

# **DZ-260 VACUUM PACKING MACHINE**

## **OPERATION INSTRUCTION**

**BEFORE OPERATION, PLEASE READ THIS  
OPERATIONAL MANUAL CAREFULLY**

## One、Function

The machine uses plastic film or plastic aluminum foil film as packaging materials to vacuum packaging liquid, solid, pasty foods, grains, fruits, pickles, preserved fruits, chemicals, medicinal materials, electronic components, precision instruments, rare metals, etc. Vacuum-packed items can prevent oxidation, mildew, moth-eaten rot, moisture, and extend the shelf life. It is especially suitable for tea, food, medical stores, research institutions and other industries. It has the advantages of beautiful appearance, compact structure, high efficiency, and easy operation.

## Two、Specification

| Model       | Voltage          | Power | Current | Pumping rate | Inlet diameter | Noise | External dimension | Net weight |
|-------------|------------------|-------|---------|--------------|----------------|-------|--------------------|------------|
|             | V/HZ             | W     | A       | S            | MM             | DB    | MM                 | KG         |
| DZ-260<br>S | 110/60<br>220/50 | 260   | 5       | 1.2L         | Ø6             | ≦80   | 410X320X<br>320    | 19.5       |

## Three、Operating process

1. **Oil-filling** method : remove the fixing bolt from the hex wrench at the bottom of the machine, turn on the machine, unscrew the oil mist filter of the vacuum pump, and fill the vacuum pump oil. The oil level shall not be lower than 1/2 of the oil window. , Not higher than 3/4 visible from the oil window, **prohibit higher than 3/4 visible from the oil window, and forbid the vacuum pump to start working without oil.** It is recommended that the vacuum pump oil be replaced after the machine works continuously for 800H.
2. Turn on the power supply that matches the machine, press the power switch, and the operation panel light is on, indicating that the power is turned on.



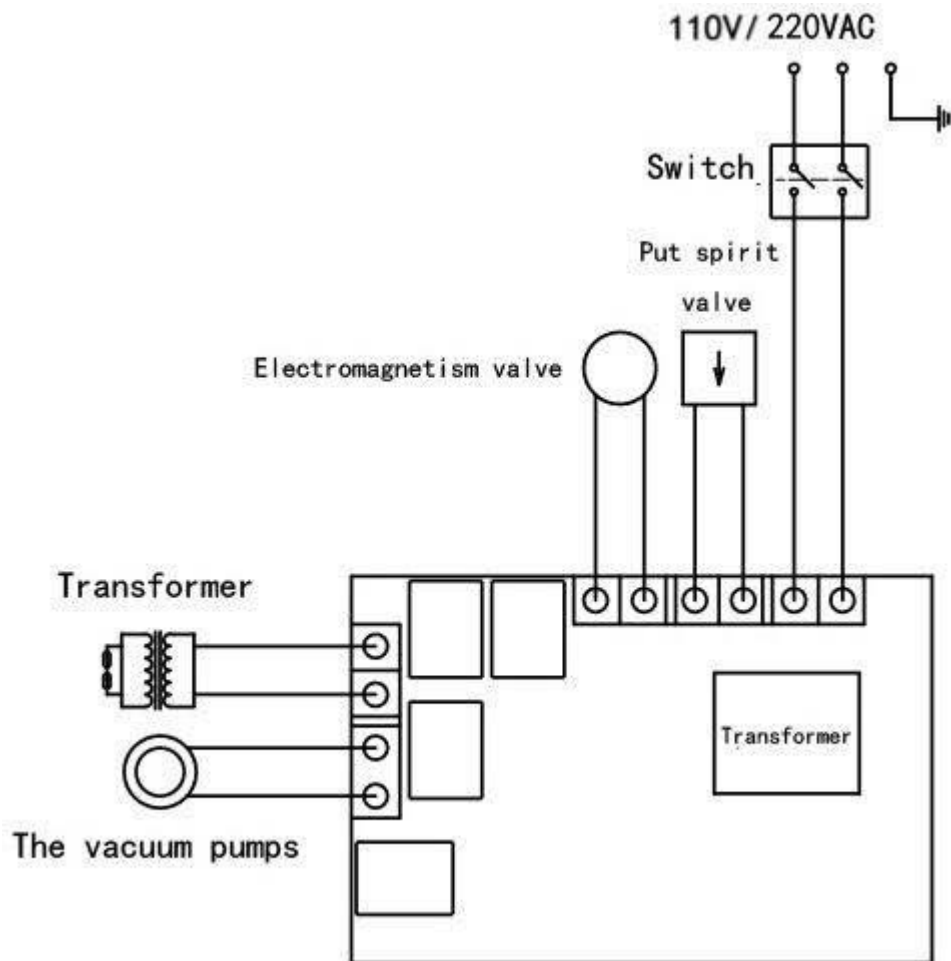
3. Click the setting button on the control panel and select the setting target, a. The vacuum time is generally set to 30-40S, click the increase or the button to decrease to set the ideal vacuum time. b. Sealing time: Click the set button twice, the sealing time is generally set to 1.5-2S, and **the sealing time is set according to the thickness of the vacuum bag**. It is forbidden to set the sealing time too long and burn the sealing heating bar. c. After the sealing time is set, click the set button again to set the cooling time, usually 3-5S. After the cooling time is set, click the set button, and the control panel will display the letter E. d. The setting process is over.

4. **Put the product to be packaged in the working room of the machine, open the pressure bag, place the vacuum bag mouth flat on the sealing strip, put back the pressure bag, and cover the vacuum machine lid, which needs to be pressed by hand during operation. Click the start button on the front end of the vacuum machine cover, the vacuum machine starts to work, and the vacuum meter starts to run. If the pointer of the vacuum gauge does not move after the machine starts to work, you need to apply a little pressure to the front of the vacuum machine cover until the pointer of the vacuum gauge starts to move. After the vacuum meter pointer starts to run, you can leave the machine with your hand, and the machine automatically completes the packaging process. The product and the vacuum bag must match each other. The packaged product needs to be filled with the vacuum bag to achieve a good vacuum effect. If a larger vacuum bag packs a smaller product, the vacuum effect is not ideal. The vacuum bag must be filled with the product to be packaged in order to show a good vacuum effect.**

#### **Four、 Common faults and solutions**

1. The control panel shows that there is no power: Check whether the wires of the internal power input part of the machine are loose or fall off.
2. The vacuum pump is not working: The control panel is working and running. The vacuum pump is not rotating. Check whether the vacuum pump power supply wire is loose or falling off.
4. The air in the vacuum bag cannot be pumped away: The vacuum time is not enough, prolong the vacuum time, and the product in the vacuum bag is filled, as close as possible to the sealing strip.
5. After the packaging process, the vacuum lid does not open: Check and repair the air release solenoid valve.

## Five、Circuit diagram



## Six、Spareparts

1. One vacuum machine.
2. One manual.
3. One hexagon wrench.
4. A heating strip.
5. One piece of Teflon cloth.