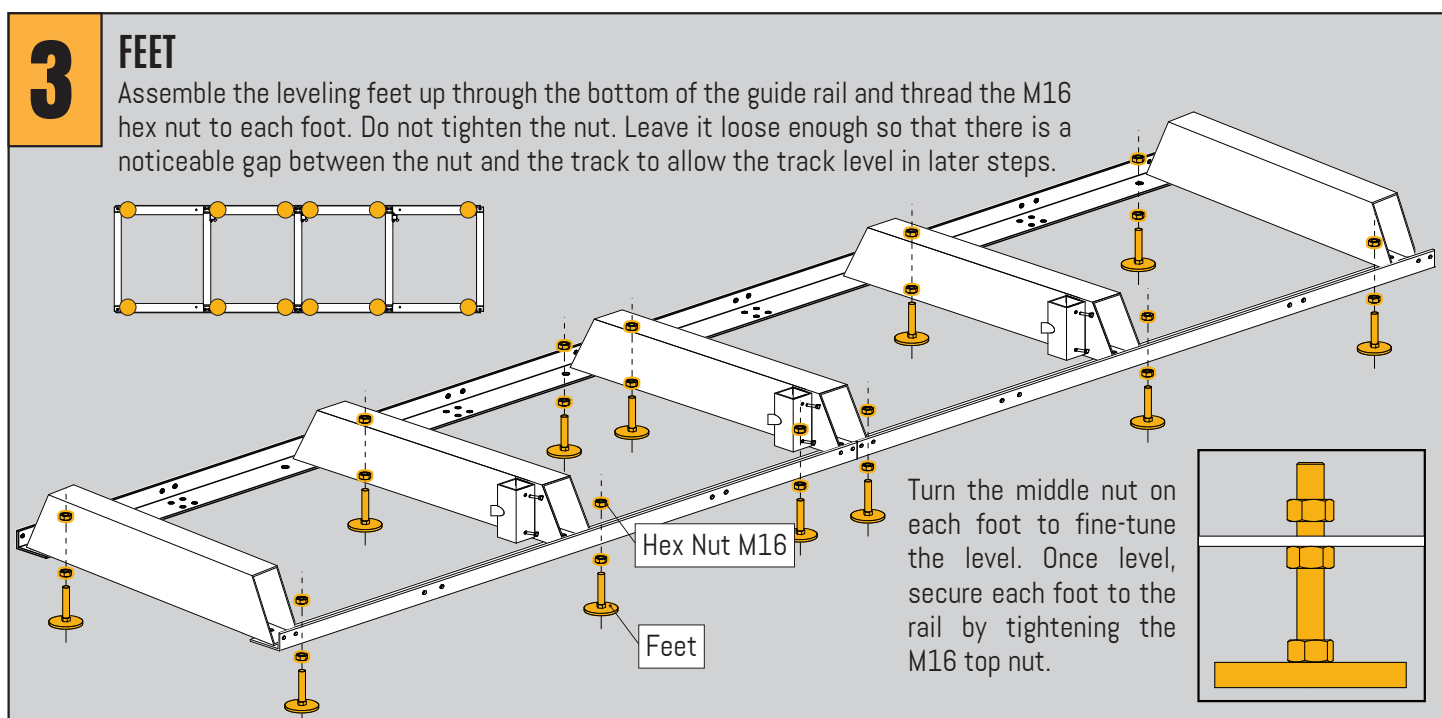
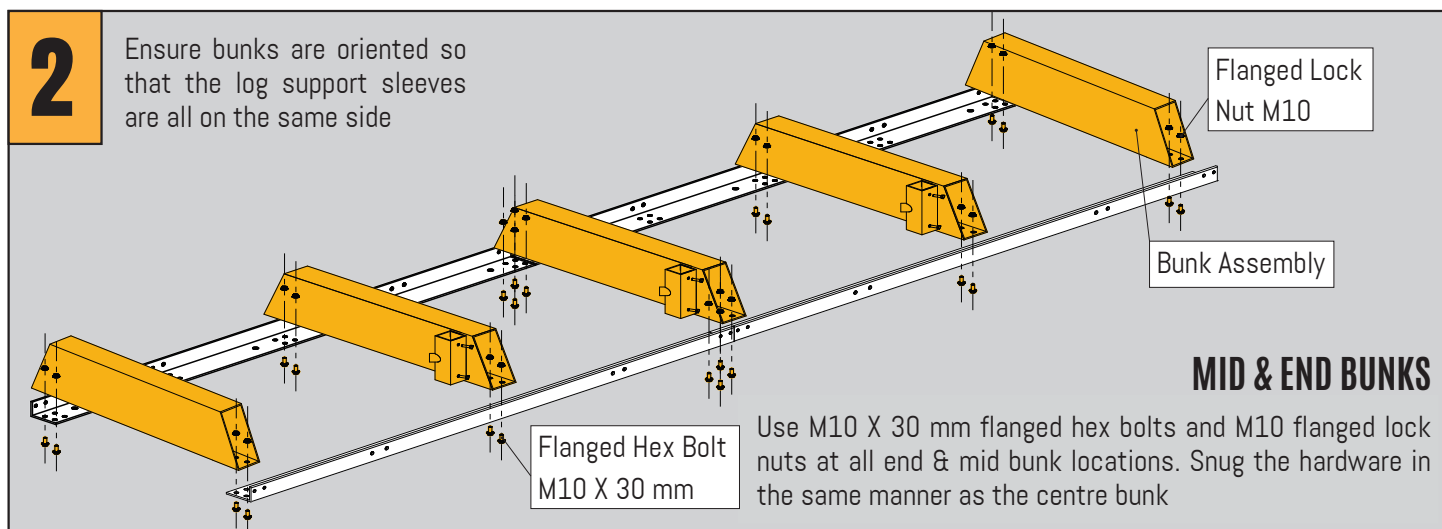
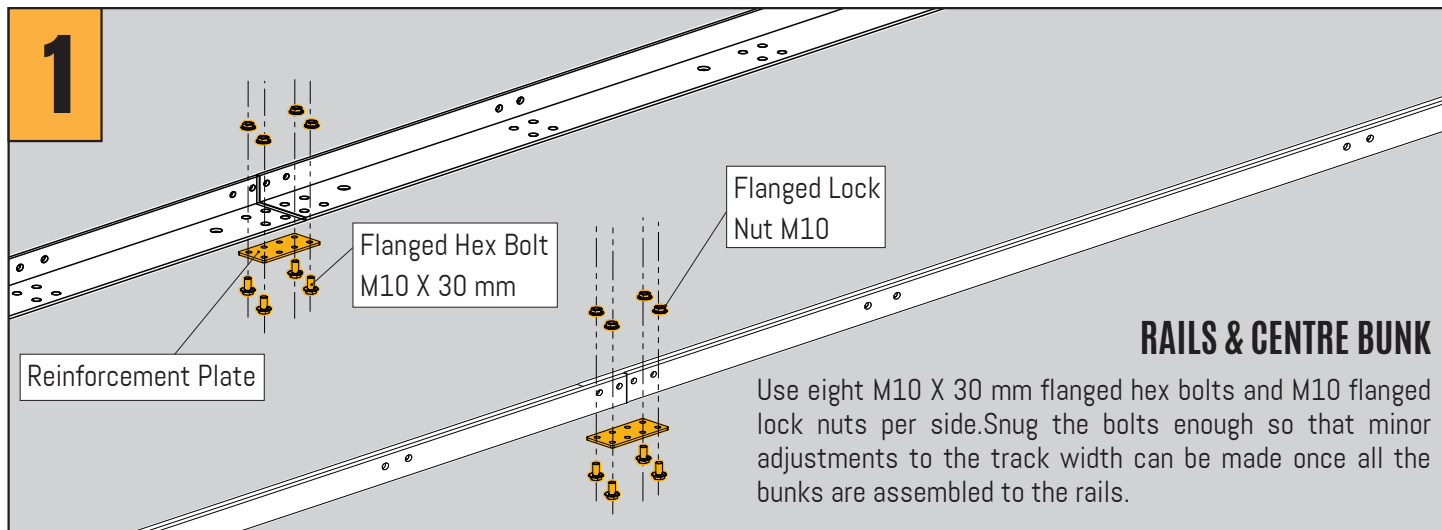


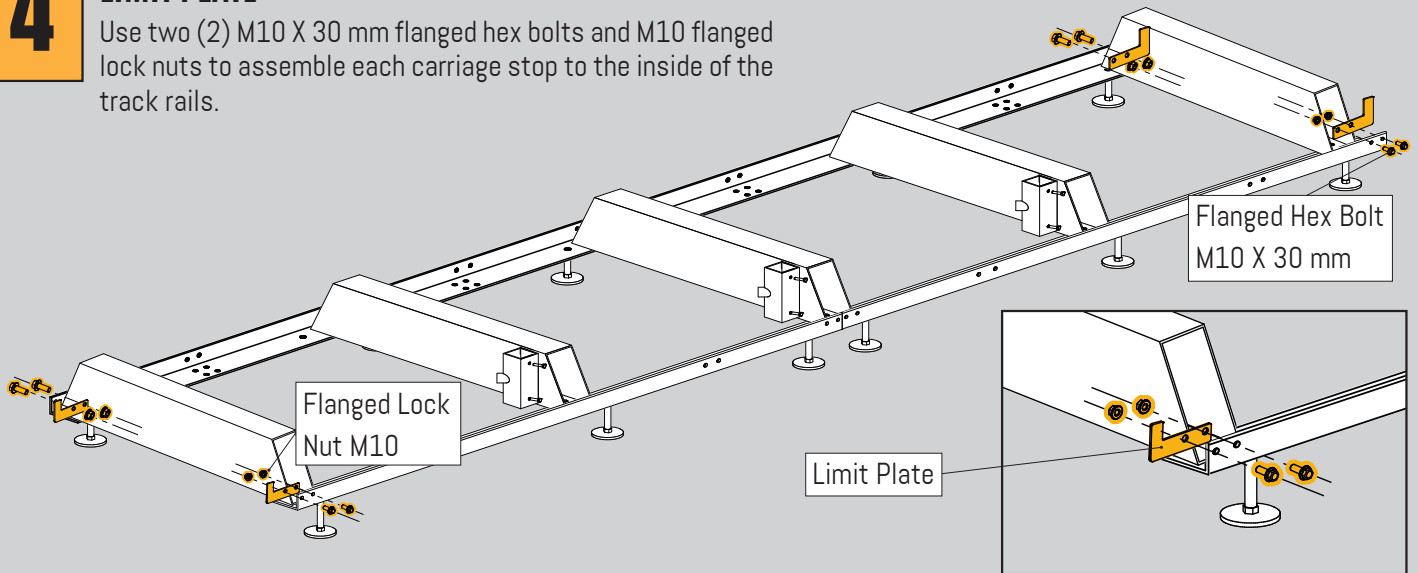
32" Portable Sawmill ASSEMBLY



4

LIMIT PLATE

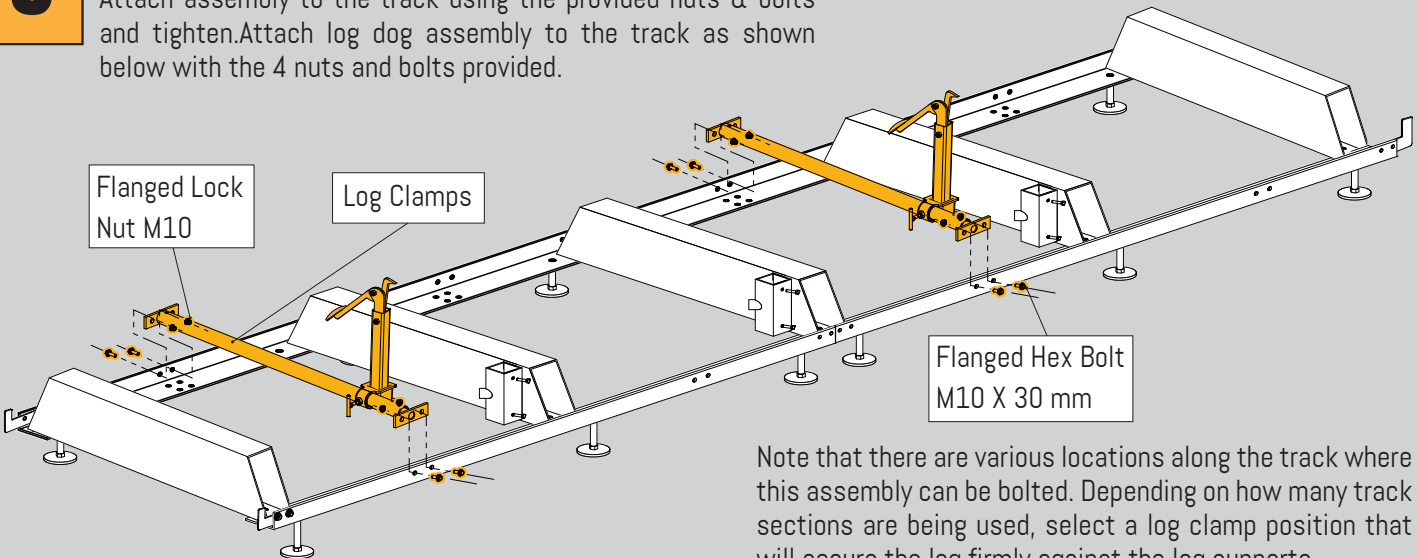
Use two (2) M10 X 30 mm flanged hex bolts and M10 flanged lock nuts to assemble each carriage stop to the inside of the track rails.



5

LOG CLAMPS

Attach assembly to the track using the provided nuts & bolts and tighten. Attach log dog assembly to the track as shown below with the 4 nuts and bolts provided.

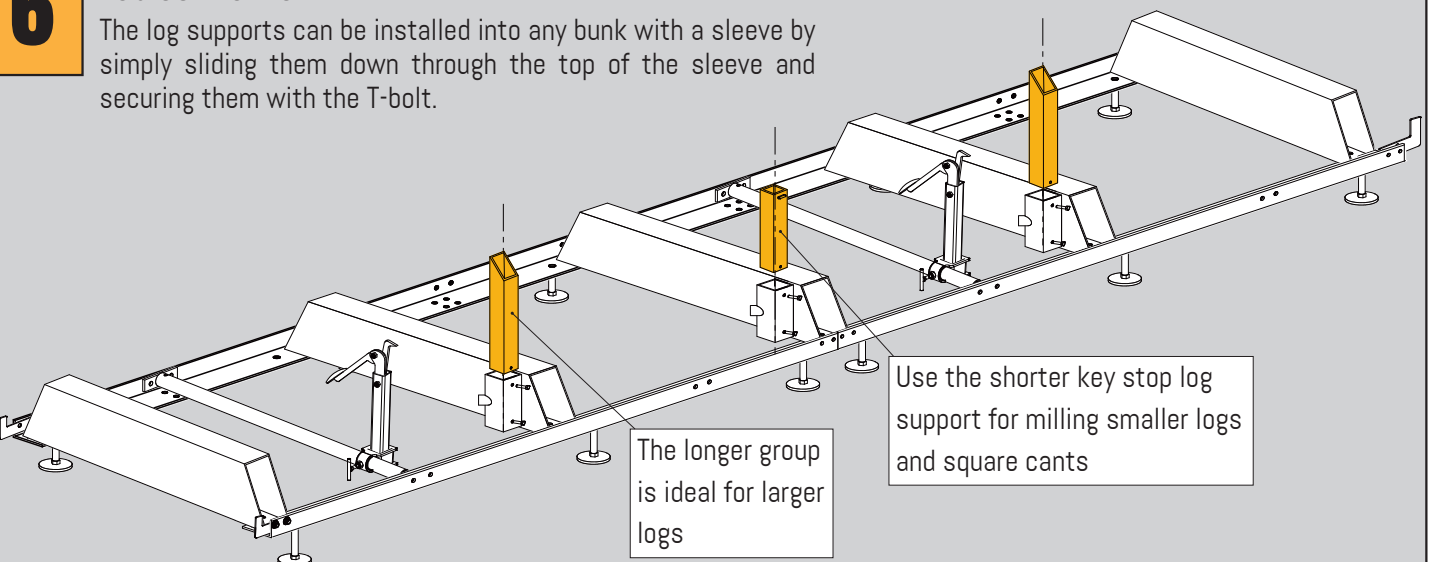


Note that there are various locations along the track where this assembly can be bolted. Depending on how many track sections are being used, select a log clamp position that will secure the log firmly against the log supports.

6

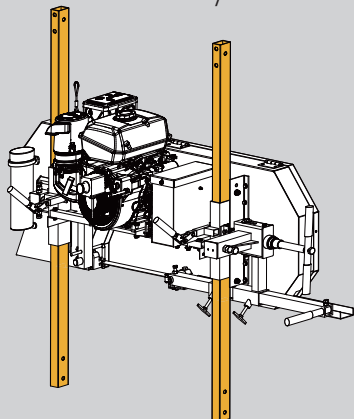
LOG SUPPORTS

The log supports can be installed into any bunk with a sleeve by simply sliding them down through the top of the sleeve and securing them with the T-bolt.



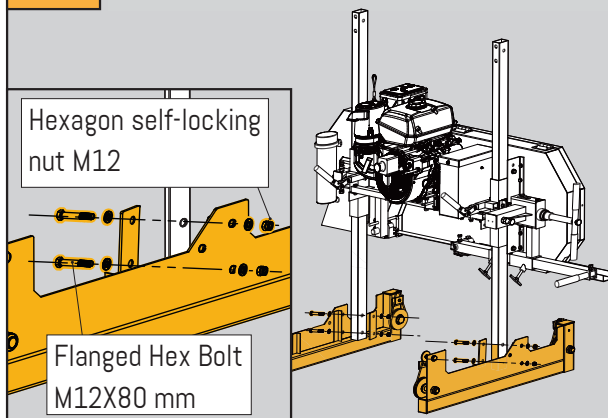
7 SAWMILL HEAD ASSEMBLY

Insert vertical post assemblies into corresponding locations in head assembly.



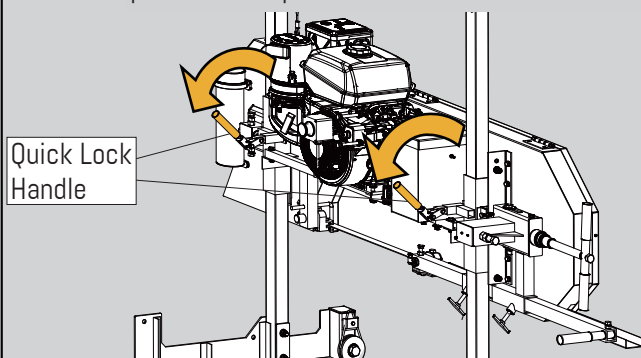
8

Assemble front vertical post to wheel assembly using the two bolts and back plate. Repeat same step for the other front vertical post assembly.



9

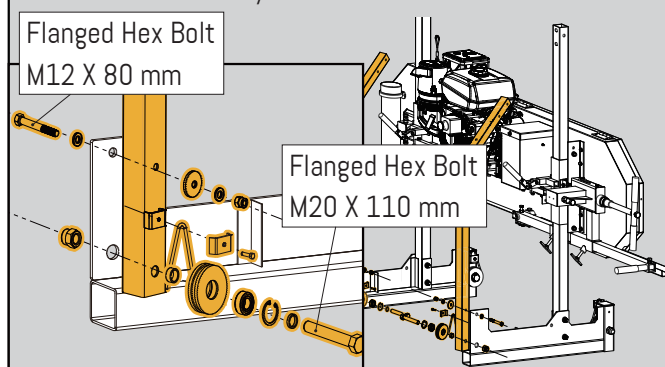
Lock the cam handles on both square posts to prevent the head from moving when it is stood up in the coming steps. Ensure that when activating the cam handles, the clamps securely lock on the square vertical post.



10

REAR POSTS

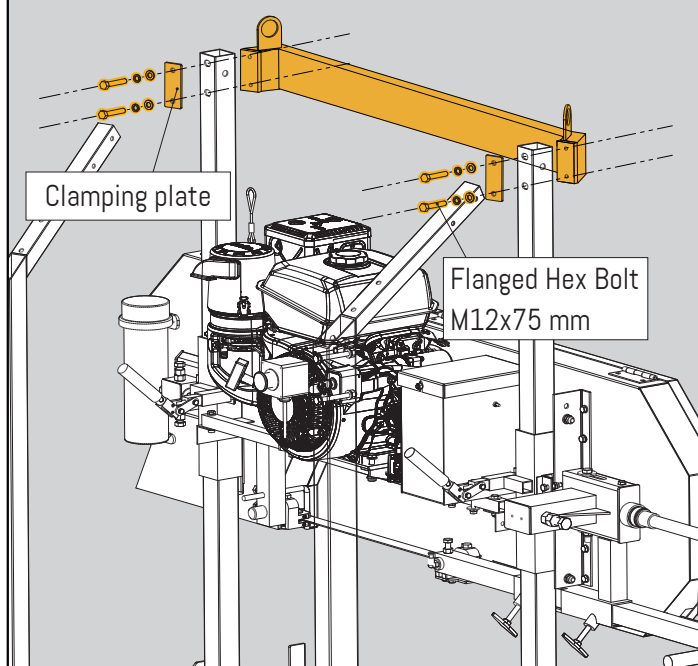
Assemble rear vertical post to wheel assembly using the two bolts and back plate. Repeat same step for the other rear vertical post assembly.



11

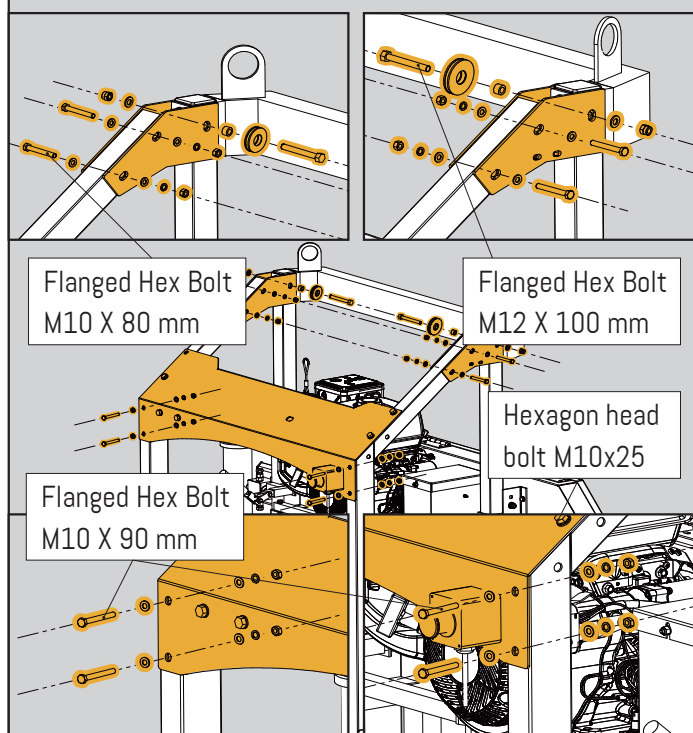
CROSS BEAM & HEAD STOPS

Slide the cross beam into the two square tube post. Bolt the top of the square tube post and the cross beam.



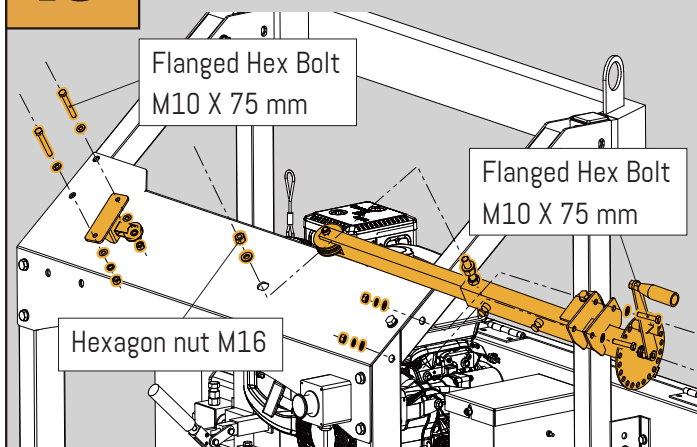
12

Install the connecting clamping plate, upper arch and steel cable roller, using wrench to hold the nut, tighten the bolt.



13

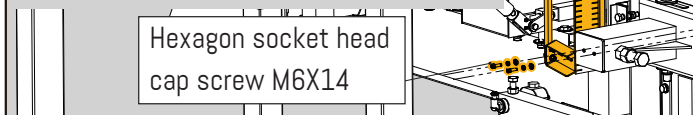
Install the lifting system. Use a wrench to hold the nut and tighten the bolt.



14

LOG SCALE

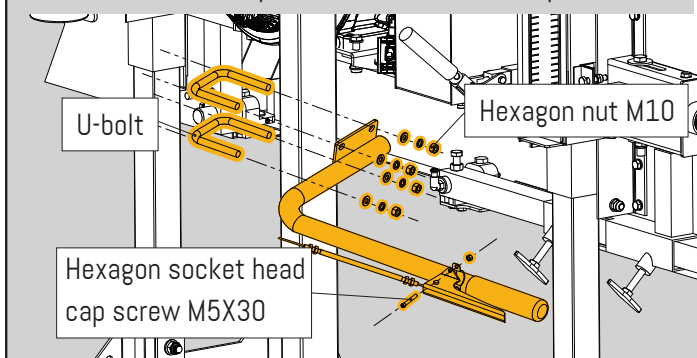
1. Install the ruler. Use a wrench to hold the nut and tighten the bolt.
2. Install the square indicator rod to the sawmill using the two bolts and tighten. Slide the scale indicator over the square rod and tighten.



15

LOG SCALE

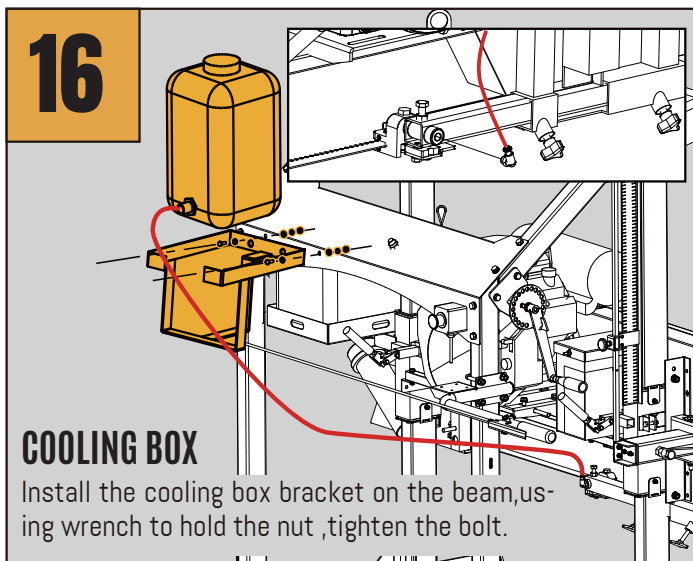
Install the push handle onto the rear post of the machine using provided U-bolts and nuts, the installation height can be adjusted. Tighten the nuts in a position suitable for the operator.



16

COOLING BOX

Install the cooling box bracket on the beam, using wrench to hold the nut, tighten the bolt.



16

Short cable

Long cable



LIFT CABLE ROUTING

Route the cables on both sides as shown in the below image.

17

ELECTRIC WIRE CONNECT

Connect the wiring plugs together.

