

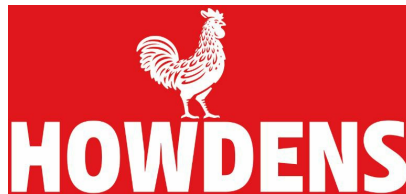


# Howdens Kitchen Drawer Front Fixing Brackets Instruction Manual

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**Howdens Kitchen Drawer Front Fixing Brackets**



## Product Information

This user manual provides instructions for the installation of decor end panels, cornice/pelmets, and thick decor end posts in a kitchen. The manual includes information on fixing methods, cornice profiles, and various style applications.

### Decor End Panels and Cornice/Pelmets

- When using a 12mm thick decor end, 25mm screws should be used for fixing.
  - For profile kitchens, refer to Section 2 of the manual.
  - If tiling the wall or fitting a full-height splashback, leave a gap where the return pelmet meets the wall to accommodate the tile/splashback thickness.
  - Alternative fixing method using cornice screws
1. Position a small piece of cornice on top of the cabinet to determine the fitting position. Secure the fitting onto the cabinet using the provided screws. Check the cornice position.
  2. Position the fittings on all wall cabinets as required.
  3. Once cabinets are secured to the wall, position the mitre bonded cornice sections and gently tighten all the fittings by hand.
  4. Recommended one fitting above each door on a run of cabinets. All corners must be mitre bonded.

### Thick Decor End Post

- Measure and cut the decor end post to the correct height using the installed base/wall/tower cabinet as a guide.
- The decor end post is supplied in one length and will require cutting. Seal exposed cut ends to avoid moisture ingress using a waterproof varnish or PVA.
- Pilot holes need to be drilled before fixing screws.
- Edging strip must be used on exposed edges of the rails for shaker design.
- Cut the decor end panels to the correct size depending on the style application and secure them together as

shown in the assembly diagrams.

## Product Usage Instructions

### Decor End Panels and Cornice/Pelmets

1. For fixing decor end panels, use 25mm screws when using a 12mm thick decor end.
2. If tiling the wall or fitting a full-height splashback, leave a gap where the return pelmet meets the wall to accommodate the tile/splashback thickness.
3. Alternatively, use cornice screws for fixing cornice/pelmets:
  - Position a small piece of cornice on top of the cabinet to determine the fitting position. Secure the fitting onto the cabinet using the provided screws. Check the cornice position.
  - Position the fittings on all wall cabinets as required.
  - Once cabinets are secured to the wall, position the mitre bonded cornice sections and gently tighten all the fittings by hand.
  - Use one fitting above each door on a run of cabinets. Ensure all corners are mitre bonded.

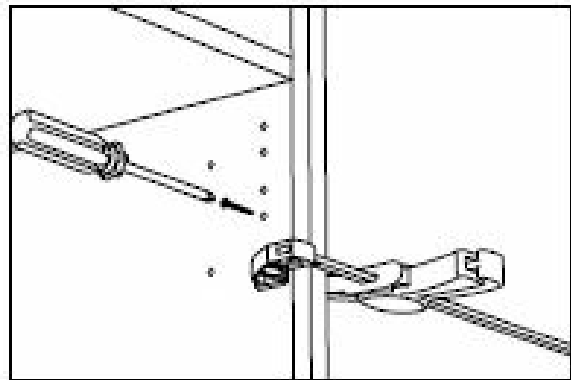
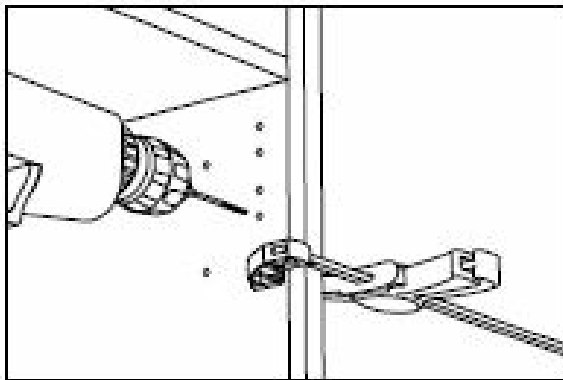
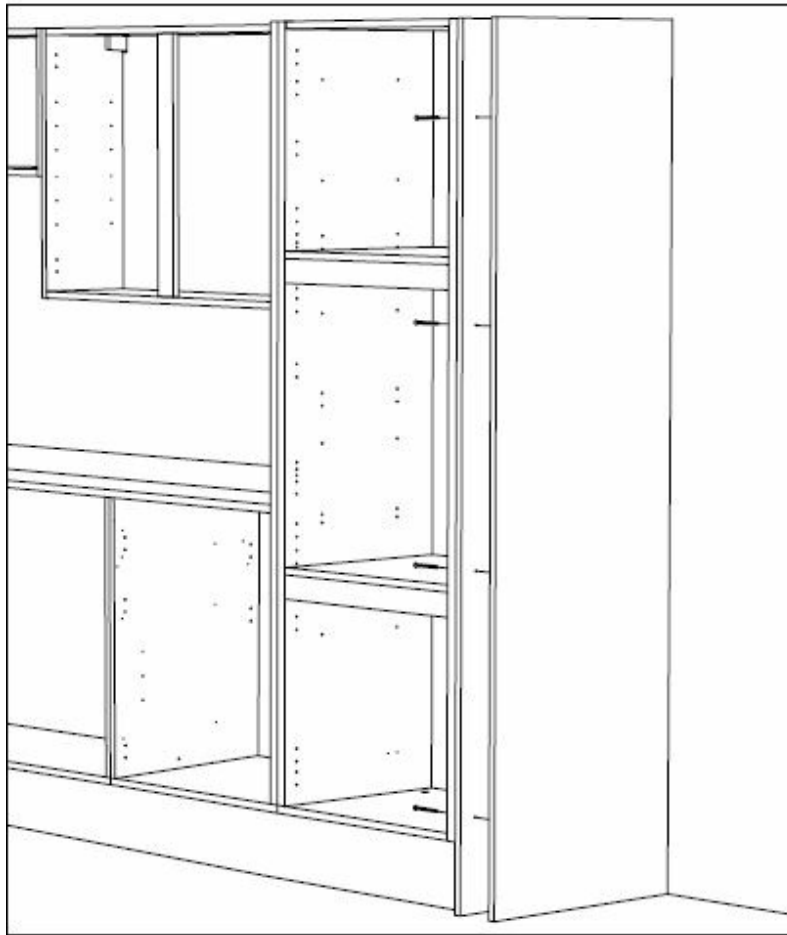
### Thick Decor End Post

1. Measure and cut the decor end post to the correct height using the installed base/wall/tower cabinet as a guide.
2. Seal exposed cut ends of the decor end post to prevent moisture ingress using a waterproof varnish or PVA.
3. Drill pilot holes before fixing screws.
4. Use edging strip on exposed edges of the rails for shaker design.
5. Cut the decor end panels to the correct size for the desired style application.
6. Secure the decor end panels together according to the provided assembly diagrams.

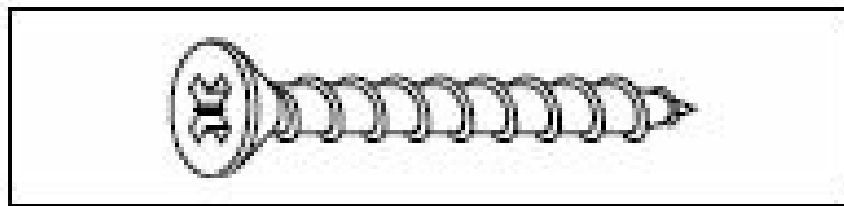
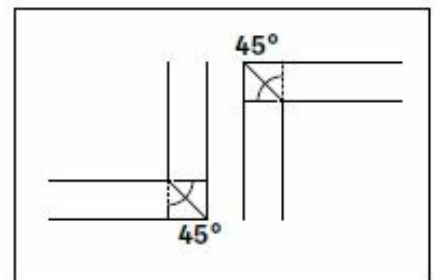
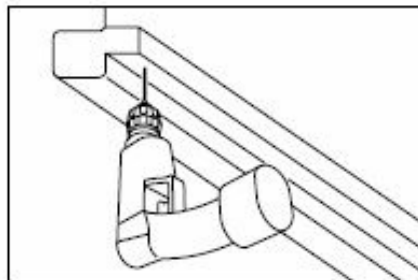
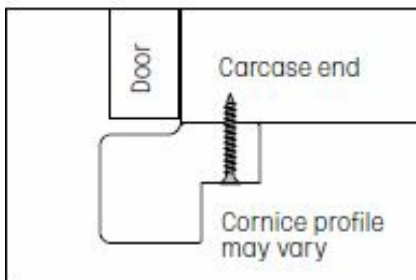
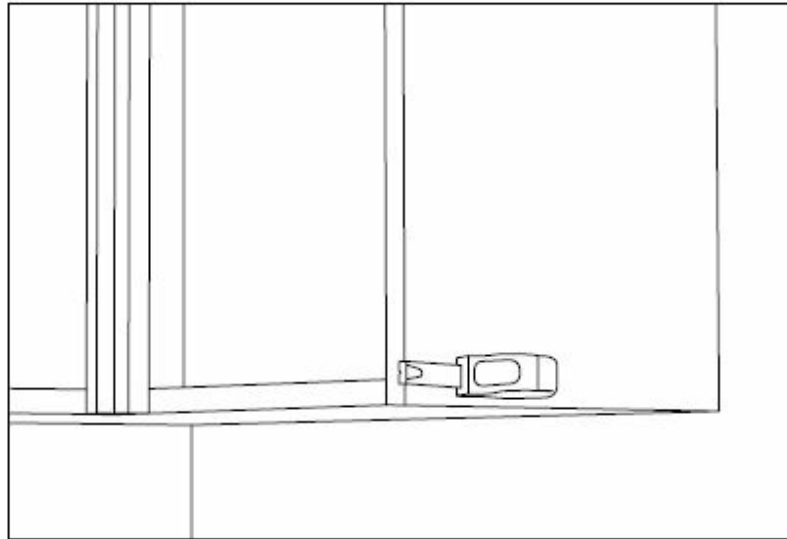
### Fixing

In some installations the fitting of a decor end panel may be required. These will require cutting to size. Secure from the inside using countersunk screws. **NOTE:** Fit the plinth, (if applicable, see page 113), before fitting decor end panel. Cornice fixing should be carried out after decor end panel is in place.

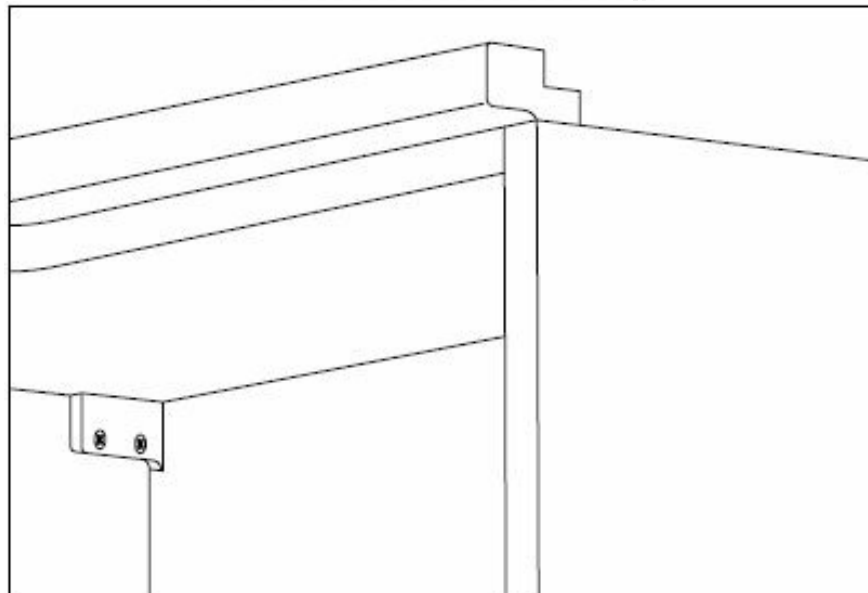
- **IMPORTANT:** To reduce the risk of damage to cut panels due to moisture ingress (where they are exposed to moisture) all raw edges must be sealed using a suitable moisture resistant sealant, such as waterproof varnish or silicone.
- **NOTE:** To finish the cabinet run at the top, a cut decor end can be used to create a thin cornice. Secure to the front of the cabinets using 25mm CSK screws.
- **NOTE:** When using base and wall decor ends, pilot drill the decor end panel and secure to the side of the cabinet using 25mm CSK screws.
- **IMPORTANT NOTE:** When using a 12mm thick decor end, use 25mm screws. For profile kitchens, **see Section 2.**



- Carefully measure the pelmet and cut to the correct lengths. Only use 45° mitre joints at corners, if required. Fix with countersunk screws.
- **NOTE:** If you are tiling the wall or fitting a full-height splashback then a gap should be left where the return pelmet meets the wall to accommodate the tile / splashback thickness.

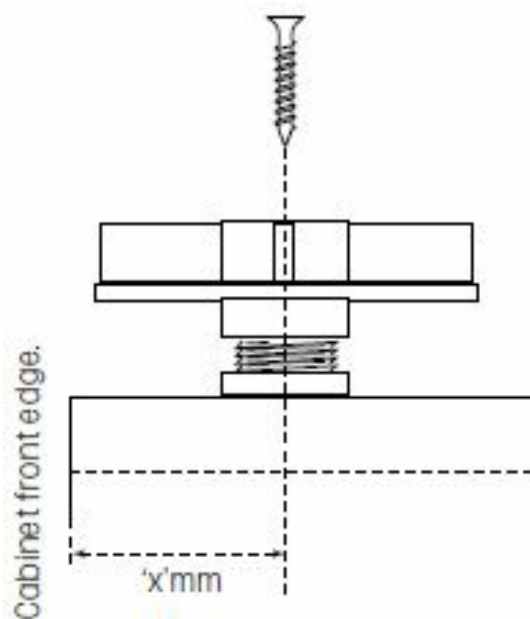
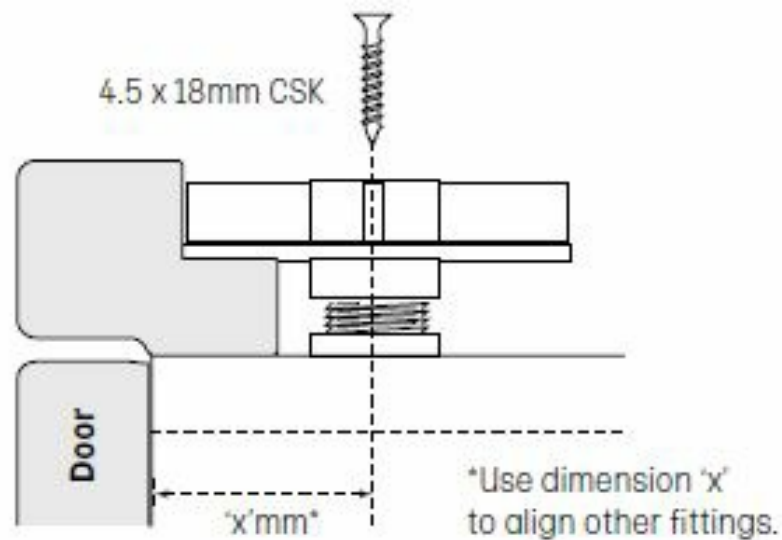


25mm CSK screw



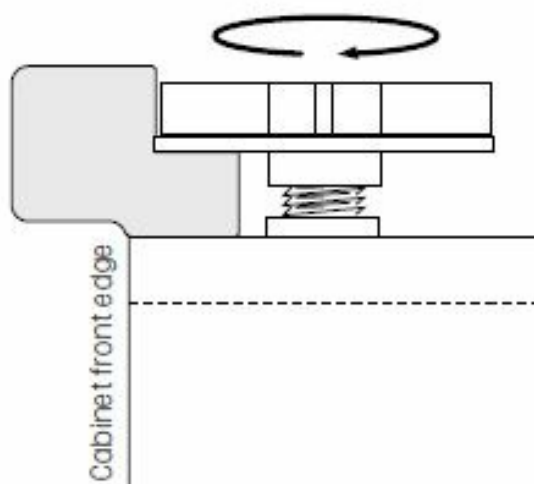
- Carefully measure the cornice and cut to the correct lengths. Only use 45° mitre joints at corners, if required. Drill the cornice at suitable intervals, position the cornice on the top of the cabinet, (making sure the cornice lines up with doors, decor end panels etc.). Screw into the cabinets using countersunk screws.
- **NOTE:** If you are tiling the wall then a gap should be left where the return cornice meets the wall to accommodate the tile thickness. Alternative fixing method – Cornice screws Position a small piece of cornice on top of the cabinet to determine the position of the fitting. Secure the fitting onto the cabinet using the screws provided. Gently tighten and check that the cornice is correctly positioned.

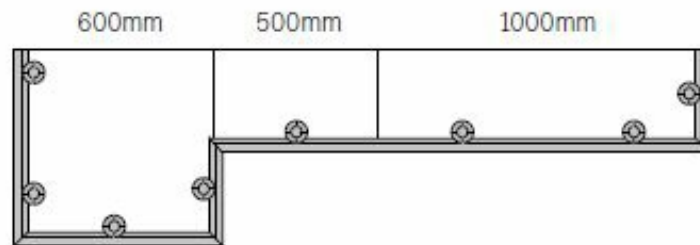
- Position the fittings on all wall cabinets as required, see installation example below.



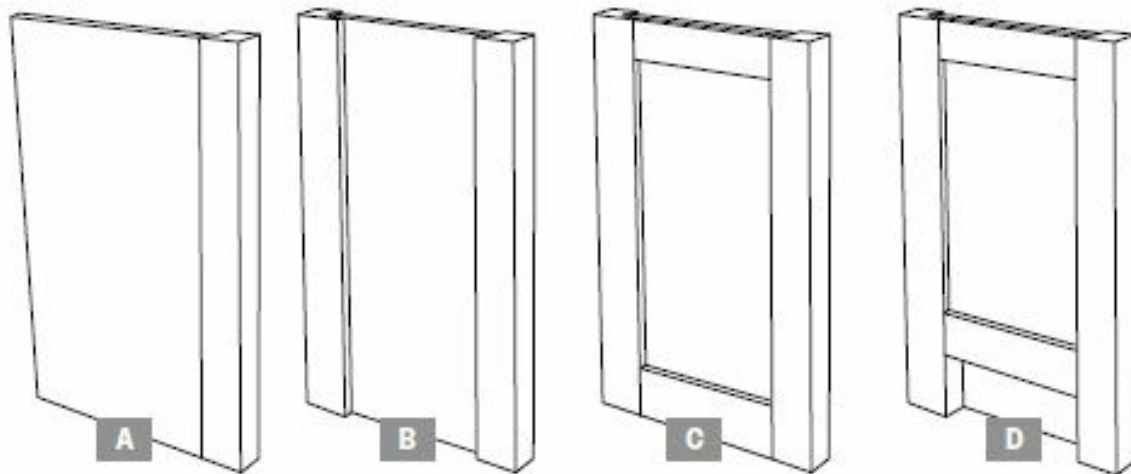
- Once cabinets are secured to the wall, position the mitre bonded cornice sections and gently tighten all the fittings by hand, just enough to hold the cornice securely.
- Installation example We recommend one fitting is used above each door on a run of cabinets as shown below.

**NOTE:** All corners must be mitre bonded.





### Thick decor end post



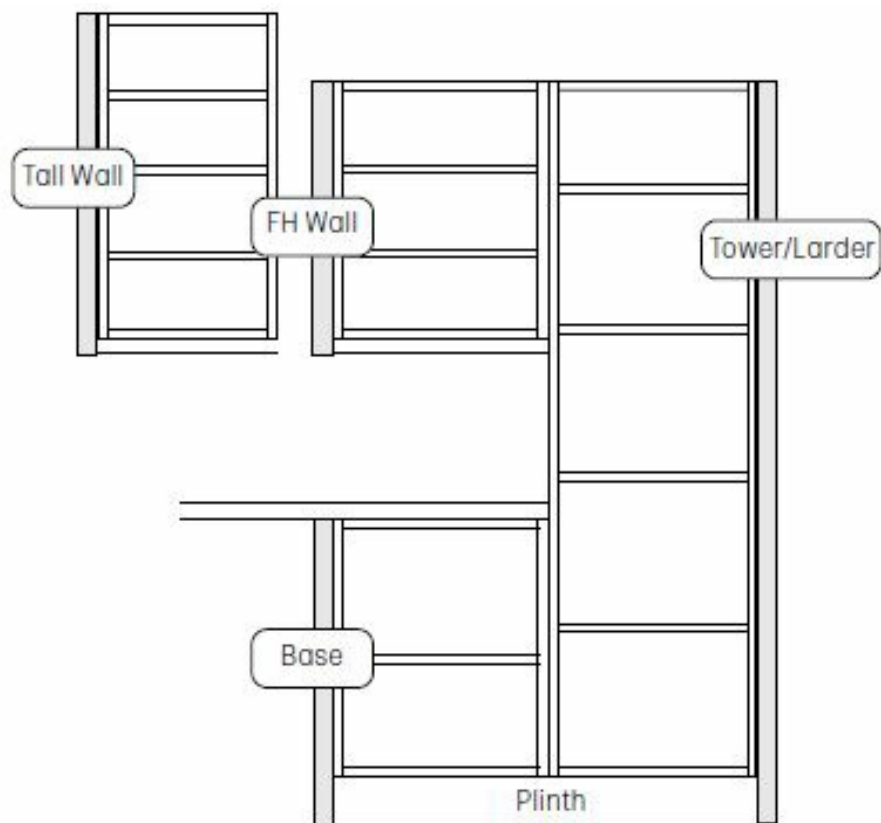
Thick decor end post use examples

### Important Notes:

Ensure packaging is disposed of in a safe environmentally friendly way

- **Note:** Decor end post is supplied in one length and will require cutting. Ensure exposed cut ends are sealed to avoid any moisture ingress using a waterproof varnish or PVA.
- **Note:** Pilot holes need to be drilled before fixing the screws.
- **Note:** Edging strip must be used on exposed edges of the rails (shaker design).

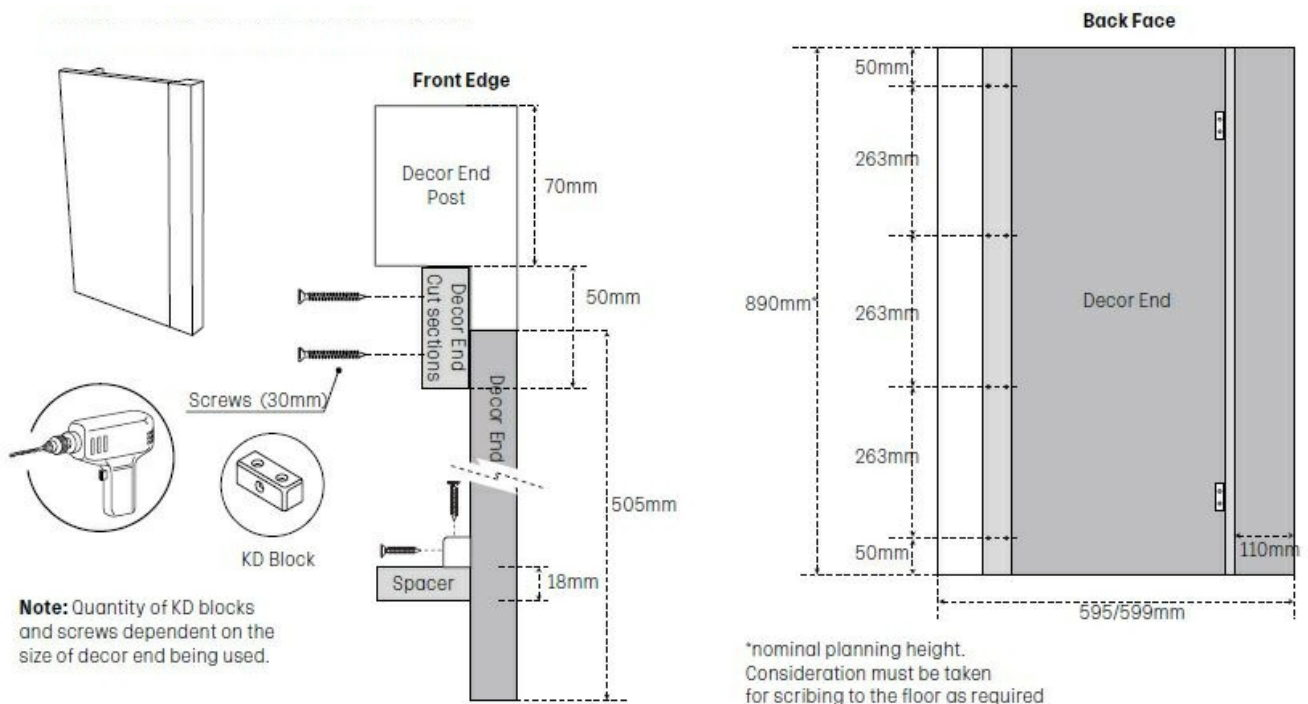
**Applications** Measure and cut the decor end post to the correct height. Note: Use the installed base/wall/tower cabinet as a guide.



- Cut the decor end panels to the correct size depending on your style application and secure together as shown in assembly A , B, C or D.

**Note:** When cutting multiple panels from a decor end, ensure panel efficiency is considered.

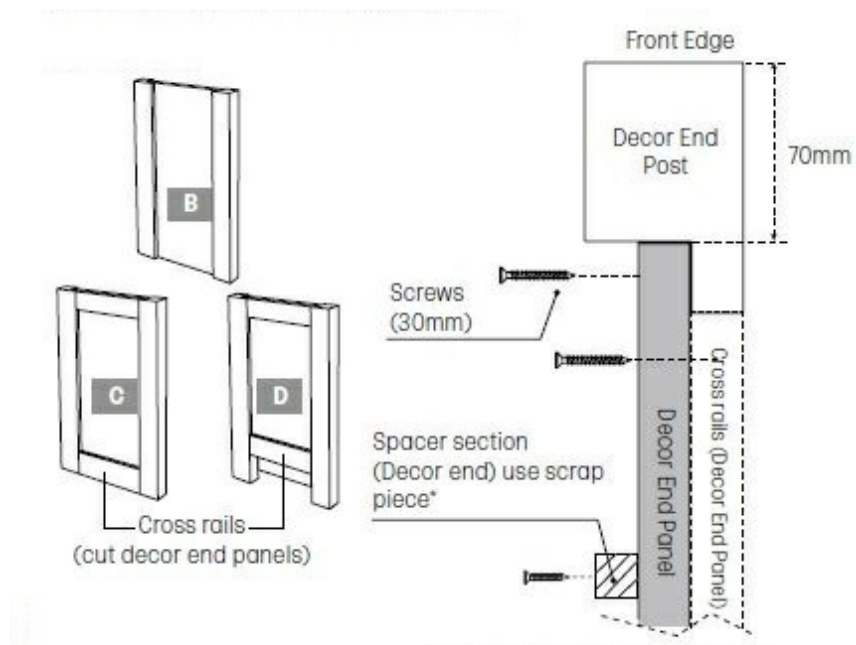
For application 'A', use the 'off-cuts' of decor end panels as blocks to secure/space the decor end from the cabinet. Assembly A Flat decor end style application (base shown)



- Thick decor end post
- Assembly B, C, D

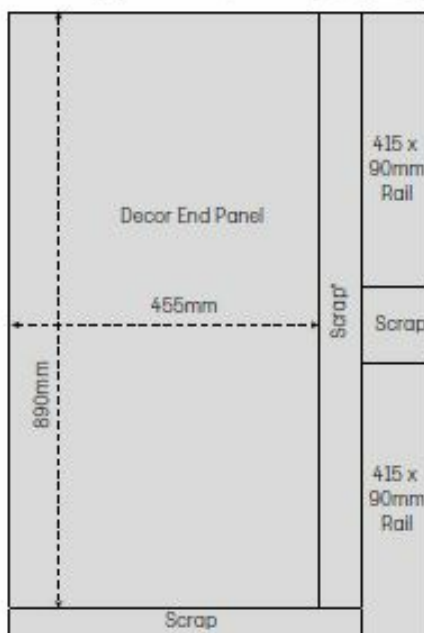
**For a framed decor end style application (base shown)**



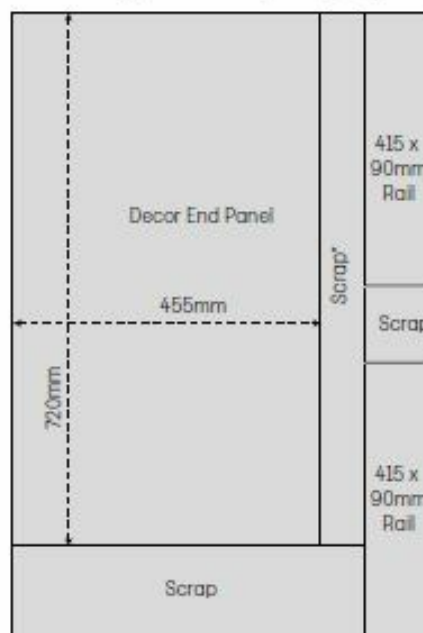


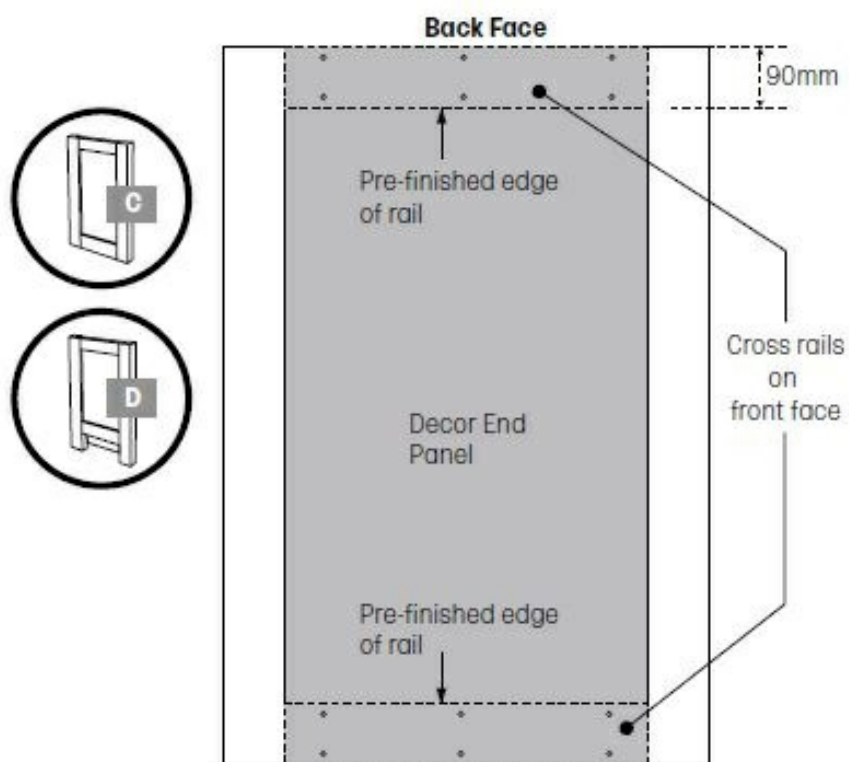
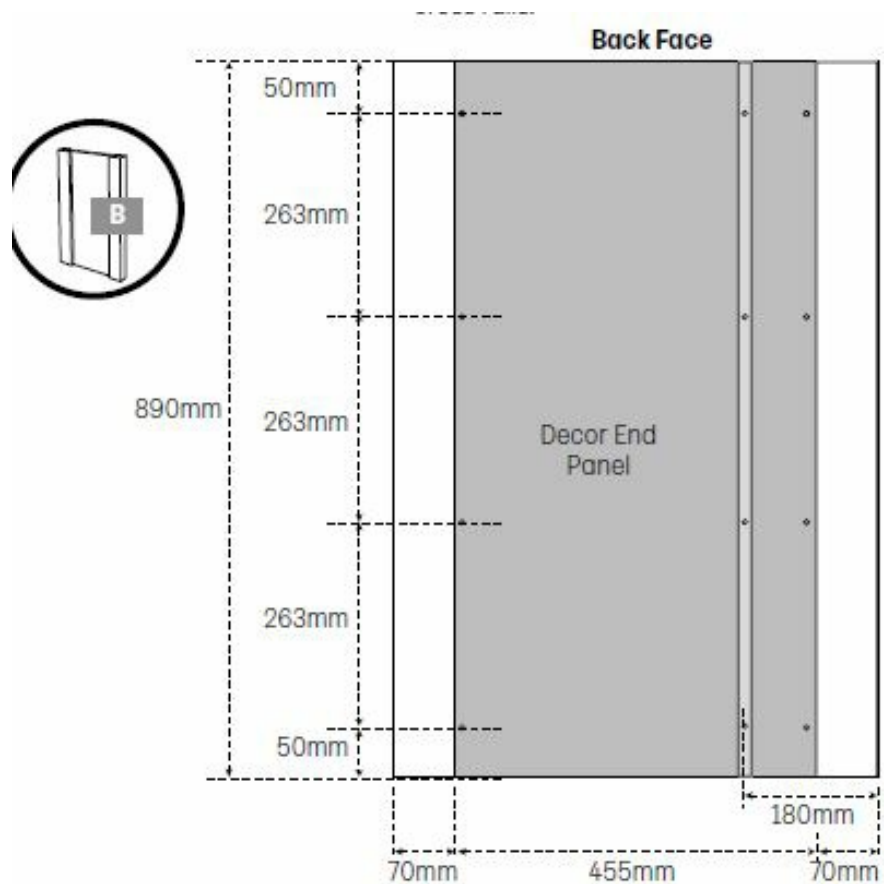
- **Note:** Cross rails (top/bottom) can be secured to the decor end using screws or adhesive
- **Note:** Drill through the decor end panel first before fitting the cross rails.

Cutting plan for options **B** **C**



Cutting plan for option **D**

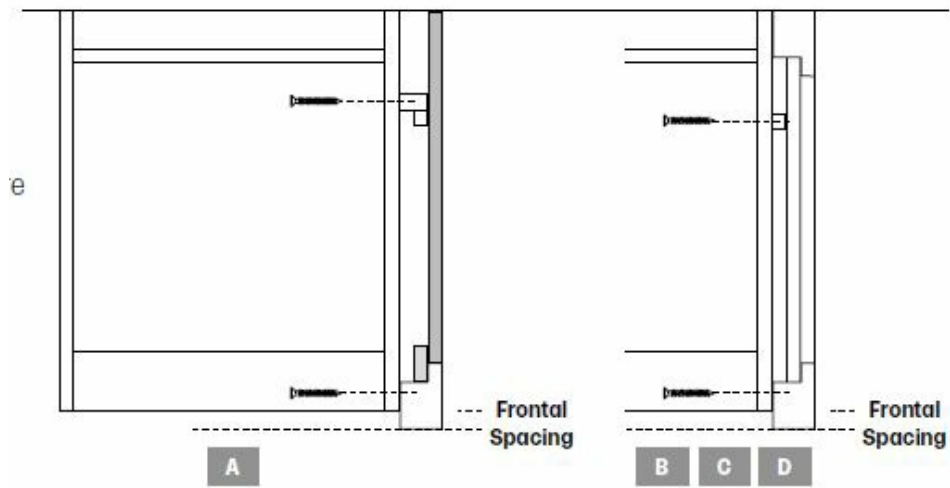




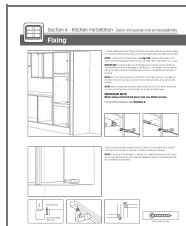
**Note:** Make sure the pre finished edges of the cross rails face the inside of the panel

- Decor end fitting
- Fit the decor end to the side of the cabinet securing through the cabinet using screws

**Note:** Decor end post/decor end may require scribing to the wall.



## Documents / Resources



[Howdens Kitchen Drawer Front Fixing Brackets](#) [pdf] Instruction Manual  
Kitchen Drawer Front Fixing Brackets, Kitchen, Drawer Front Fixing Brackets, Fixing Brackets, Brackets

## References

- [User Manual](#)