

Honeywell Micro Global Limit Switch GLS Installation Guide

Home » Honeywell » Honeywell Micro Global Limit Switch GLS Installation Guide



Contents

- 1 Honeywell Micro Global Limit Switch GLS
- **2 FIELD ADJUSTABLE HEAD**
- **3 OPERATION REQUIREMENTS 3.1 READING OPERATING SPECIFICATIONS**
- **4 PRODUCT**
- **5 WARRANTY**
- 6 Documents / Resources
 - **6.1 References**
- **7 Related Posts**



Honeywell Micro Global Limit Switch GLS



WARNING:

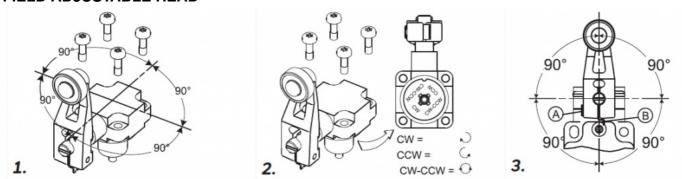
- Consult with local safety agencies and their requirements when designing a machine-control link, interface, and all control elements that affect safety.
- Strictly adhere to all installation instructions.
- Failure to comply with these instructions could result in death or serious injury.
- Ensure switch actuator achieves sufficient travel for positive opening of normally closed (NC) contacts to occur.
- Failure to comply with these instructions could result in death or serious injury.

1. Refer to:

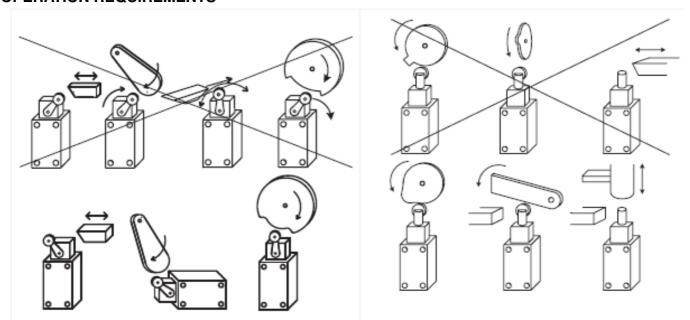
- Page 5 for adjustments.
- Pages 9 to 18 for specific travel distances for each switch code, and specifications.
- Page 5 proper application of limit switches, and switch mounting dimensions.
- 2. Perform adjustments (if desired):
 - Head orientation, page 5.
 - Actuation direction (Figure 2, page 5).
 - Side rotary switches with 90* positive drive levers (catalog listings ending in A1A, A1B, A5A, A5B) (Figure 3):
 - Ensure flats of switch shaft engage groove in actuator lever.
 - Tighten locking screw (A) until tab (B) no longer moves.
- 3. Mount switch using four M5 or #10 screws. Torque screws to 4,9 Nm to 5,9 Nm [43 in-lb to 52 in-lb].
- 4. Remove screws on cover plate.
- 5. Connect stranded wire (0,75 mm2 to 2,5 mm2, 18-14 AWG) or solid wire (0,75 mm2 to 1,5 mm2, 18-16 AWG) to connector terminals (use 90 *C wire when ambient temperature is over 75 *C). Torque switch terminal screws to 0,8 Nm to 1,0 Nm [7 in-lb to 9 in-lb]. Wire strip length should be 7,3 mm [0.29 in] max.
- 6. Seal conduit opening according to instructions in PK 80112.

7. Reassemble cover plate, and torque cover screws to 0,5 Nm [4.4 in-lb].

FIELD ADJUSTABLE HEAD

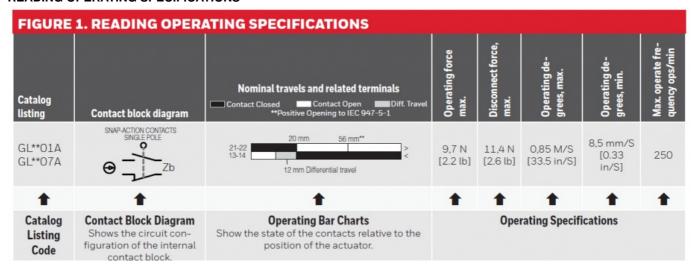


OPERATION REQUIREMENTS



TERMS

- Contact Closed
- Contact Open
- Differential Travel
- Free Position
- Operating Position 1
- Positive Opening 1 to IEC 947-5-1
- Differential Travel 1
- Over Travel
- Maximum Operating Force
- Maximum Disconnect Force



PRODUCT

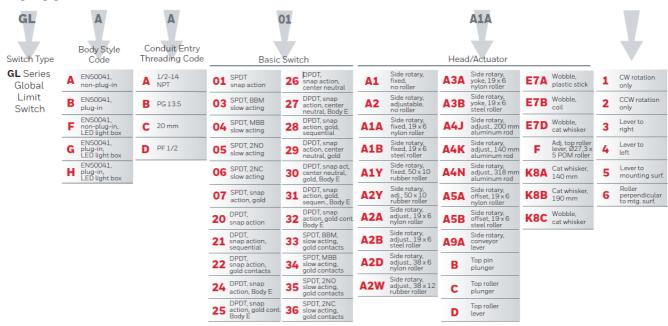


Figure 2. Fixed Lever, Side Rotary Switch - Non-plug-in Body Style, GLZ51 lever, and GLA body

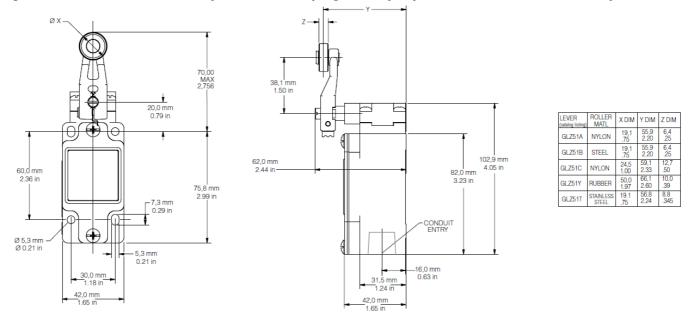


Figure 3. Fixed Lever, Side Rotary Switch - Plug-in Body Style, GLZ51 lever, and GLB body

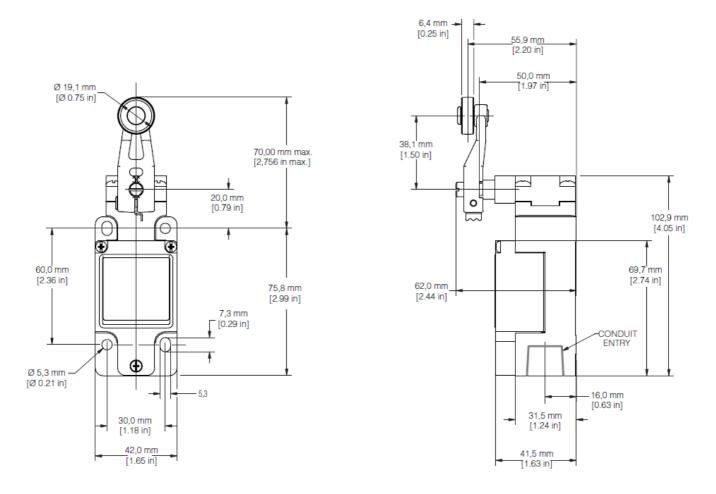
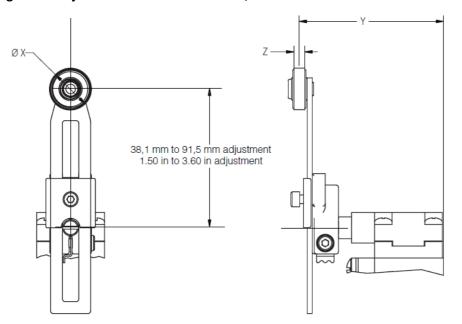
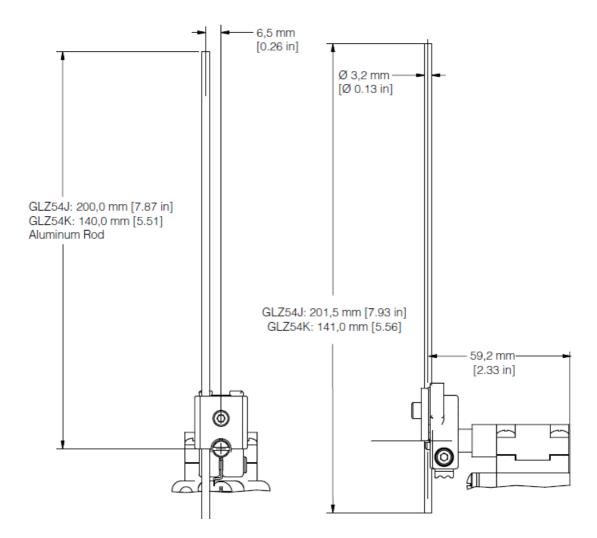


Figure 4. Adjustable Lever Dimensions, GLZ52



LEVER	ROLLER MATL	X DIM	Y DIM	Z DIM
GLZ52A	NYLON	19,1 .75	65,9 2.59	6,4 .25
GLZ52B	STEEL	19,1 .75	65,9 2.59	6,4 .25
GLZ52D	NYLON	38,1 1.5	65,9 2.59	6,4 .25
GLZ52E	NYLON	19,1 .75	79,37 3.125	33,07 1.300
GLZ52W	RUBBER	40,0 1.6	71,5 2.81	12,7 .5
GLZ52Y	RUBBER	50,0 1.97	68,8 2.71	10,0 .39

Figure 5. Aluminum Rod Lever Dimensions, GLZ54



- Free position, operate point, over travel and pre-travel all to EN 50041
- Operating characteristics apply to counter clockwise (CCW) and clock wise (CW) actuation
- Refer to page 5 for instructions on how to read operating characteristics and specifications

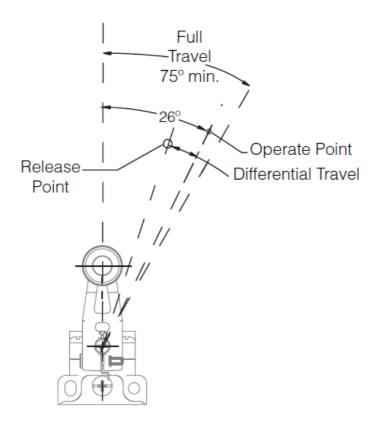
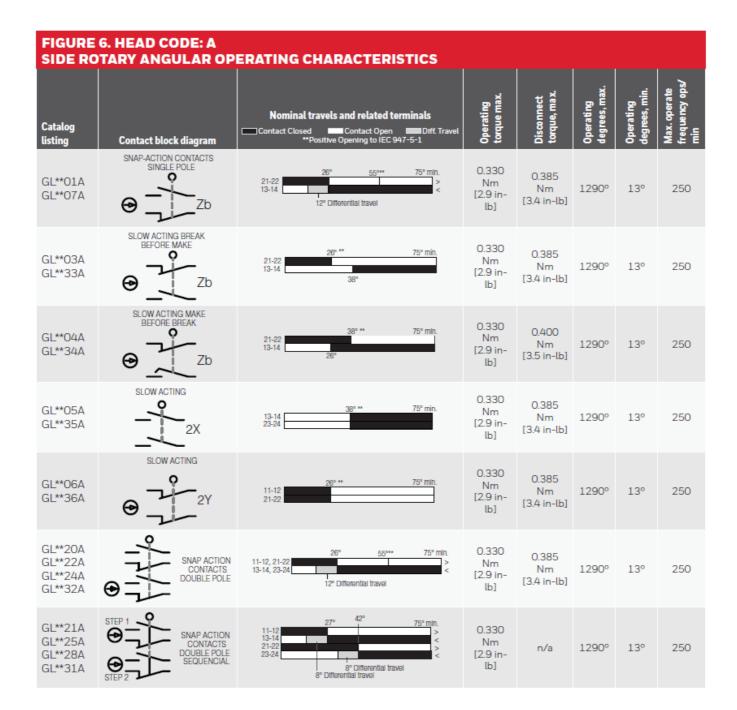


FIGURE 6. HEAD CODE: A



- Cam travel for adjustable lever applies when lever is adjusted to 38,1 mm [1.5 in]
- Refer to page 5 for instructions on how to read operating characteristics and specifications

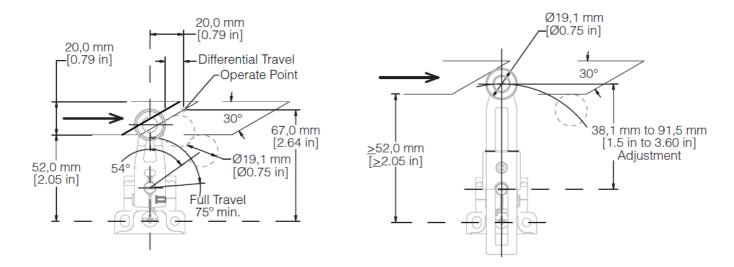
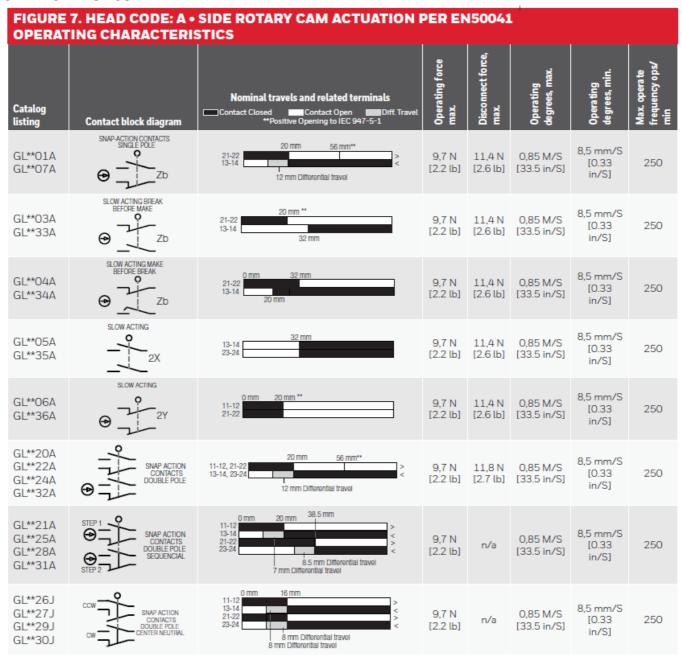


FIGURE 7. HEAD CODE: A • SIDE ROTARY CAM ACTUATION PER EN50041 OPERATING CHARACTERISTICS



- Free position, operate point, overtravel, and pretravel all to EN50041
- Refer to page 5 for instructions on how to read operating characteristics and specifications

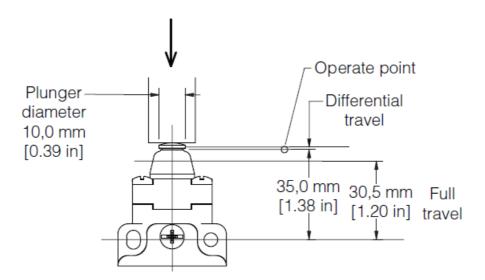


FIGURE 8. HEAD CODE: B
PIN PLUNGER OPERATING CHARACTERISTICS

FIGURE 8. HEAD CODE: B PIN PLUNGER OPERATING CHARACTERISTICS								
Catalog listing	Contact block diagram	Nominal travels and related terminals Contact Closed Contact Open Diff. Travel **Positive Opening to IEC 947-5-1	Operating torque max.	Disconnect torque, max.	Operating degrees, max.	Operating degrees, min.	Max. operate fre- quency ops/min	
GL**01B GL**07B	SNAP-ACTION CONTACTS SINGLE POLE Zb	37.5 35 33** 30.5 21-22 13-14	16 N [3.6 lb]	27 N [6.0 lb]	0,1 M/S [3.9 in/S]	1,0 mm/S [0.04 in/S]	250	
GL**03B GL**33B	SLOW ACTING BREAK BEFORE WAKE Zb	37.5 35** 30.5 21-22 13-14	16 N [3.6 lb]	27 N [6.0 lb]	0,1 M/S [3.9 in/S]	1,0 mm/S [0.04 in/S]	250	
GL**04B GL**34B	SLOW ACTING MAKE BEFORE BREAK	37.5 34** 30.5 21-22 13-14 35 <	16 N [3.6 lb]	27 N [6.0 lb]	0,1 M/S [3.9 in/S]	1,0 mm/S [0.04 in/S]	250	
GL**05B GL**35B	SLOW ACTING 2X	37.5 34 30.5 13-14 > <	16 N [3.6 lb]	27 N [6.0 lb]	0,1 M/S [3.9 in/S]	1,0 mm/S [0.04 in/S]	250	
GL**06B GL**36B	SLOW ACTING 2Y	37.5 35** 30.5 11-12 21-22 34	16 N [3.6 lb]	27 N [6.0 lb]	0,1 M/S [3.9 in/S]	1,0 mm/S [0.04 in/S]	250	
GL**20B GL**22B GL**24B GL**32B	SNAP ACTION CONTACTS DOUBLE POLE	37.5 35 33** 30.5 11-12, 21-22 13-14, 23-24	16 N [3.6 lb]	37 N [8.2 lb]	0,1 M/S [3.9 in/S]	1,0 mm/S [0.04 in/S]	250	
GL**21B GL**25B GL**28B GL**31B	STEP 1 SNAP ACTION CONTACTS OUBLE POLE SEQUENCIAL	37.5 35 33.8 30.5 11-12 13-14 21-22 23-24 0.8 Differential travel 0.8 Differential travel	16 N [3.6 lb]	n/a	0,1 M/S [3.9 in/S]	1,0 mm/S [0.04 in/S]	250	

- Free position, operate point, overtravel, and pretravel all to EN50041
- Refer to page 5 for instructions on how to read operating characteristics and specifications

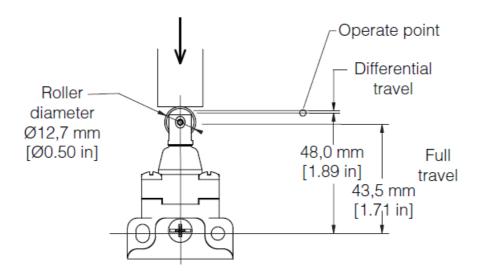


FIGURE 9. HEAD CODE: C
TOP ROLLER PLUNGER PIN ACTUATION OPERATING CHARACTERISTICS

FIGURE 9. HEAD CODE: C TOP ROLLER PLUNGER PIN ACTUATION OPERATING CHARACTERISTICS							
Catalog listing	Contact block diagram	Nominal travels and related terminals Contact Closed Contact Open Positive Opening to IEC 947-5-1	Operating force max.	Disconnect force, max.	Operating velocity, max.	Operating velocity, min.	Max. operate fre- quency ops/min
GL**01C GL**07C	SNAP-ACTION CONTACTS SINGLE POLE Zb	50.5 48 46** 43.5 21-22	16 N [3.6 lb]	27 N [6.0 lb]	0,1 M/S [3.9 in/S]	1,0 mm/S [0.04 in/S]	250
GL**03C GL**33C	SLOW ACTING BREAK BEFORE MAKE	21-22 13-14 48** 43.5 > 47	16 N [3.6 lb]	27 N [6.0 lb]	0,1 M/S [3.9 in/S]	1,0 mm/S [0.04 in/S]	250
GL**04C GL**34C	SLOW ACTING MAKE BEFORE BREAK	50.5 47** 43.5 21-22 13-14 48	16 N [3.6 lb]	27 N [6.0 lb]	0,1 M/S [3.9 in/S]	1,0 mm/S [0.04 in/S]	250
GL**05C GL**35C	SLOW ACTING 2X	50.5 47 43.5 13-14 > <	16 N [3.6 lb]	27 N [6.0 lb]	0,1 M/S [3.9 in/S]	1,0 mm/S [0.04 in/S]	250
GL**06C GL**36C	SLOW ACTING 2Y	50.5 48** 43.5 11-12 21-22	16 N [3.6 lb]	27 N [6.0 lb]	0,1 M/S [3.9 in/S]	1,0 mm/S [0.04 in/S]	250
GL**20C GL**22C GL**24C GL**32C	SNAP ACTION CONTACTS DOUBLE POLE	50.5 48 46** 43.5 11-12, 21-22 13-14, 23-24	16 N [3.6 lb]	37 N [8.2 lb]	0,1 M/S [3.9 in/S]	1,0 mm/S [0.04 in/S]	250
GL**21C GL**25C GL**28C GL**31C	STEP 1 SNAP ACTION CONTACTS OUBLE POLE SEQUENCIAL	50.5 48 45.8 43.5 11-12 13-14 21-22 23-24 < 0.8 Differential travel	16 N [3.6 lb]	n/a	0,1 M/S [3.9 in/S]	1,0 mm/S [0.04 in/S]	250

- Free position, operate point, overtravel, and pretravel all to EN50041
- Refer to page 5 for instructions on how to read operating characteristics and specifications

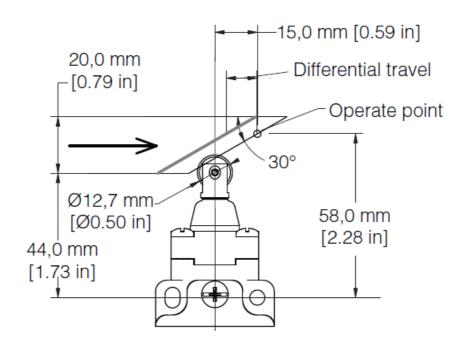


FIGURE 10. HEAD CODE: C
ROLLER PLUNGER CAM ACTUATION PER EN50041 OPERATING CHARACTERISTICS

FIGURE 10. HEAD CODE: C **ROLLER PLUNGER CAM ACTUATION PER EN50041 OPERATING CHARACTERISTICS** Max. operate fre-quency ops/min ocity, max velocity, min. Operating Nominal travels and related terminals Catalog listing Contact block diagram GL**01C 9,3 N 15,6 N 0,17 M/S 1,7 mm/S 250 GL**07C [2.1 lb] [3.5 lb] [6.7 in/S] [0.067 in/S] 1.8 Differential travel GL**03C 9,3 N 15,6 N 0,17 M/S 1,7 mm/S 250 [2.1 lb] [3.5 lb] [6.7 in/S] [0.067 in/S] GL**33C 16.8** GL**04C 9,3 N 15,6 N 0,17 M/S 1,7 mm/S 250 [2.1 lb] [3.5 lb] [6.7 in/S] [0.067 in/S] GL**34C SLOW ACTING GL**05C 9,3 N 15,6 N 0,17 M/S 1.7 mm/S 250 GL**35C [2.1 lb] [3.5 lb] [6.7 in/S] [0.067 in/S] SLOW ACTING GL**06C 15,6 N 0,17 M/S 9,3 N 1,7 mm/S 250 GL**36C [2.1 lb] [3.5 lb] [6.7 in/S] [0.067 in/S] GL**20C SNAP ACTION CONTACTS DOUBLE POLE GL**22C 21,4 N 0,17 M/S 9,3 N 1,7 mm/S 250 GL**24C [2.1 lb] [4.8 lb] [6.7 in/S] [0.067 in/S] 1.8 Differential travel GL**32C GL**21C GL**25C 9,3 N 0,17 M/S 1,7 mm/S 250 GL**28C [2.1 lb] [6.7 in/S] [0.067 in/S] GL**31C 1.4 Differential travel

- Free position, operate point, overtravel, and pretravel all to EN50041
- Refer to page 5 for instructions on how to read operating characteristics and specifications

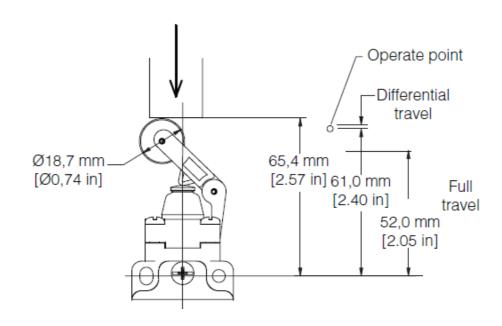
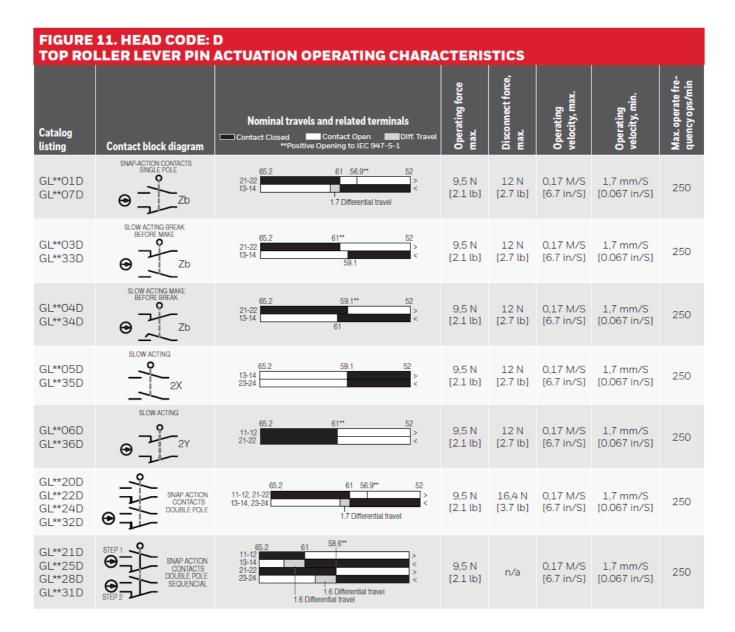


FIGURE 11. HEAD CODE: D TOP ROLLER LEVER PIN ACTUATION OPERATING CHARACTERISTICS



- Free position, operate point, overtravel, and pretravel all to EN50041
- Refer to page 5 for instructions on how to read operating characteristics and specifications

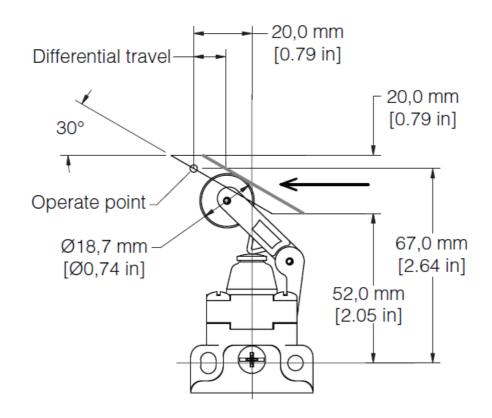
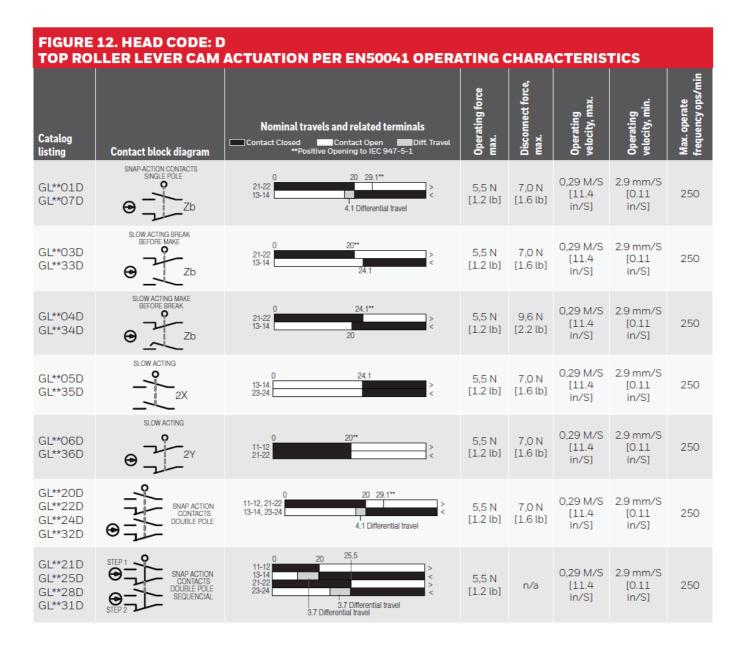


FIGURE 12. HEAD CODE: D
TOP ROLLER LEVER CAM ACTUATION PER EN50041 OPERATING CHARACTERISTICS



Head Code: E · WOBBLE AND CAT WHISKER ACTUATOR DIMENSIONS

Figure 13. Coil Actuator

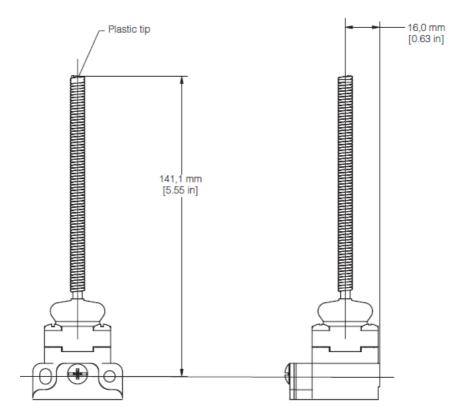


Figure 14. Plastic Rod and Flexible Cable

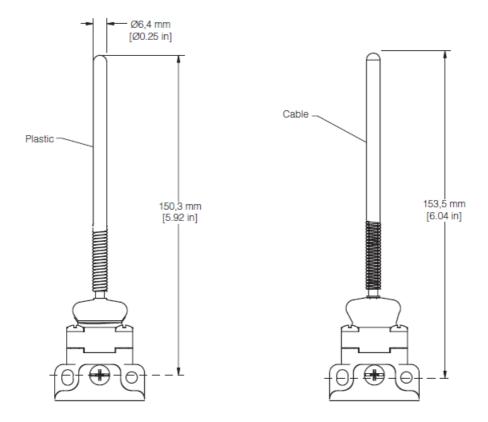
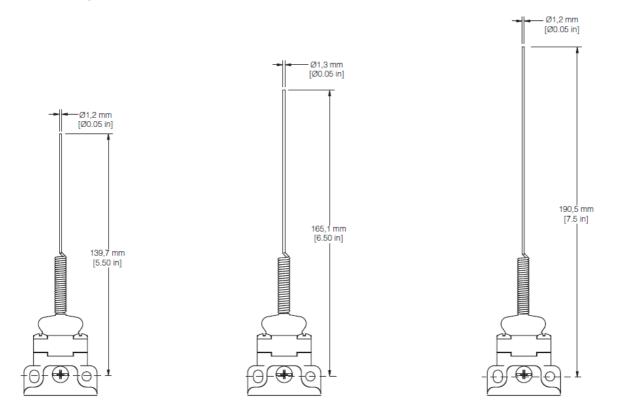


Figure 15. Cat Whisker Wobbles

5.5 inches (stainless steel)

6.5 inches (stainless steel) 7.5 inches (stainless steel)



- Free position, operate point, overtravel, and pretravel all to EN50041
- Refer to page 5 for instructions on how to read operating characteristics and specifications

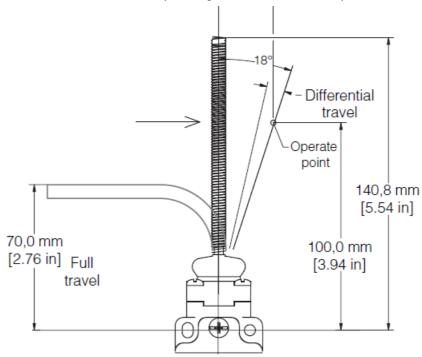
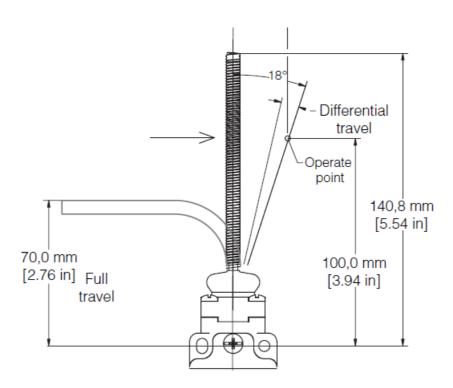


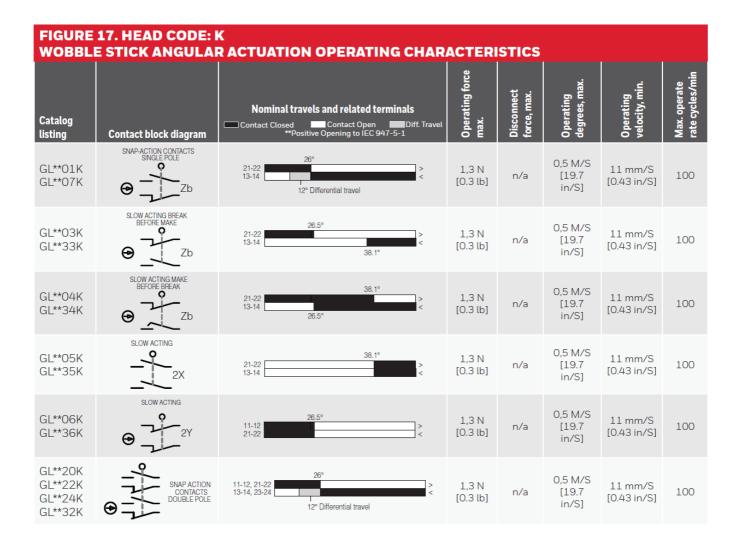
FIGURE 16. HEAD CODE: E **WOBBLE STICK ANGULAR ACTUATION OPERATING CHARACTERISTICS**

FIGURE 16. HEAD CODE: E **WOBBLE STICK ANGULAR ACTUATION OPERATING CHARACTERISTICS** force Operating 1 force, max. Operating Nominal travels and related terminals Catalog Contact Open iitive Opening to IEC 947-5-1 listing Contact block diagram GL**01K 0,1 N n/a 360° 80 100 GL**07K [0.9 lb] 8° Differential travel GL**03K 0,1 N n/a 360° 80 100 [0.9 lb]GL**33K GL**04K 0,1 N 21-22 13-14 n/a 360° 80 100 GL**34K [0.9 lb]GL**05K 0,1 N 13-14 23-24 360° 80 100 n/a GL**35K [0.9 lb]GL**06K 0,1 N n/a 360° 80 100 GL**36K [0.9 lb]GL**20K SNAP ACTION CONTACTS DOUBLE POLE GL**22K 0,1 N 360° 80 100 n/a GL**24K GL**32K [0.9 lb] 8° Differential travel

- Free position, operate point, overtravel, and pretravel all to EN50041
- Refer to page 5 for instructions on how to read operating characteristics and specifications



WOBBLE STICK ANGULAR ACTUATION OPERATING CHARACTERISTICS



WARRANTY

Honeywell warrants goods of its manufacture as being free of defective materials and faulty workmanship. Honeywell's standard product warranty applies unless agreed to otherwise by Honeywell in writing; please refer to your order acknowledgement or consult your local sales office for specific warranty details. If warranted goods are returned to Honey-well during the period of coverage, Honeywell will repair or replace, at its option, without charge those items it finds defective. The foregoing is buyer's sole remedy and is in lieu of all other warranties, expressed or implied, including those of merchantability and fitness for a particular purpose. In no event shall Honeywell be liable for consequential, special, or indirect damages.

While Honeywell may provide application assistance personally, through our literature and the Honeywell web site, it is up to the customer to determine the suitability of the product in the application. Specifications may change without notice. The information we supply is believed to be accurate and reliable as of this printing. However, we assume no responsibility for its use.

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Documents / Resources



References

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Manuals+,