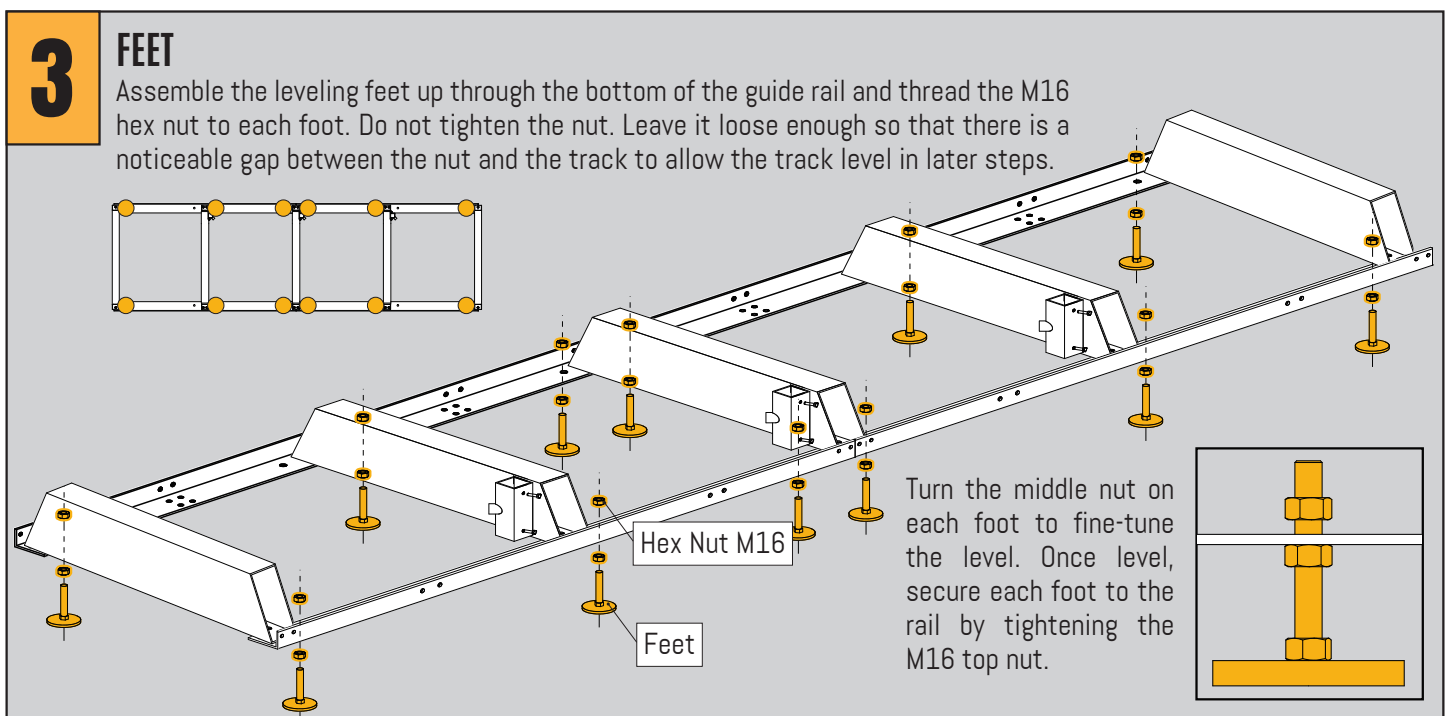
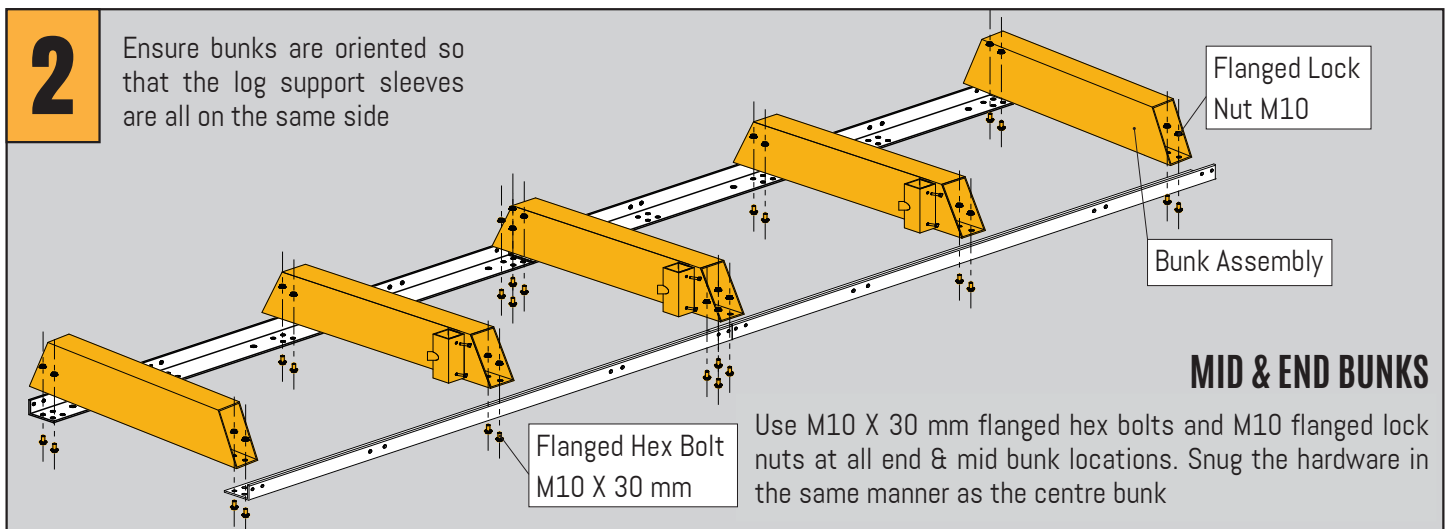
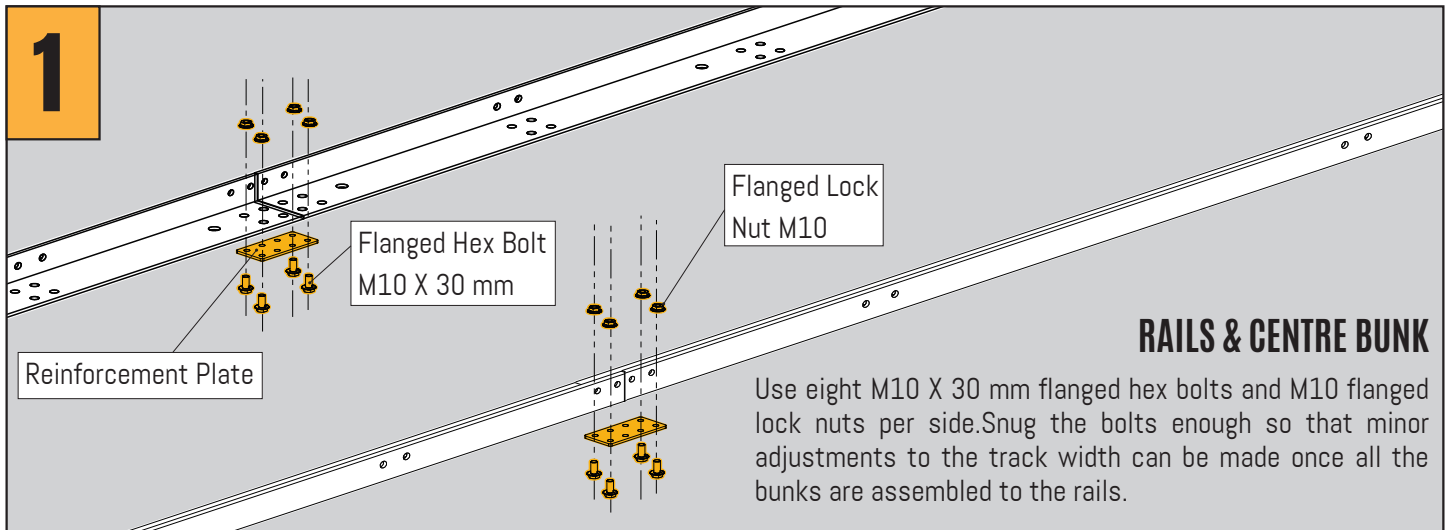


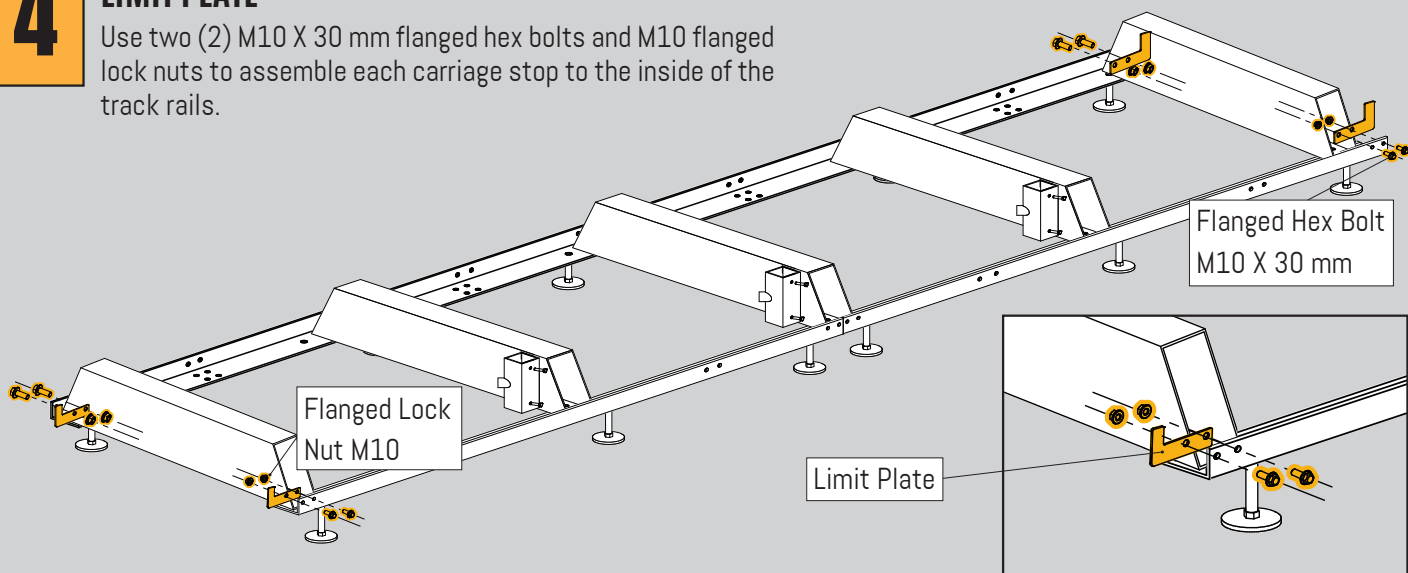
# 26" Portable Sawmill

## ASSEMBLY



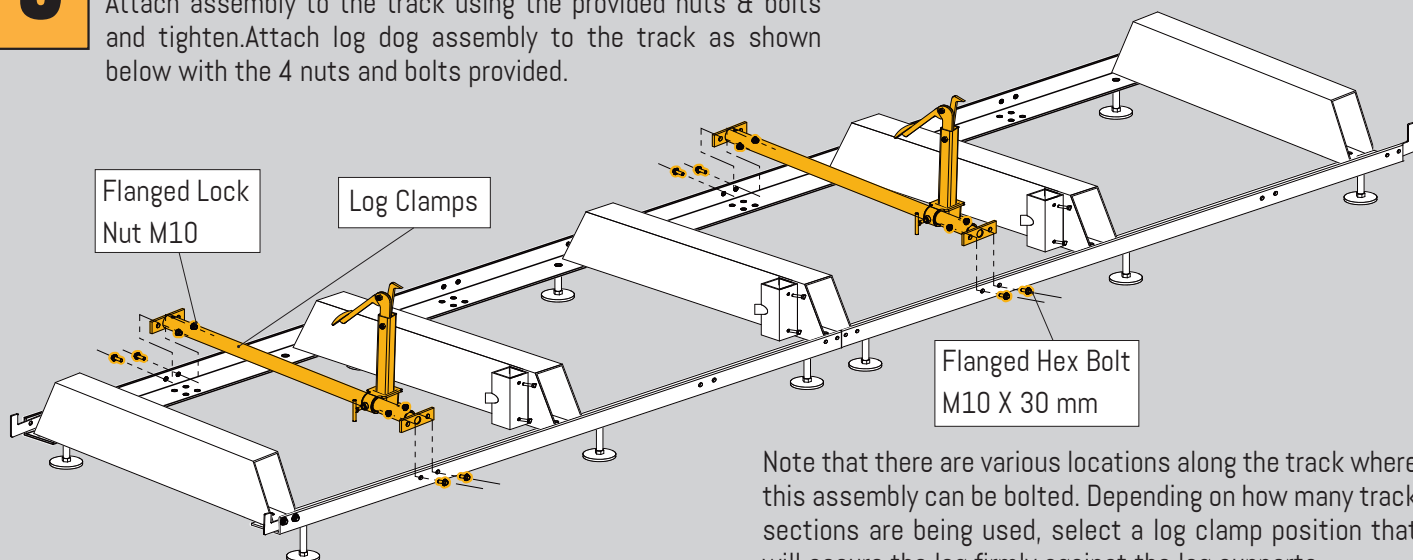
## 4 LIMIT PLATE

Use two (2) M10 X 30 mm flanged hex bolts and M10 flanged lock nuts to assemble each carriage stop to the inside of the track rails.



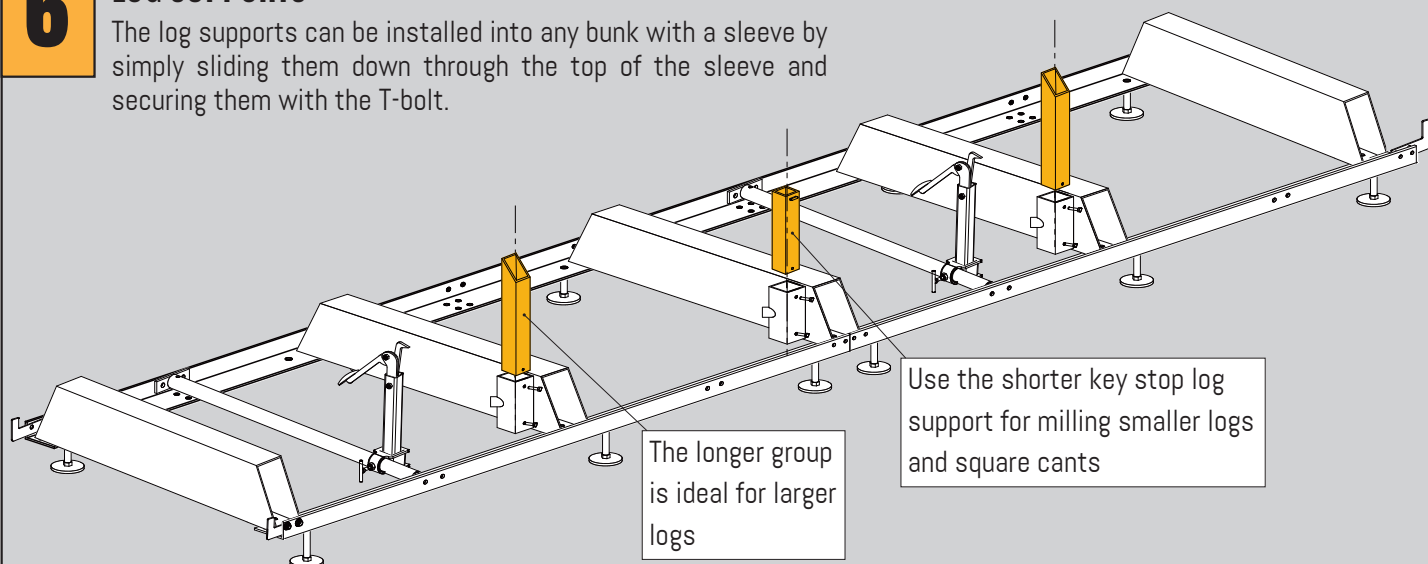
## 5 LOG CLAMPS

Attach assembly to the track using the provided nuts & bolts and tighten. Attach log dog assembly to the track as shown below with the 4 nuts and bolts provided.



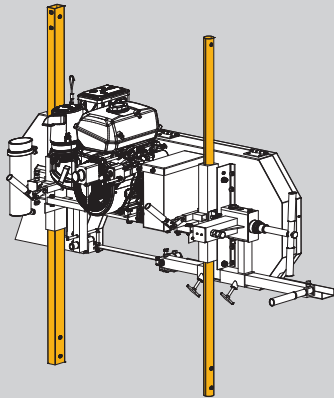
## 6 LOG SUPPORTS

The log supports can be installed into any bunk with a sleeve by simply sliding them down through the top of the sleeve and securing them with the T-bolt.



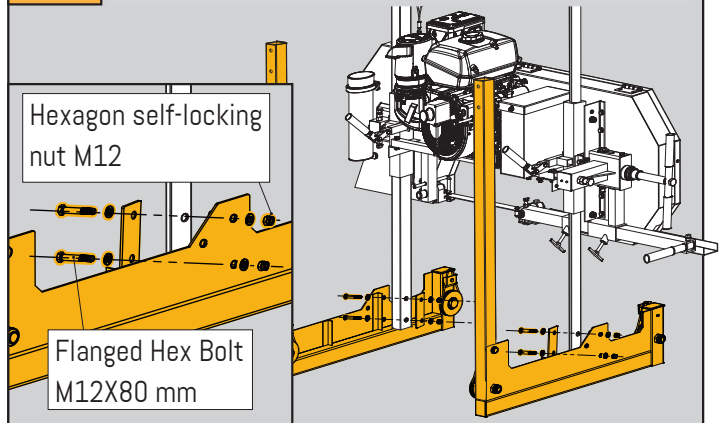
## 7 SAWMILL HEAD ASSEMBLY

Insert vertical post assemblies into corresponding locations in head assembly.



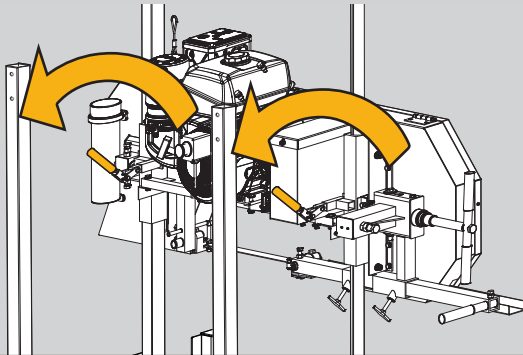
## 8

Assemble front vertical post to wheel assembly using the two bolts and back plate. Repeat same step for the other front vertical post assembly.



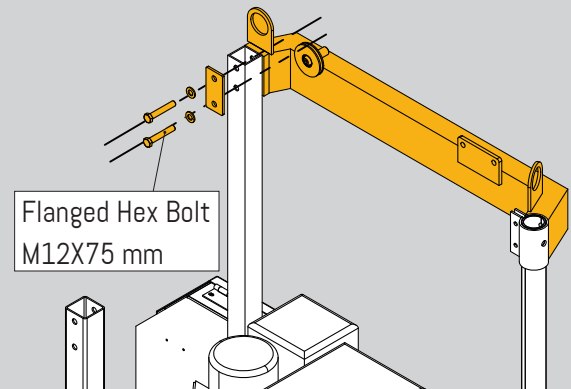
## 9

Lock the cam handles on both the square post to prevent the head from moving when it is stood up in the coming steps. Ensure that when activating the cam handles, the clamps securely lock on the square vertical post.



## 10

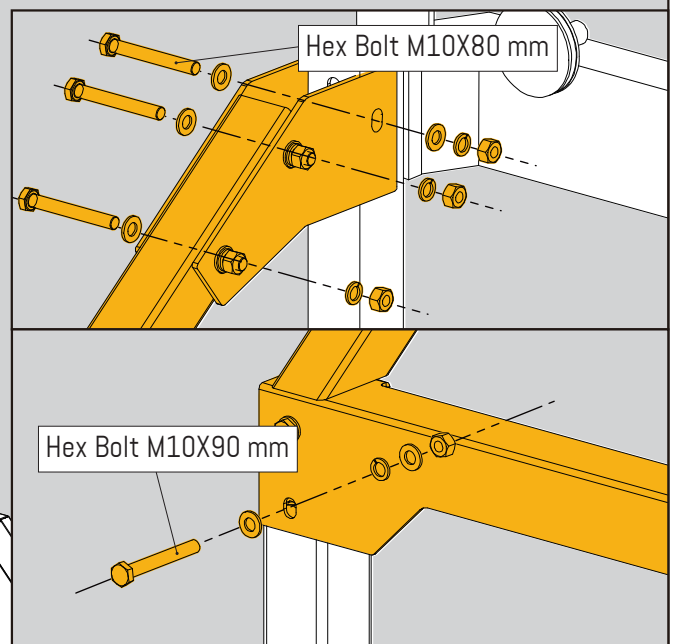
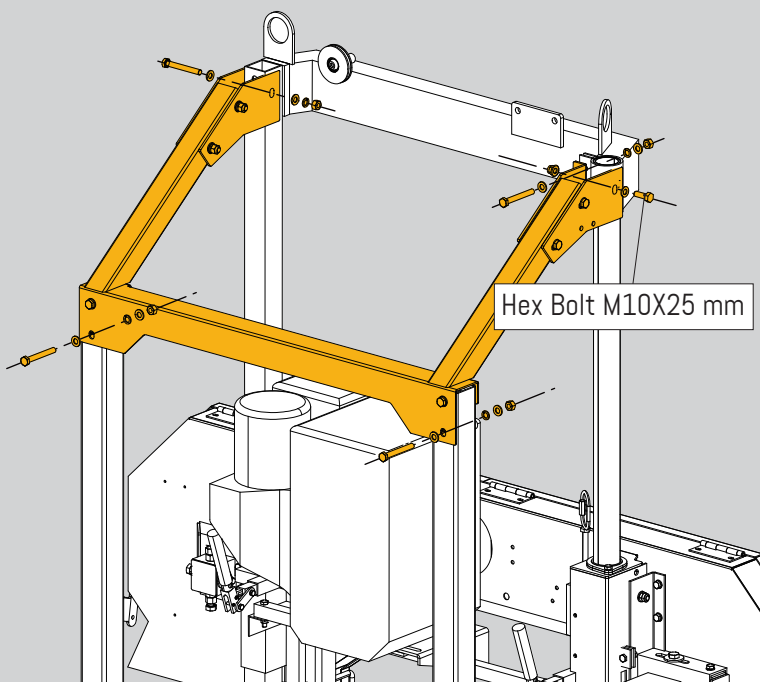
Slide the crossbeam into the round column. Then use bolts to assemble the top of the square tube column with the crossbeam.



## 11 CROSS BEAM & HEAD STOPS

Install upper welding bracket, align the post holes with the corresponding black top cross support holes.using wrench to hold the nut ,tighten the bolt.

Install the connecting clamping plate, upper arch and cable roller. Use a wrench to hold the nut and tighten the bolt



## 12

### LIFTING SYSTEM AND WATER TANK

Install the lifting system and cooling box bracket on the beam. Use a wrench to hold the nut and tighten the bolt. Then put the water tank into the bracket.

Hex Bolt M10X50 mm

## 13

### LOG SCALE

1. Install ruler, using wrench to hold the nut, tighten the bolt.
2. Install the square indicator rod to the sawmill using the two bolts and tighten. Slide the scale indicator over the square rod and tighten.

Hex Bolt M8X20 mm

Hexagon socket head cap screw M6X14

## 14

Hexagon nut M10

U-bolt

Hexagon socket head cap screw M5X30

### THROTTLE HANDLE

Install throttle handle and emergency switch on square rod as shown.

## 15

### LIFT CABLE ROUTING

Route the cables on both sides as shown in the below image.

Down cable

Long cable

## 16

### TRANSPARENT WATER PIPE

Connect the water pipe.

## 17

### ELECTRIC WIRE CONNECT

Connect the wiring plugs together.

