

## Cutting tools add greater versatility to STIHL's power products line.

See the table on pages 44 and 45 for the wide range of cutting heads and blades, which can be used on STIHL trimmers, brushcutters and clearing saws.

## NEW!

**EasySpool™** version reloads line by simply inserting line into eyelets and turning knob. See page 34.

## NOTE:

Barrier bar and large deflector must be attached when using a metal grass blade with loop handle trimmer.

## IMPORTANT INFORMATION:

Improper use of any brushcutter/trimmer can cause serious or fatal injury. Read, understand and follow all safety instructions in your owner's manual. To reduce the risk of injury from blade contact, circular saw blades may be used on FS brushcutters that have a bicycle handle and double shoulder harness and not on FS brushcutters with a "J" handle or loop handle. Other rigid blades may be used on FS brushcutters having a bicycle handle, a "J" handle, or a loop handle equipped with a barrier bar. To reduce the risk of eye injury, always wear proper eye protection. Always use the appropriate deflector for the type of cutting attachment, as explained in your owner's manual.

## Cutting Around Obstacles



### STIHL SuperCut™ head

Fully automatic, double line, for trimming and mowing. Nylon line is automatically kept at the proper cutting length.



### AUTOCUT® head

Double line for trimming and mowing. Nylon line is fed automatically by tapping the cutting head on the ground. **New EasySpool™ version available.**



### TrimCut™ head

Manual-feed nylon head is particularly suitable for mowing low-growing grass around solid obstacles.



### STIHL PolyCut™ head

A universal cutting tool for trimming large areas. Fitted with three thermoplastic blades.



## Small Weeds



### AUTOCUT® head

Double line for working on large areas. Nylon line is advanced automatically by tapping the cutting head on the ground.



### STIHL PolyCut™ head

A universal cutting tool for trimming large areas. Fitted with three thermoplastic blades.



### Fixed line head

Manual nylon line head uses pre-cut lengths of line. For trimming around trees, between shrubs, along edges, walls and fences.

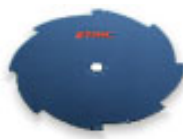


## Large Weeds



### PolyCut™ head

A universal cutting tool for trimming large areas. Fitted with three thermoplastic blades.



### Metal blade

Steel, 8 teeth, for cutting thick, dry weeds or reeds.



### Metal blade

Steel, four cutting edges, for working on large areas of tough weeds and heavy grass.



## Reeds, Brush, Heavy Grass



### Metal blade

Steel, 8 teeth, for cutting thick, dry weeds and reeds.



### Brush knife

Steel, for thinning and clearing tough, tangled weeds, undergrowth and scrub. Can work both horizontally and vertically.



### Circular saw blade, scratcher tooth

Steel, for gnarled bushes and thin tree trunks.



## Brush, Small Trees



### Circular saw blade, scratcher tooth

Steel, for gnarled bushes and thin tree trunks.



### Circular saw blade, chisel tooth

Steel, for gnarled bushes and thin tree trunks (depends on diameter of trunk and techniques used).






# CUTTING HEADS & BLADES SELECTION CHART

Cutting Heads and Blades for STIHL Trimmers and Brushcutters						Trimmer Line Diameters Standard Optional		FS 60*		FS 45* FS 46*		FS 55R/55RC FS 55RT KM 55/85R KM 110R		FS 75*		FS 80 FS 83 FS 85		FS 80R/83R 85R/110R FS 83RT/85RT KM 83/85		FS 85RX FS 110RX	
	AUTOCUT®	5-2	4006-710-2103	.080	—																
	AUTOCUT®	5-2 C	4006-710-2106	.080	—																
	AUTOCUT®	11-2	4004-710-2192	.080	—																
	AUTOCUT®	21-2	4002-710-2192	.095	.080																
	AUTOCUT®	25-2	4002-710-2191	.095	.080/.105																
	AUTOCUT®	30-2	4002-710-2187	.095	.105																
	AUTOCUT®	40-2	4003-710-2189	.105	.095																
	AUTOCUT®	40-4	4005-710-2102	.095	—																
	STIHL SuperCut™	20-2	4002-710-2184	.095	—																
	STIHL SuperCut™	40-2	4003-710-2142	.095	—																
	TrimCut™	30-2	4002-710-2193	.095	.105																
	TrimCut™	40-2	4003-710-2193	.105	.095																
	TrimCut™	50-2	4005-710-2193	.105	.095																
	Fixed Line Head		4001-713-2100	—	.095/.105/.130																
	STIHL PolyCut™	5-3	4004-710-2180																		
	STIHL PolyCut™	6-3	4006-710-2104																		
	STIHL PolyCut™	20-3	4002-710-2189																		
	STIHL PolyCut™	40-3	4111-710-2190																		
	Grass-4	25.4 mm	4001-713-3801																		
	Grass-4	20 mm	4000-713-3801																		
	Grass-8	25.4 mm	4001-713-3803																		
	Grass-8	20 mm	4000-713-3802																		
	Brush Knife	25.4 mm	4112-713-4100																		
	Brush Knife	20 mm	4119-713-4100																		
	Brush Knife	20 mm	4110-713-4100																		
	Scratcher	25.4 mm	4112-713-4201																		
	Scratcher	20 mm	4000-713-4200																		
	Scratcher	20 mm	4000-713-4205																		
	Scratcher	20 mm	4104-713-4200																		
	Chisel	25.4 mm	4112-713-4203																		
	Chisel	20 mm	4119-713-4200																		
	Chisel	20 mm	4110-713-4204																		

\* Trimmers equipped with loop handles. For models which are/were available with optional handles, "R" denotes loop handle version.

Note: Numbers with "mm" show arbor size.  
Consult your owner's manual or your authorized STIHL dealer for approved cutting head/deflector combinations.

 Approved for use with designated unit.  
 Approved only for loop handle with Barrier Bar (4130-791-4400) and deflector kit (4119-007-1013).  
 Approved for use with bike handle, limitstop and double harness.

## Color-coded nylon line

The thickness of the nylon line varies, depending on the performance class and operating conditions. So that the diameter of the cutting line can be easily determined, our nylon lines are color-coded.

- .065" (1.6 mm) dia.
- .080" (2.0 mm) dia.
- .095" (2.4 mm) dia.
- .105" (2.7 mm) dia.
- .130" (3.3 mm) dia.

### Commercial Line



Use genuine STIHL Polycut™ blades for top performance.



STIHL uses a custom blend of tri-polymers to produce a line with the best all-around characteristics of abrasion resistance, flexibility over time and temperature ranges, and welding resistance.

## replacement line packaging

Line Diameter	25' Coils	35' Coils	50' Coils	1/2 lb. Clamshell	1 lb. Clamshell	3 lb. Spool	5 lb. Spool
● .065							
● .080							
● .080 Quiet Line							
● .095							
● .105							
● .130							
<b>Commercial Line</b>							
● .095							
● .105							
<b>Square Line</b>							
● .095							
● .105							

Available sizes



Visit our website to download instructions on rewinding your trimmer cutting head and maintaining your metal cutting blade.