# robot & coupe®



Blixer® 5 Plus • Blixer® 5 V.V. • Blixer® 6 • Blixer® 6 V.V.





#### **DECLARATION OF CONFORMITY**

Declares that the machines identified by their type above, comply with:

- The essential requirements of the following European directives and with the corresponding national regulations:
  - Directive «Machinery» 2006/42/EC,
  - Directive «Low voltage» 2014/35/EU,
  - Directive «Electromagnetic compatibility» 2014/30/EU,
  - Regulation (EC) n°1935/2004 «Materials and articles intended to come into contact with food».
  - Regulation (EU) n°10/2011 «Plastic materials and articles intended to come into contact with food»,
  - Directive «Reduction of Hazardous Substances (RoHS) 2002/95/EC,
  - Directive «WEEE» 2012/19/EU,
- The requirements of the European harmonized standards and with the standards specifying the hygiene and safety requirements:

- EN ISO 12100: 2010: Safety of machinery General principles for design,
- EN 60204-1 -2006: Safety of machinery Electrical equipment of machines,
- EN 12852: Food Processors and Blenders.
- EN 1678-1998: Vegetable Cutting Machines,
- EN 454 + A1 2010-02: Blender-Mixers.
- EN 12853: Hand-held Blenders and Whisks (stick blenders).
- EN 14655: Bread Slicers.
- EN 13208: Vegetable Preparation Machines,
- EN 13621: Salad Spinners,
- EN 60529-2000: Degrees of protection,
- IP 55 for the electrical controls,
- IP 34 for the machines.

Montceau en Bourgogne on 4 March 2016

Alain NODFT Industrial Director



# SUMMARY

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# **ROBOT-COUPE S.N.C., LIMITED WARRANTY**

Your new ROBOT-COUPE appliance is warranted to the original buyer for a period of one year from the date of sale if you bought it from ROBOT-COUPE s.N.C.

If you bought your ROBOT-COUPE product from a distributor your product is covered by your distributor's warranty (Please check with your distributor terms and conditions of the warranty).

The ROBOT-COUPE s.n.c. limited warranty is against defects in material and/or work-manship.

# THE FOLLOWING ARE NOT COVERED BY THE ROBOT-COUPE s.n.c. WARRANTY:

■ Damage caused by abuse, misuse, dropping, or other similar damage caused by or resulting from failure to follow assembly, operating, cleaning, user maintenance or storage instructions.

- 2 Labour to sharpen and/ or replacements for blades which have become blunt, chipped or worn after a normal or excessive period of use.
- **3** Materials or labour to replace or repair scratched, stained, chipped, pitted, dented or discoloured surfaces, blades, knives, attachments or accessories.
- **4** Any alteration, addition or repair that has not been carried out by the company or an approved service agency.
- **5** Transportation of the appliance to or from an approved service agency.
- **6** Labour charges to install or test new attachments or accessories (i.e., bowls, discs, blades, attachments) which have been arbitrarity replaced.
- **7** The cost of changing direction-of-rotation of three-phase electric motors (Installer is responsible).

**8** - SHIPPING DAMAGES. Visible and latent defects are the responsibility of the freight carrier. The consignee must inform the carrier and consignor immediately, or upon discovery in the case of latent defects.

KEEP ALL ORIGINAL CONTAINERS AND PACKING MATERIALS FOR CARRIER INSPECTION.

Neither ROBOT-COUPE S.N.C. nor its affiliated companies or any of its distributors, directors, agents, employees, or insurers will be liable for indirect damage, losses, or expenses linked to the appliance or the inability to use it.

The ROBOT-COUPE s.n.c. warranty is given expressly and in lieu of all other warranties, expressed or implied, for merchantability and for fitness toward a particular purpose and constitutes the only warranty made by ROBOT-COUPE s.n.c. France.

# RECOMMENDATIONS CONCERNING THE INSTALLATION OF VARIABLE-SPEED APPLIANCES AND PERSONAL SAFETY

These recommendations apply to machines equipped with an induction motor and a single-phase or three-phase wobbulator.

#### NB:

- The electrical circuit and the protective devices must comply with national regulations.
- The machine must be wired in by a qualified electrician

#### Protecting your appliance

- Like all electronic devices, wobbulators in clude components that are sensitive to electrostatic discharges (ESDs). Before conducting any work on these wobbulators, technicians must therefore rid themselves of electrostatic charges.
- The machine must be disconnected from the mains supply before any internal connection operations are carried out.
- Repeatedly switching on the appliance will cause the wobbulator to overload and may result in its destruction. After the machine has been switched off, you must wait for 3 minutes before switching it back on again.

#### 50 or 60 Hz single-phase power supply

• The appliance runs on single-phase or threephase current as far as the variator, which turns the current into variable

- You must connect the machine to a 200-240 V / 50 or 60 Hz single-phase alternating current supply with an earthed socket. A higher voltage will destroy the wobbulator.
- The earthed socket ensures operator safety.

#### Circuit interrupters ensuring user safety

Ground fault circuit interrupters (GFCIs) intended for variable-speed appliances need to be selected with great care in order to ensure operator safety. GFCIs may be sensitive to alternating current (type AC), impulse current (type A) or all currents (type B).

**Danger!** Wobbulators feature a bridge-connected rectifier of the mains supply voltage. For this reason, in the event of an earth contact, a continuous fault current may fail to trip a differential circuit breaker that is only sensitive to alternating current (type AC).

As the appliance has a single-phase supply, it is therefore advisable to use a GFCI that is sensitive to impulse current (type A), identified by the following symbol: 

.

**Caution**: sthese GFCIs may go under different names, according to the manufacturer.

Appliances with wobbulators produce a fault current on the earth wire. This current may be sufficient to trip the differential circuit breaker unnecessarily. This may occur if:

- Several variable-speed appliances are connected to the same GFCI.
- The appliance produces a fault current that is above the GFCI's actual trip threshold.

**Caution**: As there are manufacturing tolerances, the actual trip threshold of a GFCI will be between 50% and 100% of its theoretical nominal threshold. Should a problem arise, measure the fault current and the GFCI's actual trip threshold.

You can begin by consulting the characteristics of your appliance in the table below:

Appliance	Appliance Mains Conductor		GFCI (Ph -	(Ph + N or 3 Ph)		
Appliance	supply	(mm²)	Gauge (A)	Threshold (mA)		
BLIXER® 5 V.V. BLIXER® 6 V.V.	200 - 240V 50 or 60 Hz single-phase	2.5	B20	≥ 30		

# **IMPORTANT WARNING**



WARNING: In order to limit accidents such as electric shocks, personal injury or fire, and in order to limit material damage due to misuse of the appliance, please read these instructions carefully and follow them strictly. Reading the operating instructions will help you get to know your appliance and enable you to use the equipment correctly. Please read these instructions in their entirely and make sure that anyone else who may use the mixer also reads them beforehand.

#### **UNPACKING**

- Carefully remove the equipment from the packaging and take out all the boxes or packets containing attachments or specific items.
- WARNING some of the tools are very sharp e.g. blade, discs... etc.

#### **INSTALLATION**

• We recommend you install your machine on a perfectly stable solid base.

#### **CONNECTION**

- Always check that your mains supply corresponds to that indicated on the rating plate on the motor unit and that it can take the amperage.
- The machine must be earthed.
- With the three-phased version, always check that the blade rotates in an anti-clockwise direction.

#### **HANDLING**

• Always take care when handling the blades or discs - they are very sharp.

#### **ASSEMBLY PROCEDURES**

• Follow the various assembly procedures carefully (see page 19) and make sure that all the attachments are correctly positioned.

#### USE

- Never try to override the locking and safety systems.
- Never introduce any object into the container where the food is being processed.
- Never push the ingredients down with your hand.
- Do not overload the appliance.
- Never switch the appliance on while it is empty.

#### **CLEANING**

- As a precaution, always unplung your appliance before cleaning it.
- Always clean the appliance and its attachments at the end of each cycle.
- Never place the motor unit in water.
- For parts made of aluminum alloys, use cleaning fluids suitable for aluminum.

- For plastic parts, do not use detergents that are too alkaline (i.e., containing too much caustic soda or ammonia...).
- Robot-Coupe can in no way be held responsible for the user's failure to follow the basic rules of cleaning and hygiene.

#### **MAINTENANCE**

- Before opening the motor housing, it is absolutely vital unplung the appliance.
- Check the seals and washers regularly and ensure that the safety devices are in good working order.
- It is particularly important to maintain and check the attachments since certain ingredients contain corrosive agents e.g. citric acid.
- Never operate the appliance if the power cord or plug has been damaged in any way or if the appliance fails to work properly or has been damaged in any way.
- Do not hesitate to contact your local Maintenance Department if something appears to be wrong.

#### INTRODUCTION TO YOUR NEW EMULSIFIER-MIXER Blixer® 5 Plus • Blixer® 5 V.V. Blixer® 6 • Blixer® 6 V.V.

ROBOT-COUPE has developed a new concept in appliance: the **Blixer**®.

The Blixer® combines the features of two well-known appliances: the cutter and the blender-mixer.

The Blixer® is perfectly geared to professional needs. It can perform any number of tasks which you will soon discover as you use it.

The Blixer® will make it easy to prepare mixed liquid or semi-liquid, raw or cooked meals.

The Blixer® replace the blender which does not give entire satisfaction because of its incapacity to process solid foods.

Thanks to its simple design, all components requiring frequent handling for maintenance or cleaning are easily fitted or removed.

To make things easier for you, this manual gives a breakdown of all the various fitting operations.

This manual contains important information designed to help the user get the most out of their device.

We therefore recommend that you read it carefully before using your machine.

# SWITCHING ON THE MACHINE

#### ADVICE ON ELECTRICAL CONNNECTIONS

Before plugging in, check that your power supply corresponds to that indicated on the machine's identification plate.

# $\Lambda$

#### WARNING

This appliance must be plugged into an earthed socket (risk of electrocution).

#### Three phase Blixer® 5 Plus • Blixer® 6

The Blixer® 5 Plus is available with the following motor ratings:

230 - 400 V / 50 Hz / 3 400 V / 50 Hz / 3 220 V / 60 Hz / 3 380 V / 60 Hz / 3

This machine is supplied with a cable to which you simply attach the appropriate electrical plug or isolator for your system. The cable has four wires, one earth wire, plus three phases wires.

#### If you have a 4-pin plug:

- 1) Connect the green and yellow earth wire to the earth pin.
- 2) Connect the three other wires to the remaining pins.

If you have more than 4 pins in the plug, please note the ROBOT-COUPE does not require a neutral wire.

Switch on the empty machine, making sure that the blade is rotating properly in an anti-clockwise direction.

If the blade turns in a clockwise direction, swap over two wires.

# GREEN YELLOW is the earth, DO NOT DISCONNECT

Swap either: the 1 and the 2

the **1** and the **3** 

or the 2 and the 3

#### Single phase Blixer® 5 Plus

The Blixer® 5 Plus is available with motor ratings:

230 V/50 Hz / 1 220 V/60 Hz / 1

The machine comes with a single phase plug connected to a power cord.

#### Single phase Blixer® 5 V.V. • Blixer® 6 V.V.

The Blixer® 5 V.V. and Blixer® 6 V.V. are available with motor ratings + variable speed :

230 V / 50-60 Hz / 1

The standardized plug must be calibrated to a minimum of 13 amps and preferably 20 amps, if the appliance is used intensively.

#### CONTROL PANEL

Red switch = Off switch

Green switch = On switch

Three phase Blixer® 5 Plus, Blixer® 5 V.V. and Blixer® 6 V.V.: Pulse control.

Three phase Blixer® 5 Plus • Blixer® 6:

Speed selector = 1500 or 3000 rpm.

Single phase Blixer® 5 Plus : One speed 3000 rpm Blixer® 5 V.V. and Blixer® 6 V.V. : Speed variation from 300 to 3500 rpm.

#### **ASSEMBLY**



1) With the motor base facing you, position the cutter bowl on the motor base.





3) Engage the blade on the motor shaft and lower it right to the bottom of the bowl.

Make sure that it is correctly positioned, by rotating it in the bowl.

4) Place the lid on the bowl and rotate to the right until it clicks.

The device is now ready for use.



#### USES AND EXAMPLE

The BLIXER<sup>®</sup> will enable you to perform all your cutting tasks in minimum time; we recommend therefore that you keep a close eye on the mixture in order to obtain the desired results.

#### **HOSPITAL USES:**

#### SPOON FEEDING

- Minced foods: meat, fish... Vegetable purees
- Mousses: vegetables, fish... Compotes of stewed fruit

#### **SEMI-LIQUID FEEDING**

This simply entails diluting spoon-feeding preparations:

- Minced meat + gravy Puree + liquid (broth, milk...)
- Soups / creamed soups Fruit compotes + syrup or water

#### LIQUID FEEDING (for use via tubes)

• Soups and any preparations that can be liquidized.

#### **RESTAURANTS AND DELICATESSEN USES:**

- Butter mixtures: snail butter, salmon butter, anchovie butter...
- Sauces: green sauce, mayonnaise, remoulade, ailloli, emulsify sauces with tomatoes, cream, parsley...
- Grinding: lobster, scampi, seashells...

# PHARMACEUTICAL AND CHEMICAL LABORATORY USES:

- Grinding: herbs, seeds, powders, tablets....
- Mixing: homogeneization of creams, ointments, mixed components, varied ingredients...

#### **HYGIENE**

At each step of food processing, the machine and attachments must be clean.

A certain order when processing foods must be followed. In general, always try to process foods that are least likely to cause cross-contamination first, as illustrated in the following example:

- 1 Cooked meat
- Terrines/mousses
- Delicatessen
- ham
- smoked ham
- sausage.
- 2 Cheese
  - hard
  - other type.
- 3 Vegetables.

It is vital that all parts of the machine that come into contact with food are cleaned meticulously, using a detergent/sanitiser, after each processing job.

#### • WARNING: NEVER USE PURE BLEACH.

Always follow the detergent manufacturers instructions to make up the correct strength of solution; these are normally found on the detergent package, if in doubt contact your detergent supplier or manufacturer.

- If necessary rub well with a soft brush or cloth: NEVER use a harsh abrasive cleaning pad.
- Allow the detergent/sanitiser to work for the required length of time.
- Always rinse well.
- Dry well with a soft clean cloth. Only air dry if the detergent manufacturer recommends it.

#### **CLEANING**



#### WARNING

As a precaution, always unplug your appliance before cleaning it (risk of electrocution).

#### MOTOR BASE

Never immerse the motor base in water. Clean using a damp cloth or sponge.

#### • BOWL

After removing the lid, remove the bowl from the motor base by pushing the trigger fitted in the handle. Pull up to disengage, leaving the blade in the bowl in order to prevent any spillage when working with liquids.

If the food has a solid consistency, remove the blade and empty the bowl.

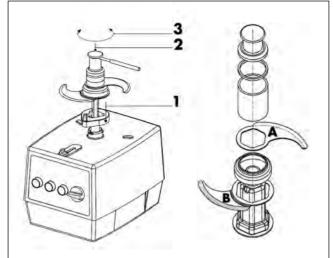
Replace the bowl, place the blade back on the shaft and switch on the machine in order to remove any mixture which may have stuck to the blade.

If you wish, you can rinse the bowl by filling it with hot water and switching on for a few minutes.

#### BLADE

The stainless steel blade of BLIXER® 6 and BLIXER® 6 V.V. is easy to dismantle and to clean.

After cleaning the blade, always dry the blades well to prevent rusting.



Ensure power supply to machine is disconnected.

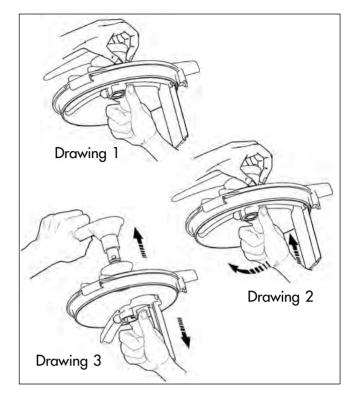
- 1 Place blade dismantling tool over shaft onto motor base.
- 2 Fit blade onto shaft ensuring it is correctly positioned.
- **3** Insert bar into blade cap and turn anti-clockwise to dismantle.

When re-assembling do not over tighten.

- A Upper blade with sharp edge away from you.
- **B** Lower blade with sharp edge towards you.

#### SCRAPER ARM

To clean the scraper arm, dismantle it as follows. Hold the scraper arm in one hand and the hub in the other hand (drawing1). Press the two pieces one on the other, and turn the handle of  $45^{\circ}$  anticlockwise (drawing 2). Then it is possible to pull out the two pieces (the scraper arm and the handle) from the lid and clean them (drawing 3).



#### A IMPORTANT

Check that your detergent is suitable for cleaning plastic parts. Some washing agents are too alkaline (e.g. high levels of caustic soda or ammonia) and totally incompatible with certain types of plastic, causing them to deteriorate rapidly.

#### **MAINTENANCE**

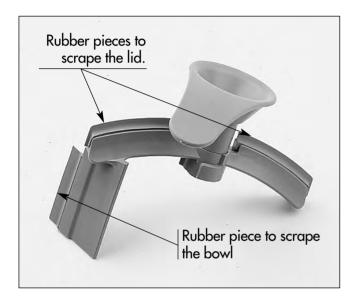
#### • BLADE

The quality of the cut depends mainly on the sharpness of your blades and the degree of wear. The blades are actually wearing parts, which should be replaced occasionally to ensure consistent quality in the final product.

#### SCRAPER ARM

The scraper arm is equipped with rubber pieces which are wearing parts. They should be replaced occasionally to always ensure an optimum efficiency of the scraper arm.

These pieces are easy to dismantle and to reassemble.



#### MOTOR SEAL

The motor seal on the shaft should be lubricated regularly using a food safe lubricant.

In order to keep the motor completely watertight, it is advisable to check the motor seal regularly for wear and tear and replace if necessary.

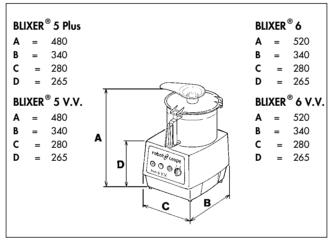
The motor seal can be easily replaced without having to remove the motor, so we strongly advise you to ensure that is in good condition.

#### **TECHNICAL SPECIFICATIONS**

#### WEIGHT

	Net	Gross
Blixer® 5 Plus	24 kg	26 kg
Blixer® 5 V.V.	24 kg	26 kg
Blixer® 6	26 kg	28 kg
Blixer® 6 V.V.	26 kg	28 kg

#### • DIMENSIONS (in mm)



#### WORKING HEIGHT

We recommend that you position the machine on a stable worktop so that the upper edge of the large feed hopper is at a height of between 1.20 m and 1.30 m.

#### NOISE LEVEL

The equivalent continuous sound level when the machine is operating on no-load is less than 70 db (A).

#### • ELECTRICAL DATA

BLIXER® 5 Plus three-phase machine

Motor	Speed 1 (rpm)	Speed 2 (rpm)	Intensity (Amp)
230-400 V/50 Hz	1500	3000	230 V=4.0 400 V=2.5 230 V=7.0 400 V=4.0
240 V/50Hz	1500	3000	2.7 3.4
120 V/60Hz	1800	3600	4.7 6,5
220 V/60Hz	1800	3600	2.5 3.4

#### BLIXER® 5 Plus single-phase machine

Motor	Speed (rpm)	Intensity (Amp)	
230 V/50 Hz	3000	8.5	

#### BLIXER® 5 V.V. single-phase machine

Motor	Speed (rpm)	Intensity (Amp)
230 V/50-60 Hz	300 to 3500	12

#### BLIXER® 6 three-phase machine

Motor	Speed 1 (rpm)	Speed 2 (rpm)	Intensity (Amp)
230-400 V/50 Hz	1500	3000	230 V=4.0 400 V=2.5 230 V=7.0 400 V=4.0
240 V/50Hz	1500	3000	2.7 3.4

BLIXER® 6 V.V. single-phase machines

Motor	Speed (rpm)	Intensity (Amp)	
230 V/50-60 Hz	300 to 3500	12	

- Power shown on data plate.

**SAFETY** 



#### WARNING

The blades are extremely sharp.
Handle with care.

# These models are fitted with a magnetic safety device and motor braking system.

As soon as you open the lid the motor stops.

To restart the machine, simply close the lid and press the green switch.

In order to avoid splashing when processing liquid preparation, we recommend you stop the machine before opening the lid.

All the models are fitted with a **thermal cut-out** which automatically stops the motor if the machine is left on for too long or overloaded.

If this happens, allow the machine to cool completely before restarting.



#### REMENBER

Never try to override the locking and safety systems.

Never introduce any object into the container where the food is being processed.

Never push the ingredients down with your hand.

Do not overload the appliance.

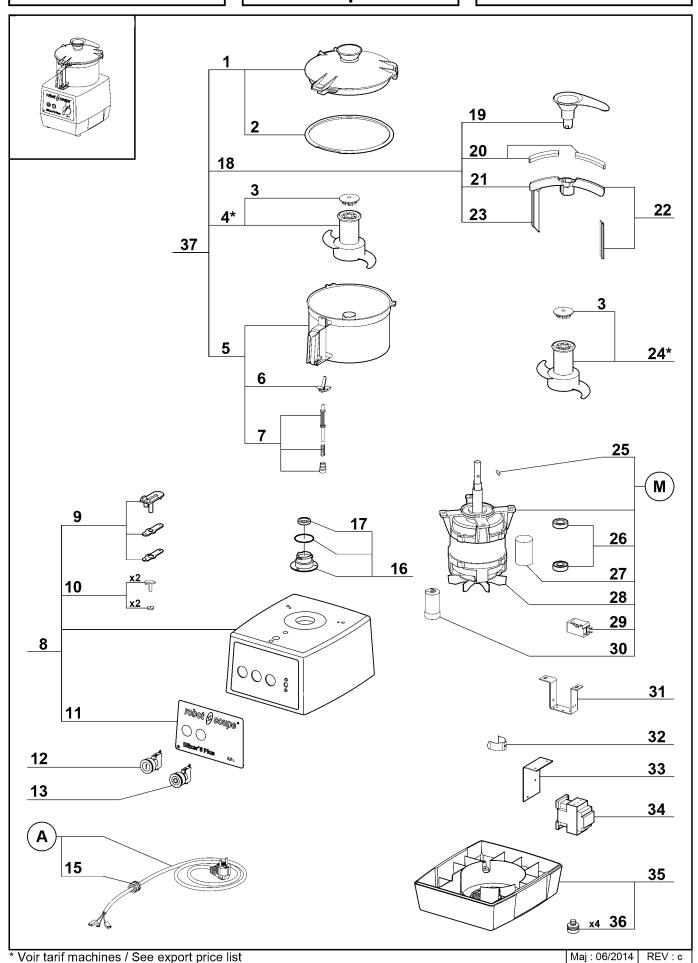
#### **STANDARDS**

Consult the declaration of compliance on page 2.

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# BLIXER 5 A Plus Monophasé

N° de série / Serial number - 138 - - - - - -





## **BLIXER 5 A Plus** Monophasé

N° de série / Serial number

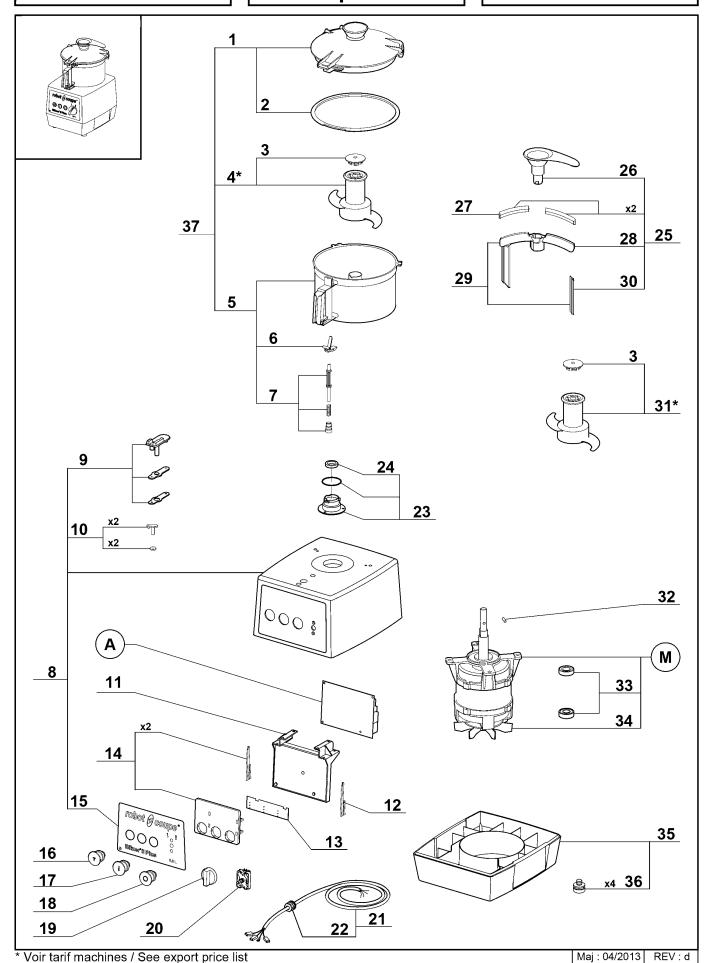
-138 ---- --

	33 248 BRA			39 603	301 069		
	33	161	220/60/1	503 978	301 069		
		160			1		
	33	159 AUS	230/50/1	504 289	301 068		
		158 CH		504 669			
	Mach	ine	Voltage	A	М		
	М	MOTEUR		MOTOR			
	A	CABLE D'ALIME	NIATION		POWER CORD		
		-	NITATION		<u> </u>		
	Index	Désignation		Description			
37	27 165	ACCESSOIRE CO	MPLET	COMPLETE ATTACHMENT			
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35	29 620	ENS. SOCLE		BASE ASSEMBLY			
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32	602 261	AGRAFE CONDEN	SATEUR DE DEMARRAGE	STARTING CAPACITO	R SUPPORT		
31	117 268	SUPPORT RELAIS		RELAY SUPPORT			
30	510 211	CONDENSATEUR	DEMARRAGE	STARTING CAPACITOR			
29	504 127	RELAIS DE DEMAI	RRAGE	STARTING RELAY			
28	105 885	VENTILATEUR		FAN			
27	510 212	CONDENSATEUR	PERMANENT	CONTINIOUS CAPACI	CONTINIOUS CAPACITOR		
26	39 819	ENS. ROULEMEN	TMOT R 502	BEARING ASSEMBLY	BEARING ASSEMBLY		
25	110 308	GOUPILLE AXE M	OTEUR	MOTOR SHAFT PIN	MOTOR SHAFT PIN		
24*	27 180*	COUTEAU CRANT	E	COMPLETE SERRATE	COMPLETE SERRATED BLADE		
23	117 651	RACLEUR VERTIC	AL	VERTICAL SCRAPPER			
22	29 468	BRAS RACLEUR		SCRAPPER			
21	117 653	BRAS RACLEUR B	LIXER 5	SCRAPPER BLIXER 5	SCRAPPER BLIXER 5		
20	117 192	RACLEUR SUPER	IEUR	UPPER SCRAPPER	UPPER SCRAPPER		
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18	29 373	ENS. BRAS RACLE	EUR	SCRAPPER ASSEMBL	Υ		
17	501 624	BAGUE D'ETANCH		SEAL RING			
16	39 088	ENS. PORTE JOIN	Т	SEAL SUPPORT ASSE	MBLY		
15	515 515	PRESSE ETOUPE		STRAIN RELIEF			
13	502 173	BOUTON ROUGE	AVEC BLOC CONTACT	RED KNOB + CONTAC	T BLOCK		
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11	39 862	ENS. PLAQUE FRO	ONTALE BLIXER 5 MONO	FRONT PLATE ASSEM	IBLY		
10	29 336	ENS. APPUI CUVE		BOWL SUPPORT ASS	EMBLY		
9	117 136	ENS. ILS CUTTER		SAFETY SWITCH ASS	EMBLY		
8	39 801	ENS. SUPPORT M	OTEUR BLIXER 5 MONO	MOTOR SUPPORT AS	SEMBLY		
7	39 474	ENS. TIGE SECUR	ITE	SAFETY ROAD ASSEM	MBLY		
6	39 827	ENS. GACHETTE	CUVE	SPRING CATCH ASSE	MBLY		
5	117 196	CUVE BLIXER 5		BOWL BLIXER 5			
4*	27 155*	COUTEAU DENTE		FINE SERRATED BLAI	DE		
3	117 186	BOUCHON COUTE	EAU	LID CAP	LID CAP		
2	117 100	JOINT COUVERCL	E	LID SEAL			
1	29 341	COUVERCLE CUT	TER	CUTER LID			
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## Blixer<sup>®</sup> 5 A Plus Triphasé

N° de série / Serial number - 138 - - - -





## Blixer<sup>®</sup> 5 A Plus Triphasé

N° de série / Serial number - 138 - - - -

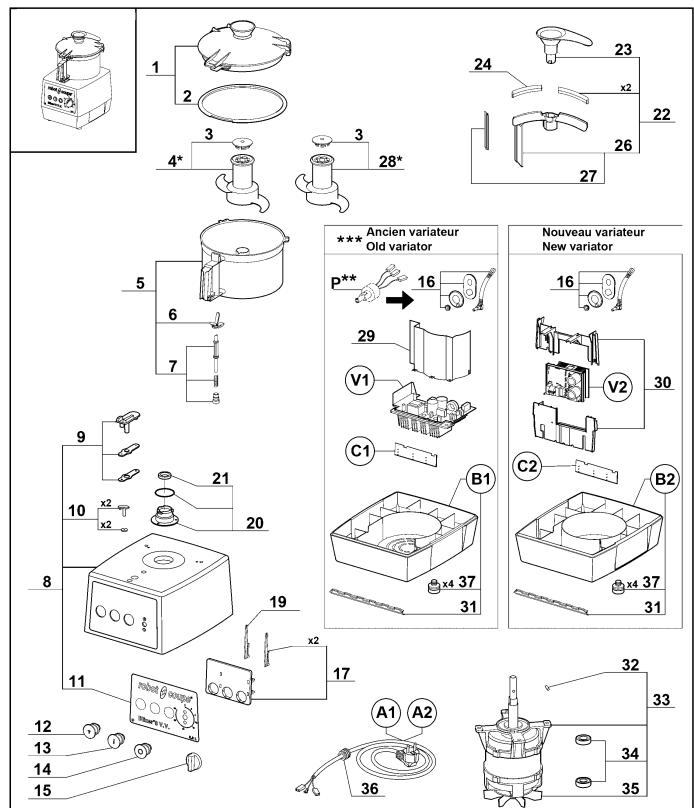
Index	Pièce / Part	Désignation		Description			
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4*	27 155*	COUTEAU	DENTE	FINE SERF	FINE SERRATED BLADE		
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6	39 827	ENS. GACH	ETTE CUVE	SPRING CA	ATCH ASSE	MBLY	
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25	29 373	ENS. BRAS			SEAL RING SCRAPPER ASSEMBLY		
26	117 187		RAS RACLEUR		SCRAPPER ASSEMBLY SCRAPPER HANDLE		
27	117 197	RACLEUR S			UPPER SCRAPPER		
28	117 152		EUR BLIXER 5		SCRAPPER BLIXER 5		
29	29 468	BRAS RACL			SCRAPPER BLIXER 5 SCRAPPER		
30	117 651	RACLEUR V			VERTICAL SCRAPPER		
31*	27 180*	COUTEAU			COMPLETE SERRATED BLADE		
32	110 308		AXE MOTEUR		MOTOR SHAFT PIN		
33	39 819		EMENT MOT R 502		BEARING ASSEMBLY		
34	105 885	VENTILATE			FAN		
35	29 581	ENS. SOCL			BASE ASSEMBLY		
36	39 833	PIED GRIS			GREY FOOT (X4)		
37	27 165		RE COMPLET		COMPLETE ATTACHMENT		
	2. 100				COMPLETE ATTACHMENT		
	Α	PLATINE		POWER C	POWER CIRCUIT BOARD		
	М	MOTEUR		MOTOR			
	Machine	7	Voltage	A		M	
	33 167 Jar		200/50-60/3			141	
	33 167 Jap	,	220/60/3	-		303 052	
	33 163		380/60/3	102 600		303 054	
	33 164		400/50/3	102 000		300 004	
	33 165		415/50/3			303 051	
	33 166		230/400/50/3	112 600		303 114	
			<u> </u>			1	
	Mai: 04/0040   DEV1						

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#### **BLIXER 5 V.V.A**

N° de série / Serial number

- 568 - - - - - - - - -



- \*\* L'ancien potentiomètre P est remplacé par l'ensemble 16.
- \*\*\*L'ancien variateur n'est plus disponible, pour le remplacer commander le kit de mise à niveau référence 39975.

  Vous recevrez le nouveau variateur V2, le socle B2, la carte boutons C2, le support variateur 30, les vis et la notice.

  ATTENTION: Si votre appareil est équipé du potentiomètre P, alors commander en plus le nouveau potentiomètre 16.
- \*\* The old potentiometer P is replaced by the assembly 16.
- \*\*\* The old variator is no longer available, to replace it, order the upgrade kit part number 39975. You will receive the new variator V2, the base B2, the controls board C2, the variator support 30, the screws and the technical instructions.

  CAUTION: If your machine is equipped with the potentiometer P, then order in addition the new potentiometer item 16.



#### **BLIXER 5 V.V.A**

N° de série / Serial number - 141 - - - - -- 568 - - - - -

Index Pièce / Part Désignation Description 29 341 ENS. COUVERCLE CUTTER **CUTER LID ASSEMBLY** 2 117 100 JOINT COUVERCLE LID SEAL 117 186 **BOUCHON COUTFAU** BLADE ASSEMBLY CAP 3 4\* 27 155\* **COUTEAU DENTE** FINE SERRATED BLADE 5 117 196 **CUVE BLIXER 5 BOWL BLIXER 5** 6 39 827 ENS. GACHETTE CUVE **BOWL LATCH ASSEMBLY** 7 39 474 **ENS. TIGE SECURITE** SAFETY ROD ASSEMBLY **ENS. SUPPORT MOTEUR** MOTOR SUPPORT ASSEMBLY 8 29 596 9 29 586 ENS. INTERRUPTEUR DE SECURITE SAFETY SWITCH ASSEMBLY 10 29 336 ENS. APPUIS CUVE (x2) BOWL SUPPORT ASSEMBLY (x2) 11 406 280 PLAQUE FRONTALE FRONT PLATE 502 171 **BOUTON NOIR** 12 **BLACK KNOB BOUTON VERT** 13 502 170 **GREEN KNOB** 14 502 169 **BOUTON ROUGE RED KNOB** 15 117 073 POIGNEE POTENTIOMETRE POTENTIOMETER HANDLE 39 202 **POTENTIOMETRE POTENTIOMETER** 16 17 29 533 **ENS. SUPPORT PLATINE** PCB SUPPORT ASSEMBLY 19 117 703 CLAVETTE KEY 20 39 088 **ENS. PORTE JOINT** SEAL SUPPORT ASSEMBLY 21 501 624 BAGUE D'ETANCHEITE SEAL RING 22 29 373 **ENS. BRAS RACLEUR** SCRAPER ARM ASSEMBLY SCRAPER HANDLE 117 187 POIGNEE BRAS RACLEUR 23 24 117 192 RACLEUR SUPERIEUR **UPPER SCRAPER** 26 29 468 BRAS RACLEUR + RACLEUR VERTICAL SCRAPER ARM + VERTICAL SCRAPER 27 117 651 RACLEUR VERTICAL VERTICAL SCRAPER 28\* 27 180\* **COUTEAU CRANTE** SERRATED BLADE 103 905 29 **DEFLECTEUR DEFLECTOR** 30 39 973 SUPPORT VARIATEUR VARIATOR SUPPORT 117 705 31 SEPARATEUR DE FLUX AIR FLOW SEPARATOR MOTOR SHAFT PIN 32 110 308 **GOUPILLE AXE MOTEUR** 303 009 MOTEUR 33 MOTOR 34 39 819 **ENS. ROULEMENTS BEARINGS ASSEMBLY** 35 **VENTILATEUR** 105 885 FAN 515 515 PRESSE ETOUPE STRAIN RELIEF 36 37 39 833 PIED GRIS (x4) GREY FOOT (x4) A1 - A2 POWER CORD CABLE D'ALIMENTATION B1 - B2 **FNS SOCLE** BASE ASSEMBLY C1 - C2 CARTE BOUTONS **CONTROLS BOARD** V1 - V2 **VARIATEUR** VARIATOR

		<b>A</b> 1	B1	C1	<b>V</b> 1	A2	B2	C2	V2
Machine	Voltage	N°de série / Serial number							
	141*				568				
33 171		503 978				39 978			
33 172 UK	230/50-60/1	503 126	29 581	117 706	39 975	39 979	29 620	39 977	39 972
33 173 Aust		504 289				39 980			

\*

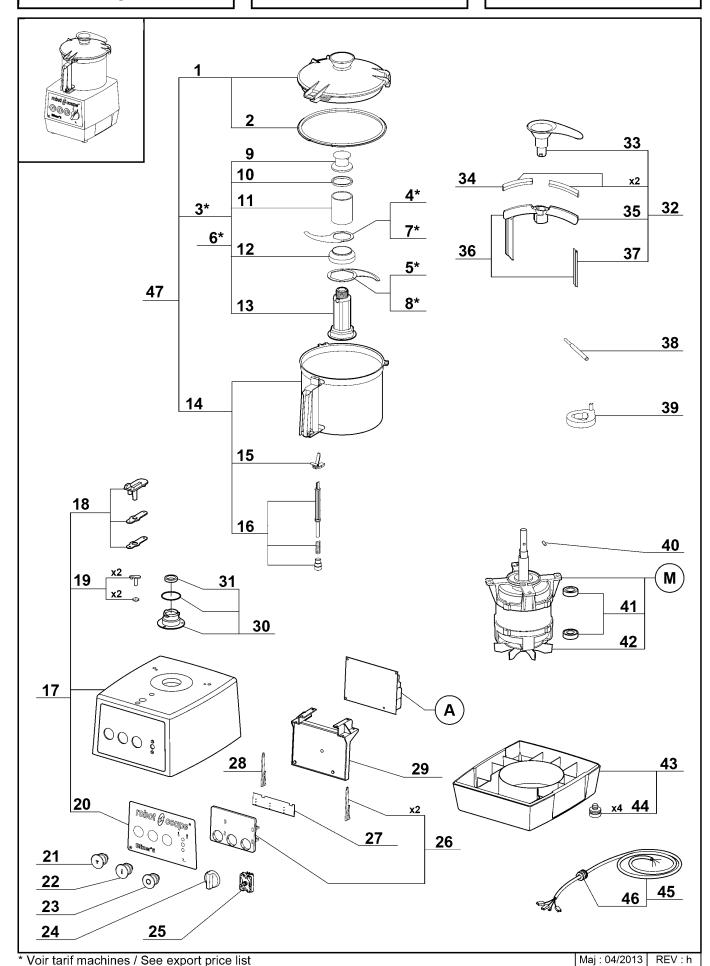
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Blixer® 6 A Tri

N° de série / Serial number - 496 - - - - -





# Blixer® 6 A Tri

N° de série / Serial number - 496 - - - -

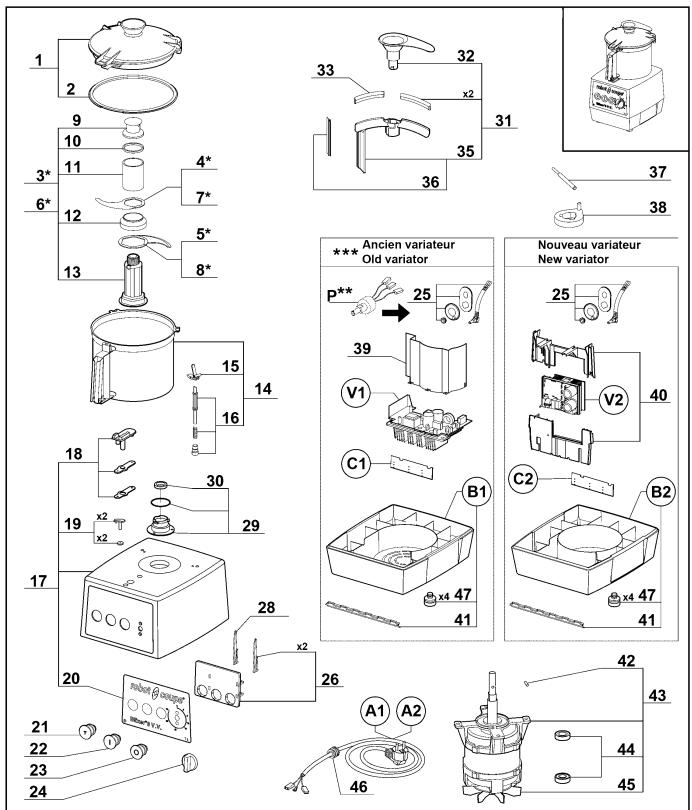
ndex	Pièce / Part	Désignation	Description	
1	29 341	COUVERCLE CUTTER	CUTER LID	
2	117 100	JOINT COUVERCLE	LID SEAL	
3*	27 169*	COUTEAU DENTE	COMPLETED FINE SERRA	TED BLADE
4*	117 193*	LAME SUPERIEUR DENTE	UPPER FINE SERRATED E	BLADE
5*	117 194*	LAME INFERIEUR DENTE	LOWER FINE SERRATED	BLADE
6*	28 191*	COUTEAU CRANTE	COMPLETE SERRATED BI	_ADE
7*	127 618*	LAME SUPERIEUR CRANTE	UPPER SERRATED BLADE	
8*	127 619*	LAME INFERIEUR CRANTE	LOWER SERRATED BLAD	E
9	117 536	ECROU DE COUTEAU	BLADE LOCKING NUT	
10	117 177	BAGUE PLASTIQUE 5 mm	PLASTIC RING 5 mm	
11	117 176	BAGUE INOX 77 mm	ST ST RING 77 mm	
12	117 178	ENTRETOISE BASSE	LOWER SPACER	
13	117 538	SUPPORT COUTEAU	BLADE SUPPORT	
14	117 197	CUVE CUTTER	CUTTER BOWL	
15	39 827	ENS. GACHETTE CUVE R 502	SPRING CATCH ASSEMBL	.Y
16	39 475	ENS. TIGE SECURITE R 602	SAFETY ROAD ASSEMBLY	<i>(</i>
17	39 832	ENS. SUPPORT MOTEUR	MOTOR SUPPORT ASSEM	IBLY
18	29 586	ENS. ILS CUTTER	REED SWITCH CUTTER A	SSEMBLY
19	29 336	ENS. APPUI CUVE (X2)	BOWL SUPPORT ASSEMB	LY (X2)
20	410 209	PLAQUE FRONTALE	FRONT PLATE	
21	502 171	BOUTON NOIR	BLACK KNOB	
22	502 170	BOUTON VERT	GREEN KNOB	
23	502 169	BOUTON ROUGE	RED KNOB	
24	117 805	POIGNEE COMMUTATEUR	COMMUTATOR HANDLE	
25	117 792	COMMUTATEUR	COMMUATOR	
26	29 533	ENS. SUPPORT PLATINE	PCB SUPPORT ASSEMBLY	Y
27	117 813	CARTE BOUTON	CONTROLS PCB	
28	117 703	CLAVETTE	KEY	
29	117 809	SUPPORT PLATINE	CONTROL BOARD SUPPO	RT
30	39 088	ENS. PORTE JOINT	SEAL SUPPORT ASSEMBL	
31	501 624	BAGUE D'ETANCHEITE	SEAL RING	<del>-</del> '
32	29 415	ENS. BRAS RACLEUR NM	SCRAPPER ASSEMBLY N	М
33	117 187	POIGNEE BRAS RACLEUR	SCRAPPER HANDLE	,,
34	117 192	RACLEUR SUPERIEUR	UPPER SCRAPPER	
35	117 654	BRAS RACLEUR BLIXER 6	SCRAPPER BLIXER 6	
36	29 486	BRAS RACLEUR	SCRAPPER	
37	117 652	RACLEUR VERTICAL	VERTICAL SCRAPPER	
38	101 845	CLEF COUTEAU	KNIFE KEY	
39	117 320	DEMONTE COUTEAU	DISSASEMBLY BLADES TO	201
	117 320	GOUPILLE AXE MOTEUR		JOL
40			MOTOR SHAFT PIN	
41	39 819	ENS. ROULEMENT MOT R 502	BEARING ASSEMBLY FAN	
42	105 885	VENTILATEUR		
43	29 581	ENS. SOCLE	BASE ASSEMBLY	
44	39 833	PIED GRIS (X4)	GREY FOOT (X4)	
45	515 570	CABLE D'ALIMENTATION	POWER CORD	
46 47	515 515 27 166	SERRE CABLE ACCESSOIRE COMPLET	STRAIN RELIEF COMPLETE ATTACHMENT	-
-				
	A PLATINE		POWER CIRCUIT BOARD	
	M MOTEUR		MOTOR	
	Machine	Voltage	Α	M
	33 226	230/400/50/3	112 600	303 114
	33 227	400/50/3	102 600	303 051

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### **BLIXER 6 V.V.A**

N° de série / Serial number - 131 - - - -

- 571 - - - - - - - - -



\*\* L'ancien potentiomètre P est remplacé par l'ensemble 25.
L'ancien variateur n'est plus disponible, pour le remplacer commander le kit de mise à niveau référence 39975.

Vous recevrez le nouveau variateur V2, le socle B2, la carte boutons C2, le support variateur 40, les vis et la notice.

ATTENTION: Si votre appareil est équipé du potentiomètre P, alors commander en plus le nouveau potentiomètre 25.

- \*\* The old potentiometer P is replaced by the assembly 25.
- \*\*\*The old variator is no longer available, to replace it, order the upgrade kit part number 39975. You will receive the new variator V2, the base B2, the controls board C2, the variator support 40, the screws and the technical instructions.

  CAUTION: If your machine is equipped with the potentiometer P, then order in addition the new potentiometer item 25.



# **BLIXER 6 V.V.A**

N° de série / Serial number

-131 ---- --

- 571 ---- --

Index		Désignation	Description
1	29 341	ENS. COUVERCLE CUTTER	CUTER LID ASSEMBLY
2	117 100	JOINT COUVERCLE	LID SEAL
3*	27 169*	COUTEAU DENTE	FINE SERRATED BLADE
4*	117 193*	LAME SUPERIEUR DENTE	UPPER FINE SERRATED BLADE
5*	117 194*	LAME INFERIEUR DENTE	LOWER FINE SERRATED BLADE
6*	28 191*	COUTEAU CRANTE	SERRATED BLADE
7*	127 618*	LAME SUPERIEUR CRANTE	UPPER SERRATED BLADE
8*	127 619*	LAME INFERIEUR CRANTE	LOWER SERRATED BLADE
9	117 536	ECROU DE COUTEAU	BLADE LOCKING NUT
10	117 177	BAGUE PLASTIQUE 5 mm	PLASTIC RING 5 mm
11	117 176	BAGUE INOX 77 mm	STAINLESS STEEL RING 77 mm
12	117 178	ENTRETOISE BASSE	LOWER SPACER
13	117 538	SUPPORT COUTEAU	BLADE SUPPORT
14	117 197	CUVE CUTTER	CUTTER BOWL
15	39 827	ENS. GACHETTE CUVE	BOWL LATCH ASSEMBLY
16	39 475	ENS. TIGE SECURITE	SAFETY ROD ASSEMBLY
17	29 584	ENS. SUPPORT MOTEUR	MOTOR SUPPORT ASSEMBLY
18	29 586	ENS. INTERRUPTEUR DE SECURITE	SAFETY SWITCH ASSEMBLY
19	29 336	ENS. APPUIS CUVE (x2)	BOWL SUPPORT ASSEMBLY (x2)
20	405 591	PLAQUE FRONTALE	FRONT PLATE
21	502 171	BOUTON NOIR	BLACK KNOB
22	502 170	BOUTON VERT	GREEN KNOB
23	502 169	BOUTON ROUGE	RED KNOB
24	117 073	POIGNEE POTENTIOMETRE	POTENTIOMETER HANDLE
25	39 202	POTENTIOMETRE	POTENTIOMETER
26	29 533	ENS. SUPPORT PLATINE	PCB SUPPORT ASSEMBLY
28	117 703	CLAVETTE	KEY
29	39 088	ENS. PORTE JOINT	SEAL SUPPORT ASSEMBLY
30	501 624	BAGUE D'ETANCHEITE	SEAL RING
31	29 415	ENS. BRAS RACLEUR	SCRAPER ARM ASSEMBLY
32	117 187	POIGNEE BRAS RACLEUR	SCRAPER HANDLE
33	117 192	RACLEUR SUPERIEUR	UPPER SCRAPER
35	29 486	BRAS RACLEUR + RACLEUR VERTICAL	SCRAPER ARM + VERTICAL SCRAPER
36	117 652	RACLEUR VERTICAL	VERTICAL SCRAPER
37	101 845	CLEF COUTEAU	KNIFE KEY
38	117 320	DESIGNATE COUTEAU	DISSASEMBLY BLADE TOOL
39	103 905	DEFLECTEUR	DEFLECTOR VARIATOR SUPPORT
40	39 973	SUPPORT VARIATEUR	VARIATOR SUPPORT  AIR FLOW SEPARATOR
41	117 705 110 308	SEPARATEUR DE FLUX GOUPILLE AXE MOTEUR	MOTOR SHAFT PIN
42	303 009	MOTEUR	MOTOR SHAFT PIN MOTOR
43	39 819	ENS. ROULEMENTS	BEARINGS ASSEMBLY
44 45	105 885	VENTILATEUR	FAN
45 46	515 515	PRESSE ETOUPE	STRAIN RELIEF
47	39 833	PIED GRIS (x4)	GREY FOOT (x4)
1 7/	39 833	FIED GNI3 (X4)	GRET FOOT (X4)
1			
1			
1			
1			
1			
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# **BLIXER 6 V.V.A**

N° de série / Serial number - 131 - - - - -- 571 - - - - -

Index	Désignation	Description		
A1 - A2	CABLE D'ALIMENTATION	POWER CORD		
B1 - B2	ENS. SOCLE	BASE ASSEMBLY		
C1 - C2	CARTE BOUTONS	CONTROLS BOARD		
V1 - V2	VARIATEUR	VARIATOR		

	Voltage	N°de série / Serial number							
Machine		131*			571				
		<b>A</b> 1	B1	C1	V1	A2	B2	C2	V2
33 156 UK		503 126				39 979			
33 157 Aust	230/50-60/1	504 289	29 581	117 706	39 975	39 980	29 620	39 977	39 972
33 155		503 978				39 978	]		

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#### R 5 V.V.a - BLIXER 5 V.V.a / R 6 V.V.a - BLIXER 6 V.V.a

200-230V/50-60Hz 1~

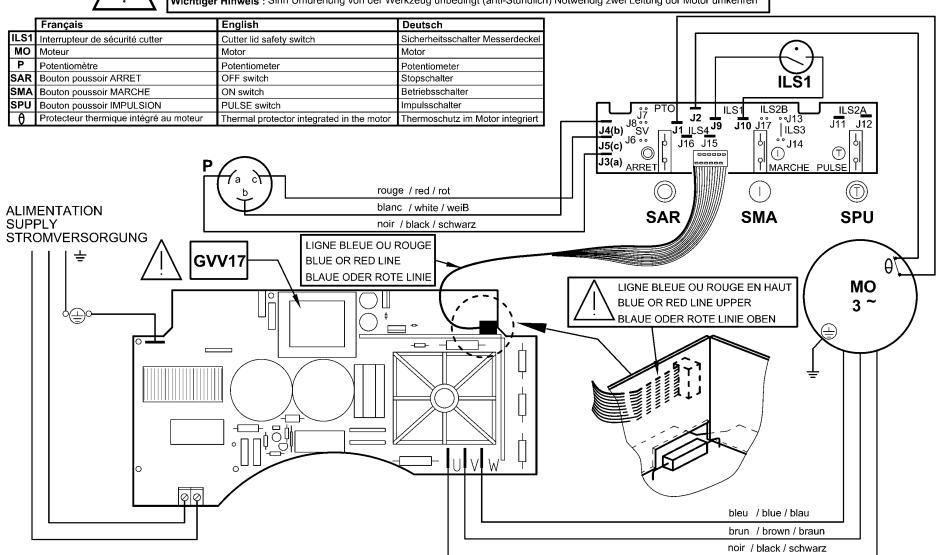
MAJ: 11/03

SCHEMA ELECTRIQUE **ELECTRIC DIAGRAM ELEKTRISCHES SCHALTBILD** 

Important: Vérifier le sens de rotation de l'outil (anti-horaire) si nécessaire inverser 2 fils du moteur.

Caution: Check the tool's rotation sense (anti-time) if necessary revers 2 motor wires.

Wichtiger Hinweis: Sinn Umdrehung von der Werkzeug unbedingt (anti-Stundlich) Notwendig zwei Leitung dor Motor umkehren



#### R 5 V.V.a - BLIXER 5 V.V.a / R 6 V.V.a - BLIXER 6 V.V.a

200-230V/50-60Hz 1~

ELEKTRISCHES SCHALTBILD

SCHEMA ELECTRIQUE

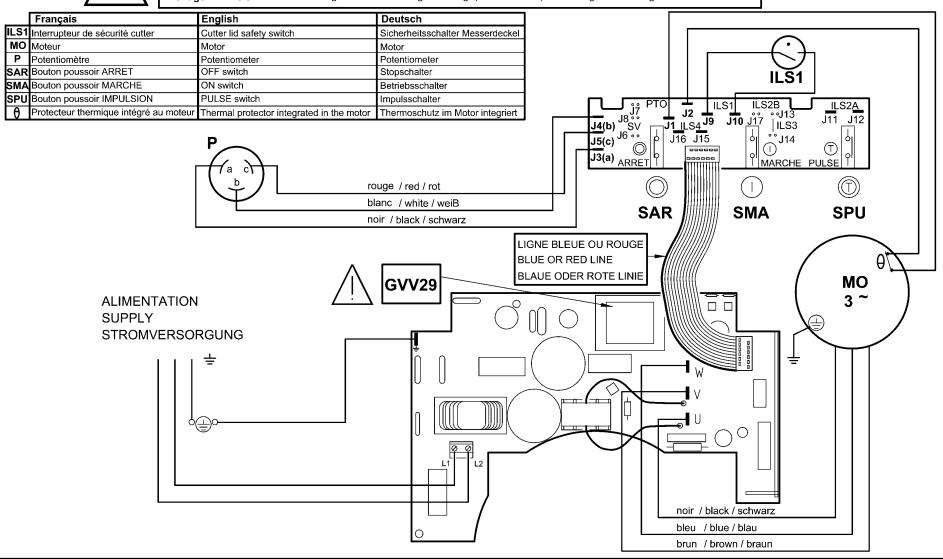
**ELECTRIC DIAGRAM** 



Important : Vérifier le sens de rotation de l'outil (anti-horaire) si nécessaire inverser 2 fils du moteur.

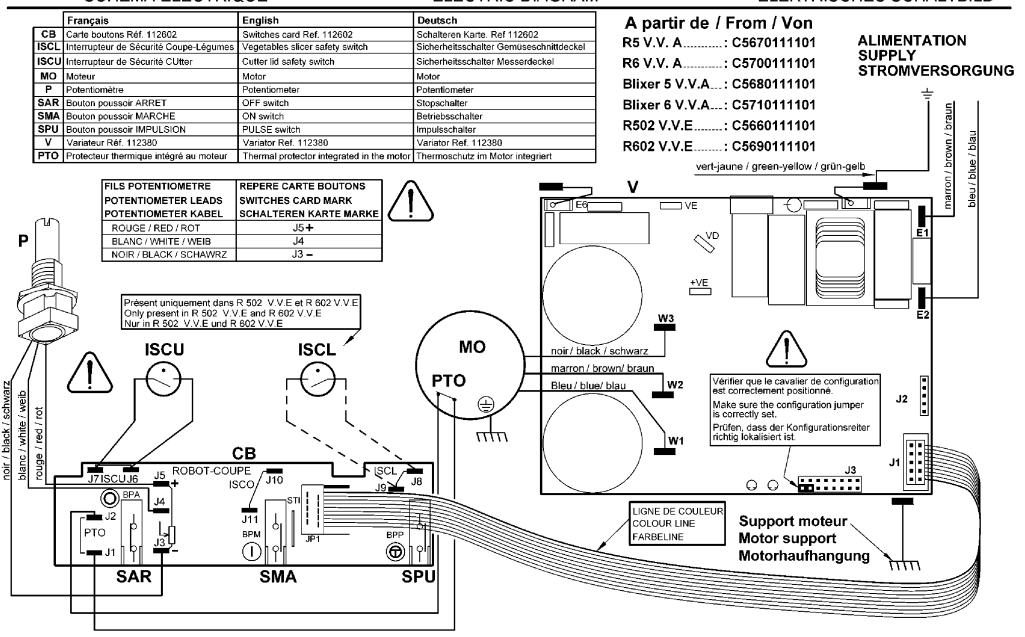
Cautions: Check the tool's rotation sense (anti-time) if necessary revers 2 motor wires.

Wichtiger Hinweis: Sinn Umdrehung von der Werkzeug unbedingt (anti-Stundlich) Notwendig zwei Leitung dor Motor umkehren



MAJ: 11/03

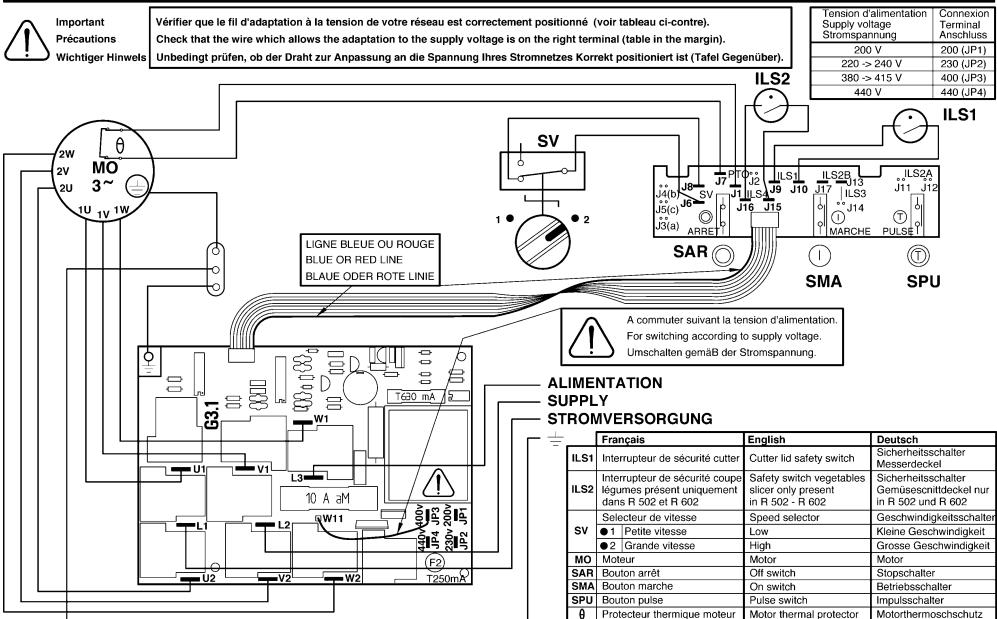
# R5 V.V.A - R6 V.V.A - Blixer® 5 V.V.A - Blixer® 6 V.V.A - R502 V.V.E - R602 V.V.E 200-240V/50-60Hz 1~ SCHEMA ELECTRIQUE ELECTRIC DIAGRAM ELEKTRISCHES SCHALTBILD



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#### SCHEMA ELECTRIQUE **ELECTRIC DIAGRAM**

**ELEKTRISCHES SCHALTBILD** 



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N° 406150 c Maj: 04/08





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