

The optimal printing environment temperature is 25-30 °C. If the printing environment temperature is too low and prints stick to the FEP film, please try increasing the bottom exposure time.									
3DP Model	Resin Type	Color	Bottom Exposure(s)	Normal Exposure(s)	Layer Height(mm)	Z Lifting Distance(mm)	Z Lifting Speed(mm/min)	Z Retract Speed(mm/min)	Rest Time After Retract(s)
ELEGOO Mars 4	Standard Resin	Grey	25-30	2.5-3	0.05	2+3	75+230	230+75	0.5
ELEGOO Mars 4	Standard Resin	Black	30-35	3-3.5	0.05	2+3	75+230	230+75	0.5
ELEGOO Mars 4	Standard Resin	White	25-30	2.5-3	0.05	2+3	75+230	230+75	0.5
ELEGOO Mars 4	Standard Resin	Clear Red	25-30	2.5-3	0.05	2+3	75+230	230+75	0.5
ELEGOO Mars 4	Standard Resin	Clear Green	25-30	2.5-3	0.05	2+3	75+230	230+75	0.5
ELEGOO Mars 4	Standard Resin	Translucent	30-35	3-3.5	0.05	2+3	75+230	230+75	0.5
		Clear	35-40	6-8	0.05	2+3	75+230	230+75	0.5
ELEGOO Mars 4	Standard Resin	Clear Blue	25-30	2.5-3	0.05	2+3	75+230	230+75	0.5
ELEGOO Mars 4	Standard Resin	Blue	25-30	2.5-3	0.05	2+3	75+230	230+75	0.5
ELEGOO Mars 4	Standard Resin	Yellow	25-30	2.5-3	0.05	2+3	75+230	230+75	0.5
ELEGOO Mars 4	Standard Resin	Maroon	30-35	3-3.5	0.05	2+3	75+230	230+75	0.5
ELEGOO Mars 4	Standard Resin	Beige	25-30	2.5-3	0.05	2+3	75+230	230+75	0.5
ELEGOO Mars 4	Standard Resin 2.0	Grey	25-30	2.5-3	0.05	2+3	75+230	230+75	0.5
ELEGOO Mars 4	Standard Resin 2.0	Black	30-35	3-3.5	0.05	2+3	75+230	230+75	0.5
ELEGOO Mars 4	ABS-Like Resin	Grey	25-30	2.5-3	0.05	2+3	75+230	230+75	0.5
ELEGOO Mars 4	ABS-Like Resin	Black	30-35	3-3.5	0.05	2+3	75+230	230+75	0.5
ELEGOO Mars 4	ABS-Like Resin	White	25-30	2.5-3	0.05	2+3	75+230	230+75	0.5
ELEGOO Mars 4	ABS-Like Resin	Clear Red	25-30	2.5-3	0.05	2+3	75+230	230+75	0.5
ELEGOO Mars 4	ABS-Like Resin	Clear Green	25-30	2.5-3	0.05	2+3	75+230	230+75	0.5
ELEGOO Mars 4	ABS-Like Resin	Translucent	30-35	3-3.5	0.05	2+3	75+230	230+75	0.5
		Clear	35-40	6-8	0.05	2+3	75+230	230+75	0.5
ELEGOO Mars 4	ABS-Like Resin	Clear Blue	25-30	2.5-3	0.05	2+3	75+230	230+75	0.5
ELEGOO Mars 4	ABS-Like Resin	Blue	25-30	2.5-3	0.05	2+3	75+230	230+75	0.5
ELEGOO Mars 4	ABS-Like Resin	Yellow	25-30	2.5-3	0.05	2+3	75+230	230+75	0.5
ELEGOO Mars 4	ABS-Like Resin	Maroon	30-35	3-3.5	0.05	2+3	75+230	230+75	0.5
ELEGOO Mars 4	ABS-Like Resin	Beige	25-30	2.5-3	0.05	2+3	75+230	230+75	0.5
ELEGOO Mars 4	ABS-Like Resin	Mint Green	25-30	2.5-3	0.05	2+3	75+230	230+75	0.5
ELEGOO Mars 4	ABS-Like Resin	Smoky Black	25-30	2.5-3	0.05	2+3	75+230	230+75	0.5
ELEGOO Mars 4	ABS-Like Resin 2.0	Grey	25-30	2.5-3	0.05	2+3	75+230	230+75	0.5
ELEGOO Mars 4	ABS-Like Resin 2.0	White	25-30	2.5-3	0.05	2+3	75+230	230+75	0.5
ELEGOO Mars 4	ABS-Like Resin 2.0	Black	30-35	3-3.5	0.05	2+3	75+230	230+75	0.5
ELEGOO Mars 4	ABS-Like Resin 2.0	Clear Green	25-30	2.5-3	0.05	2+3	75+230	230+75	0.5
ELEGOO Mars 4	ABS-Like Resin 2.0	Clear	30-35	3-3.5	0.05	2+3	75+230	230+75	0.5
ELEGOO Mars 4	ABS-Like Resin 3.0	Grey	25-30	2.8-3.2	0.05	2+3	75+230	230+75	0.5
ELEGOO Mars 4	ABS-Like Resin 3.0	Black	30-35	3-3.5	0.05	2+3	75+230	230+75	0.5
ELEGOO Mars 4	ABS-Like Resin 3.0	Clear Red	25-30	2.8-3.2	0.05	2+3	75+230	230+75	0.5
ELEGOO Mars 4	ABS-Like Resin 3.0	Clear Green	25-30	2.8-3.2	0.05	2+3	75+230	230+75	0.5
ELEGOO Mars 4	ABS-Like Resin 3.0	Translucent	30-35	3-3.5	0.05	2+3	75+230	230+75	0.5
ELEGOO Mars 4	ABS-Like Resin 3.0	Mint Green	30-35	2.8-3.2	0.05	2+3	75+230	230+75	0.5

ELEGOO Mars 4	ABS-Like Resin 3.0	Yellow	25-30	2.8-3.2	0.05	2+3	75+230	230+75	0.5
ELEGOO Mars 4	ABS-Like Resin 3.0	Smoky Black	25-30	2.8-3.2	0.05	2+3	75+230	230+75	0.5
ELEGOO Mars 4	ABS-Like Resin 3.0	Beige	25-30	2.8-3.2	0.05	2+3	75+230	230+75	0.5
ELEGOO Mars 4	ABS-Like Resin 3.0	White	25-30	2.8-3.2	0.05	2+3	75+230	230+75	0.5
ELEGOO Mars 4	ABS-Like Resin 3.0	Clear Blue	25-30	2.8-3.2	0.05	2+3	75+230	230+75	0.5
ELEGOO Mars 4	ABS-Like Resin 3.0	Blue	25-30	2.8-3.2	0.05	2+3	75+230	230+75	0.5
ELEGOO Mars 4	Water Washable Resin	Ceramic Grey	25-30	2.5-3	0.05	2+3	75+230	230+75	0.5
ELEGOO Mars 4	Water Washable Resin	Black	30-35	3-3.5	0.05	2+3	75+230	230+75	0.5
ELEGOO Mars 4	Water Washable Resin	White	25-30	2.5-3	0.05	2+3	75+230	230+75	0.5
ELEGOO Mars 4	Water Washable Resin	Clear Red	25-30	2.5-3	0.05	2+3	75+230	230+75	0.5
ELEGOO Mars 4	Water Washable Resin	Clear Green	25-30	2.5-3	0.05	2+3	75+230	230+75	0.5
ELEGOO Mars 4	Water Washable Resin	Clear Blue	25-30	2.5-3	0.05	2+3	75+230	230+75	0.5
ELEGOO Mars 4	Water Washable Resin	Yellow	25-30	2.5-3	0.05	2+3	75+230	230+75	0.5
ELEGOO Mars 4	Water Washable Resin	Beige	25-30	2.5-3	0.05	2+3	75+230	230+75	0.5
ELEGOO Mars 4	Water Washable Resin	Mint Green	25-30	2.5-3	0.05	2+3	75+230	230+75	0.5
ELEGOO Mars 4	Water Washable Resin	Smoky Black	25-30	2.5-3	0.05	2+3	75+230	230+75	0.5
ELEGOO Mars 4	Standard Plant-based Resin	Grey	25-30	2.5-3	0.05	2+3	75+230	230+75	0.5
ELEGOO Mars 4	Standard Plant-based Resin	Black	30-35	3-3.5	0.05	2+3	75+230	230+75	0.5
ELEGOO Mars 4	Standard Plant-based Resin	White	25-30	2.5-3	0.05	2+3	75+230	230+75	0.5
ELEGOO Mars 4	Standard Plant-based Resin	Clear Green	25-30	2.5-3	0.05	2+3	75+230	230+75	0.5
ELEGOO Mars 4	Standard Plant-based Resin	Translucent	30-35	3-3.5	0.05	2+3	75+230	230+75	0.5
ELEGOO Mars 4	ABS-Like Plant-based Resin	Grey	25-30	2.5-3	0.05	2+3	75+230	230+75	0.5
ELEGOO Mars 4	ABS-Like Plant-based Resin	Black	30-35	3-3.5	0.05	2+3	75+230	230+75	0.5
ELEGOO Mars 4	ABS-Like Plant-based Resin	White	25-30	2.5-3	0.05	2+3	75+230	230+75	0.5
ELEGOO Mars 4	ABS-Like Plant-based Resin	Clear Green	25-30	2.5-3	0.05	2+3	75+230	230+75	0.5
ELEGOO Mars 4	ABS-Like Plant-based Resin	Translucent	30-35	3-3.5	0.05	2+3	75+230	230+75	0.5
ELEGOO Mars 4	8K Water Washable Resin	Grey To Purple	25-35	2.5-3	0.05	2+3	75+230	230+75	0.5
ELEGOO Mars 4	8K Water Washable Resin	Space Grey	25-35	2.5-3	0.05	2+3	75+230	230+75	0.5
ELEGOO Mars 4	8K Water Washable Resin	Vanilla	25-35	2.5-3	0.05	2+3	75+230	230+75	0.5
ELEGOO Mars 4	8K Standard Resin	White Smoke	25-35	2.5-3	0.05	2+3	75+230	230+75	0.5
ELEGOO Mars 4	8K Standard Resin	Space Grey	25-35	2.5-3	0.05	2+3	75+230	230+75	0.5
ELEGOO Mars 4	8K Standard Resin	Red Clay	25-35	2.5-3	0.05	2+3	75+230	230+75	0.5
ELEGOO Mars 4	8K Standard Resin	Vanilla	25-35	2.5-3	0.05	2+3	75+230	230+75	0.5
ELEGOO Mars 4	Thermochromic Resin	White Smoke	25-35	2.5-3	0.05	2+3	75+230	230+75	0.5
ELEGOO Mars 4	Dental Castable UV Resin	Clear Green	25-35	3.5-4.5	0.05	2+3	75+230	230+75	0.5
ELEGOO Mars 4	Dental Orthodontic UV Resin	Orange	25-35	2.5-3.5	0.05	2+3	75+230	230+75	0.5
ELEGOO Mars 4	Dental Model UV Resin	Orange	25-35	2.5-3.5	0.05	2+3	75+230	230+75	0.5