

LA-E5P V1.1 Start Guide Rev00

1. Power on

- Make sure the E-stop button is released.
- Turn on the power switch.

2. Feeding

Step 1: Put the film roll on the roller with the inflation end inward.

Step 2: Lift the handle.

Step 3: Wind the film according to the arrow path.

Step 4: Separate the film and wrap it around the air outlet.

Step 5: Lead the film and pass it through the gap between the heating wheel and the rubber wheel.

Step 6: Release the handle.

Step 1:



Step 2:



Step 3:



Step 4:



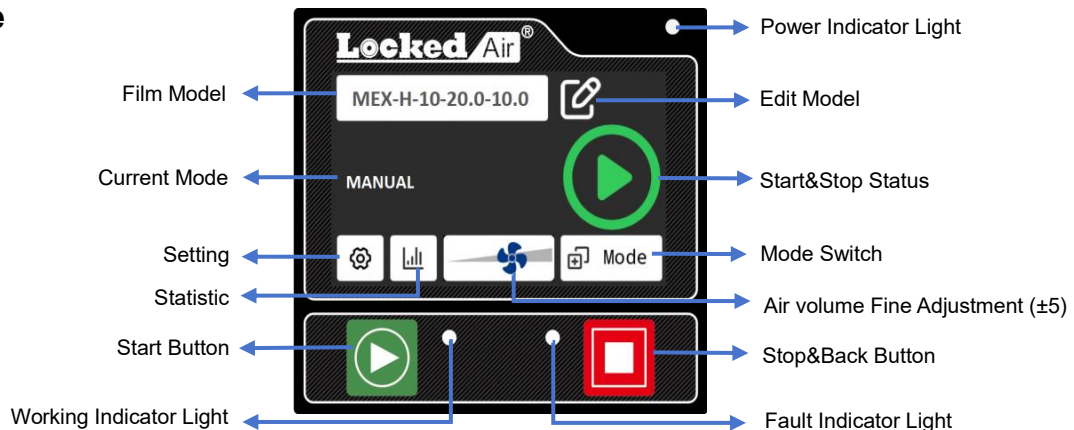
Step 5:



Step 6:



3. Interface



4. Operation

Please confirm the film model and select the corresponding parameters on the touch screen prior to mode selection. After setting the parameters, tap **Mode** to select producing mode, and then start to produce.

Mode	Operation
Manual	After starting, the machine will continuously produce air bags until the the machine is stopped manually or the film runs out.
Timer	Set the timer in advance. The machine will automatically stop when the preset time is reached.
Batch	Set the target production quantity in advance. The machine will automatically stop production once the target quantity is reached.
Auto (Optional)	After starting, the machine will control its start and stop based on the stacking height of the air bags.  - Automatically stop production  - Automatically resume production

