

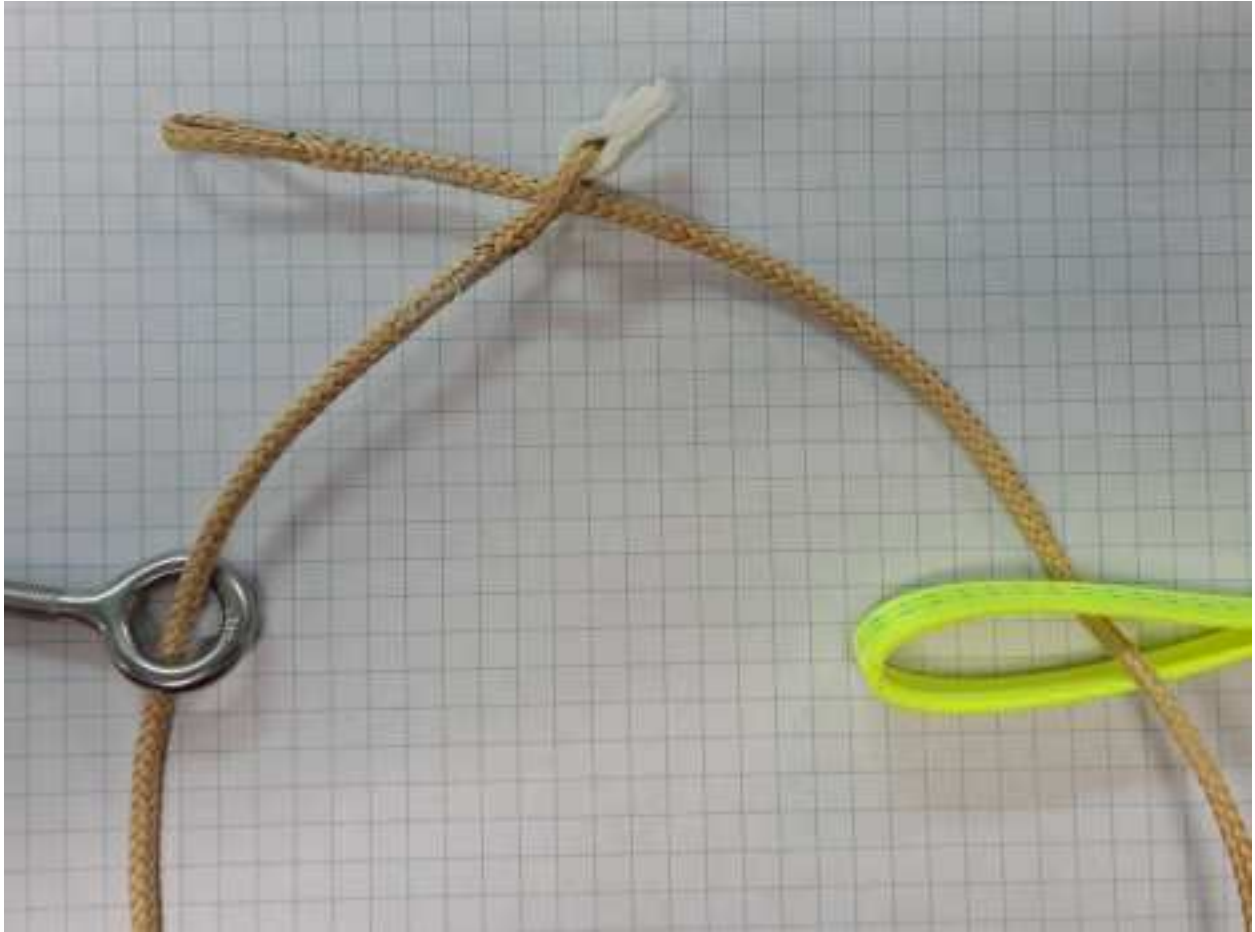
## **Rigging the Soft Link**

02/01/2024



(Looped end, upper part of picture; Stopper end, lower part of picture)

**End Warning: Read and follow all instructions when rigging the soft link. Inspect the soft link after/ before every use to determine serviceability. Failure to inspect or follow instructions can result in injury or damage to property.**



Step 1: Route the looped end through the items being linked together and back through the looped end.



Step 2: Repeat step one until either the strength or length desired is met.



Step 3: Before securing the soft link, make sure that the looped end is routed through the items to be linked together and through the stopper end, with each pass.



Step 4: Route the looped end through the opening on the stopper end, and then route the stopper through the loop.



Step 5: Push the loop down past the stopper, and ensure the looped end is tight and low on the stopper end's loop. Tension the link by either pulling the link in opposite directions with your fingers or by pulling the linked items apart. NOTE: It is very important that the looped end "seats" itself tightly under the stopper.

Step 6: At this point the link is rigged and is safe to use. De-rigging is a reverse of these instructions

The number of wraps or passes through all items will dictate the break strength rating of the soft link. It is recommended that the working load not exceed 20% of the break strength.

Size of Link	1 pass	2 passes	3 passes	4 passes
Small	1,710 lbs	3,420 lbs	5,130 lbs	6,840 lbs
Medium	2,160 lbs	4,320 lbs	6,480 lbs	8,640 lbs
Large	4,500 lbs	9,000 lbs	13,500 lbs	18,000 lbs