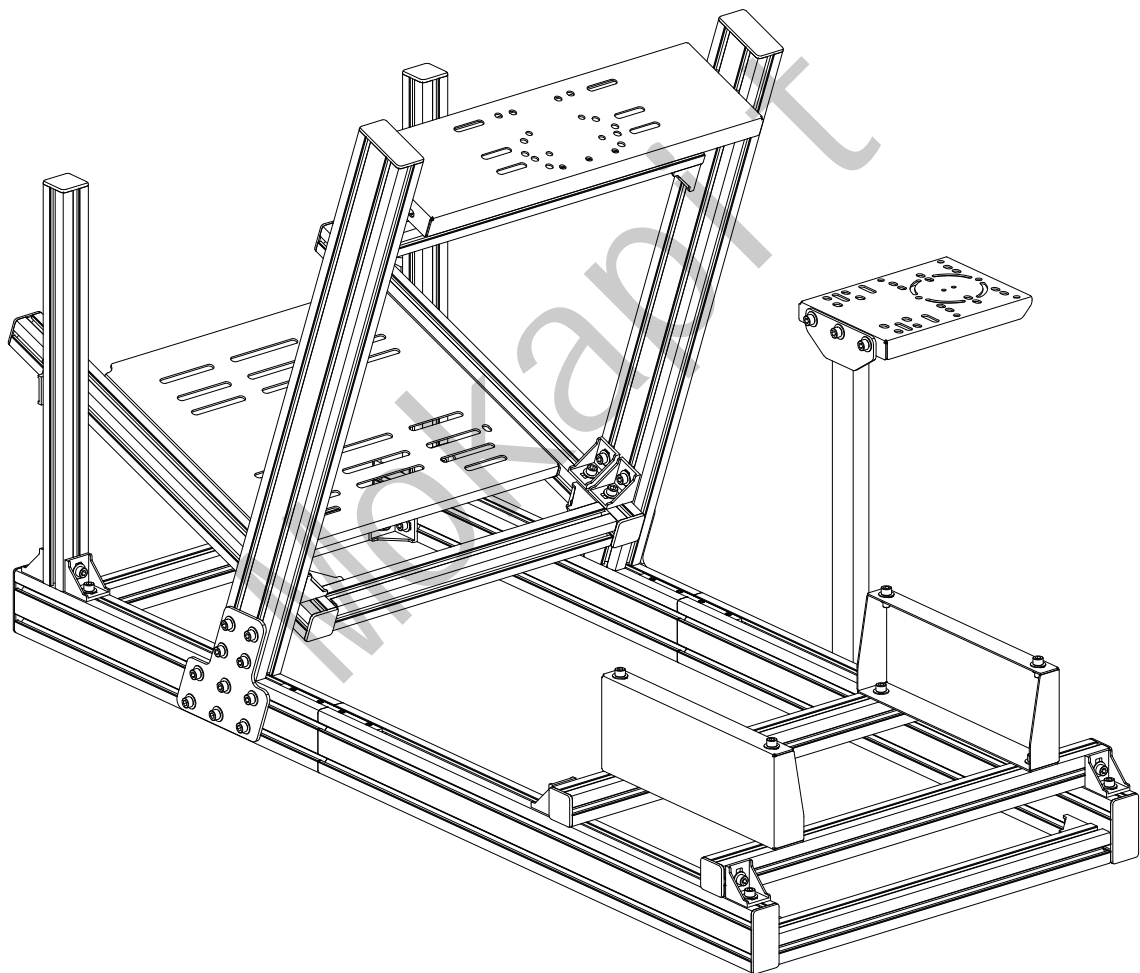
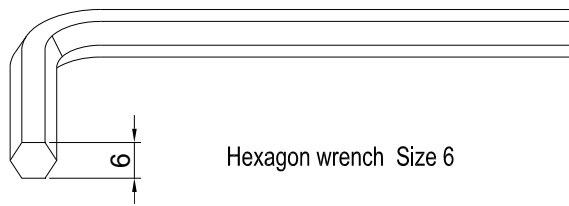


## GS80

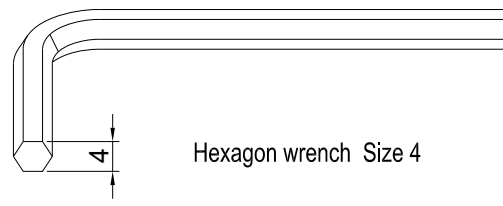
## Product Assembly Manual



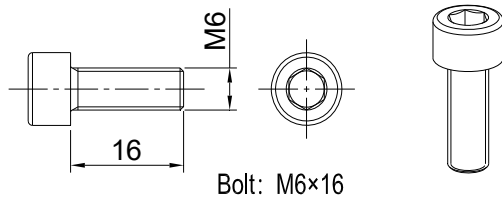
## accessories explanation



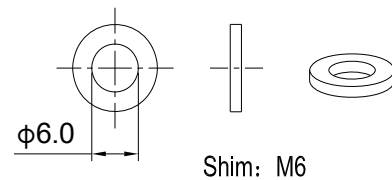
Hexagon wrench Size 6



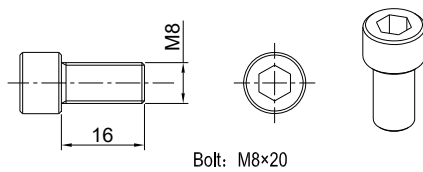
Hexagon wrench Size 4



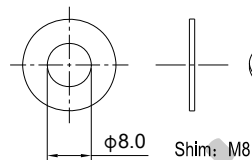
Bolt: M6x16



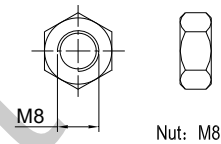
Shim: M6



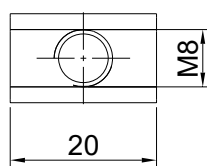
Bolt: M8x20



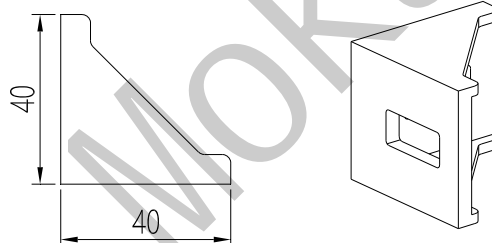
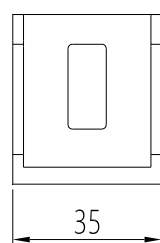
Shim: M8



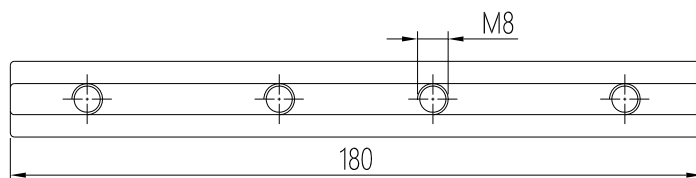
Nut: M8



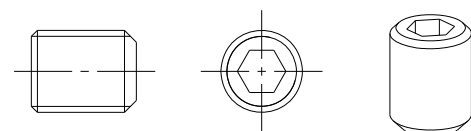
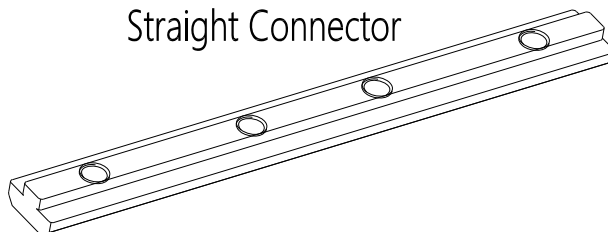
Spring Nut: M8



Aluminum alloy corner



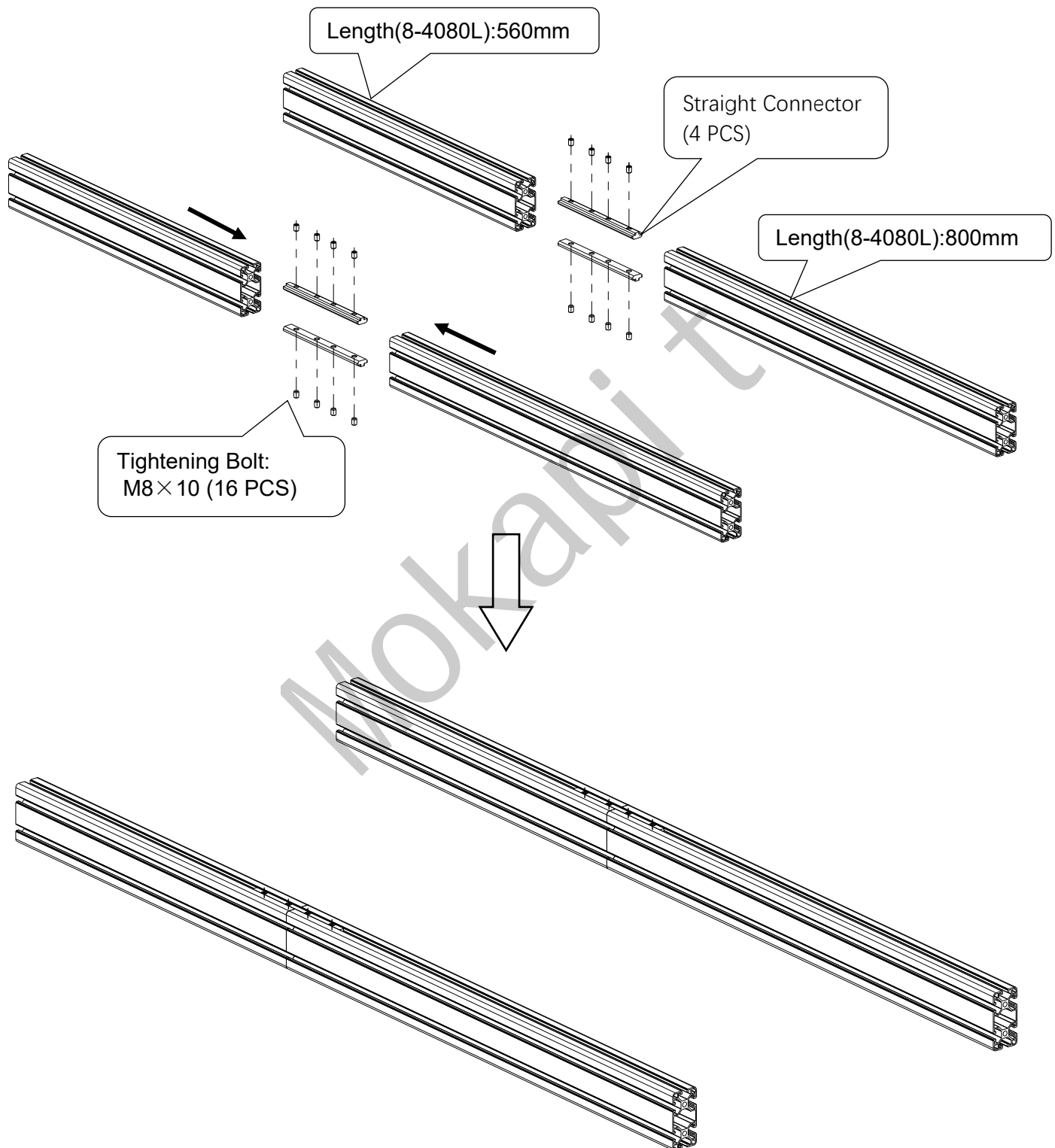
Straight Connector



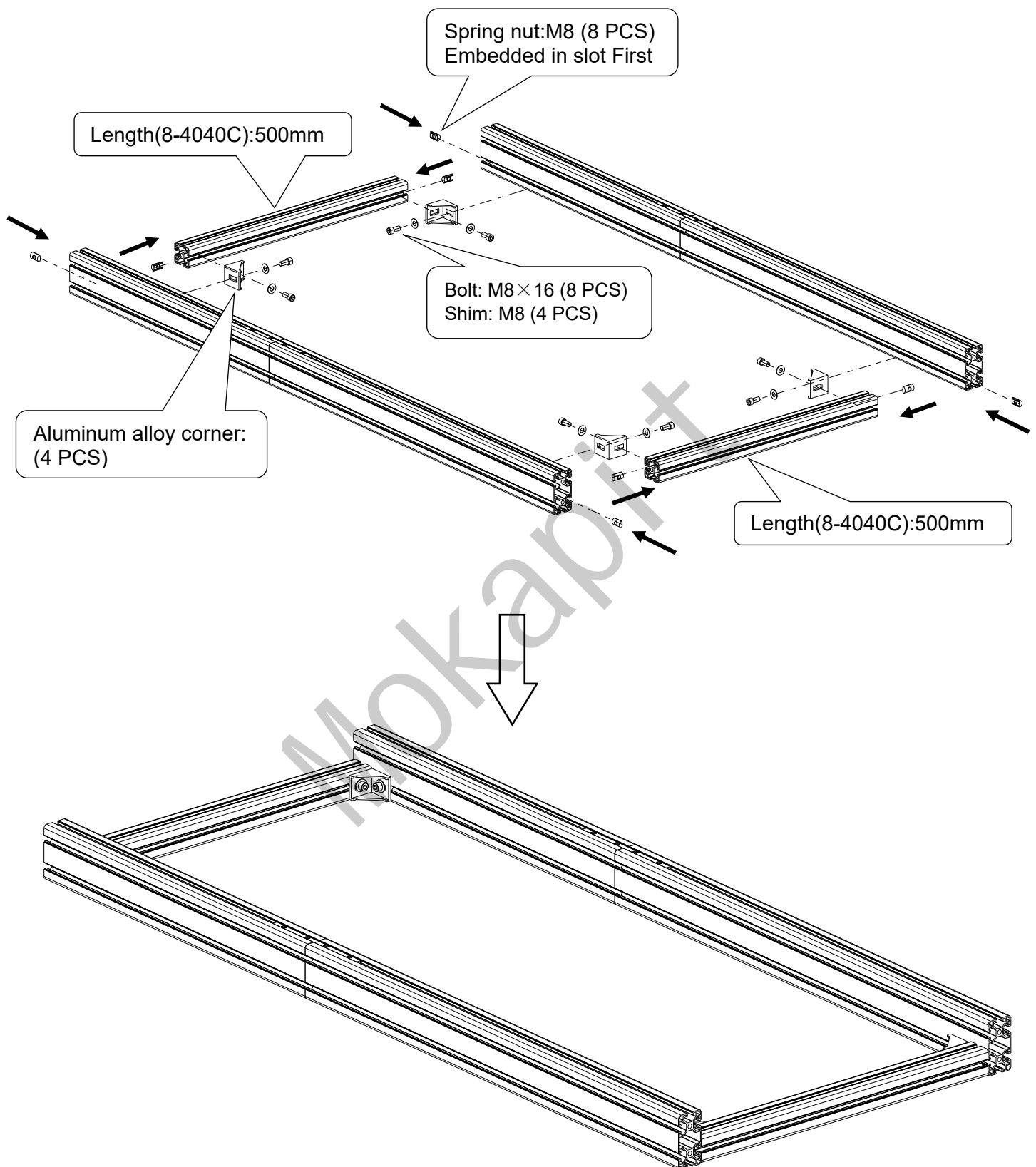
Tightening Bolt: M8x10

## Assembly Processes

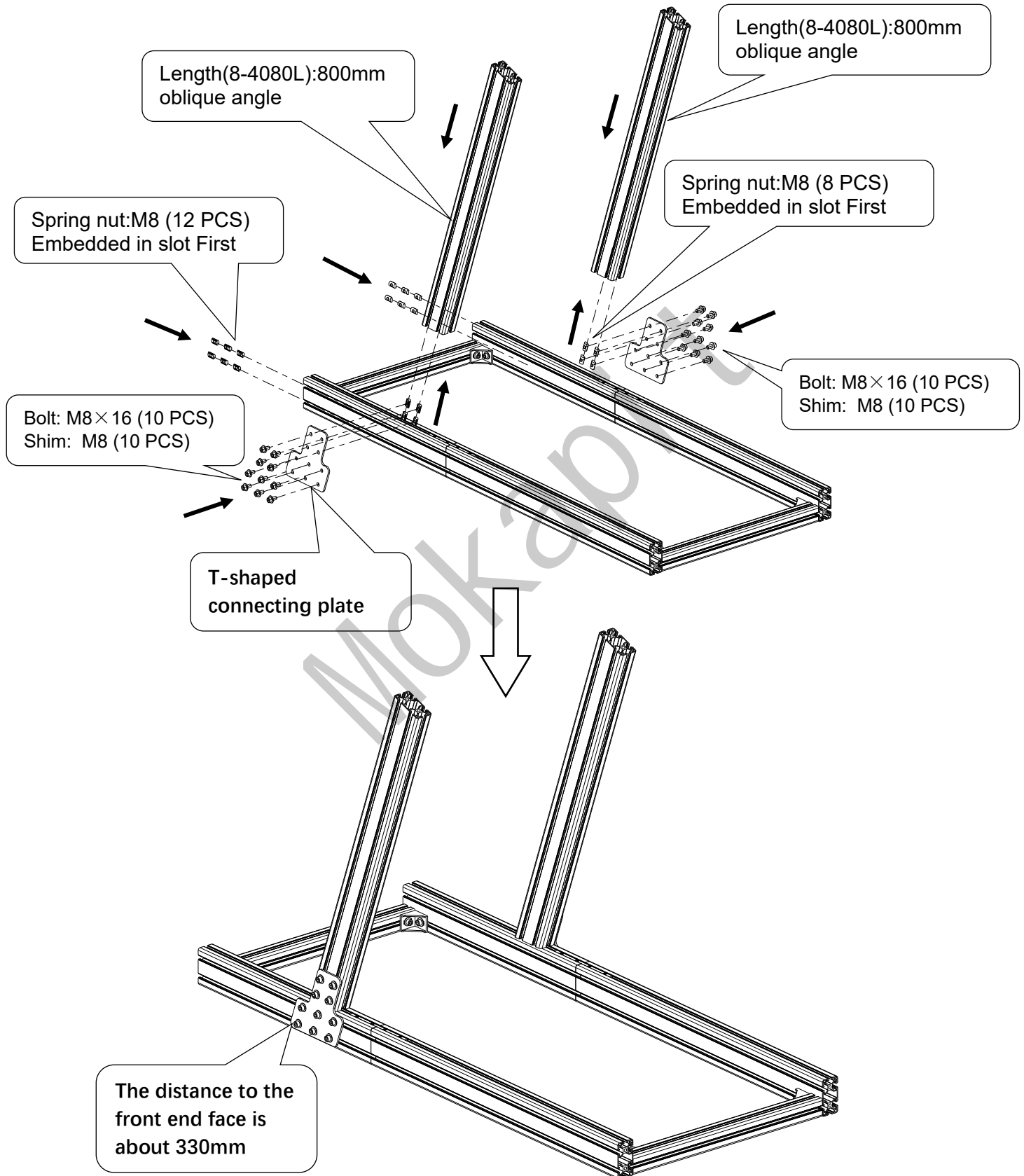
1. Assemble the bottom fixing bracket with 16 pieces of the Tightening bolt(M8×10 ) 、 4 pieces of the Straight Connector



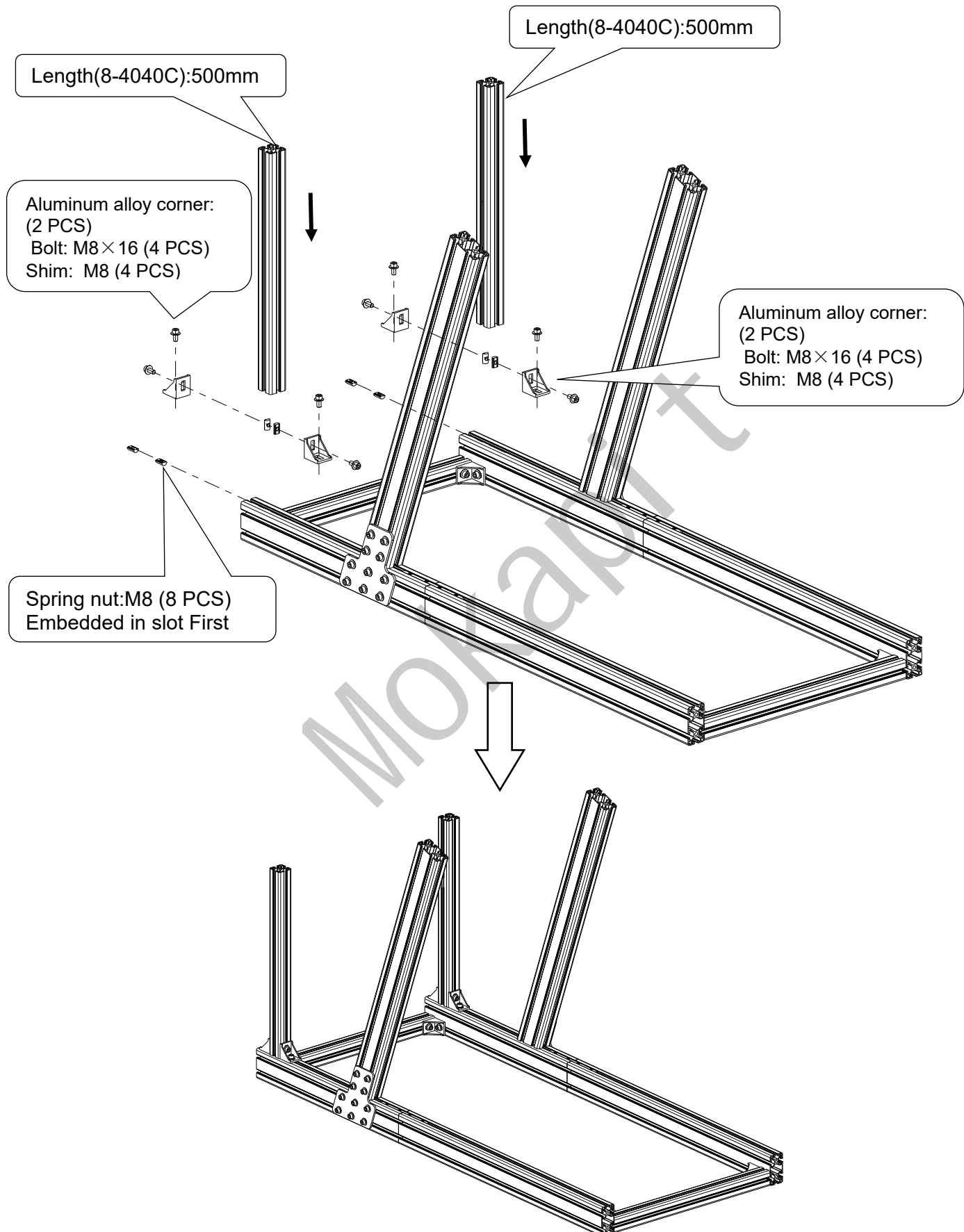
2. Assembly connection bracket with 8 pieces of Spring nut(M8)、4 pieces of Aluminum alloy corner、8 pieces of Bolt (M8×16) and 8 pieces of Shim (M8)



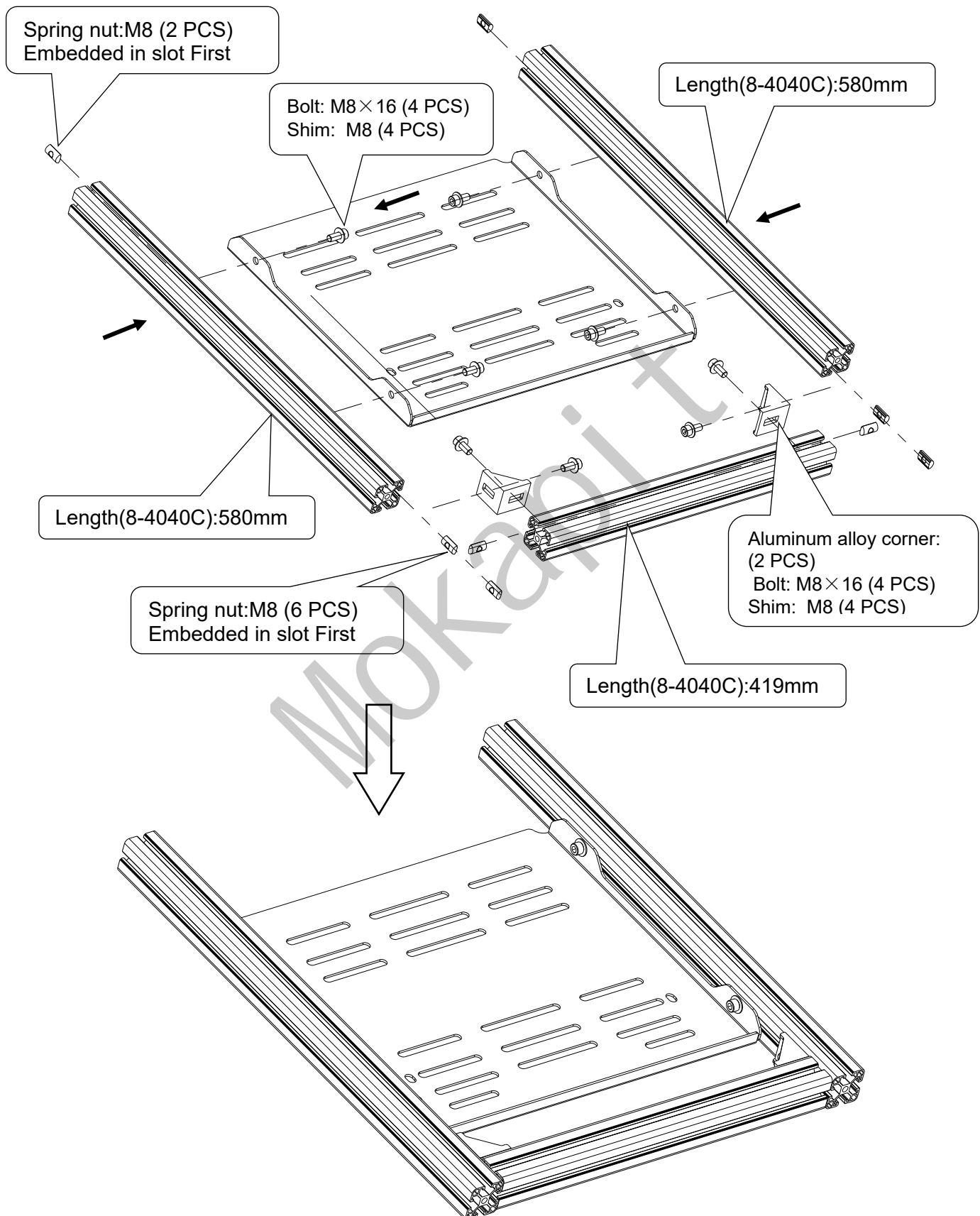
3. Assemble the left and right inclined fixed brackets with 20 pieces of Spring nut(M8)、 20 pieces of Bolt (M8×16) and 20 pieces of Shim (M8)



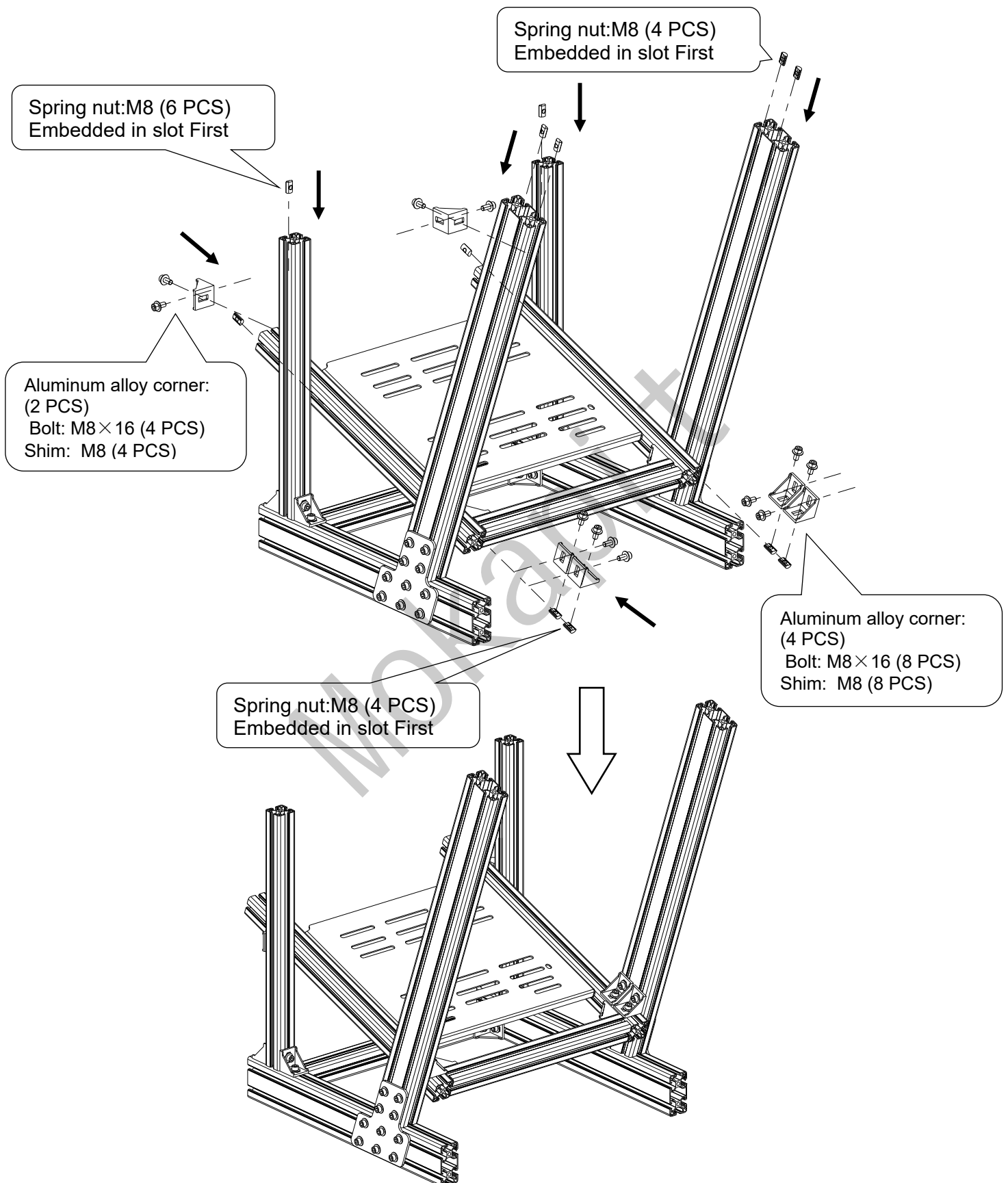
4. Assemble two reinforcing rods with 8 pieces of the bolt(M8×16 ) 、 8 pieces of the shim (M8) 、 8 pieces of the Spring nut (M8) and 4 pieces of Aluminum alloy corner



5. Assembling the pedal mounting bracket with 8 pieces of the bolt(M8×16 ) 、 8 pieces of the shim (M8) 、 8 pieces of the Spring Nut (M8) and 4 pieces of Aluminum alloy corner

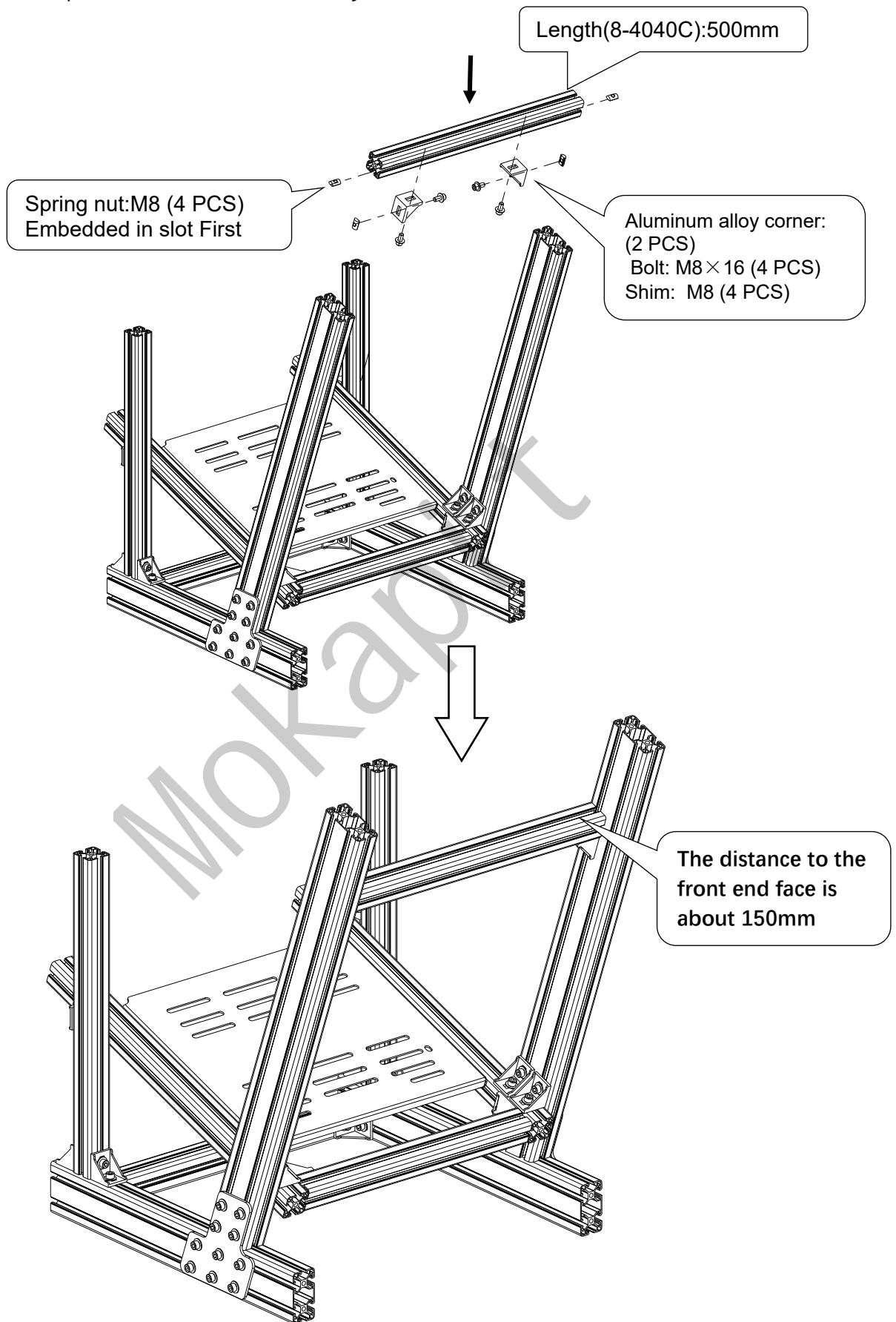


6. Assembling pedal bracket with 12 pieces of the bolt(M8×16 ) 、 12 pieces of the shim (M8) 、 12 pieces of the Spring Nut (M8) and 6 pieces of Aluminum alloy corner

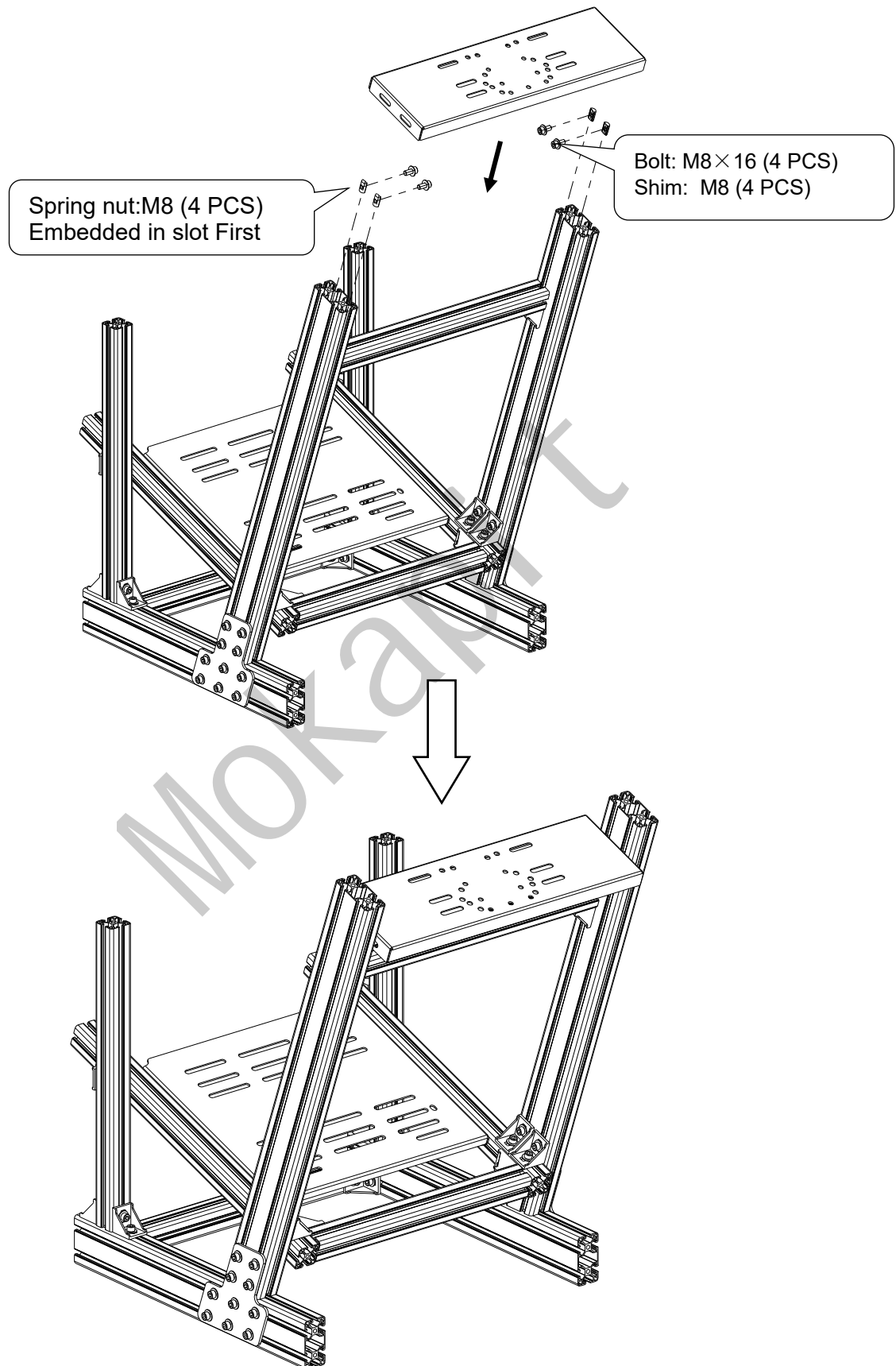




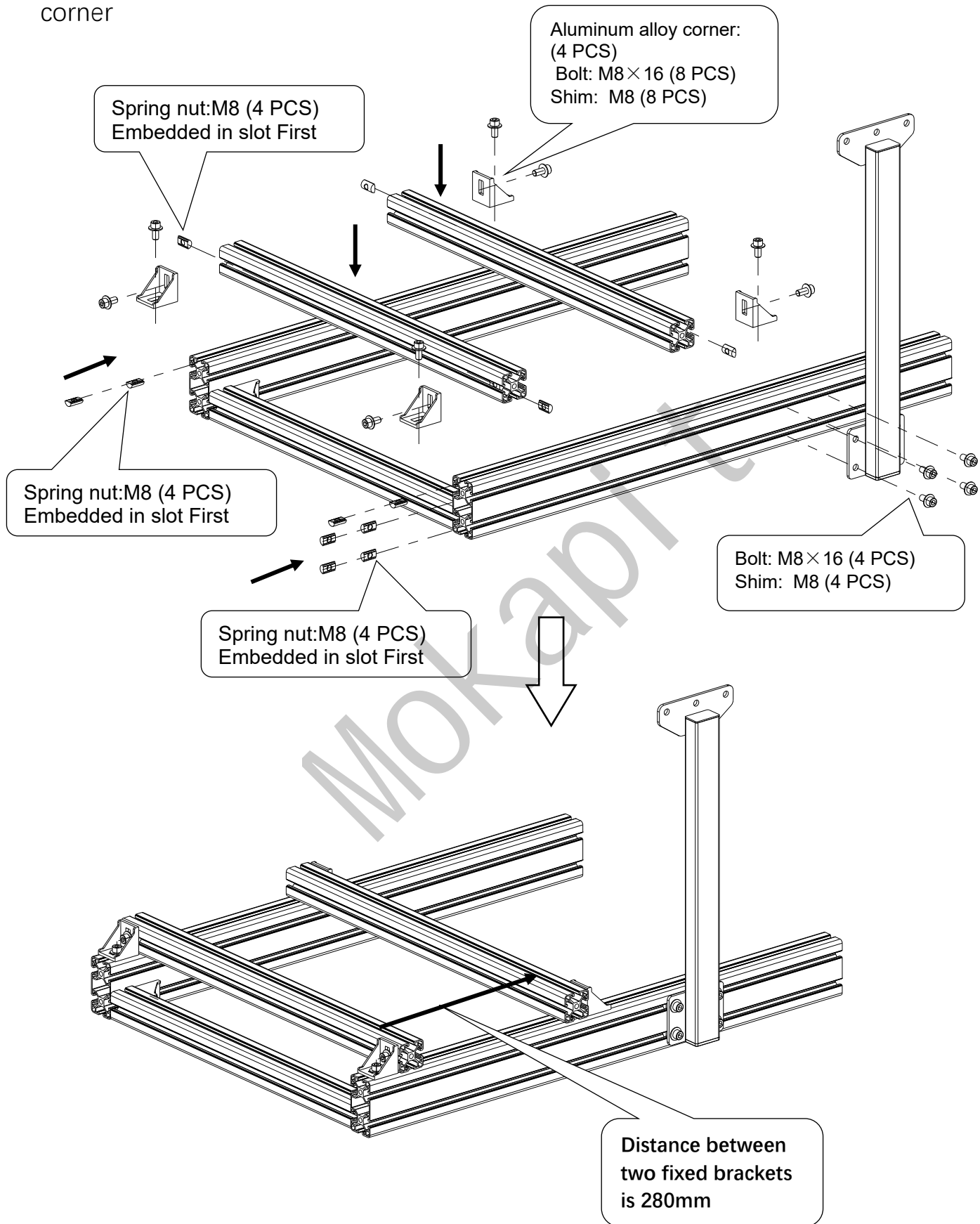
7. Assembly reinforcement rod with 4 pieces of the bolt (M8×16) 、 4 pieces of the shim (M8) and 2 pieces of Aluminum alloy corner



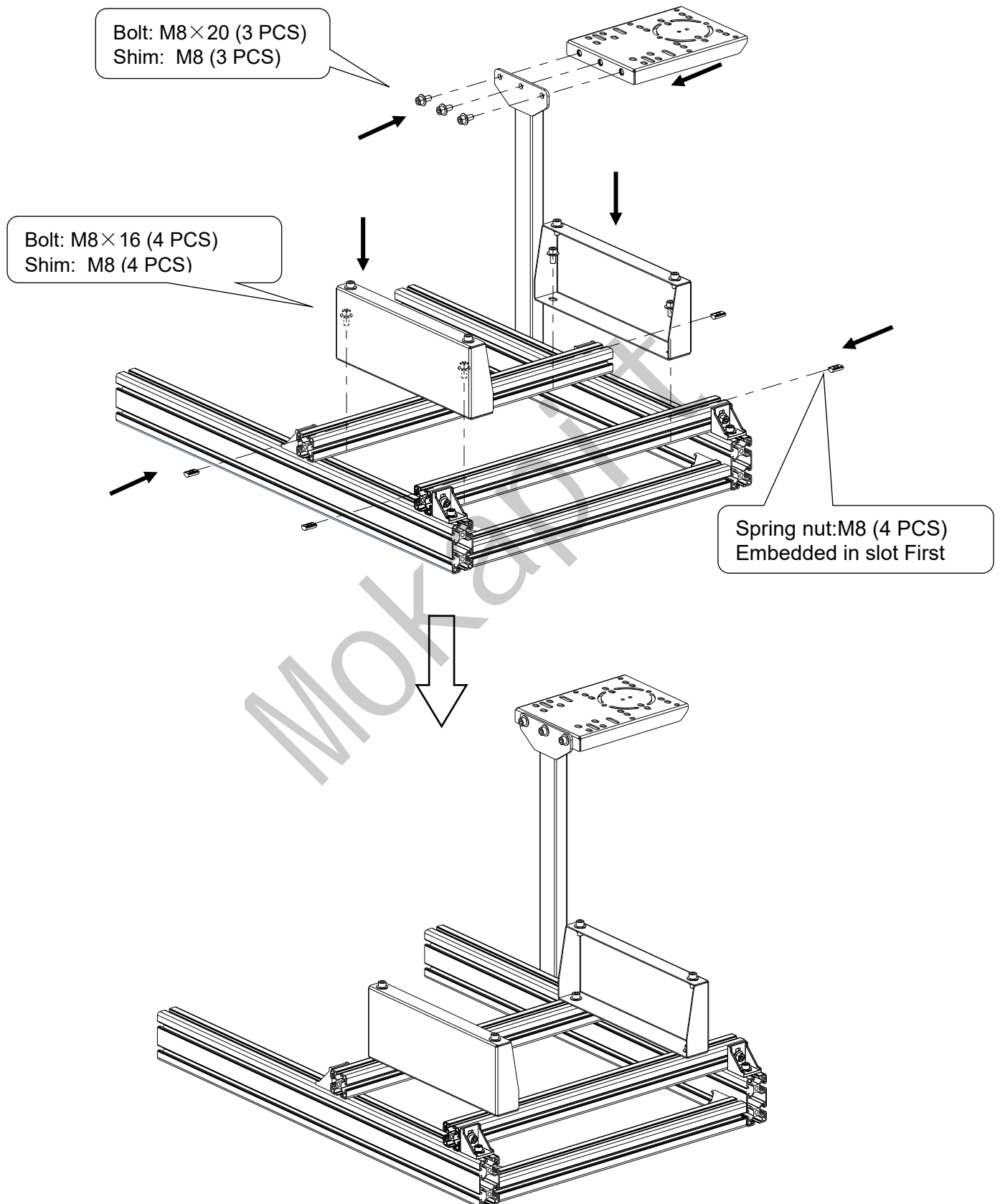
8. Assemble the steering wheel mounting plate with 4 pieces of the bolt (M8×16) 、 4 pieces of the shim (M8) 、 4 pieces of the Spring Nut (M8)



9. Assembling seat fixing bracket with 12 pieces of the bolt (M8×16)、12 pieces of the shim (M8)、12 pieces of the Spring Nut (M8) and 4 pieces of Aluminum alloy corner



10. Assembling seat fixing plate with 7 pieces of the bolt (M8×16) 、 7 pieces of the shim (M8) and 4 pieces of the Spring nut (M8)



11. Assembling plastic end caps with 10 pieces of the caps (4040) 、6 pieces of the caps (4080) , Apply anti slip stickers(100×40×4) to the base frame to prevent the bracket from slipping

