

**Genmitsu**  
4030V1 CNC Router  
Machines



# Genmitsu 4030V1 CNC Router Machines User Guide

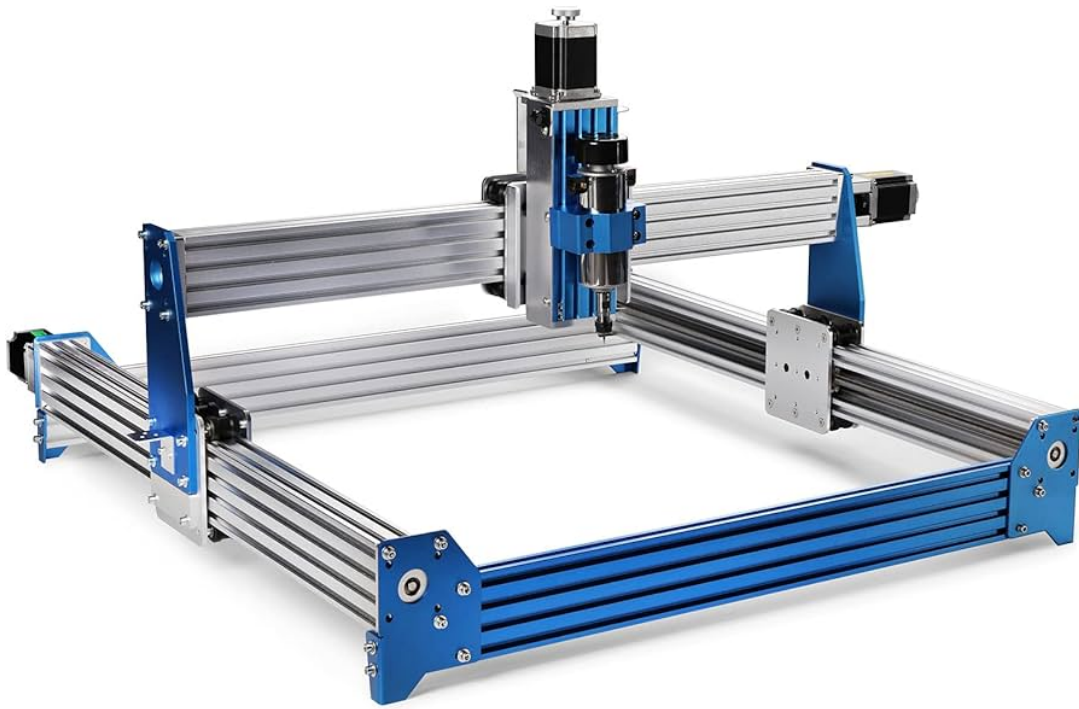
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# Genmitsu

**Genmitsu 4030V1 CNC Router Machines**



## Product Specifications

- **Product:** Genmitsu PROVerXL 4030 V1 Flexi-Pack
- **Model:** 1307FS9-7'MFYJ1BDL
- **Release Date:** July 2024

## Product Information

The Genmitsu PROVerXL 4030 V1 Flexi-Pack is a CNC machine that includes XY-Axis Module Connection Sheet Metal and Z-Axis Module without Spindle. It is designed for precision cutting and carving tasks.

## Package List

The package includes various components like front and rear legs, motor seat, coupler, limit switch sheet metal, gantry support metal, gantry side panels, drag chain brackets, socket head cap screws, flat head cap screws, gaskets, spring shims, T-nut, and Allen wrenches.

## Product Installation Instructions

1. Review the parts list to ensure all components are present.
2. Refer to the detailed installation guide provided in the extension kit or the electronic version of the manual.
3. Assemble the front and rear legs as per the instructions.
4. Install the motor seat and coupler.
5. Attach the gantry support metal and side panels.
6. Mount the drag chain brackets and limit switch sheet metal.
7. Connect the X-Axis and Y-Axis drag chain brackets.
8. Install the Z-Axis module.

## Product Contact Information

For technical support, contact us via email at [support@sainsmart.com](mailto:support@sainsmart.com). You can also reach out for help on our

[Facebook Messenger](#) or join our Facebook group for community support.

## FAQ

- **What should I do if I have missing parts?**

Please contact our support team via email at [support@sainsmart.com](mailto:support@sainsmart.com) for assistance with missing parts.

- **How can I access the electronic version of the manual?**

Scan the QR code provided in the manual to access the electronic version of the manual.

## Welcome

- Thank you for purchasing the Genmitsu PROVerXL 4030 V1 Flexi-Pack (XY-Axis Module Connection Sheet Metal and Z-Axis Module without Spindle) from SainSmart.
- Please review the following parts list to determine if there are any missing parts. For a detailed installation guide, please refer to the instruction manual included in the extension kit, or if you have not purchased the extension kit for Genmitsu PROVerXL 4030V1, please scan the QR code below to get the electronic version of the manual.

### Scan To Find

PROVerXL 4030V1 Extension Kit Guide

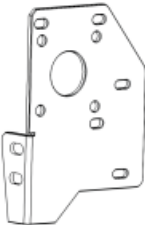
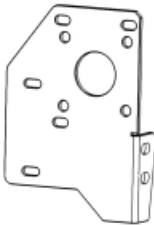

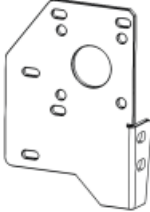
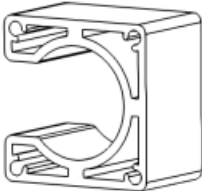
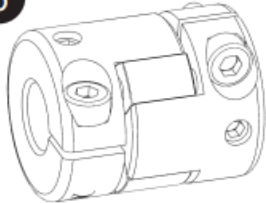


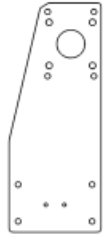


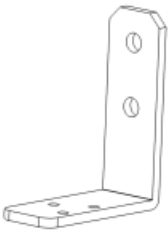
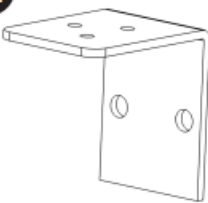

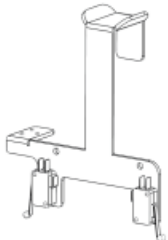
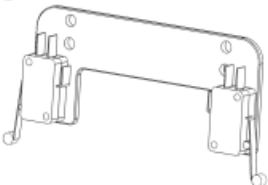
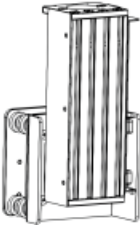
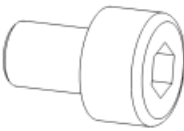
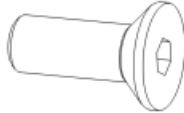
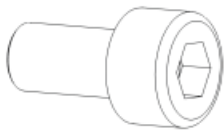
For technical support, please email us at [support@sainsmart.com](mailto:support@sainsmart.com).

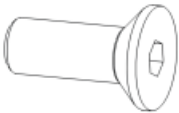
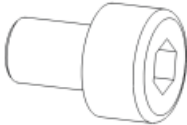

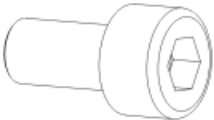





Help and support is also available from our Facebook group. (SainSmart Genmitsu CNC Users Group)



## Package List

<p>1</p>  <p>Front Leg (Left) With 18, 24,25 and 21, 24, 25</p>	<p>2</p>  <p>Front Leg (Right) With 18, 24,25 and 21, 24, 25</p>	<p>3</p>  <p>Rear Leg (Left) With 18, 24,25 and 21, 24, 25</p>
<p>4</p>  <p>Rear Leg (Right) With 18, 24,25 and 21, 24, 25</p>	<p>5</p>  <p>(3) Motor Seat</p>	<p>6</p>  <p>(3) Coupler</p>
<p>7</p>  <p>(4) Limit Switch Sheet Metal With 20, 26</p>	<p>8</p>  <p>(2) Gantry Support Metal With 18</p>	<p>9</p>  <p>(2) Gantry Side Panels With 18, 24,25 and 21, 23, 25</p>


<p><b>10</b></p>  <p><b>X-Axis Drag Chain Bracket 1</b> With 18, 24,25</p>	<p><b>11</b></p>  <p><b>X-Axis Drag Chain Bracket 2</b> With 22</p>	<p><b>12</b></p>  <p><b>Y-Axis Drag Chain Bracket 1</b> With 16, 26</p>
<p><b>13</b></p>  <p><b>Y-Axis Drag Chain Bracket 2</b> With 16</p>	<p><b>14</b></p>  <p><b>X-Axis Limit Switch Sheet Metal</b> With 16</p>	<p><b>15</b></p>  <p><b>Z-Axis Module</b> With 17</p>
<p><b>16</b></p>  <p><b>(7) M5*8 Socket Head Cap Screws</b></p>	<p><b>17</b></p>  <p><b>(3) M5*10 hex socket flat head cap screws</b></p>	<p><b>18</b></p>  <p><b>(38) M5*14 Socket Head Cap Screws</b></p>

<p>19</p>  <p>(9) M4*6 hex socket flat head cap screws For drag chain fixing</p>	<p>20</p>  <p>(10) M5*6 Socket Head Cap Screws</p>	<p>21</p>  <p>(30) M5*20 Socket Head Cap Screws</p>
<p>22</p>  <p>(3) M4*8 Socket Head Cap Screws</p>	<p>23</p>  <p>(9) 5.5*10*1 Flat gasket</p>	<p>24</p>  <p>(40) 5.5*12*1 Flat gasket</p>
<p>25</p>  <p>(55) M5 spring shims</p>	<p>26</p>  <p>(12) M5 T-nut</p>	<p>27</p>  <p>Allen Wrench (2mm, 2.5mm, 3mm, 4mm)</p>

## ABOUT COMPANY

- If you need any assistance, please contact us via:
  - Email: [support@sainsmart.com](mailto:support@sainsmart.com)
  - Facebook messenger: <https://m.me/SainSmart>
- Help and support is also available from our Facebook Group

## Documents / Resources

	<p><a href="#">Genmitsu 4030V1 CNC Router Machines</a> [pdf] User Guide 4030V1 CNC Router Machines, 4030V1, CNC Router Machines, Router Machines, Machines</p>
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## References

- [User Manual](#)

## **Manuals+. Privacy Policy**

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