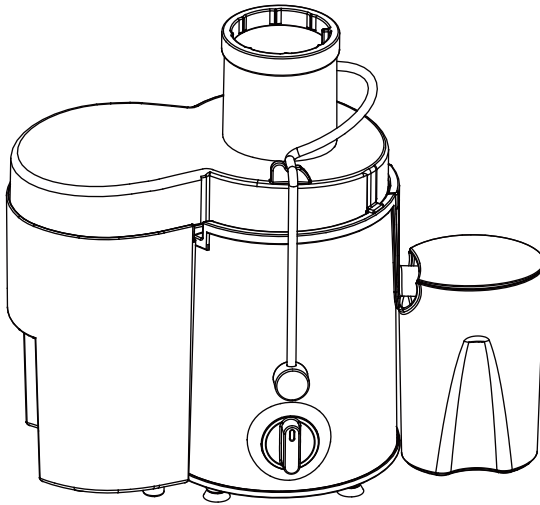


SIFENE

Centrifugal Juicer

User Manual

SIF-1001



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Foreword

Thank you for using our juicer. For correct use and maintenance of the product, we have specially compiled this User's Manual. Please read it carefully before using the product and keep it for future reference.

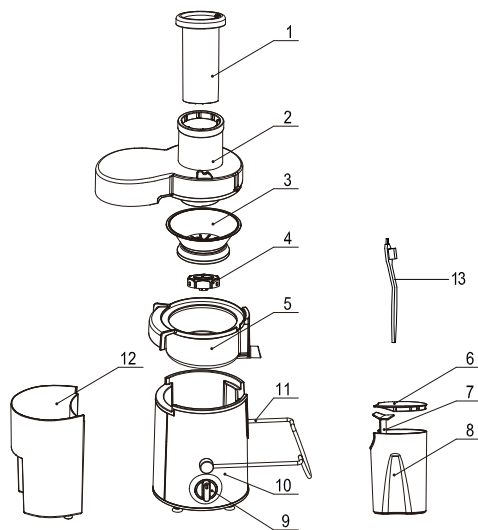
This User's Manual is suitable for our SIF-1001 juicers only. We reserve the right of final interpretation of it. All contents herein are your reference for use and maintenance only. Please consult our customer service department about matters not mentioned herein and give us your valuable criticisms and suggestions. We hope to make your life warm, convenient and healthy through our products.

Chapter 1: Precautions for safe use

1. Make sure the product has an input voltage of AC 120V~60Hz before use.
2. Disconnect the power supply before dismantling, assembling or adjusting any part.
3. The product has Y type connection. If the power cable is damaged, contact our customer service department or have it replaced by a designated service center directly.
4. Before use, check whether any parts such as the power cable or the plug is damaged and, if it is, stop using the product and contact our customer service department promptly.
5. If product maintenance is necessary after use, contact our customer service department or have the maintenance done by a designated service center directly. It is dangerous to dismantle the product by yourself.
6. Before connecting the power supply, make sure the detachable parts such as the juice strainer and the top cover are all properly installed.
7. When the product is running, never put hands or sharp articles into its feed opening, replace the pushing rod with any object, or have eyes close to the feed opening as this may cause accidents to happen.
8. Keep the juice strainer and motor wheels away from the operator's body and other hard foreign objects when the product is running to avoid personal injuries and product damage.

9. After juicing, do not dismantle the detachable parts of the product until the motor and the juice strainer have both stopped and the power supply has been disconnected.
10. Operate with the rated operating time strictly: Juice continually for 1 minute each time, at most. After ending any function above, stop for 2 minutes to end a cycle. Stop for 15 to 20 minutes after 3 successive cycles and start again after the motor has cooled down. This practice can prolong life of the product.
11. If the product stops running while in use, it is possibly caused by the temperature protection of the motor. Disconnect the power supply for cooling and use the product 15 to 20 minutes later.
12. To avoid deformation and damage caused by heat, do not disinfect any accessories in hot water above 80℃ or microwave ovens. Parts of the juicer in contact with food materials should be clean, hygienic, reliable and in compliance with relevant food hygiene certification.
13. Do not place main unit of the product into water or other liquids, or flush out with water or other liquids (it can be wiped with a soft cloth).
14. Do not clean the product with steel wool, abrasive cleansers, or corrosive liquids (such as gasoline or acetone).
15. Put the product in a place out of reach of children. Use or play of the product by persons with disabled limbs, sensory or mental disorders, or by persons without relevant experience or knowledge (including children) is forbidden.
16. Do not process any fruits or vegetables with cores, hard seeds, shells, or thick skins until their cores, hard seeds, shells, or thick skins have been removed.
17. This product is suitable for individuals and/or families only.

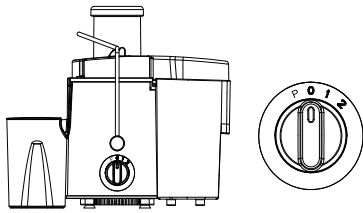
Chapter 2: Parts and their functions



No.	Part	Function
1	Pushing rod	For gently pushing the food materials in food material feeding to ensure full contact between the food materials and the juice strainer and improve juicing efficiency.
2	Top cover	For connecting with the main unit. As a key part for juicing and safety protection.
3	Juice strainer	For cutting food materials by the cutter holder at its bottom, filtering juice, and separating fruit residue by the lateral strainer.
4	Motor wheel	For connecting the juice strainer and making the juice strainer align automatically for convenient handling.
5	Middle ring	For discharging the juice separated by the juice strainer by means of pressing.
6	Juice cup cover	Put cover on the juice cup to keep foreign bodies out when accepting juice.
7	Baffle	To separate the fruit juice from foam.
8	Juice cup	A container for accepting juice; easy for cleaning.
9	Knob switch	For controlling the operating status (including inching, low speed, and high speed) of the product.
10	Main unit	As the main part of the product, it contains parts such as the motor and serves as the power source of the product.
11	Pull rod	A key component for starting the safety switch and locking the body and header to allow the machine under normal working condition.
12	Fruit residue cup	For collecting the fruit residue separated by the juice strainer by means of pressing.

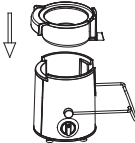




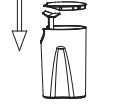


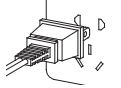
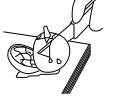

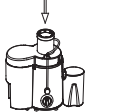
Chapter 3: Directions for use

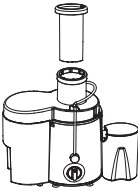
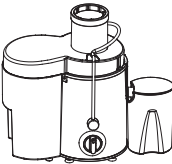

Clean the parts in contact with food materials thoroughly before using the product for the first time (see the content of “Chapter 4 Maintenance”).

	<p>Gears</p> <p>0: For closing and stopping</p> <p>Inching: Inching</p> <p>1: A low-speed gear for processing soft fruits and vegetables such as watermelons, tomatoes, cucumbers and strawberries.</p> <p>2: A high-speed gear for processing all fruits and vegetables (see “II. Tips for fruit selection” under “Directions for use” for the selection of fruits, vegetables and gears)</p>
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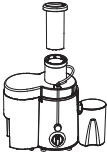
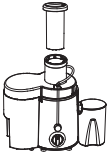
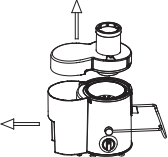
I. Use of product

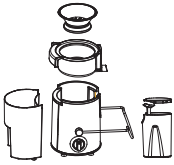

The product is designed with a dual-action safety system and can run after all parts are correctly installed. Install and use the product following the steps below.

	1	Install middle ring on the body. Proper installation is required.
	2	Put the juice strainer into the middle ring and properly install it on the motor wheel (before use, check whether the juice strainer is damaged and, if it is, do not use the product and contact a designated service center).
	3	Install the pomace cup.
	4	Put the header right above on the body and properly install it as per the direction indicated on the header.
	5	Put the pulling rod inside the two grooves of the header until completely in place or the product will not work normally.
	6	Allow the fruit juice cup baffle to slide in the juice cup along the neck. Put on the cup cover.
	7	Put juice cup under the outlet.
	8	Align the groove of the pushing rod with the flange inside the feeding port and put the pushing rod inside the feeding port.
	9	Connect the power supply. (Make sure the switch is off before connecting the power supply).
	10	Clean fruits and vegetables and cut them into blocks suitable for the food material inlet (remove hard seeds, shells, or thick skins of the fruits and vegetables, if any, first).
	11	Activate the switch, start working with working time $\leq 1\text{min}$.
	12	Put the prepared fruit and vegetables in the feeding port.

	13	<p>Push the blocks of fruit and vegetables gently through the feeding port with the pushing rod. Too much excessive force will affect the juicing efficiency.</p> <p>(Never put your fingers or other objects inside the feeding port! Disconnect the power and clean the pomace cup when the pomace or juice cup is filled.)</p>
	14	<p>When there is no longer juice flowing via the juice outlet after good material processing, turn the switch off, disconnect the power supply and take the juice cup from the juice nozzle after the motor and the juice strainer have both stopped running (drink the juice soon, otherwise its taste and nutrition will both be influenced after some time from exposure to air).</p>
	15	<p>Take the juice cup away from the outlet nozzle when the motor and juicing screen has completely stopped.</p> <p>The foam baffle attached to the juice cup may help you obtain a cup of foam less juice. The baffle may be neglected if juice with foam is required.</p>

Chapter 4: Maintenance

	1	Turn the power switch off before cleaning the product.
	2	Clean the product promptly after use.
	3	Exterior of main unit of the product may be wiped with a wet cloth. Do not place the main unit of the product into water or other liquids, or flush out with water or other liquids.
	4	Store the product in a dry place without direct ultraviolet rays.
	5	Make sure the product is clean and dry before storing it.
	6	Clean the detachable parts following the steps below.
	1	Take out the pushing rod.
	2	Pull open the pull rod from right direction and take off the header.

	3	Remove the juice strainer and the middle ring in order.
	4	With water, clean the pomace cup, middle ring, juicing screen, and juice cup successively.

Chapter 5: Safety indexes

Rated voltage	120V~
Rated power	400W
Rated frequency	60Hz
Continual juicing time	≤1 m in.
Time interval	≥2 m in.

As a class II electric appliance, this product needs no grounding device.

Chapter 6: Fault analysis and elimination

Fault	Possible cause	Elimination
After the power supply is connected and the switch is turned on, the product does not run.	1. The middle ring is not correctly installed. 2. The top cover is not correctly installed. 3 The top cover contact has fractured.	1. Install the middle ring correctly. 2. Install the top cover correctly. 3. Replace the top cover.
There is a bad smell from the motor the first few times using the product.	It is normal.	If the bad smell still exists after the product has been used several times, have the product tested by a designated service center.

The product stops automatically while in use.	<ol style="list-style-type: none"> 1. The voltage is too low. 2. There are too many food materials in the product. 3. The pushing was rod is pushed too violently. 4. The motor is under temperature protection. 	<ol style="list-style-type: none"> 1. Check whether the voltage is too low. 2. Disconnect the power supply and remove the surplus food materials. 3. Gently push the pushing rod. 4. Stop the product and start it again 20 to 30 minutes later.
There is a lot of residue in the juice.	<ol style="list-style-type: none"> 1. The juice strainer is damaged. 2. There is a lot of residue in the middle ring. 	<ol style="list-style-type: none"> 1. Replace the juice strainer. 2. Clean the middle ring.
The product has abnormal vibration or big noise.	<ol style="list-style-type: none"> 1. The juice strainer is not correctly installed, resulting in poor running balance. 2. The product is not steadily placed or the foot pad has fallen off. 3. The voltage is too high; or 4. There are many food materials in the product. 	<ol style="list-style-type: none"> 1. Install the juice strainer correctly. 2. Place the product steadily or install the foot pad correctly. 3. Check whether the voltage is too high. 4. Disconnect the power supply and remove the surplus food materials.
There is very little juice.	<ol style="list-style-type: none"> 1. There is a lot of residue in the middle ring. 2. The pushing rod was pushed too violently. 	<ol style="list-style-type: none"> 1. Clean the middle ring. 2. Gently push the pushing rod.
The cutter holder is seized.	The cutter holder is wound or seized by food materials.	Disconnect the power supply, take out the food materials and cut them into smaller blocks.

Notes:

The table above introduces the common faults and their cause analysis and elimination methods. For other faults, contact our customer service department or have the product repaired by a designated service center directly. Do not dismantle or repair the product by yourself.

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