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Iea ELECTRONIC AD2-28 Two-Stage Defrost Controller Instruction Manual

Contents

Iea ELECTRONIC AD2-28 Two-Stage Defrost Controller

DESCRIPTION

- $\boxed{i \updownarrow}$ Info / Setpoint button.
- $\boxed{\text{❄}\blacktriangledown}$ Manual defrost / Decrease button.

INDICATIONS

- ❄ • Thermostat output
- 🌀 • Fan output
- ❄ • Defrost output
  - • Activation of 2nd parameter set
- II° • Alarm
- 🔔 • Manual activation / Increase button.
- $\boxed{\blacktriangle M}$ • Stand-by button.
- $\boxed{\times\text{⏻}}$

INSTALLATION

- The AD2-28 controller, size 107x95x47 mm (WxHxD), is to be secured to a DIN rail in such a position as to ensure that no liquid infiltrates causing serious damage and compromising safety.
- Make sure that electrical connections comply with the paragraph "wiring diagrams". To reduce the effects of electromagnetic disturbance, keep the sensor and signal cables well separate from the power wires.
- Place the probe T1 inside the room in a point that truly represents the temperature of the stored product.
- Place probe T2 on the evaporator where there is the maximum formation of frost.
- The function of probe T3 is determined by the parameter T3. With T3=DSP the probe measures the temperature to be displayed. With T3=CND the probe measures the condenser temperature, it must therefore be placed between the fins of the condensing unit. With T3=2EU the probe measures the temperature of the second evaporator and it must therefore be placed where there is the maximum formation of frost. With T3=NON, the third probe is disabled.

OPERATION

DISPLAY
During normal operation, the display shows either the temperature measured or one of the following indications:

dEF	Defrost in progress	hP	Condenser high pressure alarm
oFF	Controller in stand-by	hi	Room high temperature alarm
cL	Condenser clean warning	Lo	Room low temperature alarm
do	Door open alarm	E1	Probe T1 failure
hc	Condenser high temperature alarm	E2	Probe T2 failure
		E3	Probe T3 failure

INFO MENU
The information available in this menu is:

t1	Instant probe 1 temperature	thi	Maximum probe 1 temperature recorded
t2 *	Instant probe 2 temperature	tLo	Minimum probe 1 temperature recorded
t3 *	Instant probe 3 temperature	cnd**	Compressor working weeks
		Loc	Keypad state lock

*: displayed only if enabled (see §Configuration Parameters) **: displayed only if ACC > 0

Access to menu and information displayed.

- Press and immediately release button ⓘ.
- With button ▼or▲ select the data to be displayed.
- Press button to display ⓘ value.
- To exit from the menu, press button ⏻or wait for 10 seconds.
    - **Reset of THI, TLO, CND recordings**
        - With button ▼or▲ select the data to be reset.
        - Display the value with button ⓘ.
        - While keeping button ⓘ pressed, use button ⏻.

SETPOINT: display and modification

- Press button ⓘ for at least half second, to display the setpoint value.
- By keeping button ⓘpressed, use button ▼or▲ to set the desired value (adjustment is within the minimum SPL and the maximum SPH limit).
- When button ⓘ is released, the new value is stored.

STAND-BY
Button ⏻, when pressed for 3 seconds, allows the controller to be put on a standby or output control to be resumed (with SB=YES only).

KEYPAD LOCK
The keypad lock avoids undesired, potentially dangerous operations, which might be attempted when the controller is operating in a public place. In the INFO menu, set parameter LOC=YES to inhibit all functions of the buttons. To resume normal operation of keypad, adjust setting so that LOC=NO.

SELECTION OF SECOND PARAMETER GROUP

It's possible to select control parameters between two different pre-programmed groups, in order for the fundamental control parameters to be adapted quickly to changing needs. Changeover from Group I to Group II (and vice versa) may take place MANUALLY by pressing button ⓜ for 2 seconds (with IISM=MAN), or AUTOMATICALLY when heavy duty conditions are detected (with IISM=HDD), or when IISM=DI2 and the AUXILIARY INPUT DI2 is activated (the activation of DI2 selects Group II). If IISM=NON, switchover to Group II is inhibited. The activation of Group II is signalled by the lighting up of the relevant LED on the controller display.

DEFROST
Automatic defrost. Defrost starts automatically as soon as the time set with parameter DFT has elapsed.

- **Timed defrost.** With DFM=TIM defrosts take place at regular intervals when the timer reaches the value of DFT. For example, with DFM=TIM and DFT=06, a defrost will take place every 6 hours.
- **Optimized defrost.** With DFM=FRO the timer is only increased when the conditions occur for frost to form on the evaporator, until the time set with parameter DFT is matched. If the evaporator works at 0°C, defrost frequency depends on the thermal load and climatic conditions. With setpoints much lower than 0°C, defrost frequency mainly depends on the refrigerator operating time.
- **Synchronised defrost.** With DI2=DSY and when more units (models AD2-28x3xxx only) are linked to each other as per Fig. 3, synchronised defrosts of all linked controllers will take place. The first controller which will start defrost, will also get all other controllers synchronised.
- **Defrost time count backup.** At the power-up, if DFB=YES, the defrost timer resumes the time count from where it was left off before the power interruption. Vice versa, with DFB=NO, the time count re-starts from 0. In stand-by, the accumulated time count is frozen.
    - **Manual or remote defrost start.** It's possible to manually start a defrost, by pressing button ❄ for 2 seconds, or defrost may be started remotely, if DI2=RDS, through the making of the auxiliary contact DI2.
    - **Defrost type.** Once defrost has started, Compressor and Defrost outputs are controlled according to parameter DTY. If FID=YES, the evaporator fans are active during defrost.
    - **Defrost termination.** The actual defrost duration is influenced by a series of parameters.
- **Time termination:** T2=NO and T3 different from 2EU: the evaporator temperature is not monitored and defrost will last as long as time DTO.
- **Temperature monitoring of one evaporator:** T2=YES and T3 different from 2EU. In this case, if the sensor T2 measures the temperature DLI before the time DTO elapses, defrost will be terminated in advance.
- **Temperature monitoring of two evaporators:** T2=YES, T3=2EU, OAU=2EU. This function is for the control of two independent evaporators and it switches off the individual heating of the evaporator which gets to temperature DLI first, waiting for the second evaporator to get to that temperature before the time DTO elapses.
    - **Resuming thermostatic cycle.** When defrost is over, if DRN is greater than 0, all outputs will remain off for DRN minutes, in order for the ice to melt completely and the resulting water to drain. Moreover, if probe T2 is active (T2=YES), the fans will re-start when the evaporator gets to a temperature lower than FDD; Vice versa, if probe T2 is not active (T2=NO) or after defrost has come to an end, such condition does not occur by end of the time FTO, after FTO minutes have elapsed the fans will be switched on anyway.

Caution: if DFM=NON or C-H=HEA all defrost functions are inhibited; if DFT=0, automatic defrost functions are excluded. During a high pressure alarm, defrost is suspended. During defrost, high temperature alarm is bypassed.
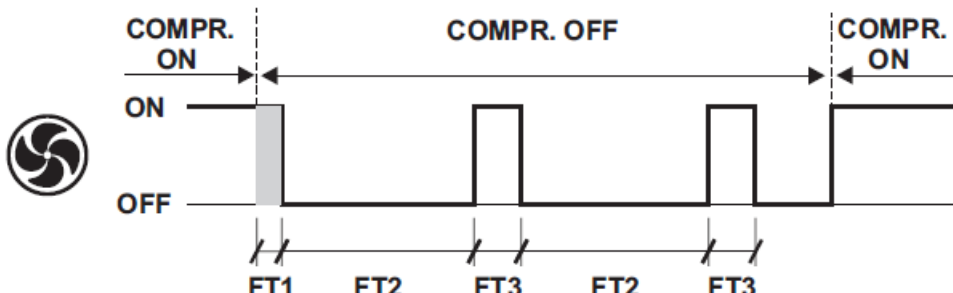
CONFIGURATION PARAMETERS

- To get access to the parameter configuration menu, press button ⏻ + ⓘ for 5 seconds.
- With button ▼ or ▲ select the parameter to be modified.
- Press button ⓘ to display the value.
- By keeping button ⓘ pressed, use button ▼ or ▲ to set the desired value.
- When button ⓘ is released, the newly programmed value is stored and the following parameter is displayed.
- To exit from the setup, press button ⏻ or wait for 30 seconds.

PAR	RANGE	DESCRIPTION
SCL	1°C; 2°C; °F	Readout scale. **1°C** (with **INP**=SN4 only): measuring range -50/-9.9 … 19.9/80°C **2°C** : measuring range -50 … 120°C **°F** : measuring range -55 … 240°F *Caution: upon changing the SCL value, it is then absolutely necessary to re-configure the parameters relevant to the absolute and relative temperatures (SPL, SPH, SP, ALA, AHA, etc..).*
SPL	-50..SPH	Minimum limit for SP setting.
SPH	SPL…120°	Maximum limit for SP setting.
SP	SPL… SPH	Setpoint (value to be maintained in the room).
C-H	REF; HEA	Refrigerating (REF) or Heating (HEA) control mode.

HYS	1…10°	OFF/ON thermostat differential. Refrigerating control (C-H=REF) Heating control (C-H=HEA)
CRT	0…30min	Compressor rest time. The output is switched on again after CRT minutes have elapsed since the previous switchover. We recommend to set CRT=03 with HYS<2.0°.
CT1	0…30min	Thermostat output run when probe T1 is faulty. With CT1=0 the output will always remain OFF.
CT2	0…30min	Thermostat output stop when probe T1 is faulty. With CT2=0 and CT1>0 the output will always be ON. *Example:* CT1=4, CT2= 6: In case of probe T1 failure, the compressor will cycle 4 minutes ON and 6 minutes OFF.
CSD	0..30min	Compressor stop delay after the door has been opened (active only if DS=YES).
DFM	NON; TIM; FRO	Defrost start mode **NON** : defrost function is disabled *(the following parameter will be* FID*).* **TIM** : regular time defrost. **FRO** : the defrost time count is only increased when the conditions occur for frost to form on the evaporator (optimised time increase).
DFT	0…99 hours	Time interval among defrosts. When this time has elapsed since the last defrost, a new defrost cycle is started.

DFB	NO/YES	Defrost timer backup. With DFB=YES, after a power interruption, the timer resumes the count from where it was left off with ±30 min. approximation. With DFB=NO, after a power interruption, the defrost timer will re-start to count from zero.
DLI	-50…120°	Defrost end temperature.
DTO	1…120min	Maximum defrost duration.
DTY	OFF; ELE; GAS	Defrost type **OFF**: off cycle defrost (Compressor and Heater OFF). **ELE**: electric defrost (Compressor OFF and Heater ON). **GAS**: hot gas defrost (Compressor and Heater ON).
DPD	0…240sec	Evaporator pump down. At the beginning of defrost, defrost outputs (determined by DTY) are OFF for DPD seconds.
DRN	0…30min	Pause after defrost (evaporator drain down time).
DDM	RT; LT; SP; DEF	Defrost display mode. During defrost the display will show: **RT**: the real temperature; **LT** : the last temperature before defrost; **SP** : the current setpoint value; **DEF** : "dEF".
DDY	0…60min	Display delay. The display shows the information selected with parameter DDM during defrost and for DDY minutes after defrost termination.
FID	NO/YES	Fans active during defrost.

FDD	-50…120°	Evaporator fan re-start temperature after defrost.
FTO	0…120min	Maximum evaporator fan stop after defrost.
FCM	NON; TMP; TIM	Fan mode during thermostatic control. **NON** : The fans remain ON all the time; **TMP** : Temperature-based control. The fans are ON when the compressor is ON. When the compressor is turned OFF, the fans remain ON as long as the temperature difference Te-Ta is greater than FDT. The fans are turned ON again with FDH differential. (Te = Evaporator temperature, Ta = Air temperature); **TIM** : Timed-based control. The fans are ON when the compressor is ON. When the compressor is OFF, the fans switch ON and OFF according to parameteres FT1, FT2, FT3 (See Fig.2). *Fig.2 Time-optimised fan control (FCM=TIM)*
FDT	-120…0°	Evaporator-Air temperature difference for the fans to turn OFF after the compressor has stopped.
FDH	1…120°	Temperature differential for fan re-start. *Example*: FDT = -1, FDH=3. In this case, after the compressor has stopped, the fans are OFF when Te > Ta – 1 (FDT), whereas the fans are ON when Te < Ta – 4 (FDT-FDH).
FT1	0…180sec	Fan stop delay after compressor stop. See Fig. 2

FT2	0…30min	Timed fan stop. With FT2=0 the fans remain on all the time.
FT3	0…30min	Timed fan run. With FT3=0, and FT2 > 0, the fans remain off all the time.
ATM	NON; ABS; REL	Alarm threshold management. **NON** : all temperature alarms are inhibited (*the following parameter will be* ADO*)*. **ABS** : the values programmed in ALA and AHA represent the real alarm thresholds. **REL** : the values programmed in ALR and AHR are alarm differentials referred to SP and SP+HYS. Temperature alarm with relative thresholds, refrigerating control (ATM=REL, C-H=REF). Temperature alarm with relative thresholds, heating control (ATM=REL, C-H=HEA).
ALA	-50… 120°	Low temperature alarm threshold.
AHA	-50… 120°	High temperature alarm threshold.
ALR	-12… 0°	Low temperature alarm differential. With ALR=0 the low temperature alarm is excluded.
AHR	0… 12°	High temperature alarm differential. With AHR=0 the high temperature alarm is excluded.
ATI	T1; T2; T3	Probe used for temperature alarm detection.
ATD	0… 120min	Delay before alarm temperature warning.

ADO	0… 30min	Delay before door open alarm warning.
AHM	NON; ALR ; STP;	Operation in case of high condenser alarm **NON** : high condenser alarm inhibited. **ALR** : in case of alarm, "HC" flashes in the display and the buzzer is switched on. **STP** : in addition to the alarm symbols displayed, the compressor is stopped and defrosts are suspended.

AHT	-50…120°	Condensation temperature alarm (referred to T3 probe).
ACC	0…52 weeks	Condenser periodic cleaning. When the compressor operation time, expressed in weeks, matches the **ACC** value programmed, "CL" flashes in the display. With ACC=0 the condenser cleaning warning is disabled and CND disappears from Info Menu.
IISM	NON; MAN; HDD; DI2	Switchover mode to second parameter set **NON** : inhibition to use the second parameter group (*the following parameter will be* SB*).* **MAN** : button ⓜ switches the two parameter groups over. **HDD** : automatic switchover to the second parameter group, when heavy duty conditions are detected. **DI2** : switchover to the second parameter group when the auxiliary DI2 input makes.
IISL	-50… IISH	Minimum limit for IISP setting.
IISH	IISL… 120°	Maximum limit for IISP setting.
IISP	IISL… IISH	Setpoint in mode 2.

IIHY	1… 10°	OFF/ON differential in mode 2.
IIFC	NON;TMP; TIM	Fan control in mode 2. See FCM.
HDS	1…5	Controller sensitivity for the automatic switchover from Group **I** to Group **II** (1=minimum, 5= maximum).
IIDF	0…99 hours	Time interval among defrosts in mode 2.
SB	NO/YES	Stand-by button ⏻ enabling.
DS	NO/YES	Door switch input enabling (closed when door is closed).
DI2	NON; HPS; IISM; RDS; DSY	DI2 digital input operation **NON** : digital input 2 not active. **HPS** : when contact opens a condensing unit high pressure alarm occurs. **IISM** : when contact makes the controller will use group 2 parameters. **RDS** : when contact makes a defrost is started (remote control). **DSY** : defrost synchronisation. The controllers, linked as per Fig. 3, will all start and end defrost together. The first controller in defrost will get defrost of all the others started. The last controller ending defrost will get defrost of all the others stopped.
LSM	NON; MAN; DOR	Light control mode **NON** : light output not controlled. **MAN** : light ouput controlled through button Ⓜ (if OAx=LGT). **DOR** : light ouput switched on when door is opened (if OAx=LGT).

OA1	NON; 0-1; LGT; 2CU; 2EU; AL0; AL1	AUX 1 output operation **NON** : output disabled (always off). **0-1** : the relay contacts follow the on/standby state of controller. **LGT** : output enabled for light control. **2CU** : output programmed for the control of an auxiliary compressor. **2EU** : output enabled for the control of the electrical defrost of a second evaporator. **AL0** : contacts open when an alarm condition occurs. **AL1** : contacts make when an alarm condition occurs.
OA2	See **OA1**	AUX2 output operation. See OA1.
2CD	0…120 sec	Auxiliary compressor start delay. If OAx=2CU the auxiliary output is switched on with a delay of 2CD seconds after the main compressor has cut-in. Both compressors are turned off at the same time.
INP	SN4; ST1	Temperature sensor selection. With INP=SN4, the probes must be the LAE models SN4..; with INP = ST1, the probes must be the LAE models ST1…
OS1	-12.5..12.5°C	Probe T1 offset.
T2	NO/YES	Probe T2 enabling (evaporator).
OS2	-12.5..12.5°C	Probe T2 offset.

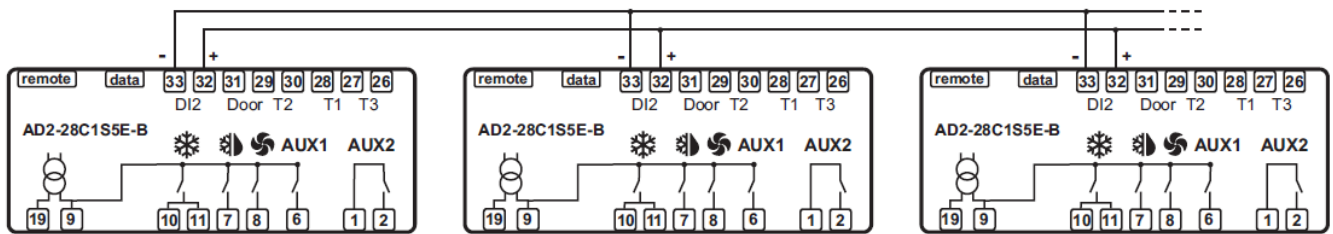|		
T3	NON; DSP; CND ; 2EU	Auxiliary probe T3 operation **NON** : probe T3 not fitted. **DSP** : temperature T3 to be displayed. **CND** : condenser temperature measurement. **2EU** : second evaporator temperature measurement.
OS3	-12.5..12.5°C	Probe 3 offset.
TLD	1…30 min	Delay for minimum temperature (TLO) and maximum temperature (THI) logging.
SIM	0…100	Display slowdown.
ADR	1…255	AD2-28 address for PC communication.

WIRING DIAGRAMS

Fig.3 Connection for synchronising defrost start and termination
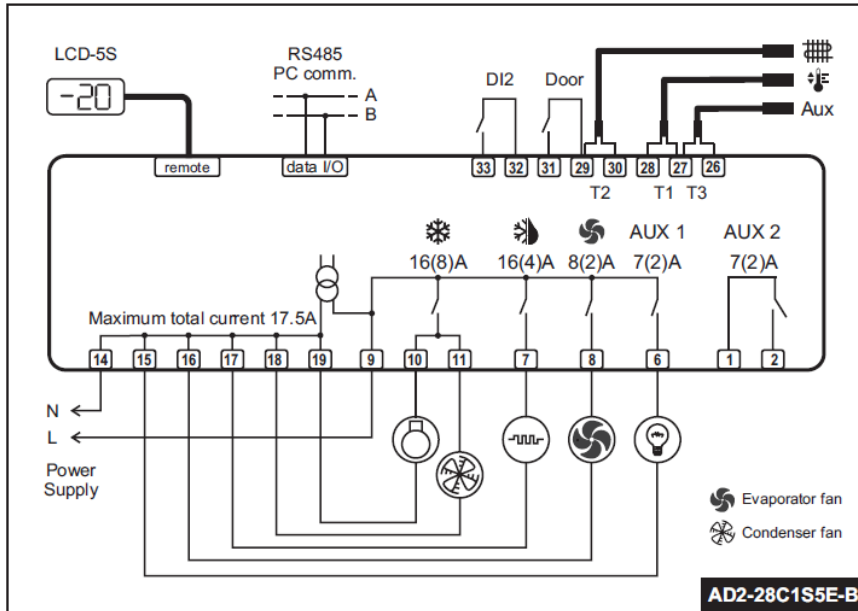
TECHNICAL DATA

- **Power supply**
  - AD2-28….D 12Vac/dc ±10%, 3W
  - AD2-28….E 230Vac±10%, 50/60Hz, 3W
  - AD2-28….U 115Vac±10%, 50/60Hz, 3W
- **Relay output**
  - Compressor 16(8)A 240Vac
  - Defrost 16(4)A 240Vac
  - Evap. Fan 8(2)A 240Vac
  - Auxiliary loads 1 7(2)A 240Vac
  - Auxiliary loads 2 7(2)A 240Vac
- **Input**
  - NTC 10KΩ@25°C LAE Part No. SN4…
  - PTC 1000Ω@25°C LAE Part No. ST1…
- **Measurement Range**
  - 50…120°C, -55…240°F
  - 50 / -9.9 … 19.9 / 80°C (NTC10K only)
- **Measurement accuracy** <0.5°C within the measurement range
- **Operating conditions** -10 … +50°C; 15%…80% r.H.
- **CE (Reference norms)**
  - EN60730-1; EN60730-2-9;
  - EN55022 (Class B);

- EN50082-1

DIMENSION
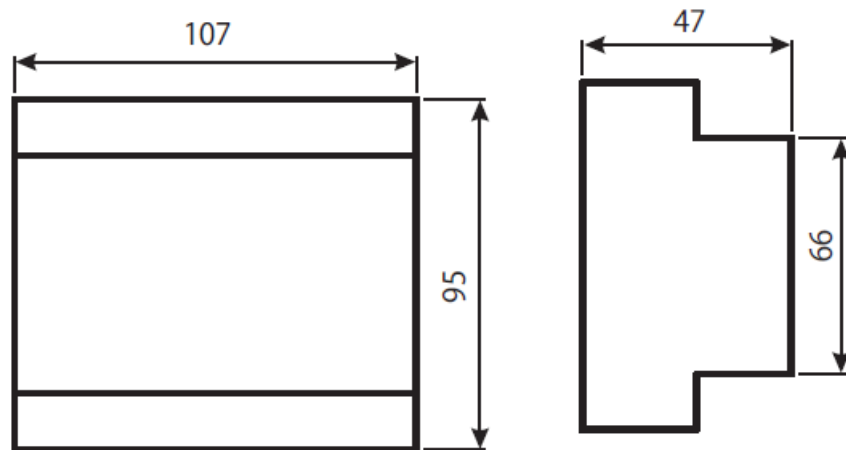
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Documents / Resources
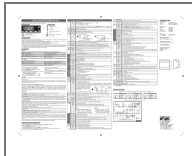
	lea ELECTRONIC AD2-28 Two-Stage Defrost Controller [pdf] Instruction Manual AD2-28 Two-Stage Defrost Controller, AD2-28, Two-Stage Defrost Controller, Defrost Controller, Controller

References

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- 🔥 **Lae Electronic**