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INSTRUCTION MANUAL



RWXLT

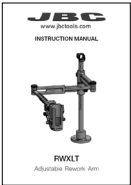
Adjustable Rework Arm with 3 Axes

This manual corresponds to the following reference:

RWXLT-A

Packing List

The following items are included:

		
Adjustable Rework Arm 1 unit	Hose Clamp* 1 unit Ref. 0017056	Height Adjustment Flange* 1 unit Ref. 0023991
		
	Adapter for TET 1 unit Ref. 0017059	Adapter for JTT 1 unit Ref. 0017058
		
Flange 1 unit		Flange Nut 3 units
		
	Flange Screw 3 units	
		
		Flange Washer 3 units
		
Headless Screw* 1 unit Ref. 0017057	Allen Key 3 mm 1 unit Ref. 0034684	Manual 1 unit Ref. 0034918

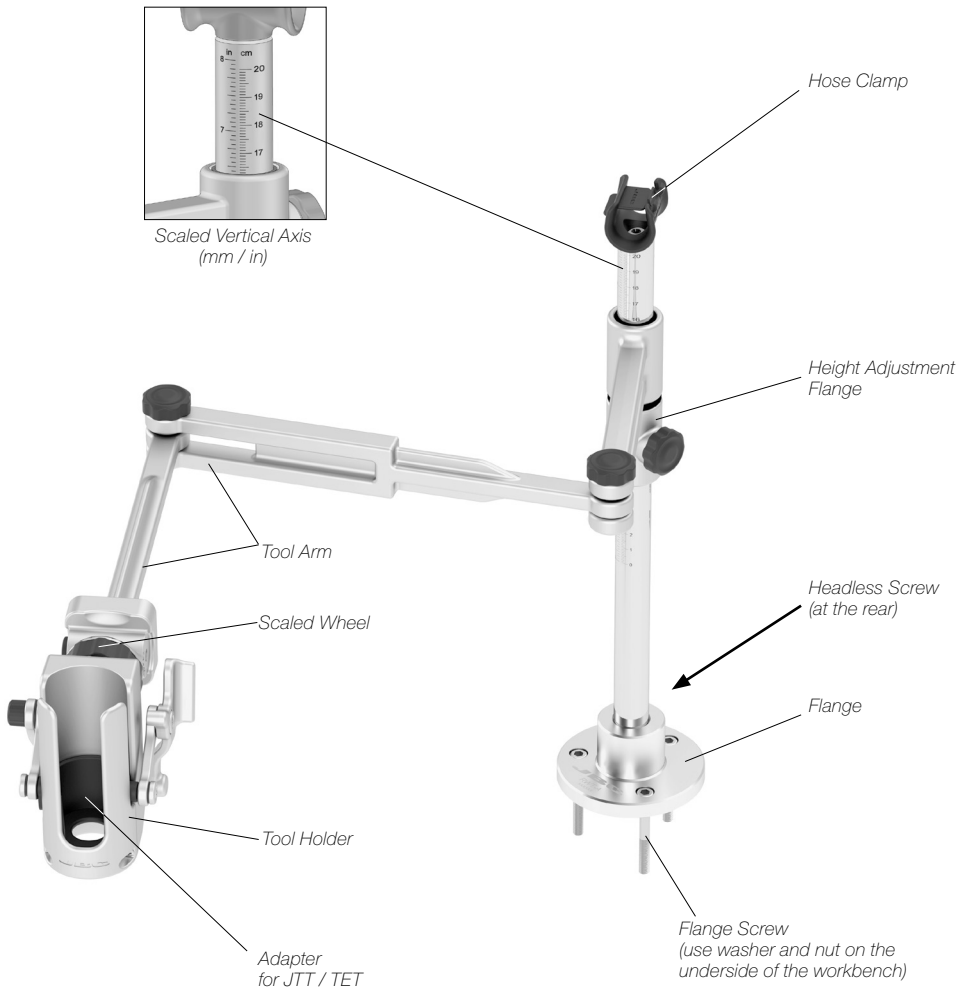
* Already assembled

Features

RWXLT enables hands-free working with the JBC hot air tools. Both JTT Heater Hose Set and TET Precision Heater Hose Set can be used thanks to the adapters supplied.

RWXLT can be fixed to the workbench using the flange, screws and nuts.

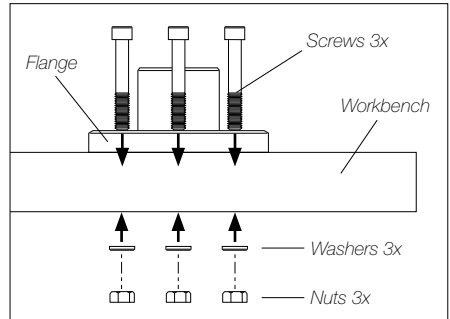
The scaled vertical axis and the scaled wheel allow the working position to be adjusted and fixed, which is an advantage when repeating the same soldering positions.



Tool Arm Assembly

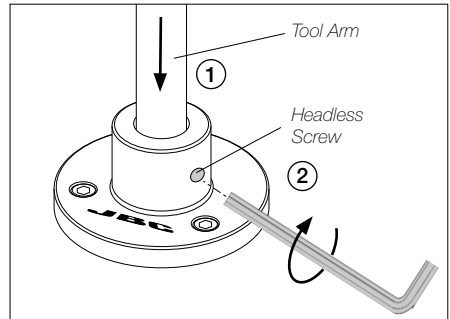
Flange Assembly

Fix the flange onto the workbench with the supplied screws, nuts and washers.



Setting up the Tool Arm

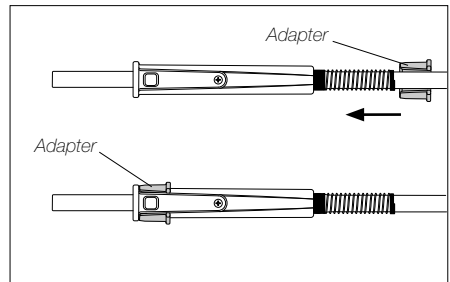
Fit the tool arm into the flange (1) and tighten the headless screw (2) by using the Allen key.



Heater Hose Assembly

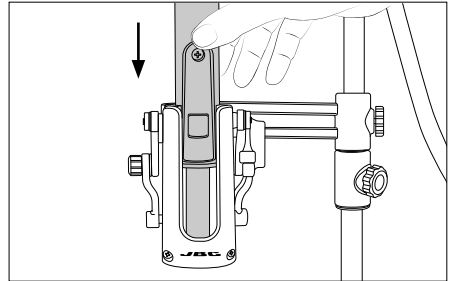
Inserting the TET/JTT Adapter

Slide the adapter along the hose up to the end of the handle.



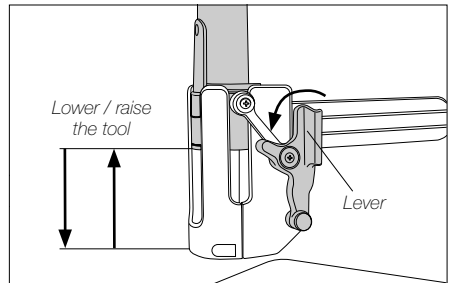
Fit Heater into Tool Holder

Insert the tool completely into the tool holder with its adapter previously assembled.



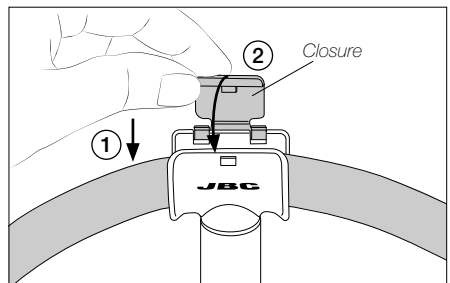
Lower the Tool

Pull the lever to lower the tool. After having finished the working process raise the tool to free up the workspace.



Fit Heater Hose to Hose Clamp

Fit the heater hose into the hose clamp (1) and move the closure down (2).

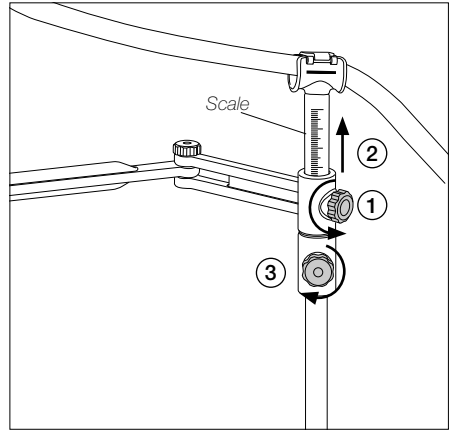


Tool Arm Height Adjustment

Make sure the tool arm knob is loose (1) before adjusting the tool holder's height.

Slide the tool arm to the appropriate height (2) and secure its position by tightening the height adjustment flange knob (3).

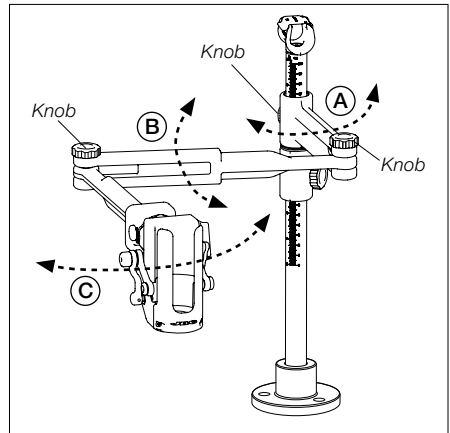
The scale on the vertical axis makes it easy to adjust the system to the desired height.



Work Position Adjustment

According to the work needs, the tool arm allows adjustments for different positions. The articulated arm covers the entire working area.

Position the arm as needed and loosen or tighten the knobs to allow or block the movements (A), (B) and (C).

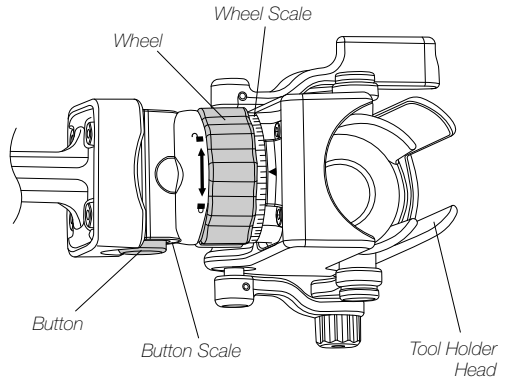


Tool Holder Adjustment

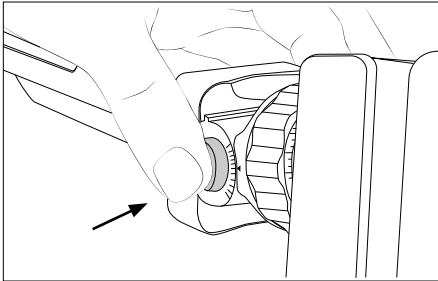
The tool holder head position enables an individual tool position adjustment.

By pressing the button and/or loosening the wheel, the tool holder head position can be adjusted.

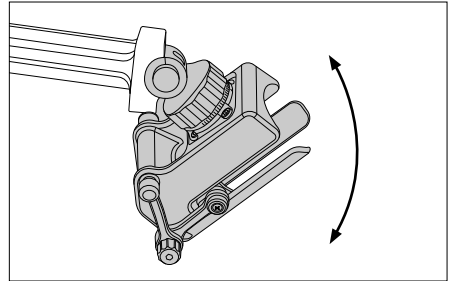
Both axes have a scale for higher precision.



Tilting movement

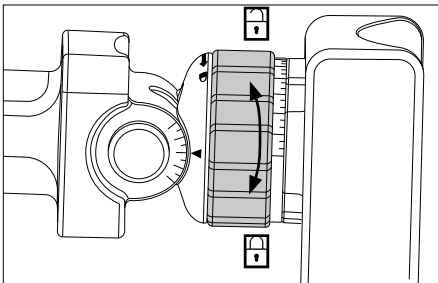


By pressing the button you can rotate the tool holder up or down.

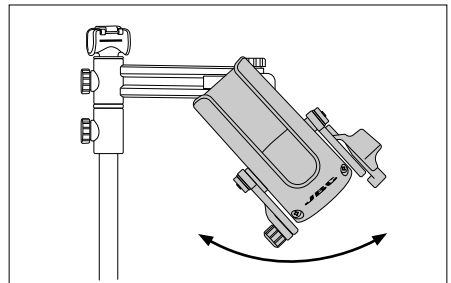


The movement allows a rotation between -40° and $+40^\circ$.

Rotating movement



You can lock or unlock the lateral rotation mechanism by turning the fixing wheel a quarter.

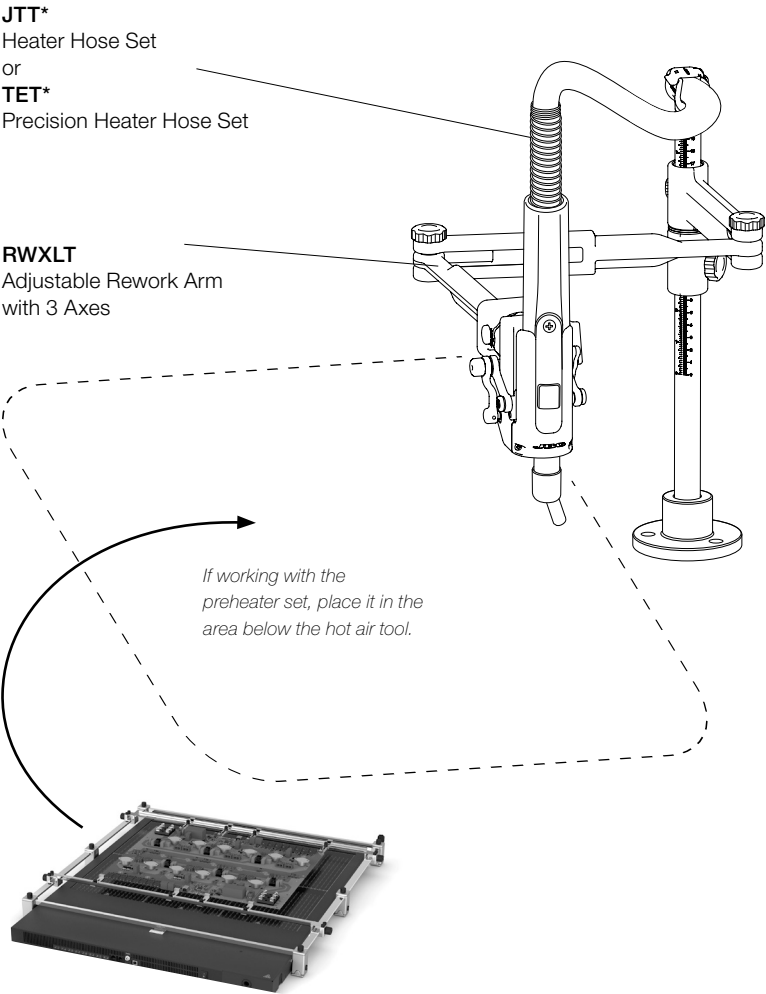


The movement allows a rotation between -90° and $+90^\circ$.

Workplace Example

RWXLTL is designed to be used with hot air tools **TET*** and **JTT***.

Two tool adapters for TET and JTT are included with RWXLTL. Use the appropriate adapter for the respective tool.



* Not included, sold separately.

Accessories

Preheater Sets

JBC offers preheater sets for different PCB sizes.

The set includes a preheater with its console and PCB support.

PHNEK Preheater Set for PCBs up to 11x7cm / 4x3"

- Heating area:
108 x 70 mm / 4.25 x 2.75 in
- Thermocouple connections: 2x
- Clearance PCB to preheater:
22, 45 or 65 mm / 0.87, 1.77 or 2.56 in



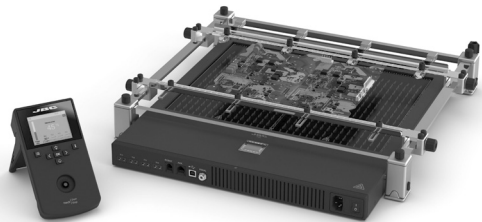
PHSEK Preheater Set for PCBs up to 13x13cm / 5x5"

- Heating area:
130 x 135 mm / 5.12 x 5.31 in
- Thermocouple connections: 4x
- Clearance PCB to preheater:
22, 45 or 65 mm / 0.87, 1.77 or 2.56 in



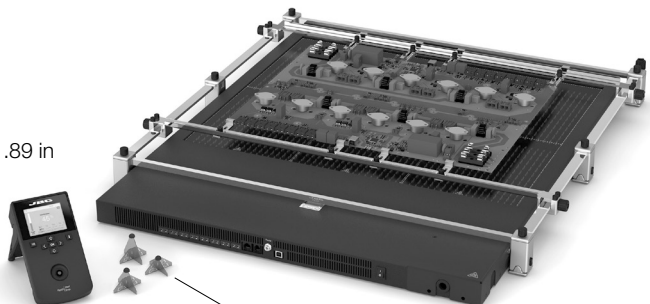
PHBEK Preheater Set for PCBs up to 36x28cm / 14x11"

- Heating area:
360 x 277 mm / 14.2 x 10.9 in
- Thermocouple connections: 4x
- Clearance PCB to preheater:
28, 38 or 48 mm / 1.10, 1.50 or 1.89 in



PHXLEK Preheater Set for PCBs up to 51x61cm / 20x24"

- Heating area:
510 x 610 mm / 20.07 x 24 in
- 6 independent work zones, each:
255 x 203 mm / 10.04 x 8 in
- Thermocouple connections: 8x
- Clearance PCB to preheater:
28, 38 or 48 mm / 1.10, 1.50 or 1.89 in



Metal supports included

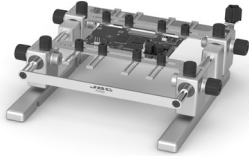
Accessories

PCB Supports

JBC offers PCB supports for different PCB sizes.

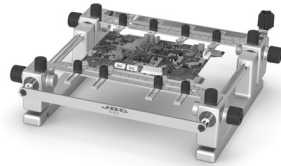
PHSN Support for PCBs up to 11x7cm / 4x3"

- Clearance PCB to preheater:
22, 45 or 65 mm / 0.87, 1.77 or 2.56 in



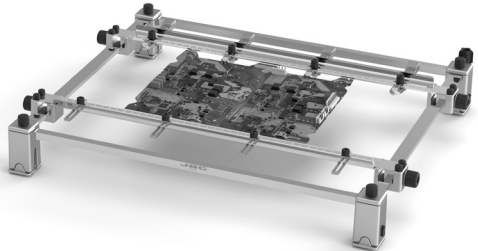
PHSS Support for PCBs up to 13x13cm / 5x5"

- Clearance PCB to preheater:
22, 45 or 65 mm / 0.87, 1.77 or 2.56 in



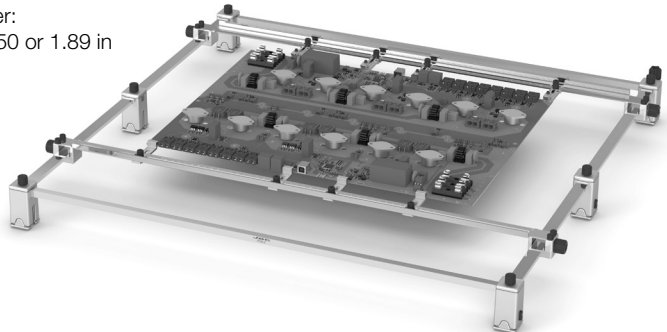
PHBS Support for PCBs up to 36x28cm / 14x11"

- Clearance PCB to preheater:
28, 38 or 48 mm / 1.10, 1.50 or 1.89 in



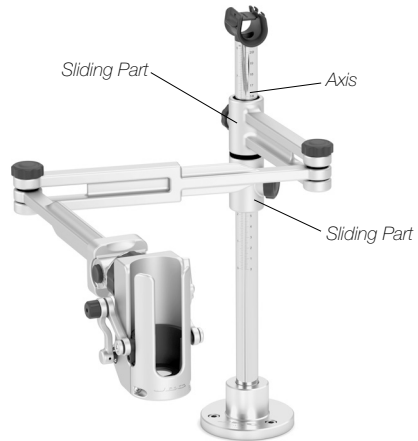
PHXLS Support for PCBs up to 51x61cm / 20x24"

- Clearance PCB to preheater:
28, 38 or 48 mm / 1.10, 1.50 or 1.89 in



Maintenance

- Check periodically that RWXLT is clean, especially the sliding parts and the axis.
- Use a damp cloth when cleaning. Alcohol can only be used to clean the metal parts.
- Replace any defective or damaged parts. Use original JBC spare parts only.
- Repairs should only be performed by a JBC authorized technical service.



Safety



It is imperative to follow safety guidelines to prevent electric shock, injury, fire or explosions.

- Do not use the equipment for any purpose other than PCB rework. Incorrect use may cause a fire.
- The temperature of accessible surfaces may remain high after the unit is turned off. Handle with care.
- Be careful with the fumes produced when soldering.
- Keep your workplace clean and tidy. Wear appropriate protection glasses and gloves when working to avoid personal harm.
- Utmost care must be taken with liquid tin waste which can cause burns.
- This appliance can be used by children over the age of eight as well as persons with reduced physical, sensory or mental capabilities or lacking experience provided that they have been given adequate supervision or instruction concerning the use of the appliance and understand the hazards involved. Children must not play with the appliance.
- Maintenance must not be carried out by children unless supervised.

Specifications

RWXLT

Adjustable Rework Arm with 3 Axes

Length: 684.5 mm / 26.95 in

Ref. **RWXLT-A**

- Arm Height: 381.5 mm / 15.02 in
- Arm Length: 684.5 mm / 26.95 in
- Total Net Weight: 3.03 kg / 6.68 lb

- Package Dimensions / Weight: 474 x 368 x 195 mm / 4.64 kg
(L x W x H) 18.66 x 14.49 x 7.68 in / 10.23 lb

Complies with CE standards.
ESD Safe.

JBC

Warranty

JBC's 2 year warranty covers this equipment against all manufacturing defects, including the replacement of defective parts and labor.

Warranty does not cover product wear or misuse.

In order for the warranty to be valid, equipment must be returned, postage paid, to the dealer where it was purchased.



This product should not be thrown in the garbage.

In accordance with the European directive 2012/19/EU, electronic equipment at the end of its life must be collected and returned to an authorized recycling facility.

