



# LILYTECH Temperature Controller User Manual

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## LILYTECH Temperature Controller User Manual



**Working: -10~45°C°C, 5~85%RH without dew**

Case materials: PC + ABS, fireproof  
Protection level: IP65 (Front side only)  
Dimension: W78 x H34.5 x D71 (mm)  
Installation drilling: W71 x H29 (mm)



## Feature

ZL-7815A thermostat has two universal timer outputs: One timer output (R5) could be used as timer air exhaustion, and/or over temperature protecting exhaustion.  
Another timer has two outputs (R3/R4). It could control 2 wires motor, or 3 wires/2 direction motor.

## Function

Besides the function introduced in Feature, it has: Heating / Cooling mode option, Temperature output delay protection, Over temperature warning, Buzzing hint and warning.

## Keypad and Display Key

Key	Function 1	Function 2
P	Keep depressed for 3 sec. to set system parameters	
S	Keep depressed for 3 sec. to set set-point	
 <i>T1N</i>	Set value down	Keep depressed for 5 sec. to switch timer 1's outputs (R3/R4) status
 <i>CNT</i>	Set value up	Short press to display for 2 sec. the times of R3 or R4 status changed. Lamp Set blinks in 2Hz

## Lamp

Lamp	Function	On	Off	Blink
Set	Set set-point or system parameter	Setting set-point	—	Slow blink: Setting system parameter Fast blink: the times of R3 or R4 status changes has reached U24. R3 and R4 will not switch any more
T2	R5 status	R5 energized for T2	R5 de-energized	R5 energized for over hot protection, ref. U16
H/C	Temperature output	R1 energized	R1 de-energized	R1 under delay protection, ref. U12

## Display Code

When there is problem, the code and the room-temperature will display alternatively

Code	Remark
E1	Sensor failure, short or open
Hi	High temperature alarming
Lo	Low temperature alarming

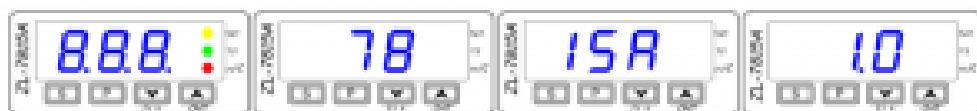
## Power up (Reset) display

Display the following information consecutively:

All units are on,

Model name (78 15A),

Software version (1.0):



## Operation Fast check

Keep ▼ T1 depressed for 5 sec. to switch the outputs (R3 and R4) status.

Press ▲ CNT to display the counter value for 2 sec., and the Lamp Set blinks at 2Hz.

The counter value counts the switching times of R3 or R4.

Set set-point (factory default setting is 37.8

Keep “S” key depressed for 3 sec.: Lamp Set on, the current set-point displays.

Press ▲ or ▼ to set the new value. Keeping depressed can fast set.

Press “S” to exit, and the setting will be saved.

The status will exit, and the setting will be saved, if there is no key operation for 30 sec.

## Set system parameters

Keep “P” key depressed for 3 sec.: Lamp Set blinks, one system parameter code displays.

Press ▲ or ▼ to select a code.

Press “S” to display the value of the code.

Press ▲ or ▼ to set the value of the code. Keeping depressed can fast set.

Press “S” to return to code display, for code selection.

Keep “P” key depressed for 3 sec. to exit the status, and the settings will be saved.

The status will exit, and the setting will be saved, if there is no key operation for 30 sec.

## System parameter table

Code	Function	Range	Remark	Factory Set
U10	Control mode	CO/HE	CO: Cool; HE: Heat	HE
U11	Hysteresis	0.1 ~ 20.0°C		0.1
U12	Delay protection time for Temp. output (R1)	0 ~ 999 sec.		0
U14	Temp. high warning point (relative value)	0.0 ~ 99.9°C	If Room-temp $\geq$ Set-point + U14 warning (display Hi, buzzing); If Room-temp < Set-point + U14 stop warning 0.0: disable Temp. high warning function	0.0
U15	Temp. low warning point (relative value)	<b>0.0 ~ 99.9°C</b>	Room-temp $\leq$ Set-point – U15 warning (display Lo, buzzing); Room-temp > Set-point – U15 stop warning 0.0: disable Temp. low warning function	0.0
U16	Temp. high protecting point (relative value)	0.0 20.0°C	If Room-temp $\geq$ Set-point + U16, for U19 protecting exhausting on, R5 energized 0.0: disable Temp. high protecting function	0.2
U17	Temp. high protecting hysteresis	0.0 20.0°C	Room-temp < Set-point + U16 – U17, protecting exhausting stops 0.0: disable Temp. high protecting function	0.1
U18	1st Temp. warning delay time			0
U19	Delay time for Temp. high protecting	0 600 sec.		0

#### System parameter table (continued)

Code	Function	Range	Remark	Factory Set
		Timer 1		

U20	Time unit for R3 being energized	0 ~ 2	0: sec.; 1: min.; 2: hour	1
U21	Time for R3 being energized	1 ~ 999		60
U22	Time unit for R4 being energized	0 ~ 2	0: sec.; 1: min.; 2: hour	1
U23	Time for R4 being energized	1 ~ 999		60
U24 *	Times for R3 or R4 being energized.	0 ~ 999	If U24 = 0, R3 and R4 never stop switching	0
		Timer 2		
U30	Time unit for R5 being energized	0 ~ 2	0: sec.; 1: min.; 2: hour	30
U31	Time for R5 being energized	1 ~ 999		0
U31	Time for R5 being energized	1 ~ 999		0
U33	Time of R5 being de-energized	1 ~ 999		30
U34	Working mode for R5	0 ~ 3	0: No function at all for R5 1: Timer 2 2: Temp. high protecting 3: Timer 2 + Temp. high protecting	1
U40	Buzzing warning	0 ~ 1	0: Shut down buzzing warning 1: Enable buzzing warning	0

\* Note: When set U24 a new value, the counter value of timer 1 will be reset to zero.

Example 1: U24 = 200, the counter of timer 1 is 90, R3 or R4 status will still change 110 times. Now set U24 = 201, the counter will become 0, R3 or R4 status will change 201 times.

Example 2: U24 = 200, the counter of timer 1 is now 200, R3 or R4 status will not change any more. Now set U24 = 201, the counter will become 0, R3 or R4 status will change 201 times.

## Control

Temperature control

Cooling

If  $\text{Temp.} \geq \text{Set-point} + \text{Hysteresis (U11)}$ , and R1 has been de-energized for protection time (U12), R1 will be energized.

If  $\text{Temp.} \leq \text{Set-point}$ , R1 will be de-energized

### Heating

If  $\text{Temp.} \leq \text{Set-point} - \text{Hysteresis (U11)}$ , and R1 has been de-energized for protection time (U12), R1 will be energized.

If  $\text{Temp.} \geq \text{Set-point}$ , R1 will be de-energized.

Delay protection for R1

After power supplied, R1 could be energized after protection time (U12) has passed.


After R1 is de-energized, it could be energized again after protection time (U12) has passed.

### Timer 1, to control R3 and R4, set by U20 to U24


R3/R4 switching counter

The counter counts the switching times. From the start of R3 on to next start of R3 on, it is one period, counter adds 1.

If  $U24 = 0$ , R3/R4 will keep switching without stop. Else, when the counter value reaches U24, R3/R4 stops switching.

Check the value of the counter: press  CNT , the value will display for 2 sec., and the Lamp Set will blink in 2Hz

Manually switching R3/R4

Keep  T1 depressed for 5 sec. to switch outputs (R3 and R4) status.

After switched, it will take full set time (U20 to U23) for next status switching

### Multifunction R5

As timer 2 output (when  $U34 = 1$  or  $3$ ) During the time set by U30 and U31, R5 will be energized. During the time set by U32 and U33, R5 will be de-energized.

As temp. high protecting output (only in heating mode, when  $U34 = 2$  or  $3$ ) If  $\text{Temp.} \geq \text{Set-point} + U16$  for U19 time, R5 will be energized. If  $\text{Temp.} < \text{Set-point} + U16 - U17$ , stop temp. high protecting.

### Temp. warning

When  $U40 = 0$ , no buzzing warning, only display warning code. After power supplied, the temp. warning will not be effective, until the U18 (1st Temp. warning delay time) time has passed. Temp. high warning If  $\text{Temp.} \geq \text{Set-point} + U14$ , warning: beep, and display "Hi" and Temp. alternatively. If  $\text{Temp.} < \text{Set-point} + U14$ , stop warning.

Temp. low warning If  $\text{Temp.} \leq \text{Set-point} - U15$ , warning: beep, and display "Lo" and Temp. alternatively. If  $\text{Temp.} > \text{Set-point} - U15$ , stop warning

### Sensor

When the measured Temp. is not accurate enough, we could calibrate by setting the deviation to U13. When the sensor is not connected well, or broken, display "E1", R1 will be de-energized. Do not install or dismount sensor under power supplied.

### Buzzer Warning



When  $U40 = 0$ , there is no beeping warning, only display the warning code if any problem.

When  $U40 = 1$ , there will be beeping warning, and display of warning code if any problem. Pressing any key could stop beeping.

## Restore to Factory Default Settings

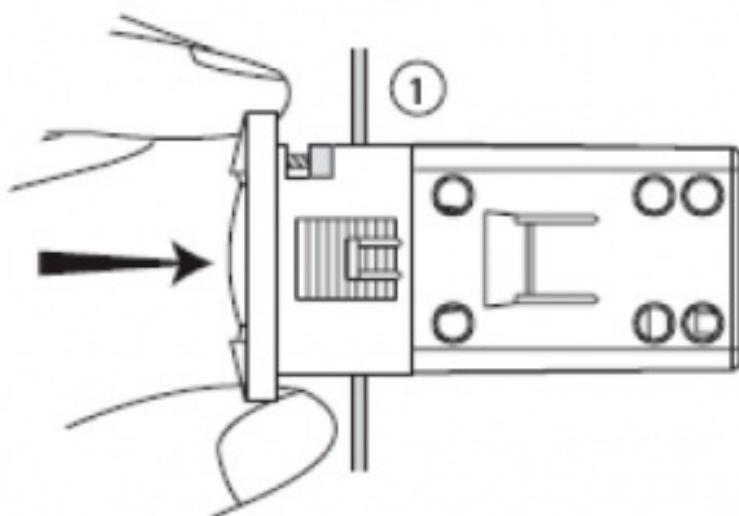
Keep P key and key ▲ depressed simultaneously for 3 seconds, controller displays “UnL”.

Press ▼ key twice, all the settings will be restored to Factory Set (see System parameter table).

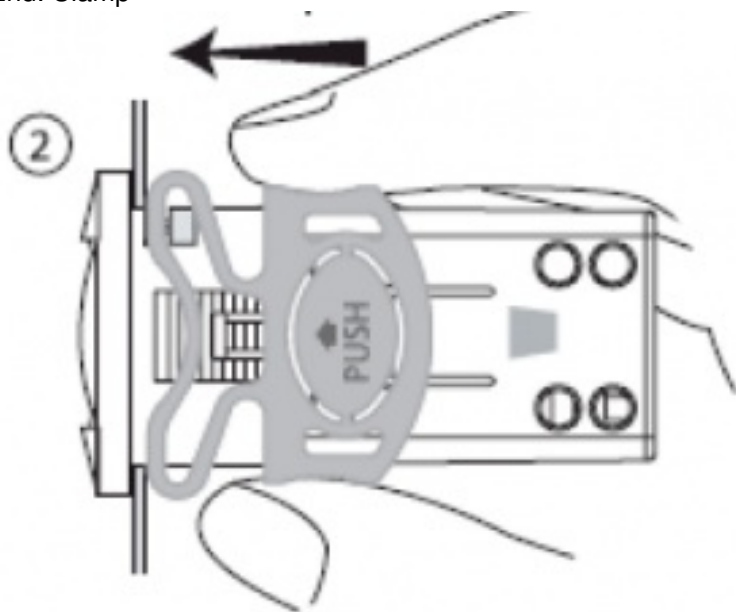
## Installation

Installation

1st: Insert into drilling hole

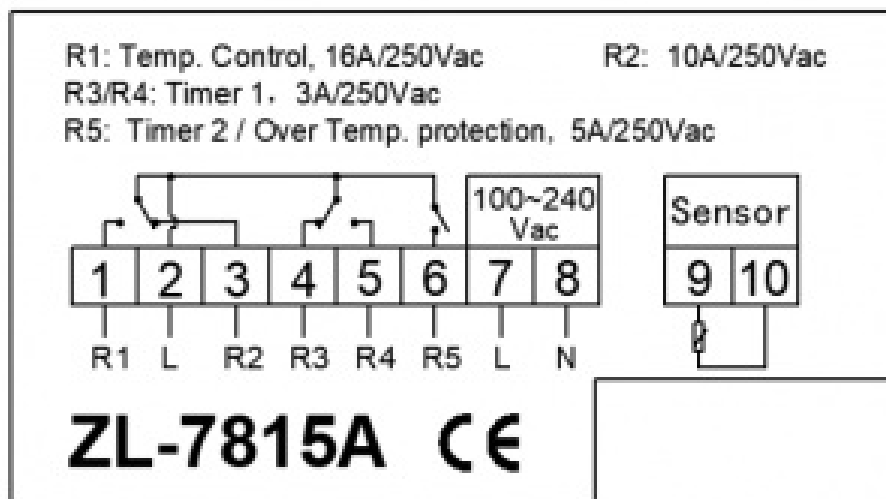


2nd: Clamp




## Wiring diagram

The parameter in the wiring diagram is resistant value.



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