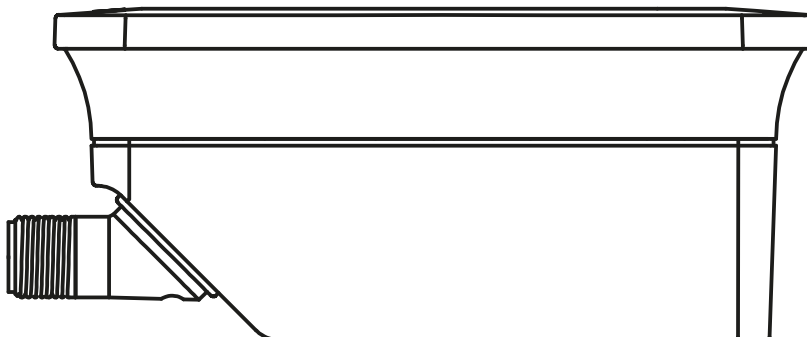




Installation instructions  
RF identification system  
Read/write head  
**DTI600**

**UK**

80278591 / 01 03/2020



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# 1 Preliminary note

This document is part of the device and contains information about the correct handling of the product.

This document is intended for specialists. These specialists are people who are qualified by their training and their experience to see risks and to avoid possible hazards that may be caused during operation or maintenance of the device.

Read this document before use to familiarise yourself with operating conditions, installation and operation. Keep this document during the entire duration of use of the device.

## 1.1 Symbols used

- Instructions
- Cross-reference
-  Important note  
Non-compliance may result in malfunction or interference.
-  Information  
Supplementary note

# 2 Safety instructions

## 2.1 General

Observe the operating instructions. Non-observance of the instructions, operation which is not in accordance with use as prescribed below, wrong installation or incorrect handling can affect the safety of operators and machinery.

The installation and connection must comply with the applicable national and international standards. Responsibility lies with the person installing the device.

The device must only be installed, connected and put into operation by a qualified electrician as the safe function of the device and machinery is only guaranteed when installation is correctly carried out.

Disconnect the device externally before handling it.

In case of malfunction of the device or uncertainties please contact the manufacturer. Any tampering with the device can seriously affect the safety of operators and machinery. This is not permitted and leads to the exclusion of any liability and warranty claims.

## 2.2 Radio equipment

In general, radio equipment must not be used in the vicinity of petrol stations, fuel depots, chemical plants or blasting operations.

- ▶ Do not transport and store any flammable gases, liquids or explosive substances near the device.

## 2.3 Interference of electronic and medical devices

Operation of the device can affect the function of electronic devices that are not correctly shielded.

- ▶ Disconnect the device in the vicinity of medical equipment.
- ▶ Contact the manufacturer of the corresponding device in case of any interference.

Because of the requirements for electromagnetic interference emissions, the device is intended for use in industrial environments. The device is not suitable for use in domestic areas.



The device may only be used under the operating conditions specified in the data sheet.

## 3 Functions and features

In combination with the IO-Link master the read/write head DTI600 is used for non-contact reading and writing of RFID tags that conform to the system (ID tags). The data is available as process data at the IO-Link interface.

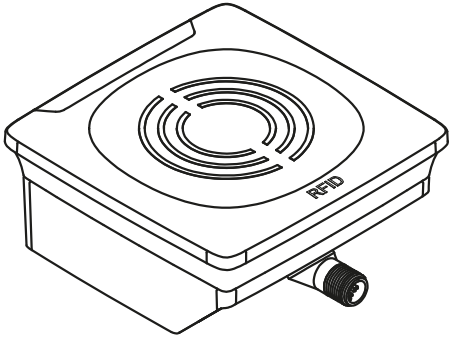
## 4 Function

### 4.1 Operating principle

The ID tags are operated passively, i.e. without battery. The energy required for operation is supplied by the read/write head.




The physical principle of the energy transfer is based on inductive coupling. The integrated antenna coil in the read/write head generates a magnetic field which partly penetrates the antenna coil of the ID tag. A voltage is generated by induction that supplies the data carrier with energy.

## 4.2 Overview

	Art. no.:	DTI600
	Function:	read/write head
	Type designation:	DTRHF HLRWIOUS03
	Operating frequency:	13.56 Mhz
	Type:	rectangular
	Max. transmitter power:	2 watts




## 5 Installation

### 5.1 General installation instructions

-  When mounting several read/write heads adhere to the minimum distances between the systems.
-  Installing a read/write head in or on metal reduces the read and write distance.
-  The immediate vicinity of powerful HF emission sources such as welding transformers or converters can affect operation of the read/write heads.

Information on the available mounting accessories is available on our website at [www.ifm.com](http://www.ifm.com).

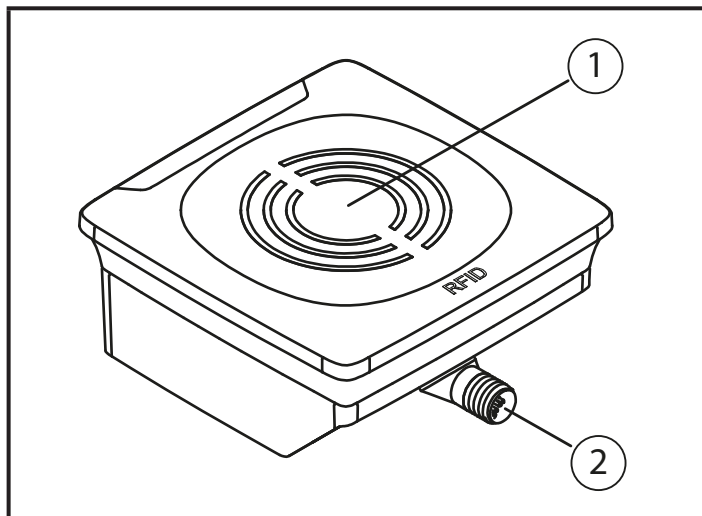
### 5.2 Notes on ID tag mounting

-  Installation of the ID tags in and on metal reduces the read and write distances.
-  For positioning the ID tags the read/write heads are marked with an antenna symbol on the active face. It designates the middle of the integrated antenna coil and has to correspond with the middle of the ID tag.
-  The orientation of the read/write head axis must correspond with the axis of the ID tag coil.

## 5.3 Avoiding interference

The device generates a modulated electrical field with a frequency of 13.56 MHz. To avoid interference of the data communication no other devices generating interference emission in this frequency band must be operated in its vicinity. Such devices are for example frequency converters and switched-mode power supplies.

## 5.4 Mechanical design



1: Sensing face

2: Connection (can be rotated by 270°)

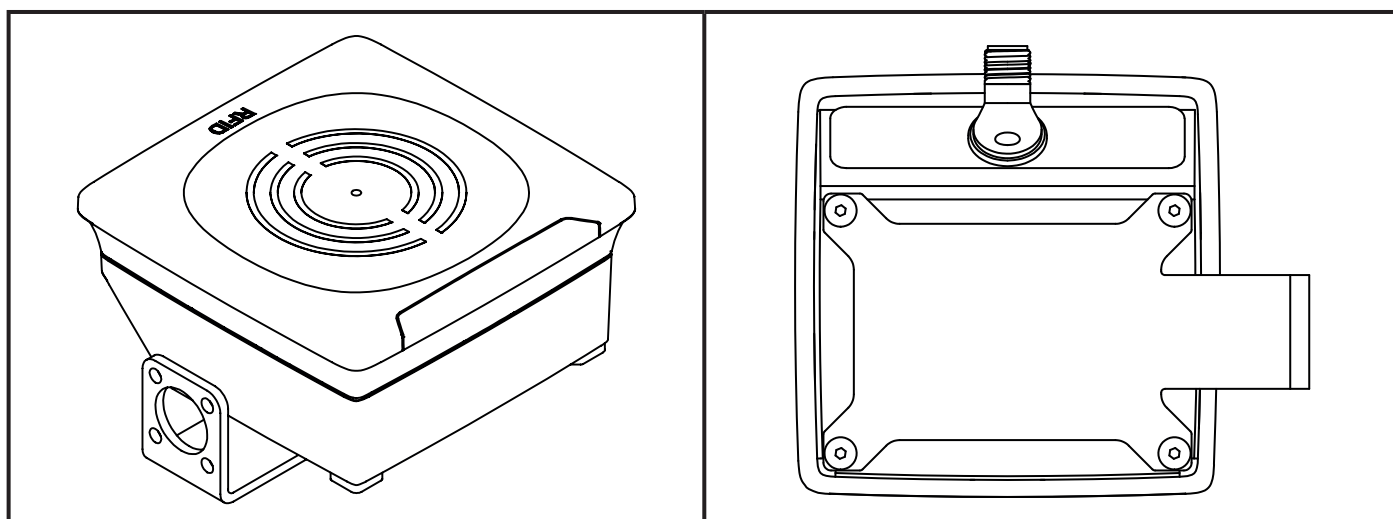
## 5.5 Fixing

For installation, the following optional accessories are available.



The device can be mounted without the accessories. For installation, please use the threaded sleeves on the back of the device. The necessary screws are not supplied with the device.

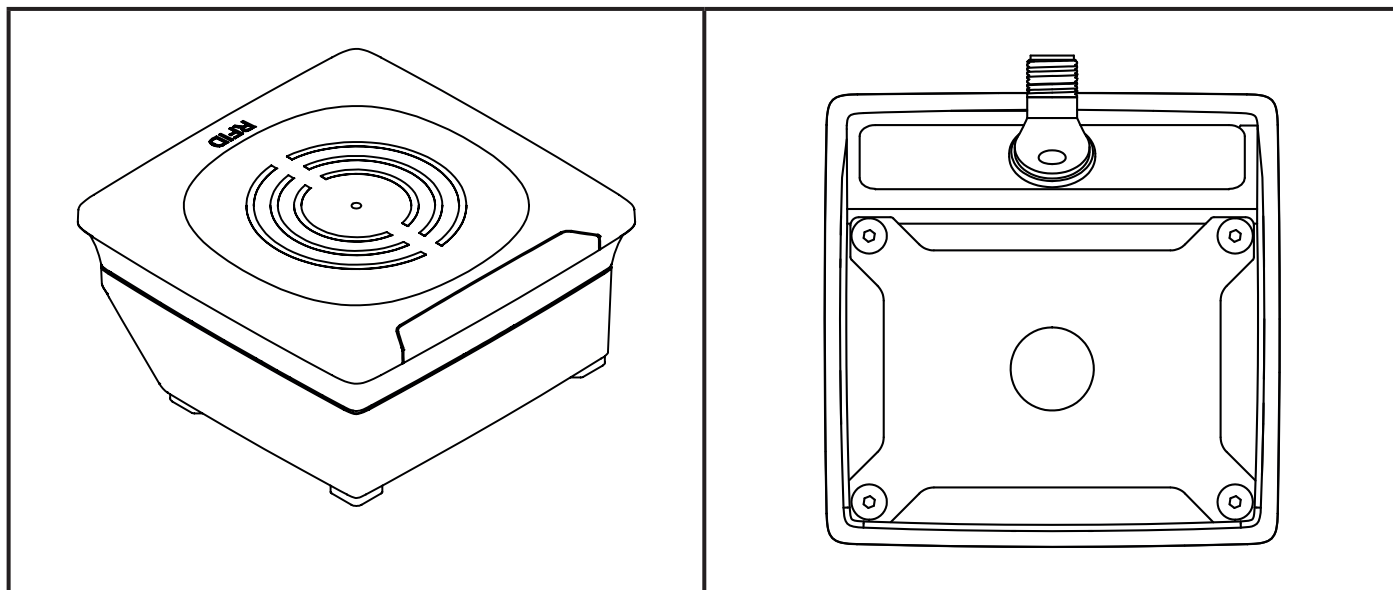
### 5.5.1 Installation with angle bracket E80335



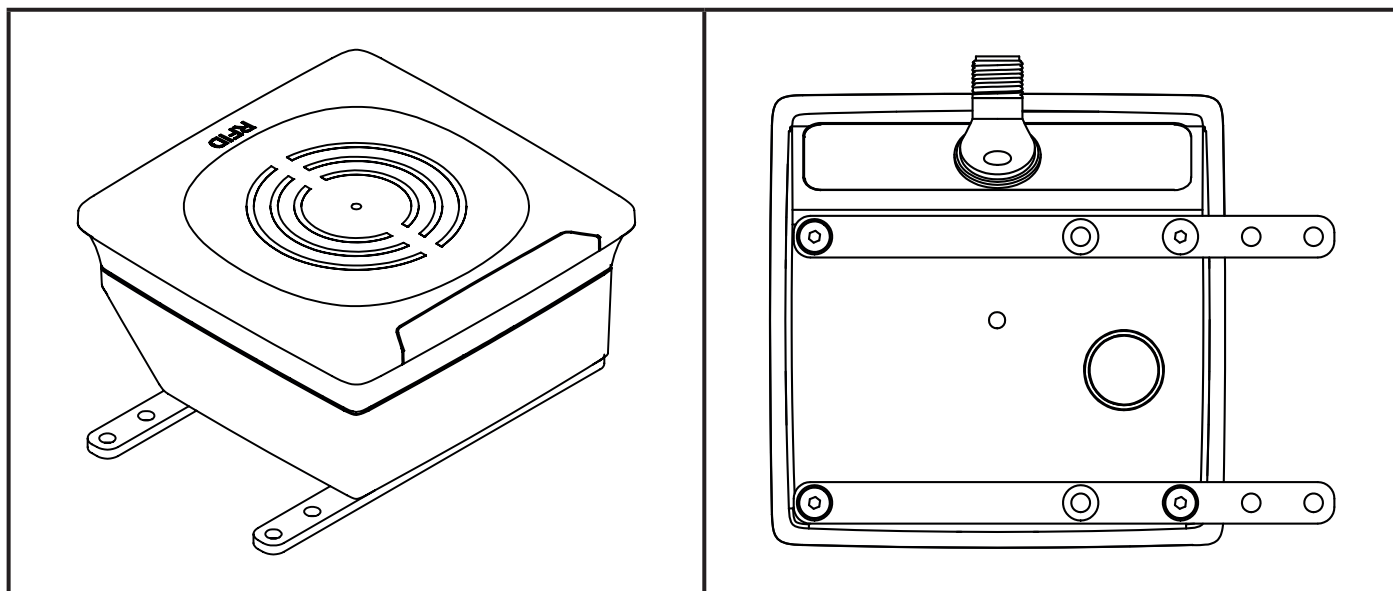
### 5.5.2 Installation with mounting device E80336

The mounting device is used to mount the device to a clamp. The following clamps can be used:

- E21110 with a rod diameter of 12 mm
- E20795 with a rod diameter of 14 mm
- E21109 with a rod diameter of 14 mm



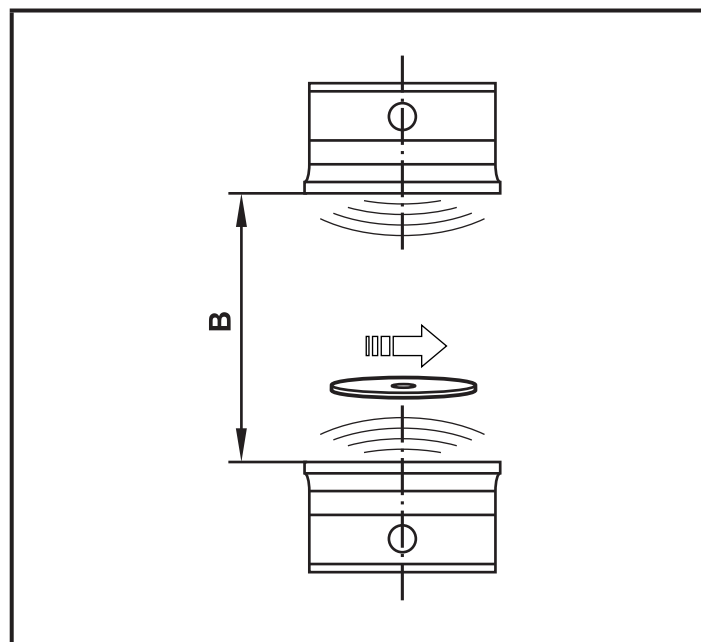
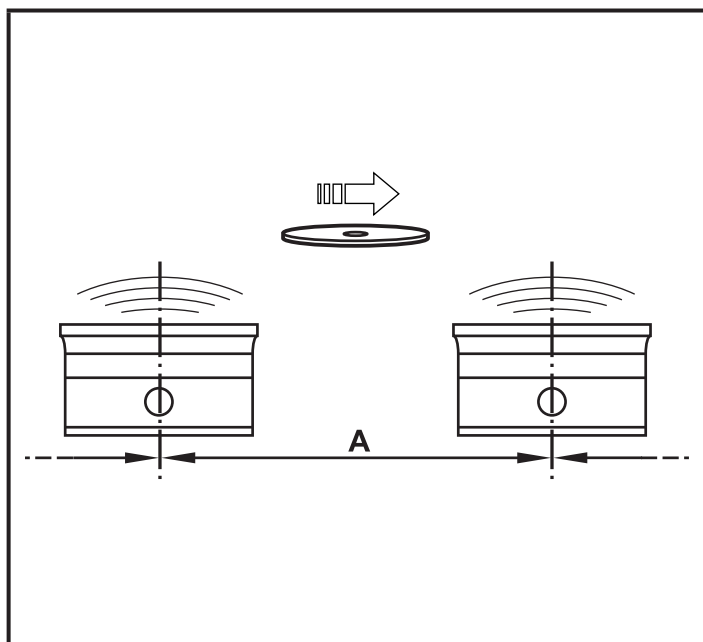
### 5.5.3 Installation with fixing bars E80337



► Fix the device with fixing screws to the designated location.



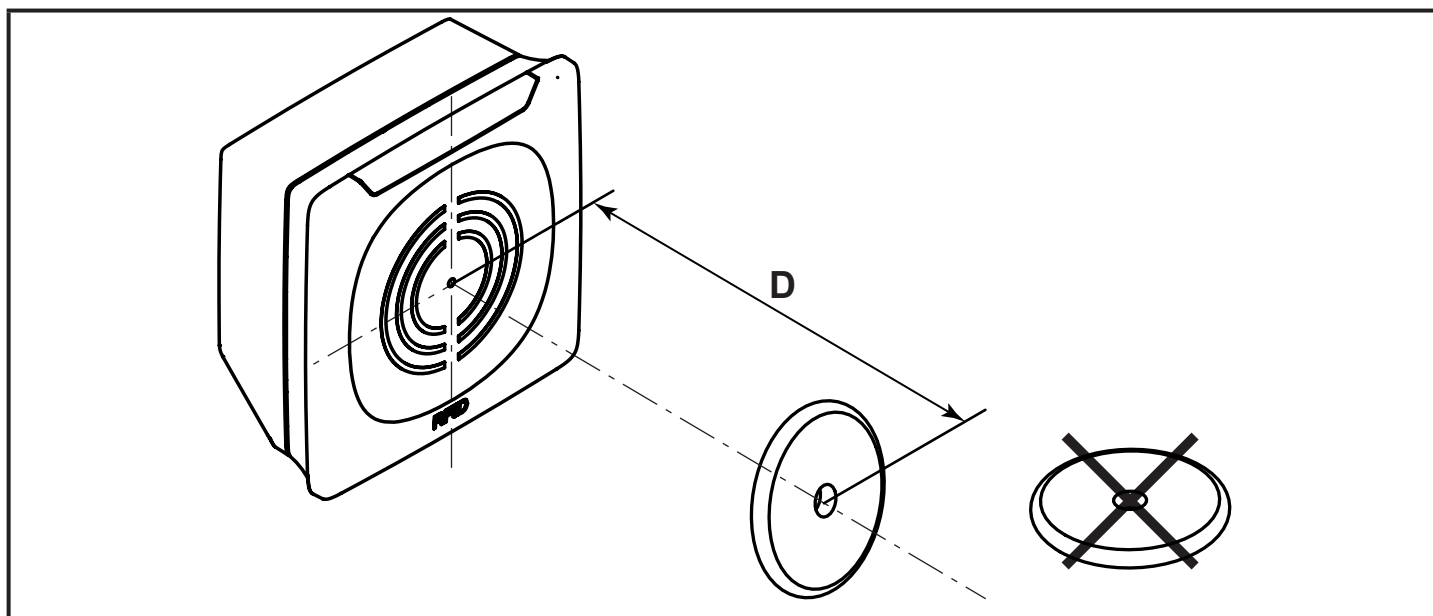
## 5.6 Mounting distances



UK

Operating mode	Distance side (A)	Distance front (B)
For reading and writing	$\geq 600$ mm	$\geq 400$ mm

## 5.7 Positioning of the ID tags



- Align the ID tag on the antenna central axis.
- > Distance D see data sheet

## 6 Electrical connection

Observe the following instructions before electrical installation.

### NOTE

The device must be connected by a qualified electrician. Observe the electrical data in the data sheet.

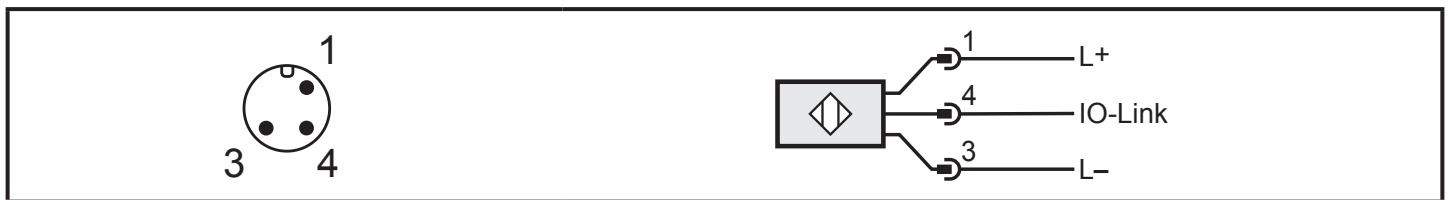
Device of protection class III (PC III).

The electrical supply must only be made via PELV/SELV circuits.

► Disconnect power before connecting the device.

### 6.1 Wiring

► Connect the device to the IO-Link master using the M12 connector. Voltage is supplied via the IO-Link master.



A selection of sockets is available on our website at [www.ifm.com](http://www.ifm.com).

### 6.2 cULus

**!** If approval is granted the approval text of the respective countries applies (→ 12 Approvals/standards).

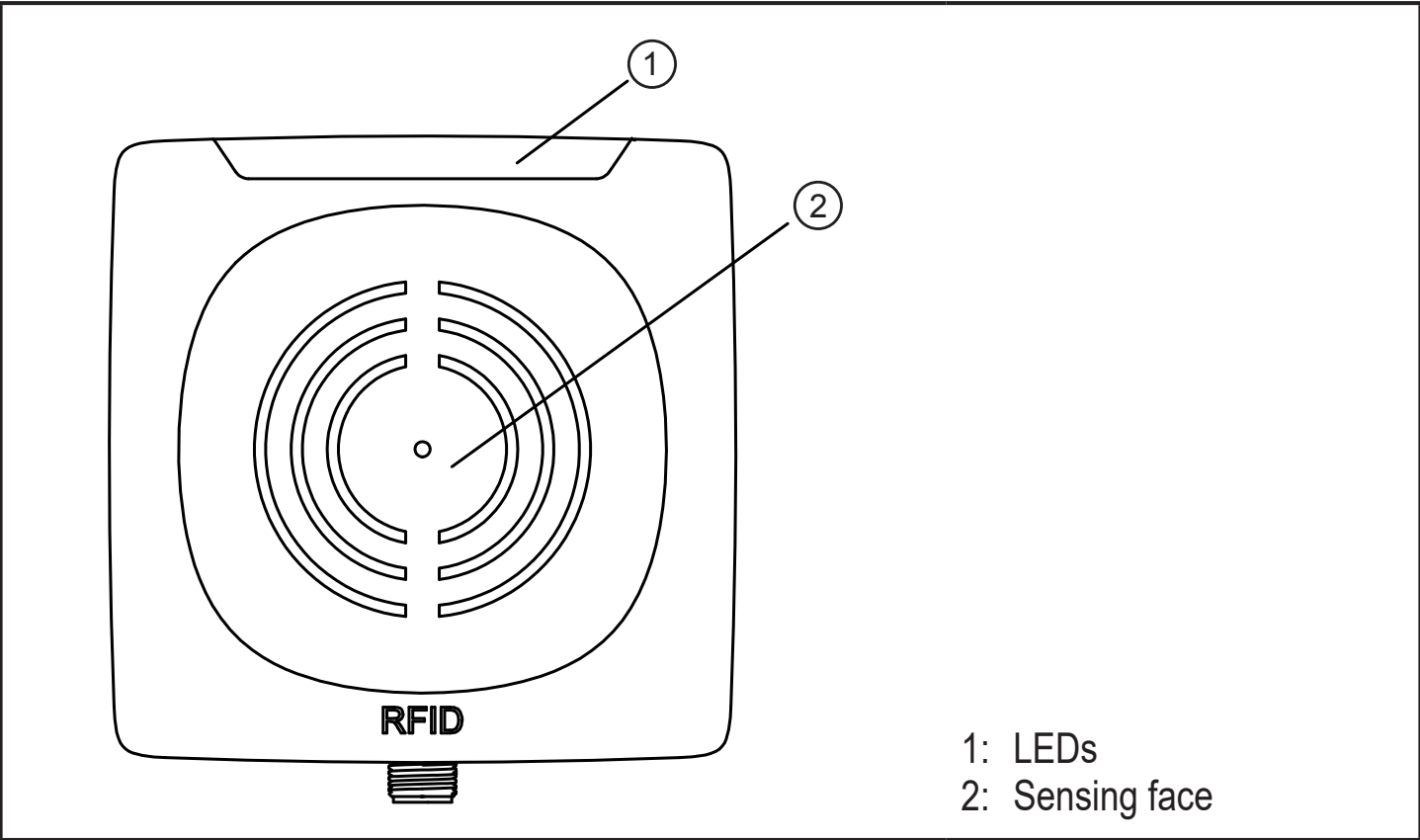
Information about the approvals granted: [www.ifm.com](http://www.ifm.com)

For devices with cULus approval and the cULus scope of validity :

► Supply the device from an isolating transformer having a secondary UL- listed fuse rated:

- 5 A at voltages of 0...20 V rms (0...28.3 V p )
- 100/V p at voltages of 20...30 V rms (28.3...42.4 V p )

# 7 Indicators

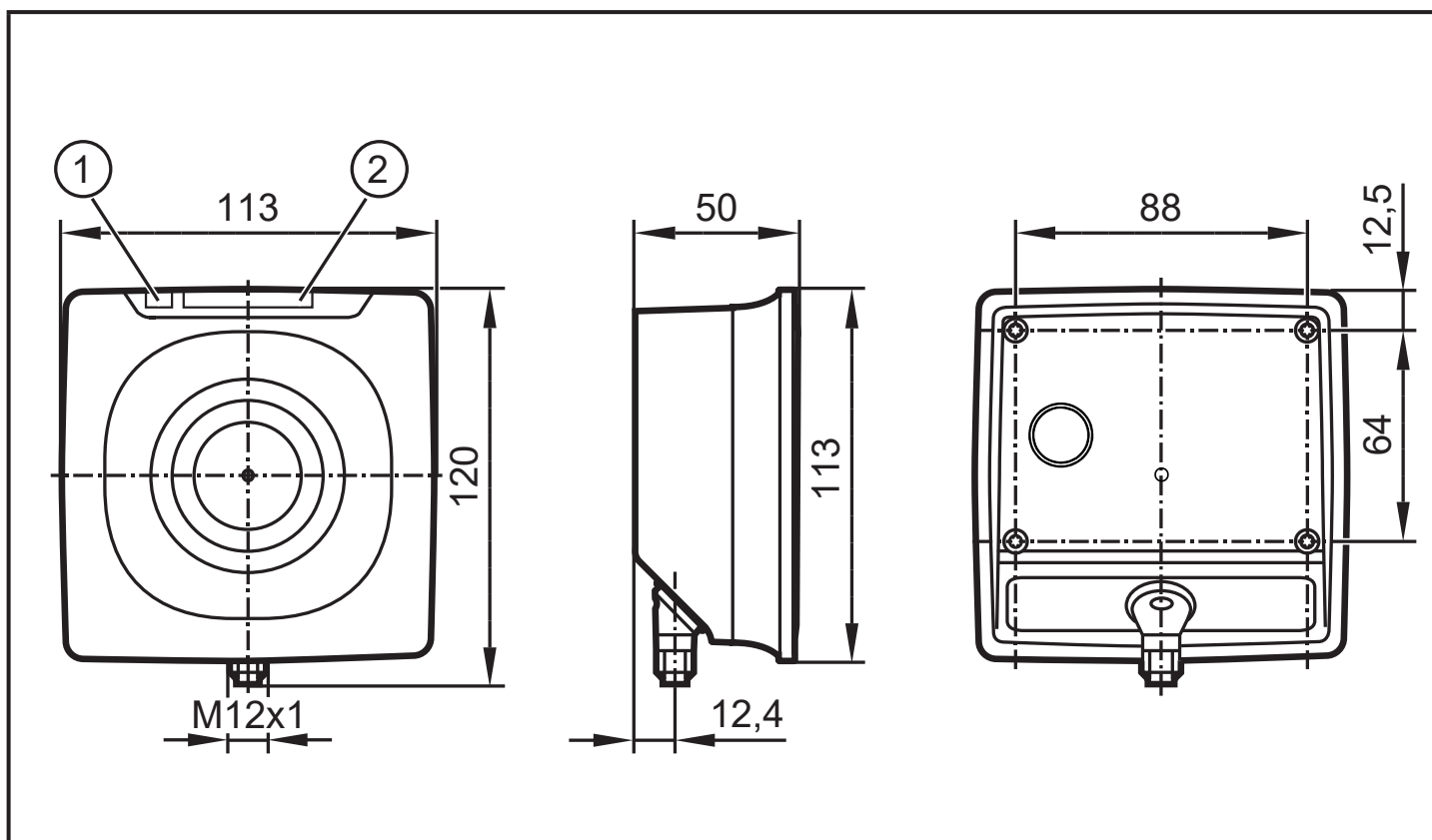


LED	Status	Meaning
green	ON	operating voltage OK
	OFF	operating voltage missing
	FLASHING SLOWLY	deactivated
4 x yellow	ON (permanently)	ID tag detected
	ON (pulse)	ID tag read /written successfully
	FLASHING QUICKLY	error when reading/writing on ID tag
	OFF	no ID tag in the field or faulty ID tag in the field or invalid ID tag in the field
green + 4x yellow	FLASHING ALTERNATELY	device fault

# 8 Operation

The read/write head is configured via the IO-Link master. You can find more information about the operation in the manual at [www.ifm.com](http://www.ifm.com).

## 9 Scale drawing

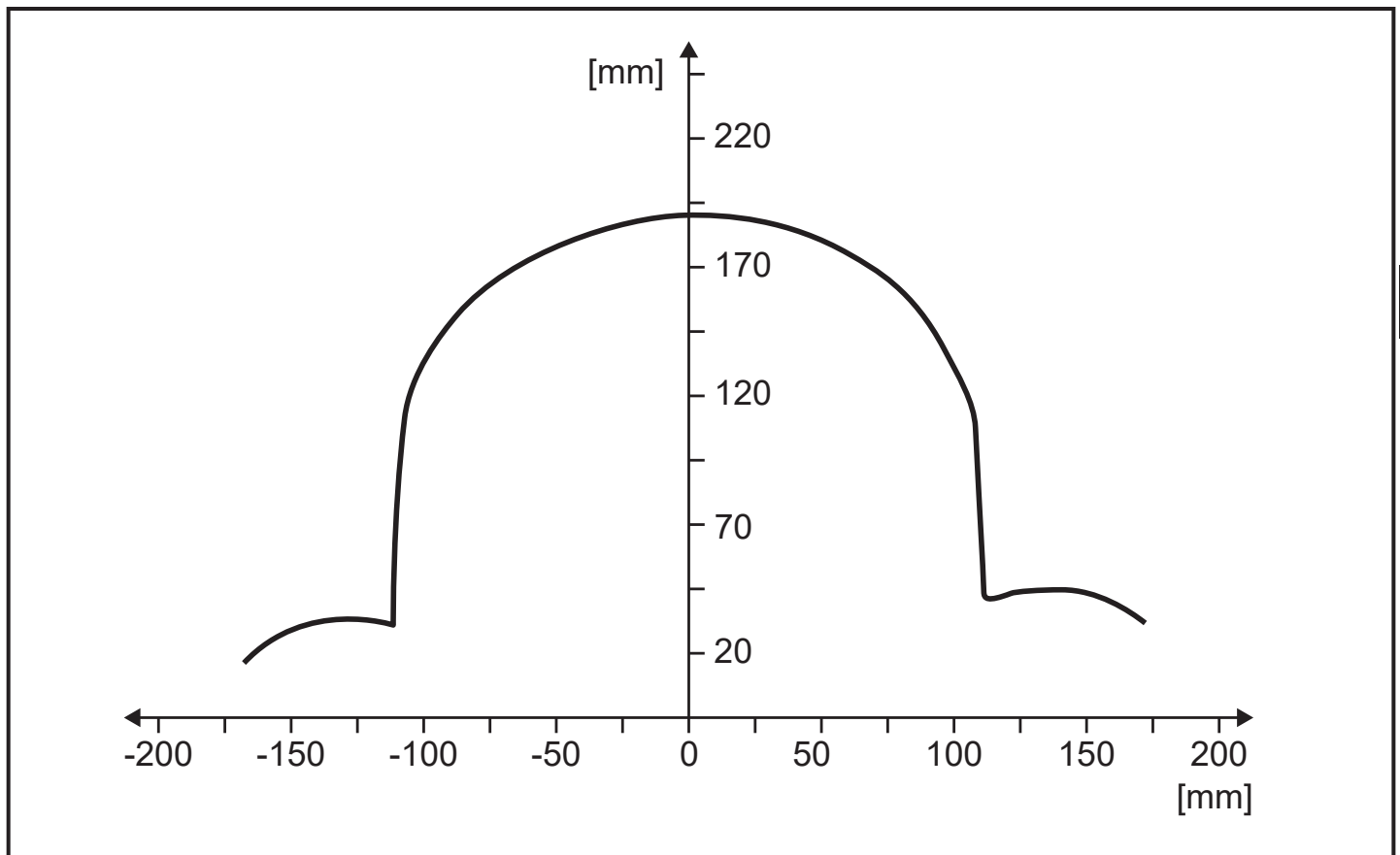


The max. tightening torque of the screws when mounting the device is 0.8 Nm.

## 10 Technical data

The data sheets are available on our website at [www.ifm.com](http://www.ifm.com).

### 10.1 Detection range with E80384



■ Detection zone



All indications apply to static write operations. If not otherwise stated, they refer to the installation of the device and of the ID tag in a non-metallic environment.

## 11 Maintenance, repair and disposal

The operation of the device is maintenance-free. For perfect functioning: Keep the sensing face and a clear space, if any, free from deposits and foreign bodies.

When replacing the device ensure that installation is done in the same way and that the same type of device is used. It is not possible to repair the device. After use dispose of the device in an environmentally friendly way in accordance with the applicable national regulations.

## 12 Approvals/standards



If approval is granted the approval text of the respective countries applies (→ 12 Approvals/standards).

Information about the approvals granted: [www.ifm.com](http://www.ifm.com)

### 12.1 Radio approvals

#### 12.1.1 Overview

The overview of the approval status of a unit is available on our website at [www.ifm.com](http://www.ifm.com).

#### 12.1.2 Europe / EC declaration of conformity

ifm electronic gmbh hereby declares that the DTI600 radio system corresponds to the directive 2014/53/EU.

You can find the EC declaration of conformity on our website at: [www.ifm.com](http://www.ifm.com)

#### 12.1.3 USA

##### **FCC note:**

This device complies with Part 15 of the FCC Rules. Operation is subject to the following two conditions:

1. This device must not cause harmful interference, and
2. this device must accept any interference received, including interference that may cause undesired operation.

Changes or modifications made to this equipment not expressly approved by ifm may void the FCC authorization to operate this equipment.

NOTE: This equipment has been tested and found to comply with the limits for a Class A digital device, pursuant to part 15 of the FCC Rules. These limits are designed to provide reasonable protection against harmful interference when the equipment is operated in a commercial environment. This equipment generates, uses and can radiate radio frequency energy and, if not installed and used in accordance with the instructions, may cause harmful interference to radio communications. Operation of this equipment in a residential area is likely to cause harmful interference in which case the user will be required to correct the interference at his own expense.

## 12.1.4 Canada

### IC note:

This device complies with Industry Canada license-exempt RSS standards. Operation is subject to the following two conditions:

1. The device may not cause interference, and
2. the user of the device must accept any interference received, including interference that may cause undesired operation.

## 12.1.5 Taiwan

### Administrative Regulations on Low Power Radio Wave Devices warning

#### Article 12

Unless granted permission by NCC, no company, firm, or user shall alter the frequency, increase the transmitting power, or alter the original design characteristics or operating functions of an approved low-power radio-frequency device.

#### Article 14

Low-power radio-frequency devices shall not affect aircraft security nor interfere with legal communications. If such interference occurs, the user shall immediately cease operating the device until improvement is made and the interference no longer exists.

Legal communications refers to the wireless telecommunication operations that comply with the Telecommunications Act. Low-power radio-frequency devices must accept any interference received from legal communications and ISM radio wave devices.

Below are the Taiwanese legal regulations in Chinese.

低功率電波輻射性電機管理辦法：

- 第十二條  
經型式認證合格之低功率射頻電機，非經許可，公司、商號或使用者均不得擅自變更頻率、加大功率或變更原設計之特性及功能。
- 第十四條  
低功率射頻電機之使用不得影響飛航安全及干擾合法通信；經發現有干擾現象時，應立即停用，並改善至無干擾時方得繼續使用。  
前項合法通信，指依電信法規定作業之無線電通信。  
低功率射頻電機須忍受合法通信或工業、科學及醫療用電波輻射性電機設備之干擾。

## 12.1.6 Australia

Use in Australia:



## 12.1.7 Singapore

Complies with  
IDA Standards  
DB 103032

The “Equipment Registration” is available on our website at: [www.ifm.com](http://www.ifm.com)