



Installation Instructions for Sprinter 170

Upper Cabinet / L-Track

Wall Bracing

#61999-75-01-200

General Notes

- 7 pieces of galvanized steel upper wall braces. Gives support when mounting upper cabinets or l-track in this area.
- Please read all instructions thoroughly before starting installing this product.

Parts List

- (1) **#61999-75-01-02** – 144/170/170EXT WB DS Front Support - Galvanized Steel
- (1) **#61999-75-01-07** - 170 / 170 EXT WB DS Middle Forward - Galvanized steel
- (1) **#61999-75-01-08** - 170 / 170 EXT WB DS Middle Rear – Galvanized Steel
- (1) **#61999-75-01-11** – 170 WB DS Rear – Galvanized Steel
- (1) **#61999-75-01-04** – 170 / 170 EXT WB PS Forward – Galvanized Steel
- (1) **#61999-75-01-05** – 170 / 170 EXT WB PS Middle – Galvanized Steel
- (1) **#61999-75-01-10** - 170 WB PS Rear – Galvanized Steel
- (1) Pack of 3/16" Rivets

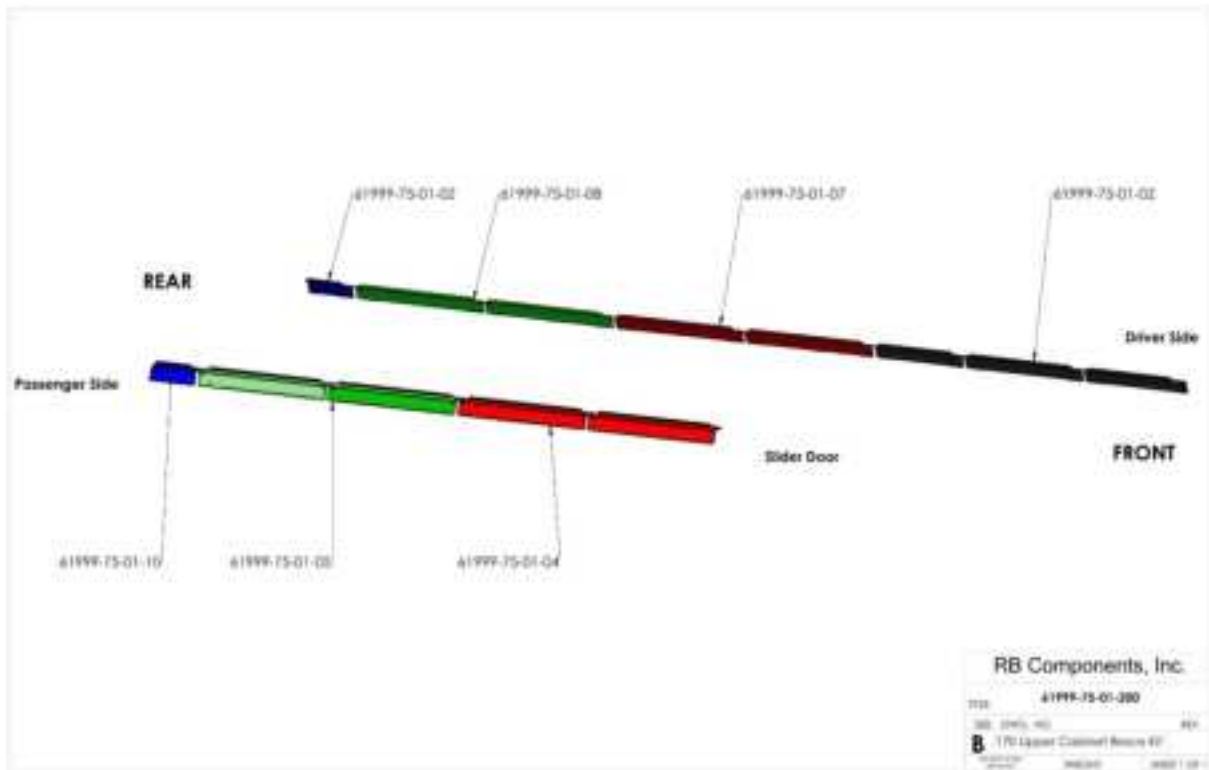
Tools Needed

- #11 Drill bit used for drilling out mounting holes for rivets
- Rivet Gun

- Measuring Tape

Installation

- 1) Start by identifying each of the wall braces by laying these out in the van before installation.



- 2) Once the individual braces have been identified we suggest aligning them properly. Each brace has a cut out for clearance on a small bump out in the frames interior. Align the driver and passenger side braces to align with these cut outs. Once aligned the brace is held up to the top and side support structure of the van. Using a #11 drill bit drill thru the holes and rivet braces into place as shown.



NOTE Picture shown below is referencing a 170 EXT Model. In the 170 models the rear brace used is #61999-75-01-11 (smaller size than shown in 170 EXT Model) in place of #61999-75-01-09



NOTE Picture shown below is referencing a 170 EXT Model. In the 170 models the rear brace used is #61999-75-01-1 (smaller size than shown in 170 EXT Model) in place of #61999-75-01-06



Installation is now complete. If you have any further questions on this or any other RB Components product please feel free to reach us directly (562) 802-1200