



# Installation and Operation Manual

## Condensing Units

5TTR4018 – 060

ALL phases of this installation must comply with NATIONAL, STATE AND LOCAL CODES

**IMPORTANT** – This Document is customer property and is to remain with this unit. Please return to service information pack upon completion of work.

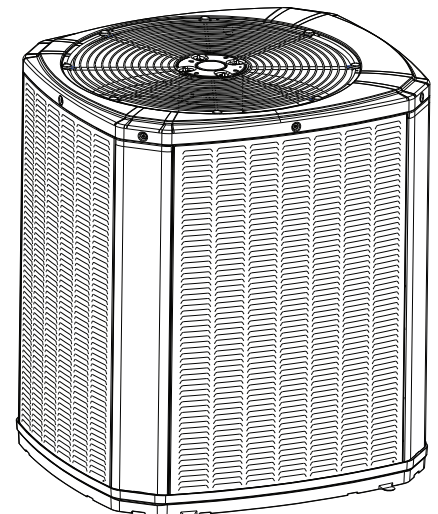
These instructions do not cover all variations in systems or provide for every possible contingency to be met in connection with the installation. Should further information be desired or should particular problems arise which are not covered sufficiently for the purchaser's purposes, the matter should be referred to your installing dealer or local distributor.

**Note:** The manufacturer recommends installing only approved matched indoor and outdoor systems. Some of the benefits of installing approved matched indoor and outdoor split systems are maximum efficiency, optimum performance and the best overall system reliability.

**Note:** R-454B refrigerant is an "A2L" refrigerant meaning: A = non-toxic, 2 = flammable, L = low burning velocity. The term "A2L" is used throughout this document.

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## Section 1. Safety

### WARNING

Only qualified personnel should install and service the equipment. The installation, starting up, and servicing of heating, ventilating, and air-conditioning equipment can be hazardous and requires specific knowledge and training. Improperly installed, adjusted or altered equipment by an unqualified person could result in death or serious injury. When working on the equipment, observe all precautions in the literature and on the tags, stickers, and labels that are attached to the equipment.

### ⚠ WARNING

#### RISK OF FIRE!

Flammable refrigerant used. To be repaired only by trained service personnel. Do not puncture refrigerant tubing.  
Dispose of properly in accordance with federal or local regulations. Flammable refrigerant used.

### WARNING

This information is intended for use by individuals possessing adequate backgrounds of electrical and mechanical experience. Any attempt to repair a central air conditioning product may result in personal injury and/or property damage. The manufacture or seller cannot be responsible for the interpretation of this information, nor can it assume any liability in connection with its use.

### WARNING

**UNIT CONTAINS R-454B REFRIGERANT!**  
Proper service equipment is required. Failure to use proper service tools may result in equipment damage or personal injury.  
**SERVICE**  
**USE ONLY R-454B REFRIGERANT AND APPROVED COMPRESSOR OIL.**

### WARNING

Extreme caution should be exercised when opening the Liquid Line Service Valve. Turn counterclockwise until the valve stem just touches the rolled edge. No torque is required. Failure to follow this warning will result in abrupt release of system charge and may result in personal injury and/or property damage.

### WARNING

Ensure that the area is in the open or that it is adequately ventilated before breaking into the system or conducting any hot work.

### WARNING

The appliance shall be stored in a room without continuously operating ignition sources (for examples: open flames, an operating gas appliance or an operating electric heater). Do not pierce or burn. Be aware that refrigerants may not contain an odor.

### WARNING

**LIVE ELECTRICAL COMPONENTS!**  
During installation, testing, servicing, and troubleshooting of this product power should be disconnected. It may be necessary to work with live electrical components. Failure to follow all electrical safety precautions when exposed to live electrical components could result in death or serious injury.

### WARNING

The appliance is not to be used by persons (including children) with reduced physical, sensory or mental capabilities, or lack of experience and knowledge, unless they have been given supervision or instruction.

### WARNING

Children should be supervised to ensure that they do not play with the appliance.

### ⚠ CAUTION

If using existing refrigerant lines should be brazed not soldered. Solder alloys with a melting temperature less than 427°C are not acceptable.

### ⚠ CAUTION

Scroll compressor dome temperatures may be hot. Do not touch the top of compressor; it may cause minor to severe burning.

### ⚠ WARNING

This product can expose you to chemicals including lead, which are known to the State of California to cause cancer and birth defects or other reproductive harm.  
For more information go to [www.P65Warnings.ca.gov](http://www.P65Warnings.ca.gov)

### ⚠ WARNING

**VENTILATION**  
Ensure that the area is in the open or that it is adequately ventilated before breaking into the system or conducting any hot work.

Table 1. Operating Range

| Mode    | Model       | Operating Range |
|---------|-------------|-----------------|
| Cooling | 1.5 – 5 Ton | 55°F – 120°F    |

## Section 2. Unit Location Considerations

### 2.1 Unit Dimensions and Weight

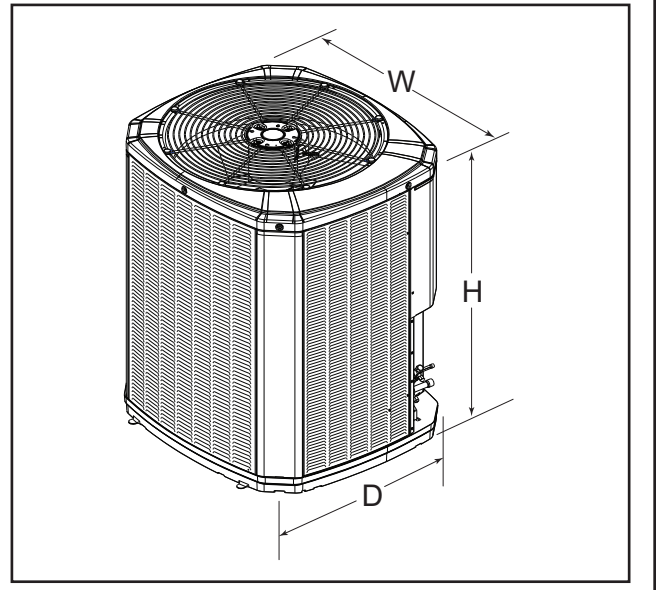
Table 2.1

| Unit Dimensions and Weight |                |              |
|----------------------------|----------------|--------------|
| Models                     | H x D x W (in) | Weight* (lb) |
| 5TTR4018A                  | 37 x 30 x 33   | 184          |
| 5TTR4024A                  | 33 x 30 x 33   | 156          |
| 5TTR4030A                  | 37 x 30 x 33   | 184          |
| 5TTR4036A                  | 33 x 30 x 33   | 156          |
| 5TTR4042A                  | 37 x 34 x 37   | 212          |
| 5TTR4048A                  | 45 x 34 x 37   | 252          |
| 5TTR4060A                  | 45 x 34 x 37   | 252          |

\* Weight values are estimated.

When mounting the outdoor unit on a roof, be sure the roof will support the unit's weight.

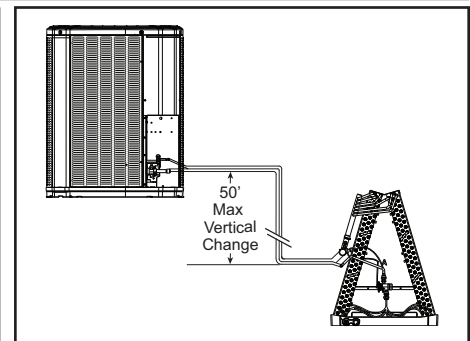
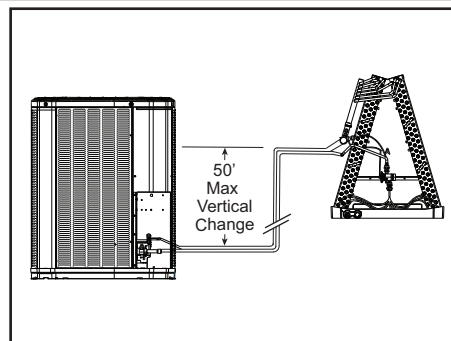
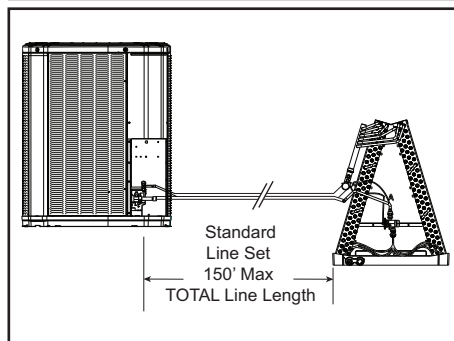
Properly selected isolation is recommended to alleviate sound or vibration transmission to the building structure.



### 2.2 Refrigerant Piping Limits

1. The maximum TOTAL length of refrigerant lines from outdoor to indoor unit should NOT exceed 150 feet (including lift).
2. The maximum vertical change should not exceed 50 feet.
3. Service valve connection diameters are shown in Table 5.1.

**Note:** For other line lengths, refer to Refrigerant Piping Application Guide, SS-APG006-EN or Refrigerant Piping Software Program, 32-3312-03 (or latest revision).



### 2.3 Suggested Locations for Best Reliability

Ensure the top discharge area is unrestricted for at least five (5) feet above the unit.

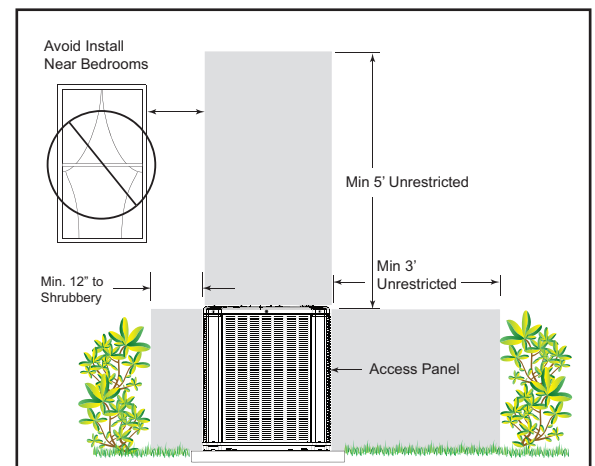
Three (3) feet clearance must be provided in front of the control box (access panels) and any other side requiring service.

Do not locate close to bedrooms as operational sounds may be objectionable.

Position the outdoor unit a minimum of 12" from any wall or surrounding shrubbery to ensure adequate airflow.

Outdoor unit location must be far enough away from any structure to prevent excess roof runoff water from pouring directly on the unit.

Please reference Indoor Unit Installer's Guide for correct specifications on indoor unit install.



## 2.4 Coastal Considerations

If installed within one mile of salt water, including seacoasts and inland waterways, models without factory supplied Seacoast Salt Shields require the addition of BAYSEAC001 (Seacoast Kit) at installation time.

## Section 3. Unit Preparation

### 3.1 Prepare The Unit For Installation

**STEP 1** - Check for damage and report promptly to the carrier any damage found to the unit.

**STEP 2** - To remove the unit from the pallet, remove tabs by cutting with a sharp tool.

## Section 4. Setting the Unit

### 4.1 Pad Installation

When installing the unit on a support pad, such as a concrete slab, consider the following:

- The pad should be at least 1" larger than the unit on all sides.
- The pad must be separate from any structure.
- The pad must be level.
- The pad should be high enough above grade to allow for drainage.
- The pad location must comply with National, State, and Local codes.

## Section 5. Refrigerant Line Considerations

### 5.1 Refrigerant Line and Service Valve Connection Sizes

**Table 5.1**

| RATED<br>LINE SIZES | Line Sizes    |                | Service Valve Connection Sizes |                           |
|---------------------|---------------|----------------|--------------------------------|---------------------------|
|                     | Vapor<br>Line | Liquid<br>Line | Vapor Line<br>Connection       | Liquid Line<br>Connection |
| 5TTR4018A           | 3/4           | 5/16           | 3/4                            | 5/16                      |
| 5TTR4024A           | 3/4           | 5/16           | 3/4                            | 5/16                      |
| 5TTR4030A           | 3/4           | 5/16           | 3/4                            | 5/16                      |
| 5TTR4036A           | 3/4           | 5/16           | 3/4                            | 5/16                      |
| 5TTR4042A           | 7/8           | 5/16           | 7/8                            | 5/16                      |
| 5TTR4048A           | 7/8           | 5/16           | 7/8                            | 5/16                      |
| 5TTR4060A           | 1-1/8         | 5/16           | 7/8                            | 5/16                      |

| ALTERNATE<br>LINE SIZES | Line Sizes    |                | Service Valve Connection Sizes |                           |
|-------------------------|---------------|----------------|--------------------------------|---------------------------|
|                         | Vapor<br>Line | Liquid<br>Line | Vapor Line<br>Connection       | Liquid Line<br>Connection |
| 5TTR4018A               | 5/8           | 3/8            | 3/4                            | 5/16                      |
| 5TTR4024A               | 5/8           | 3/8            | 3/4                            | 5/16                      |
| 5TTR4030A               | 5/8           | 3/8            | 3/4                            | 5/16                      |
| 5TTR4036A               | 5/8           | 3/8            | 3/4                            | 5/16                      |
| 5TTR4042A               | 3/4           | 3/8            | 7/8                            | 5/16                      |
| 5TTR4048A               | 3/4           | 3/8            | 7/8                            | 5/16                      |
| 5TTR4060A               | 7/8           | 3/8            | 7/8                            | 5/16                      |

## 5.2 Factory Charge

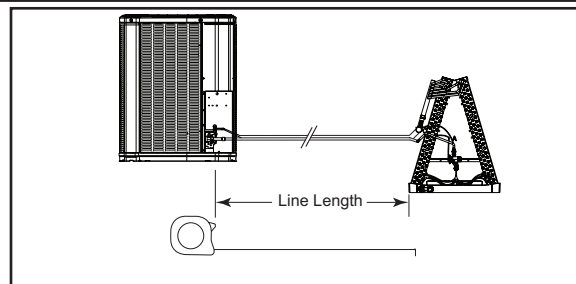
The outdoor condensing units are factory charged with the system charge required for the outdoor condensing unit, ten (10) feet of tested connecting line, and the smallest rated indoor evaporative coil match. Always verify proper system charge via subcooling (TXV/EEV) or superheat (fixed orifice) per the unit nameplate.

## 5.3 Required Refrigerant Line Length

Determine required line length and lift. You will need this later in STEP 2 of Section 14.

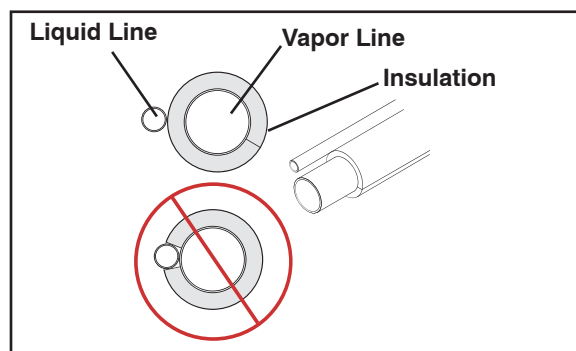
Total Line Length = \_\_\_\_\_ Ft.

Total Vertical Change (lift) = \_\_\_\_\_ Ft.



## 5.4 Refrigerant Line Insulation

**Important:** The Vapor Line must always be insulated. DO NOT allow the Liquid Line and Vapor Line to come in direct (metal to metal) contact.



# Section 6. Refrigerant Line Routing

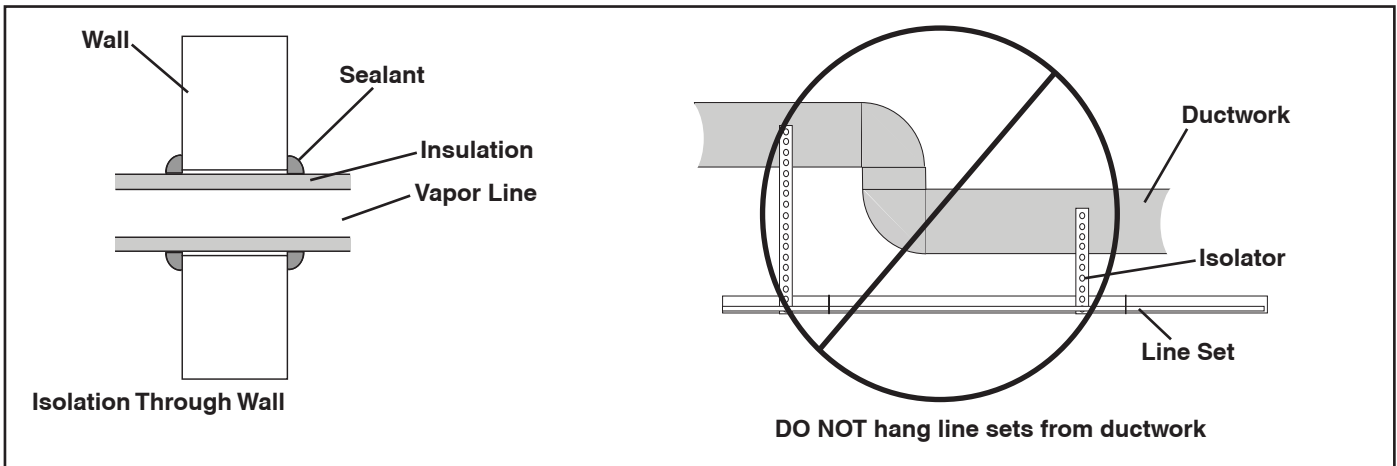
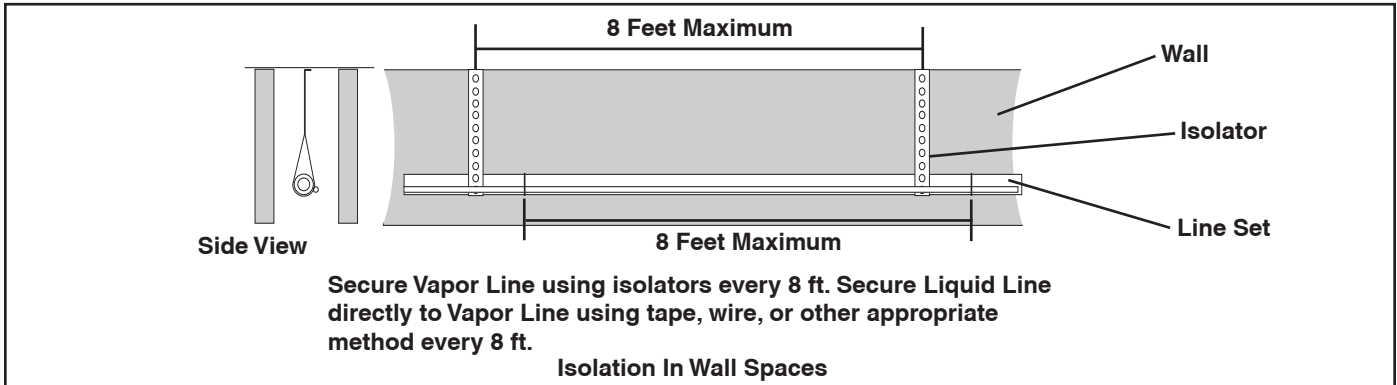
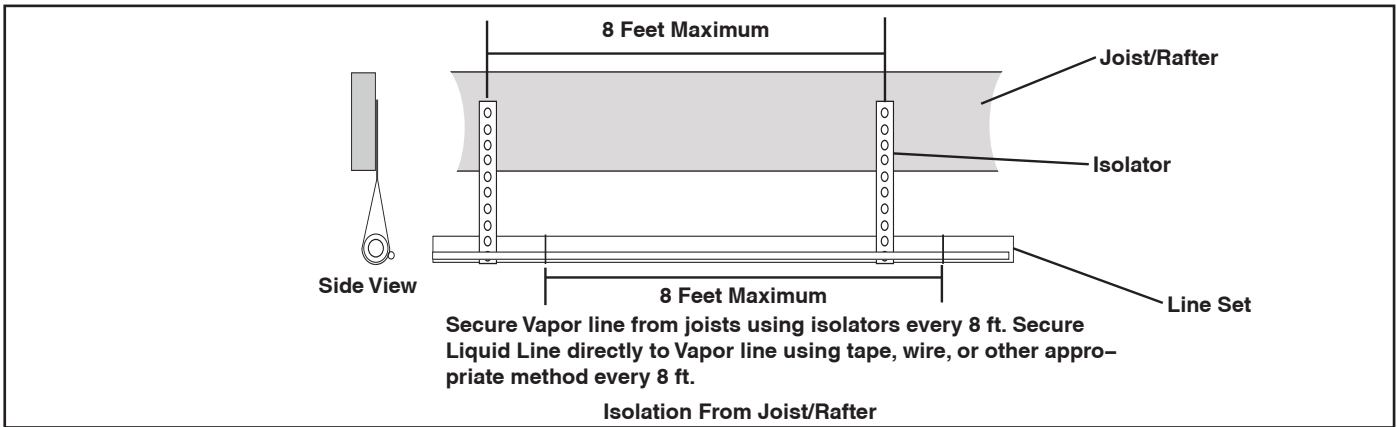
## 6.1 Precautions

**Important:** Take precautions to prevent noise within the building structure due to vibration transmission from the refrigerant lines.

Comply with National, State, and Local Codes when isolating line sets from joists, rafters, walls, or other structural elements.

For Example:

- When the refrigerant lines have to be fastened to floor joists or other framing in a structure, use isolation type hangers.
- Isolation hangers should also be used when refrigerant lines are run in stud spaces or enclosed ceilings.
- Where the refrigerant lines run through a wall or sill, they should be insulated and isolated.
- Isolate the lines from all ductwork.
- Minimize the number of 90° turns.



## Section 7. Refrigerant Line Brazing

### 7.1 Braze The Refrigerant Lines

**STEP 1** - Remove caps or plugs. Use a deburring tool to deburr the pipe ends. Clean both internal and external surfaces of the tubing using an emery cloth.

**STEP 2** - Remove the pressure tap cap and valve cores from both service valves.

**STEP 3** - Purge the refrigerant lines and indoor coil with dry nitrogen.

Purge the refrigerant lines and indoor coil with dry nitrogen.

**Note:** A2L equipment shall have red marked service ports and pipes through which refrigerant is serviced.

**STEP 4** - Wrap a wet rag around the valve body to avoid heat damage and continue the dry nitrogen purge. Braze the refrigerant lines to the service valves.

For units shipped with a field-installed external drier, check liquid line filter drier's directional flow arrow to confirm correct direction of refrigeration flow (away from outdoor unit and toward evaporator coil) as illustrated. Braze the filter drier to the Liquid Line.

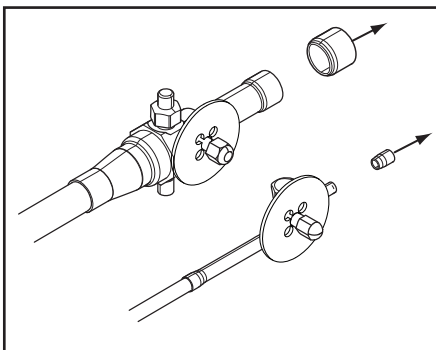
Continue the dry nitrogen purge. Do not remove the wet rag until all brazing is completed.

Important: Remove the wet rag before stopping the dry nitrogen purge.

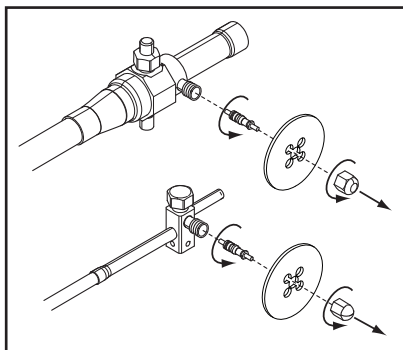
**Note:** Install drier in Liquid Line.

**NOTE:** Precautions should be taken to avoid heat damage to basepan during brazing. It is recommended to keep the flame directly off of the basepan.

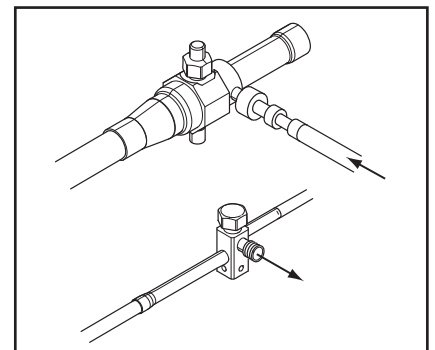
**STEP 5** - Replace the pressure tap valve cores and plastic tabs after the service valves have cooled.



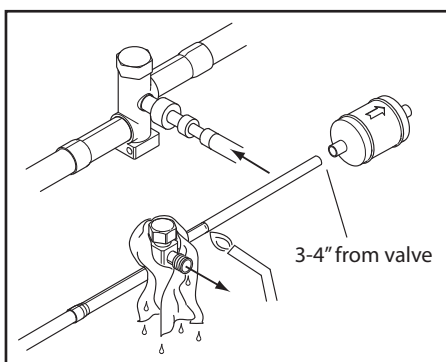
**STEP 1**



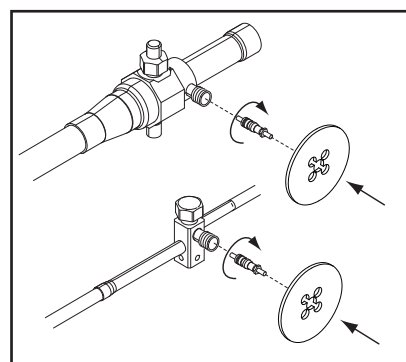
**STEP 2**



**STEP 3**



**STEP 4**



**STEP 5**

## Section 8. Refrigerant Line Leak Check

### 8.1 Check For Leaks

After completion of field piping for split systems, the field pipework shall be pressure tested with nitrogen and then vacuum tested prior to refrigerant charging.

**Important:** Under no circumstances shall potential sources of ignition be used in the searching for or detection of refrigerant leaks.

**Important:** The following leak detection methods are deemed acceptable for all refrigerant systems:

- Electronic leak detectors calibrated for R-454B (with a sensitivity of 5 grams/year).

**Important:** The outdoor unit should not be tested higher than 450 psig for servicing or component replacement. The indoor unit and linesets should be tested to the max pressure specified on the outdoor or indoor unit nameplate. The service valves should be closed when pressure testing the evaporator coil and linesets to separate the outdoor unit from the indoor unit.

**STEP 1 (Final Pressure Check)** - Isolate the outdoor unit from the evaporator coil and linesets using the service valves. Pressurize the evaporator coil and linesets to the max pressure specified on the outdoor or indoor unit nameplate for a minimum of 60 minutes. Do not add additional refrigerant or test gas after reaching the evaporator coil specified pressure. The system should show no loss of pressure once pressurized. Once the pressure test is complete follow the steps for evacuation.

**\*OPTIONAL (Preliminary Pressure Check)** - Pressurize the refrigerant lines and evaporator coil to 150 PSIG using dry nitrogen. Check for leaks by using a soapy solution or bubbles at each brazed location. Remove pressure and repair any leaks before continuing.

## Section 9. Evacuation

### 9.1 Evacuate the Refrigerant Lines and Indoor Coil

**Important:** Do not open the service valves until the refrigerant lines and indoor coil leak check and evacuation are complete.

**STEP 1** - Evacuate until the micron gauge reads no higher than 350 microns, then close off the valve to the vacuum pump.

**STEP 2** - Observe the micron gauge. Evacuation is complete, if the micron gauge does not rise above 500 microns in one (1) minute and 1500 microns in ten (10) minutes.

Once evacuation is complete, blank off the vacuum pump and micron gauge, and close the valve on the manifold gauge set.

### 9.2 Servicing

- If repairs must be made after system is charged, properly and safely remove or isolate refrigerant and purge the section of the system needing repair with nitrogen gas or oxygen-free nitrogen prior to opening the circuit.
- The REFRIGERANT CHARGE shall be recovered into the correctly marked recovery cylinders.
- Ensure that the outlet for the vacuum pump is not close to any potential ignition sources and the ventilation is available.
- Prior to recharging the system, it shall be pressure-tested with the appropriate purging gas. The system shall be leak-tested on completion of charging but prior to commissioning. A follow up leak test shall be carried out prior to leaving the site.
- Ensure that only appropriate refrigerant recovery cylinders are employed. Ensure that the correct number of cylinders for holding the total system charge is available. Only use cylinders designated for the recovered refrigerant and labelled for the refrigerant. Cylinders shall be complete with pressure-relief valve and associated shut-off valves in good working order.
- A set of calibrated weighing scales shall be available and in good working order. Hoses shall be complete with leak-free disconnect couplings and in good condition. Ensure any associated electrical components are sealed.
- The recovered refrigerant shall be returned to the refrigerant supplier in the correct recovery cylinder. Do not mix refrigerants.
- If compressors or compressor oils are to be removed, ensure that they have been evacuated to an acceptable level to make certain that FLAMMABLE REFRIGERANT does not remain within the lubricant.

# Section 10. Service Valves

## 10.1 Open the Gas Service Valve

**Important:** Leak check and evacuation must be completed before opening the service valves.

**NOTE:** Do not vent refrigerant gases into the atmosphere.

**STEP 1** - Remove valve stem cap.

**STEP 2** - Using an adjustable wrench, turn valve stem 1/4 turn counterclockwise to the fully open position.

**STEP 3** - Replace the valve stem cap to prevent leaks. Tighten finger tight plus an additional 1/6 turn.

## 10.2 Open the Liquid Service Valve

### ⚠ WARNING

#### SERVICE VALVES!

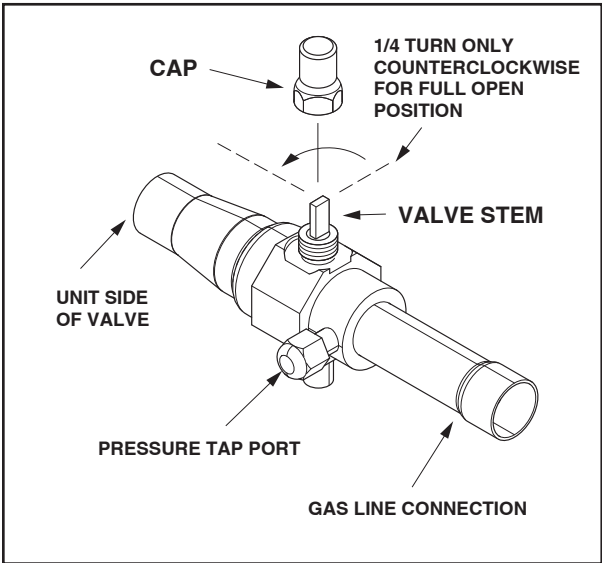
Failure to follow this warning will result in abrupt release of system charge and may result in personal injury and/or property damage. Extreme caution should be exercised when opening the Suction and Liquid Line Service Valve. Turn valve stem counterclockwise only until the stem contacts the rolled edge. No torque is required.

**Important:** Leak check and evacuation must be completed before opening the service valves.

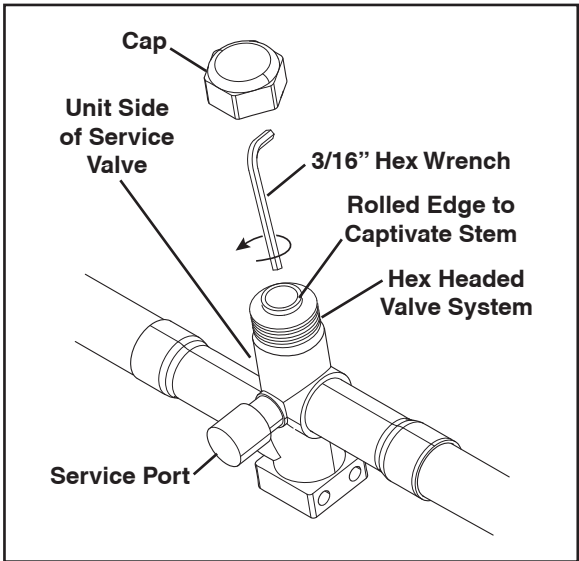
**STEP 1** - Remove service valve cap.

**STEP 2** - Fully insert 3/16" hex wrench into the stem and back out counterclockwise until valve stem just touches the rolled edge (approximately five (5) turns.)

**STEP 3** - Replace the valve cap to prevent leaks. Tighten finger tight plus an additional 1/6 turn.



Gas Service Valve



Liquid Service Valve

# Section 11. Electrical – Low Voltage

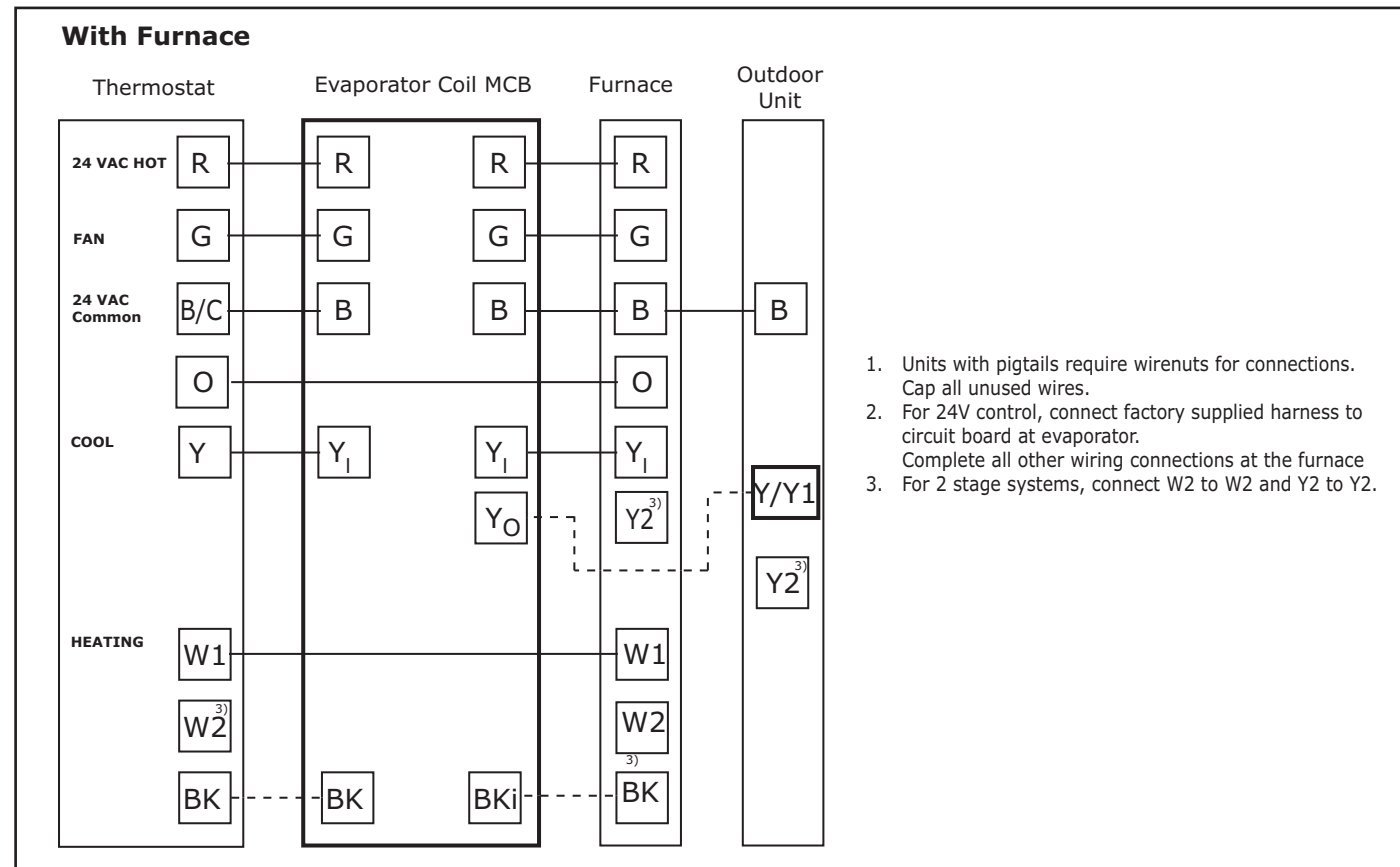
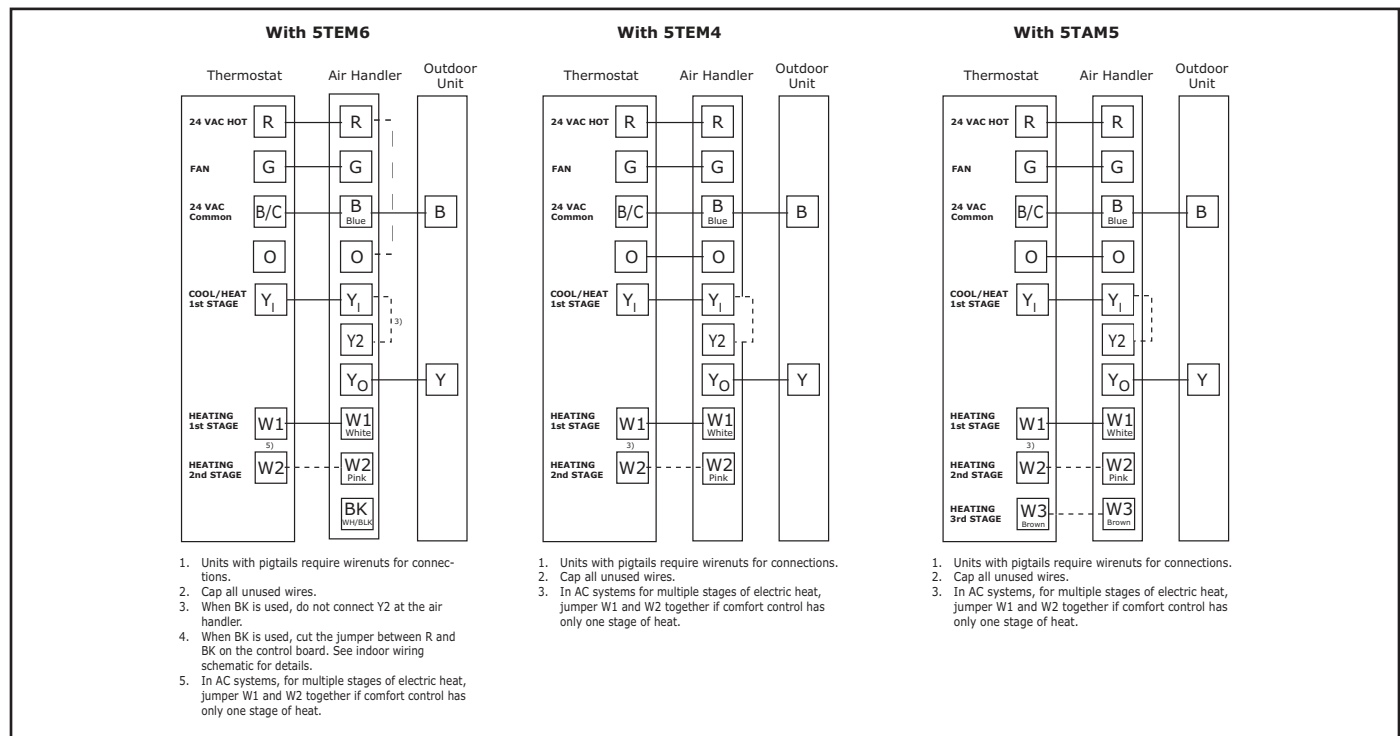
## 11.1 Low Voltage Maximum Wire Length

Table 11.1 defines the maximum total length of low voltage wiring from the outdoor unit, to the indoor unit, and to the thermostat.

Table 11.1

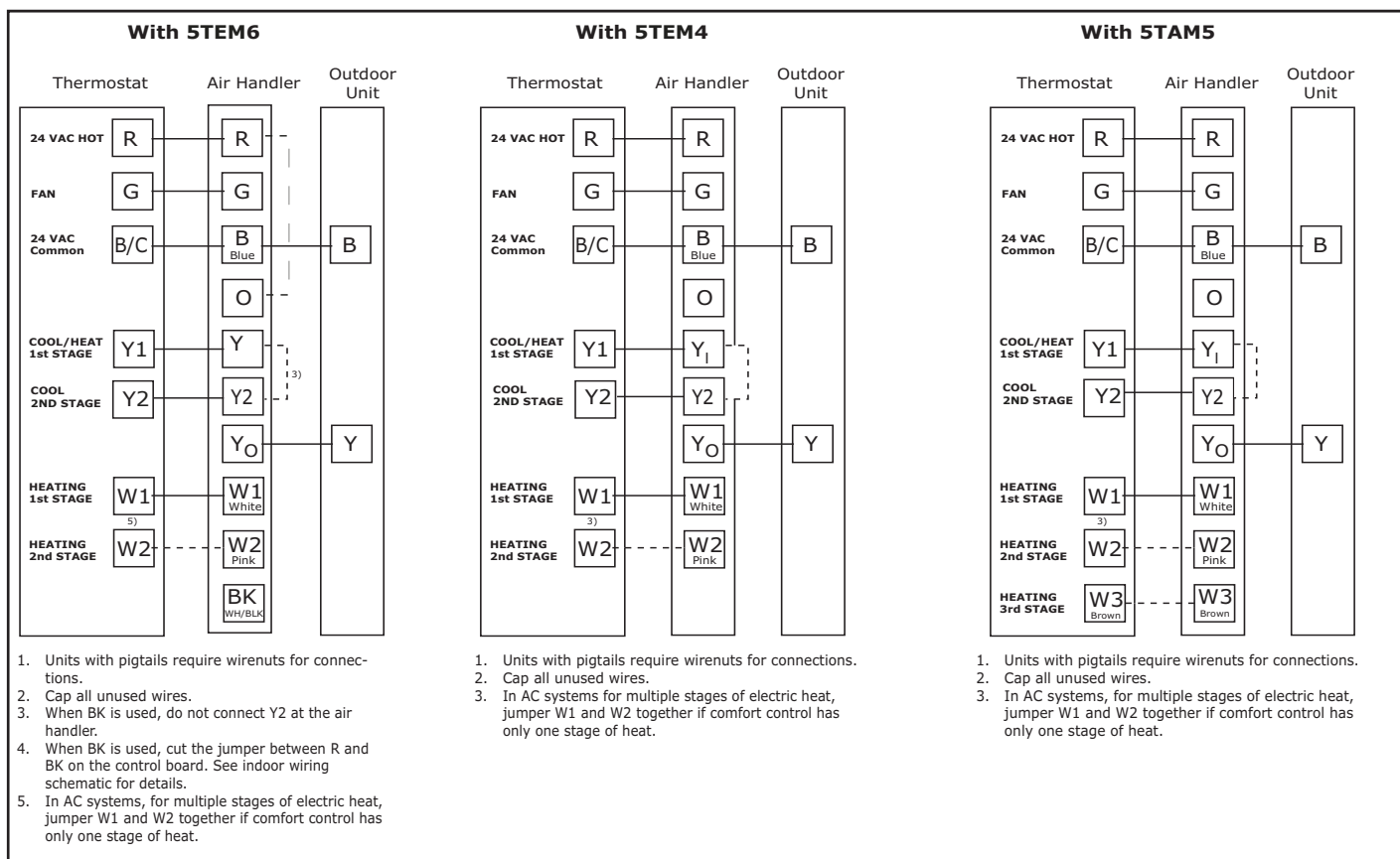
| 24 VOLTS  |                  |
|-----------|------------------|
| WIRE SIZE | MAX. WIRE LENGTH |
| 18 AWG    | 150 Ft.          |
| 16 AWG    | 225 Ft.          |
| 14 AWG    | 300 Ft.          |

## 11.2 Low Voltage Hook-up Diagrams



### Mitigation Board Guidelines

- The approved ID/OD combination will provide sufficient safe ventilation in case of a leak.
- Refer to Indoor Unit Installer's Guide for correct specifications on indoor unit install.
- All systems require mitigation boards so an altitude adjustment factor may be required.
- Mitigation Control Board needs to be included in an A2L System.



## Section 12. Electrical – High Voltage

### 12.1 High Voltage Power Supply

#### WARNING

##### LIVE ELECTRICAL COMPONENTS!

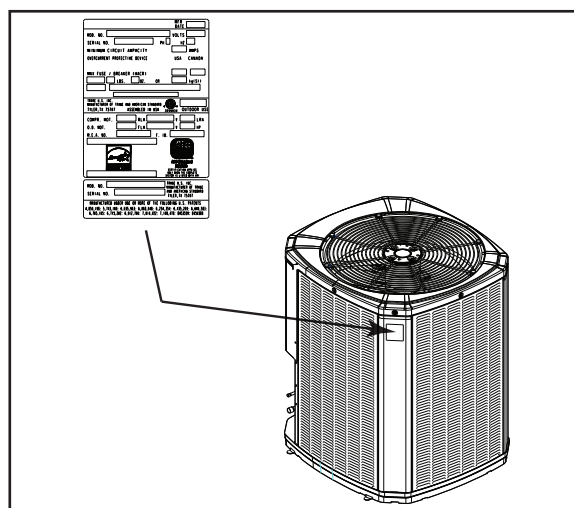
Failure to follow this Warning could result in property damage, severe personal injury, or death. Follow all electrical safety precautions when exposed to live electrical components. It may be necessary to work with live electrical components during installation, testing, servicing, and troubleshooting of this product.

The high voltage power supply must agree with the equipment nameplate.

Check that cabling will not be subject to wear, corrosion, excessive pressure, vibration, sharp edges or any other adverse environmental effects.

Power wiring must comply with national, state, and local codes.

Follow instructions on unit wiring diagram located on the inside of the control box cover.



## 12.2 High Voltage Disconnect Switch

Install a separate disconnect switch at the outdoor unit.

For high voltage connections, flexible electrical conduit is recommended whenever vibration transmission may create a noise problem within the structure.

## 12.3 High Voltage Ground

Ground the outdoor unit per national, state, and local code requirements.

# Section 13. Start Up

## 13.1 System Start Up

**STEP 1** - Ensure Sections 7 through 12 have been completed.

**STEP 2** - Set System Thermostat to OFF.

**STEP 3** - Turn on disconnect(s) to apply power to the indoor and outdoor units.

**STEP 4** - Wait one (1) hour before starting the unit if compressor crankcase heater accessory is used and the Outdoor Ambient is below 70°F.

**STEP 5** - Set system thermostat to ON.

# Section 14. System Charge Adjustment

**14.1 Temperature Measurements (Systems can be rated with TXV, EEV or Piston. Ensure charging method is correct).**

**Important:** Installer must mark/write the total refrigerant charge on the OD unit label after adjusting for indoor coil and lineset. Technicians must have their refrigerant cylinder on a scale during the charging procedure and measure how much additional refrigerant is put in the system (additional over the factory charge). The additional charge must be recorded on the label provided on the outdoor unit as well as the resulting total system charge.

**Important:** Standard service trucks and vans may not carry more than six 25# cylinders (< 220 lb of A2L refrigerant total)

**Important:** A2L approved equipment required for leak detection, charge and recovery.

**Important:** Ensure that contamination of different refrigerants does not occur when using charging equipment.

**Important:** A set of calibrated weighing scales shall be available and in good working order. Hoses shall be complete with leak-free disconnect couplings and in good condition. Ensure any associated electrical components are sealed.

**STEP 1** - Check the outdoor temperatures.

**Subcooling** (in cooling mode) is the only recommended\* method of charging above 55° F ambient outdoor temperature.

**Note:** For Superheat (In Cooling Mode), refer to the Superheat Charging Table on pg 18.

**\*Weigh-In Method** can be used for initial installation, or system replacement when power is not available or when the desired temperatures for the standard charging method are outside normal bounds. See Section 14.3.

For best results the indoor temperature should be kept between 70° F to 80° F.

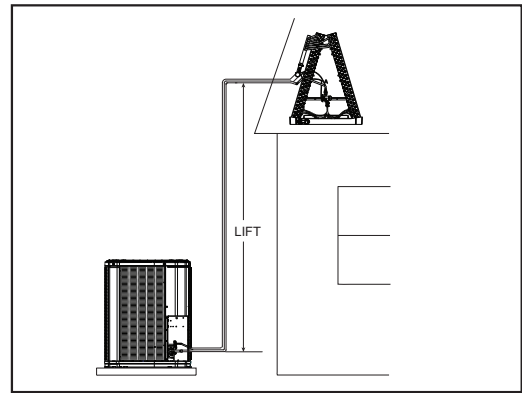
**Note:** It is important to return in the spring or summer to accurately charge the system in the cooling mode when outdoor ambient temperature is above 55° F.

## 14.2 Subcooling Charging in Cooling (Above 55° F Outdoor Temp.)

**STEP 1** - Use the refrigerant line total length and lift measurements from Section 5.3.

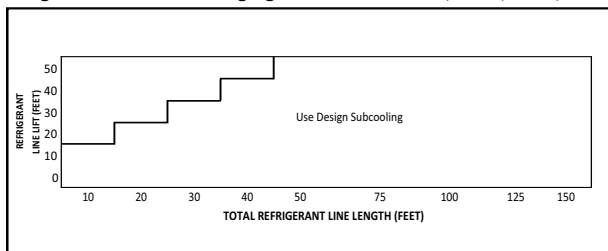
Total Line Length = \_\_\_\_\_ Ft.

Vertical Change (Lift) = \_\_\_\_\_ Ft.

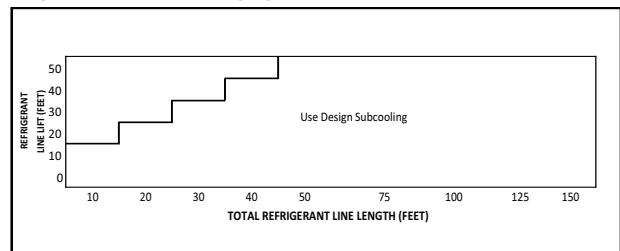


**STEP 2** - Determine the final subcooling target using total Line Length and Lift measured in STEP 1 and the charts below.

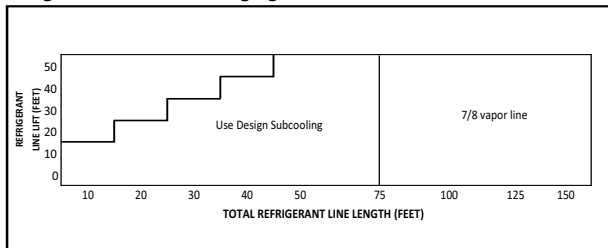
**Figure 1. Subcool Charging Corrections – 018A, 024A, 030A, 036A**



**Figure 2. Subcool Charging Corrections – 042A, 048A**



**Figure 3. Subcool Charging Corrections – 060A**



Design Subcooling Value = \_\_\_\_\_ ° F  
(from nameplate or Service Facts)

Subcooling Correction = \_\_\_\_\_ ° F

Final Subcooling Value = \_\_\_\_\_ ° F

**STEP 3** - Stabilize the system by operating for a minimum of 20 minutes whenever charge is removed or added before accurate measurements can be made.

**STEP 4** - Measure the liquid line temperature and pressure at the outdoor unit's service valve.

Measured Liquid Line Temp = \_\_\_\_\_ ° F

Liquid Gage Pressure = \_\_\_\_\_ PSI

Final Subcooling Target = \_\_\_\_\_ ° F

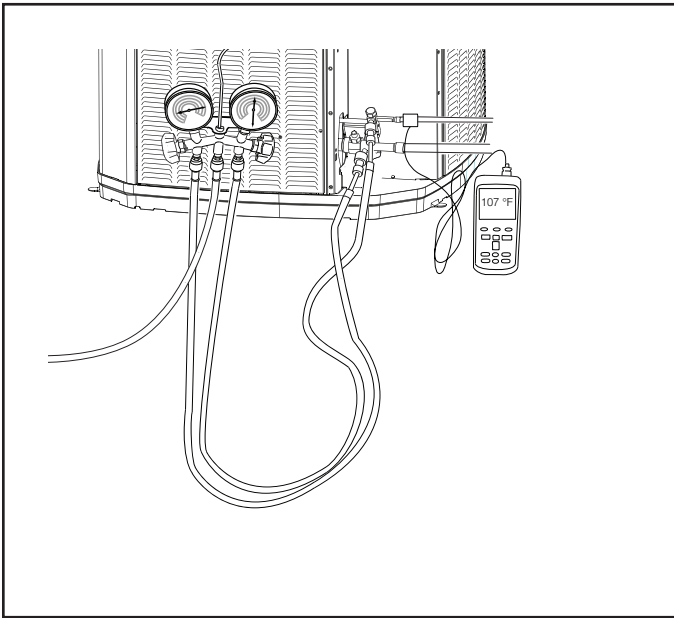
**STEP 5** - Use the final subcooling target, refrigerant temperature and pressure from STEP 4, to determine the proper liquid gage pressure using Table 14.2.

Example: Assume a 12° F Final Subcooling Target and liquid temp of 90° F.

1. Locate 12° F Final Subcooling in Table 14.2.

2. Locate the Liquid Temperature (90° F) in the left column.

3. The Liquid Gage Pressure should be approximately 327 PSI. (This is shown as the intersection of the Final Subcooling column and the Liquid Temperature row).



**Table 14.2**

| R-454B REFRIGERANT CHARGING CHART |                        |     |     |     |     |     |     |
|-----------------------------------|------------------------|-----|-----|-----|-----|-----|-----|
| LIQUID TEMP (°F)                  | DESIGN SUBCOOLING (°F) |     |     |     |     |     |     |
|                                   | 8                      | 9   | 10  | 11  | 12  | 13  | 14  |
| LIQUID GAUGE PRESSURE (PSI)       |                        |     |     |     |     |     |     |
| 55                                | 170                    | 172 | 175 | 178 | 181 | 184 | 187 |
| 60                                | 184                    | 187 | 190 | 194 | 197 | 200 | 203 |
| 65                                | 200                    | 203 | 206 | 210 | 213 | 217 | 220 |
| 70                                | 217                    | 220 | 223 | 227 | 230 | 234 | 238 |
| 75                                | 234                    | 238 | 241 | 245 | 249 | 252 | 256 |
| 80                                | 252                    | 256 | 260 | 264 | 268 | 272 | 276 |
| 85                                | 272                    | 276 | 280 | 284 | 288 | 292 | 297 |
| 90                                | 292                    | 297 | 301 | 305 | 309 | 314 | 318 |
| 95                                | 314                    | 318 | 323 | 327 | 332 | 336 | 341 |
| 100                               | 336                    | 341 | 346 | 351 | 355 | 360 | 365 |
| 105                               | 360                    | 365 | 370 | 375 | 380 | 385 | 390 |
| 110                               | 385                    | 390 | 396 | 401 | 406 | 412 | 417 |
| 115                               | 412                    | 417 | 422 | 428 | 433 | 439 | 445 |
| 120                               | 439                    | 445 | 450 | 456 | 462 | 468 | 474 |
| 125                               | 468                    | 474 | 480 | 486 | 492 | 498 | 504 |

**STEP 6** - Adjust refrigerant level to attain proper gage pressure.

**Add refrigerant** if the Liquid Gauge Pressure is lower than the chart value.

1. Connect gauges to refrigerant bottle and unit as illustrated.
2. Purge all hoses.
3. Open bottle.
4. Stop adding refrigerant when liquid line temperature and Liquid Gauge Pressure matches the charging chart Final Subcooling Target.

**Recover refrigerant** if the Liquid Gauge Pressure is higher than the chart value.

**STEP 7** - Stabilize the system.

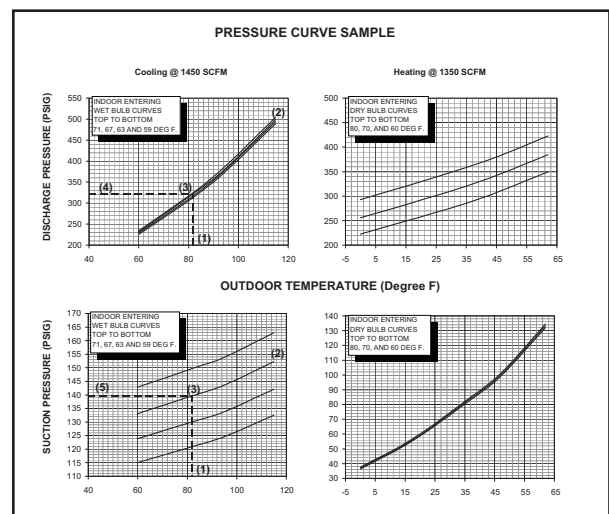
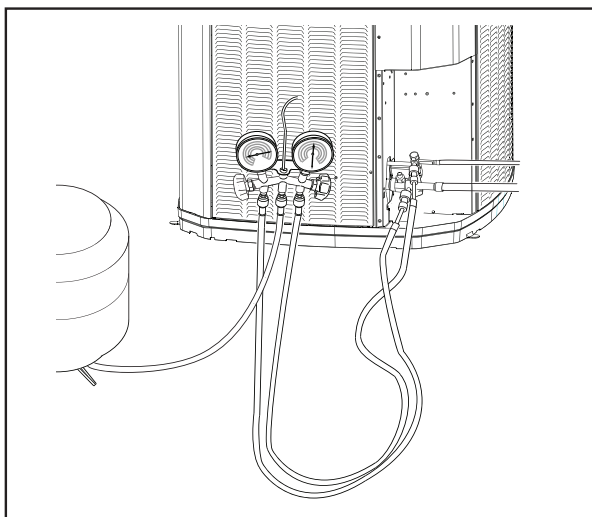
1. Wait 20 minutes for the system condition to stabilize between adjustments.

**Note:** When the Liquid Line Temperature and Gauge Pressure approximately match the chart, the system is properly charged.

2. Remove gauges.
3. Replace service port caps to prevent leaks. Tighten finger tight plus an additional 1/6 turn.

**STEP 8** - Verify typical performance.

Refer to System Pressure Curves at the end of the document to verify typical performance.



**STEP 9 - Record System Information for reference.**  
Record system pressures and temperatures after charging is complete.

Outdoor model number = \_\_\_\_\_

Measured Outdoor Ambient = \_\_\_\_\_ ° F

Measured Indoor Ambient = \_\_\_\_\_ ° F

Measured Liquid Line Temp = \_\_\_\_\_ ° F

Measured Suction Line Temp = \_\_\_\_\_ ° F

Liquid Gauge Pressure = \_\_\_\_\_ PSI

Suction Gauge Pressure = \_\_\_\_\_ PSI

**STEP 10 -** If repairs must be made after system is charged, properly and safely remove and isolate refrigerant and purge the section of the system needing repair with oxygen free nitrogen prior to opening the circuit.

The refrigerant charge should be recovered into the correctly marked recovery cylinders. Ensure that the correct number of cylinders for holding the total system charge is available. Only use cylinders designated for the recovered refrigerant and labelled for that refrigerant. Cylinders shall be complete with pressure-relief valve and associated shut-off valves in good working order.

Ensure that the outlet for the vacuum pump is not close to any potential ignition sources and that ventilation is available.

The recovered refrigerant shall be returned to the refrigerant supplier in the correct recovery cylinder. Do not mix refrigerants.

If compressors or compressor oils are to be removed, ensure that they have been evacuated to an acceptable level to make certain that FLAMMABLE REFRIGERANT does not remain within the lubricant.

| Nitrogen Purge Times |                |            |            |            |
|----------------------|----------------|------------|------------|------------|
| Flow Rate            | Lineset Length |            |            |            |
| CuFT/Hr              | < 50 feet      | < 100 feet | < 150 feet | < 200 feet |
| 15                   | 2 Minutes      | 4 Minutes  | 6 Minutes  | 8 Minutes  |
| 30                   | 1 Minute       | 2 Minutes  | 3 Minutes  | 4 Minutes  |
| 60                   | 1 Minute       | 1 Minute   | 2 Minutes  | 2 Minutes  |

**Fixed Orifice Superheat Charging Table**

|                            |     | Indoor Wet Bulb Temp (F) |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |  |
|----------------------------|-----|--------------------------|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|--|
|                            |     | 50                       | 51 | 52 | 53 | 54 | 55 | 56 | 57 | 58 | 59 | 60 | 61 | 62 | 63 | 64 | 65 | 66 | 67 | 68 | 69 | 70 | 71 | 72 | 73 | 74 | 75 | 76 | 77 | 78 |    |  |
| Outdoor Dry Bulb Temp. (F) | 55  | 7                        | 9  | 10 | 11 | 12 | 14 | 15 | 17 | 18 | 20 | 21 | 23 | 24 | 26 | 27 | 29 | 30 |    |    |    |    |    |    |    |    |    |    |    |    |    |  |
|                            | 60  | 5                        | 7  | 8  | 9  | 10 | 12 | 13 | 15 | 16 | 18 | 19 | 21 | 22 | 24 | 25 | 27 | 28 | 30 | 31 |    |    |    |    |    |    |    |    |    |    |    |  |
|                            | 65  |                          |    | 4  | 6  | 8  | 10 | 11 | 13 | 14 | 16 | 17 | 18 | 19 | 21 | 22 | 24 | 25 | 27 | 28 | 27 | 31 |    |    |    |    |    |    |    |    |    |  |
|                            | 70  |                          |    |    |    | 5  | 7  | 8  | 10 | 11 | 13 | 14 | 16 | 17 | 18 | 19 | 21 | 22 | 24 | 25 | 27 | 28 | 30 | 31 |    |    |    |    |    |    |    |  |
|                            | 75  |                          |    |    |    |    |    | 5  | 6  | 7  | 9  | 10 | 12 | 14 | 16 | 18 | 19 | 21 | 22 | 24 | 26 | 28 | 29 | 31 | 32 |    |    |    |    |    |    |  |
|                            | 80  |                          |    |    |    |    |    |    |    | 4  | 6  | 7  | 9  | 10 | 11 | 12 | 14 | 16 | 18 | 19 | 21 | 23 | 25 | 26 | 28 | 29 | 31 | 33 |    |    |    |  |
|                            | 85  |                          |    |    |    |    |    |    |    |    |    | 4  | 6  | 7  | 9  | 10 | 13 | 14 | 16 | 18 | 20 | 21 | 23 | 24 | 26 | 28 | 29 | 30 | 31 | 32 |    |  |
|                            | 90  |                          |    |    |    |    |    |    |    |    |    |    |    | 4  | 6  | 8  | 10 | 11 | 13 | 14 | 16 | 18 | 20 | 22 | 24 | 25 | 27 | 28 | 30 | 31 |    |  |
|                            | 95  |                          |    |    |    |    |    |    |    |    |    |    |    |    |    | 4  | 6  | 8  | 10 | 13 | 14 | 16 | 18 | 20 | 22 | 23 | 25 | 26 | 28 | 29 |    |  |
|                            | 100 |                          |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    | 6  | 8  | 10 | 12 | 13 | 16 | 18 | 20 | 21 | 23 | 25 | 27 | 29 |    |  |
|                            | 105 |                          |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    | 4  | 6  | 7  | 9  | 11 | 13 | 15 | 18 | 20 | 22 | 24 | 26 | 28 |  |
|                            | 110 |                          |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    | 4  | 7  | 9  | 11 | 13 | 16 | 18 | 21 | 23 | 26 | 28 |  |
|                            | 115 |                          |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    | 6  | 9  | 12 | 14 | 16 | 19 | 21 | 24 | 26 |  |

Using a digital psychrometer, measure the return air wet-bulb temperature at the unit just before the coil. Also measure the outdoor dry-bulb temperature. Use these temperatures to locate the target superheat on the charging table. Do not attempt to charge the system if these conditions fall outside of this charging table.

ADD refrigerant to DECREASE total superheat. REMOVE refrigerant to INCREASE total superheat. Always allow 10 to 15 minutes of operation after any refrigerant or air flow change prior to determining the final superheat.

14.3 Weigh-In Method for Charging

Weigh-In Method can be used for the initial installation, or anytime a system charge is being replaced. Weigh-In Method can also be used when power is not available to the equipment site or operating conditions (indoor/outdoor temperatures) are not in range to verify with the subcooling charging method.

Calculating Charge Using the Weigh-In Method

**STEP 1** - Measure in feet the distance between the outdoor unit and the indoor unit and record on Line 1. Include the entire length of the line from the service valve to the IDU (minus 10 ft).

**STEP 2** - Enter the charge multiplier (0.47 oz./ft for 3/8" and 0.30 oz./ft for 5/16").

**STEP 3** - Multiply the total length of refrigerant tubing (Line 1) times the value on Step 2. Record the result on Line 3 of the Worksheet.

**STEP 4** - This is the amount of refrigerant to weigh-in prior to opening the service valves.

1. Line length (ft)

=

2. Charge multiplier

=

for 3/8", use 0.47 oz. per foot and for 5/16", use 0.30 oz. per foot

3. Step 1 x Step 2

=

4. Refrigerant

=

Section 15. Checkout Procedures

15.1 Operational And Checkout Procedures

Final phases of this installation are the unit Operational and Checkout Procedures. To obtain proper performance, all units must be operated and charge adjustments made.

**Important:** Perform a final unit inspection to be sure that factory tubing has not shifted during shipment. Adjust tubing if necessary so tubes do not rub against each other when the unit runs. Also be sure that wiring connections are tight and properly secured.

**CHECKOUT PROCEDURE**

After installation has been completed, it is recommended that the entire system be checked against the following list:

1. Leak check refrigerant lines. .... [ ]

2. Properly insulate suction lines and fittings..... [ ]

3. Properly secure and isolate all refrigerant lines..... [ ]

4. Seal passages through masonry.  
If mortar is used, prevent mortar from coming into direct contact with copper tubing. .... [ ]

5. Verify that all electrical connections are tight..... [ ]

6. Observe outdoor fan during on cycle for clearance and smooth operation..... [ ]

7. Be sure that indoor coil drain line drains freely. Pour water into drain pan..... [ ]

8. Be sure that supply registers and return grilles are open and unobstructed..... [ ]

9. Be sure that a return air filter is installed. .... [ ]

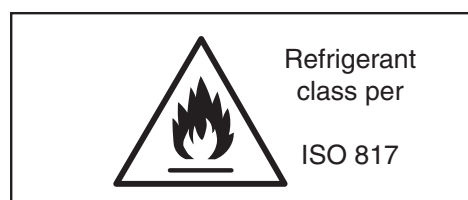
10. Be sure that the correct airflow setting is used.  
(Indoor blower motor) ..... [ ]

11. Operate complete system in each mode to ensure safe operation..... [ ]

12. Check that MCB or RDS is operational.. .... [ ]

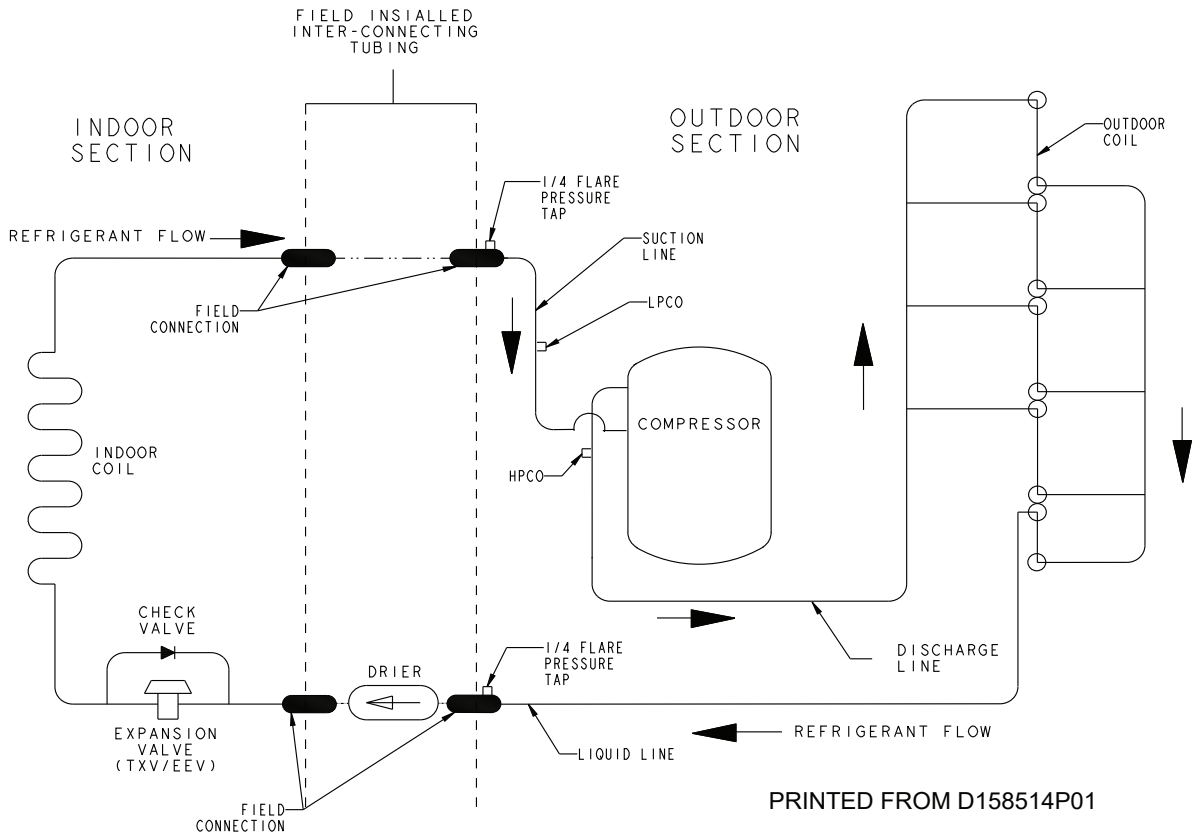
## 15.2 Markings and Instructions

|                                                                                   |                                  |                                                   |
|-----------------------------------------------------------------------------------|----------------------------------|---------------------------------------------------|
|  | [symbol ISO 7010-W021 (2011-05)] | warning; flammable materials                      |
|  | [symbol ISO 7000-1659 (2004-01)] | service indicator; read technical manual          |
|  | A2L symbol                       | warning; low burning velocity material            |
|  | [symbol ISO 7000-1701 (2004-01)] | pressure                                          |
|  | [symbol IEC 60417-6040 2010-08)] | ultraviolet radiation,<br>instructional safeguard |
|  | [symbol ISO 7000-1641 (2004-01)] | operator's manual; operating instructions         |

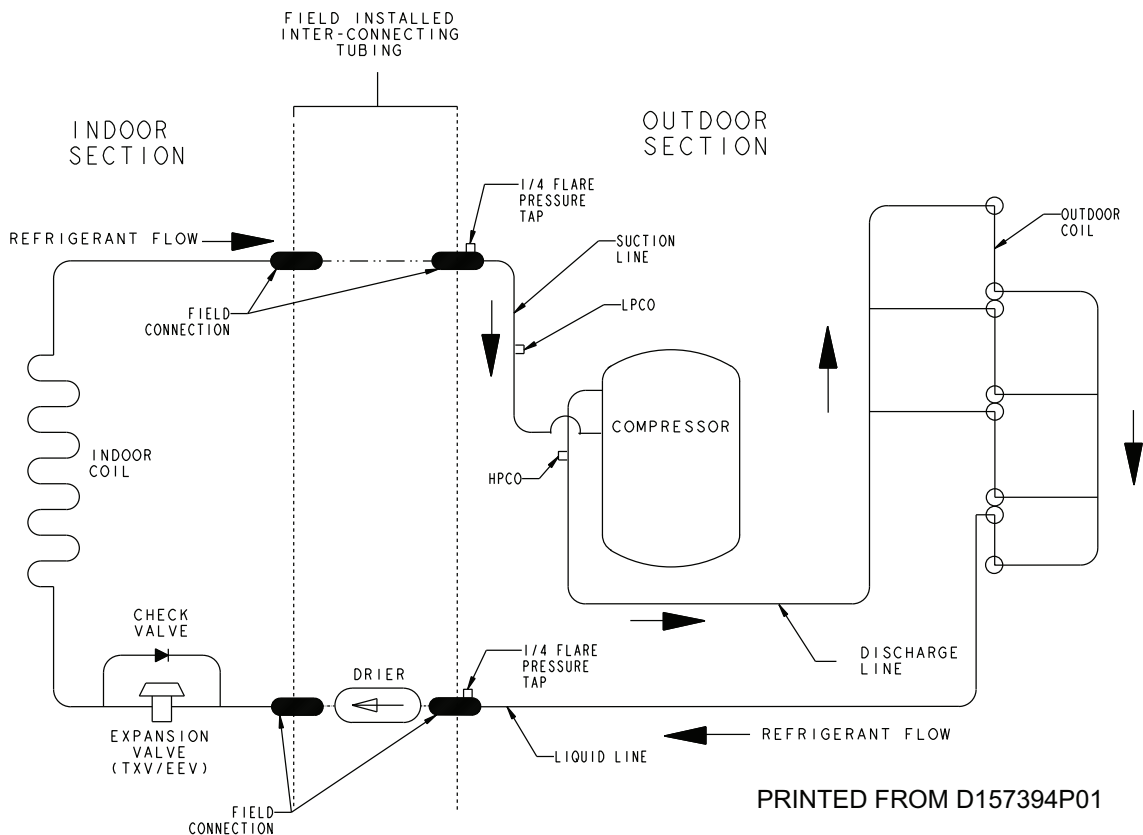


Section 16. Refrigeration Circuits

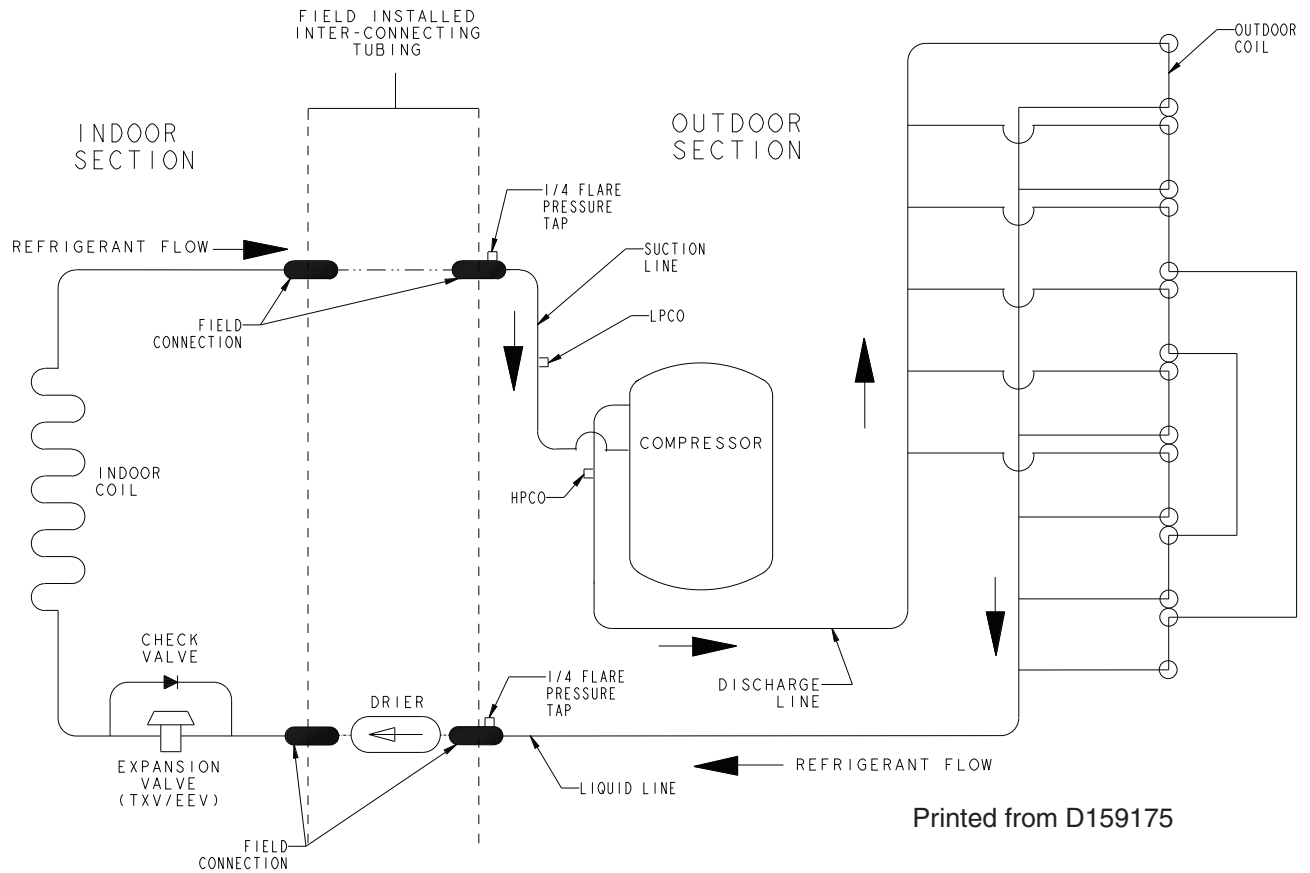
018, 030 & 042 Models



024 & 036 Models



## 048 & 060 Models



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### 16.1 Refrigerant Detection System

The approved ID/OD combination will provide sufficient safe ventilation.

Airflow provided is sufficient to cover minimum room area including adjustments for altitude. All systems require a refrigerant detection system so no altitude adjustment factors are required.

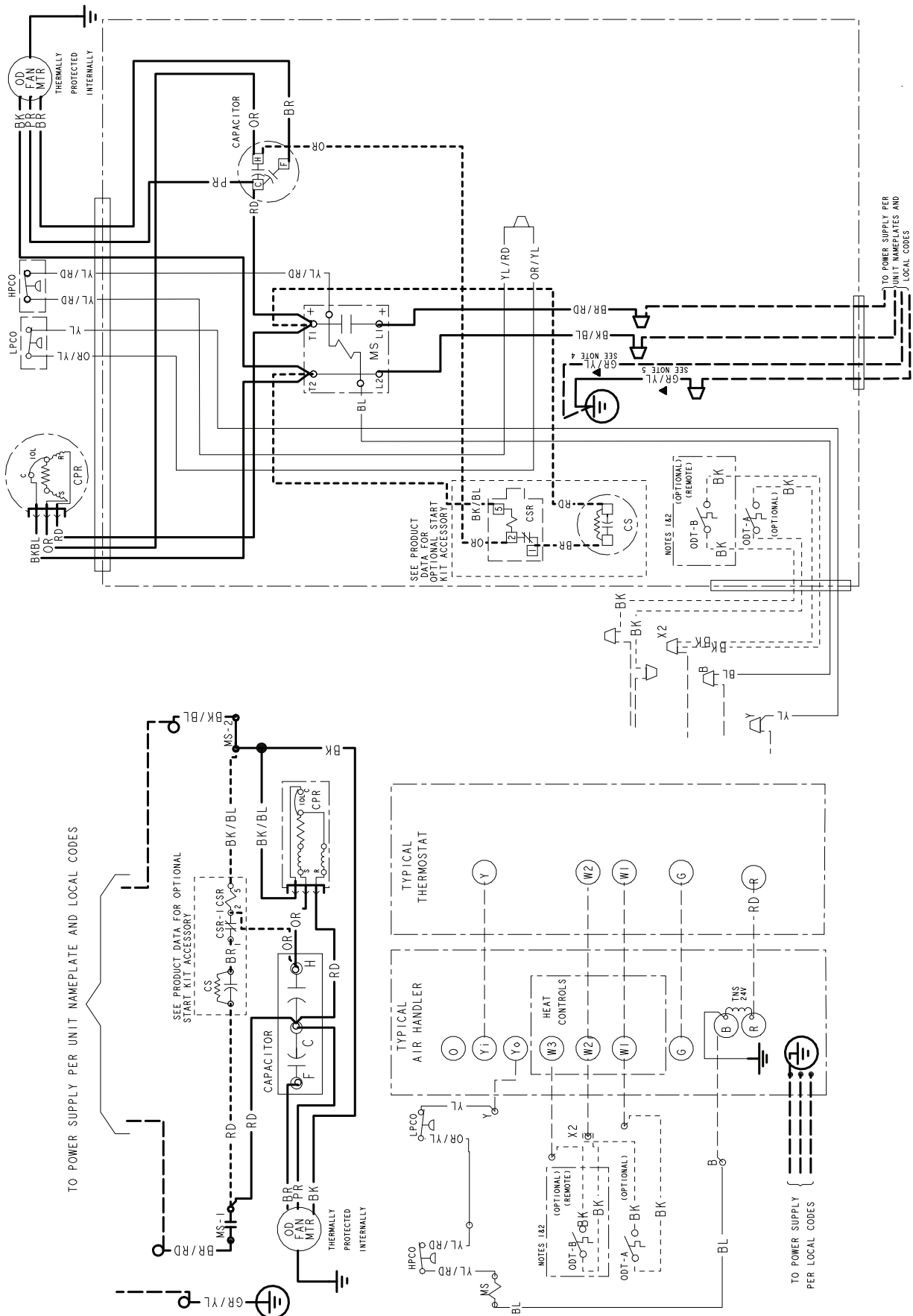
Installer must ensure refrigerant detection system is connected and placed in appropriate orientation per application.

The control system power shall not be interrupted to ensure the refrigerant detection system is always functioning.

Please reference Indoor Unit installers guide for correct specification on refrigerant detection system.

Section 17. Wiring Diagrams

018 – 048 Models



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## 18-AC128D1-1C-EN



## NOTES:

1. IF ODT-B IS NOT USED. ADD JUMPER BETWEEN W2 & W3 AT AIR HANDLER. IF USED, ODT-B MUST BE MOUNTED REMOTE OF CONTROL BOX IN AN APPROVED WEATHER PROOF ENCLOSURE.
2. IF ODT-A IS NOT USED. ADD JUMPER BETWEEN W1 & W2 AT AIR HANDLER.
3. LOW VOLTAGE {24 V} FIELD WIRING MUST BE 18 AWG MIN.
4. USE COOPER CONDUCTOR ONLY.

FOR CANADIAN INSTALLATIONS  
POUR INSTALLATIONS CANADIENNES

CAUTION: NOT SUITABLE FOR USE ON  
SYSTEMS EXCEEDING 150V-TO-GROUND  
ATTENTION: NE CONVIENT PAS AUX  
INSTALLATIONS DE PLUS DE 150 V A  
LA TERRE

# LEGEND

CF FAN CAPACITOR  
CN WIRECONNECTOR  
CPR COMPRESSOR  
CR RUN CAPACITOR  
CS STARTING CAPACITOR  
CSR CAPACITOR SWITCHING RELAY  
F INDOOR FAN RELAY  
HPCO HIGH PRESSURE CUTOUT SWITCH  
LPCO LOW PRESSURE CUTOUT SWITCH  
IOL INTERNAL OVERLOAD PROTECTOR  
SM SYSTEM ON-OFF SWITCH  
MS COMPRESSOR MOTOR CONTACTOR  
ODA OUTDOOR ANTICIPATOR  
OFT OUTDOOR FAN THERMOSTAT  
ODS OUTDOOR TEMPERATURE SENSOR  
ODT OUTDOOR THERMOSTAT  
SC SWITCH OVER VALVE SOLENOID  
TDL DISCHARGE LINE THERMOSTAT  
TNS TRANSFORMER

 MAGNETIC COIL  
 GROUND  
 JUNCTION  
 CAPACITOR  
 WIRE NUT OR  
TERMINAL  
 TRANSFORMER  
 FUSE  
 TERMINAL BLOCK/BOARD  
 RELAY CONTACT (N.O.)  
 RELAY CONTACT (N.C.)  
 24 V } FIELD INSTALLED  
 LINE V } FACTORY WIRING

 THERMISTOR  
 TEMP ACTUATED SWITCH  
 INTERNAL OVERLOAD PROTECTION  
 PRESSURE ACTUATED SWITCH  
 RESISTER OR HEATING ELEMENT  
 MOTOR WINDING  
 POL. PLUG FEMALE HOUSING  
(MALE TERMINALS)  
 POL. PLUG MALE HOUSING  
(FEMALE TERMINALS)  
 24 V } FACTORY  
LINE V } WIRING  
 24 V } FIELD  
LINE V } WIRING  
 - - - - - FIELD INSTALLED  
FACTORY WIRING

 COLOR OF WIRE  
BK/BL  
 COLOR OF MARKER

BK BLACK RD RED OR ORANGE  
BL BLUE WH WHITE GR GREEN  
BR BROWN YL YELLOW PR PURPLE  
PK PINK LTBL LIGHT BLUE

## ▲ NOTE:

MATERIAL: WHITE POLYPROPYLENE SUITABLE FOR USE IN OUTDOOR ENVIRONMENT.

ADHESIVE: PRESSURE SENSITIVE ADHESIVE WITH RELEASE PAPER SUITABLE FOR  
OUTDOOR APPLICATION ON PAINTED OR GALVANIZED SHEET METAL SURFACES.

SIZE: 8 1/2" X 11"

Section 18. Pressure Curves

COOLING PERFORMANCE CAN BE CHECKED WHEN THE OUTDOOR TEMP IS ABOVE 65 DEG F.

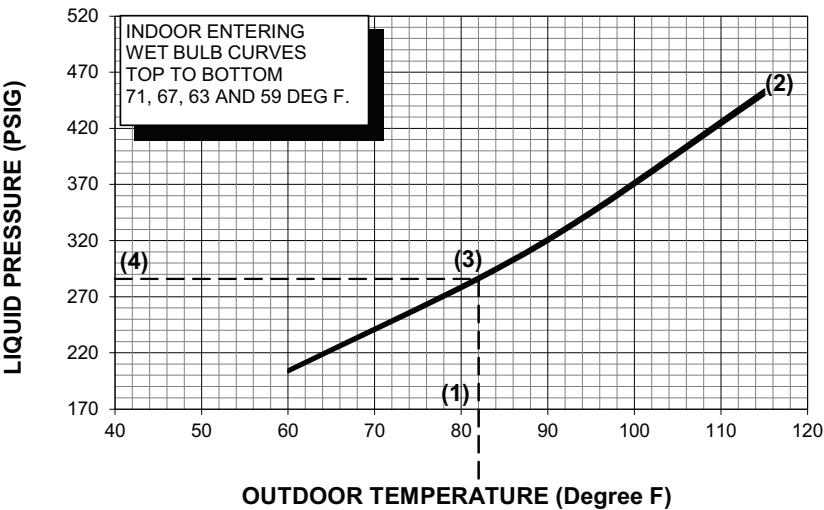
TO CHECK COOLING PERFORMANCE, SELECT THE PROPER INDOOR CFM, ALLOW PRESSURES TO STABILIZE. MEASURE INDOOR WET BULB TEMPERATURE, OUTDOOR TEMPERATURE, LIQUID AND SUCTION PRESSURES. ON THE PLOTS LOCATE OUTDOOR TEMPERATURE (1);

LOCATE INDOOR WET BULB (2); FIND INTERSECTION OF OD TEMP. & ID W.B. (3); READ LIQUID (4) OR SUCTION (5) PRESSURE IN LEFT COLUMN.

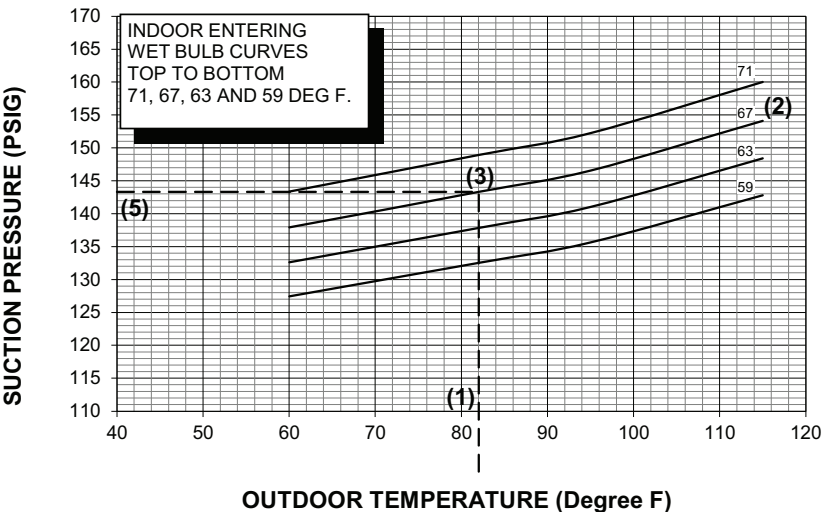
EXAMPLE: (1) OUTDOOR TEMP. 82 F.  
(2) INDOOR WET BULB 67 F.  
(3) AT INTERSECTION  
(4) LIQUID PRESSURE @ 600 CFM IS 304 PSIG  
(5) SUCTION PRESSURE @ 600 CFM IS 145 PSIG

ACTUAL:  
LIQUID PRESSURE SHOULD BE +/- 10 PSI OF CHART  
SUCTION PRESSURE SHOULD BE +/- 3 PSIG OF CHART

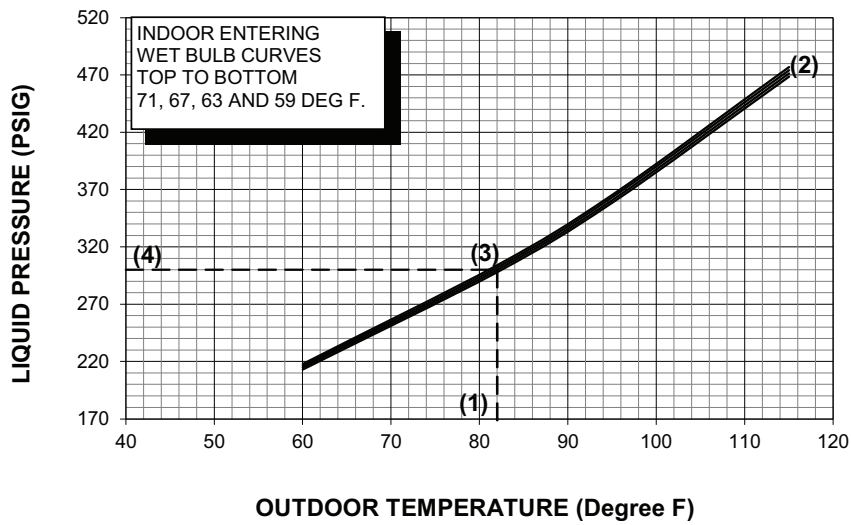
PRESSURE CURVES (Refer below table for models)



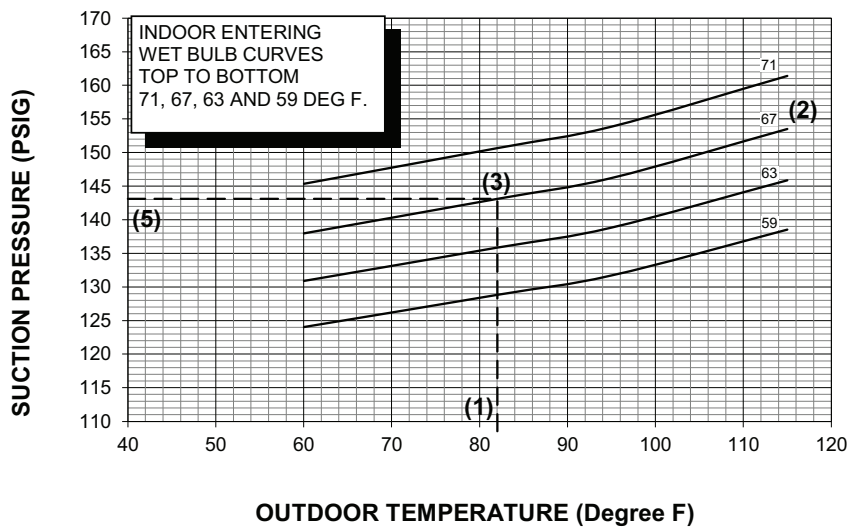
| OD Model   | Cooling @SCFM |
|------------|---------------|
| 5TTR4018A1 | 600           |



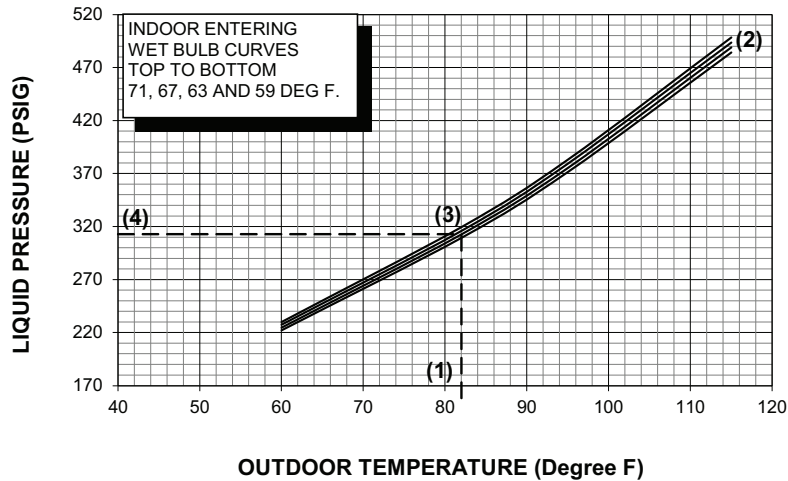
## PRESSURE CURVES (Refer below table for models)



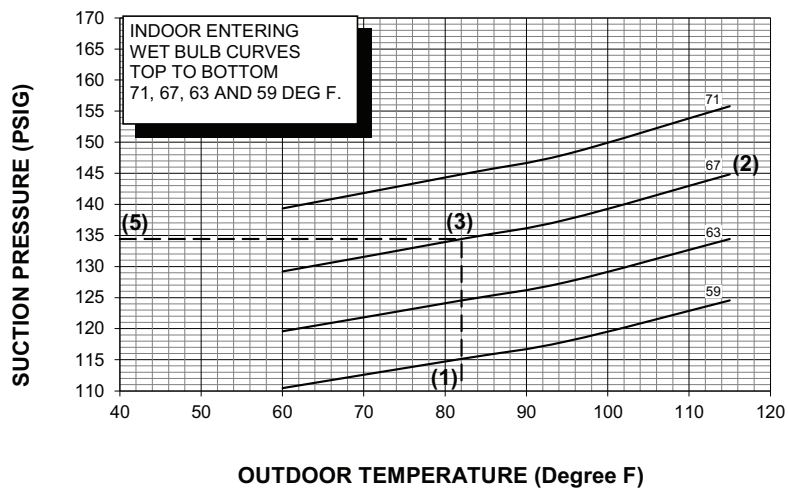
| OD Model   | Cooling @SCFM |
|------------|---------------|
| 5TTR4024A1 | 750           |
| 5TTR4030A1 | 850           |
| 5TTR4036A1 | 950           |
| 5TTR4042A1 | 1150          |
| 5TTR4048A1 | 1350          |



# **PRESSURE CURVES (Refer below table for models)**



| OD Model   | Cooling @SCFM |
|------------|---------------|
| 5TTR4060A1 | 1450          |





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18-AC128D1-1C-EN 17 Oct 2024  
Supersedes 18-AC128D1-1B-EN (August 2023)



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