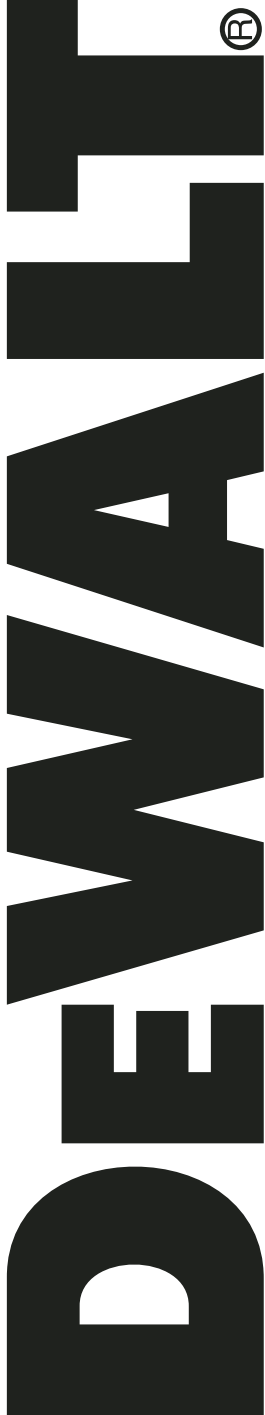


INSTRUCTION MANUAL



DW304P-XE
VS RECIPROCATING SAW

DeWALT Industrial Tool Co.,
701 East Joppa Road, Baltimore, MD 21286 • 20 Fletcher Road, Mooroolbark, VIC 3138 Australia
(JUN05) Form No. 633076-00 DW304P-XE Copyright © 2005 DeWALT

The following are trademarks for one or more DeWALT power tools: the yellow and black color scheme; the “D” shaped air intake grill; the array of pyramids on the handgrip; the kit box configuration; and the array of lozenge-shaped humps on the surface of the tool.

IF YOU HAVE ANY QUESTIONS OR COMMENTS ABOUT THIS OR ANY DeWALT TOOL, CALL US AT: **1800 654 155** (Aust) or **09 526 2556** (NZ).

SAFETY INSTRUCTIONS FOR POWER TOOLS

When using power tools, always observe the safety regulations applicable in your country to reduce the risk of fire, electric shock and personal injury. Read the following safety instructions before attempting to operate this product. Keep these instructions in a safe place.

General Safety Rules

⚠ WARNING! Read all instructions. Failure to follow all instructions listed below may result in electric shock, fire and/or serious injury. The term “power tool” in all of the warnings listed below refers to your mains operated (corded) power tool or battery operated (cordless) power tool.

SAVE THESE INSTRUCTIONS

1. **WORK AREA**
 - a. **Keep work area clean and well lit.** Cluttered and dark areas invite accidents.
 - b. **Do not operate power tools in explosive atmospheres, such as in the presence of flammable liquids, gases or dust.** Power tools create sparks which may ignite the dust or fumes.
 - c. **Keep children and bystanders away while operating a power tool.** Distractions can cause you to lose control.
2. **ELECTRICAL SAFETY**
 - a. **Power tool plugs must match the outlet. Never modify the plug in any way. Do not use any adapter plugs with earthed (grounded) power tools.** Unmodified plugs and matching outlets will reduce risk of electric shock.
 - b. **Avoid body contact with earthed or grounded surfaces such as pipes, radiators, ranges and refrigerators.** There is an increased risk of electric shock if your body is earthed or grounded.
 - c. **Do not expose power tools to rain or wet conditions.** Water entering a power tool will increase the risk of electric shock.
 - d. **Do not abuse the cord. Never use the cord for carrying, pulling or unplugging the power tool. Keep cord away from heat, oil, sharp edges or moving parts.** Damaged or entangled cords increase the risk of electric shock.
 - e. **When operating a power tool outdoors, use an extension cord suitable for outdoor use.** Use of a cord suitable for outdoor use reduces the risk of electric shock.
3. **PERSONAL SAFETY**
 - a. **Stay alert, watch what you are doing and use common sense when operating a power tool. Do not use a power tool while you are tired or under the influence of drugs, alcohol or medication.** A moment of inattention while operating power tools may result in serious personal injury.
 - b. **Use safety equipment. Always wear eye protection.** Safety equipment such as dust mask, non-skid safety shoes, hard hat, or hearing protection used for appropriate conditions will reduce personal injuries.
 - c. **Avoid accidental starting. Ensure the switch is in the off position before plugging in.** Carrying power tools with your finger on the switch or plugging in power tools that have the switch on invites accidents.
 - d. **Remove any adjusting key or wrench before turning the power tool on.** A wrench or a key left attached to a rotating part of the power tool may result in personal injury.
 - e. **Do not overreach. Keep proper footing and balance at all times.** This enables better control of the power tool in unexpected situations.
 - f. **Dress properly. Do not wear loose clothing or jewellery. Keep your hair, clothing and gloves away from moving parts.** Loose clothes, jewellery or long hair can be caught in moving parts.
 - g. **If devices are provided for the connection of dust extraction and collection facilities, ensure these are connected and properly used.** Use of these devices can reduce dust related hazards.
4. **POWER TOOL USE AND CARE**
 - a. **Do not force the power tool. Use the correct power tool for your application.** The correct power tool will do the job better and safer at the rate for which it was designed.
 - b. **Do not use the power tool if the switch does not turn it on and off.** Any power tool that cannot be controlled with the switch is dangerous and must be repaired.
 - c. **Disconnect the plug from the power source before making any adjustments, changing accessories, or storing power tools.** Such preventive safety measures reduce the risk of starting the power tool accidentally.
 - d. **Store idle power tools out of the reach of children and do not allow persons unfamiliar with the power tool or these instructions to operate the power tool.** Power tools are dangerous in the hands of untrained users.

- e. **Maintain power tools. Check for misalignment or binding of moving parts, breakage of parts and any other condition that may affect the power tools operation.** If damaged, have the power tool repaired before use. Many accidents are caused by poorly maintained power tools.
 - f. **Keep cutting tools sharp and clean.** Properly maintained cutting tools with sharp cutting edges are less likely to bind and are easier to control.
 - g. **Use the power tool, accessories and tool bits etc., in accordance with these instructions and in the manner intended for the particular type of power tool, taking into account the working conditions and the work to be performed.** Use of the power tool for operations different from those intended could result in a hazardous situation.
5. **SERVICE**
- a. **Have your power tool serviced by a qualified repair person using only identical replacement parts.** This will ensure that the safety of the power tool is maintained.

Electrical Safety

The electric motor has been designed for one voltage only. Always check that the power supply corresponds to the voltage on the rating plate. 230 V AC means your tool will operate on alternating current. As little as 10% lower voltage can cause loss of power and can result in overheating. All DeWALT tools are factory tested; if this tool does not operate, check the power supply. Your DeWALT tool is double insulated, therefore no earth wire is required.

- **Young children and the infirm.** This appliance is not intended for use by young children or infirm persons without supervision. Young children should be supervised to ensure that they do not play with this appliance.
- **Replacement of the supply cord.** If the supply cord is damaged, it must be replaced by the manufacturer or an authorised DeWALT Service Centre in order to avoid a hazard.

Extension Cords

⚠ CAUTION: Use only extension cords that are approved by the country’s Electrical Authority. Before using extension cords, inspect them for loose or exposed wires, damaged insulation and defective fittings. Replace the cord if necessary.

Additional Safety Instructions

- **Hold tool by insulated gripping surfaces when performing an operation where the cutting tool may contact hidden wiring or its own cord.** Contact with a “live” wire will make exposed metal parts of the tool “live” and shock the operator.
- **Do not operate this tool for long periods of time.** Vibration caused by the operating action of this tool may cause permanent injury to fingers, hands, and arms. Use gloves to provide extra cushion, take frequent rest periods, and limit daily time of use.

⚠ WARNING: Some dust created by power sanding, sawing, grinding, drilling, and other construction activities contains chemicals known to cause cancer, birth defects or other reproductive harm. Some examples of these chemicals are:

- lead from lead-based paints,
- crystalline silica from bricks and cement and other masonry products, and
- arsenic and chromium from chemically-treated lumber (CCA).

Your risk from these exposures varies, depending on how often you do this type of work. To reduce your exposure to these chemicals: work in a well ventilated area, and work with approved safety equipment, such as those dust masks that are specially designed to filter out microscopic particles.

- **Avoid prolonged contact with dust from power sanding, sawing, grinding, drilling, and other construction activities. Wear protective clothing and wash exposed areas with soap and water.** Allowing dust to get into your mouth, eyes, or lay on the skin may promote absorption of harmful chemicals.

⚠ WARNING: Use of this tool can generate and/or disburse dust, which may cause serious and permanent respiratory or other injury. Always use NIOSH/OSHA approved respiratory protection appropriate for the dust exposure. Direct particles away from face and body.

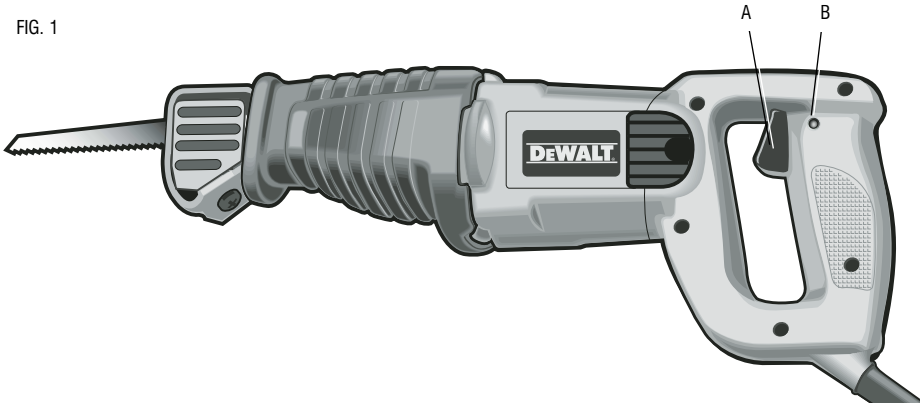
⚠ CAUTION: Wear appropriate personal hearing protection during use. Under some conditions and duration of use, noise from this product may contribute to hearing loss.

- The label on your tool may include the following symbols. The symbols and their definitions are as follows:

V	volts	A	amperes
Hz.....	hertz	W	watts
min.....	minutes	~	alternating current
====	direct current	n0.....	no load speed
▣	Class II Construction	⊕	earthing terminal
⚠	safety alert symbol	.../min.....	revolutions per minute
sfpn.....	surface feet per minute		

SAVE THESE INSTRUCTIONS

FIG. 1



Switch (Variable Speed) (Fig. 1)

The variable speed trigger switch (A) will give added versatility.

To turn the saw “ON”, first press the small lock-off button (B) on the side of the handle and then depress the trigger (A). The further the trigger is depressed the higher the speed of the saw.

To turn the saw “OFF” release the trigger (A).

Blade Clamping (Fig. 2)

⚠ CAUTION: TURN OFF AND UNPLUG SAW.

To install blade into saw:

1. Loosen set screw(B).
2. Insert blade shank (C) from the front between the reciprocating shaft (D) and the blade clamp(E). Locate hole in blade (F) over pin (G) on reciprocating shaft.
3. Tighten set screw. If the blade should break off and the shank does not come out of the clamp, be sure the set screw is loose and eject the shank with a nail or pointed object.

⚠ CAUTION: THE BLADE GUARD IS THERE FOR YOUR SAFETY. DO NOT REMOVE IT

Blade Clamp Release Lever DW304P-XE (Fig. 2)

FIG. 2

⚠ CAUTION: TURN OFF AND UNPLUG SAW.

To install blade into saw:

1. Pull blade clamp release lever (H) up.
2. Insert blade shank from the front.
3. Push blade clamp release lever down.

To remove blade from saw:

1. Open blade clamp release lever.
2. Remove blade.

⚠ CAUTION: THE BLADE GUARD IS THERE FOR YOUR SAFETY. DO NOT REMOVE IT.

Cutting with Blade in Horizontal Position (Fig. 3, 3A)

Installing a blade in the horizontal orientation allows cutting close to floors, walls or ceilings where limited clearance is available. Ensure that the Blade Guard is pressed against the framing to avoid kickback.

Flush-To Cutting (Fig. 4)

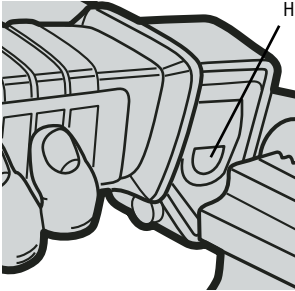
The compact design of the saw motor housing and spindle housing permits extremely close cutting to floors, corners and other difficult areas.

⚠ CAUTION: When sawing into walls, floors or wherever “live” electrical wires may be encountered, **DO NOT TOUCH ANY FRONT METAL PARTS OF THE TOOL!** Hold the tool only by the plastic handle and housing to prevent electric shock if you saw into a “live” wire.

⚠ CAUTION: Always wear eye protection while operating this power tool.

Wood Cutting (Fig. 5)

Before cutting any type of wood, be sure it is firmly anchored or clamped to prevent slipping. Place blade lightly against work to be cut, switch on saw motor and allow it to obtain maximum speed before applying pressure. Always hold saw firmly with both hands while cutting. Whenever possible, the saw shoe must be held firmly against the material being cut. This will prevent the saw from jumping or vibrating and minimize blade breakage.



Metal Cutting (Fig. 6)

This unit has different metal cutting capacities depending upon type of blade used and the metal to be cut. Use a finer blade for ferrous metals and a coarse blade for non-ferrous materials. In thin gauge sheet metals it is best to clamp wood to both sides of sheet. This will insure a clean cut without excess vibration or tearing of metal. Always remember not to force cutting blade as this reduces blade life and causes costly blade breakage.

NOTE: It is generally recommended that when cutting metals you should spread a thin film of oil or other coolant along the line ahead of the saw cut for easier operation and longer blade life.

Pocket Cutting (Fig. 7) (Wood Only)

The initial step in pocket cutting is to measure the surface area to be cut and mark clearly with a pencil, chalk or scribe. Insert pocket cutting blade in blade clamp and tighten blade clamp securely. Next, tip the saw backward until the back edge of the shoe is resting on the work surface. Now switch motor on, always permitting blade to attain maximum speed. Grip handle steadily and begin a slow, deliberate upward swing with the handle of the saw. Blade will begin to feed into material. Always be sure blade is completely through material before continuing with pocket cut.

NOTE: In areas where blade visibility is limited, use the edge of the saw shoe as a guide. Lines for any given cut should be extended beyond edge of cut to be made.

MAINTENANCE

Lubrication

Your tool was properly lubricated before leaving the factory. In from two to six months, depending upon use, take or send your tool to a Service Center, or authorized service station, for a complete cleaning, inspection and lubrication. Tools used constantly on production jobs will need relubrication more often. Also, tools “out of service” for long periods should be relubricated before being put back to work.

Repairs

To assure product SAFETY and RELIABILITY, repairs, maintenance and adjustment (including brush inspection and replacement) should be performed by certified service centers or other qualified service organizations, always using identical replacement parts.

ACCESSORIES

Recommended accessories for use with your tool are available at extra cost from your local service center. If you need any assistance in locating any accessory, please contact DeWALT Industrial Tool Co., 20 Fletcher Road, Mooroolbark, VIC 3138 Australia or call 1800 654 155.

⚠ CAUTION: The use of any non-recommended accessory may be hazardous.

Guarantee

Applicable to hand held Power Tools, Lasers and Nailers.

Three Year Limited Warranty

DeWALT will repair, without charge, any defects due to faulty materials or workmanship for three years from the date of purchase. Please return the complete unit, transportation prepaid, to any DeWALT Service Centre, or any authorised service station.

For warranty repair information, call 1800 654 155.

This warranty does not apply to

- Accessories
- Damage caused where repairs have been made or attempted by others.
- Damage due to misuse, neglect, wear and tear, alteration or modification.

This warranty gives you specific legal rights and you may have other rights under the provisions of the Consumer Guarantee Act 1993 (New Zealand only), Trade Practices Act 1974 and State Legislation (Australia only).

In addition to the warranty, DeWALT tools are covered by our:

FREE ONE YEAR SERVICE CONTRACT

DeWALT will also maintain the tool for free at any time during the first year of purchase. This includes labour, parts and lubrication required to restore the product to sound mechanical and/or electrical condition. Normal wear parts are not covered in this service. Carbon brushes worn more then 50% will be replaced.

NOTE: Three Year Warranty is not applicable to items deemed as consumables. Radial arm saws are covered by a one (1) year warranty only. DeWALT Reserves the right to review its warranty policy prior to launch of any new business development products.

30 DAY NO SATISFACTION GUARANTEE

If you are dissatisfied with any DeWALT power tool, laser or nailer, for any reason, simply return it to the point of purchase with your sales receipt within 30 days for a replacement unit or a full refund.

FREE WARNING LABEL REPLACEMENT: If your warning labels become illegible or are missing, call 1800-654-155 for a free replacement.

DeWALT



DW304PKXE

V.S. RECIPROCATING SAW 29mm STROKE (1 1/8")

WARNING:

For safe operation read instruction manual. Always wear eye protection. Do not expose to rain or use in damp locations.

DeWALT INDUSTRIAL POWER TOOL CO. 20
Fletcher Road Mooroolbark Australia VIC 3138
FOR SERVICE CALL 1800-654-155

FIG. 3

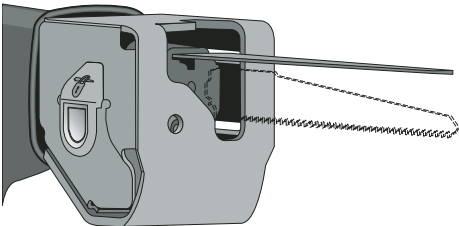


FIG. 3A

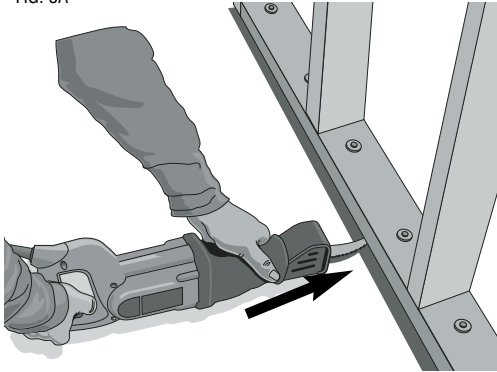


FIG. 4

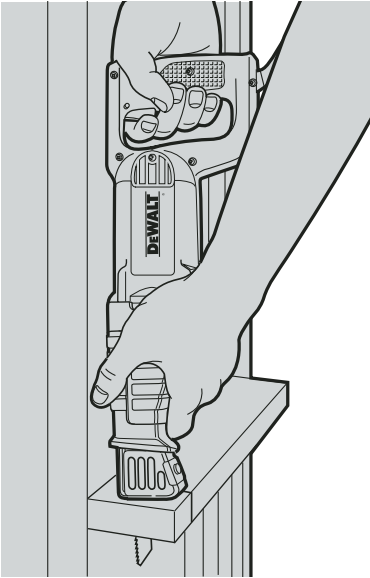


FIG. 5

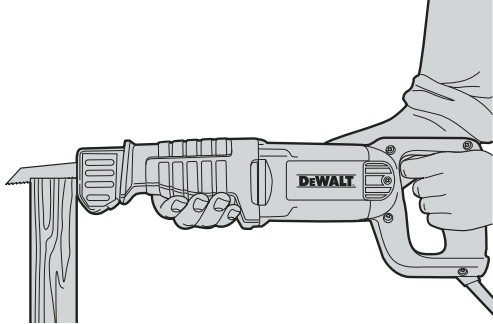


FIG. 6

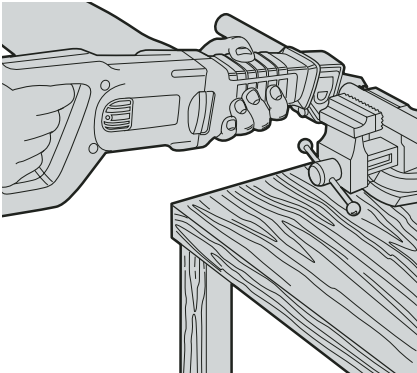
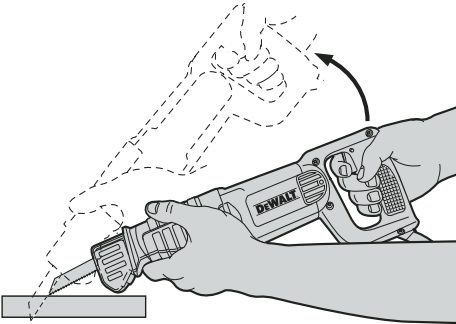


FIG. 7

ROCK TOOL UP TO NORMAL CUTTING POSITION AFTER BLADE HAS CUT THROUGH MATERIAL



STARTING POSITION FOR POCKET CUTTING