Product Specification Sheet

Heat Interface Unit - EHIU1



Certifications

- CE
- ACS
- RT2012 Titre V

General Description and application

 The HyBo (Hydraulic Interface Unit) is a hydraulic interface installed in multi-family dwellings between the centralized systems and each flat.

It allows combining the efficiency of a centralized boiler with the benefits of individual control and metering.

EHIU1 is one of the models available for the HyBo family.

Main functions managed by the EHIU1 unit are:

- Heating: hydraulic interface between main rise and flat with high temperature output, balancing, metering, on/off control from room thermostat.
- Domestic hot water (DHW) instantaneous production.
- Domestic cold water (DCW): hydraulic interface between main rise and flat, metering.

The typical heating systems where the EHIU1 can guarantee the best performances are designed basing on variable flow characteristics, with high ΔT° and low return temperatures:

 High ΔT° conditions, allow minimizing nominal water flow and a more flexible distribution system.

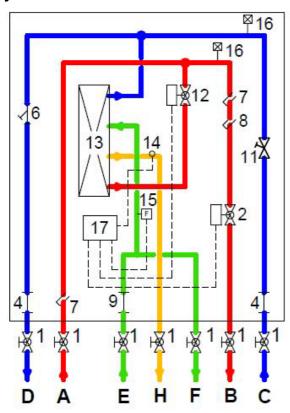
- With minimized flow it is possible to contain pipeline dimensions, reducing costs and simplifying installation.
- A low flow system allows reduction of the pump size. Also electricity consumption is reduced when pipelines are designed for reducing total system pressure drop.
- A low flow system combined with low pressure drop pipelines facilitate balancing due to low pressure drop from the main risers of the plant.
- Low return temperature conditions guarantee best performance for generation system such as condensing boiler, district heating system, heat pump systems, etc.
- High ΔT° allow to reduce the measures errors of meters (ref EN1434, UNI10200).

EHIU1 Advantages

- Electronic controller with PID algorithm allows to design a safer and comfortable DHW ΔT° characteristic curve.
- Higher safety level: no gas and combustions inside each flat. A single centralized boiler is safer and better controlled. Hot water produced instantaneously directly into the flat increases hygiene safety.
- Only 3 pipes needed: one single rise can be used both for heating and domestic hot water production. Less costs of materials and installation. No ventilation system needed.
- · Pipes and heat exchanger insulation reduces heat losses.

EN0H2615GE2

Hydraulic scheme



The HIU1 unit includes:

- 1 Manual isolation valve
- 2 Two-way on/off motorized valve
- 4 Blind pipe for energy meter
- 6 Strainer
- 7 Heat meter termperature sensor pocket
- 8 DPCV pressure sensor pocket
- 9 Blind pipe for cold water meter
- 11 Static balancing valve
- 12 Two-way modulating motorized valve
- 13 Heat exchanger
- 14 DHW temperature sensor
- 15 Flow meter
- 16 Manual air vent
- 17 Electronic control
- A Heating supply from centralized system
- B Heating supply to apartment
- C Heating return from apartment
- D Heating return to centralized system
- E Domestic Cold Water (DCW) inlet
- F Domestic Cold Water outlet to apartment
- H Domestic Hot Water (DHW) outlet to apartment

Working principles

The unit provides the following main functions:

- Heating control: the motorized on/off valve receives a command from an external thermostat (not included) and allows opening and closing of the heating circuit.
- Domestic Hot Water (DHW) Production: the production instantaneous and obtained through a heat exchanger. The temperature control of the output is controlled by an electronic system operating with a PID algorithm and a modulating valve provided with an equal-percentage regulation disk in order to increase the efficiency and the precision of the regulation. Electronics guarantee safe, comfortable, quick and efficient control of the temperature characteristic curve, and a good stability even at low flows.

When the hot water tap in the bathroom is opened the flowmeter registers the request and send a signal (with the flow value) to the electronic controller. The electronic controller closes the on/off valve so all the heating fluid is sent to the heat exchanger (priority to DHW production). The domestic cold water goes directly into the heat exchanger to be heated.

The temperature probe sends the DHW temperature information to the electronic controller, which regulates the opening level of the modulating valve to have exactly the heating fluid flow needed to reach the set temperature for the DHW.

When there are variations in DHW flows, the system reacts immediately to come back as quickly as possible to the set temperature and keep it stable.

Optional functions: warm heat exchanger function for faster response, eco-function to avoid unnecessarily activations of DHW production.

Examples of working conditions for DHW production

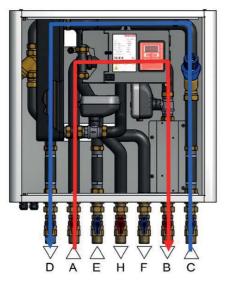
| 24 plates hea | t exchanger |
|---------------|-------------|
|---------------|-------------|

40 plates heat exchanger

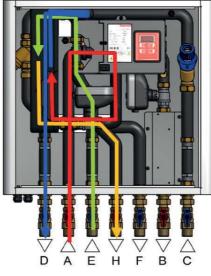
| DCW Temp. | DHW Temp. | DHW flow | Heating supply Temp. | Capacity | Heating return Temp. | Delta T° Heating | Heating flow | Heating outlet Temp. | Delta T° Heating | Heating flow |
|--------------|--------------|-------------|----------------------------|----------|----------------------------|---------------------|--------------|----------------------------|---------------------|--------------|
| °C | °C | I/min | °C | kW | °C | °C | m³/h | °C | °C | m³/h |
| 10 | 45 | 10 | 60 | 24.3 | 24.7 | 35 | 0.16 | 20.5 | 40 | 0.15 |
| 10 | 45 | 10 | 65 | 24.3 | 22.2 | 43 | 0.14 | 18.3 | 47 | 0.12 |
| 10 | 45 | 15 | 60 | 36.4 | 28.1 | 32 | 0.27 | 23.1 | 37 | 0.24 |
| 10 | 45 | 15 | 65 | 36.4 | 25.4 | 40 | 0.22 | 20.7 | 44 | 0.20 |
| 10 | 45 | 20 | 60 | 46.2 | | | | 25.2 | 35 | 1.22 |
| 10 | 45 | 20 | 65 | 46.2 | 28.0 | 37 | 1.15 | 22.7 | 42 | 1.01 |
| 10 | 50 | 10 | 60 | 27.7 | 31.5 | 29 | 0.85 | 26.2 | 34 | 0.72 |
| 10 | 50 | 10 | 65 | 27.7 | 27.5 | 37 | 0.65 | 22.6 | 42 | 0.58 |
| 10 | 50 | 15 | 65 | 41.6 | 31.3 | 34 | 1.09 | 25.6 | 39 | 0.93 |
| 10 | 50 | 20 | 65 | 52.7 | | | | 28.1 | 37 | 1.32 |

- Balancing: the unit is equipped with a Honeywell Kombi-3-plus in order to provide a static balancing of the heating circuit. As option it can be added, also after the installation, a diaphragm (not included, see accessories) to upgrade to differential pressure automatic balancing.
- Metering: the unit has a predisposition for 2 heatmeters and 1 water-

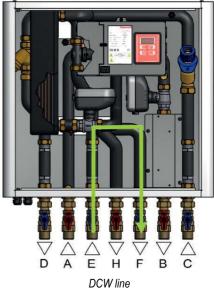
meter (not included, see accessories). The first heatmeter will measure the total energy consumption both for heating and DHW production; if installed, the second heatmeter will measure the energy consumption for heating only: as a difference it can be calculated the energy consumption for DHW production only.







DHW production circuit



Product codes

| | Description | Cabinet |
|--------------|---|---------|
| EHIU1-840SIF | EHIU1 with high capacity heat exchanger (40 plates) | no |
| EHIU1-840SIC | EHIU1 with high capacity heat exchanger (40 plates) | yes |
| EHIU1-824SIF | EHIU1 with standard heat exchanger (24 plates) | no |
| EHIU1-824SIC | EHIU1 with standard heat exchanger (24 plates) | yes |
| EHIU1-CAB | Stand-alone cabinet | |

Technical data

| i ecimicai data | |
|--|--|
| Heating circuit to/from flat | |
| Kind of fluid | Water VDI 2035 (max glycol 30%) ¹ |
| Max. temperature | 90 °C |
| Max. operating pressure | 6 bar |
| Max. Flow rate | 1.5 m ³ /h |
| Nominal flow rate | 1.25 m ³ /h |
| Kvs value (m3/h) | (A-B)+(C-D) ² : 2.68 (static balancing), 2.18 (automatic balancing) ³ |
| Heating circuit to/from heat exchanger | |
| Flow control | Electronic controller with PID algorithm |
| | Motorized modulating valve with equal-percentage regulation disk |
| Max. Flow rate for quite | ~1.3 m ³ /h |
| operation | |
| Kvs value (m3/h) | (A-D)1: 1.76 (24 plates); |
| | 1.88 (40 plates) |
| Domestic cold water (DCW) line | |
| Kind of fluid | Water max hardness 15dGH and pH 7-9 |
| Max. temperature | 30°C |
| Max operating pressure | 6 bar |
| Max. Flow rate | According to meter characteristics |
| Nominal flow rate | According to meter characteristics |
| Kvs value (m3/h) | (E-F) ¹ : 5.06 |
| Domestic hot water (DHW) line | |
| DHW production device | Braze welded heat plate exchanger in stainless steel |
| Temperature control | Electronic controller with PID algorithm |
| Kind of fluid | Water max hardness 15dGH and pH 7-9 |
| Max. temperature | 60°C (max set-point) |
| Max. operating pressure | 6 bar |
| DHW production flow activation | 3.5 l/min (programmable) |
| DHW production flow deactivation | 2.5 l/min (programmable) |
| Max. flow rate | 22 l/min ⁴ |
| Kvs value (m3/h) | (E-H)1: 1.83 |
| Pipes and connections | |
| Pipes material and size | Copper, Ø18 x 1 mm |
| Connections material and size | Brass - G 3/4"M |
| Motorized Valve | |
| Operation time ON/OFF valve | 15 sec |
| Operation time Modulating valve | 15 sec |

| Electrical supply | |
|---------------------------------|--|
| Voltage, Frequency | 230 V ±10%, 50 Hz |
| Max. power consumption | 10 W |
| IP protection (IEC 60529) | 20 |
| Supports | |
| Hydraulic support material | Galvanized sheet 1 mm |
| Cabinet/frame and door material | Pickling sheet 1 mm |
| Cabinet/frame and door color | RAL 9010 |
| Ambient conditions | |
| Installation | indoor |
| Ambient temperature range | 5-55°C |
| Humidity range | 25-85% (must not condense) |
| Other characteristics | |
| Balancing | Static (dynamic as option) |
| Metering | Predisposition for 2 heatmeters and 1 watermeter |
| Insulation | Heat exchanger and pipes |
| Weight (no fluids inside) | 18 kg (24 kg with cabinet) |

^{1.} Warning: installing accessories in replacement of the stub pieces can reduce the percentage of

Installation

The unit is designed for indoor installation, with two options:

- Basic frame version (without cabinet): in a dedicated closed technical space.
- Wall hanging (with cabinet): suitable for retrofitting wall hanging boilers in old or new buildings.

The following indications must be respected:

- Install the product in a vertical wall able to support the weight in operating conditions.
- All connections from the bottom (see hydraulic scheme).
- Install the product in a place protected from frost.

Electrical connections

Electric supply cables: min. 3 x 1.5mm²

Room thermostat: 2 x 0.75mm²

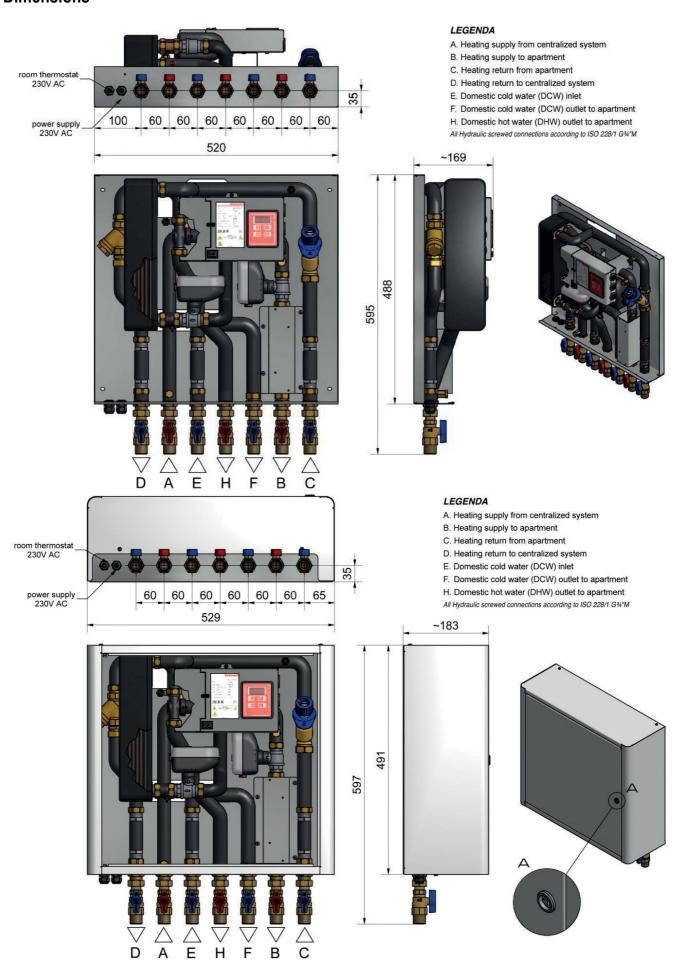
M-Bus connection: 2 x 0.75mm²

permitted glycol
2.check hydraulic scheme. Kvs are calculated without meters: in case of meters installed consider

also the Kvs of meters installed 3.the Kvs values refer to the static balancing valve set at 5.9 (pre-setting) and at 1.5 for the DP au-

^{4.} Physical limits for quite operation. Real max flow depends on target system

Dimensions



Accessories

Meters and M-bus masters

- Optimal combination
- R Possible alternative for later installation of remote readout system additional parts required

| | | | EW1100AC1200 | EW1101AC1200 | EW1050AP1200 | EW1051AP1200 |
|--------------------|-------------------|--------------|-----------------------|-----------------------|-----------------------|-----------------------|
| | | | Singlejet water meter | Singlejet water meter | Singlejet water meter | Singlejet water meter |
| | | | Q3=2.5m³/h | Q3=2.5m³/h | Qn=1.5m³/h | Qn=1.5m³/h |
| | | | DN15 | DN15 | DN15 | DN15 |
| | | | 30°C | 90°C | 30°C | 90°C |
| | | | 110 mm length | 110 mm length | 110 mm length | 110 mm length |
| | | Interface | None | None | Pulse output | Pulse output |
| Ultrasonic heat m | eters | | | | | |
| EW7730A1200 | Qp=1.5m³/h | None | • | • | R | R |
| EW7730F1200 | DN15 | RF | | | R | R |
| EW7730K1200 | 110 mm length | M-Bus + 2 | | | • | • |
| | for heating | pulse inputs | | | | |
| EW7730M1200 | | M-Bus | | | | |
| EW7731A1200 | Qp=1.5m³/h | None | • | • | R | R |
| EW7731F1200 | DN15 | RF | | | R | R |
| EW7731M1200+ | 110 mm length | M-Bus + 2 | | | • | • |
| EWA3022074 | for heating | pulse inputs | | | | |
| EW7731M1200 | and chilled water | M-Bus | | | | |
| Multijet heat mete | ers | | | | | |
| EW447A1200 | Qp=1.5m³/h | None | • | • | | |
| EW447P1200 | DN15 | Pulse output | | | • | • |
| EW447M1200 | 110 mm length | M-Bus | | | | |
| | for heating | | | | | |
| EW450A1200 | Qp=1.5m³/h | None | • | • | | |
| EW450P1200 | DN15 | Pulse output | | | • | • |
| EW450M1200 | 110 mm length | M-Bus | | | | |
| | for heating | | | | | |
| | and chilled water | | | | | |

| | | | EW1100AC1200+ | EW1101AC1200+ | EW1100AC1200+ | EW1101AC1200+ |
|-------------------|-------------------------|--------------|----------------------|----------------------|----------------------|----------------------|
| | | | EWA110C1520-RF | EWA110C1520-RF | EWA110C1520-MBUS | EWA110C1520-MBUS |
| | | | Multijet water meter | Multijet water meter | Multijet water meter | Multijet water meter |
| | | | Q3=2.5m³/h | Q3=2.5m³/h | Q3=2.5m³/h | Q3=2.5m³/h |
| | | | DN15 | DN15 | DN15 | DN15 |
| | | | 30°C | 90°C | 30°C | 90°C |
| | | | 110 mm length | 110 mm length | 110 mm length | 110 mm length |
| | | Interface | RF | RF | M-Bus | M-Bus |
| Ultrasonic heat n | neters | | | | | |
| EW7730A1200 | Qp=1.5m ³ /h | None | | | | |
| EW7730F1200 | DN15 | RF | • | • | | |
| EW7730K1200 | 110 mm length | M-Bus + 2 | | | • | • |
| | for heating | pulse inputs | | | | |
| EW7730M1200 | | M-Bus | | | • | • |
| EW7731A1200 | Qp=1.5m³/h | None | | | | |
| EW7731F1200 | DN15 | RF | • | • | | |
| EW7731M1200+ | 110 mm length | M-Bus + 2 | | | • | • |
| EWA3022074 | for heating | pulse inputs | | | | |
| EW7731M1200 | and chilled water | M-Bus | | | • | • |
| Multijet heat met | ers | • | | | | |
| EW447A1200 | Qp=1.5m³/h | None | | | | |
| EW447P1200 | DN15 | Pulse output | | | | |
| EW447M1200 | 110 mm length | M-Bus | | | • | • |
| | for heating | | | | | |
| EW450A1200 | Qp=1.5m ³ /h | None | | | | |
| EW450P1200 | DN15 | Pulse output | | | | |
| EW450M1200 | 110 mm length | M-Bus | | | • | • |
| | for heating | | | | | |
| | and chilled water | | | | | |

NOTE: Qp is used for heat meters, Qn is used for water meters to EN1434 and Q3 is used for water meters to MID.

NOTE: To evaluate properly RF applications it is suggested to contact Honeywell personnel.

| EW535M5777 | Izar-Center 60 | |
|------------|--|--|
| | M-Bus master for max. 60 M-Bus meters | |
| EW535M5778 | Izar-Center 120 | |
| | M-Bus master for max. 120 M-Bus meters | |
| EW535M5780 | Izar-Center 250 | |
| | M-Bus master for max. 250 M-Bus meters | |
| EW535M5781 | Izar-Center 60 | |
| | Memory M-Bus master for max. 60 M-Bus meters, data logger with 256 MByte memory | |
| EW535M5782 | Izar-Center 120 | |
| | Memory M-Bus master for max. 120 M-Bus meters, data logger with 256 MByte memory | |
| EW535M5783 | Izar-Center 250 | |
| | Memory M-Bus master for max. 250 M-Bus meters, data logger with 256 MByte memory | |
| EW535M0131 | M-Bus Receiver 868MHz | |
| | Hydro-Radio 868 receiver for stationary installation with Izar-Center 60/120/250 interface | |

42615GE25

Balancing

| V5012C0103 | | Diaphragm for differential pressure automatic balancing 10 to 30 kPa |
|------------|--|---|
| V5012C0306 | | Diaphragm for differential pressure automatic balancing 30 to 60 kPa |

Apartment heating controls

| EvoHome | | Room thermostat, programmable multizone |
|------------------|---|---|
| | 150 150 150 150 150 150 150 150 150 150 | |
| TH232-AF-230-OEM | | Room thermostat, weekly programmable 230Vac |

Water treatment

| NK300SOFT-1/2A | Heating water softening device |
|----------------|-------------------------------------|
| NK300VE-1/2A | Heating water desalinization device |

Additional information for a correct design of the system

- The unit performs properly if working conditions of inlets (flows, temperatures, pressure) are aligned to planned conditions.
- · Consider a proper balancing of the hydraulic system.
- Assume a correct diversity factor of the DHW consumption in the building.
- Use an electronic variable pump.
- · Consider a by-pass at the end of the main rise.
- When possible, avoid too long distances between main rise, EHIU1, DHW terminals.
- Consider proper pipings insulation.
- Heating water must be according to VDI 2035.
- Domestic water hardness must be below 15dGH and pH 7-9.
- It is suggested to install the units in a protected space outside the apartments.

Environmental and Combustion Controls

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