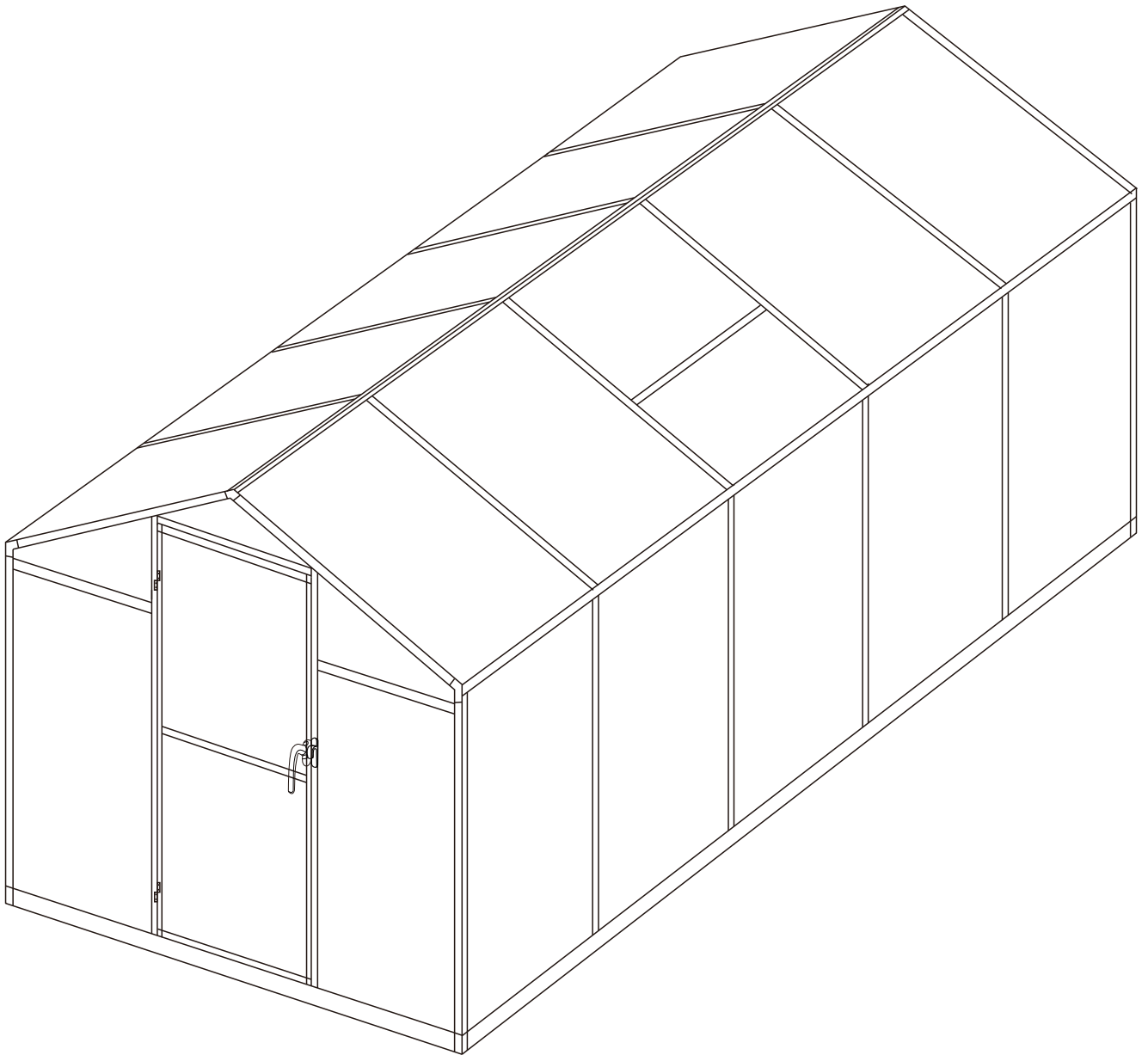




Aluminium Greenhouse **ASSEMBLY INSTRUCTIONS**



www.veikous.com



customerservice@veikous.com

Please read the entire instruction carefully before assembly. It is **HIGHLY RECOMMENDED** familiarizing yourself with the parts and double check the appropriate parts for each step.

STOP

**MISSING A PART?
CALL US BEFORE GOING
BACK TO THE STORE**

The store where you made your purchase
Does not stock parts for this item.
If you have assembly questions or you are missing or
have damaged parts, please call

1-858-324-1911

(Mon - Sun, 10:00 am to 7:00 pm EST)

you can also e-mail customerservice@veikous.com

or visit www.veikous.com

Please prefer email contact. Due to busy lines,
there may be a wait for calls to be answered.

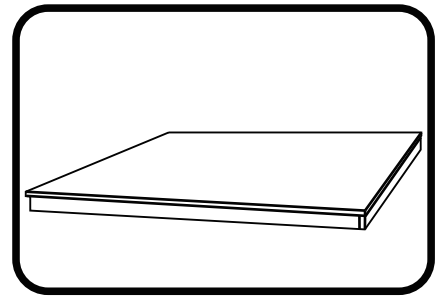
**Please have the following information ready when you contact us,
so we can assist you promptly.**

- Order number or PO number (you can find the info on your invoice, receipt or platform account).
 - The model number of the product (printed on the package box).
 - Description of the part from the parts list.
-
- Read entire assembly manual, paying special attention to the important tips and safety information .
 - Ensure there are no missing pieces by first separating and identifying all parts.
 - Make sure to check packing material for small parts that may have fallen out during shipment.
 - Structures are not intended for public use. The Company does not warranty any of its residential structures subjected to commercial use such as: Daycare, Preschool, Nursery School, Recreational Park, or any similar Commercial Application.
 - This manual contains helpful information concerning assembly preparation, installation procedure and required maintenance.
 - Always keep safety in mind as your structure is being built.
 - Keep these instructions for future reference.

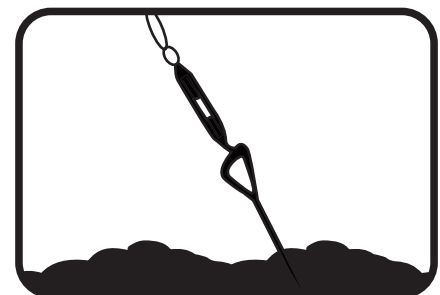
RECOMMENDATIONS OF INCREASING WIND RATING OF GREENHOUSES
(NOT INCLUDED) ESPECIALLY IN AREAS WITH STRONG WINDS, RAIN AND SNOW



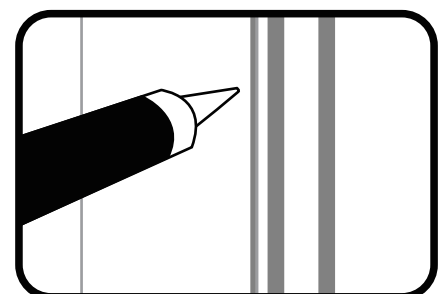
Bolt the greenhouse down to the ground with either a concrete slab, base plates or flanged feet



Using extra tie-down kits

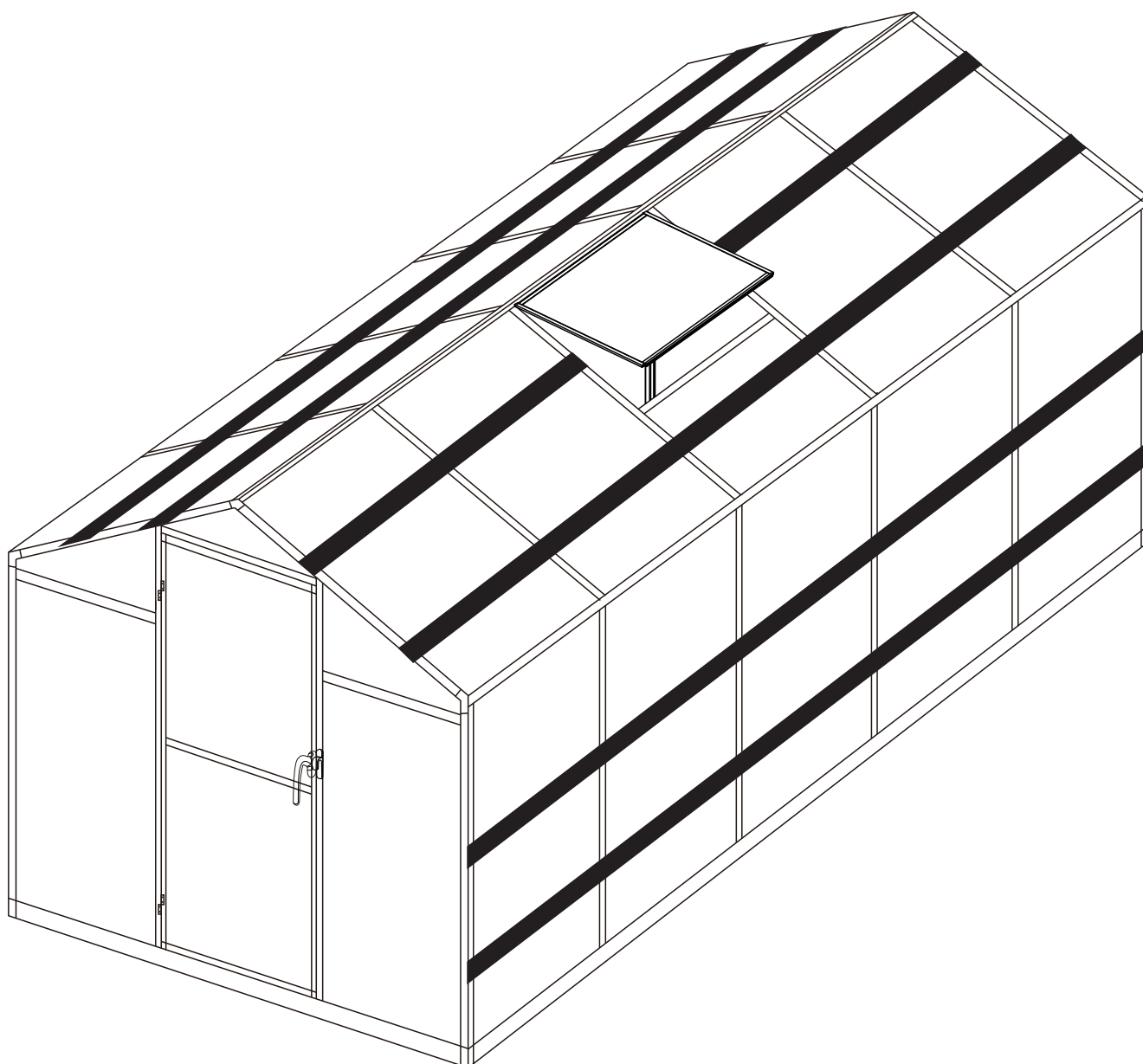


Using silicone sealant to seal the panels



RECOMMENDATIONS OF INCREASING WIND RATING OF GREENHOUSES ESPECIALLY IN AREAS WITH STRONG WIND, RAIN AND SNOW

Fix wood planks or boards (NOT INCLUDED) with screws on the roof and side walls (AS HIGHLIGHTED) of the greenhouse to enhance the wind resistance level of the greenhouse.

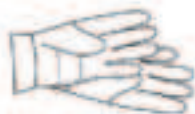




1. Two or more people are required for assembly.



2. You will need one or more stepladders.



3. Wearing protective gloves is recommended.



4. You may need a safety hat.



5. Use the hex keys in the box.



6. Please use a Phillips screwdriver.

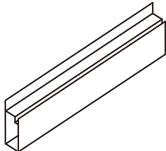
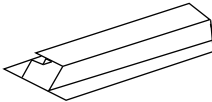
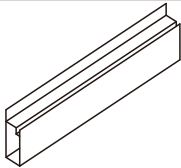
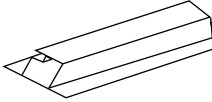
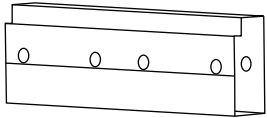
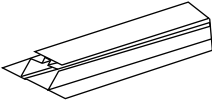
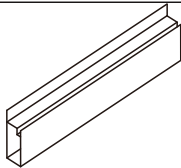
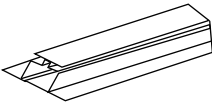
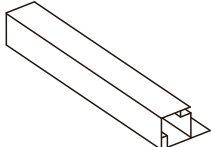
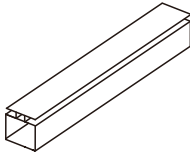
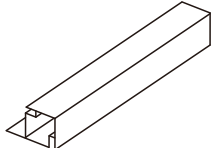
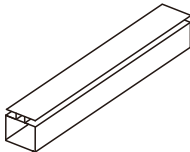
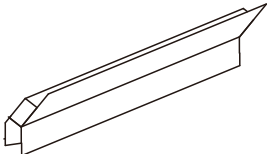
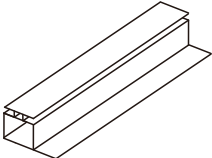
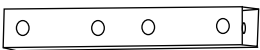
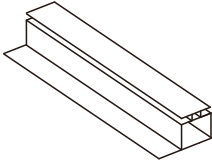
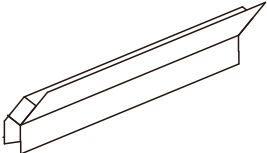
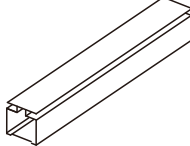
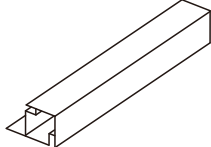
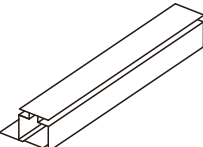
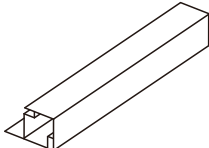
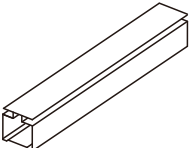


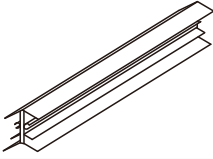

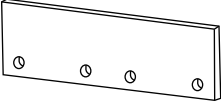

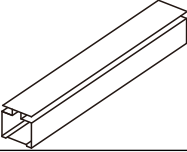
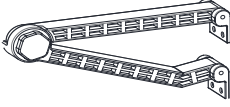
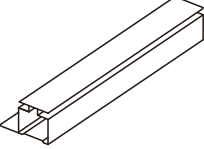
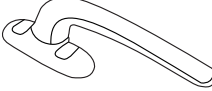
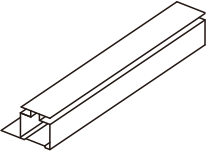
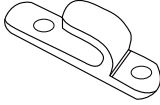
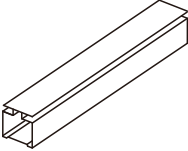
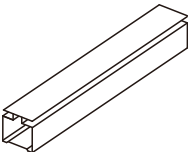

7. Do not fully tighten screws prior to complete assembly.




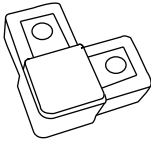



8. For ease of construction, you may need to use a drill.

Aluminum Parts :













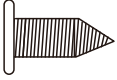

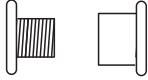





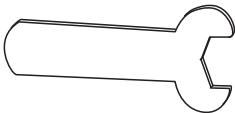
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2-1		2		14		1	
3		2		15		1	
5A		2		16		8	
5B		2		17		6	
6		2		18A		1	
7-1		2		18B		1	
7		2		19		4	
8		2		21		1	
9		2		22		1	

No.	Picture	Qty.	Size	No.	Picture	Qty.	Size
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23-1		1		30-3		1	
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30-1		1					

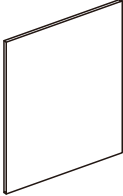

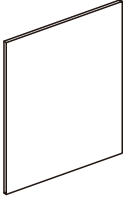
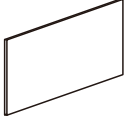
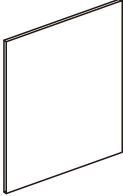
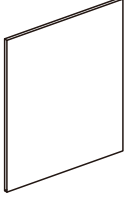
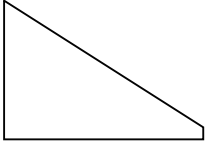
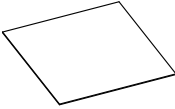
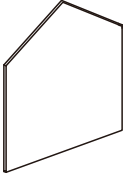
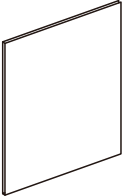
Plastic Parts:

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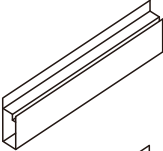

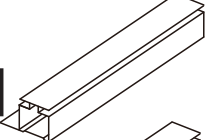

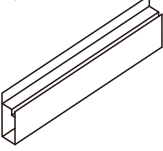
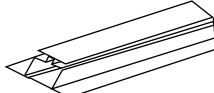
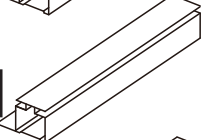


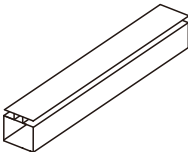
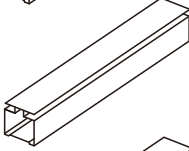

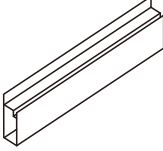
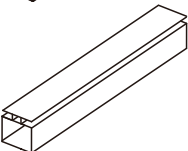
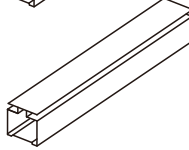

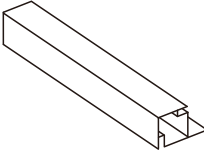
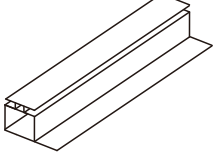


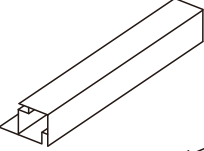
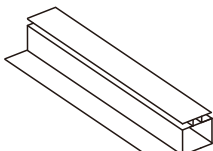


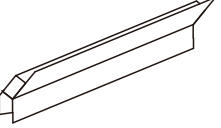
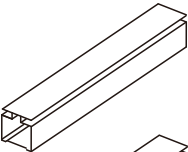

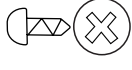
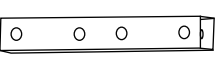
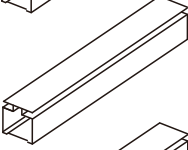


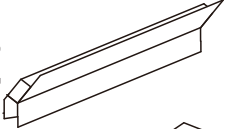
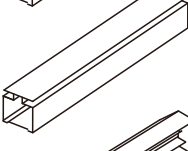
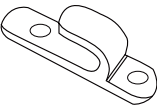

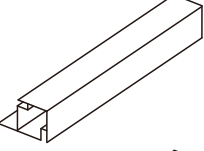
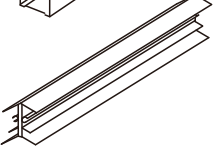


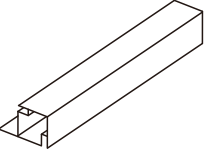
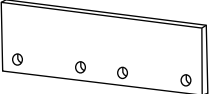


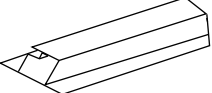
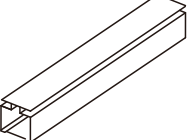




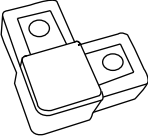
No.	Picture	Qty.	Size	No.	Picture	Qty.	Size
42	  	100	M6*15	45	  	10	M6*35
44	  	10	M6*30	46	 	12	M6*15
47	 	6	M4*16	48	 	8	
		36	M6 nut	F1	 	6	
							

Twin PC Board:

No.	Picture	Qty.	Size	No.	Picture	Qty.	Size
A		10		I		1	
B		9		J		1	
D		1		K		2	
E		4		L		1	
F		1					
G		4					

CHECK LIST (BOX 1 OF 2)

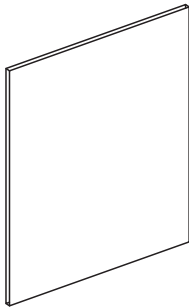
PG0101-12

①x2		⑭x1		⑳x1		④②x100	
②x2		⑮x1		㉑x1		④④x10	
②-1x2		⑯x8		㉒x2		④⑤x10	
③x2		⑰x6		㉓x1		④⑥x12	
⑤A x2		⑱A x1		③0-1x1		④⑦x6	
⑤B x2		⑱B x1		③0-2x2		④⑧x8	
⑥x2		⑲x4		③0-3x1		F1x6	
⑦-1x2		㉑x1		③1x1		x1	
⑦x2		㉒x1		③1A x1		x36	
⑧x2		㉓x2		③2x4			
⑨x2		㉓-1x1		③3A x2			
⑫x1		㉔x1		③3B x2			
⑬x1				③4x2			
				③7x4			

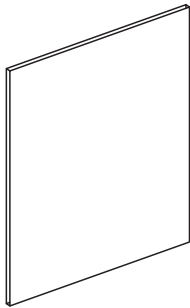
I CHECK LIST (BOX 2 OF 2)

PG0101-12

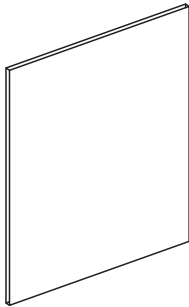
Ax10



Gx4



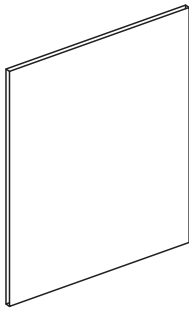
Bx9



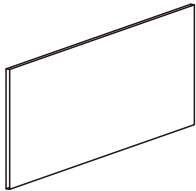
Ix1



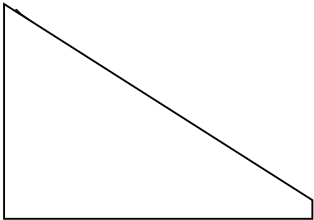
Dx1



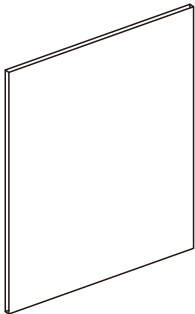
Jx1



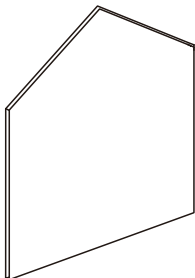
Ex4



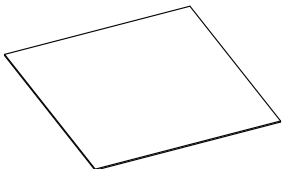
Kx2

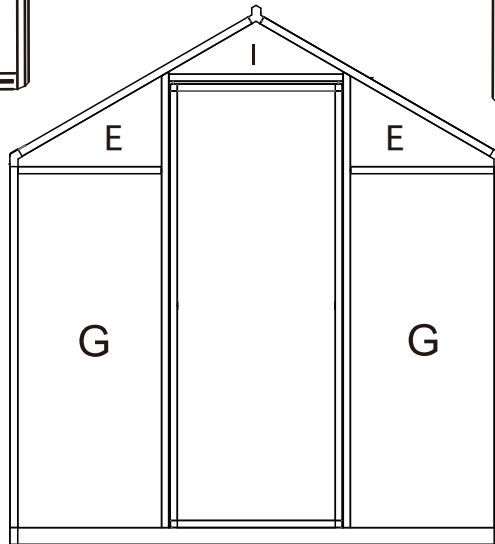
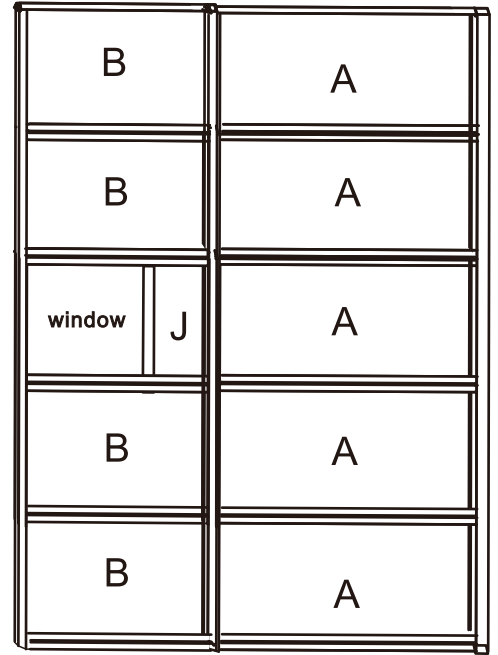
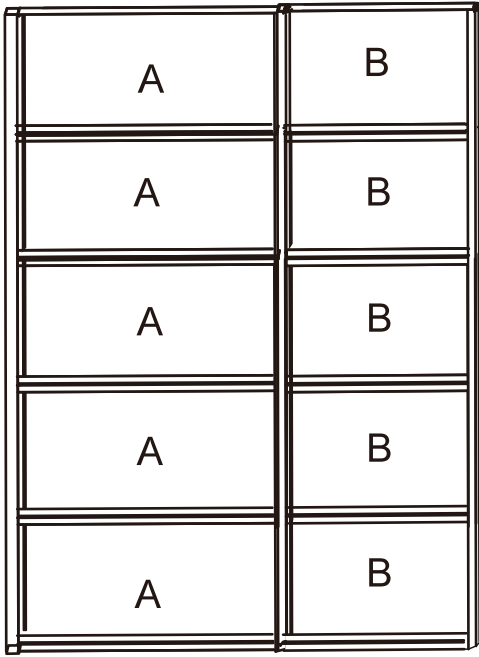
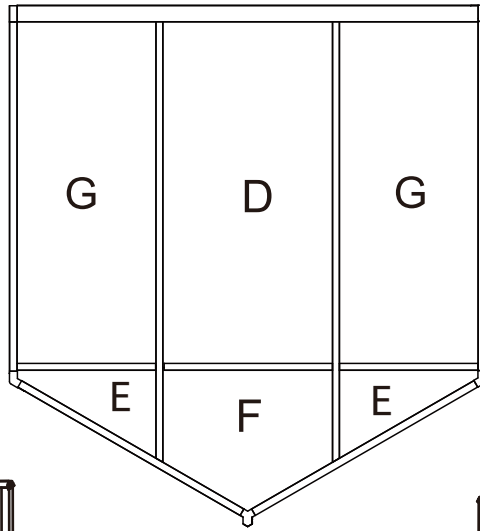


Fx1

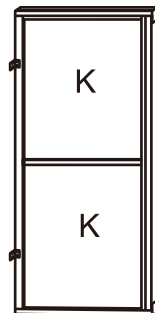
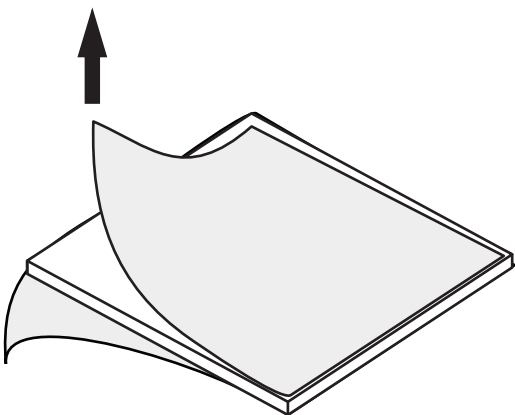


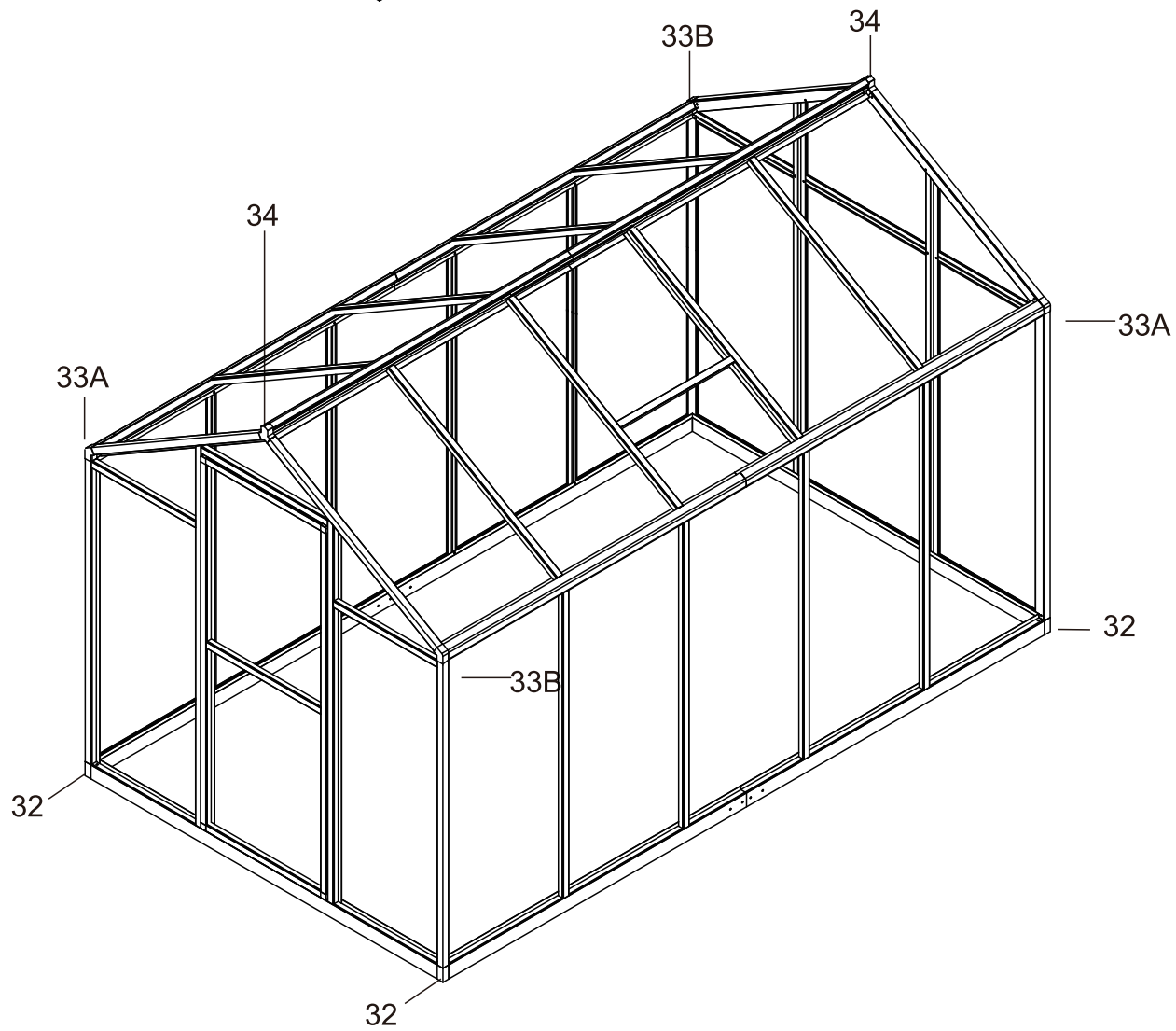
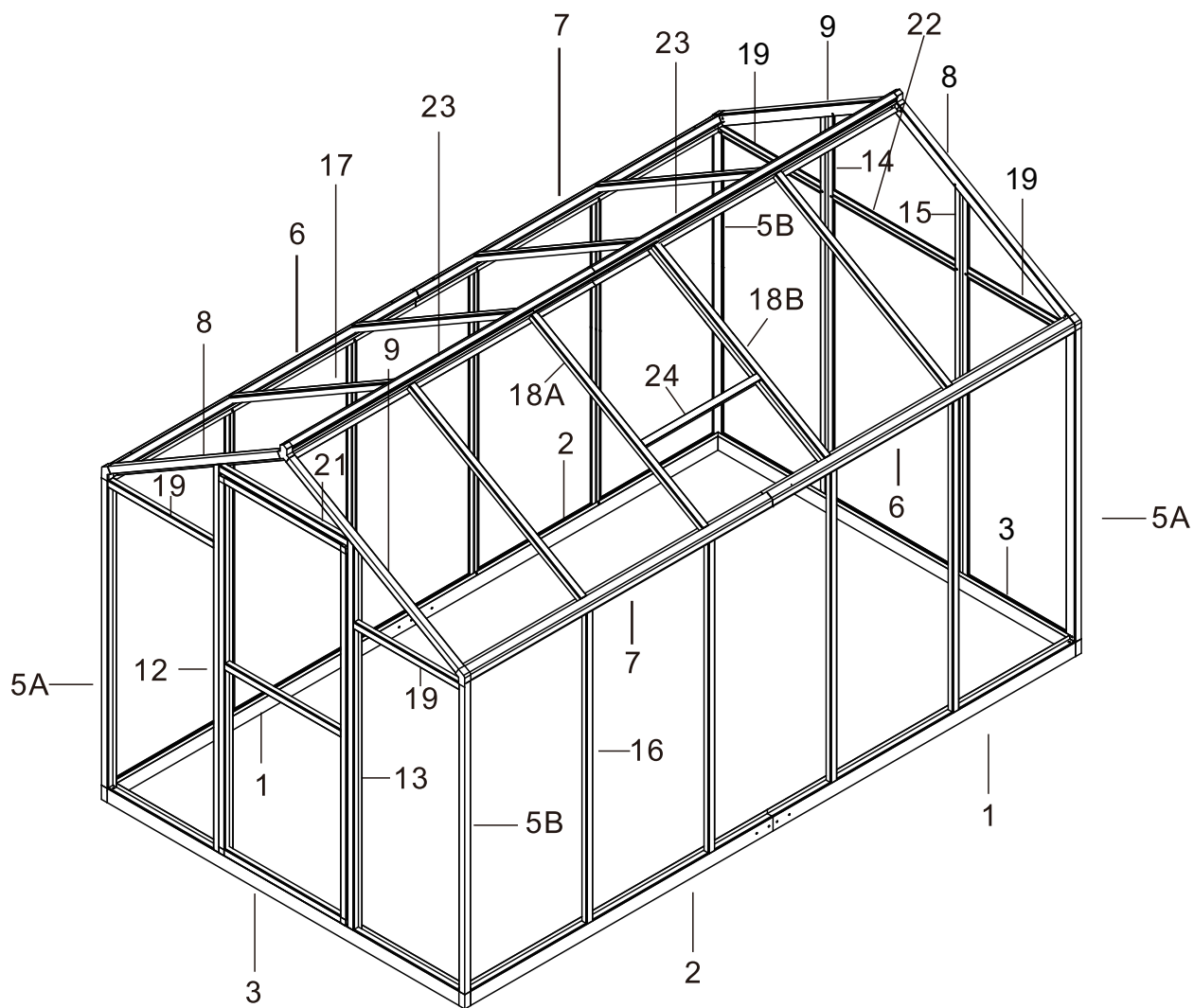
Lx1



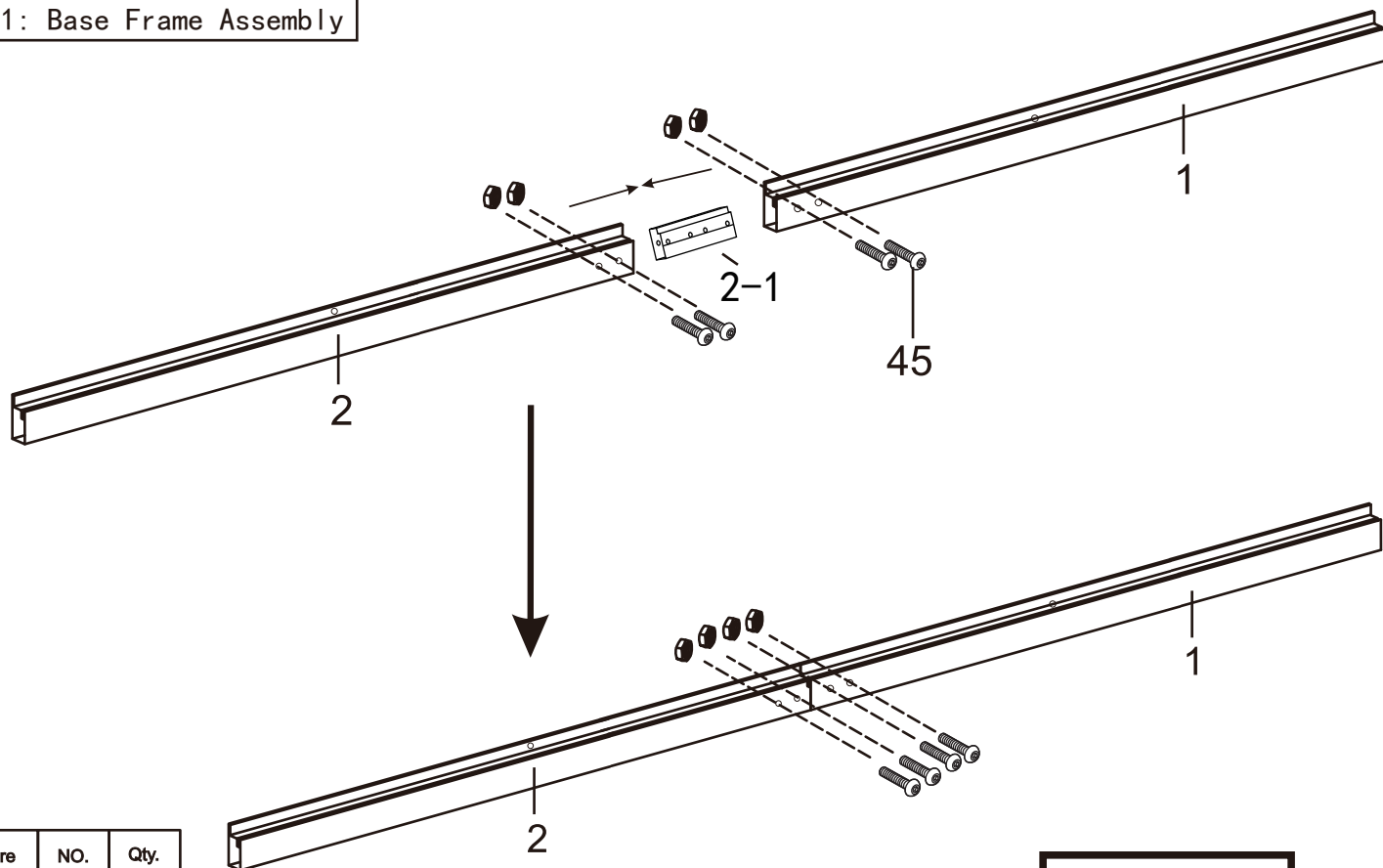





Note: The film on both sides of the PC board needs to be removed before assembly





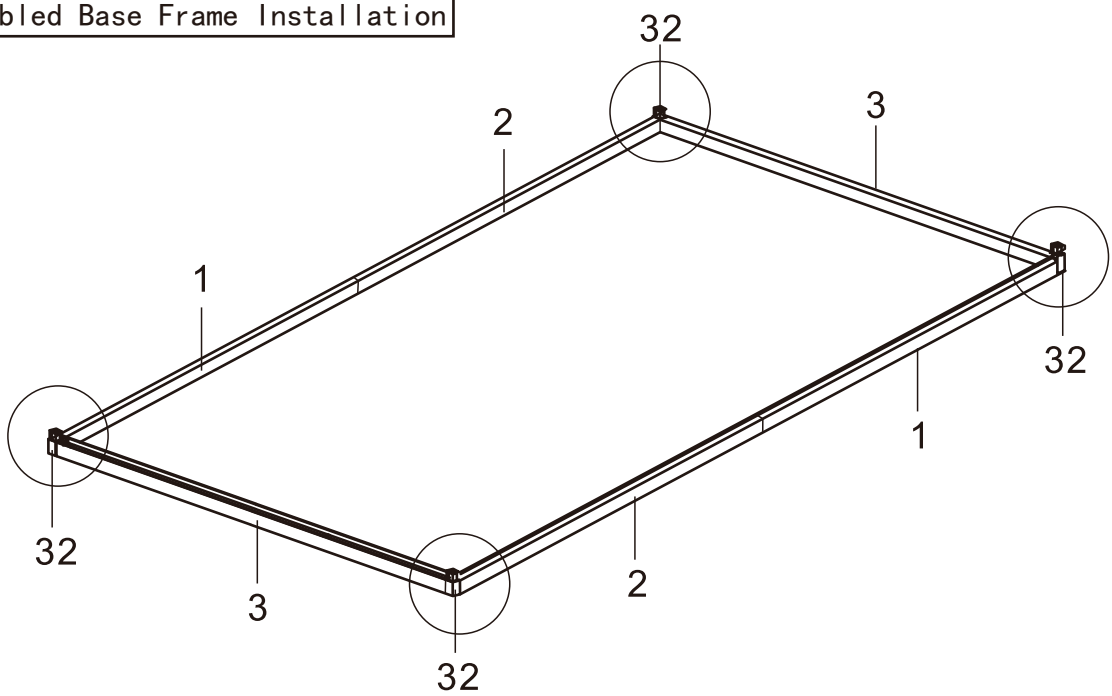
Step 1: Base Frame Assembly






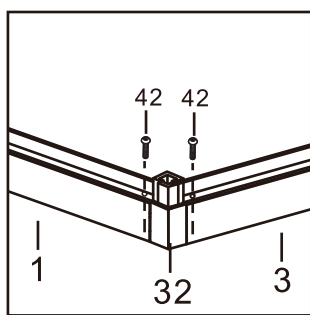
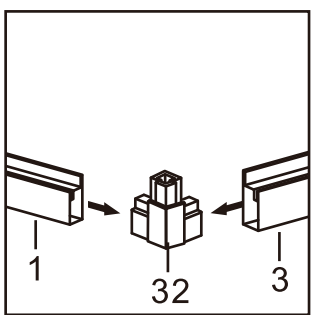
Picture	NO.	Qty.
	1	2
	2	2
	45	8




X2

Step 2: Pre-Assembled Base Frame Installation

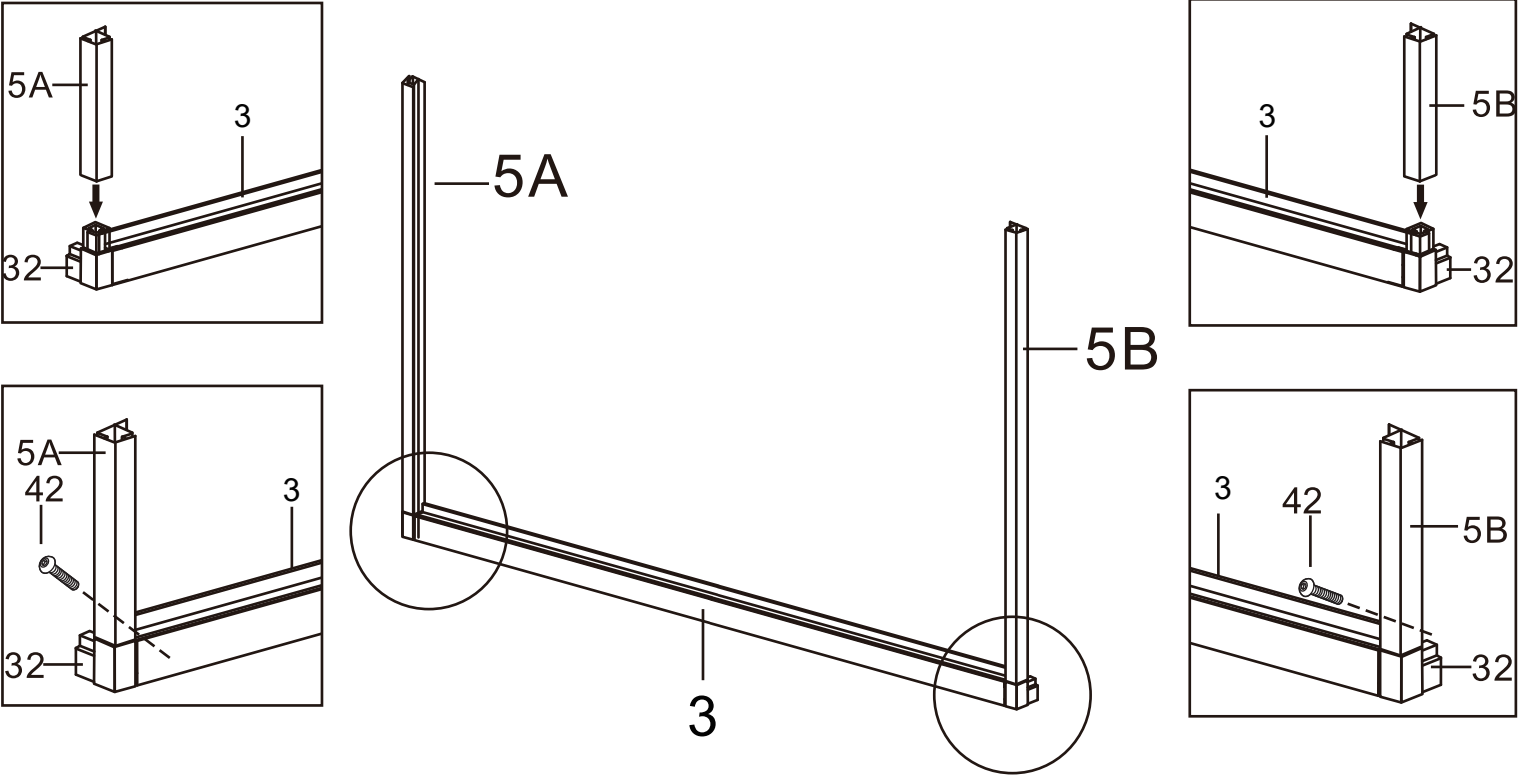





Picture	NO.	Qty.
	3	2
	32	4
	42	8



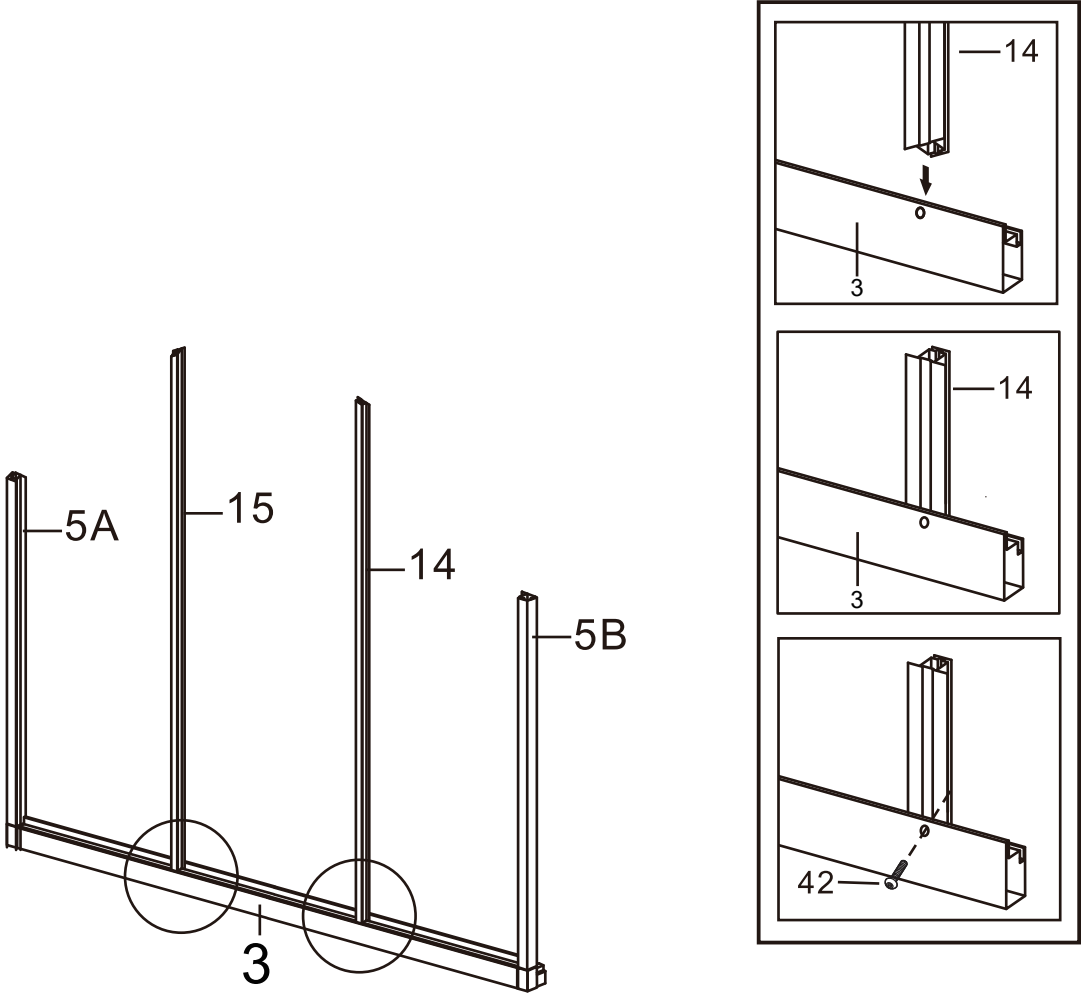
Picture	NO.	Qty.
	5A	1
	5B	1
	42	2

Step3-1: Back Wall Frame Assembly





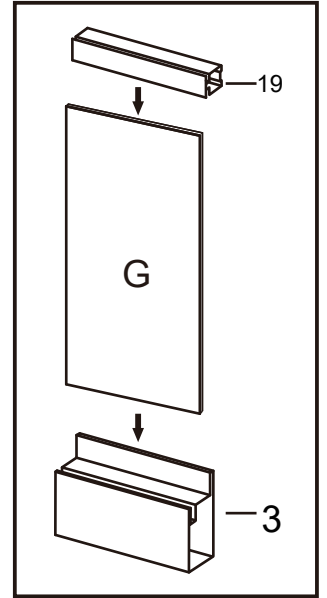
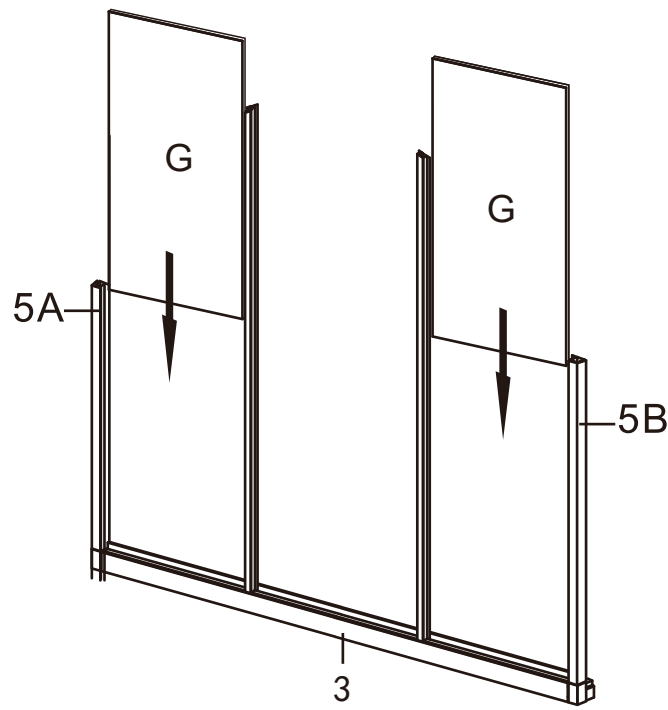
Picture	NO.	Qty.
	14	1
	15	1
	42	2

Step3-2: Back Wall Frame Assembly

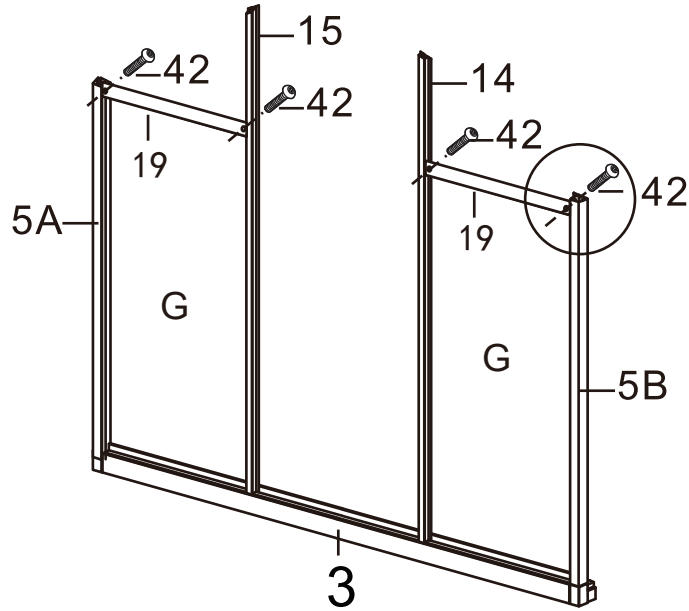
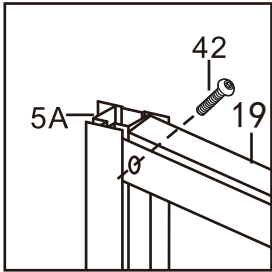



Step3-3: Back Wall Assembly

Picture	NO.	Qty.
	G	2
	19	2

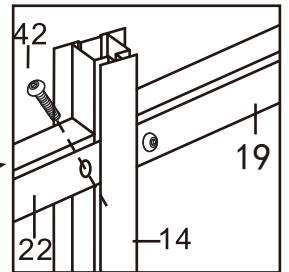
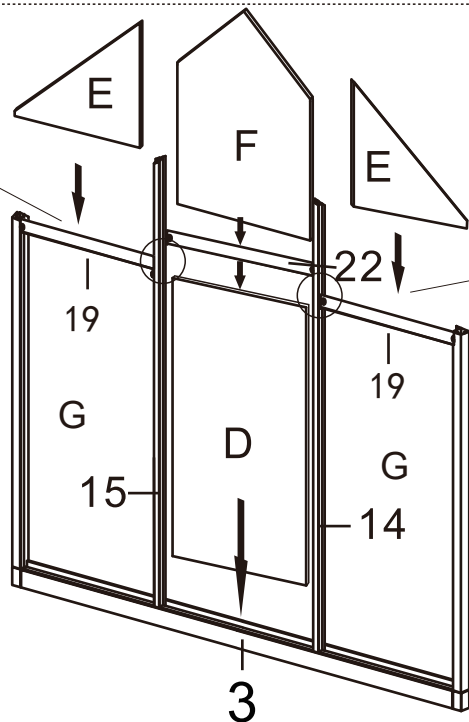
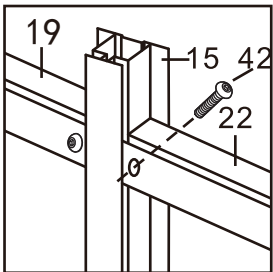







Step3-4: Back Wall Frame Assembly



Picture	NO.	Qty.
	42	4

Step3-5: Back Wall Assembly



Picture	NO.	Qty.
	D	1
	F	1
	E	2
	22	1
	42	2




Step3-6: Back Wall's Plastic Parts and Gable Frame Assembly

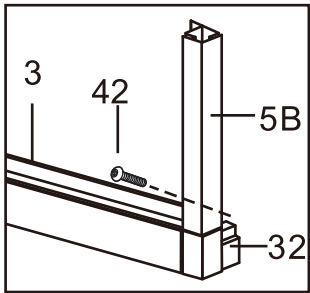
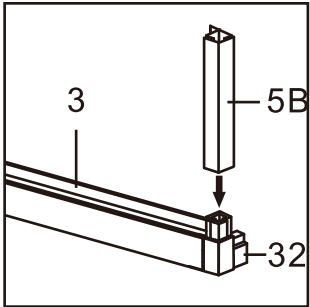
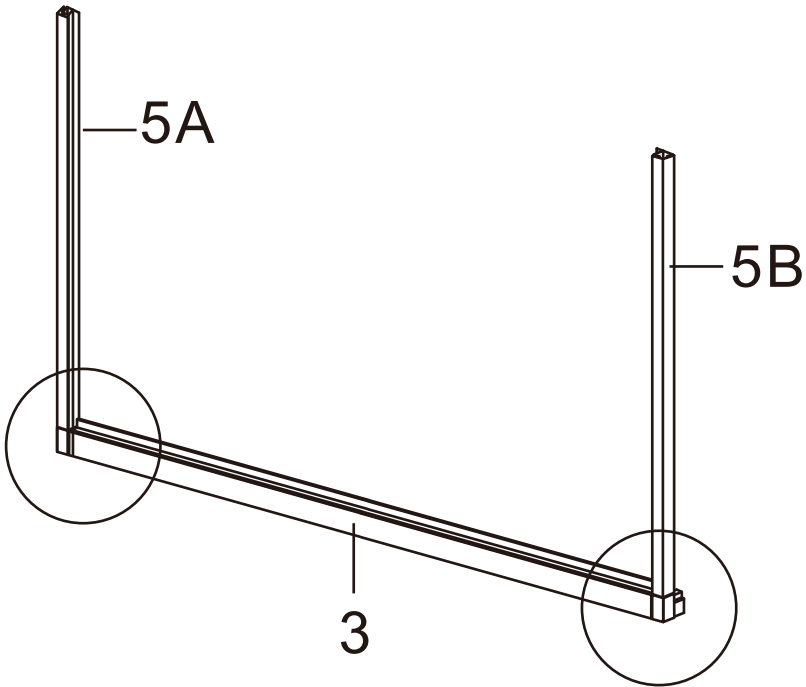
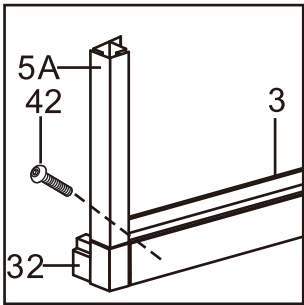
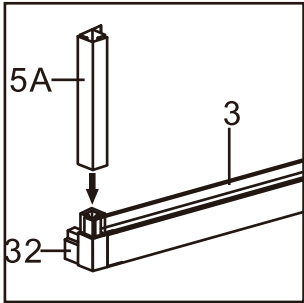
Picture	NO.	Qty.
	8	1
	9	1
	34	1
	33A	1
	33B	1
	42	6

Step3-7: Back Wall's Plastic Parts and Gable Frame Assembly




Picture	NO.	Qty.
	42	4

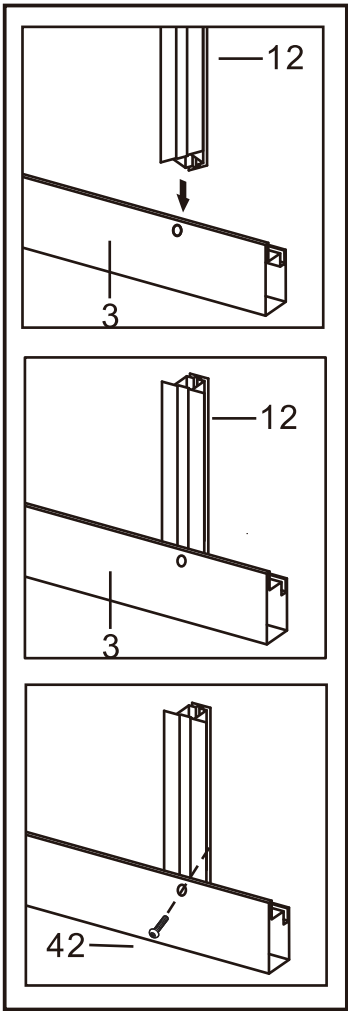
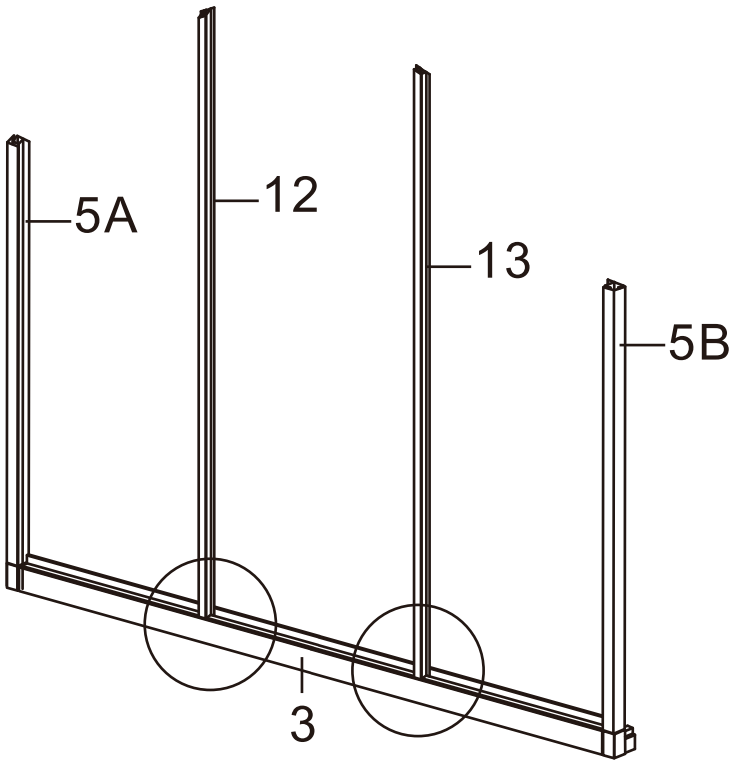
Step4-1: Front Wall Frame Assembly

Picture	NO.	Qty.
	5A	1
	5B	1
	42	2

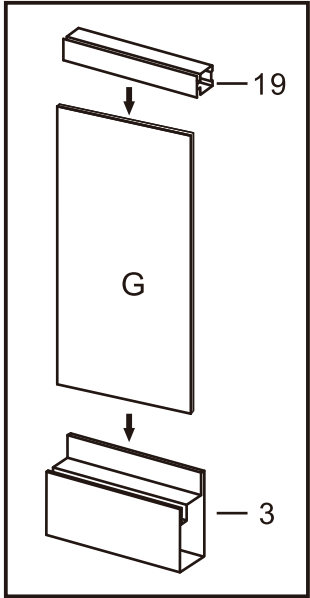
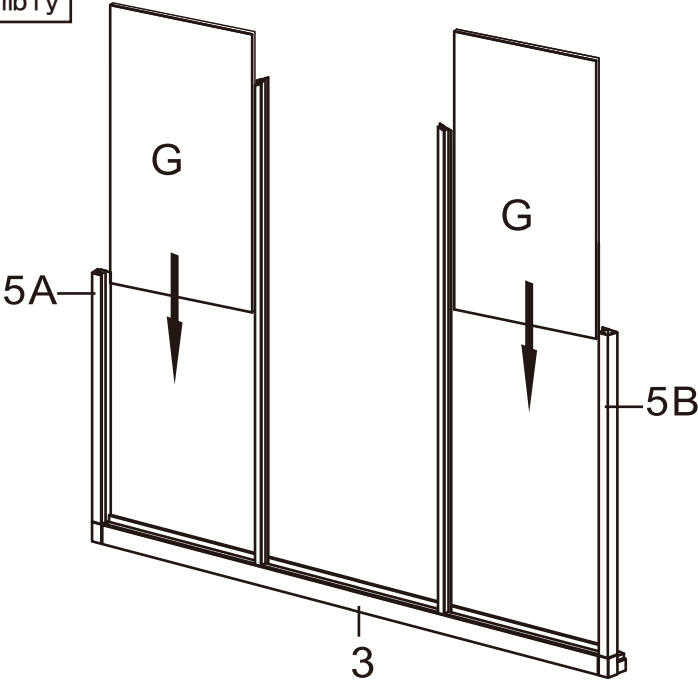




Step4-2: Front Wall Frame Assembly

Picture	NO.	Qty.
	12	1
	13	1
	42	2

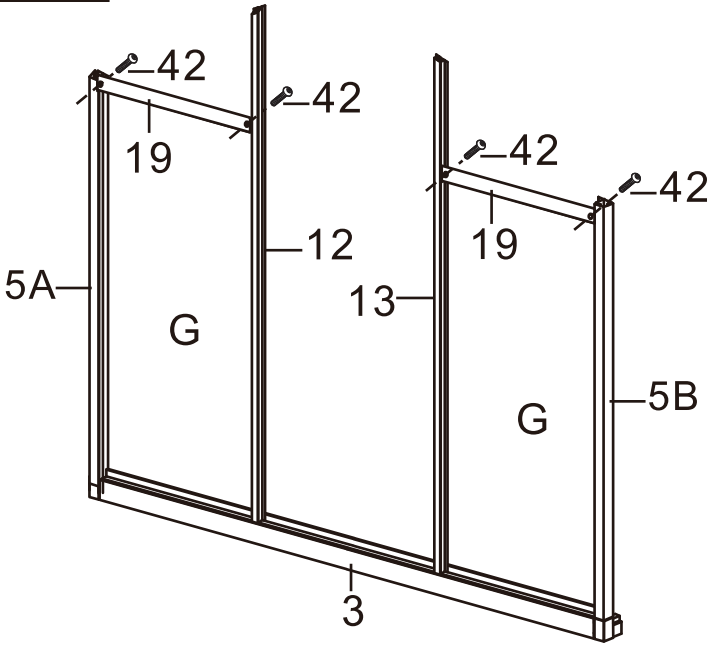
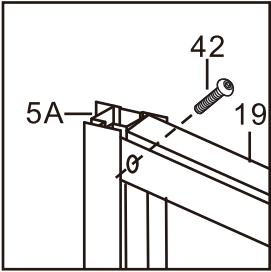



Step4-3: Front Wall Assembly



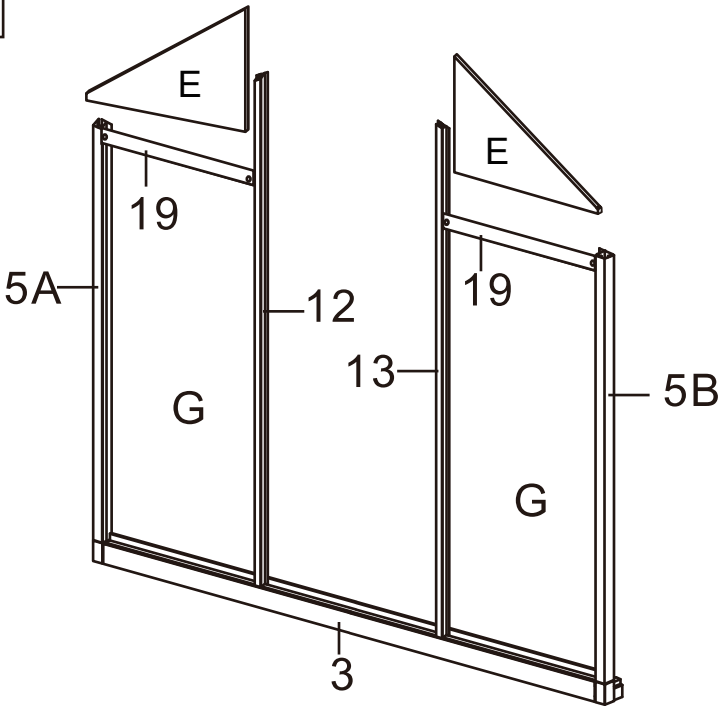
Picture	NO.	Qty.
	G	2
	19	2


Step4-4: Front Wall Frame Assembly



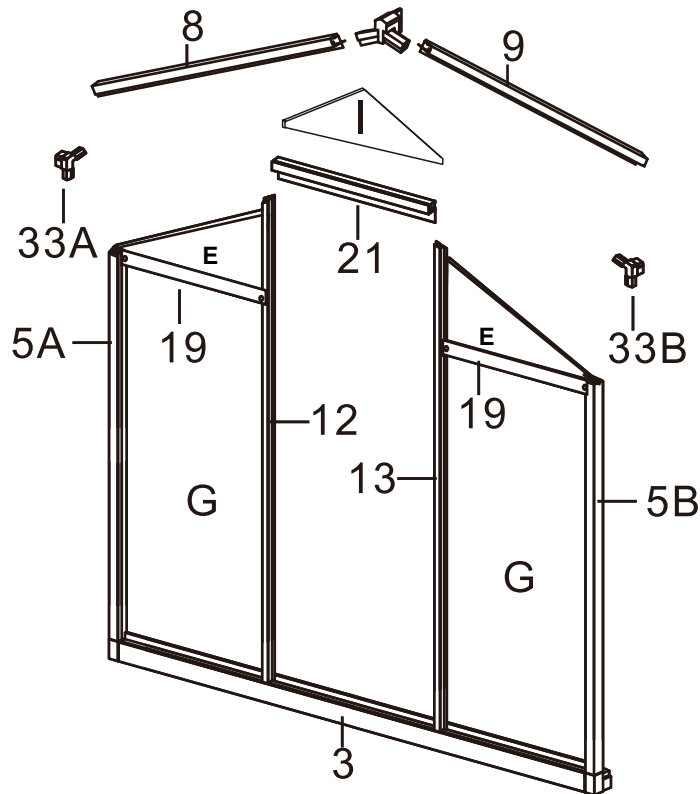
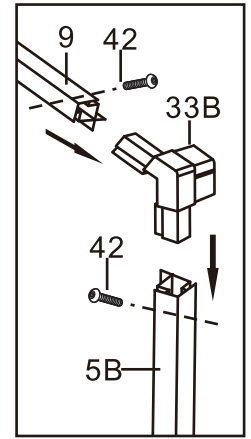
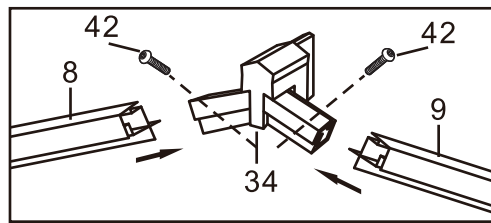
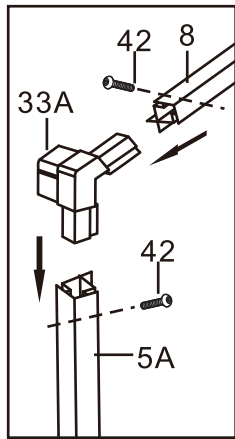
Picture	NO.	Qty.
	42	4

Step4-5: Front Wall Assembly



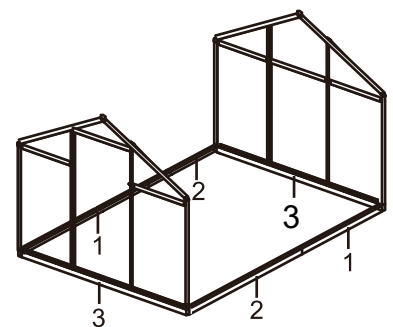
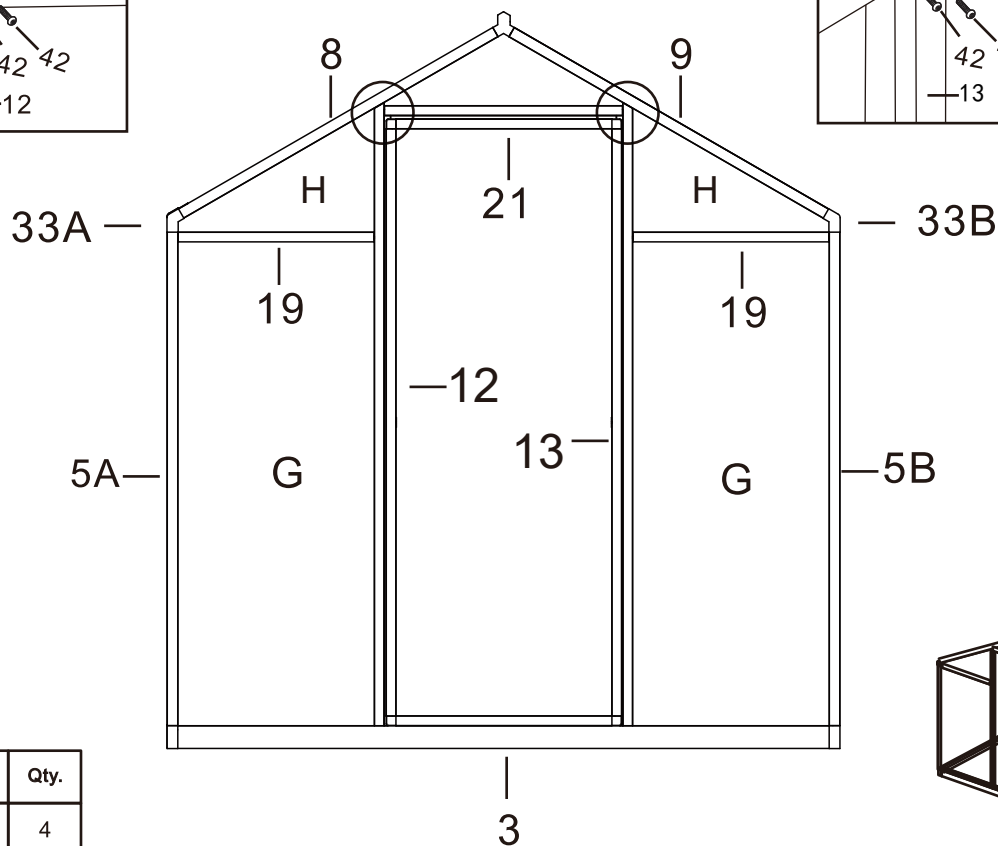
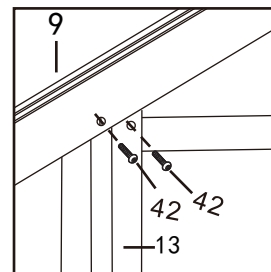
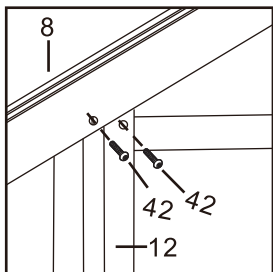
Picture	NO.	Qty.
	E	2

Step4-6: Front Wall's Plastic Parts and Gable Frame Assembly



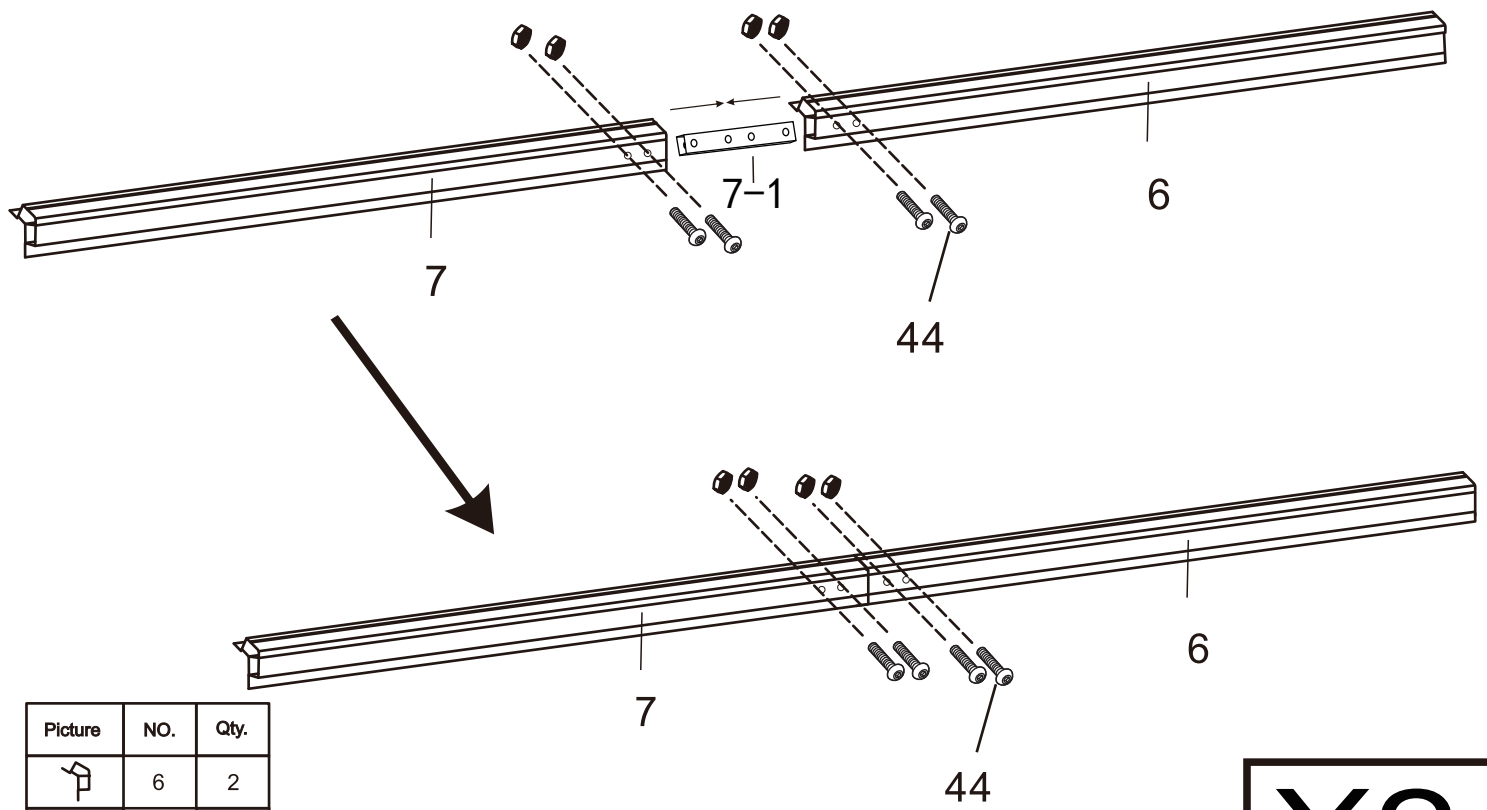
Picture	NO.	Qty.
	8	1
	9	1
	21	1
	33A	1
	33B	1
	34	1
	42	6
	I	1

Step4-7: Front Wall's Plastic Parts and Gable Frame Assembly



Picture	NO.	Qty.
	42	4

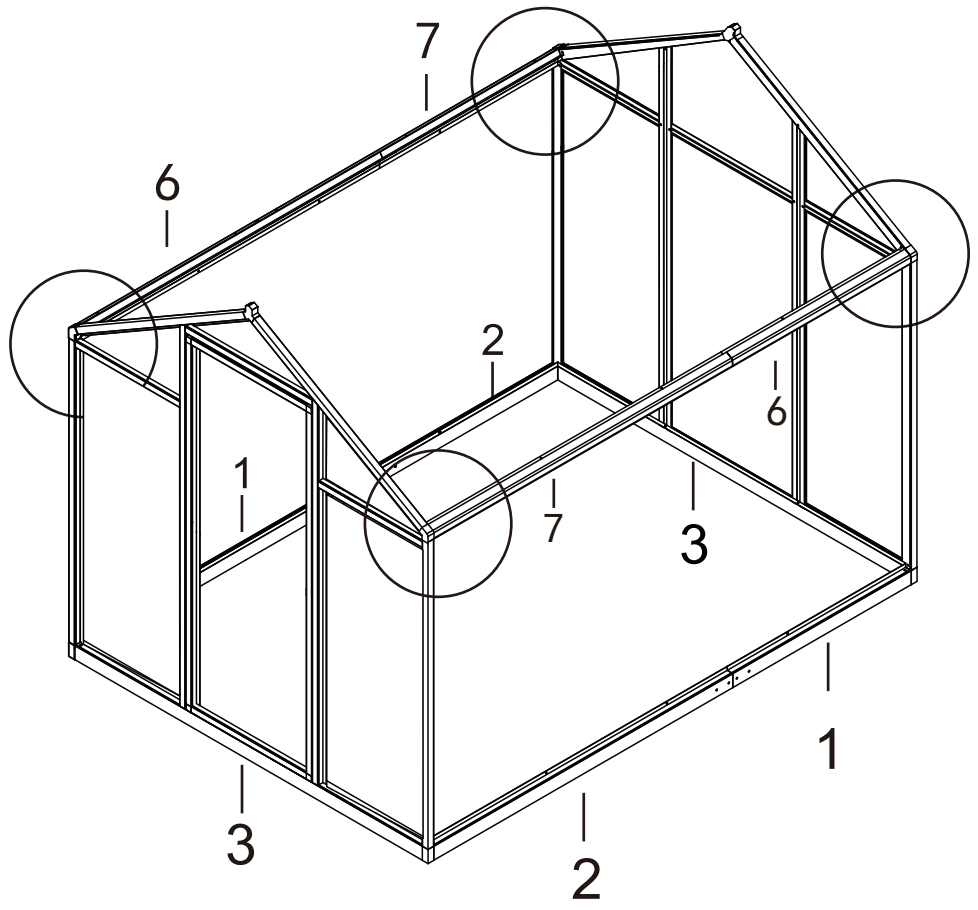
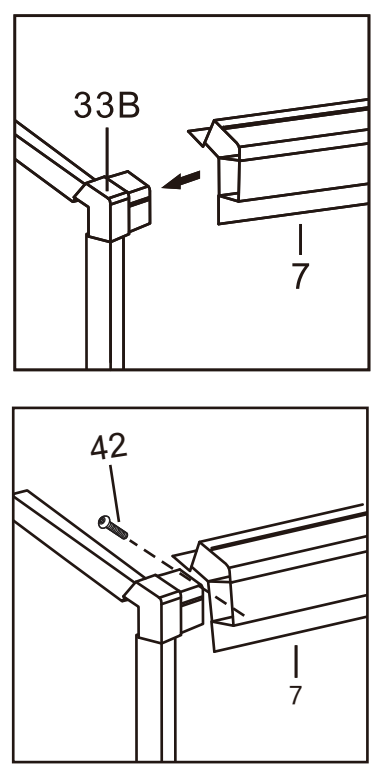
Step5-1: Side Roof Ridge Assembly



Picture	NO.	Qty.
	6	2
	7	2
	7-1	2
	44	8

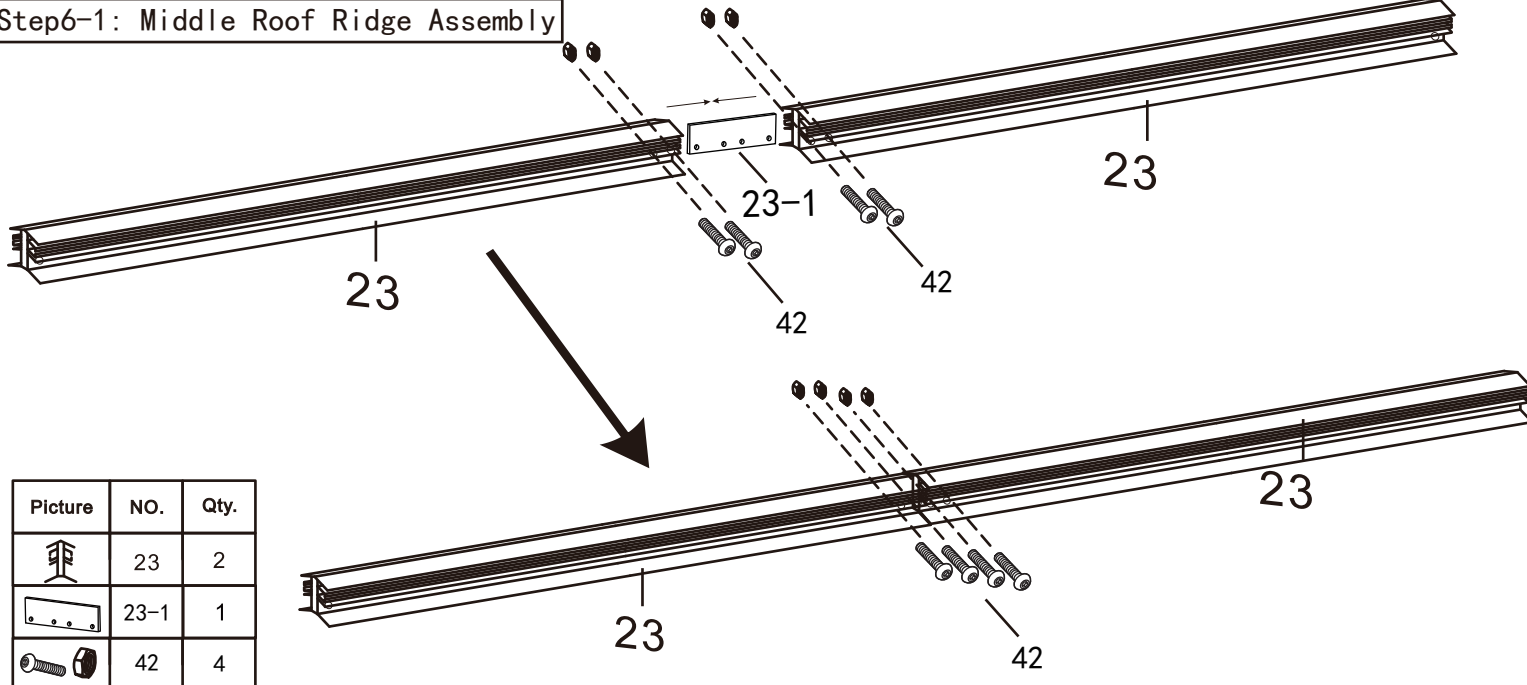
X2

Step5-2: Pre-Assembled Side Roof Ridge Installation



Picture	NO.	Qty.
	42	4

Step6-1: Middle Roof Ridge Assembly

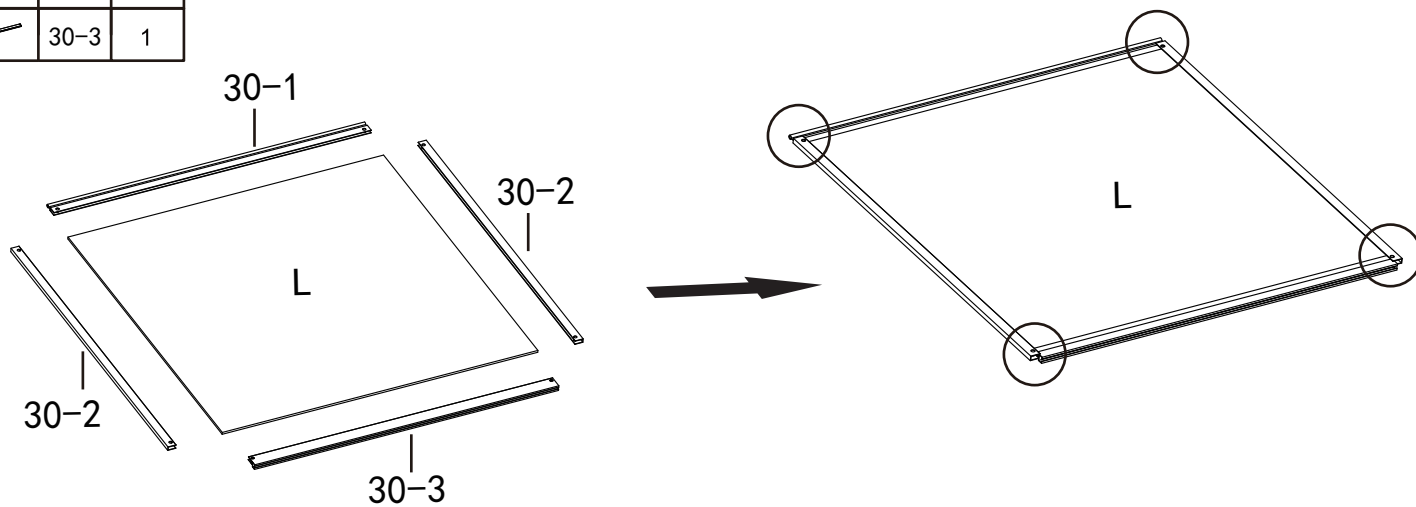
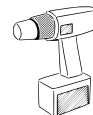


Picture	NO.	Qty.
	23	2
	23-1	1
	42	4

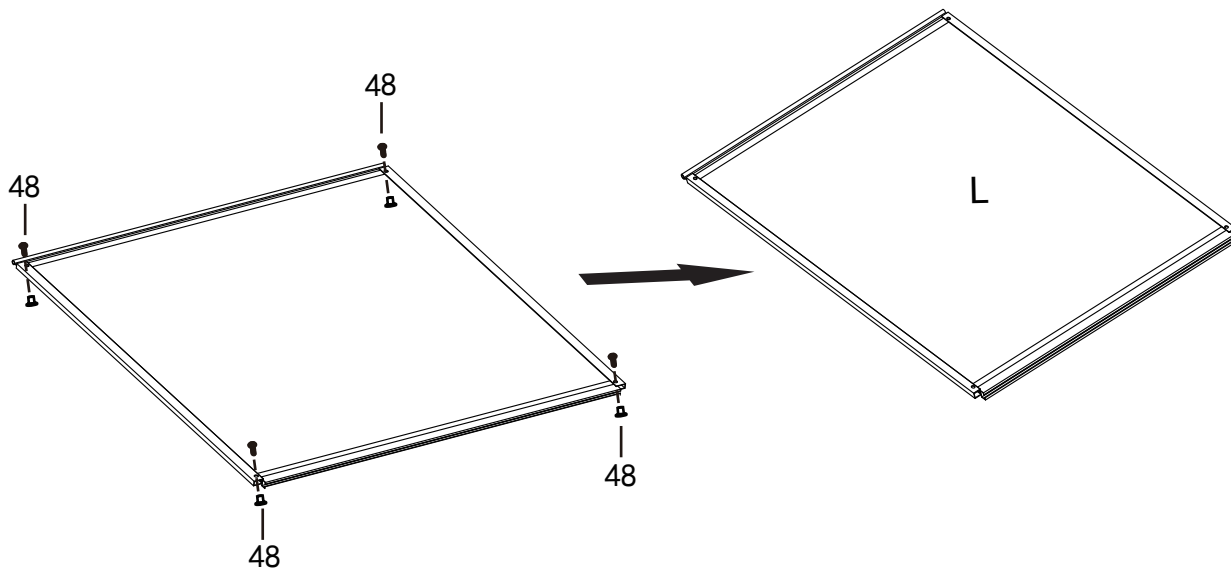
Step6-2: Window assembly

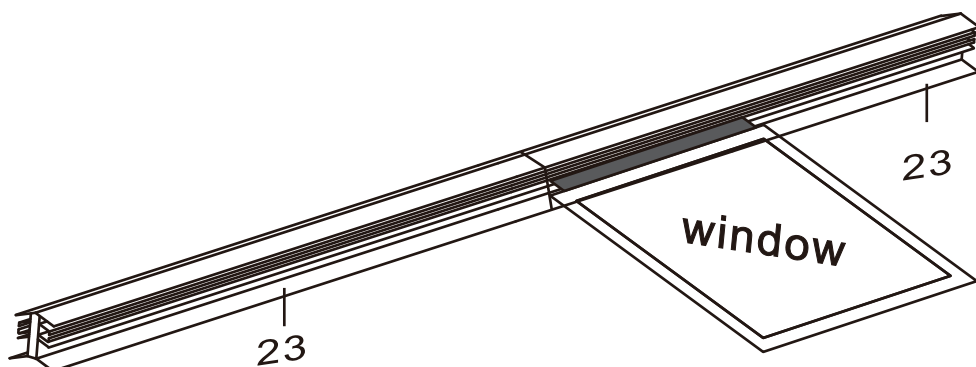
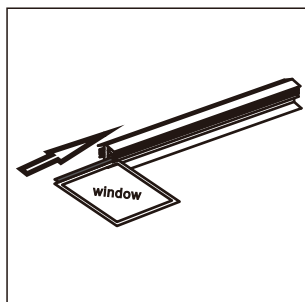
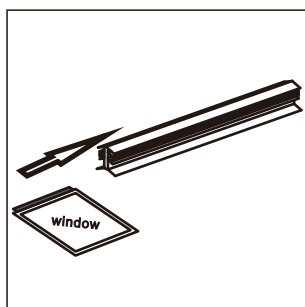
Picture	NO.	Qty.
	30-1	1
	30-2	2
	30-3	1

Drill 4 holes in the L with a suitable drill




Picture	NO.	Qty.
	48	4

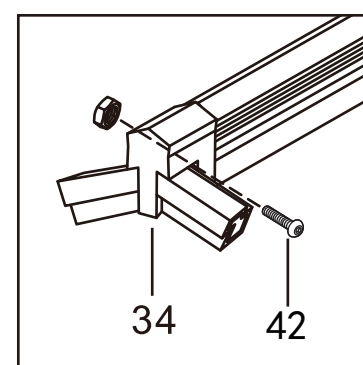
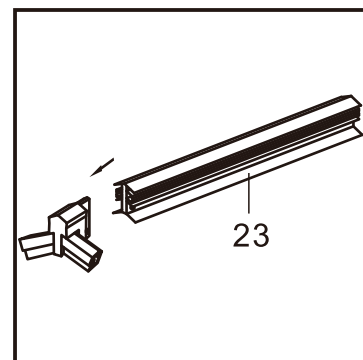
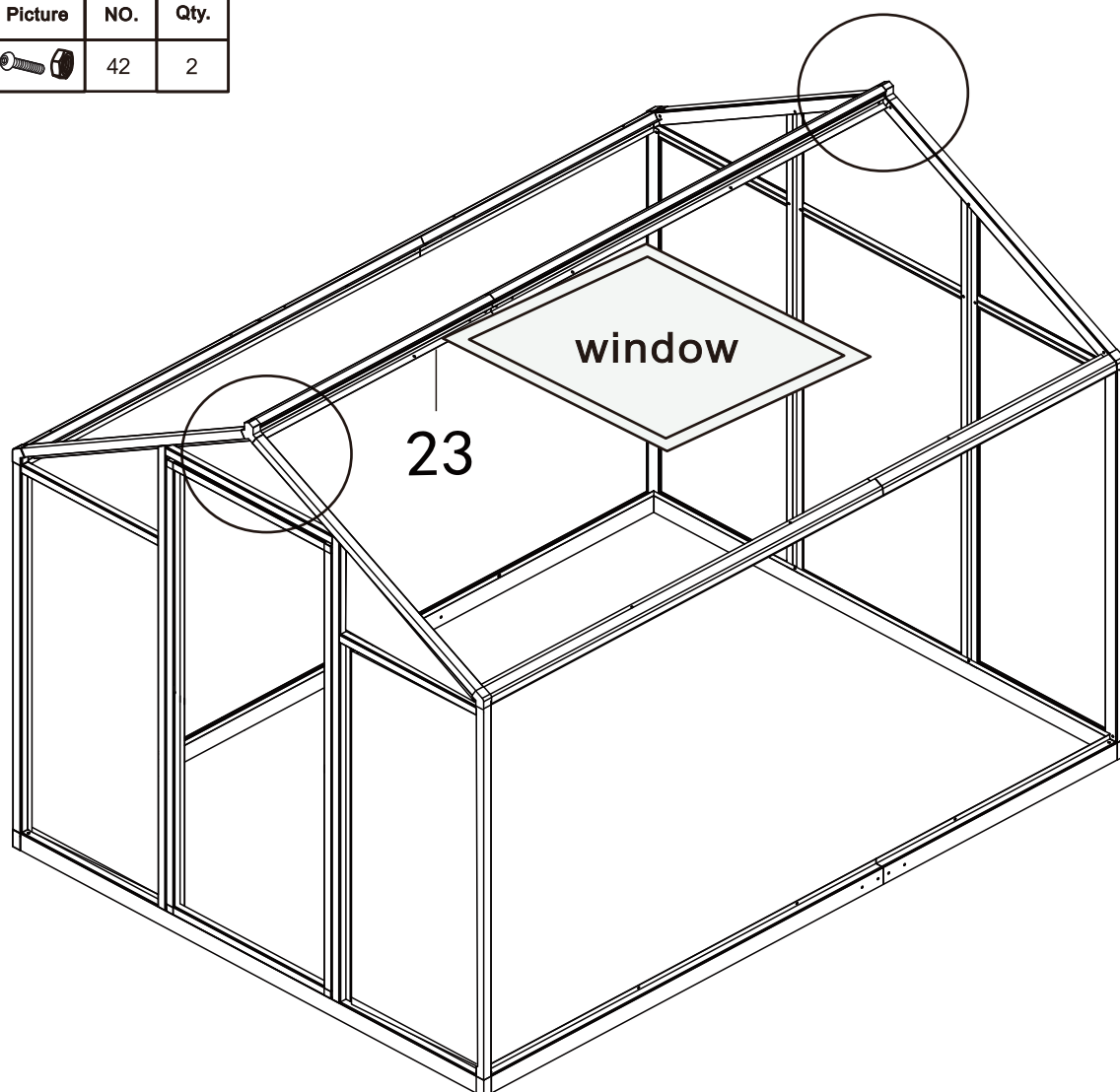




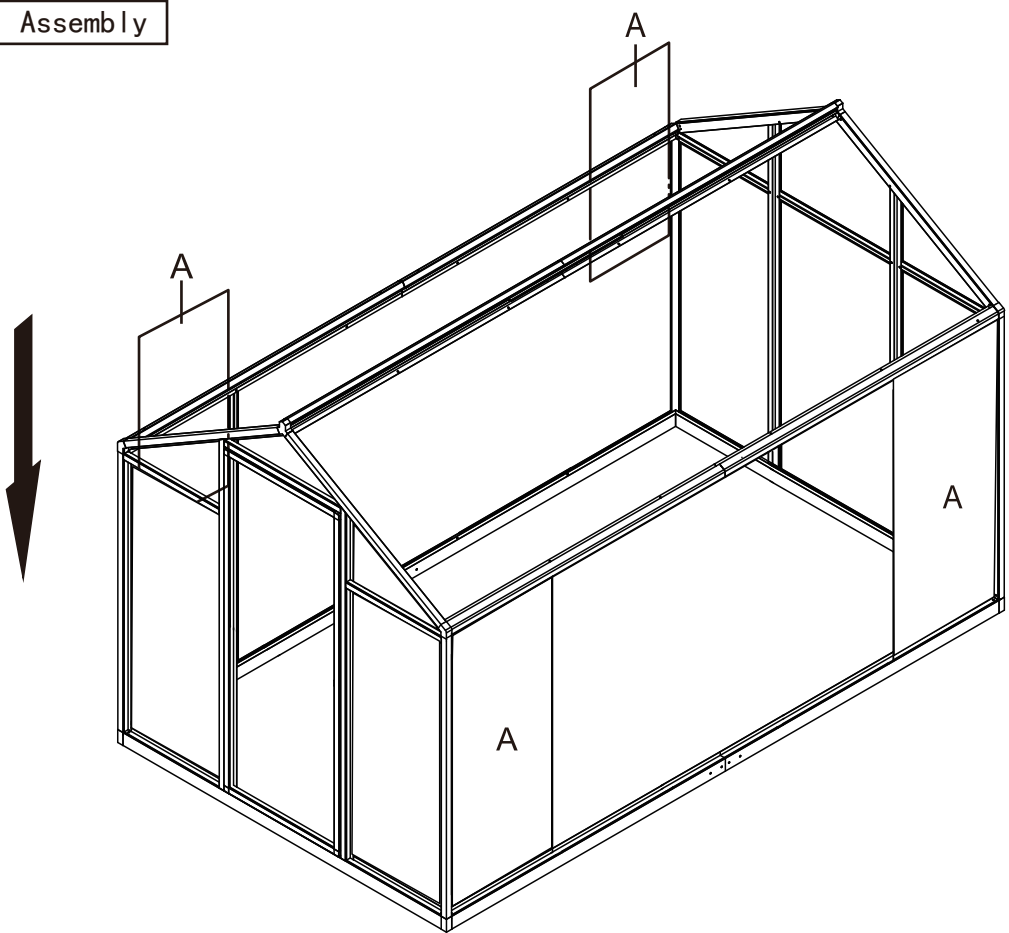
Step6-3: Pre-Assembled Middle Roof Ridge Installation & Window Assembly


Note: Windows must be slid into the Gutter of Frame 23 before assemble Frame 23.

Picture	NO.	Qty.
	42	2



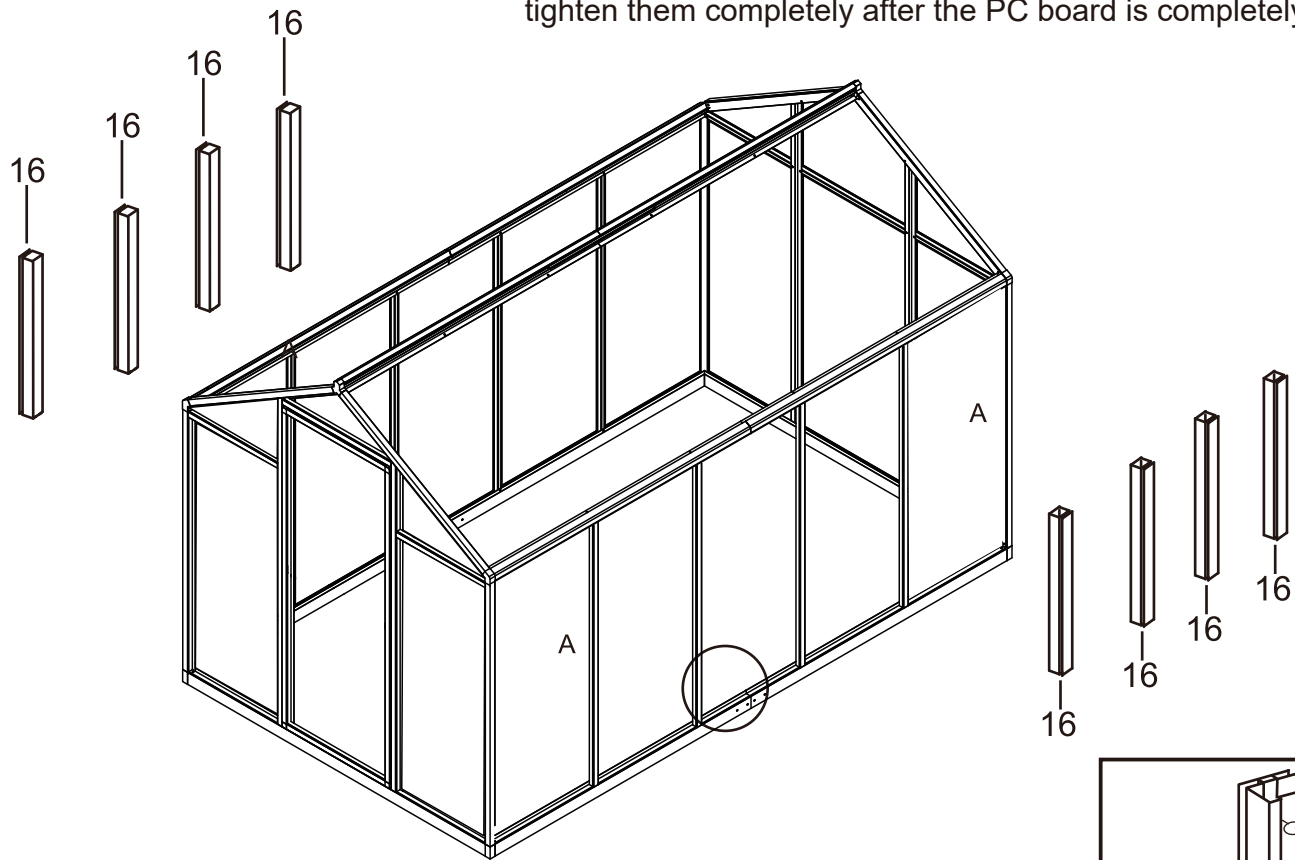
Step7-1: Side Wall Assembly





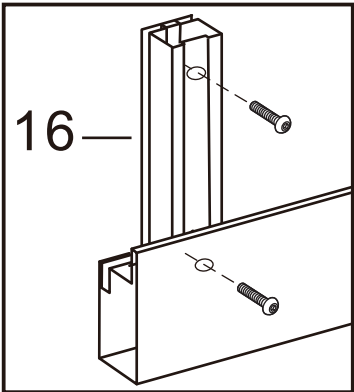
Picture	NO.	Qty.
	A	4

Step7-2: Side Wall Frame Assembly

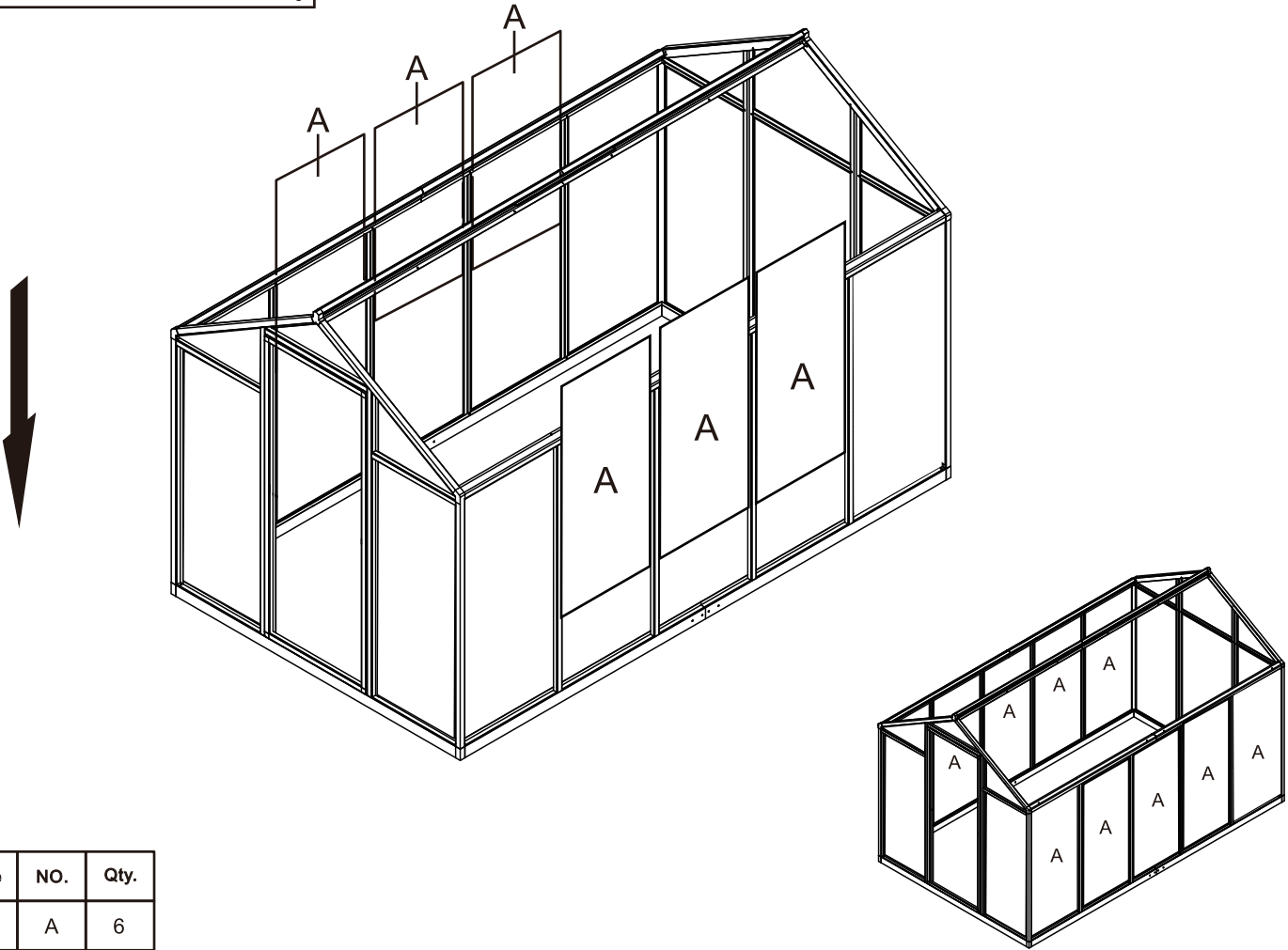
Please do not make the screws completely tight when fixing them, tighten them completely after the PC board is completely installed




Picture	NO.	Qty.
	16	8
	42	16

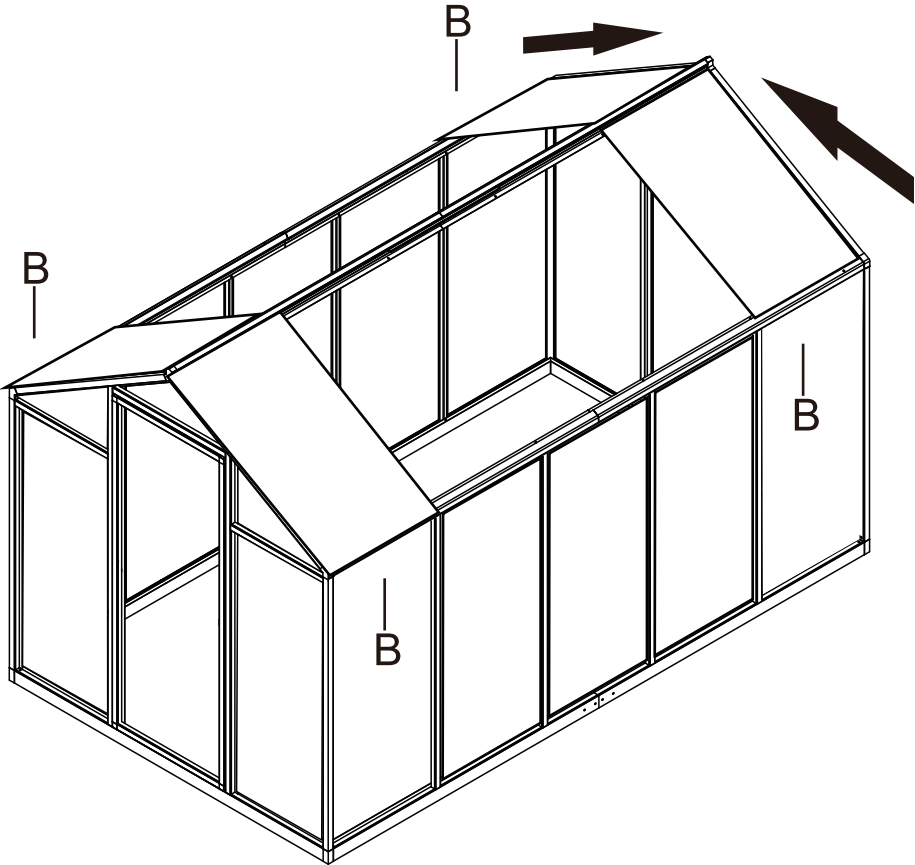


Step7-3: Side Wall Assembly



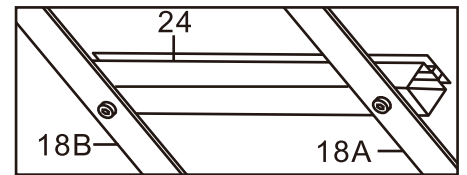
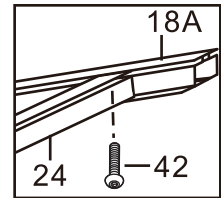
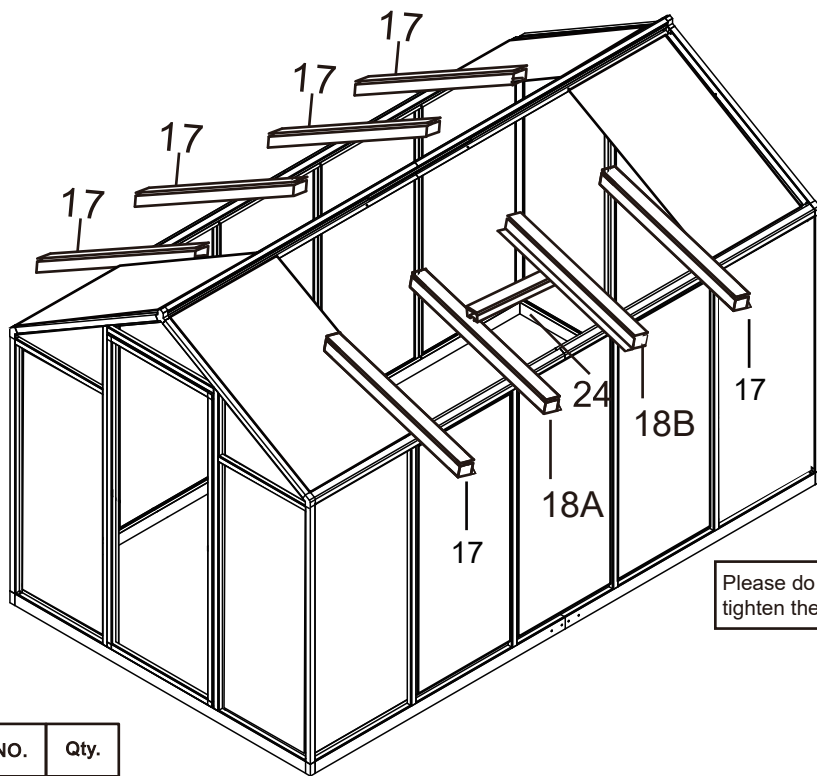
Picture	NO.	Qty.
	A	6

Step8-1: Roof Wall Assembly

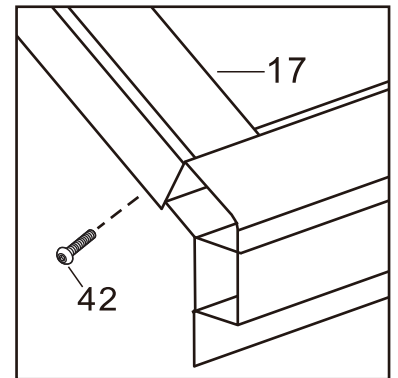


Picture	NO.	Qty.
	B	4

Step8-2: Roof Wall Frame Assembly

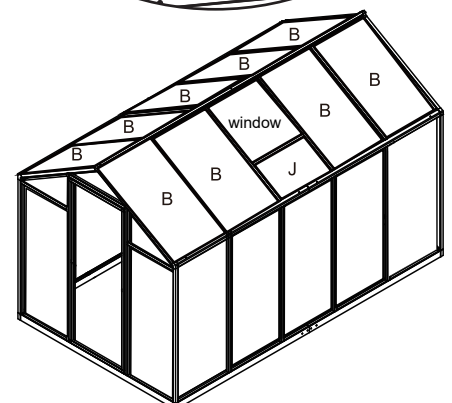
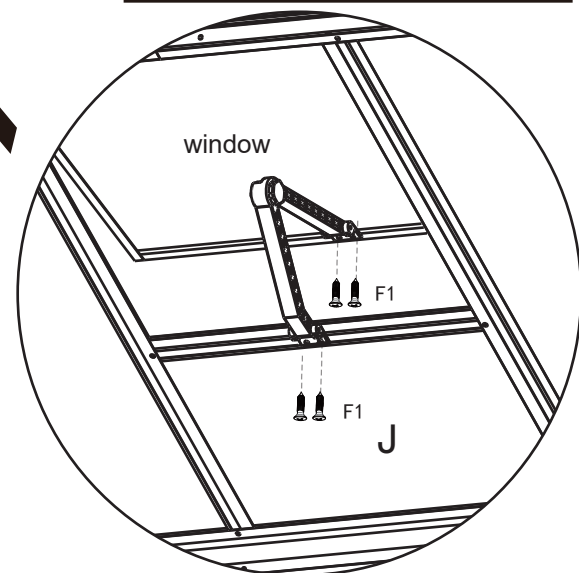
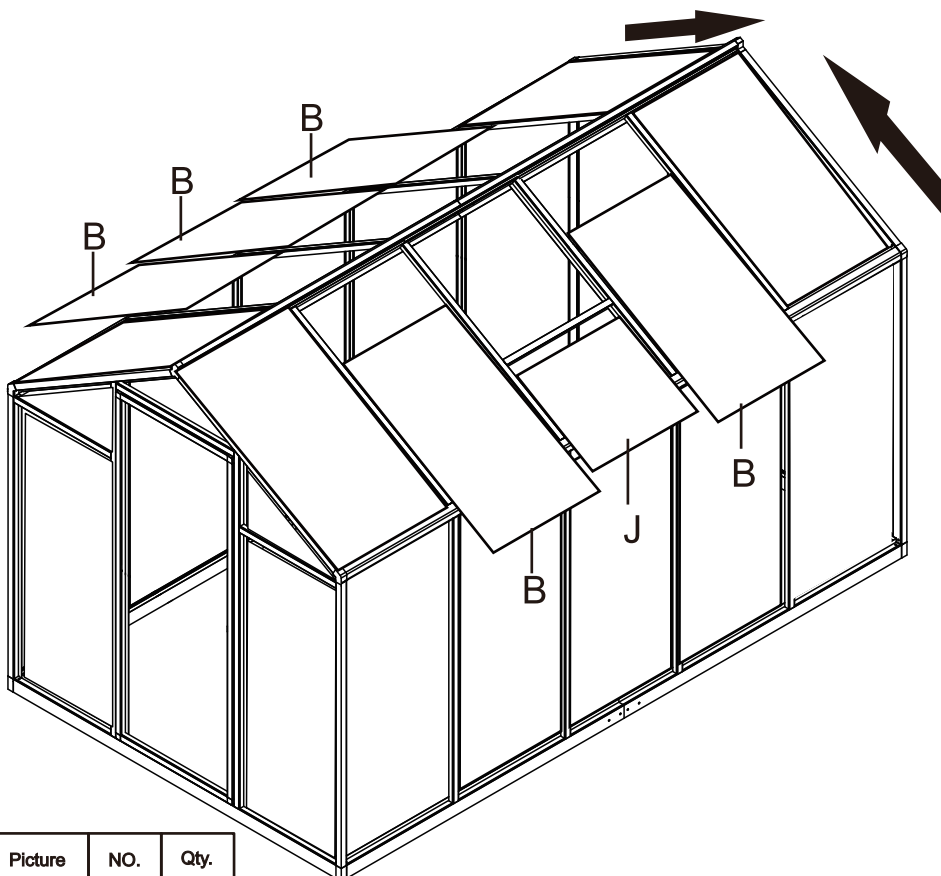


Please do not make the screws completely tight when fixing them, tighten them completely after the PC board is completely installed











Picture	NO.	Qty.
	17	6
	18A	1
	18B	1
	24	1
	42	18

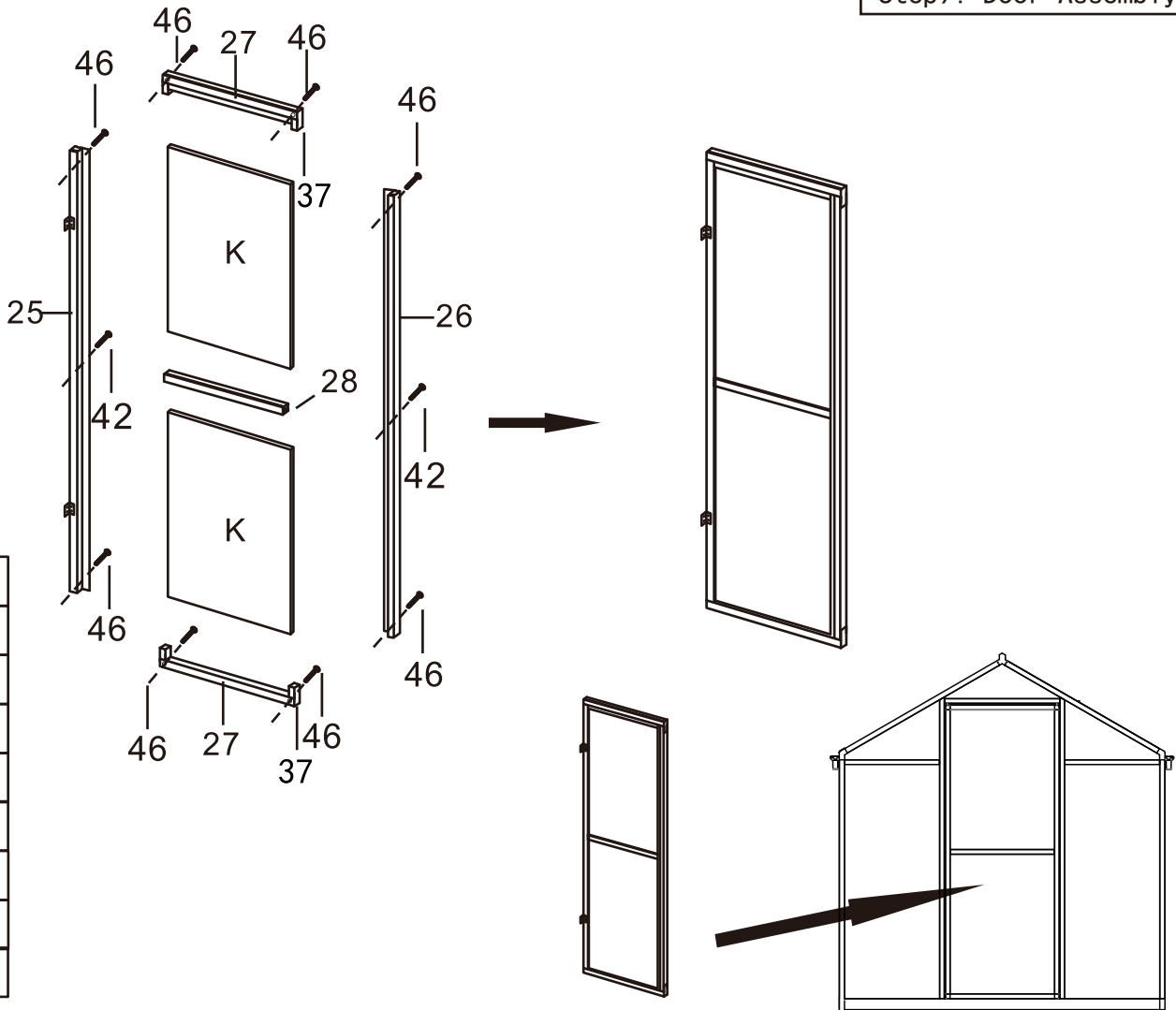
Step8-3: Roof Wall Assembly






Picture	NO.	Qty.
	B	5
	J	1
	F1	4

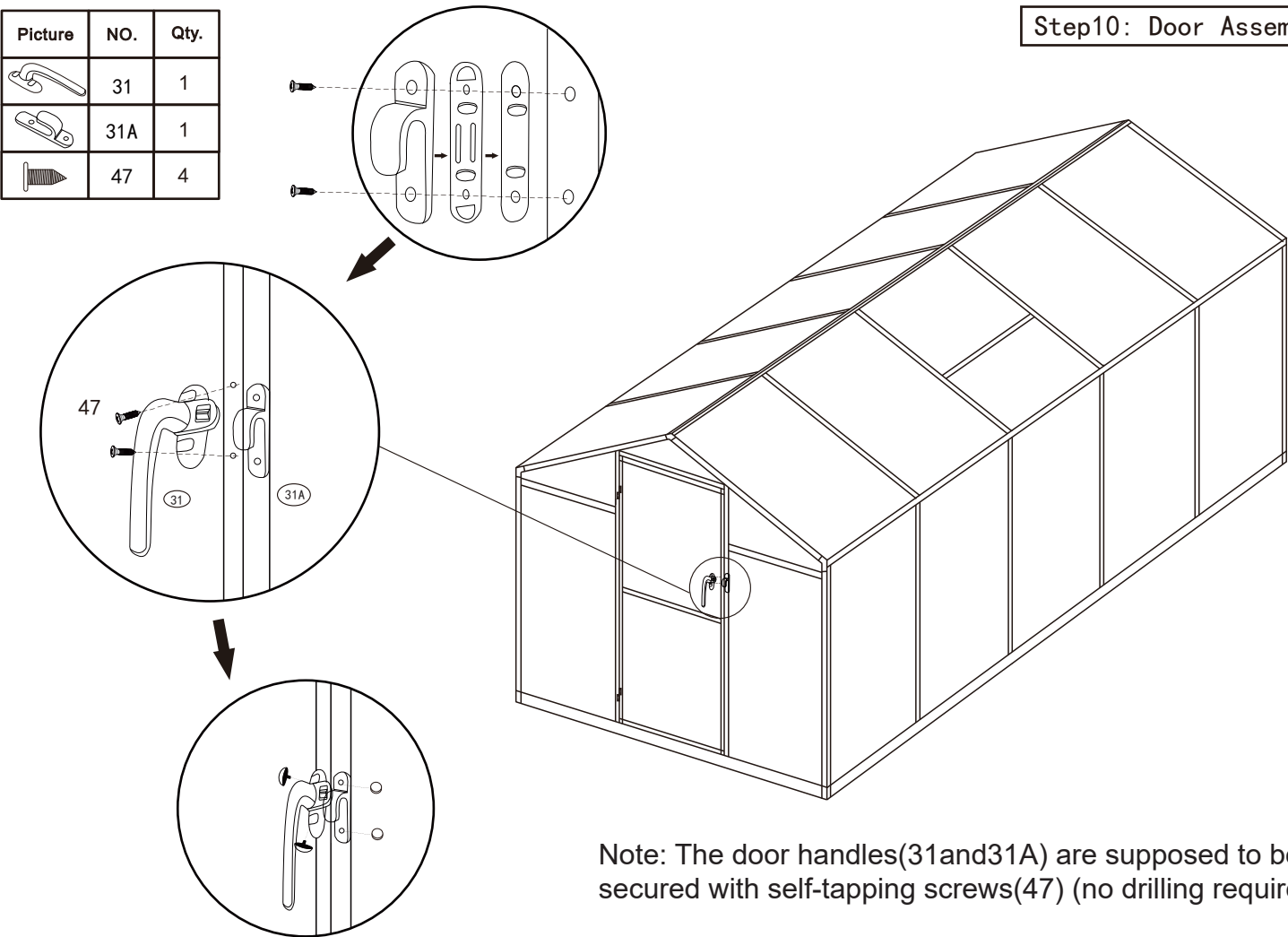
Step9: Door Assembly

Picture	NO.	Qty.
	25	1
	26	1
	27	2
	28	1
	K	2
	42	2
	46	8
	37	4



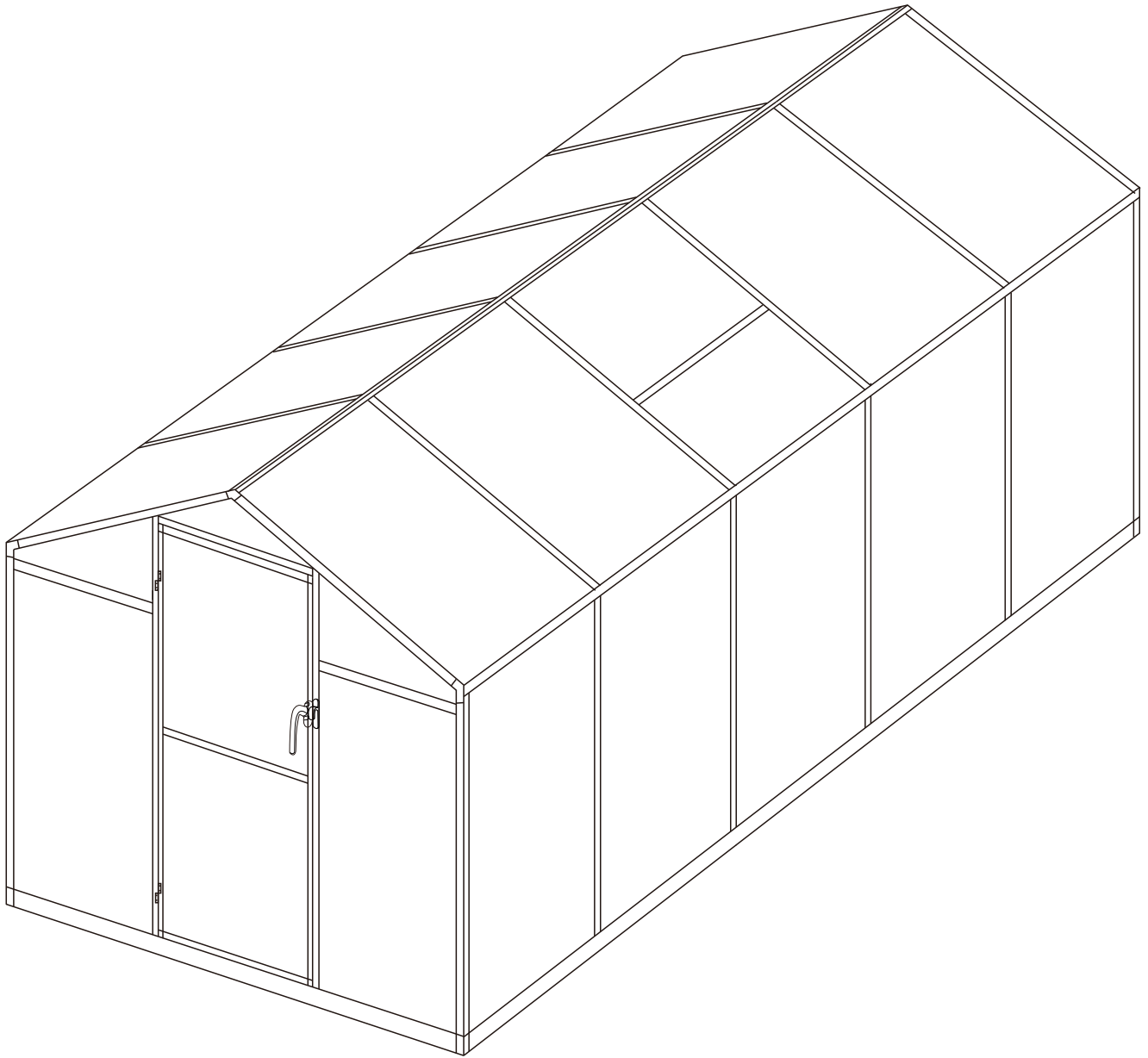
Picture	NO.	Qty.
	31	1
	31A	1
	47	4

Step10: Door Assembly



Note: The door handles(31and31A) are supposed to be secured with self-tapping screws(47) (no drilling required).

Check and tighten all screws to ensure that the greenhouse is sturdy.



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