




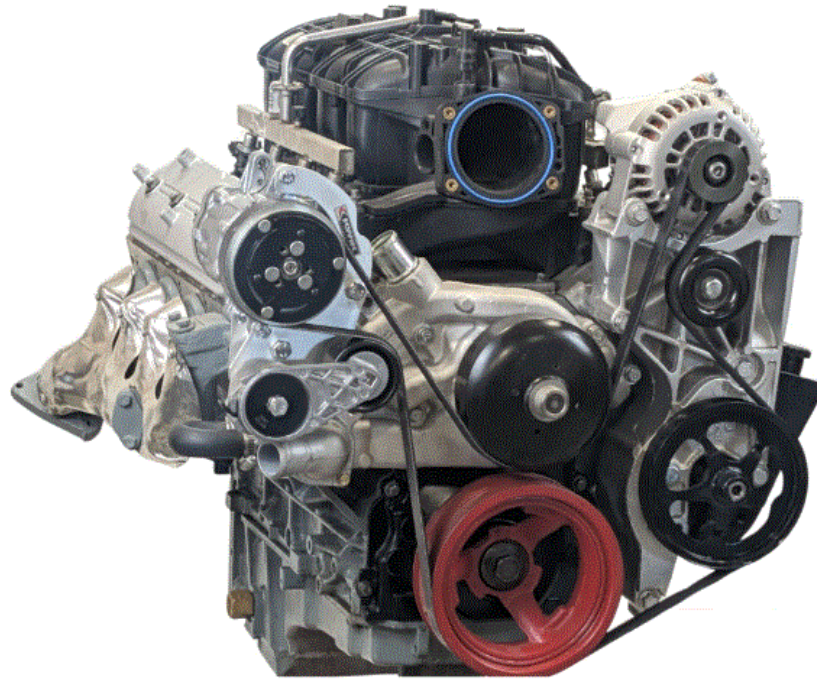
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Installation Guide 

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KWIK PERFORMANCE K10700 LS Swap AC Bracket Kit



Product Information

Specifications

- Product Name: K10700 A/C Bracket
- Compatible Engines: LS truck engines and LS3 Camaro engines
- Manufacturer: Kwik Performance, Inc.

Scan for installation video



Kit contents

- Mounting plates
- Spacer tubes
- Fasteners
- Tensioner

Additional parts required:]

- Belt. See chart below and pictures on page 4
- Sanden AC “mini” compressor SD7B10, model 7176

SPECIFICATION

Suggested belt length and Gates PN – K10291 AC bracket

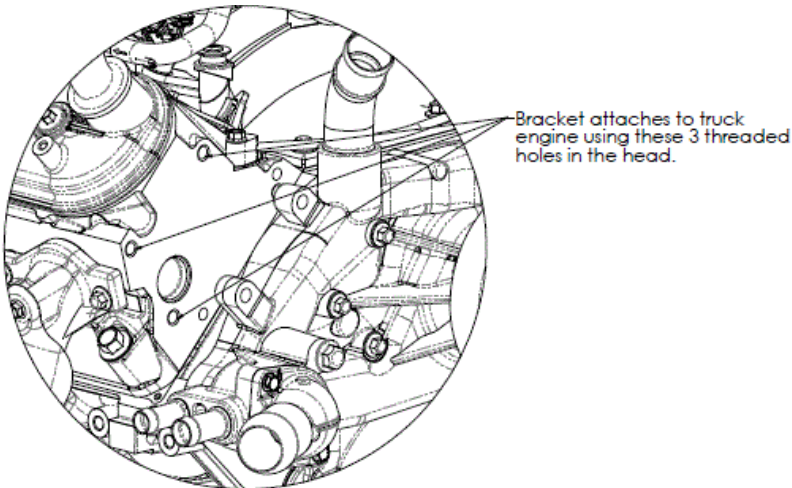
Alternator (see Factory GM truck Kwik Alt/PS bracket Kwik Alt/PS bracket Factory LS3 Camaro Kwik idler relocation diagram on page 3)

PS pump103" K061025	06 pump88-1/8" K060875	series pump88-3/8" K060878	PS pump	88-3/8" K060878
103-7/8" K061033	88-7/8" K060882	89-1/2" K060888	94" K060935	89-1/8" K060885

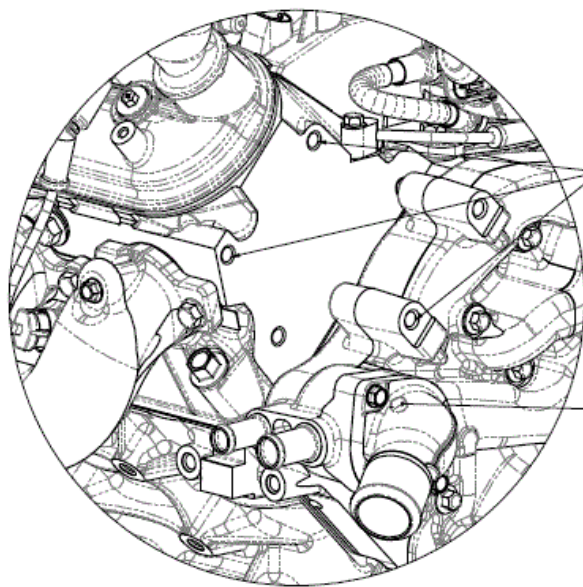
“Small” 105 amp truck alternator or PowerMaster “Large” 130 amp truck alternator

INSTRUCTIONS FOR USE

- Truck engine attachment points



- Camaro engine attachment points



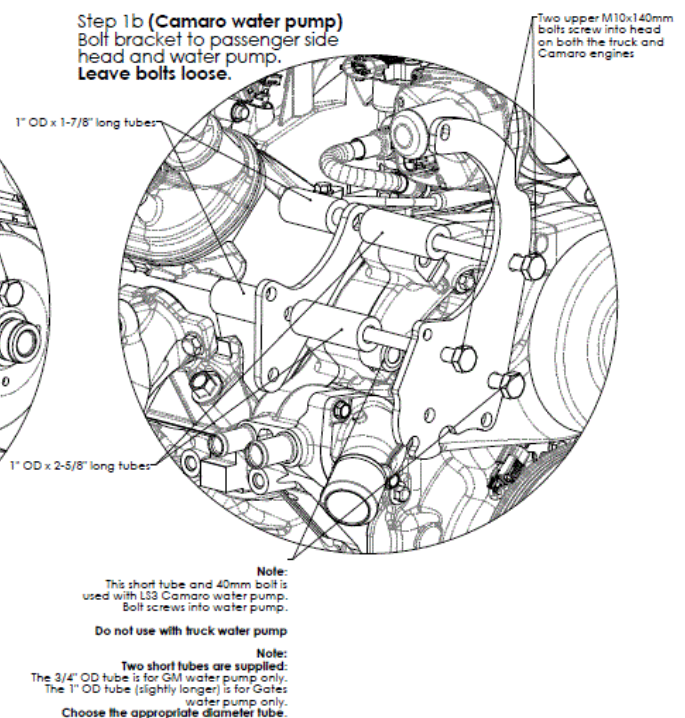
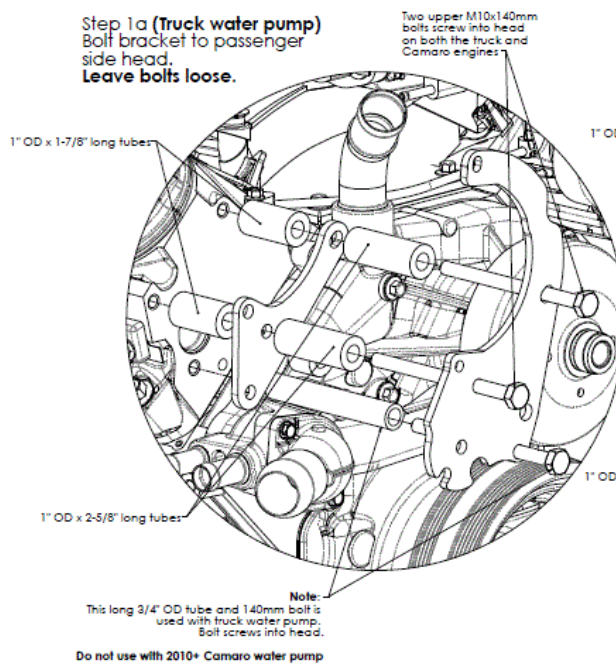
Bracket attaches to Camaro engine using these two threaded holes in the head and one threaded hole in the water pump.

Note:
Camaro engine cover will require some trimming to clear the compressor.

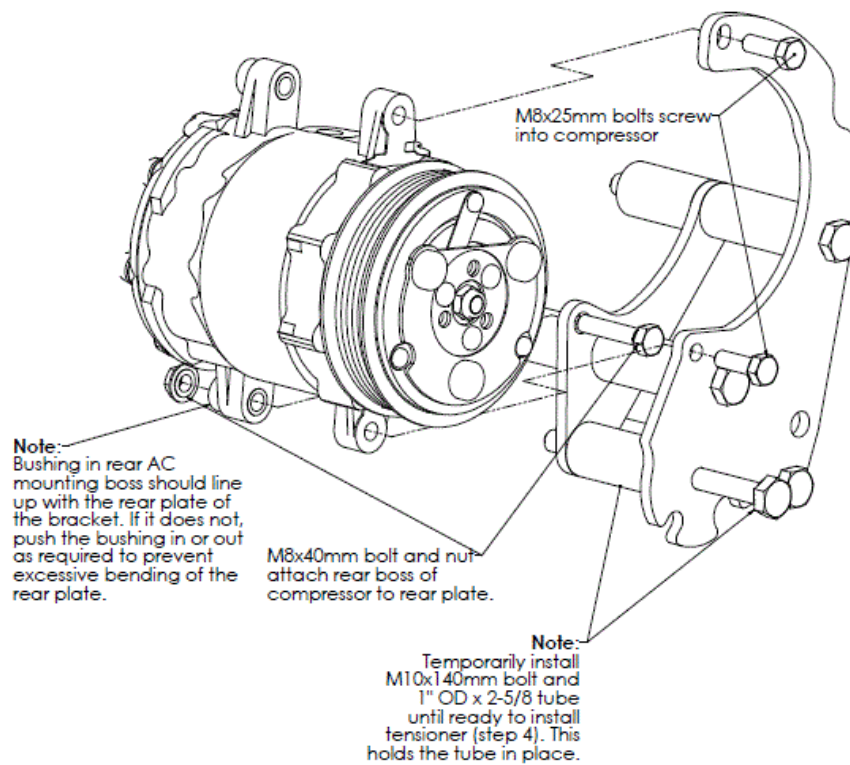
Note:
This boss on the Camaro thermostat housing must be removed for tensioner clearance.

K10700 AC bracket instructions

1. **Step 1a** (Truck water pump) Bolt bracket to passenger side head. Leave bolts loose.
 - **Step 1b** (Camaro water pump) Bolt bracket to passenger side head and water pump. Leave bolts loose.

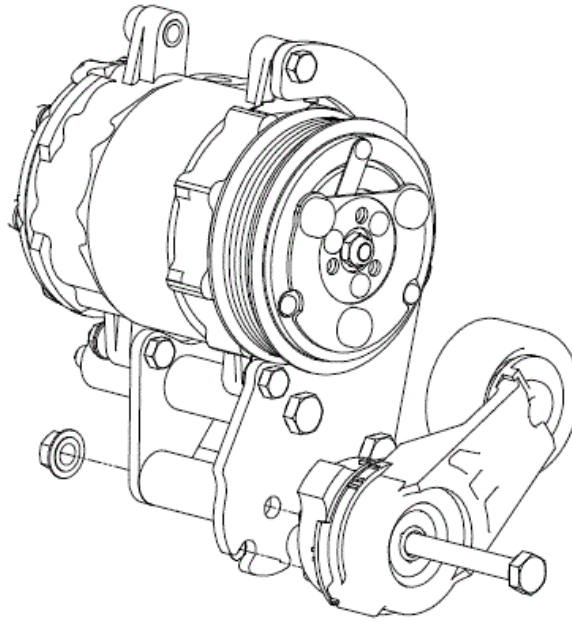


2. Attach Sanden SD7B10, model 7176 mini-compressor Do not use Sanden 508 style compressor.



3. Tighten bolts

1. Lift up on the compressor 1. to take the weight off the bolts while snugging the bracket and compressor in place.
 2. Tighten the 2 upper head bolts.
 3. Tighten either the third head bolt (truck engine) or the water pump bolt (Camaro engine).
 4. Let go of the compressor and let it rest in the bracket.
 5. Tighten the 2 front compressor bolts.
 6. Tighten the rear compressor bolt.
 7. Torque 10mm bolts to 37 ft-lbs.
 8. Torque 8mm bolts to 15 ft-lbs.
4. Attach tensioner with M10x140mm bolt and 10mm nut. Tighten to 37 ft-lbs.



5. Install belt

See page 1 for belt length recommendations

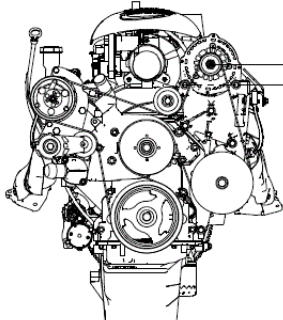
Note:

For best performance and longest life, the belt lengths suggested by Kwik Performance are the shortest belt that can be reasonably installed.

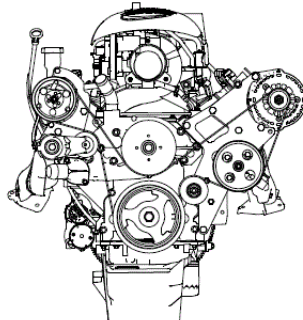
We recommend the following procedure:

1. When installing the serpentine belt, place the belt around all pulleys as shown in the diagrams
2. Check to make sure that the belt is seated all the way in the grooves of each grooved pulley.
3. Retract the tensioner all the way and slip the belt onto the idler pulley or water pump pulley.
4. Release the tensioner.

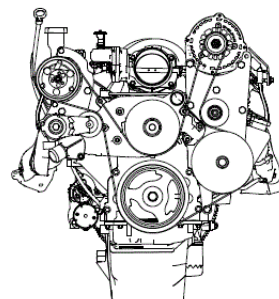
Belt path and alternator size
(truck engine)



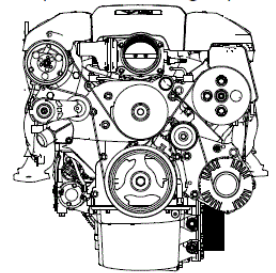
Belt path
(with K10168 bracket)



Belt path
(with K10611 bracket)



Belt path
(LS3 Camaro engine)



Frequently Asked Questions

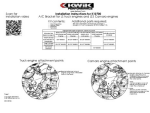
What additional parts are required for installation?

Additional parts required include a suitable belt, Sanden AC mini compressor SD7B10, model 7176, and an alternator based on the engine type.

How should I tighten the bolts during installation?

Follow the specified order for tightening bolts to ensure proper installation.
Remember to torque the bolts to the recommended values for secure fitting.

Documents / Resources


	KWIK PERFORMANCE K10700 LS Swap AC Bracket Kit [pdf] Installation Guide K10700, K10700 LS Swap AC Bracket Kit, LS Swap AC Bracket Kit, AC Bracket Kit, Bracket Kit
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References

- [User Manual](#)

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 AC Bracket Kit, Bracket Kit, K10700, K10700 LS Swap AC Bracket Kit, KWIK PERFORMANCE, LS Swap AC Bracket Kit

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