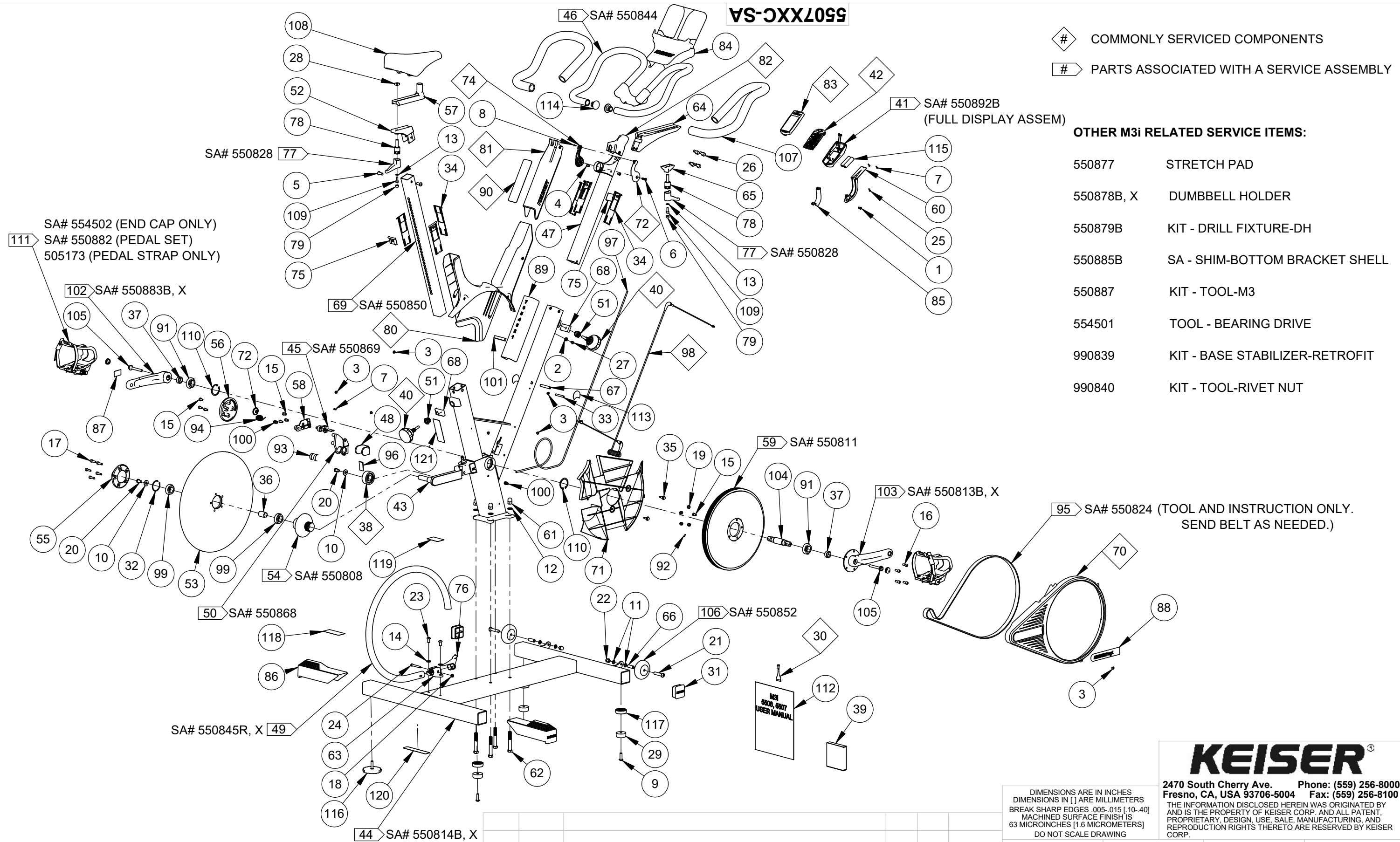


VS-0XX7099



COMMONLY SERVICED COMPONENTS
PARTS ASSOCIATED WITH A SERVICE ASSEMBLY

- OTHER M3i RELATED SERVICE ITEMS:**
- 550877 STRETCH PAD
 - 550878B, X DUMBBELL HOLDER
 - 550879B KIT - DRILL FIXTURE-DH
 - 550885B SA - SHIM-BOTTOM BRACKET SHELL
 - 550887 KIT - TOOL-M3
 - 554501 TOOL - BEARING DRIVE
 - 990839 KIT - BASE STABILIZER-RETROFIT
 - 990840 KIT - TOOL-RIVET NUT

NOTE:
(1) THIS DRAWING COVERS: 5507BBC & 5507XXC.
(2) FOLLOW ALL TOP LEVEL PROCEDURES.

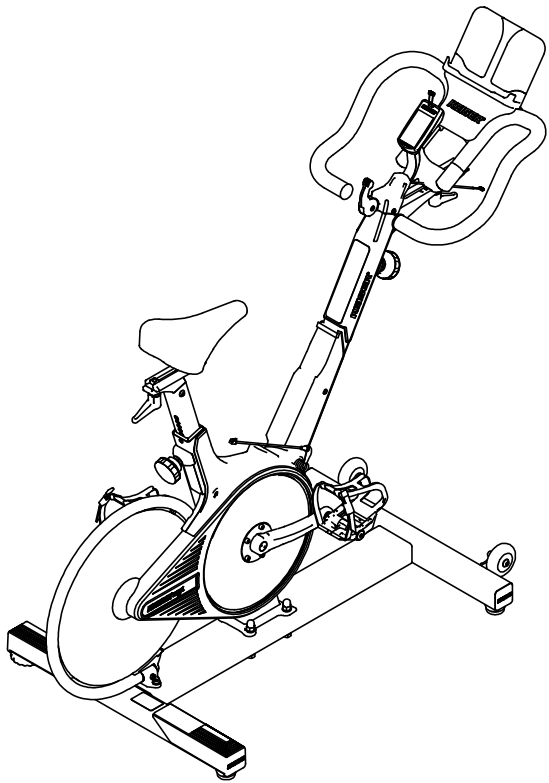
DIMENSIONS ARE IN INCHES DIMENSIONS IN [] ARE MILLIMETERS BREAK SHARP EDGES .005-.015 [.10-.40] MACHINED SURFACE FINISH IS 63 MICROINCHES [1.6 MICROMETERS] DO NOT SCALE DRAWING			DRAWN BY: LMG			DATE DRAWN: 2/8/23			CHECKED BY: LC			DATE CHECKED: 3/24/23		
MATERIAL: RAW MAT:			TITLE: M3i - FTMS-FTB HB-SA			SHEET 1 OF 2			SCALE: 1:14			DRAWING SIZE: B		
PART#: 5507XXC-SA			REV A			3844			REFERENCE PRODUCTION DRAWING REV D			LMG LC 3/24/23		
ECO			REVISION DESCRIPTION			BY CKD DATE								

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5507XXC-SA

ITEM NO.	QTY.	PART NO.	TITLE	ITEM NO.	QTY.	PART NO.	TITLE	ITEM NO.	QTY.	PART NO.	TITLE
1	1	9062	SCREW - CRFCHMS 10-32 X 1/2 SS	51	2	554997	THREADED INSERT - 3/4 X 1/2 SS	101	1	555420	SWEAT STRIP - 5/16 X 3/8
2	1	9082	WASHER - BONDED #10 SS	52	1	555002	GIB - SEAT	102	1	555421	CRANK ARM - L
3	7	9253	SCREW - CRPHMS #10-32 X 3/16 SS	53	1	555003	FLYWHEEL	103	1	555424	CRANK ARM - R
4	2	9261	SCREW - CRPHMS 10-32 X 3/8 SS	54	1	555004	HUB - FLYWHEEL	104	1	555427	AXLE - BOTTOM BRACKET-HOLLOW
5	2	9279	SCREW - SBHTS-TF 5/16-18 X 3/4 ZP	55	1	555005	HUBCAP - FLYWHEEL	105	2	555428	SCREW - HWHS-M8X1 X 60 CS
6	1	9287	SCREW - CRPHTS 10-24 X 3/4 SS	56	1	555008	MAGNET COVER	106	2	555446	WHEEL - 3 IN-W/BUSHING
7	3	9303	SCREW - CRPHTCS-T25 4 X 3/8 SS	57	1	555009	SLIDER - SEAT	107	2	555448	GRIP - HANDLEBAR-NEUTRAL-ADJ
8	1	9304	SCREW - CRFCS-PLASTITE 4-20 X 3/8 SS	58	1	555011	PLATE - MAGNET SUPPORT	108	1	555457	SADDLE - M3X
9	3	9333	SCREW - SBHTS-TF 5/16-18 X 1 ZP	59	1	555012	PULLEY - 330MM	109	2	555459	SCREW - SHCS M6x1 X 16 SS-PATCHED
10	2	9344	WASHER - FW-USS 5/16 ZP	60	1	555017	MOUNT - DISPLAY-COMPUTER	110	2	555460	RETAINING RING - INT-42MM
11	4	9369	WASHER - THICK-ACFT 0313 SS	61	4	555022	NUT - HAN-HC-7/16-20 SS	111	1	555473	PEDAL SET - COMBO-KEISER
12	4	9384	WASHER - FW-ACFT 7/16 SS	62	4	555023	SCREW - HHCS-7/16-20 X 3 SS	112	1	555518	MANUAL - USER-M3i
13	2	9391	WASHER - FW-ACFT 1/4 SS	63	2	555025	CLAMP - WHEEL GUARD	113	2	565407	COVER-SQ PIN HOLE
14	2	9397	WASHER - BONDED 5/16 SS	64	1	555026	BOTTOM SLIDE - HANDLEBAR ADJ	114	2	605051	PLUG - GRIP
15	7	9500	SCREW - SHCS M6x1 X 10 SS	65	1	555031	SPACER - HANDLEBAR ADJ	115	2	966502	BATTERY - AA CELL
16	4	9501	SCREW - SHCS M6x1 X 16 SS	66	2	555037	SPACER - 032039114	116	1	990837	STABILIZER - FRAME
17	5	9502	SCREW - SHCS M6x1 X 20 SS	67	1	555039	PIN - MF-5/16 SQ X 2 1/8	117	3	995076	SPACER - BUMPER
18	1	9508	NUT - HN M6X1 SS	68	2	555048	PLATE - FRICTION W/HOLE	118	1	995322	DECAL - BASE STABILIZER ADJ-M SERIES
19	4	9509	NUT - HELN M6X1 ZP	69	1	555049	TUBE - SEAT	119	1	995324	DECAL - MADE IN THE USA
20	2	9511	SCREW - HHCS M8X1.25 X 16 ZP	70	1	555051	COVER - BELT-MAIN	120	1	995375	DECAL - PART 15-FCC
21	2	9516	SCREW - SBHCS M8x1.25 X 45 SS	71	1	555052	COVER - BELT-INNER	121	1	995384	DECAL - SN-M3i & M5i-CE-UKCA-MDR
22	2	9519	NUT-HAN-HC M8x1.25 SS	72	1	555053	GEAR - POT				
23	2	9524	SCREW - SBHCS M8x1.25 X 16 SS	72	1	555054	SHIFTER - R				
24	1	9525	SCREW - HHCS M6X1 X 45 SS	74	1	555055	SHIFTER - L				
25	1	9532	SCREW-CRPHMS 4-40 X 3/8 SS	75	2	555058	BUSHING - SHORT				
26	4	9536	SCREW - SHCS M8x1.25 X 16 SS	76	1	555073	CAP - WHEEL GUARD-BOT				
27	1	9546	SCREW - CRPHMS 10-32 X 5/16 SS	77	2	555074	HANDLE - L-BLACK				
28	1	9982	NUT-HEAVY SQ. 3/8-16 SS	78	2	555075	HANDLE - STUD-BLACK				
29	3	105423	BUMPER - MOLDED GLIDE	79	2	555076	CAP - M6 SHCS-BLACK				
30	1	105550	THREAD SEALANT - LOCTITE 242	80	1	555077	COVER - LOWER-MAIN FRAME-SHORT				
31	2	115054	PLUG - 2 IN SQ-KEISER	81	1	555078	GUARD - SWEAT-HANDLEBAR-SHORT				
32	1	215502	RETAINING RING - 1.70 OD	82	1	555080	COVER - DISPLAY MT				
33	1	505063	PIN - HANDLEBAR-1/4 X 1-3/4	83	1	555081	FACE - DISPLAY-COMPUTER-BT				
34	6	505068	BUSHING - 4 PIECE	84	1	555085	MEDIA HOLDER - M3i				
35	2	505480	RIVET - 1/4 X 3/4 REM PLUG	85	1	555095	NECK - DISPLAY-COMPUTER-BT				
36	1	543080	SPACER - BEARING-FLYWHEEL	86	2	555101	STRETCH PAD - SINGLE				
37	2	543091	HOSE - SPACER-LONG	87	1	555371	DECAL - CAUTION-PEDAL TORQUE				
38	1	550804	PULLEY - IDLER	88	1	555385	DECAL - DOME-KEISER M3i				
39	1	550842	BOXING KIT - M3-FTB HB	89	1	555386	DECAL - HANDLEBAR-POSITION-BLK				
40	2	550847	PLUNGER KNOB	90	1	555387	DECAL - WARNING - USAGE				
41	1	550871	BACK - DISPLAY-COMPUTER-BT	91	2	555402	BEARING - 6004ZZ-SHIELDED				
42	1	550888	COMPUTER - BL-BT-FTMS	92	1	555403	MAGNET - CYL-3.20 X 9.53 MM GR N45				
43	1	550900	FRAME - MAIN	93	2	555404	MAGNET - 25 X 9.5 MM				
44	1	550901	FRAME - BASE	94	1	555405	SPRING - TORSION				
45	1	550911	CKT BRD - PICKUP	95	1	555406	BELT - POLY V				
46	1	550917	HANDLEBAR - NEUTRAL-ADJUSTABLE	96	1	555410	PAD - BRAKE-FRICTION				
47	1	550922	SLIDE MT - TUBE	97	1	555411	SHIFT CABLE				
48	1	551751	YOKE - MAGNET HOLDER	98	1	555413	CORD - COMP TO PICKUP				
49	1	553101	TUBE - WHEEL GUARD-270	99	2	555418	BEARING - 6203ZZ-SHIELDED				
50	1	554500	SUPPORT - MAGNET HOLDER	100	2	555419	SCREW - HSPSS-M10x1.5 X 16 BLK				

DIMENSIONS ARE IN INCHES



						DRAWN BY: LMG		DATE DRAWN: 2/8/23	CHECKED BY: LC	DATE CHECKED: 3/24/23
						MATERIAL:				
						RAW MAT:				
A	3844	REFERENCE PRODUCTION DRAWING REV D			LMG	LC	3/24/23	TITLE: M3i - FTMS-FTB HB-SA		
REV	ECO	REVISION DESCRIPTION			BY	CKD	DATE	SHEET 2 OF 2	SCALE: 1:14	DRAWING SIZE: B PART#: 5507XXC-SA

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