



JBC PHSE-9KB PHSEK Preheater Set Instruction Manual

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JBC

JBC PHSE-9KB PHSEK Preheater Set



Packing List

The following items are included:



PHSE Preheater Unit 1 unit



PHSS Support 1 unit
Ref. PHS-SA



Console 1 unit
Ref. ACE-A



RJ45 Cable 1 unit
Ref. 0019914



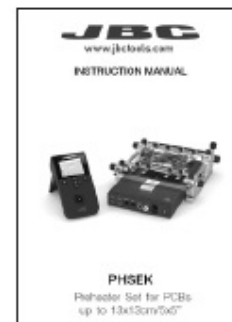
Power Cord1 unit
Ref. 0024092 (100V)
0023715 (120V)
0023714 (230V)



Kapton Tape 1 unit
Ref. PH217



Thermocouple 2 unit
Ref. PH218



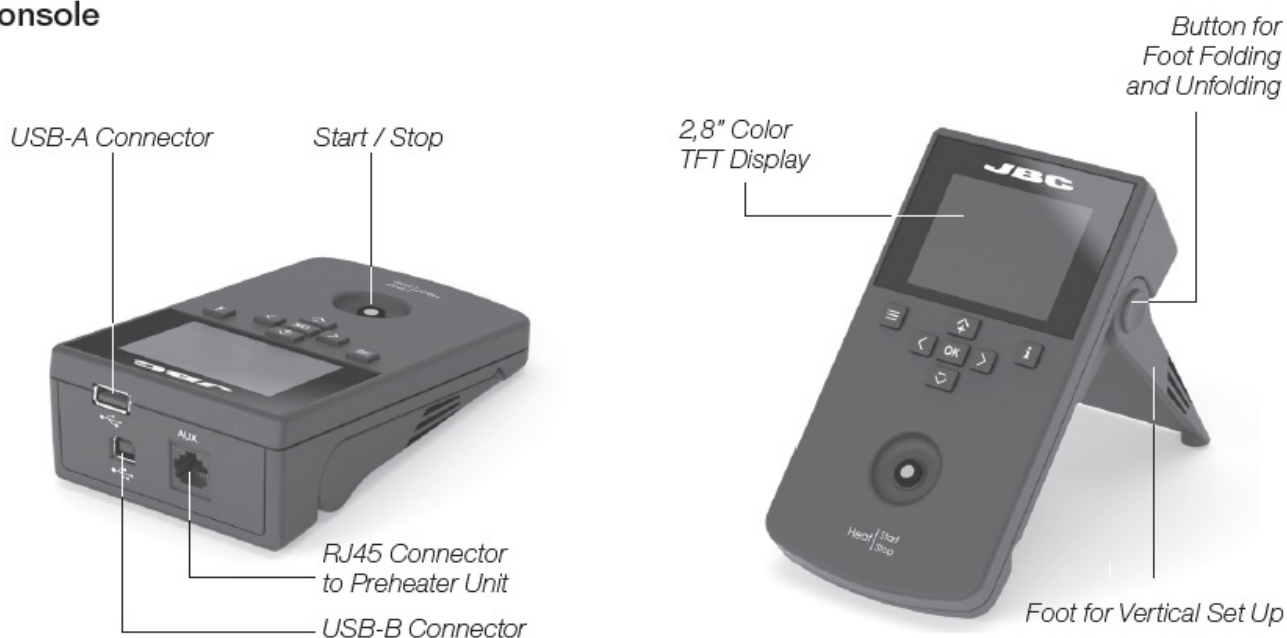
Manual 1 unit
Ref. 0026988

Features and Connections

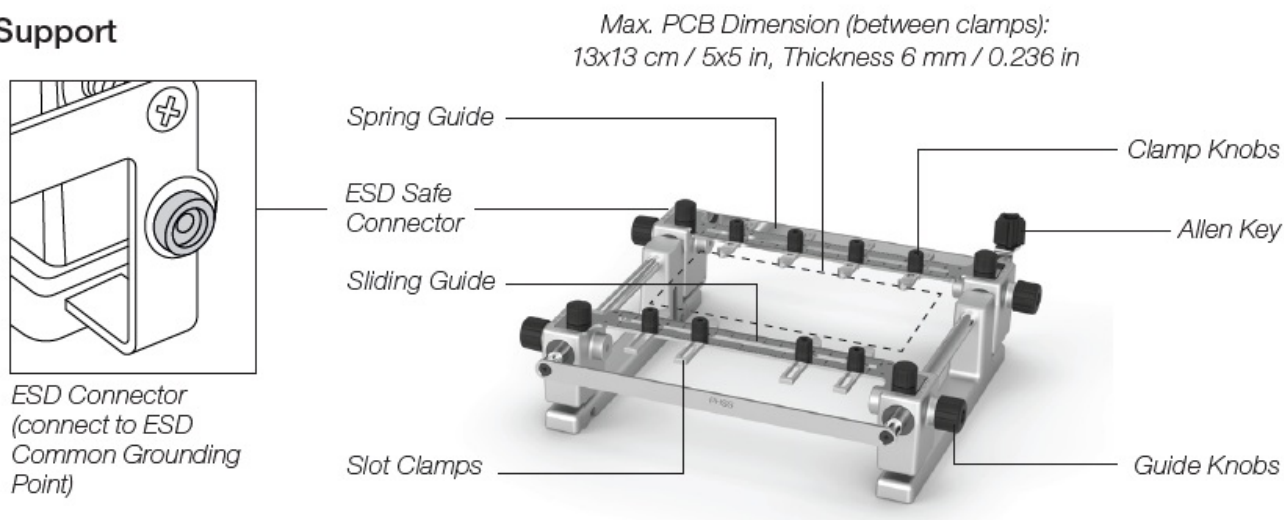
Preheater Unit



Console



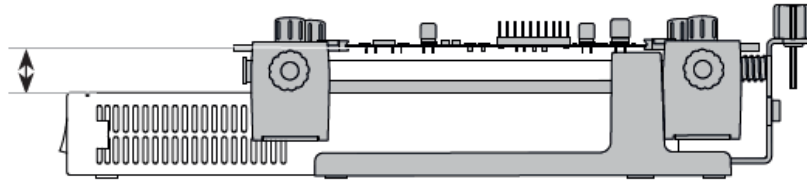
Support



Height Adjustment

PHSS Support allows changing the height between the PCB and the preheater heating area. It can be chosen between 3 positions for the working height adjustment.

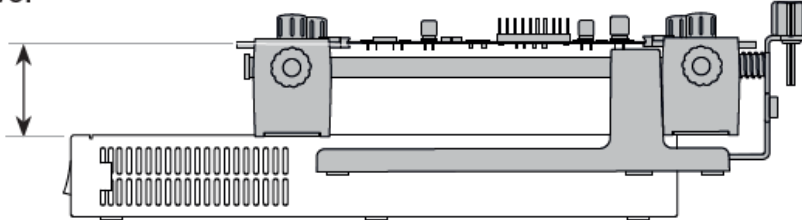
Low level
22 mm /
0.87 in



*Unscrew these knobs
to place the support in
the lowest level*



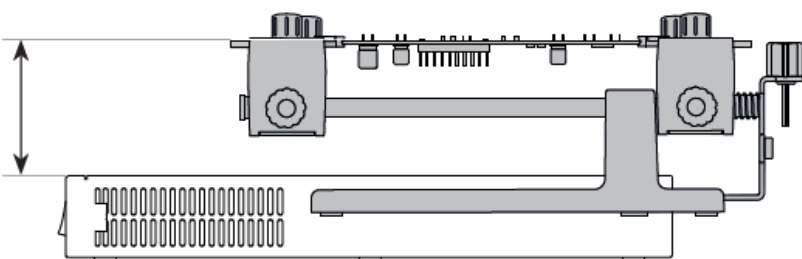
Medium level
45 mm /
1.77 in



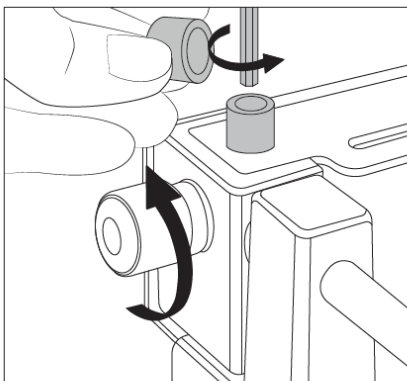
*Use the fixing brackets
to place the support in the
medium and the high level*



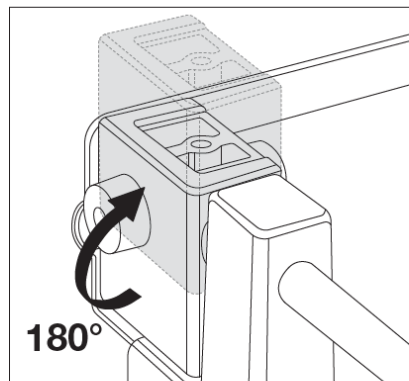
High level
65 mm /
2.56 in



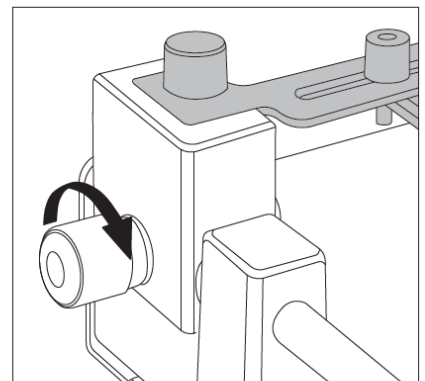
To change the height to the highest level, do as follows:



1. Remove the 4 clamp knobs
and the 4 black rubber caps.



2. After removing both guides,
turn 180° the guide supports.



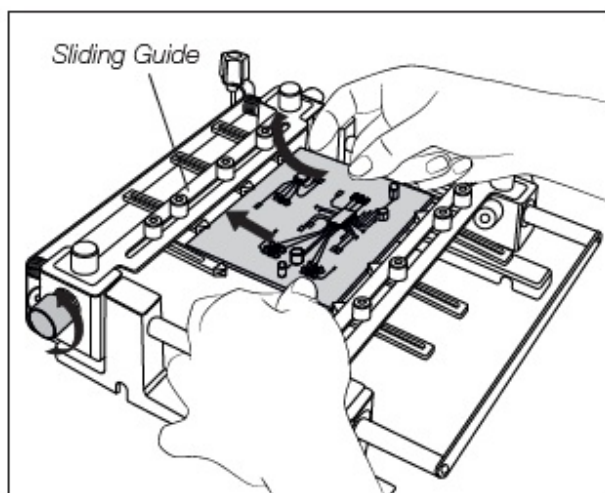
3. Place the guides and the
rubber cups and adjust the
sliding clamp knobs again.

Fast PCB Replacement

PHSS Support lets you replace PCBs of the same batch fast and easily. Use the sliding guides to change the PCBs.

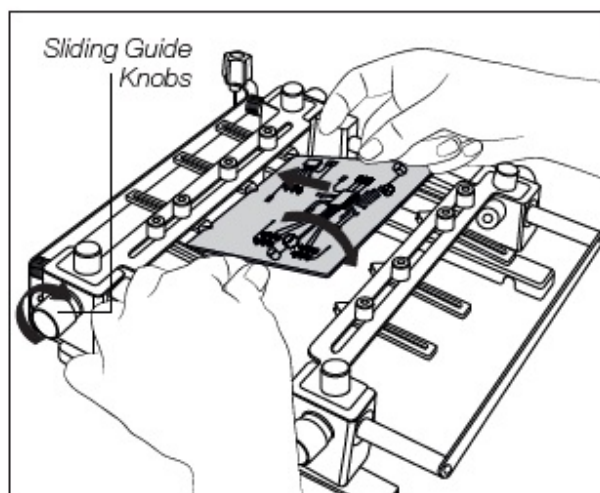
Removing the PCB

Loosen one sliding guide, push the PCB against the sliding guide and lift out.

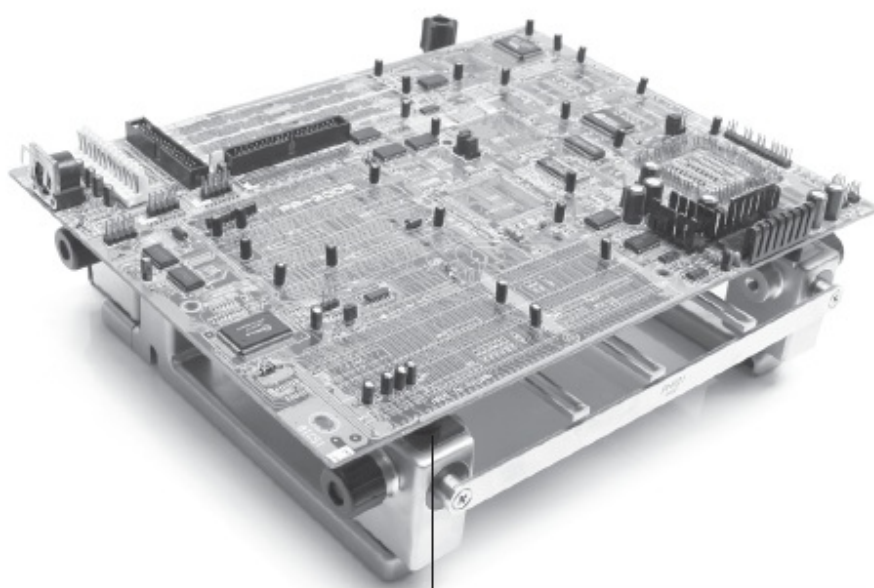


Placing another PCB

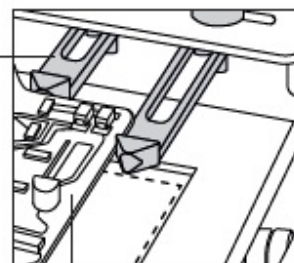
Position it and tighten the sliding guide knobs.



Reworking large PCBs

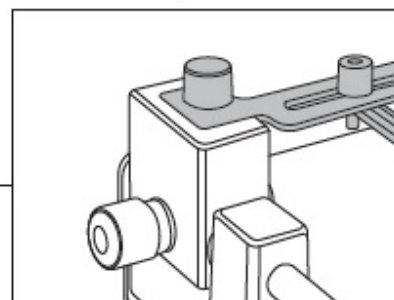


Adjustable slot clamps
for PCB fixation.



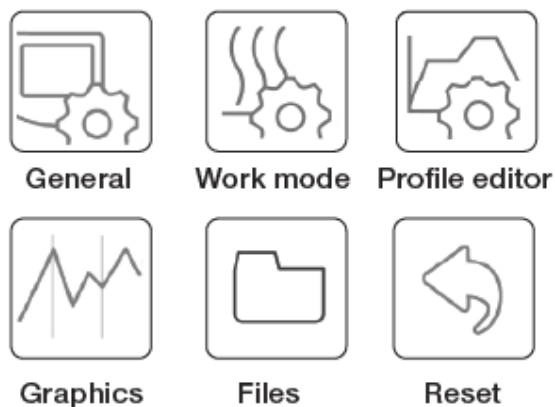
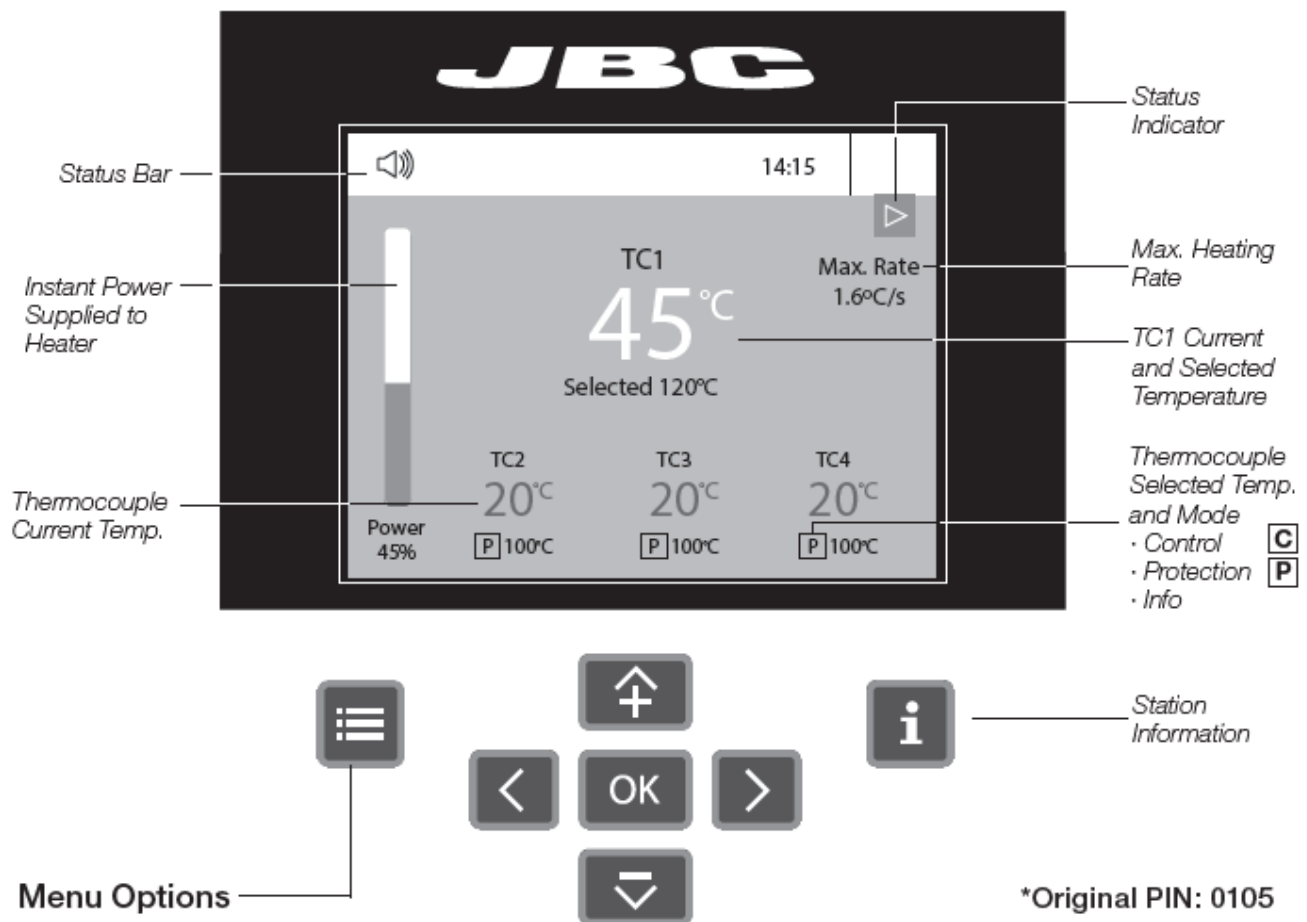
Max. PCB dimension
between clamps:
13x13 cm / 5x5 in,
thickness 6 mm / 0.236 in.

Place large PCBs on
the 4 rubber caps



Work Display

The console offers an intuitive user interface, which provides quick access to station parameters.



System Notifications (Status Bar)

- USB flash drive is connected.
- Station is controlled by a PC.
- Station is controlled by a robot.
- Station software update. Press INFO to start the process.
- Warning. Press INFO for failure description.
- Error. Press INFO for failure description, the type of error and how to proceed.

Troubleshooting

Station troubleshooting is available on the product page at www.jbctools.com

Setting Thermocouples Function

Select Thermocouples from the Work mode menu to set them up.

The thermocouples (TC) can work in three different ways depending on what is needed.

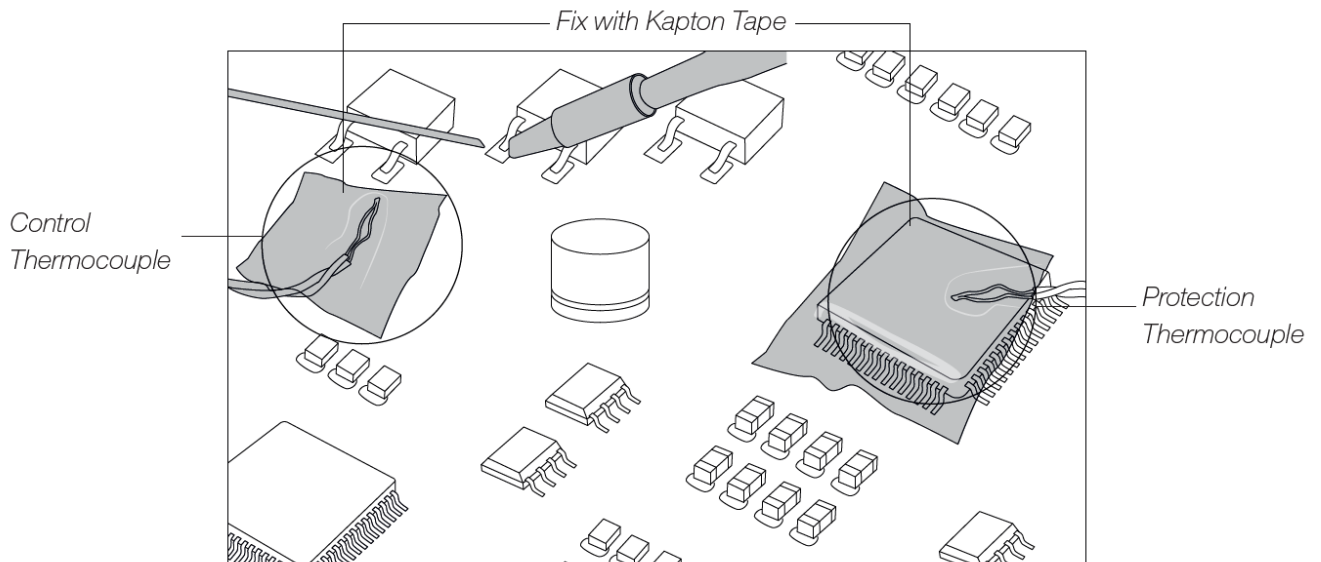
- Control: the unit maintains the selected temperature.
- Protection: the Heater Unit stops if the TC reaches the selected temperature.
- Info: the TC temperature is shown on the work display.

The TC1 is always working in Control mode for the Temperature mode as well as for Profiles mode.
The temperature of each TC can also be selected from the work display.

Recommended Guidelines

1. Place the control thermocouple as near as possible to the component being worked on.
2. If there are any sensitive components, use a thermocouple as protection.

You can select the protection temperature in the thermocouples menu. If the selected temperature is reached, the Heater Unit will stop the process and a warning message will be shown.

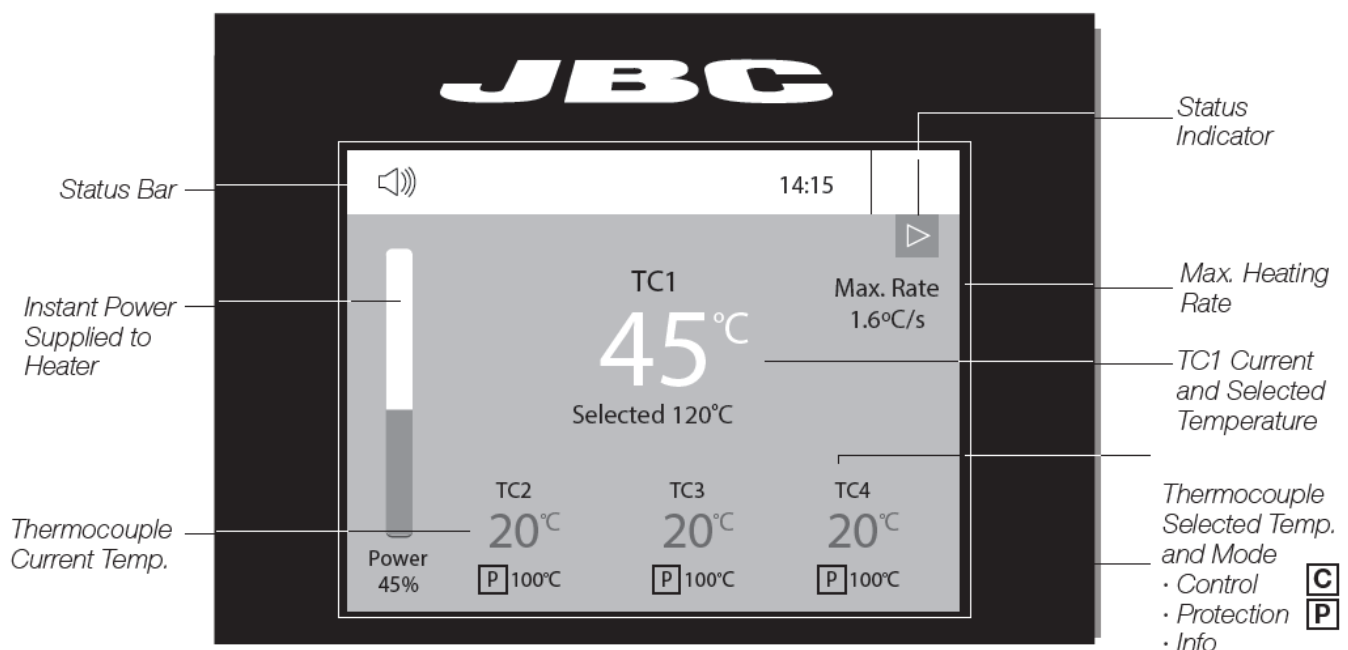


3. We don't recommend exceeding ramp-up rates over 3 – 4 °C / sec (5 – 7 °F / sec) so as to reduce the risk of thermal stress on the PCB.

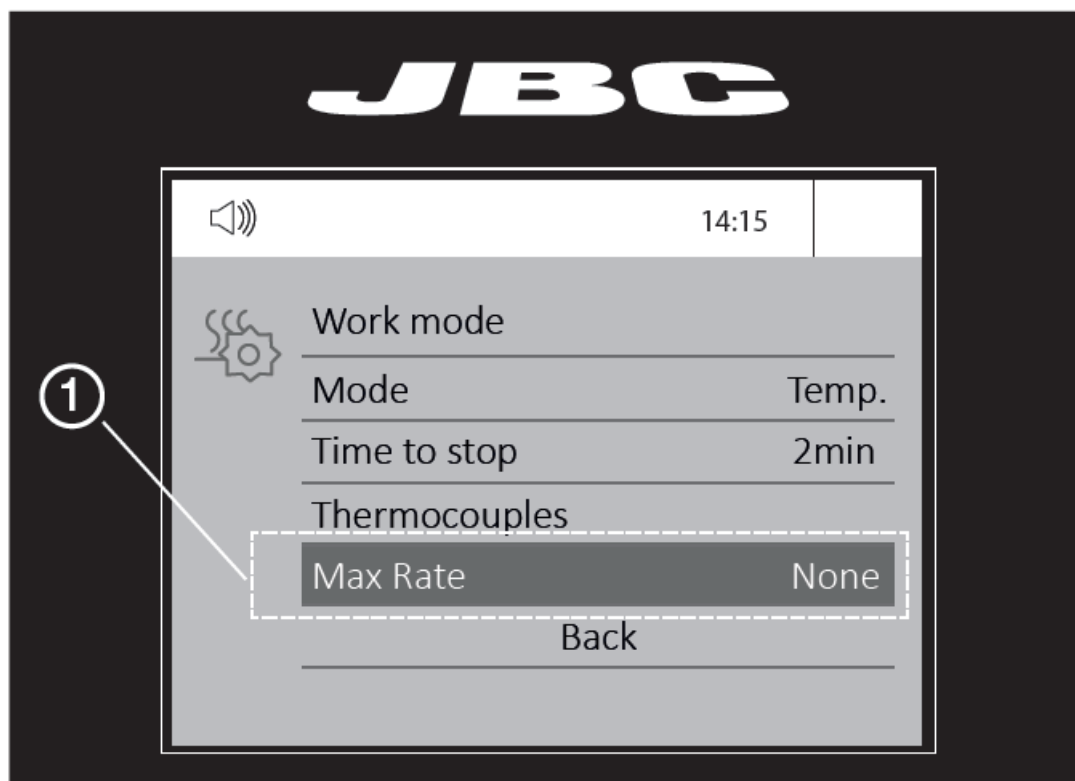
Work Mode

Temperature Mode:

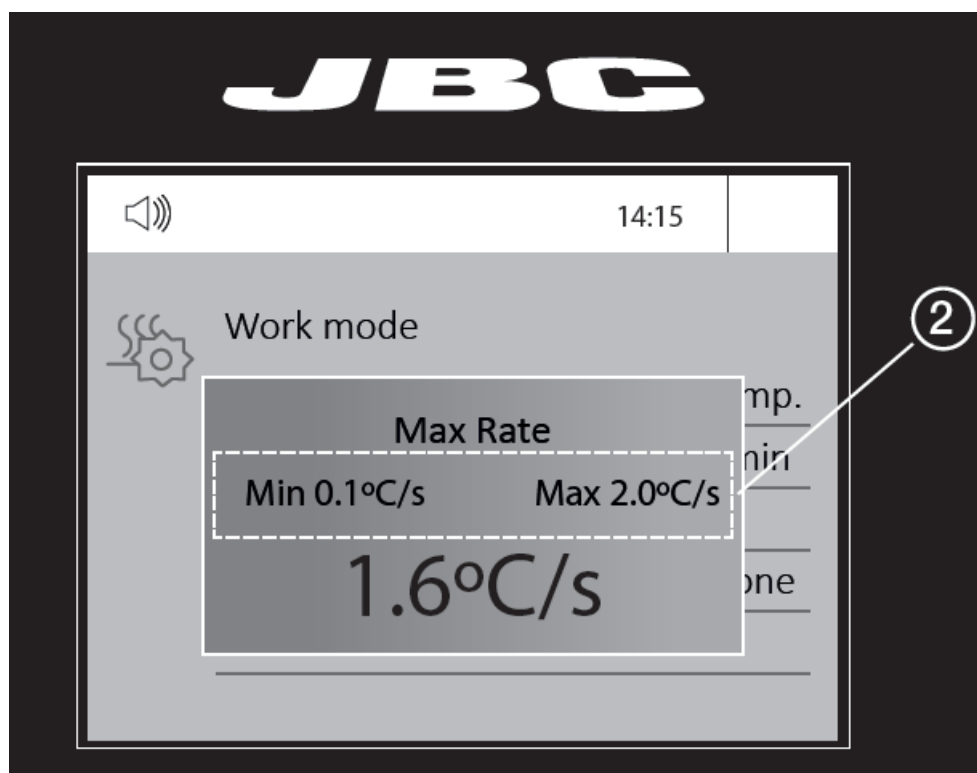
Select Temp. mode from the Work mode menu. In this mode, the heater unit maintains the selected temperature for the TC1 thermocouple as long as the other TC's do not reach the control/protection temperature limit.



Working within the Temperature Mode the maximum heating rate value (Max Rate) can be defined (1).

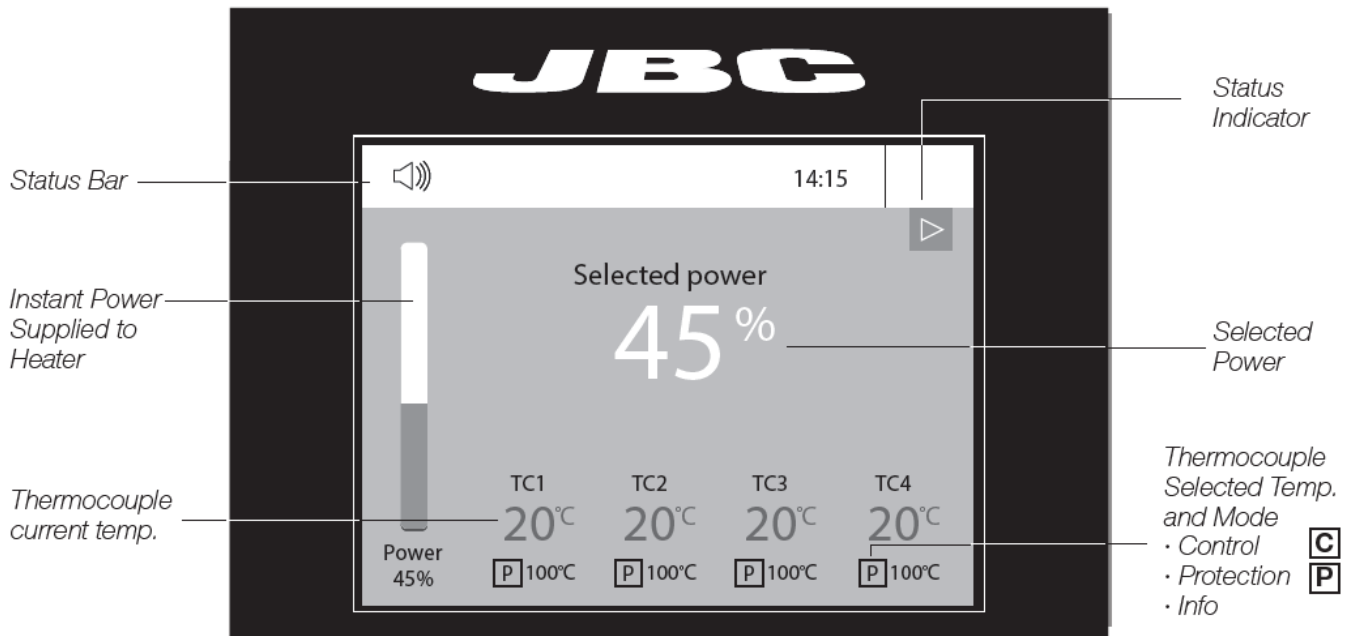


This function allows you to set a maximum value for the temperature increase per second when heating. The maximum heating rate value can be set between 0.1°C/s and 2.0°C/s (2) or “None” if this function is not desired.



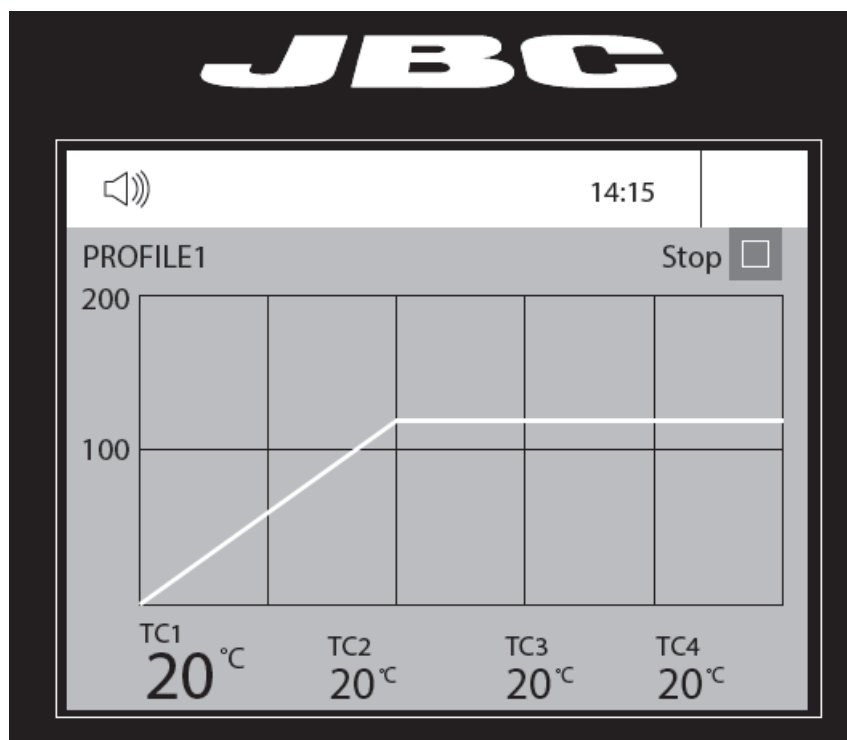
Power Mode:

Select Power mode from the Work mode menu. In this mode, the heater unit maintains the selected power as long as the thermocouples do not reach the control/protection temperature limit.



Profile Modes

Select Profile Mode from the Work Mode Menu. In this mode the heater unit regulates the temperature of the TC1 thermocouple according to the selected profile as long as the other TCs do not reach the control/protection temperature limit.



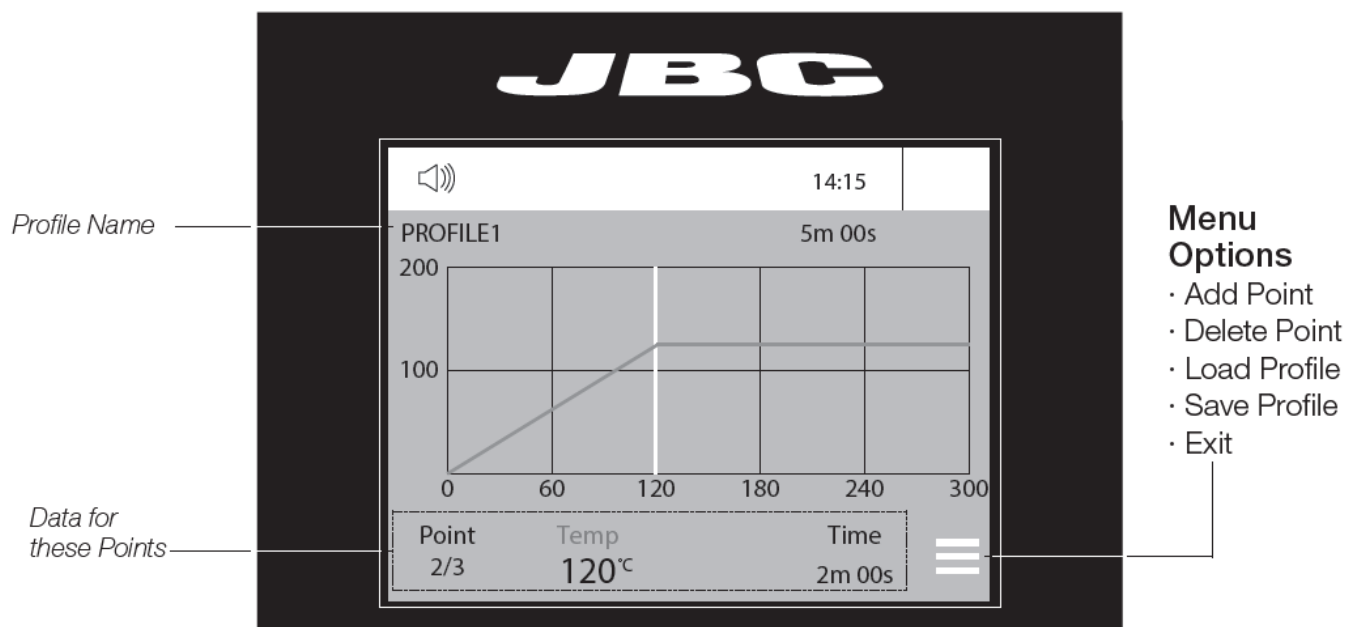
Teach Profile

For repetitive jobs it is also possible to run customized profiles without the thermocouple (TC). In order to do so, the Teach profile mode has to be executed before running any profile. It can be executed from the Work mode menu if the Profiles mode is selected. The first time, the thermocouple must be connected. Once the profile has been run to the end, the system has all the process data which you can save.

Profile Editor

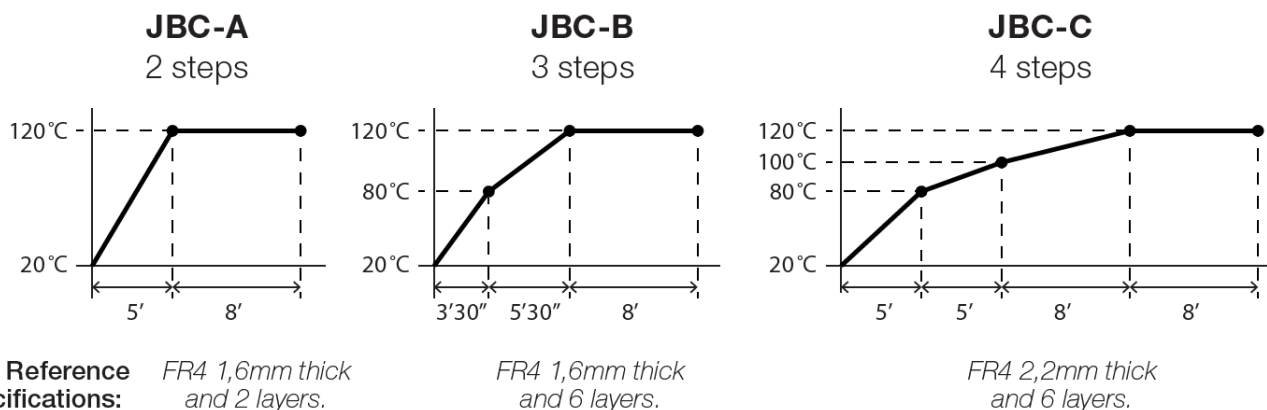
The Profile editor can be opened from the main menu or from the Profiles mode work screen by pressing the 'OK' button.

In this mode, you can edit as many as 25 profiles of temperature.



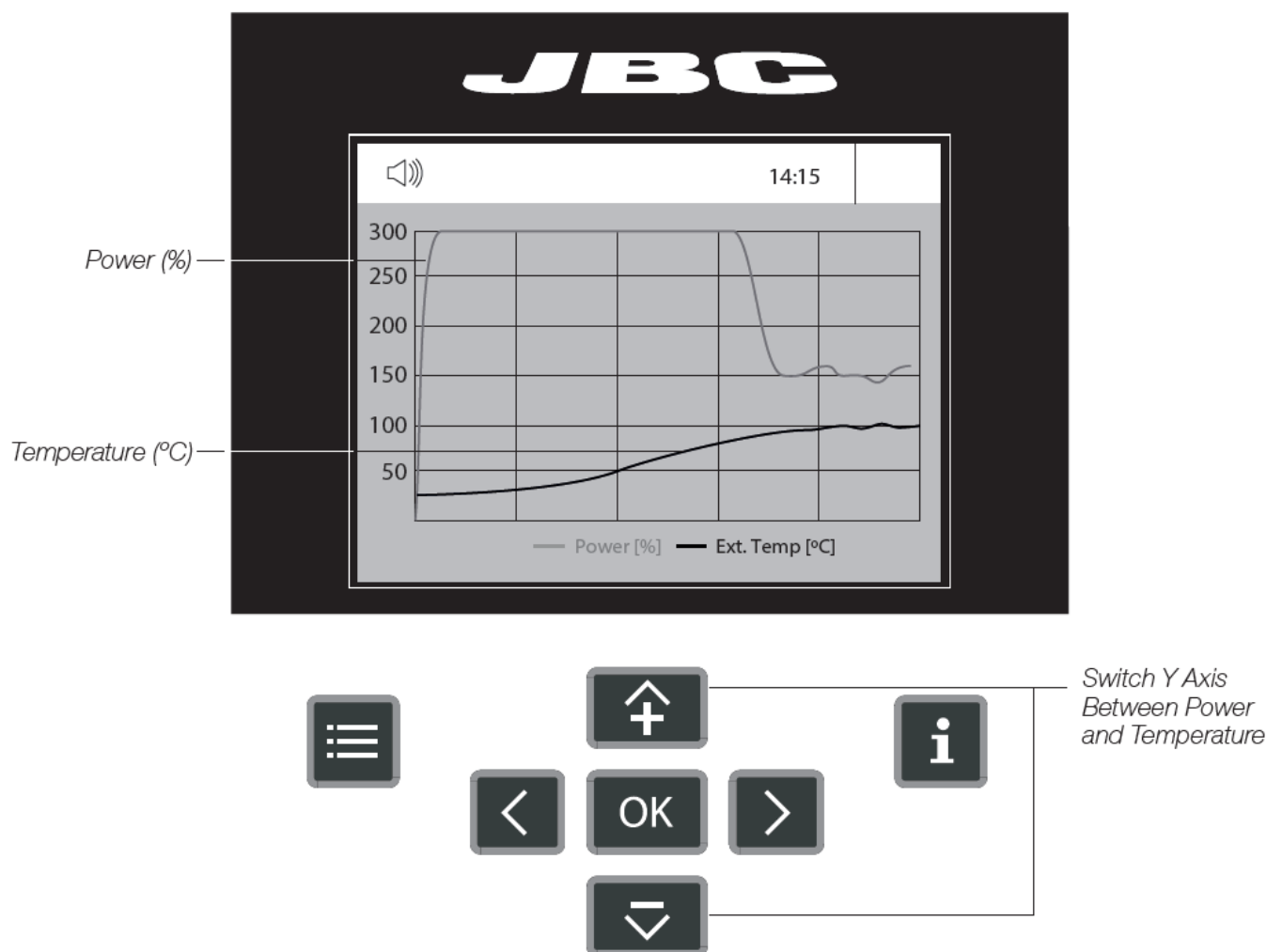
JBC Set Profiles

There are 3 profiles predefined by JBC: A, B and C. The difference between them is the number of steps: 2, 3 or 4. The thicker your PCB is and the more layers it contains, the more steps are needed to obtain gradual warming. These profiles are not modifiable but can be used as a template to create your own profiles.



Process Analysis

By pressing Graphics in the main MENU, the temperature of TC1 thermocouple and power figures in real time are displayed.



System Notifications



USB flash drive is connected.



Station is controlled by a PC.



Station is controlled by a robot.



Station software update.
Press INFO to start the process.



Warning.
Press INFO for failure description.



Error.
Press INFO for failure description,
the type of error and how to proceed.

Working with Pedal

Press the pedal to start heating and press again to stop as if it were the button on the console.
Once the Work Mode is set, the Heater Unit can work without the console using the pedal.

**Preheater Unit
for PCBs up to
13x13cm/5x5"**

Pedal
Ref. P-405
(not included)



Maintenance

Before carrying out maintenance or storage, always allow the equipment and the support to cool down.

- Check periodically that the Pre Heater and the Support are clean.
- Use a damp cloth when cleaning. Alcohol can only be used to clean the metal parts.
- Only if it is absolutely necessary and if cleaning with isopropyl alcohol (IPA) is not enough, it is recommended to use a scraper to remove dirt in the glass area.
- Replace any defective or damaged parts. Use original JBC spare parts only.
- Repairs should only be performed by a JBC authorized technical service.

Safety

It is imperative to follow safety guidelines to prevent electric shock, injury, fire or explosion.

- Do not use the units for any purpose other than PCB preheating. Incorrect use may cause a fire.
- The mains cable must be plugged into approved bases. Make sure that it is properly grounded before use. When unplugging it, hold the plug, not the wire.
- The temperature of accessible surfaces may remain high after the unit is turned off. Handle with care.
- Do not leave the appliance unattended when it is on.
- Do not cover the ventilation grills. Heat can cause inflammable products to ignite.
- Heat can cause inflammable products to ignite even when out of sight.
- Be careful with the remains of liquid tin. In contact with the skin, it can cause burns.
- Avoid flux coming into contact with skin or eyes to prevent irritation.
- Be careful with the smoke produced when soldering.
- Keep your workplace clean and tidy. Wear appropriate protection glasses and gloves when working to avoid personal harm.
- This appliance can be used by children over the age of eight as well as persons with reduced physical, sensory or mental capabilities or lacking experience provided that they have been given adequate supervision or instruction concerning the use of the appliance and understand the hazards involved. Children must not play

with the appliance.

- Maintenance must not be carried out by children unless supervised.

Specifications

PHSEK

Preheater Set for PCBs up to 13×13 cm / 5×5"

Ref.: PHSE-9KB 100V. Input 100V 50/60Hz Fuse T8A

Ref.: PHSE-1KB 120V. Input 120V 50/60Hz Fuse T8A

Ref.: PHSE-2KB 230V. Input 230V 50/60Hz Fuse T4A

- Total Net Weight: 4.8 kg / 10.6 lb
- Total Package Dimensions / Weight: 368 x 368 x 195 mm / 5.8 kg
(L x W x H) 14.5 x 14.5 x 7.7 in / 12.8 lb

Preheater Unit

- Maximum Power: 600W
- Heating Area: 65 x 135 mm / 2.56 x 5.31 in – 1 zone
130 x 135 mm / 5.12 x 5.31 in – 2 zones
- Ambient Operating Temperature: 10 – 40 °C / 50 – 104 °F
- Temperature Range: 50 – 250 °C / 120 – 482 °F
- Temperature Measurement: Thermocouple type K
- Temperature Measurement Accuracy: ± 5 °C / ± 10 °F
- JBC Set Temperature Profiles: 3 profiles (2, 3 or 4 steps)
- User Profiles: 20 (up to 6 steps for each)
- Maximum Work Time: 600 min or indefinite
- Dimensions / Weight: 195 x 288 x 41.5 mm / 1.74 kg
(L x W x H) 7.68 x 11.34 x 1.63 in / 3.84 lb

PCB Support

- Weight: 2 kg / 4.4 lb
- Dimensions (Low Position): 267 x 259 x 75 mm
(L x W x H) 10.5 x 10.2 x 3 in
- Dimensions (High Position): 267 x 259 x 96 mm
(L x W x H) 10.5 x 10.2 x 3.8 in
- Max. PCB Dimension (Between Clamps): 130 x 135 mm / 5.1 x 5.3 in
Thickness 6 mm / 0.236 in

Warranty



JBC's 2 year warranty covers this equipment against all manufacturing defects, including the replacement of defective parts and labour.

Warranty does not cover product wear or misuse.




In order for the warranty to be valid, equipment must be returned, postage paid, to the dealer where it was purchased.

Get 1 extra year JBC warranty by registering here: <https://www.jbctools.com/productregistration/> within 30 days of purchase.

Documents / Resources

<div><p>www.jbctools.com</p><p>INSTRUCTION MANUAL</p></div> <div><p>PHSEK Preheater Set for PCBs up to 13x13cm/5x5"</p></div>	<p>JBC PHSE-9KB PHSEK Preheater Set [pdf] Instruction Manual</p> <p>PHSE-9KB PHSEK Preheater Set, PHSE-9KB, PHSEK Preheater Set, Preheater Set, Set</p>
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References

-  [JBC Soldering and Rework equipment for electronics](#)
-  [DOWNLOAD SOFTWARE](#)
-  [Warranty Extension](#)

Manuals+.