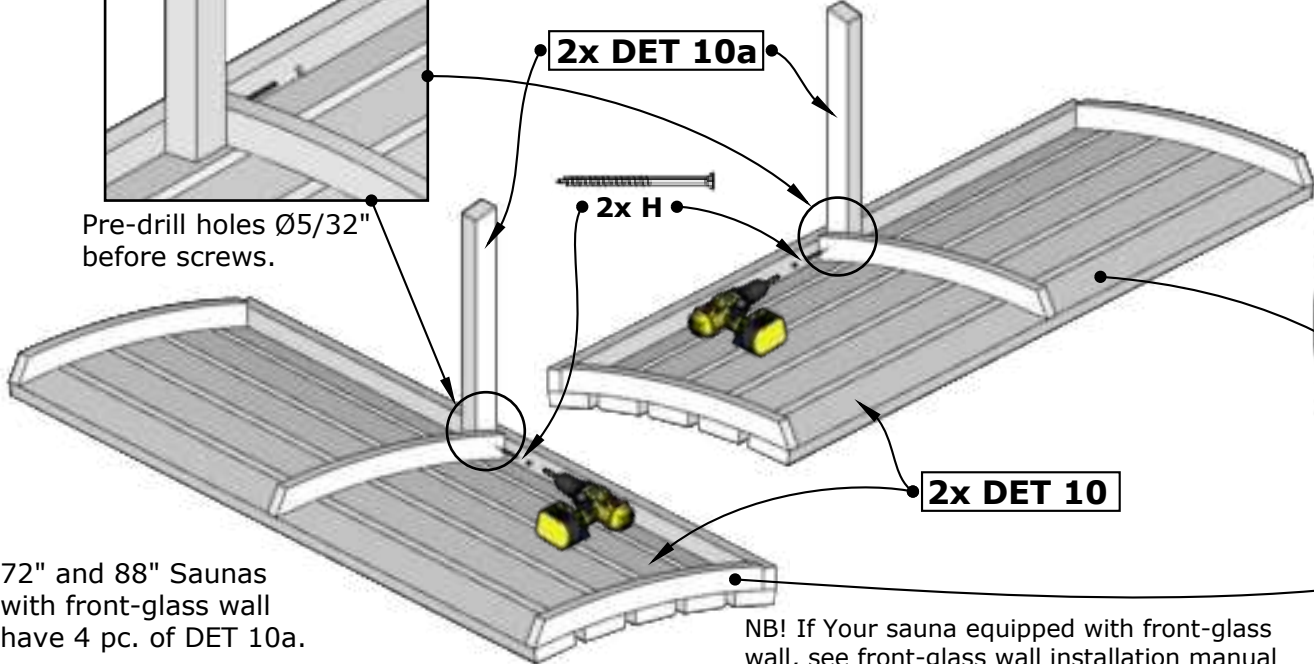
Pre-drill holes Ø5/32" before screws.

I

2x DET 10a

2x H

2x DET 10



72" and 88" Saunas with front-glass wall have 4 pc. of DET 10a.

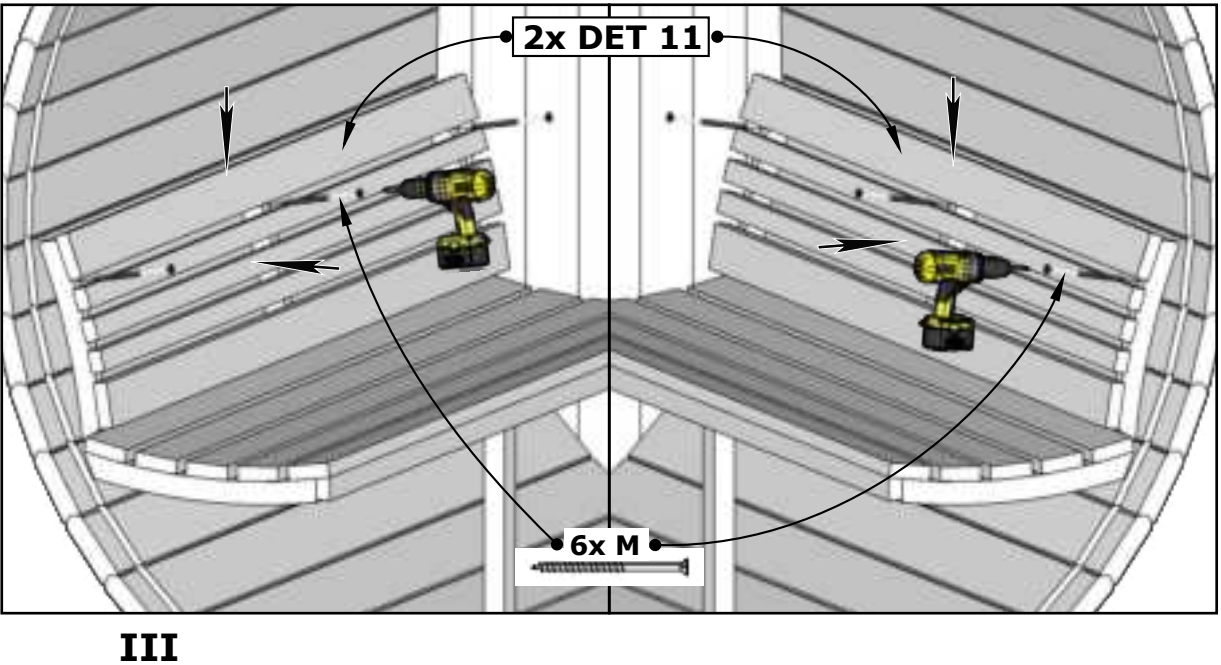
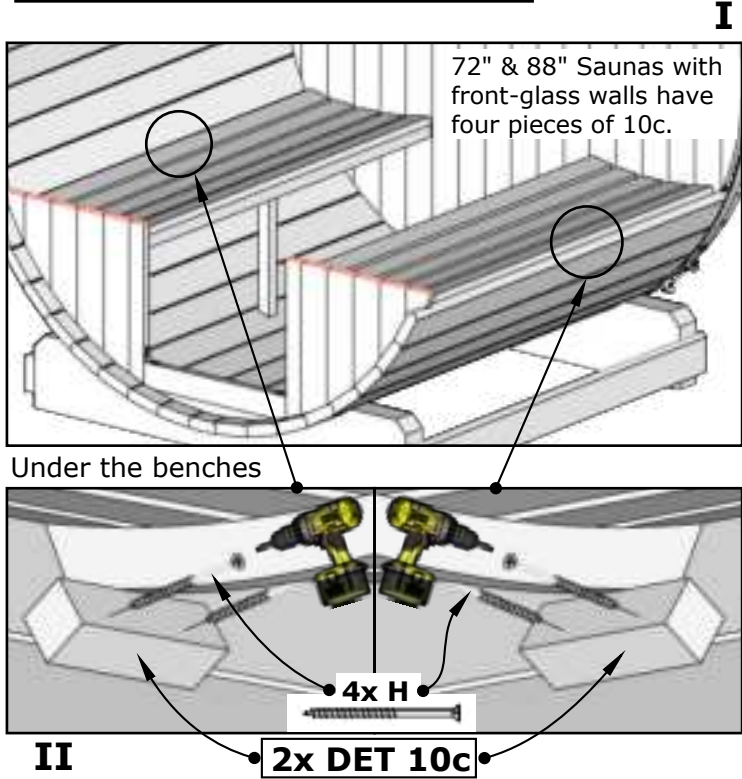
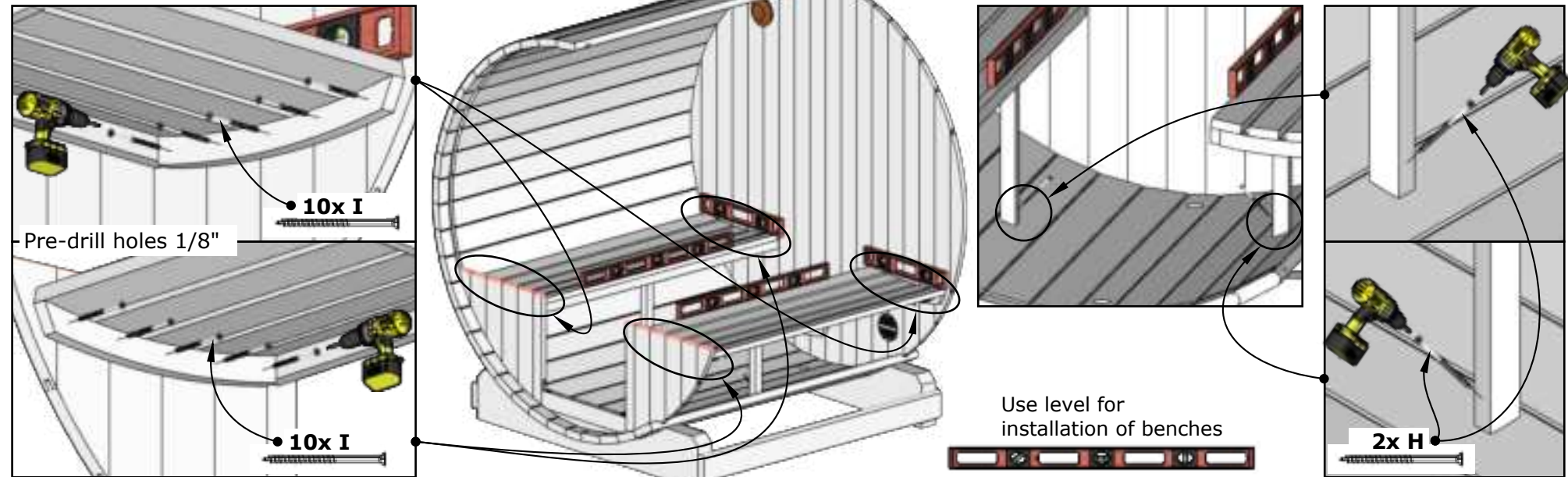
II



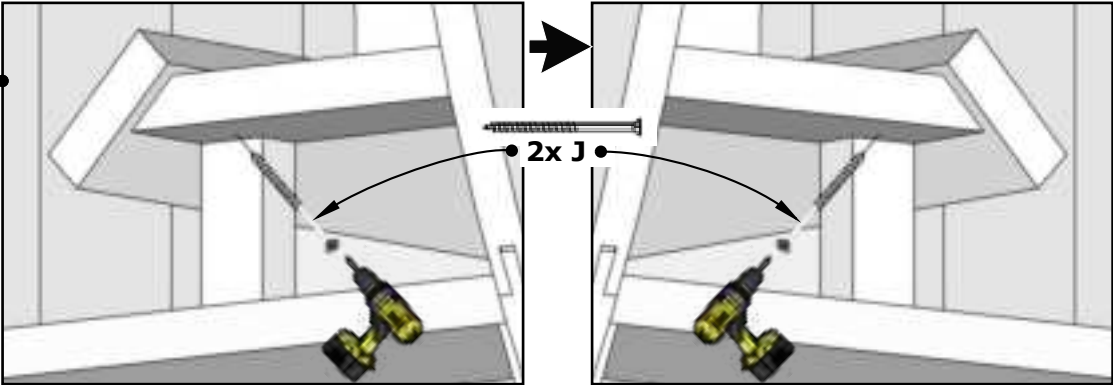
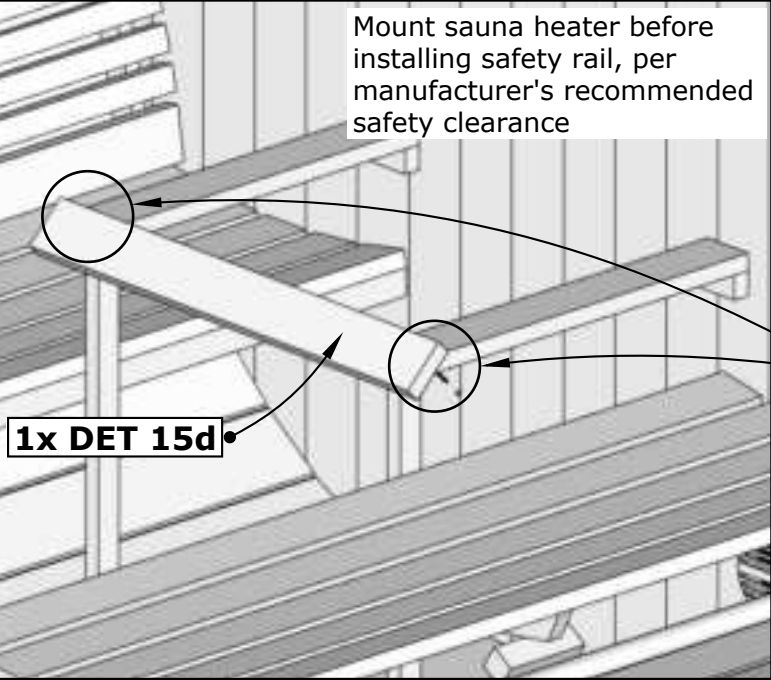
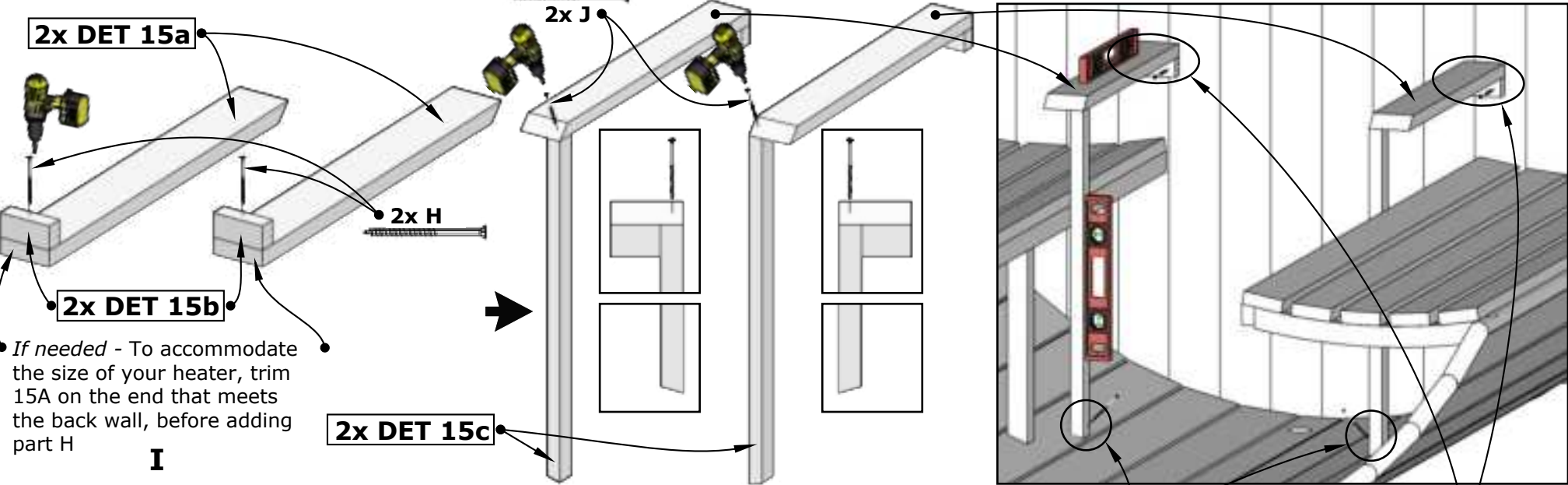
III

NB! If Your sauna equipped with front-glass wall, see front-glass wall installation manual for proper benches installation.

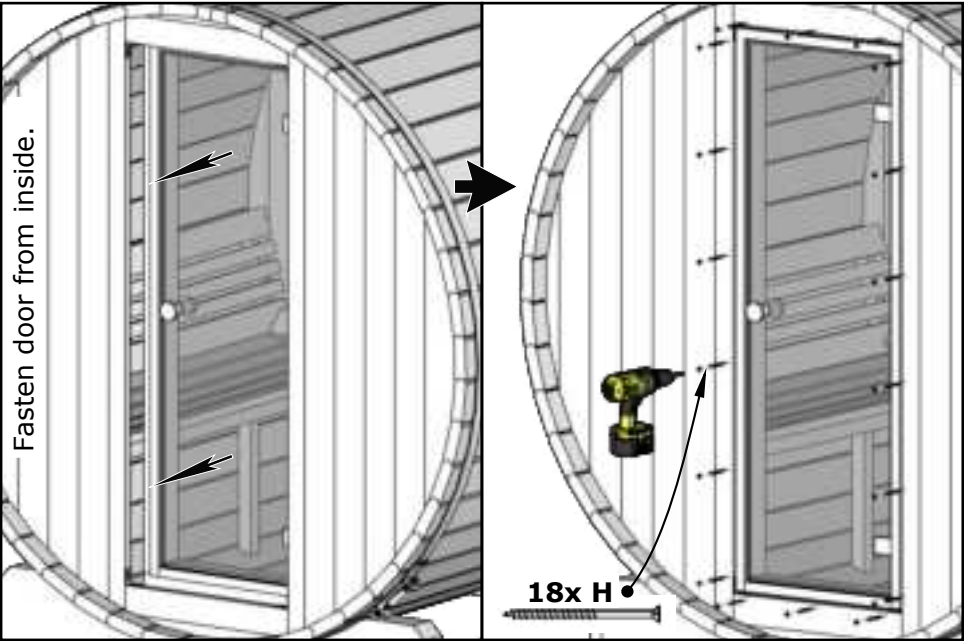
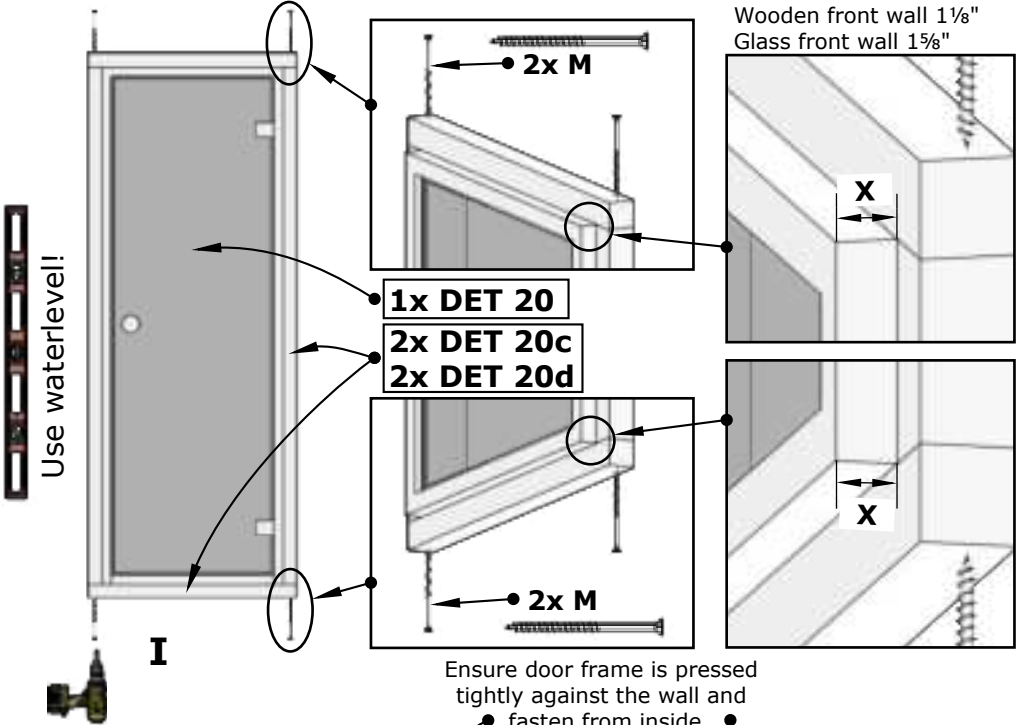
E6 Barrel Sauna 59D" x 81H"



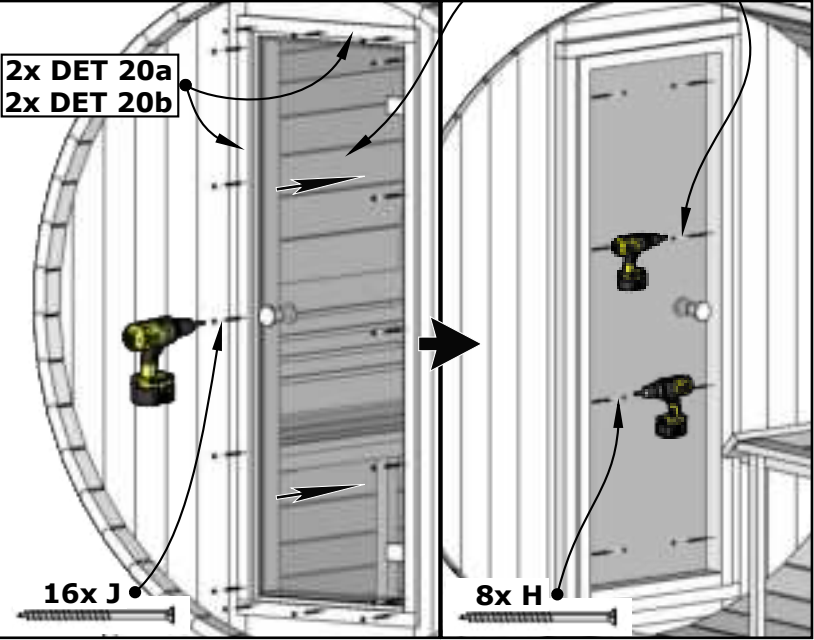
E6 Barrel Sauna 59D" x 81H"



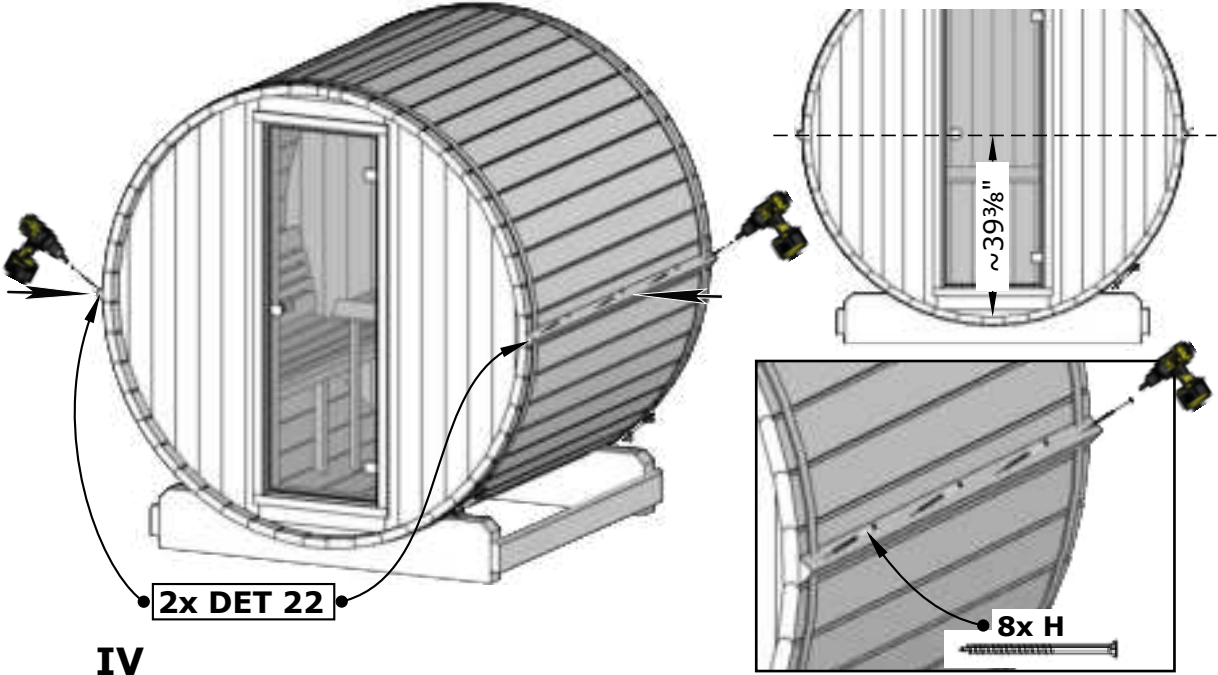
E6 Barrel Sauna 59D" x 81H"



II



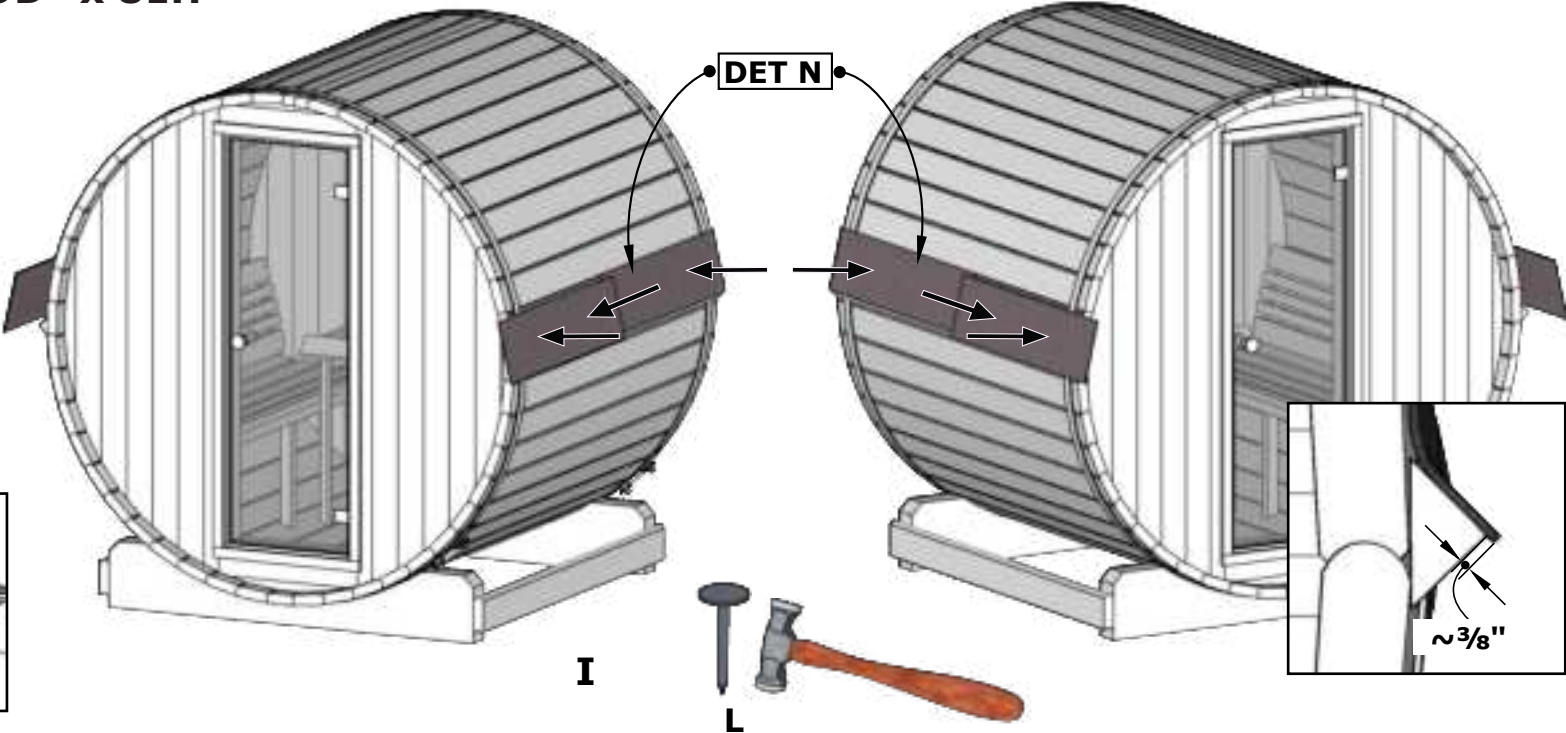
11. III



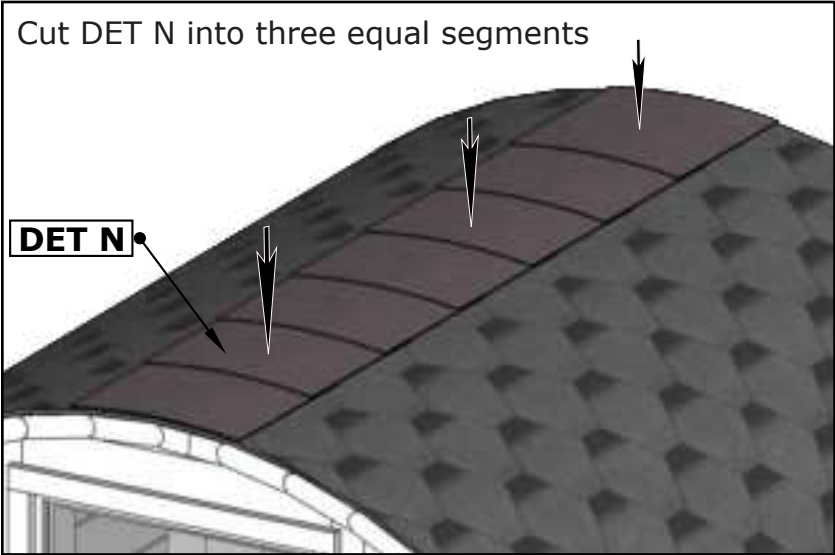
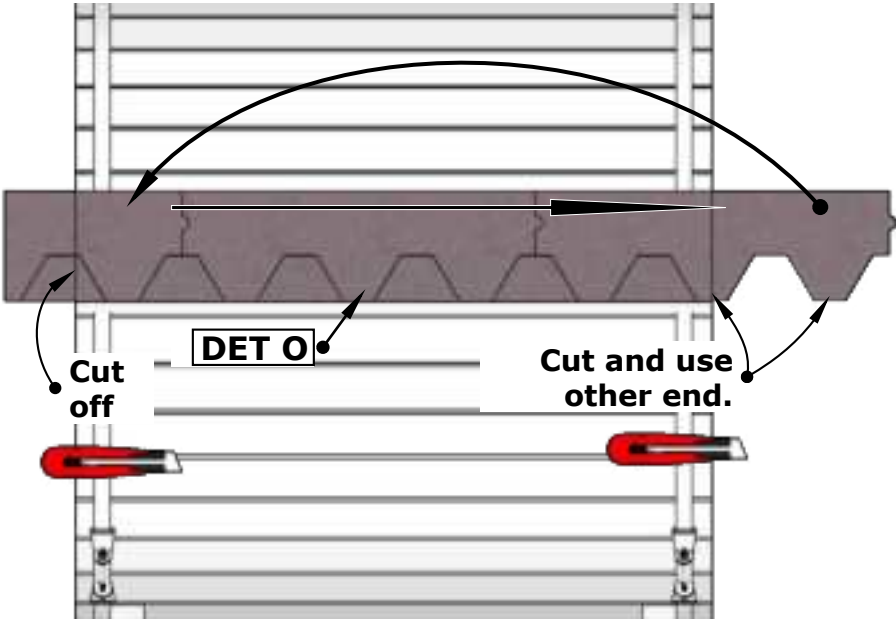
IV

E6 Barrel Sauna 59D" x 81H"

See the installation manual inside the shingles package



Check also roof shingles installation manual inside package.



E6 Barrel Sauna 59D" x 81H"

