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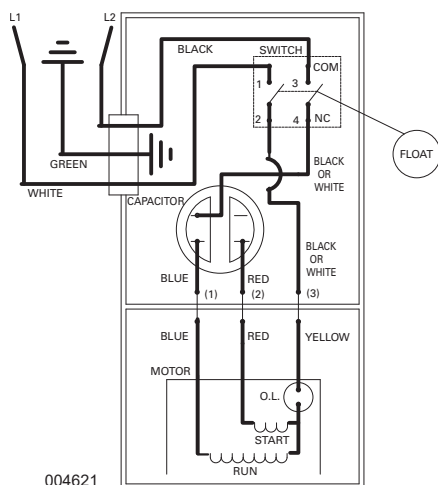
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## REPLACEMENT PARTS LIST FOR MODELS:

PERMANENT SPLIT CAPACITOR MOTOR DESIGN  
FOR SPLIT PHASE MOTOR DESIGN  
(SEE PAGE 5)

M267 AUTOMATIC 115V  
D267 AUTOMATIC 230V  
N267 NONAUTOMATIC 115V  
E267 NONAUTOMATIC 230V

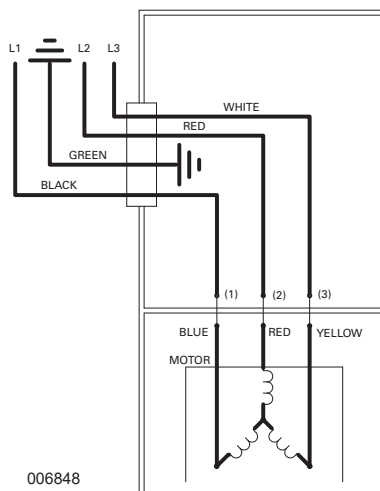
H267 AUTOMATIC 200V/1PH  
I267 NONAUTOMATIC 200V/1PH  
J267 NONAUTOMATIC 200V/3PH  
F267 NONAUTOMATIC 230V/3PH  
G267 NONAUTOMATIC 460V/3PH



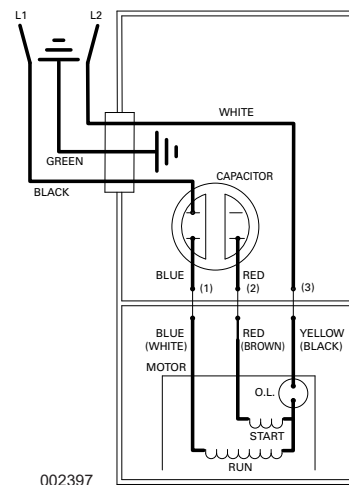
WIRING DIAGRAM FOR MODELS  
"M267", "D267", and "H267"

**TO ORDER REPLACEMENT PARTS**  
PLEASE FURNISH THE FOLLOWING INFORMATION:

- Model number
- Part number of pump
- Part number and description of part



WIRING DIAGRAM FOR MODELS  
"J267", "F267", and "G267"



WIRING DIAGRAM FOR MODELS  
"N267", "E267", and "I267"

# REPLACEMENT PARTS LIST FOR MODELS "M267" & "N267"

See page 6 for illustration.

| REF NO. |   | DESCRIPTION                                          | QTY | NOTES | MODELS: | M267-G           | M267-H             | N267-G           | N267-H             |
|---------|---|------------------------------------------------------|-----|-------|---------|------------------|--------------------|------------------|--------------------|
|         |   |                                                      |     |       |         | 05/18 thru 05/20 | 06/20 thru Current | 05/18 thru 05/20 | 06/20 thru Current |
| 1       |   | CASE ASSEMBLY - AUTOMATIC                            | 1   | 3     |         | 004739           | 004739             | N/A              | N/A                |
|         |   | COVER ASSEMBLY - NON-AUTOMATIC                       |     | 3     |         | N/A              | N/A                | 267051           | 267051             |
| 2       | • | HANDLE                                               | 1   |       |         | 267032           | 267032             | 267032           | 267032             |
| 3       |   | CASE MACH. & GASKET - AUTOMATIC                      | 1   | 3     |         | 155781           | 155781             | N/A              | N/A                |
|         |   | COVER MACH. & GASKET - NON-AUTOMATIC                 |     | 3     |         | N/A              | N/A                | 267052           | 267052             |
| 4       | • | RETAINER - NON-AUTOMATIC                             | 2   | 3     |         | N/A              | N/A                | 267053           | 267053             |
| 5       | • | GUARD - AUTOMATIC                                    | 1   | 3     |         | 267008           | 267008             | N/A              | N/A                |
| 6       | • | GASKET - CASE/COVER                                  | 1   |       |         | 267007           | 267007             | 267007           | 267007             |
| 7       | • | ARM AND SEAL ASSEMBLY                                | 1   | 3     |         | 004741           | 004741             | N/A              | N/A                |
| 8       |   | SWITCH ASSEMBLY                                      | 1   | 3     |         | 004740           | 004740             | N/A              | N/A                |
| 9       |   | CAPACITOR ASSEMBLY                                   | 1   |       |         | 155782           | 156952             | 155782           | 156952             |
| 10      | • | WIRE PACKAGE                                         | 1   |       |         | 155783           | 155783             | 155783           | 155783             |
| 11      | • | CORD SEAL AND STRAIN RELIEF ASSEMBLY                 | 1   | 4     |         | 155784           | 155784             | 155784           | 155784             |
| 12      |   | CORD ASSEMBLY - STANDARD                             | 1   |       |         | 010925           | 010925             | 155785           | 155785             |
| 13      |   | MOTOR HOUSING ASSEMBLY                               | 1   |       |         | 155786           | 156489             | 155786           | 156489             |
| 14      |   | STATOR WITH SCREWS                                   | 1   |       |         | 155787           | 156490             | 155787           | 156490             |
| 15      | • | THRU WALL TERMINALS                                  | 3   |       |         | 003402           | 003402             | 003402           | 003402             |
| 16      | • | TEST PLUGS                                           | 2   |       |         | 034090           | 034090             | 034090           | 034090             |
| 17      |   | ROTOR ASSEMBLY                                       | 1   |       |         | 155788           | 156955             | 155788           | 156955             |
| 18      | • | THRUST WASHER                                        | 1   |       |         | 002140           | 002140             | 002140           | 002140             |
| 19      | • | DIELECTRIC OIL                                       | 1   |       |         | 267056           | 267056             | 267056           | 267056             |
| 20      | • | MOTOR HOUSING SEAL                                   | 1   |       |         | 267006           | 267006             | 267006           | 267006             |
| 21      |   | PUMP HOUSING - MACH.                                 | 1   |       |         | 003877           | 003877             | 003877           | 003877             |
| 22      | • | SHAFT SEAL ASSEMBLY                                  | 1   |       |         | 267027           | 267027             | 267027           | 267027             |
| 23      |   | IMPELLER - PLASTIC                                   | 1   |       |         | 150857           | 150857             | 150857           | 150857             |
|         |   | IMPELLER - CAST IRON                                 | 1   |       |         | 003884           | 003884             | 003884           | 003884             |
| 24      |   | BASE                                                 | 1   |       |         | 008646           | 008646             | 008646           | 008646             |
| 25      |   | FLOAT                                                | 1   | 3     |         | 034019           | 034019             | N/A              | N/A                |
| 26      |   | FLOAT ROD                                            | 1   | 3     |         | 001526           | 001526             | N/A              | N/A                |
| 27      |   | FLOAT ROD GUIDE ASSEMBLY                             | 1   | 3     |         | 004676           | 004676             | N/A              | N/A                |
| 28      | • | SCREW - CASE & BASE (1/4-20 X 3/4" LONG)             | 9   |       |         | 001916           | 001916             | 001916           | 001916             |
| 29      | • | SCREW - SWITCH (#6-32 X 7/16" LONG)                  | 2   | 3     |         | 004644           | 004644             | N/A              | N/A                |
| 30      | • | SCREW - GROUND & CAPACITOR (#6-32 X 1/4" LONG)       | 1   |       |         | 001877           | 001877             | 001877           | 001877             |
| 31      | • | SCREW - MOTOR HOUSING (1/4-20 X 7/8" LONG)           | 4   |       |         | 012491           | 012491             | 012491           | 012491             |
| 32      | • | SCREW - STATOR (#8-32 X 3 1/16" LONG)                | 2   |       |         | 154768           | 154768             | 154768           | 154768             |
| 33      | • | SCREW - GUARD & RETAINERS/GUIDE (#10-24 X 3/8" LONG) | 3   |       |         | 001883           | 001883             | 001883           | 001883             |
| 34      |   | NUT, 5/16-24UNF SS ACORN/LOW CROWN                   | 1   | 3     |         | N/A              | N/A                | N/A              | N/A                |
| □       |   | REBUILD KIT                                          | 1   |       |         | 155789           | 155789             | 155789           | 155789             |

• Items included in Rebuild Kit.

□ Not shown in illustration.

## Service part notes:

- 1) If an "X" follows model no., or date mfg. on ID tag, consult factory for ordering any parts.
- 2) See FM0160 Parts Price Sheet for listing of part prices.
- 3) "N/A" indicates not applicable.
- 4) Strain relief clamp is not sold separately, must order cord seal assembly.
- 5) Cut plug off if required.

# REPLACEMENT PARTS LIST FOR MODELS "D267" & "E267"

See page 6 for illustration.

| REF NO. |   | DESCRIPTION                                          | QTY | NOTES | MODELS: | D267-G           | D267-H             | E267-G           | E267-H             |
|---------|---|------------------------------------------------------|-----|-------|---------|------------------|--------------------|------------------|--------------------|
|         |   |                                                      |     |       |         | 01/19 thru 05/20 | 06/20 thru Current | 01/19 thru 05/20 | 06/20 thru Current |
| 1       |   | CASE ASSEMBLY - AUTOMATIC                            | 1   | 3     |         | 004739           | 004739             | N/A              | N/A                |
|         |   | COVER ASSEMBLY - NON-AUTOMATIC                       |     | 3     |         | N/A              | N/A                | 267051           | 267051             |
| 2       | • | HANDLE                                               | 1   |       |         | 267032           | 267032             | 267032           | 267032             |
| 3       |   | CASE MACH. & GASKET - AUTOMATIC                      | 1   | 3     |         | 155781           | 155781             | N/A              | N/A                |
|         |   | COVER MACH. & GASKET - NON-AUTOMATIC                 |     | 3     |         | N/A              | N/A                | 267052           | 267052             |
| 4       | • | RETAINER - NON-AUTOMATIC                             | 2   | 3     |         | N/A              | N/A                | 267053           | 267053             |
| 5       | • | GUARD - AUTOMATIC                                    | 1   | 3     |         | 267008           | 267008             | N/A              | N/A                |
| 6       | • | GASKET - CASE/COVER                                  | 1   |       |         | 267007           | 267007             | 267007           | 267007             |
| 7       | • | ARM AND SEAL ASSEMBLY                                | 1   | 3     |         | 004741           | 004741             | N/A              | N/A                |
| 8       |   | SWITCH ASSEMBLY                                      | 1   | 3     |         | 004740           | 004740             | N/A              | N/A                |
| 9       |   | CAPACITOR ASSEMBLY                                   | 1   |       |         | 155782           | 156952             | 155782           | 156952             |
| 10      | • | WIRE PACKAGE                                         | 1   |       |         | 155783           | 155783             | 155783           | 155783             |
| 11      | • | CORD SEAL AND STRAIN RELIEF ASSEMBLY                 | 1   | 4     |         | 155784           | 155784             | 155784           | 155784             |
| 12      |   | CORD ASSEMBLY - STANDARD                             | 1   |       |         | 010926           | 010926             | 155962           | 155962             |
| 13      |   | MOTOR HOUSING ASSEMBLY                               | 1   |       |         | 155786           | 156489             | 155786           | 156489             |
| 14      |   | STATOR WITH SCREWS                                   | 1   |       |         | 155961           | 156491             | 155961           | 156491             |
| 15      | • | THRU WALL TERMINALS                                  | 3   |       |         | 003402           | 003402             | 003402           | 003402             |
| 16      | • | TEST PLUGS                                           | 2   |       |         | 034090           | 034090             | 034090           | 034090             |
| 17      |   | ROTOR ASSEMBLY                                       | 1   |       |         | 155788           | 156955             | 155788           | 156955             |
| 18      | • | THRUST WASHER                                        | 1   |       |         | 002140           | 002140             | 002140           | 002140             |
| 19      | • | DIELECTRIC OIL                                       | 1   |       |         | 267056           | 267056             | 267056           | 267056             |
| 20      | • | MOTOR HOUSING SEAL                                   | 1   |       |         | 267006           | 267006             | 267006           | 267006             |
| 21      |   | PUMP HOUSING - MACH.                                 | 1   |       |         | 003877           | 003877             | 003877           | 003877             |
| 22      | • | SHAFT SEAL ASSEMBLY                                  | 1   |       |         | 267027           | 267027             | 267027           | 267027             |
| 23      |   | IMPELLER - PLASTIC                                   | 1   |       |         | 150857           | 150857             | 150857           | 150857             |
|         |   | IMPELLER - CAST IRON                                 | 1   |       |         | 003884           | 003884             | 003884           | 003884             |
| 24      |   | BASE                                                 | 1   |       |         | 008646           | 008646             | 008646           | 008646             |
| 25      |   | FLOAT                                                | 1   | 3     |         | 034019           | 034019             | N/A              | N/A                |
| 26      |   | FLOAT ROD                                            | 1   | 3     |         | 001526           | 001526             | N/A              | N/A                |
| 27      |   | FLOAT ROD GUIDE ASSEMBLY                             | 1   | 3     |         | 004676           | 004676             | N/A              | N/A                |
| 28      | • | SCREW - CASE & BASE (1/4-20 X 3/4" LONG)             | 9   |       |         | 001916           | 001916             | 001916           | 001916             |
| 29      | • | SCREW - SWITCH (#6-32 X 7/16" LONG)                  | 2   | 3     |         | 004644           | 004644             | N/A              | N/A                |
| 30      | • | SCREW - GROUND & CAPACITOR (#6-32 X 1/4" LONG)       | 1   |       |         | 001877           | 001877             | 001877           | 001877             |
| 31      | • | SCREW - MOTOR HOUSING (1/4-20 X 7/8" LONG)           | 4   |       |         | 012491           | 012491             | 012491           | 012491             |
| 32      | • | SCREW - STATOR (#8-32 X 3 1/16" LONG)                | 2   |       |         | 154768           | 154768             | 154768           | 154768             |
| 33      | • | SCREW - GUARD & RETAINERS/GUIDE (#10-24 X 3/8" LONG) | 3   |       |         | 001883           | 001883             | 001883           | 001883             |
| 34      |   | NUT, 5/16-24UNF SS ACORN/LOW CROWN                   | 1   | 3     |         | N/A              | N/A                | N/A              | N/A                |
| □       |   | REBUILD KIT                                          | 1   |       |         | 155789           | 155789             | 155789           | 155789             |

• Items included in Rebuild Kit.

□ Not shown in illustration.

## Service part notes:

- 1) If an "X" follows model no., or date mfg. on ID tag, consult factory for ordering any parts.
- 2) See FM0160 Parts Price Sheet for listing of part prices.
- 3) "N/A" indicates not applicable.
- 4) Strain relief clamp is not sold separately, must order cord seal assembly.
- 5) Cut plug off if required.

# REPLACEMENT PARTS LIST FOR MODELS "H267" & "I267"

See page 6 for illustration.

| REF NO. |   | DESCRIPTION                                          | QTY | NOTES | MODELS: | H267-G           | H267-H             | I267-G           | I267-H             |
|---------|---|------------------------------------------------------|-----|-------|---------|------------------|--------------------|------------------|--------------------|
|         |   |                                                      |     |       |         | 02/19 thru 05/20 | 06/20 thru Current | 02/19 thru 05/20 | 06/20 thru Current |
| 1       |   | CASE ASSEMBLY - AUTOMATIC                            | 1   | 3     |         | 004739           | 004739             | N/A              | N/A                |
|         |   | COVER ASSEMBLY - NON-AUTOMATIC                       |     | 3     |         | N/A              | N/A                | 267051           | 267051             |
| 2       | • | HANDLE                                               | 1   |       |         | 267032           | 267032             | 267032           | 267032             |
| 3       |   | CASE MACH. & GASKET - AUTOMATIC                      | 1   | 3     |         | 155781           | 155781             | N/A              | N/A                |
|         |   | COVER MACH. & GASKET - NON-AUTOMATIC                 |     | 3     |         | N/A              | N/A                | 267052           | 267052             |
| 4       | • | RETAINER - NON-AUTOMATIC                             | 2   | 3     |         | N/A              | N/A                | 267053           | 267053             |
| 5       | • | GUARD - AUTOMATIC                                    | 1   | 3     |         | 267008           | 267008             | N/A              | N/A                |
| 6       | • | GASKET - CASE/COVER                                  | 1   |       |         | 267007           | 267007             | 267007           | 267007             |
| 7       | • | ARM AND SEAL ASSEMBLY                                | 1   | 3     |         | 004741           | 004741             | N/A              | N/A                |
| 8       |   | SWITCH ASSEMBLY                                      | 1   | 3     |         | 004740           | 004740             | N/A              | N/A                |
| 9       |   | CAPACITOR ASSEMBLY                                   | 1   |       |         | 155782           | 156952             | 155782           | 156952             |
| 10      | • | WIRE PACKAGE                                         | 1   |       |         | 155783           | 155783             | 155783           | 155783             |
| 11      | • | CORD SEAL AND STRAIN RELIEF ASSEMBLY                 | 1   | 4     |         | 155784           | 155784             | 155784           | 155784             |
| 12      |   | CORD ASSEMBLY - 1 PHASE - 3 WIRE NO PLUG             | 1   | 5     |         | 156032           | 156032             | 156033           | 156033             |
| 13      |   | MOTOR HOUSING ASSEMBLY                               | 1   |       |         | 155786           | 156489             | 155786           | 156489             |
| 14      |   | STATOR WITH SCREWS                                   | 1   |       |         | 156034           | 156959             | 156034           | 156959             |
| 15      | • | THRU WALL TERMINALS                                  | 3   |       |         | 003402           | 003402             | 003402           | 003402             |
| 16      | • | TEST PLUGS                                           | 2   |       |         | 034090           | 034090             | 034090           | 034090             |
| 17      |   | ROTOR ASSEMBLY                                       | 1   |       |         | 155788           | 156955             | 155788           | 156955             |
| 18      | • | THRUST WASHER                                        | 1   |       |         | 002140           | 002140             | 002140           | 002140             |
| 19      | • | DIELECTRIC OIL                                       | 1   |       |         | 267056           | 267056             | 267056           | 267056             |
| 20      | • | MOTOR HOUSING SEAL                                   | 1   |       |         | 267006           | 267006             | 267006           | 267006             |
| 21      |   | PUMP HOUSING - MACH.                                 | 1   |       |         | 003877           | 003877             | 003877           | 003877             |
| 22      | • | SHAFT SEAL ASSEMBLY                                  | 1   |       |         | 267027           | 267027             | 267027           | 267027             |
| 23      |   | IMPELLER - PLASTIC                                   | 1   |       |         | 150857           | 150857             | 150857           | 150857             |
|         |   | IMPELLER - CAST IRON                                 | 1   |       |         | 003884           | 003884             | 003884           | 003884             |
| 24      |   | BASE                                                 | 1   |       |         | 008646           | 008646             | 008646           | 008646             |
| 25      |   | FLOAT                                                | 1   | 3     |         | 034019           | 034019             | N/A              | N/A                |
| 26      |   | FLOAT ROD                                            | 1   | 3     |         | 001526           | 001526             | N/A              | N/A                |
| 27      |   | FLOAT ROD GUIDE ASSEMBLY                             | 1   | 3     |         | 004676           | 004676             | N/A              | N/A                |
| 28      | • | SCREW - CASE & BASE (1/4-20 X 3/4" LONG)             | 9   |       |         | 001916           | 001916             | 001916           | 001916             |
| 29      | • | SCREW - SWITCH (#6-32 X 7/16" LONG)                  | 2   | 3     |         | 004644           | 004644             | N/A              | N/A                |
| 30      | • | SCREW - GROUND & CAPACITOR (#6-32 X 1/4" LONG)       | 1   |       |         | 001877           | 001877             | 001877           | 001877             |
| 31      | • | SCREW - MOTOR HOUSING (1/4-20 X 7/8" LONG)           | 4   |       |         | 012491           | 012491             | 012491           | 012491             |
| 32      | • | SCREW - STATOR (#8-32 X 3 1/16" LONG)                | 2   |       |         | 154768           | 154768             | 154768           | 154768             |
| 33      | • | SCREW - GUARD & RETAINERS/GUIDE (#10-24 X 3/8" LONG) | 3   |       |         | 001883           | 001883             | 001883           | 001883             |
| 34      |   | NUT, 5/16-24UNF SS ACORN/LOW CROWN                   | 1   | 3     |         | N/A              | N/A                | N/A              | N/A                |
| □       |   | REBUILD KIT                                          | 1   |       |         | 155789           | 155789             | 155789           | 155789             |

• Items included in Rebuild Kit.

□ Not shown in illustration.

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- 5) Cut plug off if required.

# REPLACEMENT PARTS LIST FOR MODELS "J267", "F267" & "I267"

See page 6 for illustration.

| REF NO. |   | DESCRIPTION                                          | QTY | NOTES | MODELS: |        | J267-F           | J267-G             | F267-F           | F267-G             | G267-G           | G267-H             |
|---------|---|------------------------------------------------------|-----|-------|---------|--------|------------------|--------------------|------------------|--------------------|------------------|--------------------|
|         |   |                                                      |     |       |         |        | 01/19 thru 08/20 | 09/20 thru Current | 01/19 thru 08/20 | 09/20 thru Current | 02/19 thru 08/20 | 09/20 thru Current |
| 1       |   | CASE ASSEMBLY - AUTOMATIC                            | 1   | 3     |         | N/A    | N/A              | N/A                | N/A              | N/A                | N/A              | N/A                |
|         |   | COVER ASSEMBLY - NON-AUTOMATIC                       |     |       |         | 267051 | 267051           | 267051             | 267051           | 267051             | 267051           | 267051             |
| 2       | • | HANDLE                                               | 1   |       |         | 267032 | 267032           | 267032             | 267032           | 267032             | 267032           | 267032             |
| 3       |   | CASE MACH. & GASKET - AUTOMATIC                      | 1   | 3     |         | N/A    | N/A              | N/A                | N/A              | N/A                | N/A              | N/A                |
|         |   | COVER MACH. & GASKET - NON-AUTOMATIC                 |     |       |         | 267052 | 267052           | 267052             | 267052           | 267052             | 267052           | 267052             |
| 4       | • | RETAINER - NON-AUTOMATIC                             | 2   |       |         | 267053 | 267053           | 267053             | 267053           | 267053             | 267053           | 267053             |
| 5       | • | GUARD - AUTOMATIC                                    | 1   | 3     |         | N/A    | N/A              | N/A                | N/A              | N/A                | N/A              | N/A                |
| 6       | • | GASKET - CASE/COVER                                  | 1   |       |         | 267007 | 267007           | 267007             | 267007           | 267007             | 267007           | 267007             |
| 7       | • | ARM AND SEAL ASSEMBLY                                | 1   | 3     |         | N/A    | N/A              | N/A                | N/A              | N/A                | N/A              | N/A                |
| 8       |   | SWITCH ASSEMBLY                                      | 1   | 3     |         | N/A    | N/A              | N/A                | N/A              | N/A                | N/A              | N/A                |
| 9       |   | CAPACITOR ASSEMBLY                                   | 1   | 3     |         | N/A    | N/A              | N/A                | N/A              | N/A                | N/A              | N/A                |
| 10      | • | WIRE PACKAGE                                         | 1   | 3     |         | N/A    | N/A              | N/A                | N/A              | N/A                | N/A              | N/A                |
| 11      | • | CORD SEAL AND STRAIN RELIEF ASSEMBLY                 | 1   | 4     |         | 155784 | 155784           | 155784             | 155784           | 155784             | 155784           | 155784             |
| 12      |   | CORD ASSEMBLY - 3 PHASE - 4 WIRE NO PLUG             | 1   | 5     |         | 003761 | 003761           | 003761             | 003761           | 003761             | 003761           | 003761             |
| 13      |   | MOTOR HOUSING ASSEMBLY                               | 1   |       |         | 155786 | 156489           | 155786             | 156489           | 155786             | 156489           | 156489             |
| 14      |   | STATOR WITH SCREWS                                   | 1   |       |         | 156035 | 156960           | 156036             | 156962           | 156037             | 156966           | 156966             |
| 15      | • | THRU WALL TERMINALS                                  | 3   |       |         | 003402 | 003402           | 003402             | 003402           | 003402             | 003402           | 003402             |
| 16      | • | TEST PLUGS                                           | 2   |       |         | 034090 | 034090           | 034090             | 034090           | 034090             | 034090           | 034090             |
| 17      |   | ROTOR ASSEMBLY                                       | 1   |       |         | 156038 | 156961           | 156038             | 156961           | 156038             | 156961           | 156961             |
| 18      | • | THRUST WASHER                                        | 1   |       |         | 002140 | 002140           | 002140             | 002140           | 002140             | 002140           | 002140             |
| 19      | • | DIELECTRIC OIL                                       | 1   |       |         | 267056 | 267056           | 267056             | 267056           | 267056             | 267056           | 267056             |
| 20      | • | MOTOR HOUSING SEAL                                   | 1   |       |         | 267006 | 267006           | 267006             | 267006           | 267006             | 267006           | 267006             |
| 21      |   | PUMP HOUSING - MACH.                                 | 1   |       |         | 003877 | 003877           | 003877             | 003877           | 003877             | 003877           | 003877             |
| 22      | • | SHAFT SEAL ASSEMBLY                                  | 1   |       |         | 267027 | 267027           | 267027             | 267027           | 267027             | 267027           | 267027             |
| 23      |   | IMPELLER - PLASTIC                                   | 1   | 3     |         | N/A    | N/A              | N/A                | N/A              | N/A                | N/A              | N/A                |
|         |   | IMPELLER - CAST IRON                                 | 1   |       |         | 009884 | 009884           | 009884             | 009884           | 009884             | 009884           | 009884             |
| 24      |   | BASE                                                 | 1   |       |         | 008646 | 008646           | 008646             | 008646           | 008646             | 008646           | 008646             |
| 25      |   | FLOAT                                                | 1   | 3     |         | N/A    | N/A              | N/A                | N/A              | N/A                | N/A              | N/A                |
| 26      |   | FLOAT ROD                                            | 1   | 3     |         | N/A    | N/A              | N/A                | N/A              | N/A                | N/A              | N/A                |
| 27      |   | FLOAT ROD GUIDE ASSEMBLY                             | 1   | 3     |         | N/A    | N/A              | N/A                | N/A              | N/A                | N/A              | N/A                |
| 28      | • | SCREW - CASE & BASE (1/4-20 X 3/4" LONG)             | 9   |       |         | 001916 | 001916           | 001916             | 001916           | 001916             | 001916           | 001916             |
| 29      | • | SCREW - SWITCH (#6-32 X 7/16" LONG)                  | 2   | 3     |         | N/A    | N/A              | N/A                | N/A              | N/A                | N/A              | N/A                |
| 30      | • | SCREW - GROUND & CAPACITOR (#6-32 X 1/4" LONG)       | 1   |       |         | 001877 | 001877           | 001877             | 001877           | 001877             | 001877           | 001877             |
| 31      | • | SCREW - MOTOR HOUSING (1/4-20 X 7/8" LONG)           | 4   |       |         | 012491 | 012491           | 012491             | 012491           | 012491             | 012491           | 012491             |
| 32      | • | SCREW - STATOR (#8-32 X 3 1/16" LONG)                | 2   |       |         | 154768 | 154768           | 154768             | 154768           | 154768             | 154768           | 154768             |
| 33      | • | SCREW - GUARD & RETAINERS/GUIDE (#10-24 X 3/8" LONG) | 3   |       |         | 001883 | 001883           | 001883             | 001883           | 001883             | 001883           | 001883             |
| 34      |   | NUT, 5/16-24UNF SS ACORN/LOW CROWN                   | 1   | 3     |         | 004348 | 004348           | 004348             | 004348           | 004348             | 004348           | 004348             |
|         | □ | REBUILD KIT                                          | 1   |       |         | 155789 | 155789           | 155789             | 155789           | 155789             | 155789           | 155789             |

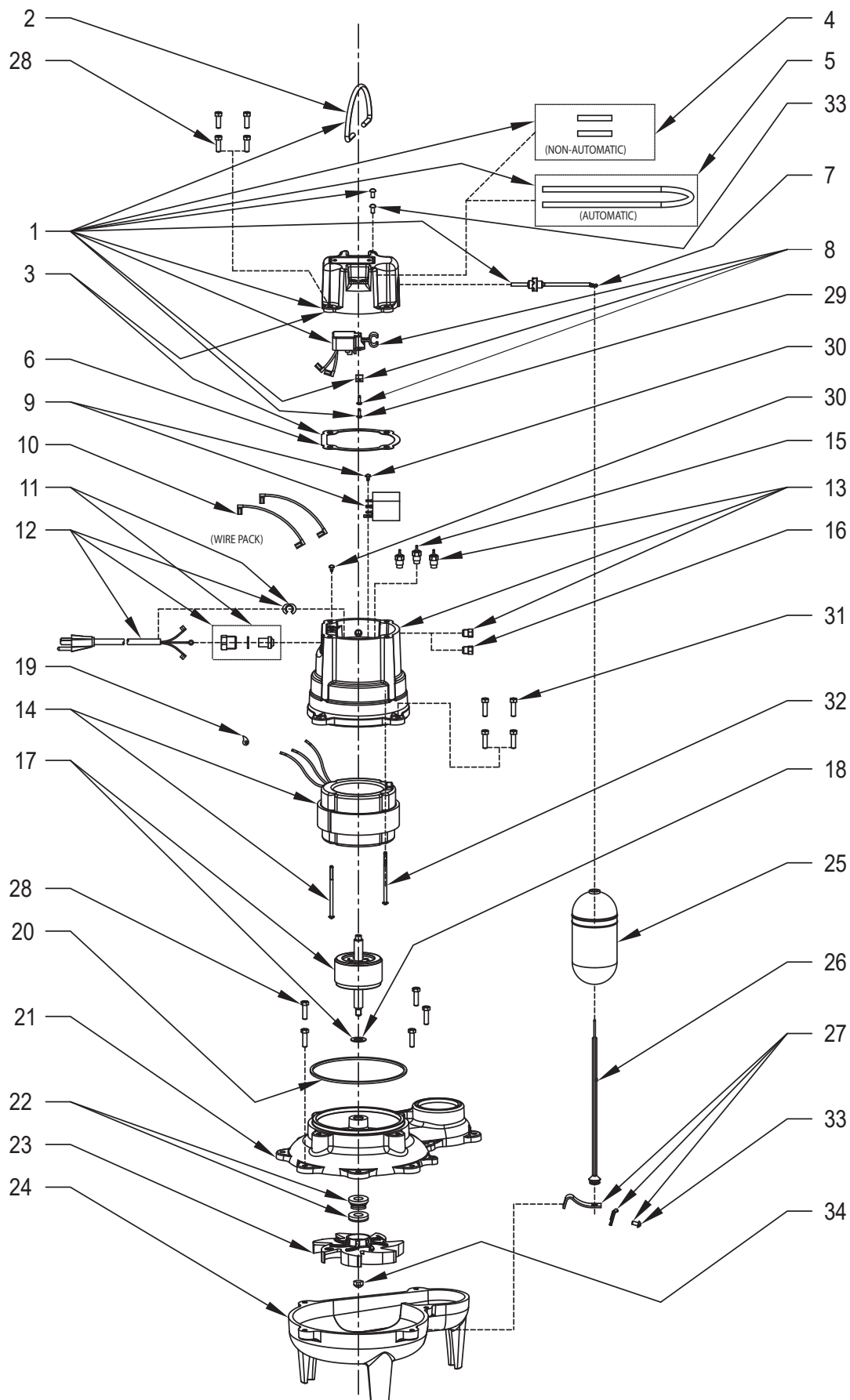
• Items included in Rebuild Kit.

□ Not shown in illustration.

## Service part notes:

- 1) If an "X" follows model no., or date mfg. on ID tag, consult factory for ordering any parts.
- 2) See FM0160 Parts Price Sheet for listing of part prices.
- 3) "N/A" indicates not applicable.
- 4) Strain relief clamp is not sold separately, must order cord seal assembly.
- 5) Cut plug off if required.

# REPLACEMENT PARTS ILLUSTRATION FOR ALL MODELS



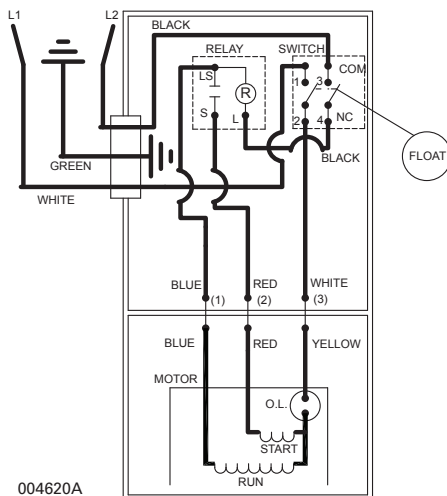
SK3198

# REPLACEMENT PARTS LIST FOR MODELS:

## SPLIT PHASE MOTOR DESIGN

**M267 AUTOMATIC 115V**  
**D267 AUTOMATIC 230V**  
**N267 NONAUTOMATIC 115V**  
**E267 NONAUTOMATIC 230V**  
**WM267 AUTOMATIC w/wired**  
**float switch 115V**

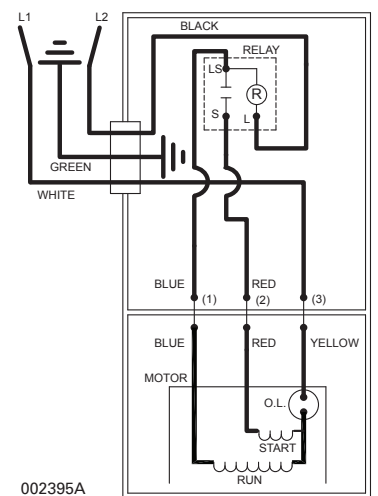
**H267 AUTOMATIC 200V/1PH**  
**I267 NONAUTOMATIC 200V/1PH**  
**J267 NONAUTOMATIC 200V/3PH**  
**F267 NONAUTOMATIC 230V/3PH**  
**G267 NONAUTOMATIC 460V/3PH**



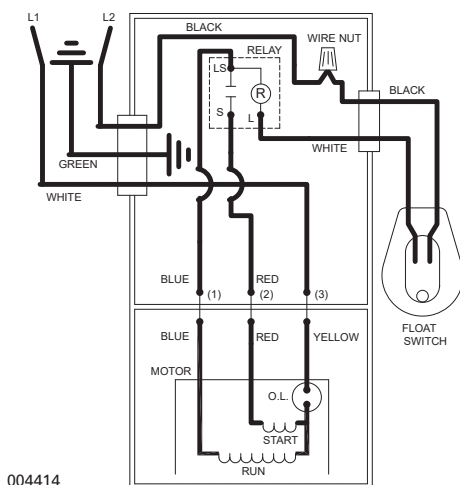
WIRING DIAGRAM FOR MODELS  
 "M267-F", "D267-F",  
 and "H267-F"  
 10/92 thru 04/18

**TO ORDER REPLACEMENT PARTS**  
 PLEASE FURNISH THE FOLLOWING INFORMATION:

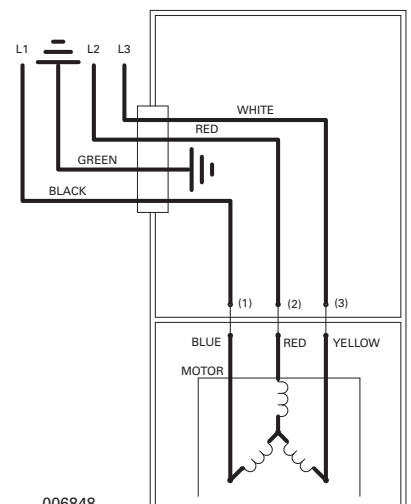
- Model number
- Part number of pump
- Part number and description of part



WIRING DIAGRAM FOR MODELS  
 "M267-F", "E267-F",  
 and "I267-F"  
 10/92 thru 04/18



WIRING DIAGRAM FOR MODELS  
 "WM267-C", "WM267-D"  
 10/92 thru 02/08



WIRING DIAGRAM FOR MODELS  
 "J267-F", "F267-F" and "G267-F"  
 10/92 thru 12/18

# REPLACEMENT PARTS LIST FOR MODELS “M267”, "D267" & “H267”

See page 9 for illustration.

| MODELS:  |                                             |     |       | M267-F           | D267-F           | H267-F           |
|----------|---------------------------------------------|-----|-------|------------------|------------------|------------------|
| REF. NO. | DESCRIPTION                                 | QTY | NOTES | 10/92 thru 04/18 | 10/92 thru 12/18 | 10/92 thru 01/19 |
| 1        | CASE & SWITCH ASM                           | 1   | 3     | 004739           | 004739           | 004739           |
| 2        | • HANDLE                                    | 1   |       | 267032           | 267032           | 267032           |
| 3        | CASE MACH.                                  | 1   | 3     | 004610           | 004610           | 004610           |
| 4        | • GASKET,CASE/COVER                         | 1   |       | 267007           | 267007           | 267007           |
| 5        | RELAY ASM.                                  | 1   |       | 002474           | 147135           | 001536           |
| 6        | • WIRE PACKAGE (2 WIRES)                    | 1   |       | 267014           | 267014           | 267014           |
| 7        | HOUSING, MOTOR & STATOR (REGAL-BELOIT)      | 1   | 1,2   | 002475           | 002476           | 003871           |
|          | HOUSING, MOTOR & STATOR (EMERSON)           |     |       | 014797           | 008642           | N/A              |
| 8        | CORD TERMINAL & SEAL ASM.                   | 1   | 4     | 094071           | 094072           | 006930           |
| 9        | • SEAL, CORD-ASM. & STRAIN RELIEF           | 1   | 4     | 094032           | 094032           | 011626           |
| 10       | • GUARD                                     | 1   |       | 267008           | 267008           | 267008           |
| 11       | • ARM & SEAL ASM.                           | 1   | 3     | 004741           | 004741           | 004741           |
| 12       | SWITCH ASM.                                 | 1   | 3     | 004740           | 004740           | 004740           |
| 13       | FLOAT                                       | 1   |       | 034019           | 034019           | 034019           |
| 14       | ROD, FLOAT                                  | 1   |       | 001526           | 001526           | 001526           |
| 15       | ROTOR ASM. (REGAL-BELOIT)                   | 1   | 2     | 267005           | 267005           | 267005           |
|          | ROTOR ASM. (EMERSON)                        |     |       | 004021           | 004021           | N/A              |
| 16       | • SEAL, MOTOR HOUSING                       | 1   |       | 267006           | 267006           | 267006           |
| 17       | WASHER, THRUST                              | 1   |       | 002140           | 002140           | 002140           |
| 18       | HOUSING,PUMP-MACH.                          | 1   |       | 003877           | 003877           | 003877           |
| 19       | • SEAL,SHAFT-ASM.                           | 1   |       | 267027           | 267027           | 267027           |
| 20       | IMPELLER-PLASTIC                            | 1   |       | 150857           | 150857           | 150857           |
|          | IMPELLER-CAST IRON                          |     |       | 003884           | 003884           | 003884           |
| 21       | BASE-MACH.                                  | 1   |       | 008646           | 008646           | 008646           |
| 22       | GUIDE,FLOAT ROD - ASM.                      | 1   |       | 004676           | 004676           | 004676           |
| 23       | • OIL,DIELECTRIC                            | 1   |       | 267056           | 267056           | 267056           |
| 24       | • SEAL,THRU WALL TERMINAL                   | 3   |       | 003402           | 003402           | 003402           |
| 25       | • PLUG,TEST-WHITE                           | 2   |       | 034090           | 034090           | 034090           |
| 26       | • SCREW 1/4-20 X 3/4 LONG - HH MACH - SS    | 9   |       | 001916           | 001916           | 001916           |
| 27       | • SCREW #10-24 X 3/8 LONG - ROUND HEAD - SS | 3   |       | 001883           | 001883           | 001883           |
| 28       | • SCREW #6-32 X 7/16 LONG                   | 2   |       | 004644           | 004644           | 004644           |
| 29       | • SCREW #6-32 X 1/4 LONG                    | 3   |       | 001877           | 001877           | 001877           |
| 30       | • SCREW 1/4-20 X 7/8 LONG - HH MACH - SS    | 4   |       | 012491           | 012491           | 012491           |
| □        | REBUILD KIT                                 | 1   |       | 004743           | 004743           | 004743           |

• Items included in Rebuild Kit.

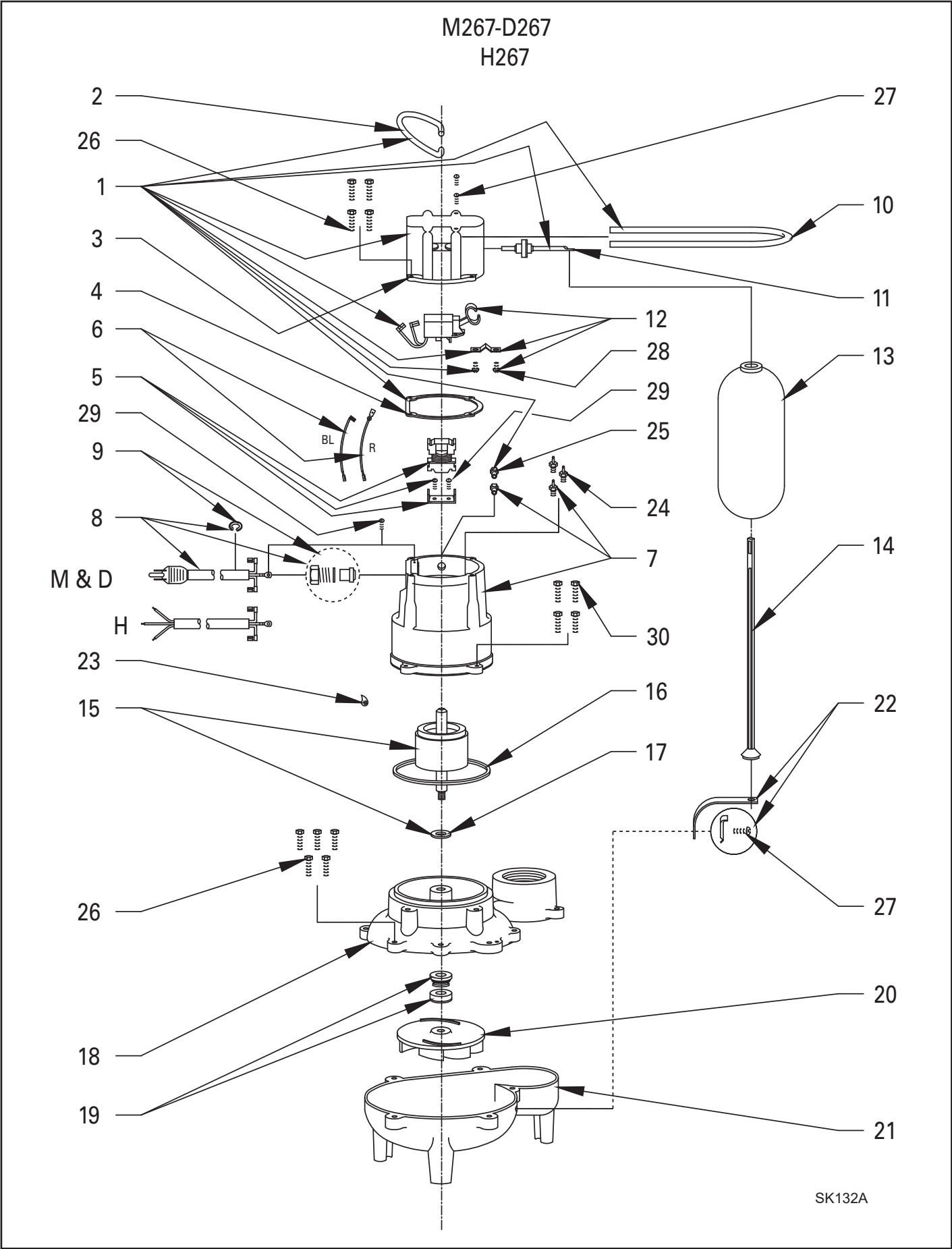
□ Not shown in illustration.

## NOTES:

- 1) Motor housing, bearing, stator & terminal are preassembled at the factory and must be replaced as a unit. Stator is permanently attached to the motor housing. White test plug, seal and thru wall terminals are replaceable.
- 2) When ordering motor housing, bearing, stator and terminal or rotor specify either GE or Emerson motor. GE motor can be identified by (4) half oval slots spaced at 90° around the outside diameter of the stator. Emerson motor can be identified by (2) half oval slots spaced at 180° around the outside diameter of the stator.
- 3) When ordering these parts, customer must identify if switch is a General Electric switch.
- 4) If an “X” follows model no., or date mfg. on brass ID tag, consult factory for ordering any parts.
- 5) See FM0160 parts price sheet for listing of parts prices.
- 6) “NA” indicates, not applicable.
- 7) Clamp, strain relief is not sold separately, must order seal, cord asm (Item 9).



REPLACEMENT PARTS ILLUSTRATION FOR MODELS "M267", "D267" & "H267"



# REPLACEMENT PARTS LIST FOR MODELS “N267”, “E267”, “I267”, “J267”, “F267” & “G267”

See page 11 for illustration.

| MODELS:  |                                             |     |       | N267-F           | E267-F           | I267-F           | J267-E           | F267-E           | G267-F           |
|----------|---------------------------------------------|-----|-------|------------------|------------------|------------------|------------------|------------------|------------------|
| REF. NO. | DESCRIPTION                                 | QTY | NOTES | 10/92 thru 04/18 | 10/92 thru 12/18 | 10/92 thru 01/18 | 10/92 thru 12/18 | 10/92 thru 12/18 | 10/92 thru 01/19 |
| 1        | COVER & HANDLE ASM                          | 1   |       | 267051           | 267051           | 267051           | 267051           | 267051           | 267051           |
| 2        | • HANDLE                                    | 1   |       | 267032           | 267032           | 267032           | 267032           | 267032           | 267032           |
| 3        | COVER & GASKET/NON-AUTO                     | 1   |       | 267052           | 267052           | 267052           | 267052           | 267052           | 267052           |
| 4        | RETAINER,HANDLE/NON-AUTO                    | 1   |       | 267053           | 267053           | 267053           | 267053           | 267053           | 267053           |
| 5        | • GASKET,CASE/COVER                         | 1   |       | 267007           | 267007           | 267007           | 267007           | 267007           | 267007           |
| 6        | RELAY ASM.                                  | 1   |       | 002474           | 147135           | 001536           | N/A              | N/A              | N/A              |
| 7        | • WIRE PACKAGE (2 WIRES)                    | 1   |       | 267014           | 267014           | 267014           | N/A              | N/A              | N/A              |
| 8        | HOUSING, MOTOR & STATOR (REGAL-BELOIT)      | 1   | 1,2   | 002475           | 002476           | 003781           | 009511           | 004966           | 009510           |
|          | HOUSING, MOTOR & STATOR (EMERSON)           |     |       | 014797           | 008642           | N/A              | N/A              | N/A              | N/A              |
| 9        | CORD TERM&SEAL ASM                          | 1   | 3     | 153878           | 153879           | 007071           | 003761           | 003761           | 003761           |
| 10       | • SEAL, CORD-ASM. & STRAIN RELIEF           | 1   | 3     | 094032           | 094032           | 094032           | 094032           | 094032           | 094032           |
| 11       | ROTOR ASM. (REGAL-BELOIT)                   | 1   | 2     | 267005           | 267005           | 267005           | 009506           | 009506           | 009506           |
|          | ROTOR ASM. (EMERSON)                        |     |       | 004021           | 004021           | N/A              | N/A              | N/A              | N/A              |
| 12       | • SEAL, MOTOR HOUSING                       | 1   |       | 267006           | 267006           | 267006           | 267006           | 267006           | 267006           |
| 13       | • WASHER, THRUST                            | 1   |       | 002140           | 002140           | 002140           | 002140           | 002140           | 002140           |
| 14       | HOUSING,PUMP-MACH.                          | 1   |       | 003877           | 003877           | 003877           | 003877           | 003877           | 003877           |
| 15       | • OIL,DIELECTRIC                            | 1   |       | 267056           | 267056           | 267056           | 267056           | 267056           | 267056           |
| 16       | • SEAL,SHAFT-ASM.                           | 1   |       | 267027           | 267027           | 267027           | 267027           | 267027           | 267027           |
| 17       | IMPELLER-PLASTIC                            | 1   |       | 150857           | 150857           | 150857           | N/A              | N/A              | N/A              |
|          | IMPELLER-CAST IRON                          |     |       | 003884           | 003884           | 003884           | 009884           | 009884           | 009884           |
| 18       | BASE-MACH.                                  | 1   |       | 008646           | 008646           | 008646           | 008646           | 008646           | 008646           |
| 19       | • SEAL,THRU WALL TERMINAL                   | 3   |       | 003402           | 003402           | 003402           | 003402           | 003402           | 003402           |
| 20       | • PLUG,TEST-WHITE                           | 2   |       | 034090           | 034090           | 034090           | 034090           | 034090           | 034090           |
| 21       | NUT,5/16-24UNF SS ACORN/LOW CROWN           | 1   |       | N/A              | N/A              | N/A              | 004348           | 004348           | 004348           |
| 22       | • SCREW 1/4-20 X 3/4 LONG - HH MACH - SS    | 9   |       | 001916           | 001916           | 001916           | 001916           | 001916           | 001916           |
| 23       | • SCREW #10-24 X 3/8 LONG - ROUND HEAD - SS | 3   |       | 001883           | 001883           | 001883           | 001883           | 001883           | 001883           |
| 24       | • SCREW #6-32 X 1/4 LONG                    | 3   |       | 001877           | 001877           | 001877           | 001877           | 001877           | 001877           |
| 25       | • SCREW 1/4-20 X 7/8 LONG - HH MACH - SS    | 4   |       | 012491           | 012491           | 012491           | 012491           | 012491           | 012491           |
| □        | REBUILD KIT                                 | 1   |       | 004743           | 004743           | 004743           | 004743           | 004743           | 004743           |

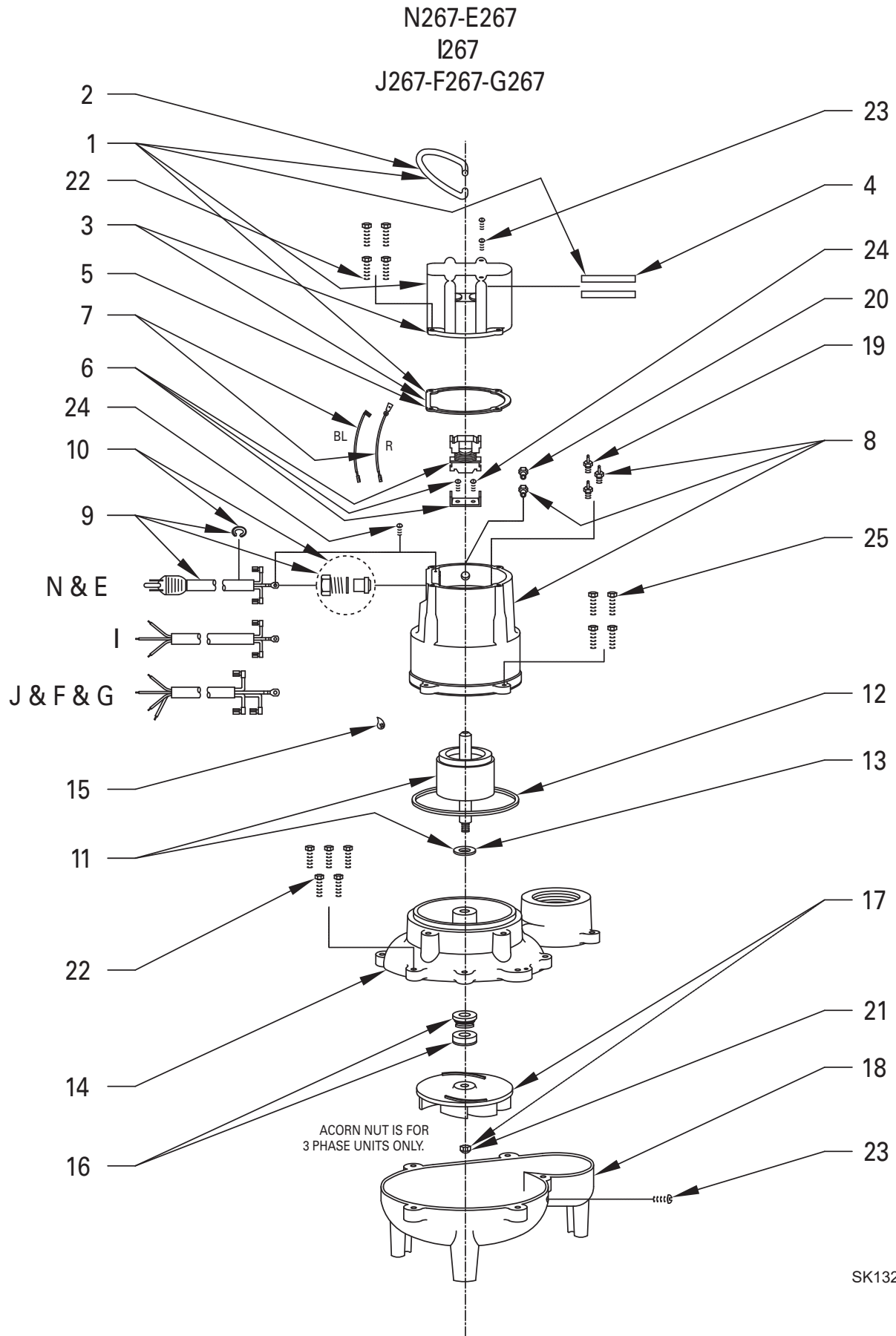
• Items included in Rebuild Kit.

□ Not shown in illustration.

## NOTES:

- 1) Motor housing, bearing, stator & terminal are preassembled at the factory and must be replaced as a unit. Stator is permanently attached to the motor housing. White test plug, seal and thru wall terminals are replaceable.
- 2) When ordering motor housing, bearing, stator and terminal or rotor specify either GE or Emerson motor. GE motor can be identified by (4) half oval slots spaced at 90° around the outside diameter of the stator. Emerson motor can be identified by (2) half oval slots spaced at 180° around the outside diameter of the stator.
- 3) If an “X” follows model no., or date mfg. on brass ID tag, consult factory for ordering any parts.
- 4) See FM0160 parts price sheet for listing of parts prices.
- 5) “NA” indicates, not applicable.
- 6) Clamp, strain relief is not sold separately, must order seal, cord asm (Item 10).

**REPLACEMENT PARTS ILLUSTRATION FOR MODELS "N267",  
"E267", "I267", "J267", "F267" & "G267"**



# REPLACEMENT PARTS LIST FOR MODEL “WM267”

See page 13 for “WM267” illustration.

| MODELS:  |                                               |     |       | WM267-C         | WM267-D          |
|----------|-----------------------------------------------|-----|-------|-----------------|------------------|
| REF. NO. | DESCRIPTION                                   | QTY | NOTES | 10/92 thru 9/94 | 10/94 thru 02/08 |
| 1        | COVER & HANDLE ASM                            | 1   |       | 267051          | 267051           |
| 2        | • HANDLE                                      | 1   |       | 267032          | 267032           |
| 3        | COVER & GASKET/NON-AUTO                       | 1   |       | 267052          | 267052           |
| 4        | RETAINER,HANDLE/NON-AUTO                      | 1   |       | 267053          | 267053           |
| 5        | • GASKET,CASE/COVER                           | 1   |       | 267007          | 267007           |
| 6        | • RELAY ASM.                                  | 1   |       | 002474          | 002474           |
| 7        | • WIRE PACKAGE (2 WIRES)                      | 1   |       | 267014          | 267014           |
| 8        | HOUSING, MOTOR & STATOR (REGAL-BELOIT)        | 1   | 1,2   | 004672          | 004672           |
|          | HOUSING, MOTOR & STATOR (EMERSON)             |     |       | 015451          | 015451           |
| 9        | CORD TERMINAL & SEAL ASM.                     | 1   | 3     | 006090          | 006090           |
| 10       | • SEAL, CORD-ASM. & STRAIN RELIEF             | 1   | 3     | 094032          | 094032           |
| 11       | ROTOR ASM. (REGAL-BELOIT)                     | 1   | 2     | 267005          | 267005           |
|          | ROTOR ASM. (EMERSON)                          |     |       | 004021          | 004021           |
| 12       | • SEAL, MOTOR HOUSING                         | 1   |       | 267006          | 267006           |
| 13       | • WASHER, THRUST                              | 1   |       | 002140          | 002140           |
| 14       | HOUSING,PUMP-MACH.                            | 1   |       | 004404          | 003877           |
| 15       | • OIL,DIELECTRIC                              | 1   |       | 267056          | 267056           |
| 16       | • SEAL,SHAFT-ASM.                             | 1   |       | 267027          | 267027           |
| 17       | IMPELLER-PLASTIC                              | 1   |       | N/A             | 150857           |
|          | IMPELLER-CAST IRON                            |     |       | 003884          | 003884           |
| 18       | BASE-MACH.                                    | 1   |       | 008646          | 008646           |
| 19       | • SEAL,THRU WALL TERMINAL                     | 3   |       | 003402          | 003402           |
| 20       | • PLUG,TEST-WHITE                             | 2   |       | 034090          | 034090           |
| 21       | SWITCH,VERT FLOAT-ASM "WM267" W/ FLOAT & BRKT | 1   |       | 004485          | 009631           |
| 22       | SEAL,CORD-ASM "WM267 PF & QJ"                 | 1   |       | 004486          | 004486           |
| 23       | CONNECTOR, WIRENUT                            | 1   |       | 001776          | 001776           |
| 24       | CLAMP,CABLE-NYLON                             | 1   |       | 004413          | N/A              |
| 25       | • SCREW 1/4-20 X 3/4 LONG - HH MACH - SS      | 9   |       | 001916          | 001916           |
| 26       | • SCREW #10-24 X 3/8 LONG - ROUND HEAD - SS   | 3   |       | 001883          | 001883           |
| 27       | • SCREW #6-32 X 1/4 LONG                      | 3   |       | 001877          | 001877           |
| 28       | • SCREW 1/4-20 X 7/8 LONG - HH MACH - SS      | 4   |       | 012491          | 012491           |
| 29       | SWITCH,VERT FLOAT-ASM "WM267" W/ FLOAT & BRKT | 1   |       | 009630          | 009630           |
| 30       | FLOAT ROD RETAINING PIN                       | 1   |       | N/A             | 009121           |
| 31       | ROD, FLOAT                                    | 1   |       | N/A             | 009118           |
| 32       | FLOAT ROD STOP                                | 2   |       | N/A             | 009120           |
| 33       | FLOAT                                         | 1   |       | N/A             | 009119           |
| 34       | BRACKET, SWITCH MTG.                          | 1   |       | N/A             | 009117           |
| 35       | GROMMET, GUIDE                                | 1   |       | N/A             | 003052           |
| 36       | SCREW,#8-32 X .625" PH R.H. TYPE F-410 S.S.   | 2   |       | N/A             | 009111           |
| 37       | CLAMP,#40HS WORM-SS                           | 1   |       | N/A             | 004304           |
| *        | REBUILD KIT                                   | 1   |       | 004743          | 004743           |

• Items included in Rebuild Kit.

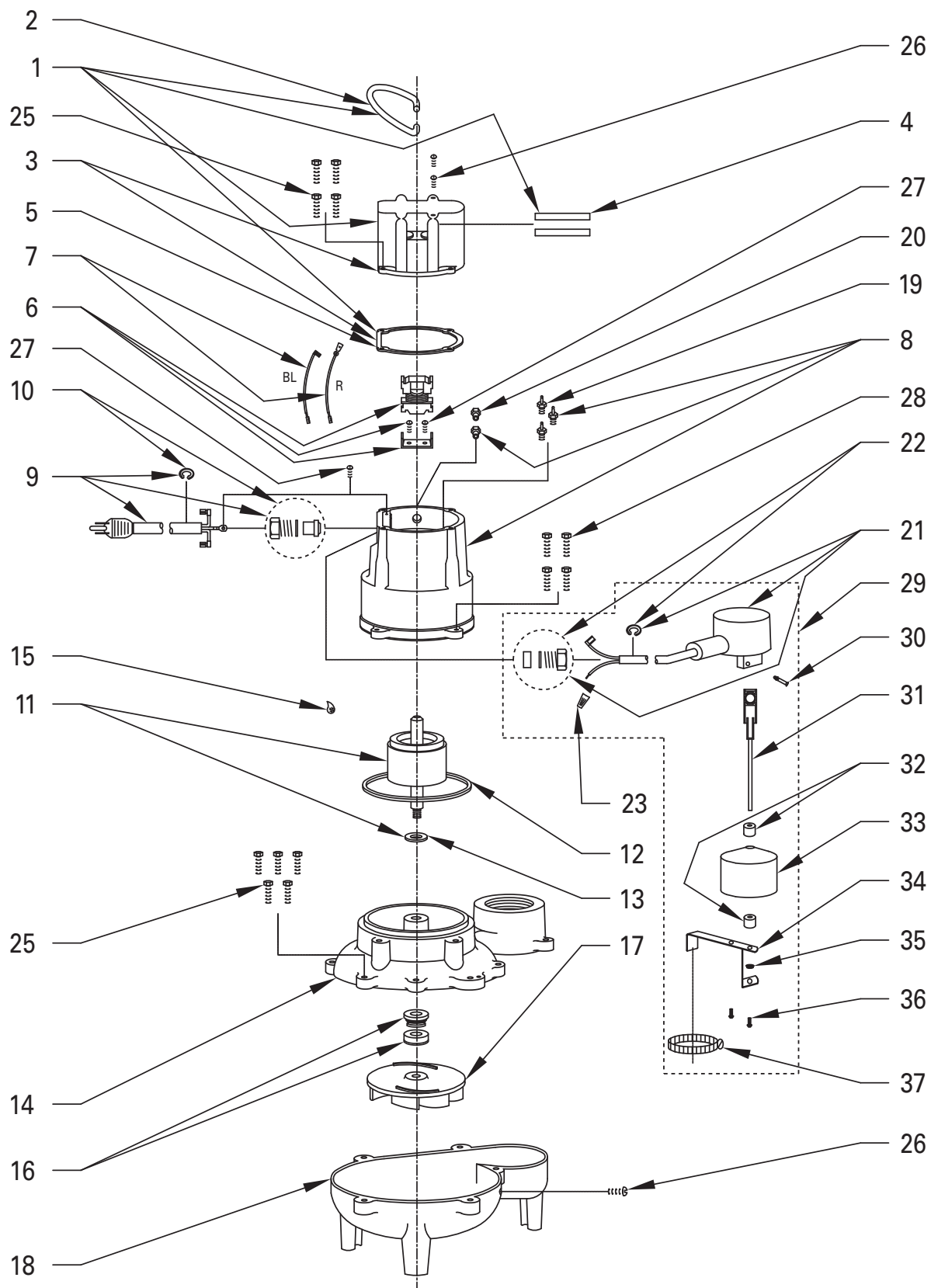
□ Not shown in illustration.

## NOTES:

- 1) Motor housing, bearing, stator & terminal are preassembled at the factory and must be replaced as a unit. Stator is permanently attached to the motor housing. White test plug, seal and thru wall terminals are replaceable.
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- 3) If an “X” follows model no., or date mfg. on brass ID tag, consult factory for ordering any parts.
- 4) See FM0160 parts price sheet for listing of parts prices.
- 5) “NA” indicates, not applicable.
- 6) Clamp, strain relief is not sold separately, must order Seal, cord asm (Item 10).

# REPLACEMENT PARTS ILLSUTRATION FOR MODEL "WM267"

WM267



SK132C

## This image shows a single sheet of white paper with horizontal ruling lines. The lines are evenly spaced and run across the width of the page. There are no margins, text, or other markings on the paper.



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