



i-therm PI – 44U Process Indicator Instruction Manual

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PI – 44U Process Indicator



PI - 44U
(48 X 48)



PI - 77U
(72 X 72)



PI - 88U
(48 X 96)



PI - 99U
(96 X 96)

SPECIFICATIONS: –

1. DISPLAY TYPE: 4-Digit 7 segment LED (WHITE)

Model no.	PI-44U	PI-77U	PI-88U	PI-99U	Display Colour
Display height (PV)	0.36"	0.56"	0.56"	0.56"	White

2. INPUT

Sensor Input: TC-J,K,R,S,N,T,B & RTD (PT-100)

Analog Input: 0 – 20mA, 4 – 20mA, 0 – 1VDC, 0 – 5VDC, 0 – 3.3VDC, 0 – 10VDC (Selectable)

Range: -1999 to 9999

Resolution: 0.001, 0.01, 0.1 & 1°C (Selectable)

Digital Filter: 1 to 10 (Selectable)

3. EXCITATION VOLTAGE: 12 VDC

4. ENVIRONMENTAL

Operating Range: 0 ~50°C, 5~90% Rh

Storage Humidity: 95% Rh (Non-condensing)

5. POWER SUPPLY

Supply Voltage: 90~270VAC, 50/60Hz.

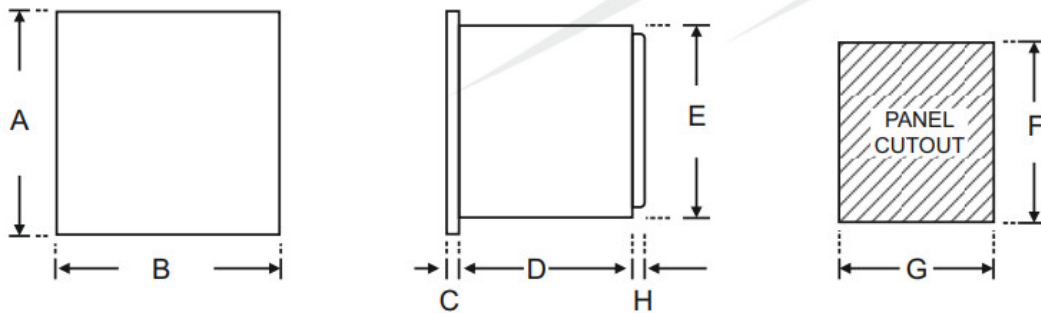
Consumption: 4W Maximum.

6. PHYSICAL

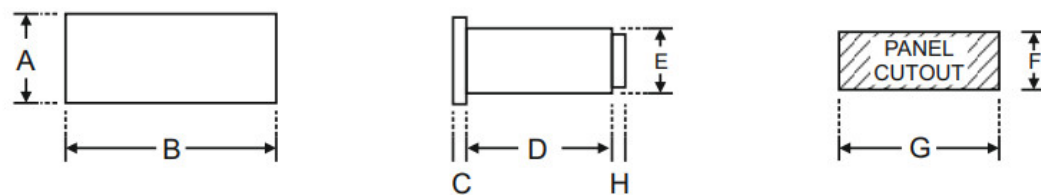
Housing: ABS Plastic.

OVER ALL DIMENSIONS & PANEL CUT OUT (IN MM)

MODEL:-PI- 44U / 77U / 99U



MODEL : PI-88U



SAFETY INSTRUCTION :-

GENERAL

- The controller must be configured correctly for intended operation. Incorrect configuration could result in damage to the equipment or the process under control.
- The controller is generally part of control panel and in such a case the terminals should not remain accessible to the user after installation.

MECHANICAL

- The Controller in its installed state must not come in close proximity to any corrosive/combustible gases, caustic vapors, oils, steam or any other process by-products.
- The Controller in its installed state should not be exposed to carbon dust, salt air, direct sunlight or radiant heat
- Ambient temperature and relative humidity surrounding the controller must not exceed the maximum specified limit for proper operation of the controller.

ELECTRICAL

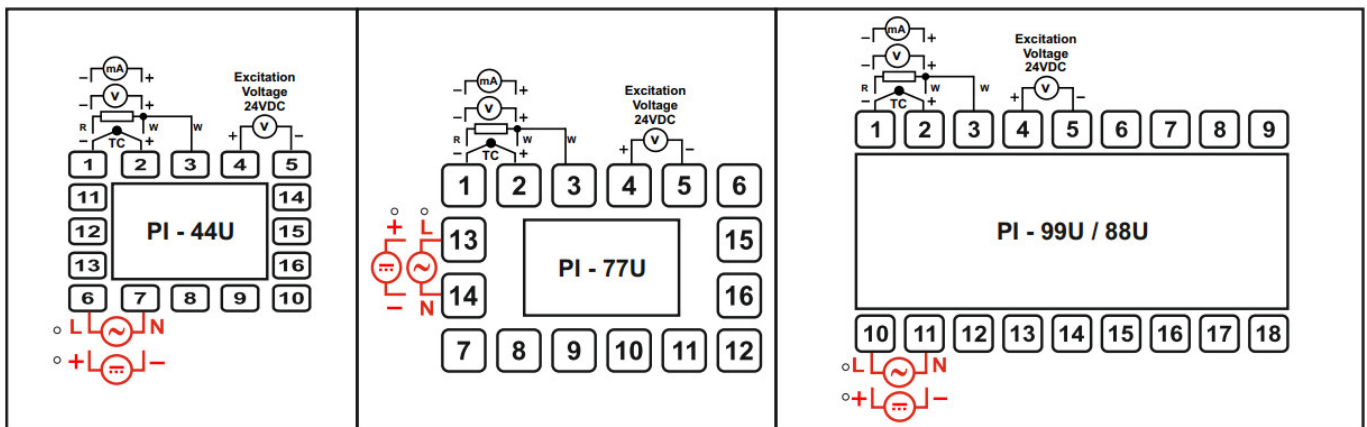
- The controller must be wired as per wiring diagram & it must comply with local electrical regulation.
- Circuit breaker or mains s/w with fuse (275V/1A) must be installed between power supply and supply terminals to protect the controller from any possible damage due to high voltage surges of extended duration.
- Circuit breaker and appropriate fuses must be used for driving high voltage loads to protect the controller from any possible damage due to short circuit on loads.
- To minimize pickup of electrical noise, the wiring for low voltage DC and sensor input must be routed away from

high current power cables. Where it is impractical to do so, use shielded ground at both ends.

TABLE: 1

Dim Model	A	B	C	D	E	F	G	H
PI-44U	48	48	8	75	43	44	44	9
PI-77U	72	72	10	65	66	68	68	9
PI-99U	96	96	10	45	89	92	92	9
PI-88U	48	96	10	45	43	44	92	9

TERMINAL DIAGRAM:



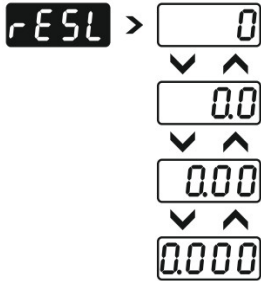
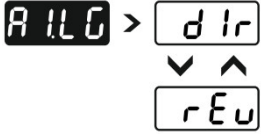
PROGRAMMING:-

CONFIGURATION LIST:-

1. To enter in this mode, Press and hold SET & UP key simultaneously for 3 sec.
2. Press UP or DOWN key to scroll between parameter options.
3. Press SET key to store the current parameter & move on to the next parameter.

PARAMETER	DISPLAY	DESCRIPTION	DEFAULT
CONF LOCK CODE		Set this parameter to 15 (Default LOCK CODE) to access Configuration List. User has a choice to set different Lock Code in the range 1 – 9999 via USER LOCK CODE in Configuration List.	0
		TC-J' :- If selected, instrument will accept temperature input from thermocouple J type sensor at rear terminal. Below range it will display 'LLLL' message & above range it will display 'HH HH'. TC-K' :- If selected, instrument will accept temperature input from thermocouple K type sensor at rear terminal. Below range it will display 'LLLL' message & above range it will display 'HH HH'.	

Input Types	Input > TC-J TC-P TC-r TC-S TC-n TC-t TC-b RTD RTD.1 0-1 0-3.3 0-5 0-10 0-20 4-20	TC-R’:- If selected, instrument will accept temperature input from thermocouple R type sensor at rear terminal. Below range it will display ‘LLLL’ message & above range it will display ‘HH HH’. TC-S’ :- If selected, instrument will accept temperature input from thermocouple S type sensor at rear terminal. Below range it will display ‘LLLL’ message & above range it will display ‘HH HH’. TC-N’:- If selected, instrument will accept temperature input from thermocouple N type sensor at rear terminal. Below range it will display ‘LLLL’ message & above range it will display ‘HH HH’. TC-T :- If selected, instrument will accept temperature input from thermocouple N type sensor at rear terminal. Below range it will display ‘LLLL’ message & above range it will display ‘HH HH’. TC-B’ :- If selected, instrument will accept temperature input from thermocouple B type sensor at rear terminal. Below range it will display ‘Lai; message & above range it will display ‘HHH H’. ‘RID’ :- If selected, instrument will accept temperature input from PT-100 sensor at rear terminal. Below range it will display ‘LLLL’ message & above range it will display ‘HHHH’. ‘RTD.1’:- If selected, instrument will accept temperature input from PT-100 sensor at rear terminal. Below range it will display ‘LLLL’ message & above range it will display ‘HHHH’. ‘0 – 1’ :- If selected, instrument will accept 0 – 1VDC input at rear terminal. Below OV it will display ‘Lai; message & above 1 V it will display ‘HHHH’. ‘0 – 3.3’ :- If selected, instrument will accept 0 – 3.3VDC input at rear terminal. Below OV it will display ‘LLLL’ message & above 3.3V it will display ‘H H H H P. ‘0 – 5’ :- If selected, instrument will accept 0 – 5 VDC input at rear terminal. Below OV it will display ‘LLLL’ message & above 5V it will display ‘HHHH’. ‘0 – 10’ :- If selected, instrument will accept 0 – 10VDC input at rear terminal. Below OV it will display ‘LLLL’ message & Above 10y it will display ‘HHHH’. ‘0 – 20’ :- If selected, instrument will accept 0 – 20 mA input at rear terminal. Below 0 mA it will display ‘LLLL’ message & Above 20 mA it will display ‘HHHH’. ‘4 – 20’ :- If selected, instrument will accept 4 – 20mA input at rear terminal. Below 3.8mA it will display ‘LW; message & Above 20mA it will display ‘HHHH’. If input is less than 3.2mA it will display IL.BRIC(Loop Break) message.
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RESOLUTION		This parameter will NOT be prompted when input type is selected as Thermocouple (TC-J,K,R,S,N & B) & RTD. By this parameter user can select four format of resolution only for analog input, i.e. "0.000, 0.00, 0.0, 0". For range limit as per resolution selected Ref. Table No.2 (Page No. 4).	0
ANALOG INPUT LOW VALUE		By this parameter user can define Low scale for input signal. Which can be in between 'Ai.Lo to Ai.Hi'. For range limit as per resolution selected Ref. Table No.2 (Page No. 4).	0
ANALOG INPUT HIGH VALUE		By this parameter user can define HIGH scale for input signal. Which can be in between 'Ai.Lo to 9999'. For range limit as per resolution selected Ref. Table No.2 (Page No. 4).	1200
Analog Input Logic		By this parameter user can select the logic of the Analog Input. 'DIR' :- If selected then the value will vary from Ai.Lo to Ai.Hi. 'REV' :- If selected then the value will vary from Ai.Hi to Ai.Lo.	Dir
PROCESS VALUE OFFSET		Function of this parameter is to add/subtract a constant value to the measured PV to obtain Final PV. For range limit as per resolution selected Ref. Table No.2 (Page No. 4).	0
INPUT FILTER		Controller is equipped with an adaptive digital filter which is used to filter out any extraneous pulses on the PV. Filtered PV Value is used for all PV dependent functions. If PV signal is fluctuating due to noise, increase the filter time constant value.	4
USER LOCK CODE		Default USER LOCK CODE is 15 to access Control & Configuration List. User has a choice to set its own USER LOCK CODE between 1 to 9999, this is to prevent unauthorized access of Control & Configuration List.	15

User Calibration List:-

1. To enter in this mode, Press and hold SHIFT key simultaneously for 3 sec.
2. Press UP or DOWN key to scroll between parameter options.
3. Press SET key to store the current parameter & move on to the next parameter.

(All following selected parameter's code shown in shaded will be displayed for 1 sec. followed by their values / options)

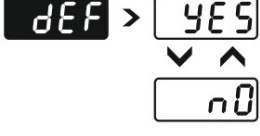
PARAMETER	DISPLAY	DESCRIPTION	DEFAULT
User Calibration Lock		Set this parameter to "7" (Default LOCK CODE) to access User Calibration List.	7
Low Calibration		This parameter allows the user to program "Lower Calibration" values other than factory programmed values. With the help of Up / Down Key "Low Calibration" can be adjusted (As per selected input apply Low mA/Volt at input terminal).	0
High Calibration		This parameter allows the user to program "Higher calibration" values other than factory programmed values. With the help of Up / Down Key "High Calibration" can be adjusted (As per selected input apply High mA/Volt at input terminal)	9999
Factory Default		Yes:- If selected, User calibration will be canceled and instrument will run on factory set calibration values. No:- If selected, there is no effect on User Calibration and instrument will run as per User defined Calibration values.	

Table 1:- Range of Different Sensor Types.

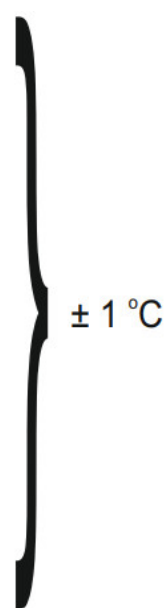
Sensor Type	Range	Resolution	Accuracy
Fe-k(J) TIC	0 ~ 760°C	1 °C	
Cr-AL(K) T/C	-99 ~ 1300°C	1 °C	
(R)T/C	0 ~ 1700°C	1 °C	
(S)T/C	0 ~ 1700°C	1 °C	
TC – N	-99 ~ 1300°C	1 °C	
TC – T	-99 ~ 400°C	1 °C	
TC – B	0 ~ 1800°C	1 °C	
Pt-100(RTD)	-100 ~ 450°C	1 °C	
Pt-100(RTD 0.1)	-100.0 ~ 450.0°C	0.1 °C	± 0.3 °C

Table 2:- Range as per Resolution.

Resolution	Analog Input Low Value	Analog Input High Value	Process Value Offset
0000	-1999 to 9999	-1999 to 9999	-25 to 25
000.0	-199.9 to 999.9	-199.9 to 999.9	-25.0 to 25.0
00.00	-19.99 to 99.99	-19.99 to 99.99	-15.00 to 25.00
0.000	-1.999 to 9.999	-1.999 to 9.999	-1.500 to 2.500

Error Message:-

Display Message	Selected Input	Descriptions
"OPEN"	TC-J,K,R,S,N,B or RTD	Open Circuit of Control Sensor
"HHHH"	TC-J,K,R,S,N,B or RTD	If input is above HSPL it will display "HHHH" message.
"HHHH"	0 ~ 20 / 4 ~ 20 / 0 ~ 10	If input is above range it will display "HHHH" message.
"LLLL"	TC – J,K,R,S,N,B or RTD	If input is below LSPL it will display "LLLL" message.
"LLLL"	0 ~ 20 / 0 ~ 10	If input is below '0' it will display "LLLL" message.
"LLLL"	4 ~ 20	If input is below "3.8mA" and above "3.2mA" it will display "LLLL" message.
"L.BRK"	4 ~ 20	If input is less than "3.2mA" it will display "L.BRK" (Loop Break) message.
"C.E.R.R."	Any Input Selected	The device is out of calibration and need to be sent to factory for re-calibration.



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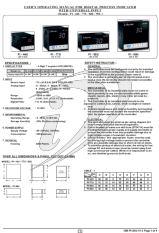
E-mail: sales@itherm.co.in

Website: www.itherm.co.in



<https://www.youtube.com/channel/UCzWGtv0HuHUgZR4KKRyKG1w/videos>

Documents / Resources



[i-therm PI - 44U Process Indicator](#) [pdf] Instruction Manual
PI - 44U, PI - 44U Process Indicator, Process Indicator, Indicator

References

-  [Home - Itherm](#)