VEVOR® **商标工艺**

打标工艺：(丝印)

尺寸要求：mm

颜色要求： ☐ 白色 White

丝印技术要求:
1、外观表面无明显脏污、落底、漏印、模糊/断线、丝印厚薄不均匀、错位、刮伤等不良现象。
2、印刷内容、字体、字号、CMYK值(色标)、图案、位置要求与样品一致，文字不允许有锯齿现象。
3、附着力测试：先用纯棉布蘸无水酒精(浓度99.5%)对印刷部位脱脂，等其干燥后将3M600胶带粘在印刷区域，并使用铅笔橡皮擦擦拭接触部位以加强胶带与待测区之接触面积，静置(90±30)s后;用手抓住胶带的一端，在垂直方向迅速扯下胶带，同一位置测试5次，当印刷无可视性脱落时为合格。
4、耐醇性测试：用纯棉布蘸满无水酒精(浓度>99.5%)，包在专用的500g砝码头上(包上棉布后测试头的面积约为1cm²)，以40~60次/分钟的速度.20 mm左右的行程,在样本表面来回擦拭50个循环。结果判定:允许字体有轻微的磨损及退色，但要求字体内容仍完整且清晰可认。
5、耐磨性测试：用专用的日本砂质橡皮(橡皮型号:LER902K)，施加500g的载荷，以40次/分钟~60次/分钟的速度，以20mm左右的行程，在样本表面来回磨擦50个循环。结果判定:允许字体有轻微的磨损及退色，但要求字体内容仍完整且清晰可认。
6.必须符合ROHS环保要求

镭射技术要求:
1、外观表面无明显脏污、落底、漏雕、模糊/断线、披锋、气泡、刮伤、雕穿等不良现象。
2、印刷内容、字体、图案、位置要求与样品一致，文字大小统一，文字不允许有锯齿，字体腐蚀现象。
3、耐醇性测试：用纯棉布蘸满无水酒精(浓度>99.5%)，包在专用的500g砝码头上(包上棉布后测试头的面积约为1cm²)，以40~60次/分钟的速度.20 mm左右的行程,在样本表面来回擦拭50个循环。结果判定:油漆层不变色，不落底材为合格

商标丝印工艺需知:

丝印油墨参照表（仅供参考，具体根据油墨师傅调配执行）		丝印厂家自检	自检方式
纸张	油性油墨、水性油墨、高光型油墨、半亮光型油墨、蒸发干燥型油墨、自然干燥型油墨、涂料纸型油墨、塑料合成纸型油墨、板纸纸箱型油墨。	1.异物：丝印后，涂膜附着灰尘或点状、丝状异物。 2.露底：由于丝印位置丝印太薄露底色。 3.漏印：要求丝印位置未丝印到。 4.模糊、断线：丝印不良致丝印线条和图案粗细不均，模糊不清，字线局部不相连。 5.丝印厚薄不均匀：由于丝印操作不当，造成点线或图案的丝印层厚薄不均。 6.错位：由于丝印位置不准，丝印位偏移。 7.附着力差：丝印涂层附着力不够，用3M-810胶纸可贴掉。 8.针孔：涂膜表面能看见针眼状小孔。 9.擦伤、划痕：丝印后保护不善造成。 10.杂色、污渍：非丝印颜色附着在丝印面上。 11.色差：和标准色板相比颜色有偏差。	1.工具及材料：3M-600胶纸 、棉球 、乙醇 、测力计 、软橡皮 、棉签等。 2.丝印抗磨擦力测试：用3M-600胶紧贴于丝印面，手持胶纸一端与被测面成45度角方向迅速拉离，同一位置重复3～4次。检查被测面丝印完好则通过，丝印脱落则拒收。同时，用95%已醇棉球用力5～6N来回擦3次，不掉色、没有颜色深度变化则为通过。 3.丝印耐磨擦试验：将被测件固定在测力计上，用软橡皮对丝印部位来回擦试，测力计力度在(5±1N)，一个来回计一次，测试950～1000次。确认测试后的丝印部位亮度，颜色深度不能有变化，丝印不能有残缺，此为合格。 4.用棉签蘸取95%的乙醇溶液擦试被测表面3～5次，风干后观察测试面丝印，被测表面应无光泽变化，无沾手或被溶解现象。若有，即为严重缺点
塑料	聚氯乙烯用油墨、苯乙烯用油墨、聚乙烯用油墨、丙烯用油墨，聚丙烯、醋酸、赛璐珞、聚酸树脂用油墨		
织物	水性油墨、油性油墨、乳液型油墨等		
木材	水性墨、油性墨		
金属	铝、铁、铜、不锈钢等不同金属专用油墨，包括蒸发干燥型、氧化聚合型、二液反应型油墨等。		
皮革	皮革用油墨		
电路板	电导性油墨、耐腐蚀性油墨、耐电镀及耐氟和耐碱性油墨		
陶瓷/玻璃	陶瓷玻璃器皿用油墨		

注：请提前安排打样，整机实物拍照发微信项目群里，
司顺工设 确认后，才能批量生产！请贵厂配合谢谢！

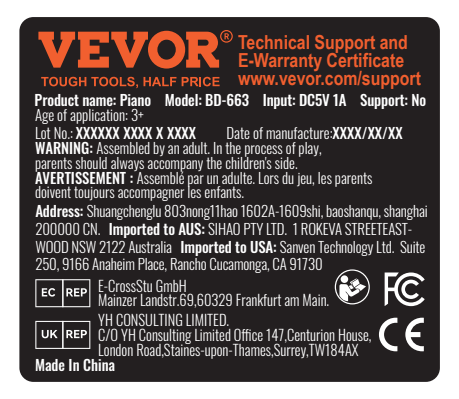
VEVOR® **铭牌**(贴纸、警告标贴、面贴（UI）、印花)

材质要求：PET或其它环保材料，覆哑光或哑光细磨砂膜，使用3M背胶

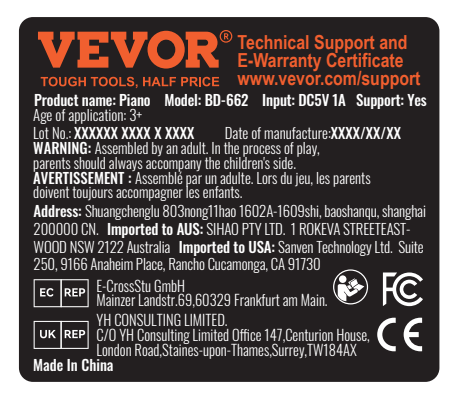
尺寸要求：mm

颜色要求：
🟧 VEVOR 司顺橙色 C0 M77 Y90 K0 R248 G93 B24 PANTONE Orange 021C
⬛ 黑色 PANTONE BLAC

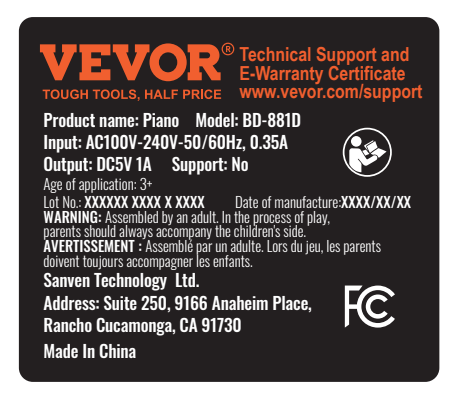
(SKU1) 60*40mm


VEVOR® TOUGH TOOLS, HALF PRICE Technical Support and E-Warranty Certificate www.vevor.com/support
Product name: Piano Model: BD-663 Input: DC5V 1A Support: No
Age of application: 3+
Lot No.: XXXXXX XXXX X XXXX Date of manufacture:XXXX/XX/XX
WARNING: Assembled by an adult. In the process of play, parents should always accompany the children's side.
AVERTISSEMENT : Assemblé par un adulte. Lors du jeu, les parents doivent toujours accompagner les enfants.
Address: Shuangchenglu 803nong11hao 1602A-1609shi, baoshanqu, shanghai 200000 CN. Imported to AUS: SIHAO PTY LTD. 1 ROKEVA STREETEAST-WOOD NSW 2122 Australia Imported to USA: Sanven Technology Ltd. Suite 250, 9166 Anaheim Place, Rancho Cucamonga, CA 91730
EC REP E-CrossStu GmbH Mainzer Landstr.69,60329 Frankfurt am Main.
UK REP YH CONSULTING LIMITED. C/O YH Consulting Limited Office 147,Centurion House, London Road,Staines-upon-Thames,Surrey,TW184AX
Made In China

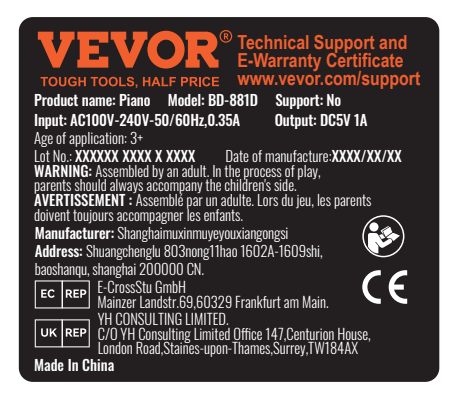
(SKU2) 60*40mm


VEVOR® TOUGH TOOLS, HALF PRICE Technical Support and E-Warranty Certificate www.vevor.com/support
Product name: Piano Model: BD-662 Input: DC5V 1A Support: Yes
Age of application: 3+
Lot No.: XXXXXX XXXX X XXXX Date of manufacture:XXXX/XX/XX
WARNING: Assembled by an adult. In the process of play, parents should always accompany the children's side.
AVERTISSEMENT : Assemblé par un adulte. Lors du jeu, les parents doivent toujours accompagner les enfants.
Address: Shuangchenglu 803nong11hao 1602A-1609shi, baoshanqu, shanghai 200000 CN. Imported to AUS: SIHAO PTY LTD. 1 ROKEVA STREETEAST-WOOD NSW 2122 Australia Imported to USA: Sanven Technology Ltd. Suite 250, 9166 Anaheim Place, Rancho Cucamonga, CA 91730
EC REP E-CrossStu GmbH Mainzer Landstr.69,60329 Frankfurt am Main.
UK REP YH CONSULTING LIMITED. C/O YH Consulting Limited Office 147,Centurion House, London Road,Staines-upon-Thames,Surrey,TW184AX
Made In China

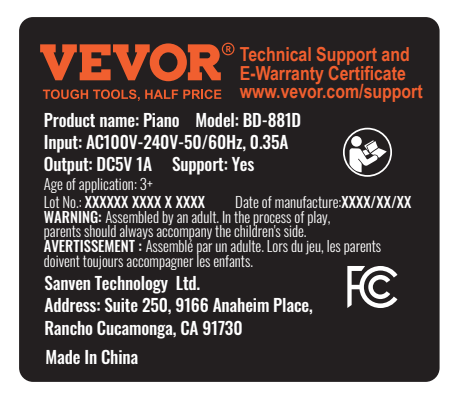
(SKU3) 60*40mm


VEVOR® TOUGH TOOLS, HALF PRICE Technical Support and E-Warranty Certificate www.vevor.com/support
Product name: Piano Model: BD-881D
Input: AC100V-240V-50/60Hz, 0.35A
Output: DC5V 1A Support: No
Age of application: 3+
Lot No.: XXXXXX XXXX X XXXX Date of manufacture:XXXX/XX/XX
WARNING: Assembled by an adult. In the process of play, parents should always accompany the children's side.
AVERTISSEMENT : Assemblé par un adulte. Lors du jeu, les parents doivent toujours accompagner les enfants.
Sanven Technology Ltd.
Address: Suite 250, 9166 Anaheim Place, Rancho Cucamonga, CA 91730
Made In China

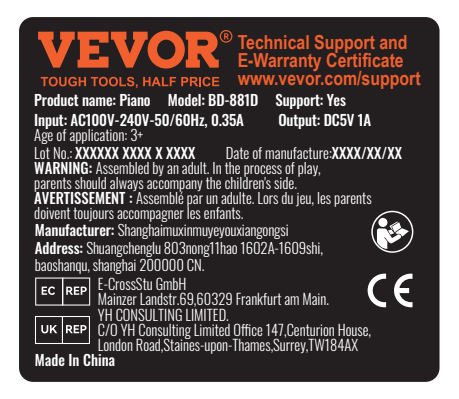
(SKU4) 60*40mm


VEVOR® TOUGH TOOLS, HALF PRICE Technical Support and E-Warranty Certificate www.vevor.com/support
Product name: Piano Model: BD-881D Support: No
Input: AC100V-240V-50/60Hz,0.35A Output: DC5V 1A
Age of application: 3+
Lot No.: XXXXXX XXXX X XXXX Date of manufacture:XXXX/XX/XX
WARNING: Assembled by an adult. In the process of play, parents should always accompany the children's side.
AVERTISSEMENT : Assemblé par un adulte. Lors du jeu, les parents doivent toujours accompagner les enfants.
Manufacturer: Shanghaimuxinmuyeyouxiangongsi
Address: Shuangchenglu 803nong11hao 1602A-1609shi, baoshanqu, shanghai 200000 CN.
EC REP E-CrossStu GmbH Mainzer Landstr.69,60329 Frankfurt am Main.
UK REP YH CONSULTING LIMITED. C/O YH Consulting Limited Office 147,Centurion House, London Road,Staines-upon-Thames,Surrey,TW184AX
Made In China

(SKU5) 60*40mm


VEVOR® TOUGH TOOLS, HALF PRICE Technical Support and E-Warranty Certificate www.vevor.com/support
Product name: Piano Model: BD-881D
Input: AC100V-240V-50/60Hz, 0.35A
Output: DC5V 1A Support: Yes
Age of application: 3+
Lot No.: XXXXXX XXXX X XXXX Date of manufacture:XXXX/XX/XX
WARNING: Assembled by an adult. In the process of play, parents should always accompany the children's side.
AVERTISSEMENT : Assemblé par un adulte. Lors du jeu, les parents doivent toujours accompagner les enfants.
Sanven Technology Ltd.
Address: Suite 250, 9166 Anaheim Place, Rancho Cucamonga, CA 91730
Made In China

(SKU6) 60*40mm


VEVOR® TOUGH TOOLS, HALF PRICE Technical Support and E-Warranty Certificate www.vevor.com/support
Product name: Piano Model: BD-881D Support: Yes
Input: AC100V-240V-50/60Hz, 0.35A Output: DC5V 1A
Age of application: 3+
Lot No.: XXXXXX XXXX X XXXX Date of manufacture:XXXX/XX/XX
WARNING: Assembled by an adult. In the process of play, parents should always accompany the children's side.
AVERTISSEMENT : Assemblé par un adulte. Lors du jeu, les parents doivent toujours accompagner les enfants.
Manufacturer: Shanghaimuxinmuyeyouxiangongsi
Address: Shuangchenglu 803nong11hao 1602A-1609shi, baoshanqu, shanghai 200000 CN.
EC REP E-CrossStu GmbH Mainzer Landstr.69,60329 Frankfurt am Main.
UK REP YH CONSULTING LIMITED. C/O YH Consulting Limited Office 147,Centurion House, London Road,Staines-upon-Thames,Surrey,TW184AX
Made In China

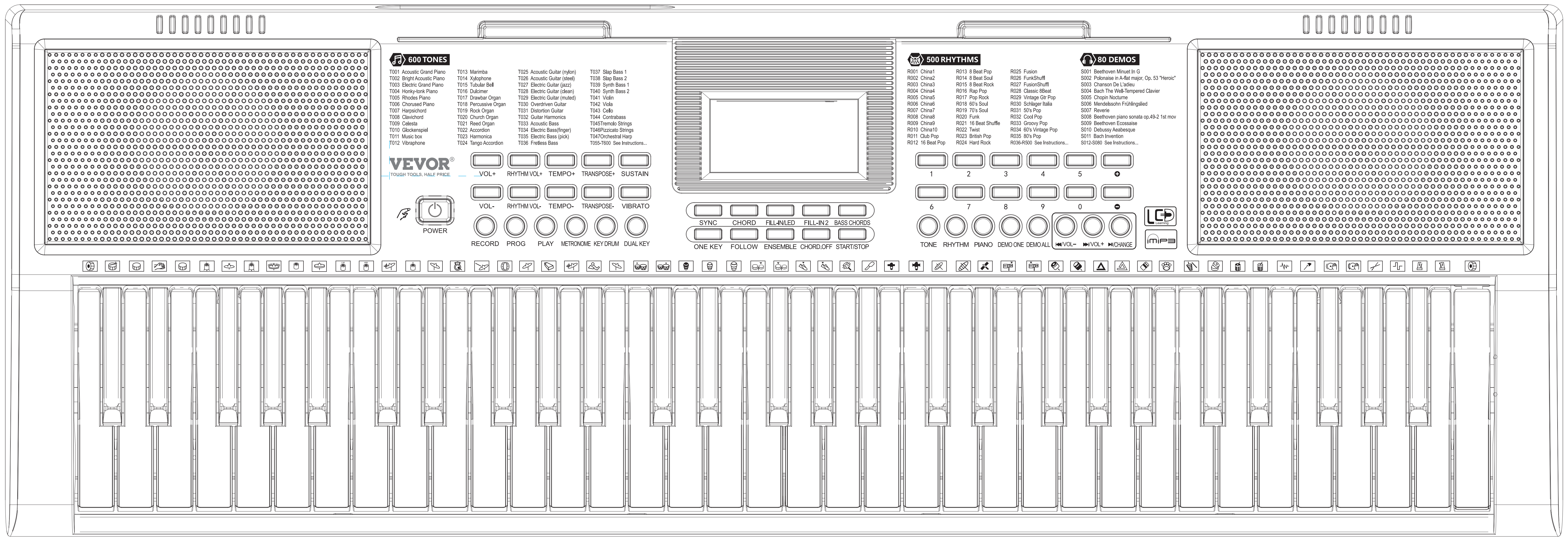
贴纸类技术要求:
1、外观表面无明显脏污、破损、褶皱，印刷无色、褪色等不良现象;裁切整齐，无明显歪斜、飞边等不良现象。
2、印刷内容、字体、字号、CMYK值(色标)、图案、位置要求与样品一致。无重印，错印漏印及明显条杠等不良。
3、印刷内容的附着力测试:用吸有75%的酒精的棉布在印刷面上以正常力度反复擦15秒或来回擦拭10，内容不能有脱落，掉色等现象
4、贴纸分层粘附性测试:将目标贴纸黏附在干净光滑平面上，用常规透明胶(封箱胶)封贴在贴纸的角部并压紧，与目标贴纸夹角为45°方向向上瞬间撕开透明胶，以角部为测试点，每个角部重操作3次，目标贴纸不能有分层脱开、不易脱落或剥离现象;
5、耐水性：贴纸应当具有一定的耐水性，在潮湿环境下不易发生变形或脱落。
6、耐高低温和潮态循环测试：
①.进行-20°C低温测试3小时
②.在常温20±2°C，70±3%湿度环境下放置1小时
③.在高温80±2°C环境下放置3小时
④.在常温20±2°C，70±3%湿度环境下放置1小时
⑤.在温度50±1°C，98±2%湿度环境下放置1小时。
以上进行测试两个循环测试，测试后检查样品，要求不脱落或起泡、不平、挠起、开裂现象、无颜色变化现象。
7.必须符合ROHS环保要求

A. SN码要求 S/N: XXXXXX XXXX X XXXX
前6位：生产日期(例：22年07月28日就是220728)
接着4位：供应商方ID码（ERP系统）
后1+4位：供应商方生产流水
1位: 用于区分当日多个SKU（1-9）
4位: 根据订单数（0001-9999）
字号最低不能小于6pt

注：请提前安排打样，整机实物拍照发微信项目群里，
司顺工设 和 工程师 确认后，才能批量生产！请贵厂配合谢谢！

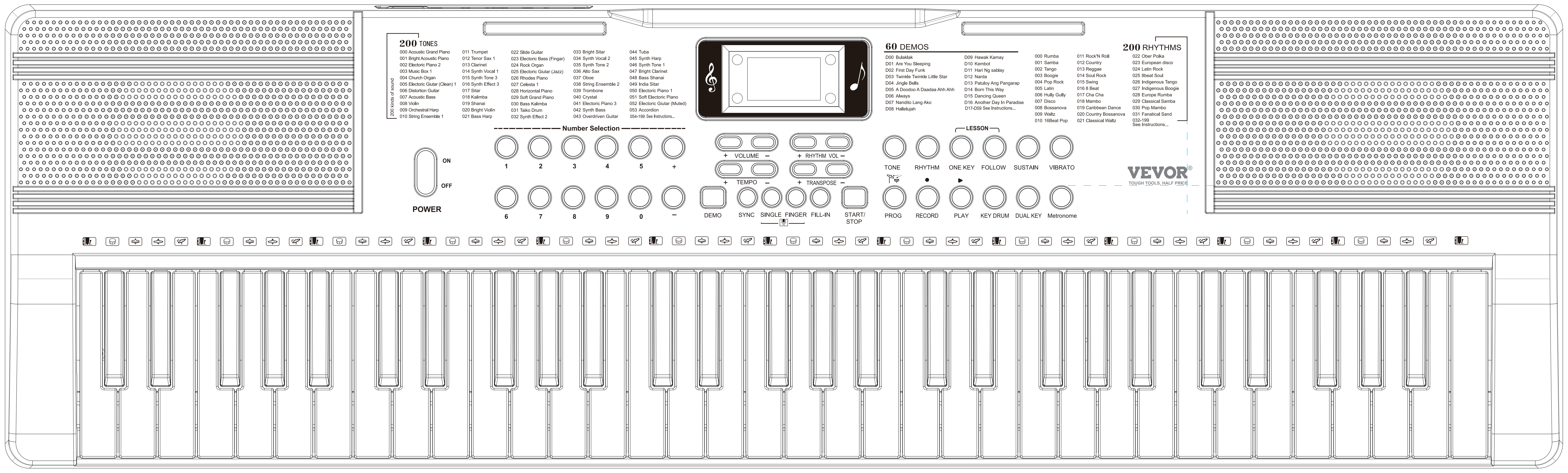
BD-662 丝印

35*10.9mm （跟现有字体一样颜色，白色）

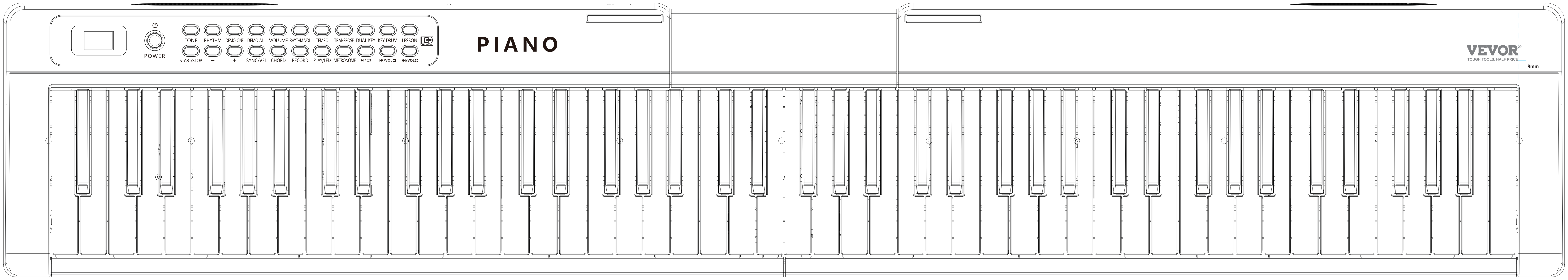

600 TONES
T001 Acoustic Grand Piano
T002 Bright Acoustic Piano
T003 Electric Grand Piano
T004 Honky-tonk Piano
T005 Rhodes Piano
T006 Chorused Piano
T007 Harpsichord
T008 Clavichord
T009 Celesta
T010 Glockenspiel
T011 Music box
T012 Vibraphone
T013 Marimba
T014 Xylophone
T015 Tubular Bell
T016 Dulcimer
T017 Drawbar Organ
T018 Percussive Organ
T019 Rock Organ
T020 Church Organ
T021 Reed Organ
T022 Accordion
T023 Harmonica
T024 Tango Accordion
T025 Acoustic Guitar (nylon)
T026 Acoustic Guitar (steel)
T027 Electric Guitar (jazz)
T028 Electric Guitar (clean)
T029 Electric Guitar (muted)
T030 Overdriven Guitar
T031 Distortion Guitar
T032 Guitar Harmonics
T033 Acoustic Bass
T034 Electric Bass(finger)
T035 Electric Bass (pick)
T036 Fretless Bass
T037 Slap Bass 1
T038 Slap Bass 2
T039 Synth Bass 1
T040 Synth Bass 2
T041 Violin
T042 Viola
T043 Cello
T044 Contrabass
T045Tremolo Strings
T046Pizzicato Strings
T047Orchestral Harp
T055-T600 See Instructions...
VEVOR TOUGH TOOLS, HALF PRICE
VOL+
RHYTHM VOL+
TEMPO+
TRANSPOSE+
SUSTAIN
VOL-
RHYTHM VOL-
TEMPO-
TRANSPOSE-
VIBRATO
POWER
RECORD
PROG
PLAY
METRONOME
KEY DRUM
DUAL KEY
SYNC
CHORD
FILL-IN/LED
FILL-IN 2
BASS CHORDS
ONE KEY
FOLLOW
ENSEMBLE
CHORD.OFF
START/STOP
500 RHYTHMS
R001 China1
R002 China2
R003 China3
R004 China4
R005 China5
R006 China6
R007 China7
R008 China8
R009 China9
R010 China10
R011 Club Pop
R012 16 Beat Pop
R013 8 Beat Pop
R014 8 Beat Soul
R015 8 Beat Rock
R016 Rap Pop
R017 Pop Rock
R018 60's Soul
R019 70's Soul
R020 Funk
R021 16 Beat Shuffle
R022 Twist
R023 British Pop
R024 Hard Rock
R025 Fusion
R026 FunkShuffl
R027 FusionShuffl
R028 Classic 8Beat
R029 Vintage Gtr Pop
R030 Schlager Italia
R031 50's Pop
R032 Cool Pop
R033 Groovy Pop
R034 60's Vintage Pop
R035 80's Pop
R036-R500 See Instructions...
80 DEMOS
S001 Beethoven Minuet In G
S002 Polonaise in A-flat major, Op. 53 "Heroic"
S003 Chanson De L'adieu
S004 Bach The Well-Tempered Clavier
S005 Chopin Nocturne
S006 Mendelssohn Frühlingslied
S007 Reverie
S008 Beethoven piano sonata op,49-2 1st mov
S009 Beethoven Ecossaise
S010 Debussy Aeabesque
S011 Bach Invention
S012-S080 See Instructions...
1
2
3
4
5
6
7
8
9
0
TONE
RHYTHM
PIANO
DEMO ONE
DEMO ALL
⏮/VOL-
⏭/VOL+
⏯/CHANGE
LED Learning
MP3

BD-663 丝印

35mm
VEVOR TOUGH TOOLS, HALF PRICE
(跟现有字体一样颜色，白色)


200 TONES
200 kinds of sound
000 Acoustic Grand Piano
001 Bright Acoustic Piano
002 Electoric Piano 2
003 Music Box 1
004 Church Organ
005 Electoric Giutar (Clean) 1
006 Distortion Guitar
007 Acoustic Bass
008 Violin
009 Orchestral Harp
010 String Ensemble 1
011 Trumpet
012 Tenor Sax 1
013 Clarinet
014 Synth Vocal 1
015 Synth Tone 3
016 Synth Effect 3
017 Sitar
018 Kalimba
019 Shanai
020 Bright Violin
021 Bass Harp
022 Slide Guitar
023 Electoric Bass (Fingar)
024 Rock Organ
025 Electoric Giutar (Jazz)
026 Rhodes Piano
027 Celesta 1
028 Horizontal Piano
029 Soft Grand Piano
030 Bass Kalimba
031 Taiko Drum
032 Synth Effect 2
033 Bright Sitar
034 Synth Vocal 2
035 Synth Tone 2
036 Alto Sax
037 Oboe
038 String Ensemble 2
039 Trombone
040 Crystal
041 Electoric Piano 3
042 Synth Bass
043 Overdriven Guitar
044 Tuba
045 Synth Harp
046 Synth Tone 1
047 Bright Clarinet
048 Bass Shanai
049 India Sitar
050 Electoric Piano 1
051 Soft Electoric Piano
052 Electoric Giutar (Muted)
053 Accordion
054-199 See Instructions...
Number Selection
1
2
3
4
5
+
6
7
8
9
0
–
ON
OFF
POWER
+ VOLUME –
+ RHYTHM VOL –
+ TEMPO –
+ TRANSPOSE –
DEMO
SYNC
SINGLE
FINGER
FILL-IN
START/STOP
60 DEMOS
D00 Bulaklak
D01 Are You Sleeping
D02 First Day Funk
D03 Twinkle Twinkle Little Star
D04 Jingle Bells
D05 A Doodoo A Daadaa Ahh Ahh
D06 Always
D07 Nandito Lang Ako
D08 Hallelujah
D09 Hawak Kamay
D10 Kembot
D11 Hari Ng sablay
D12 Narda
D13 Patuloy Ang Pangarap
D14 Born This Way
D15 Dancing Queen
D16 Another Day In Paradise
D17-D59 See Instructions...
000 Rumba
001 Samba
002 Tango
003 Boogie
004 Pop Rock
005 Latin
006 Hully Gully
007 Disco
008 Bossanova
009 Waltz
010 16Beat Pop
011 Rock'N Roll
012 Country
013 Reggae
014 Soul Rock
015 Swing
016 8 Beat
017 Cha Cha
018 Mambo
019 Caribbean Dance
020 Country Bossanova
021 Classical Waltz
200 RHYTHMS
022 Ober Polka
023 European disco
024 Latin Rock
025 8beat Soul
026 Indigenous Tango
027 Indigenous Boogie
028 Europe Rumba
029 Classical Samba
030 Pop Mambo
031 Fanatical Sand
032-199 See Instructions...
LESSON
TONE
RHYTHM
ONE KEY
FOLLOW
SUSTAIN
VIBRATO
PROG
RECORD
PLAY
KEY DRUM
DUAL KEY
Metronome
VEVOR TOUGH TOOLS, HALF PRICE

45mm
VEVOR TOUGH TOOLS, HALF PRICE
(跟现有字体一样颜色，白色)


POWER
TONE
RHYTHM
DEMO ONE
DEMO ALL
VOLUME
RHYTHM VOL
TEMPO
TRANSPOSE
DUAL KEY
KEY DRUM
LESSON
START/STOP
–
+
SYNC/VEL
CHORD
RECORD
PLAY/LED
METRONOME
⏯/↺
⏮/VOL−
⏭/VOL+
PIANO
VEVOR TOUGH TOOLS, HALF PRICE
9mm