



# FLASHFORGE P01 Adventurer 4 Series 3D Printer User Guide

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FLASHFORGE P01 Adventurer 4 Series 3D Printer



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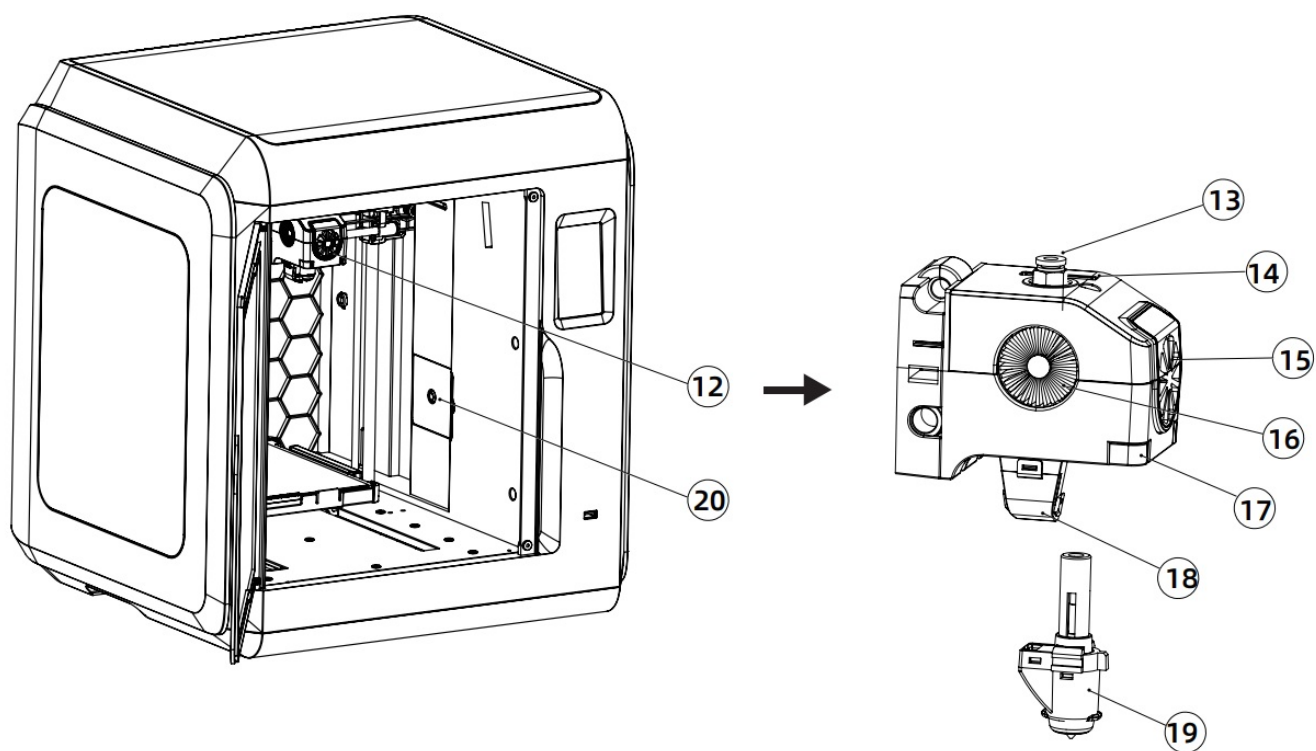
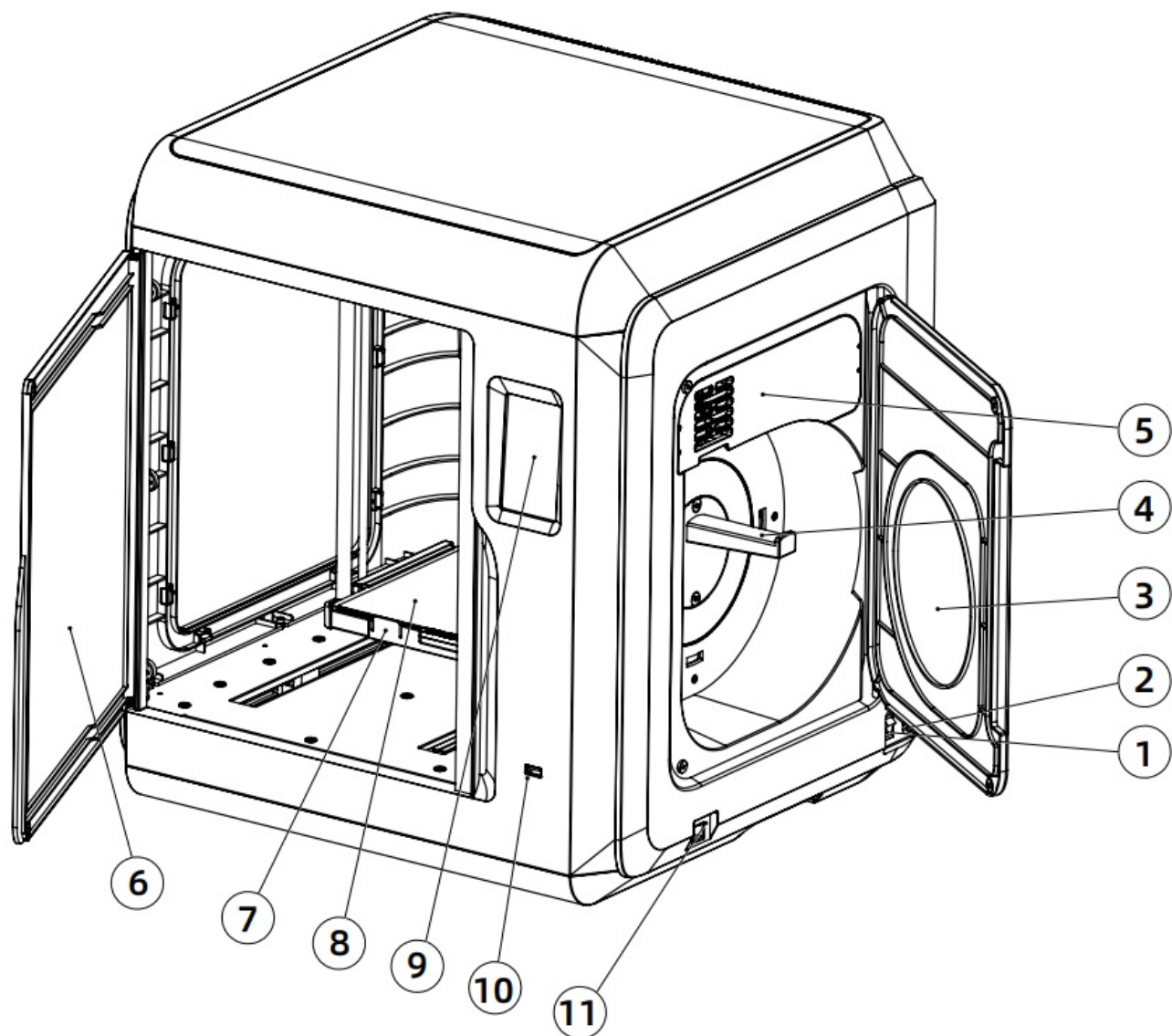
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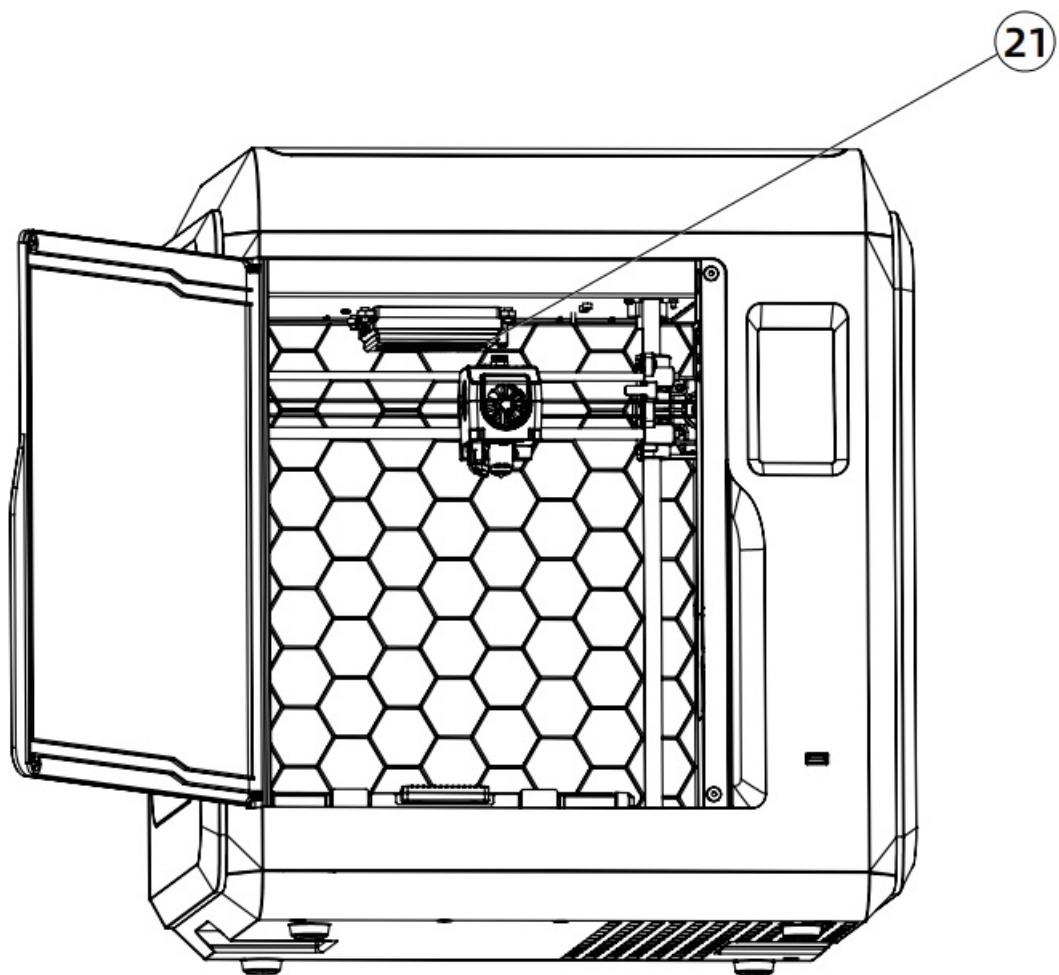
## Adventurer 4 Series Quick Start Guide

### Component Introduction

#### 1. Power switch

2. Power socket
3. Filament cover
4. Spool holder
5. Filament intake cover
6. Front cover
7. Platform base
8. Build plate
9. Touch screen
10. USB
11. Ethernet input
12. Extruder
13. Filament guide tube joint
14. Cable slot
15. Fan for cooling model
16. Fan for cooling extruder
17. Buckle
18. Air duct
19. Nozzle
20. Camera(AD4)
21. Air filter(AD4)

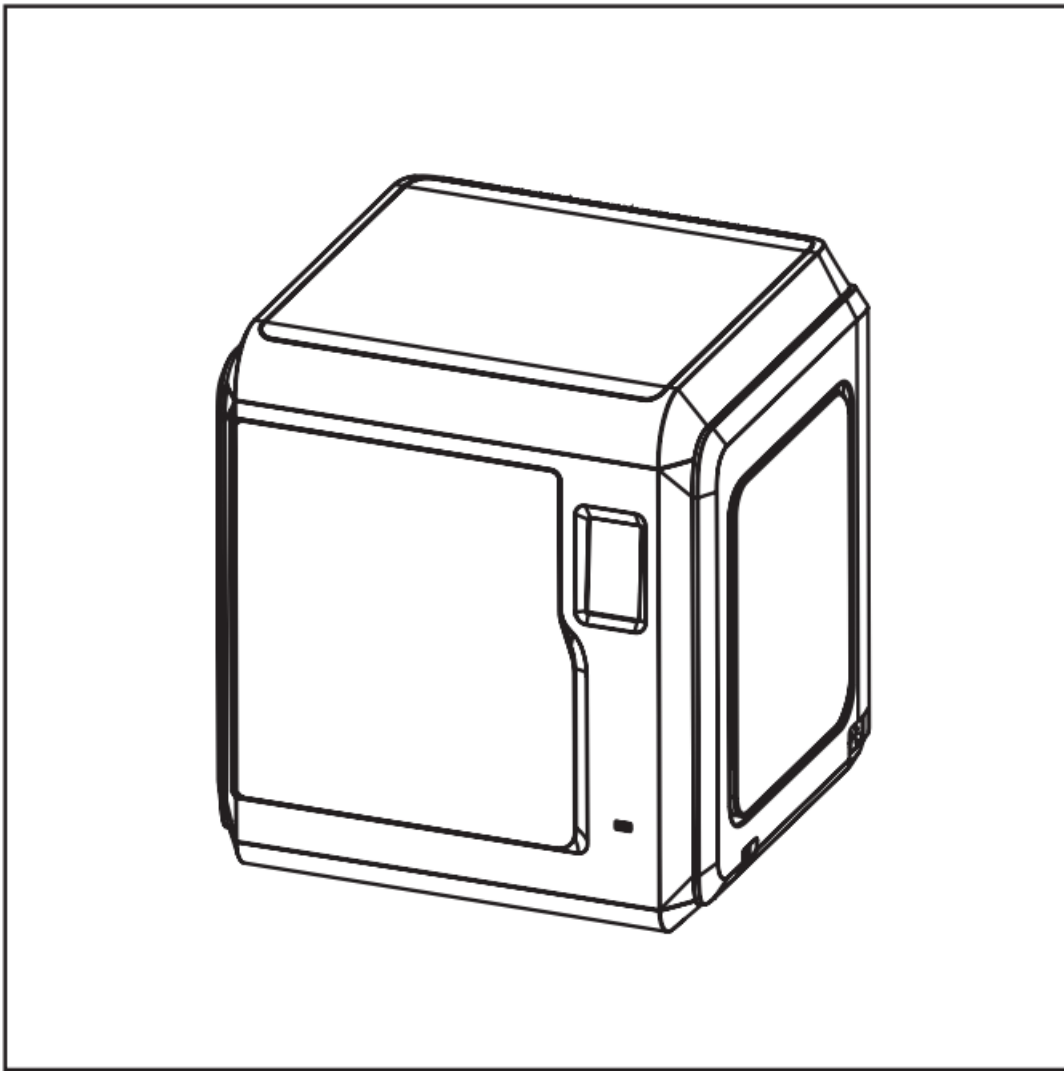




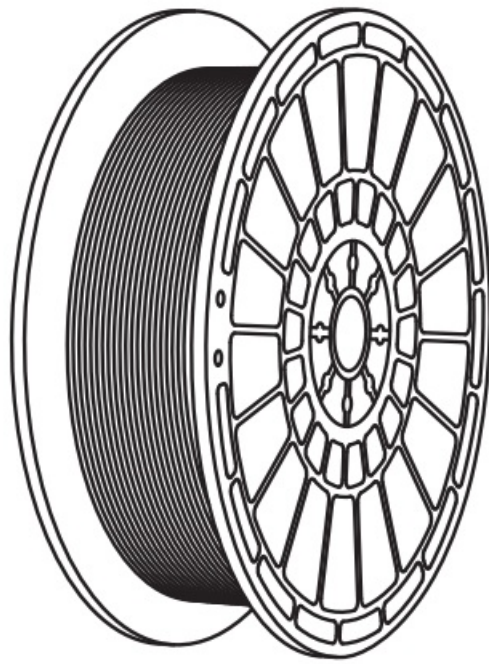
Adventurer 4 lite features a glass platform with no camera and no air filter.

### **Packing Specification**

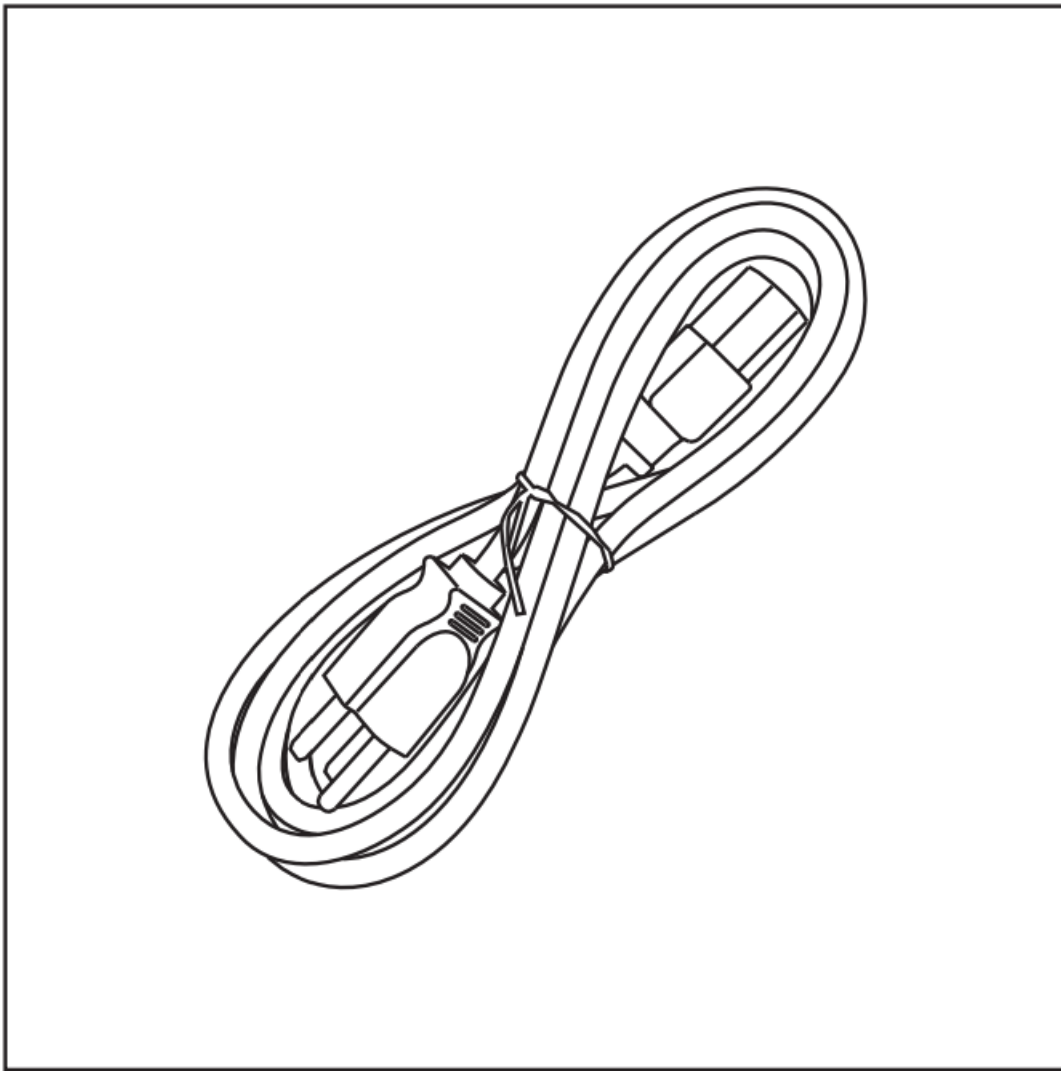
- 3D Printer



- Filament



- Power Cable



- After-Sales Service Card





# 售后服务卡

## After-sales Service Card

浙江闪铸三维科技有限公司  
FLASHFORGE CORPORATION

- Quick Start Guide



EN/CN/DE/FR/한-A01 Adventurer 4 Series / 冒险家4 系列

# Quick Start Guide

## 快速启动指南

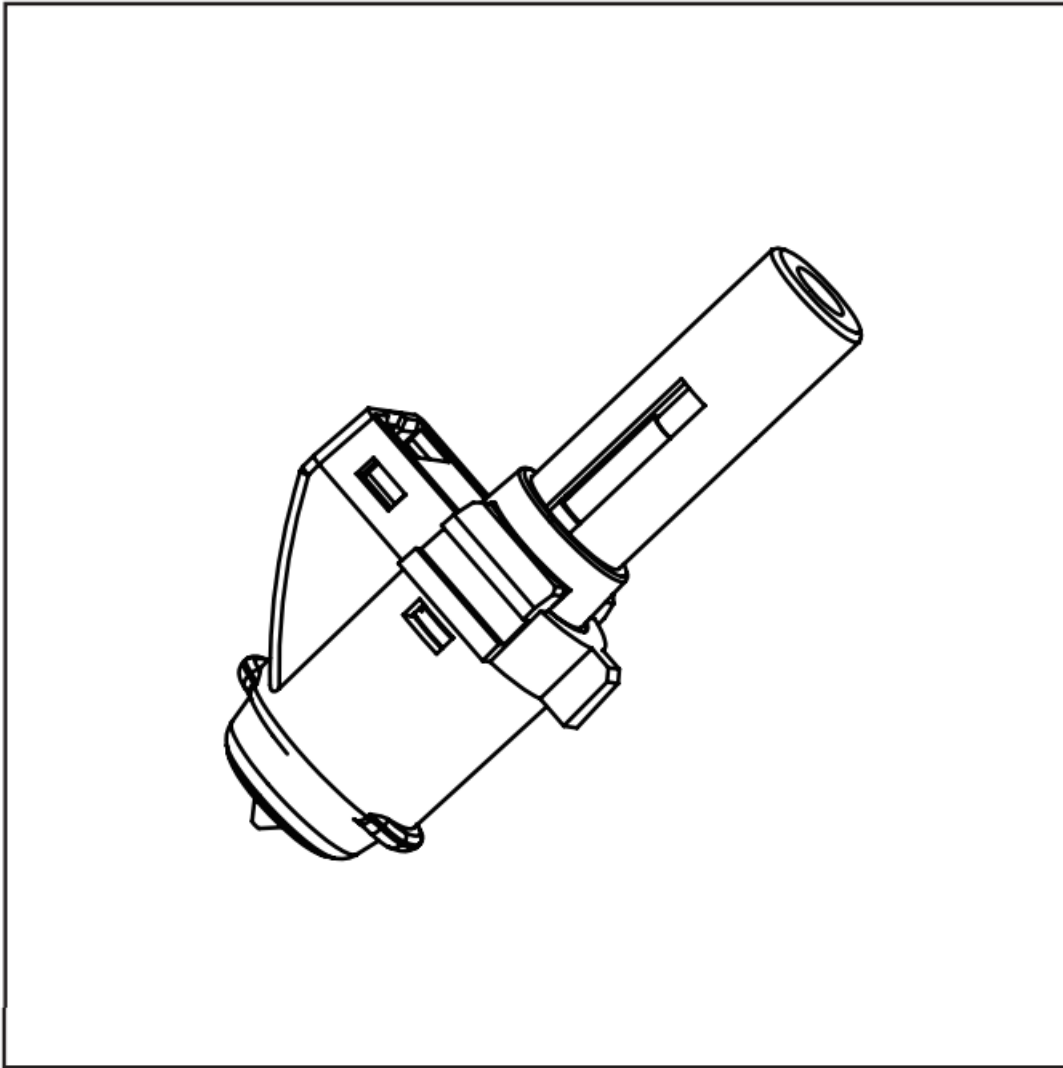
EN P01 / CN P07 / DE P13 / FR P19 / 한 P25

### WARNING 注意事项

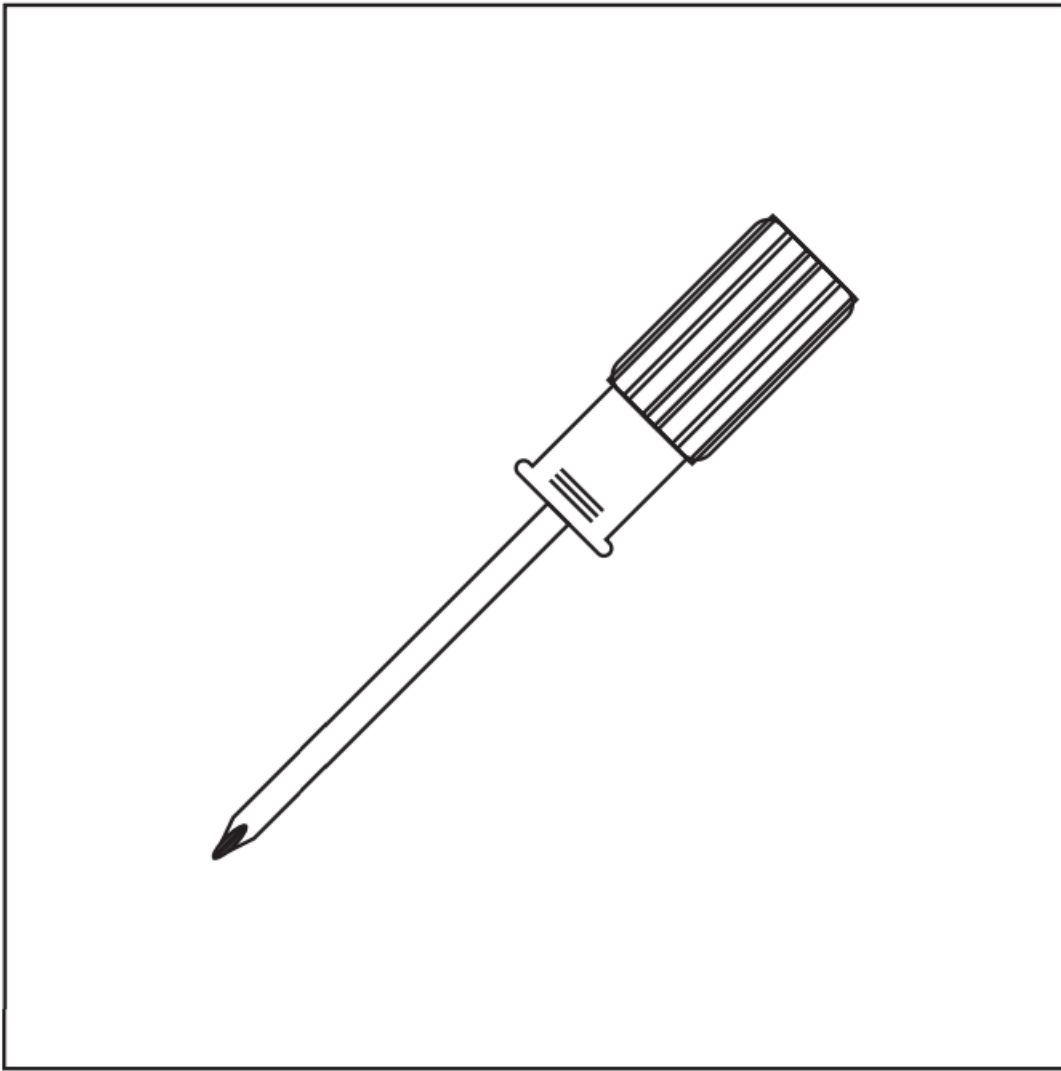
1. Do not remove the wrapping around the nozzle.
  2. Hot! Avoid touching the heating nozzle in operation.
  3. Moving parts in printer may cause injury. Do not wear gloves or other sources of entanglement in operation.
1. 切勿去除包裹在喷嘴处的耐高温材料。
  2. 高温危险！打印机喷嘴在工作时会被加热，操作时请避免接触！
  3. 可动部件可能会造成卷入挤压和切割伤害。操作机器时请不要配戴手套或缠绕物。

This guide is only applicable to FLASHFORGE Adventurer 4 Series 3D printer  
本手册仅适用于闪铸科技 冒险家4 系列 3D 打印机

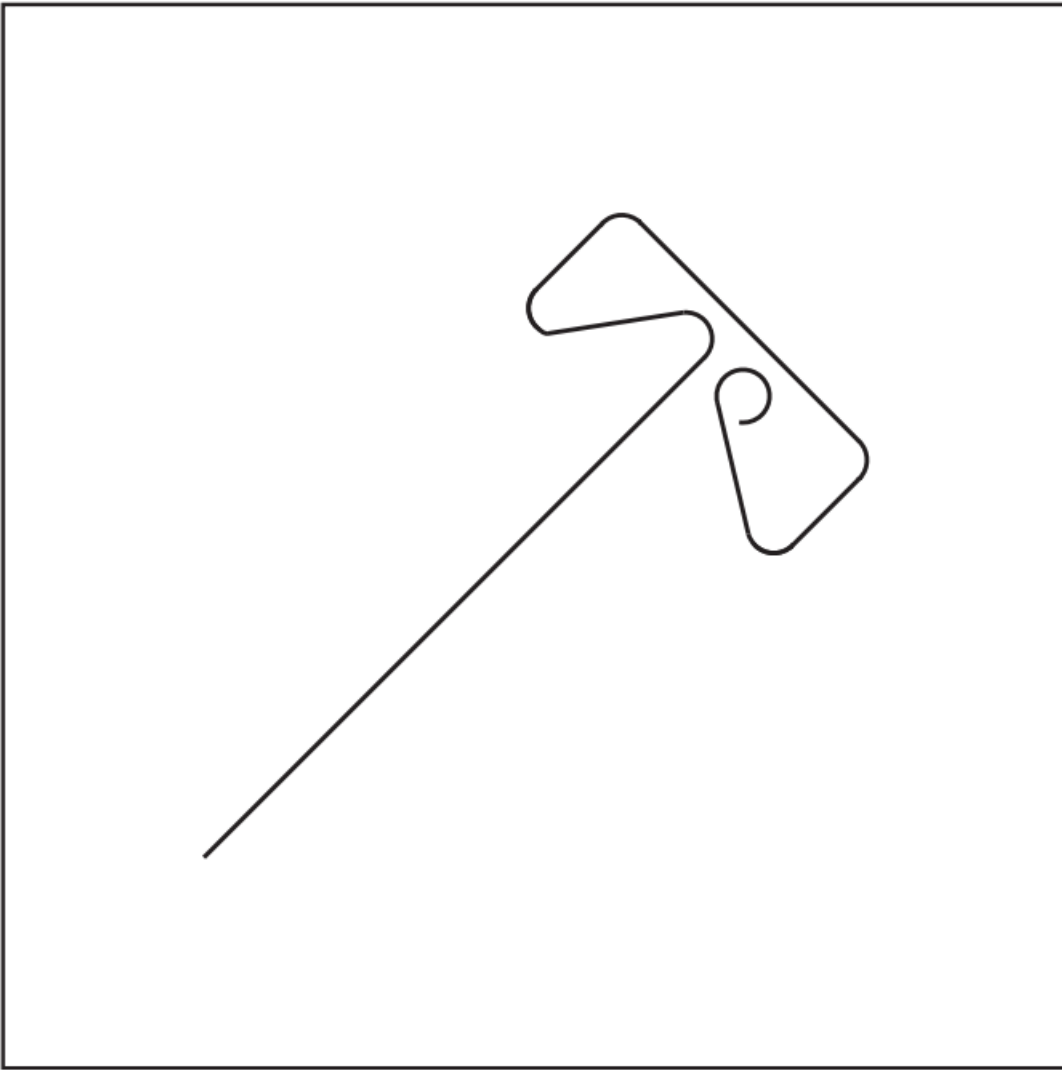
- 0.4-265 Nozzle AD4 Equipped



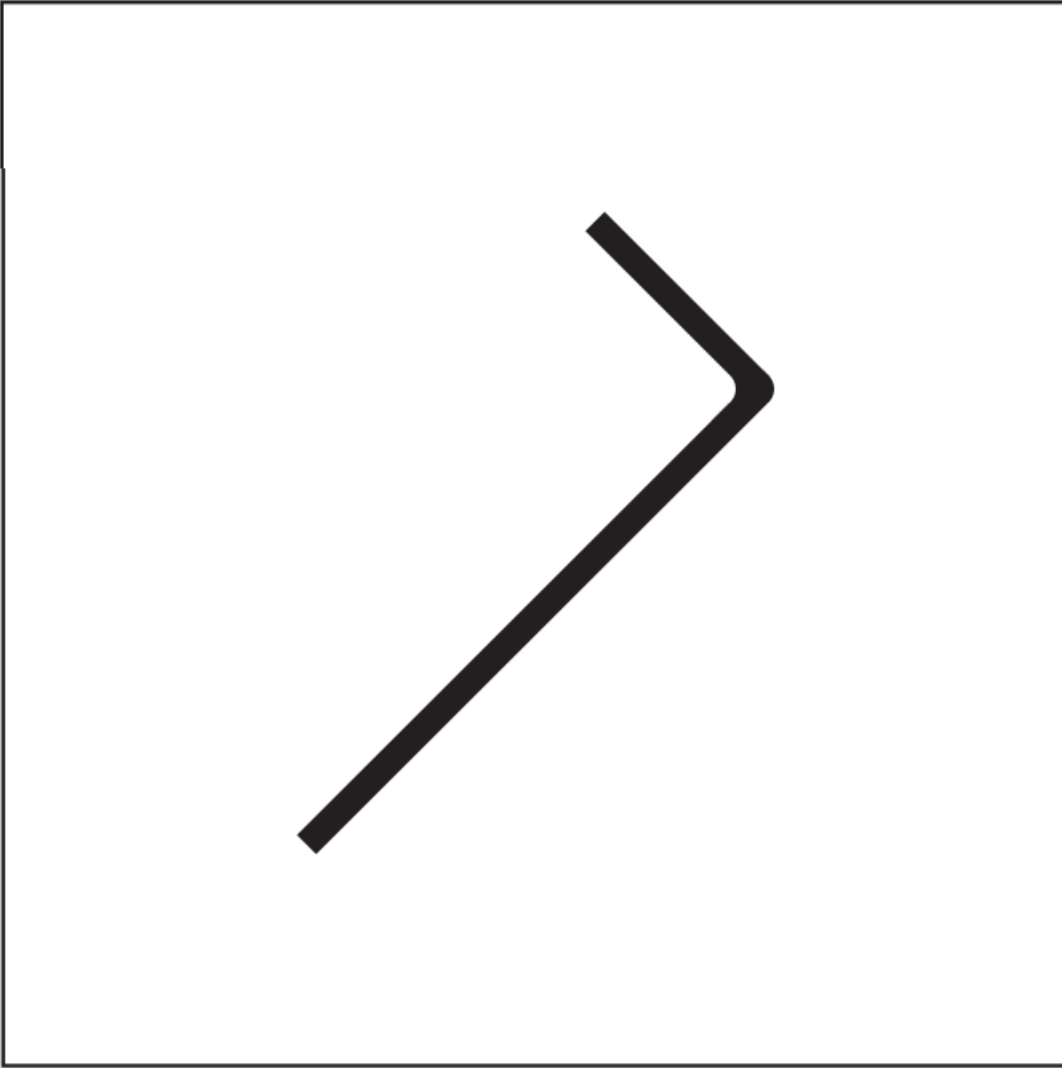
- Screwdriver



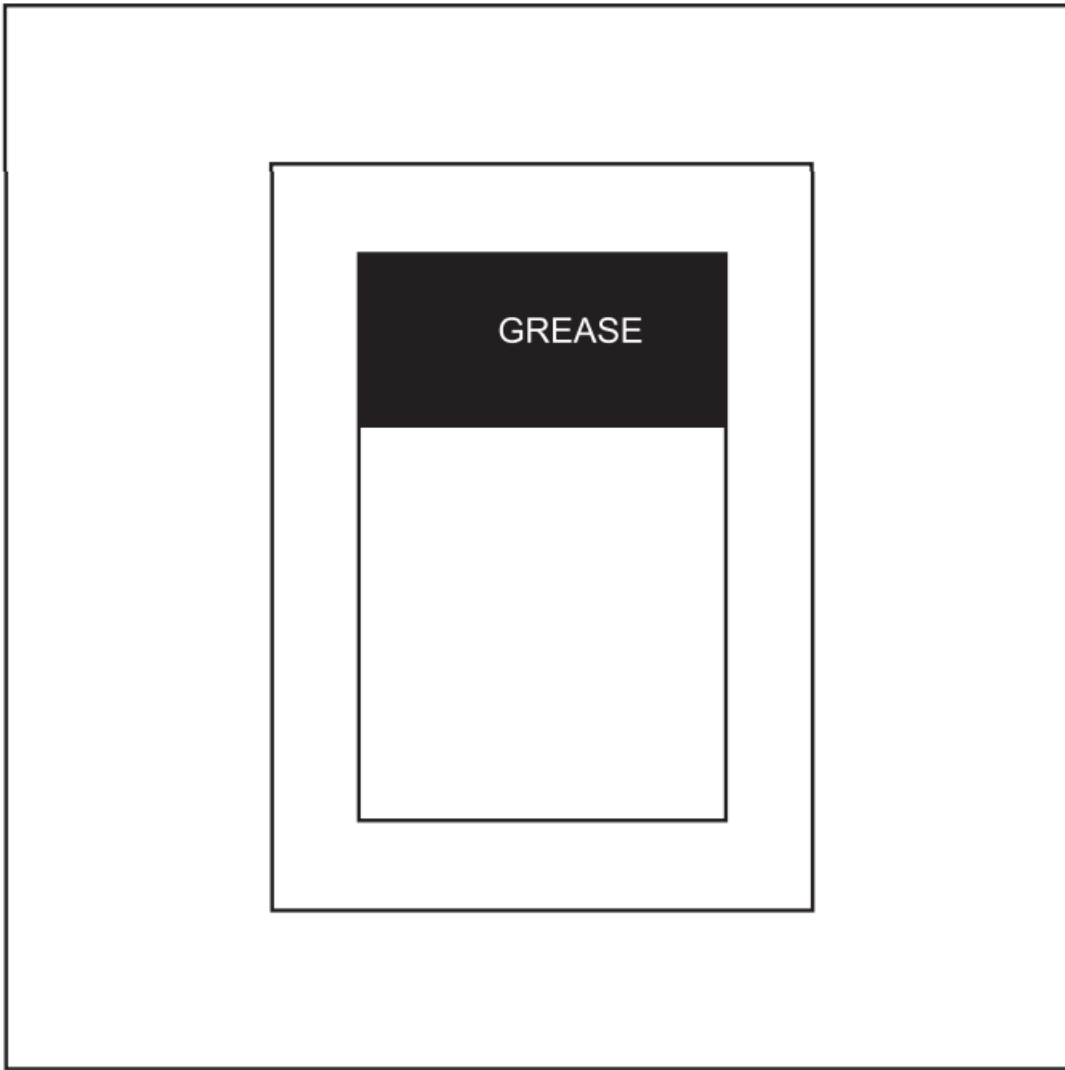
- Unclogging Pin Tool



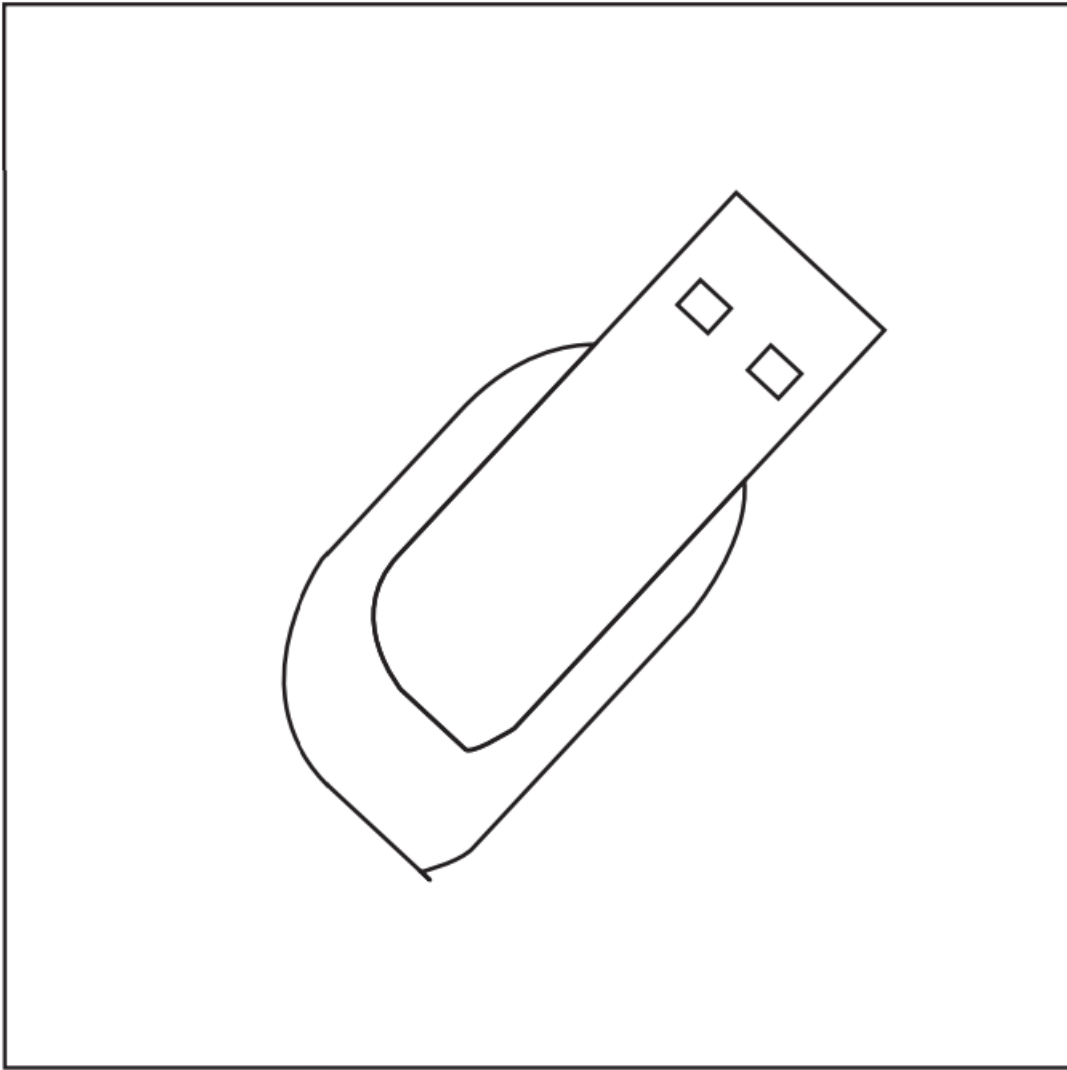
- Allen Wrench



- Grease

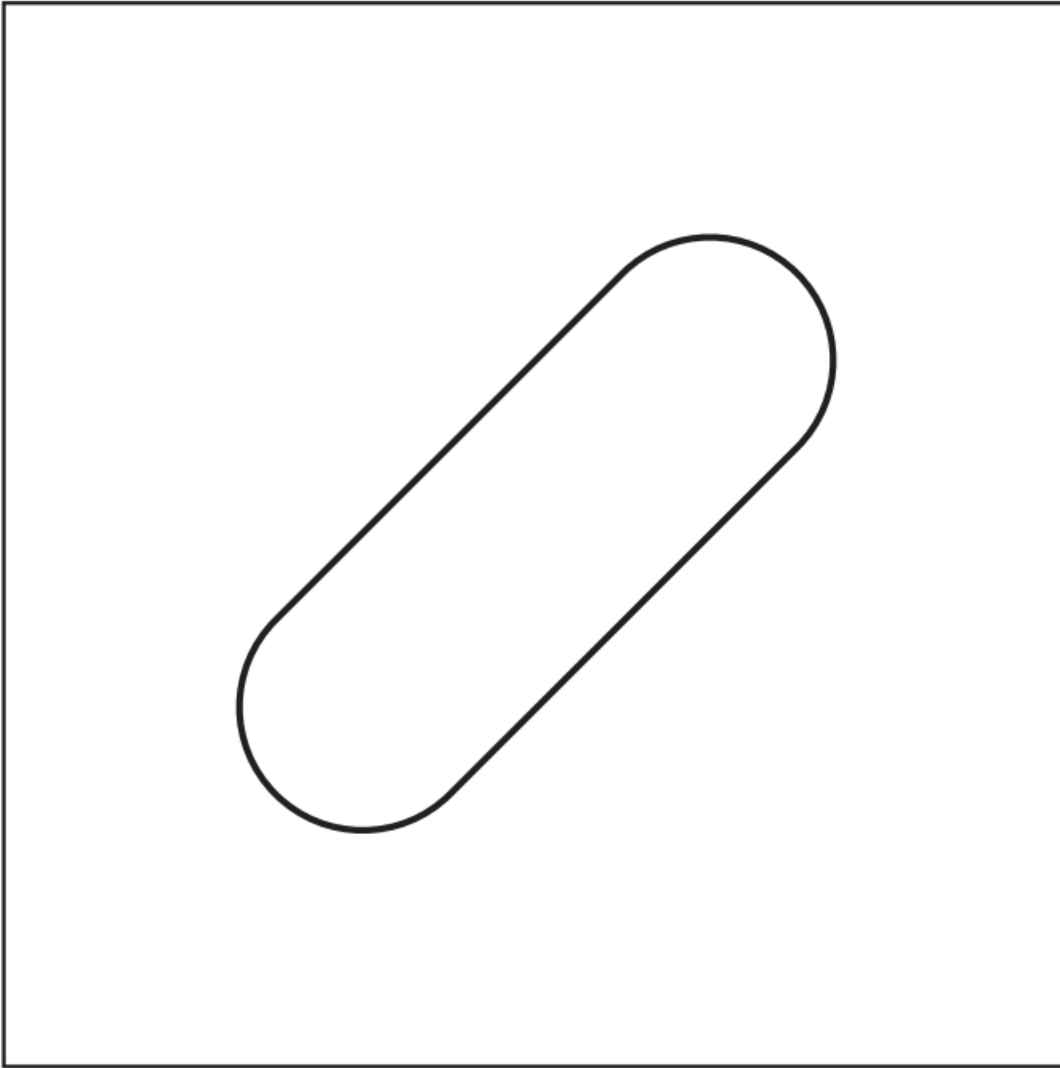


- USB Disk (AD4 Equipped)

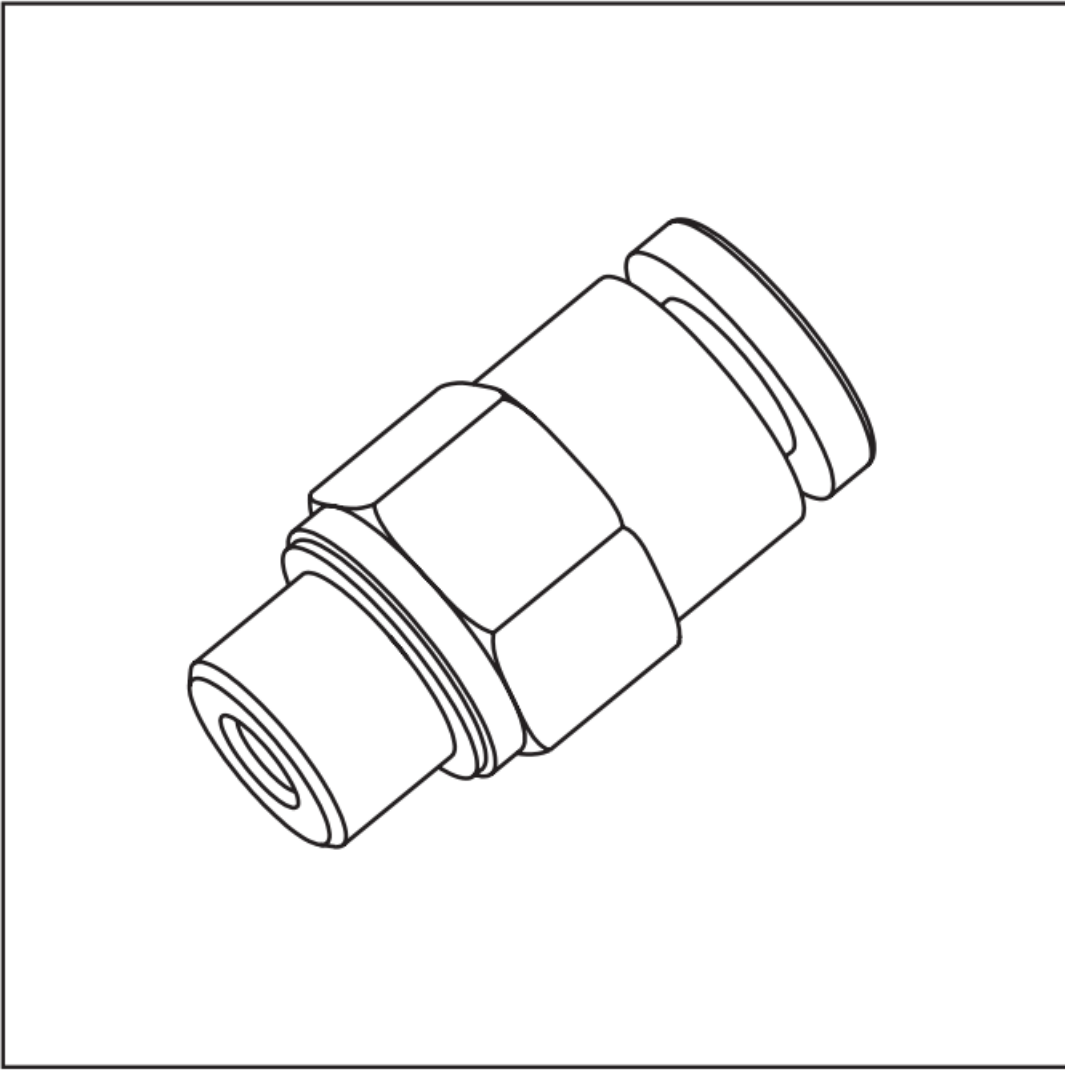


- Leveling Card

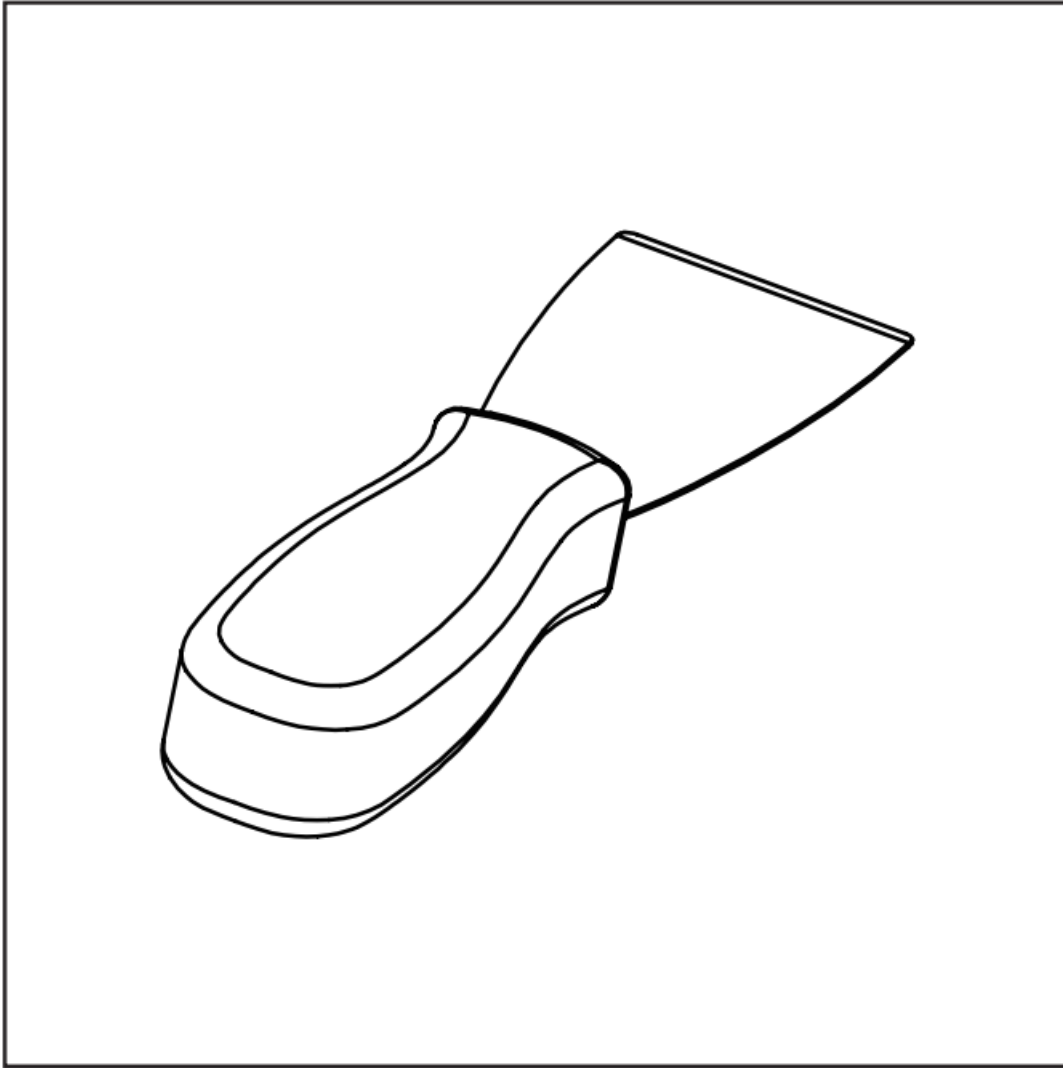




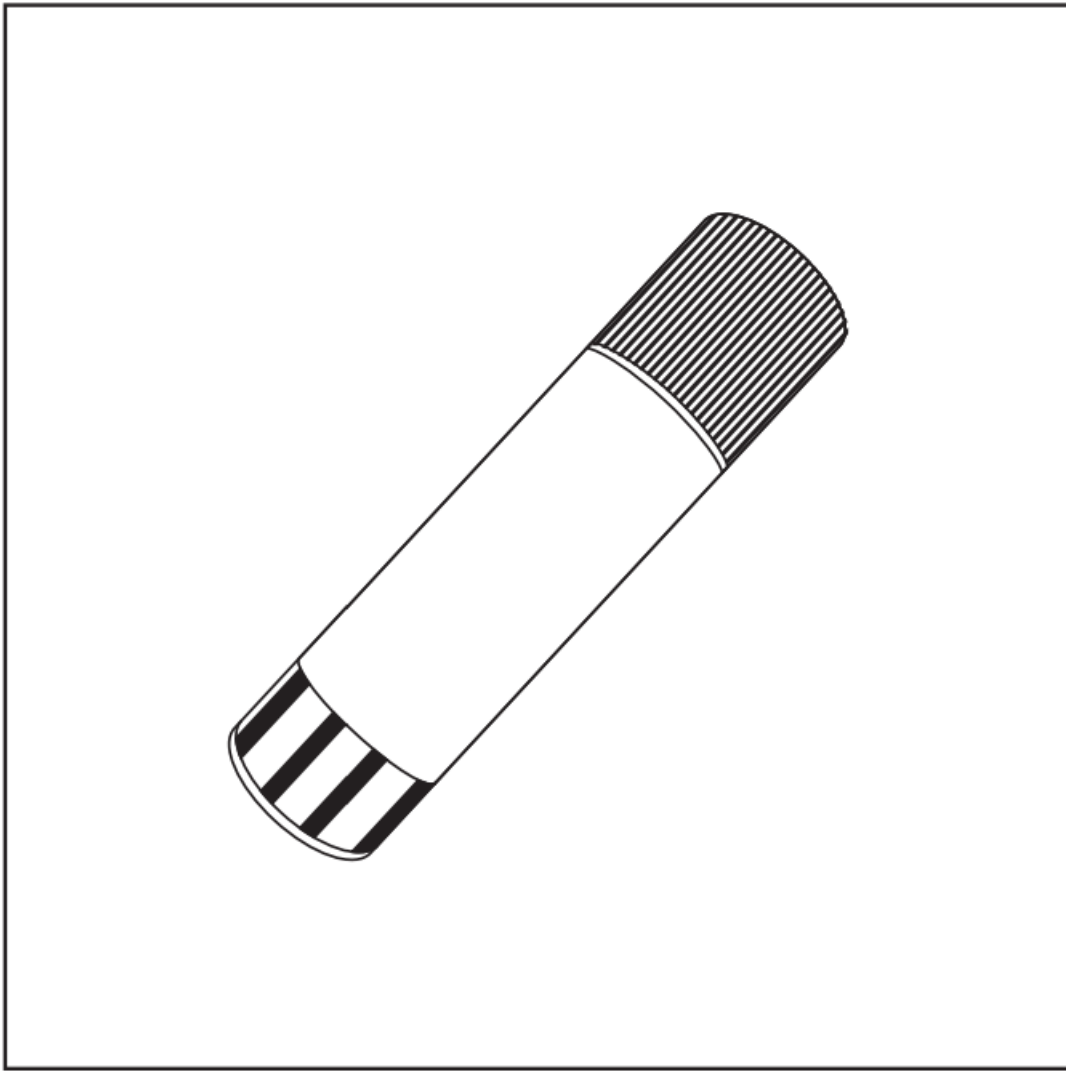
- Filament Guide Tube Joint



- Scraper (AD4 Lite Equipped)



- Glue (AD4 Lite Equipped)

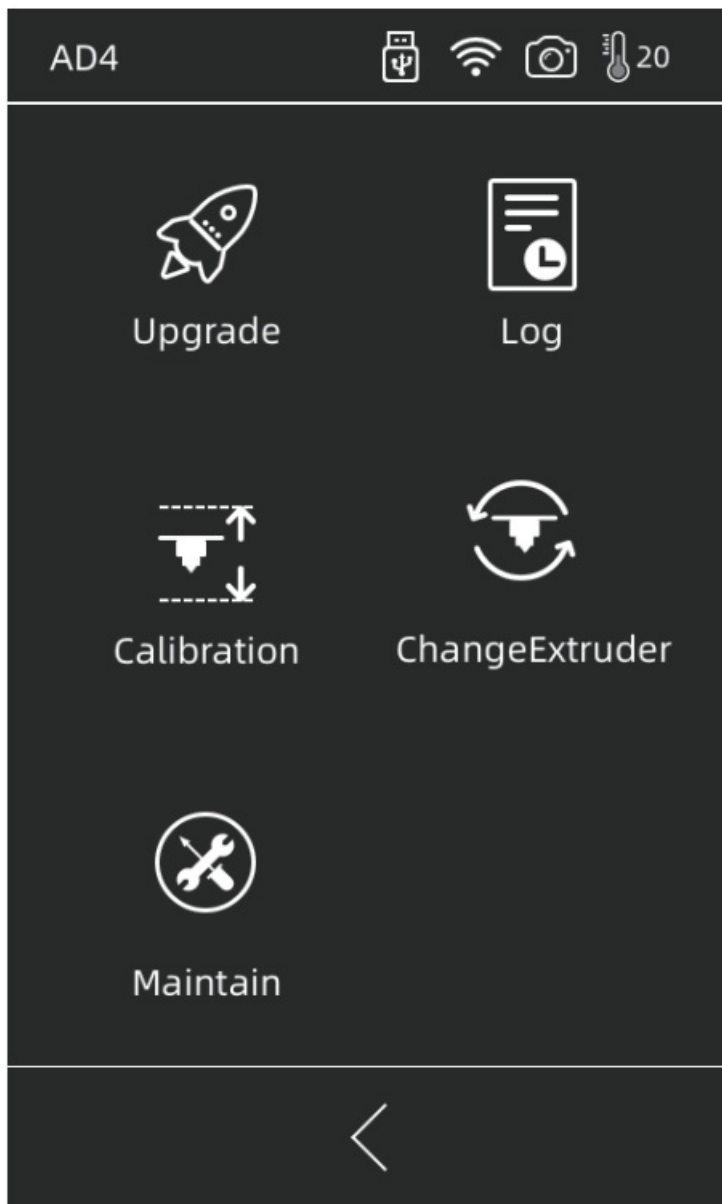


## **Software Installation**

Find the Flash Print installation package in the USB disk and select the version corresponding to your system to install. Or you can download it from <https://www.flashforge.com/download-center>.

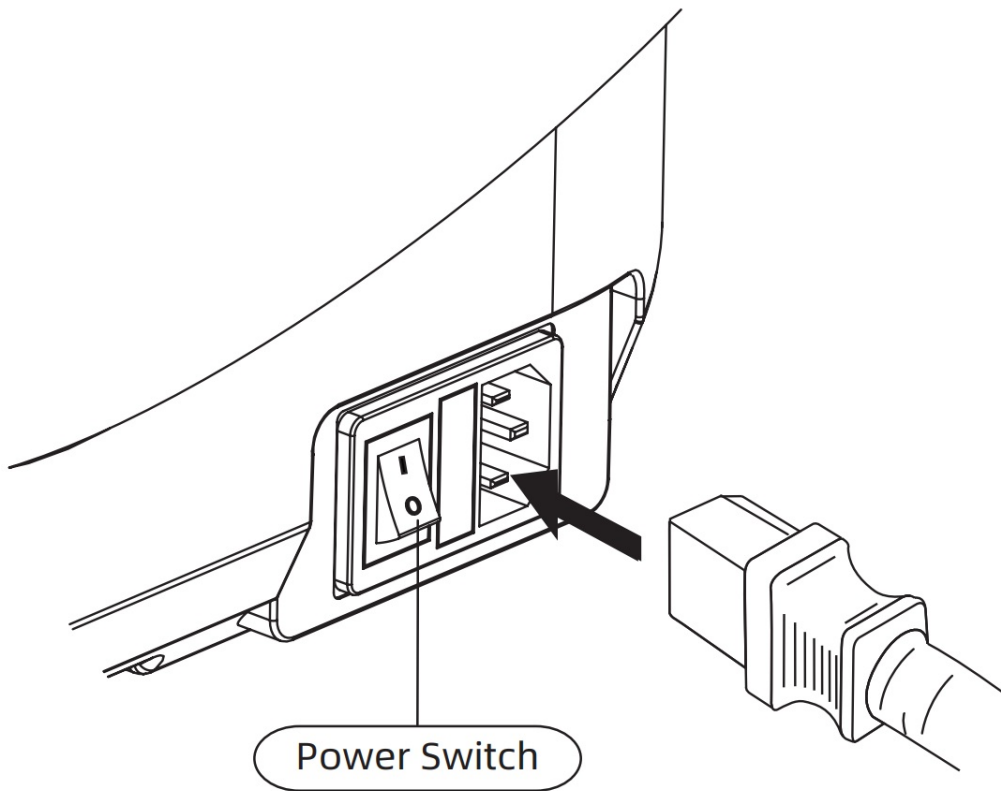
## **Preparation of Device**

The equipment has been leveled and calibrated before delivery, but due to transportation or other influences, the distance between nozzle and platform may change. It is recommended to conduct [Calibration] after unpacking. This step is optional, please refer to the interface function introduction before operation.

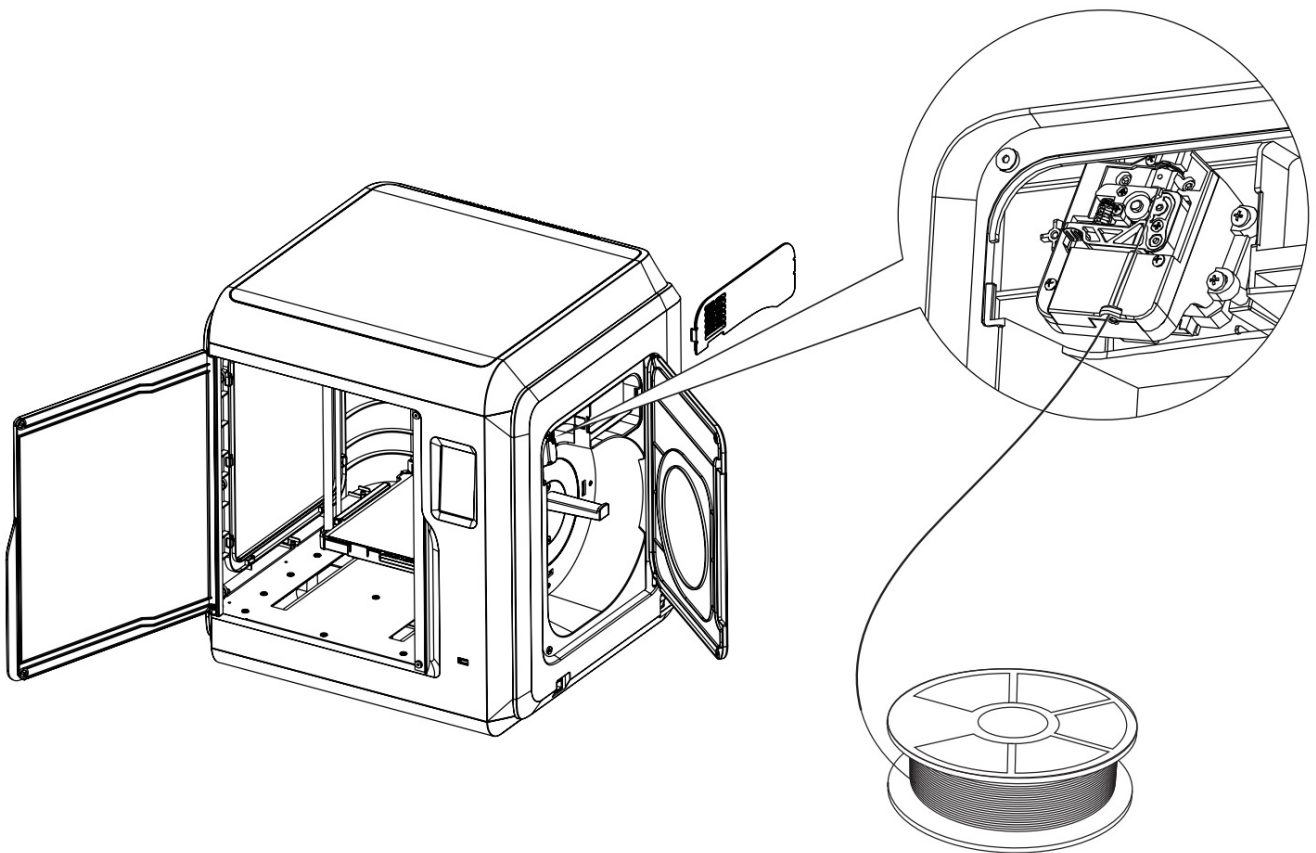


## Print

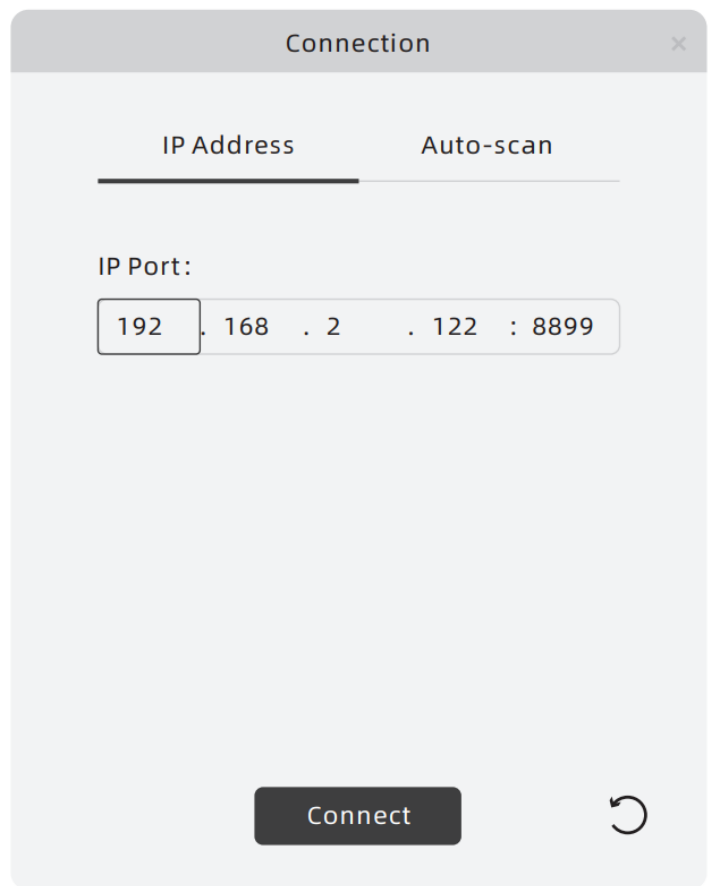
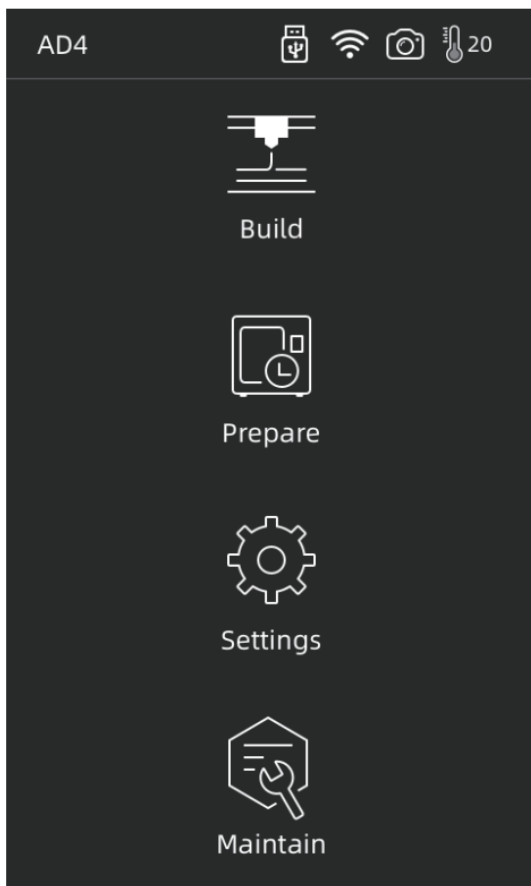
1. Connect to power.  
Connect cable to printer; turn on the switch, the screen lights up.



2. Load Filament: open the filament cover on the right side, insert the filament into the filament intake, push filament into the feeding wheel until some resistance is felt. Please make sure filaments are in the feeding wheel. Tap [Prepare]-[Filament]-[Load]. Follow the instruction, filament coming out of the nozzle indicates a success.



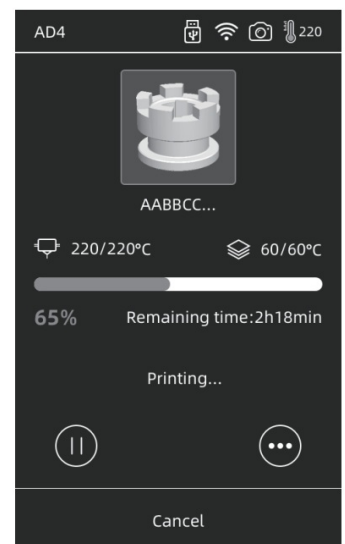
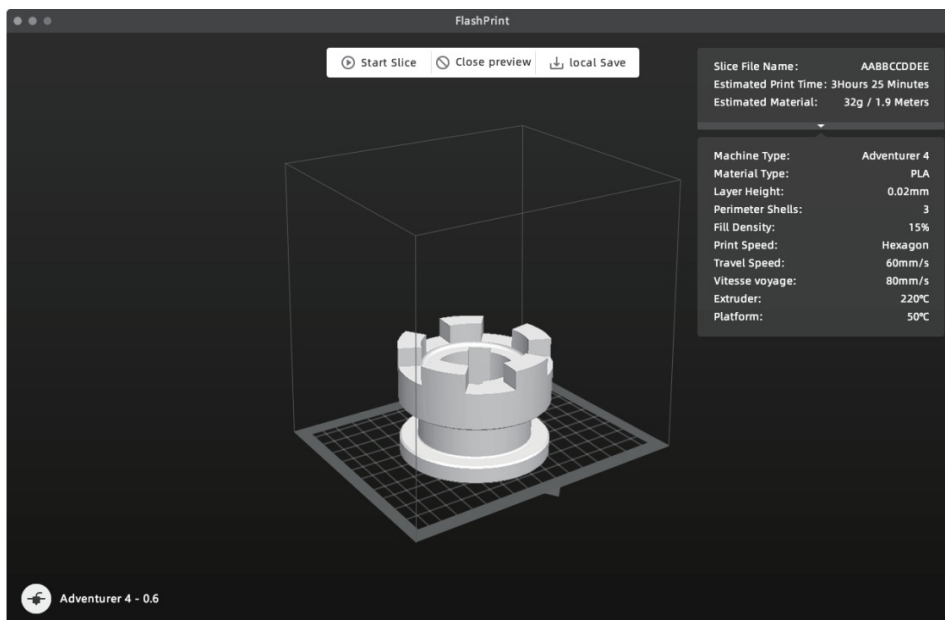
**Note** When the user wants to use the browser to view images, the printer and PC must be in an intranet (that is, the printer and PC connect to the same router).



### 3. Model File Transfer

#### Method 1: Wi-Fi Connection

Tap [Settings]-[Network]-[WIFI], operate according to the instruction. Open FlashPrint, click [Print], then click [Machine Type], select [FlashForge Adventurer 4 / 4 Lite]. You can try to enter the IP address or scan it automatically. The IP address can be viewed in [settings] – [about].



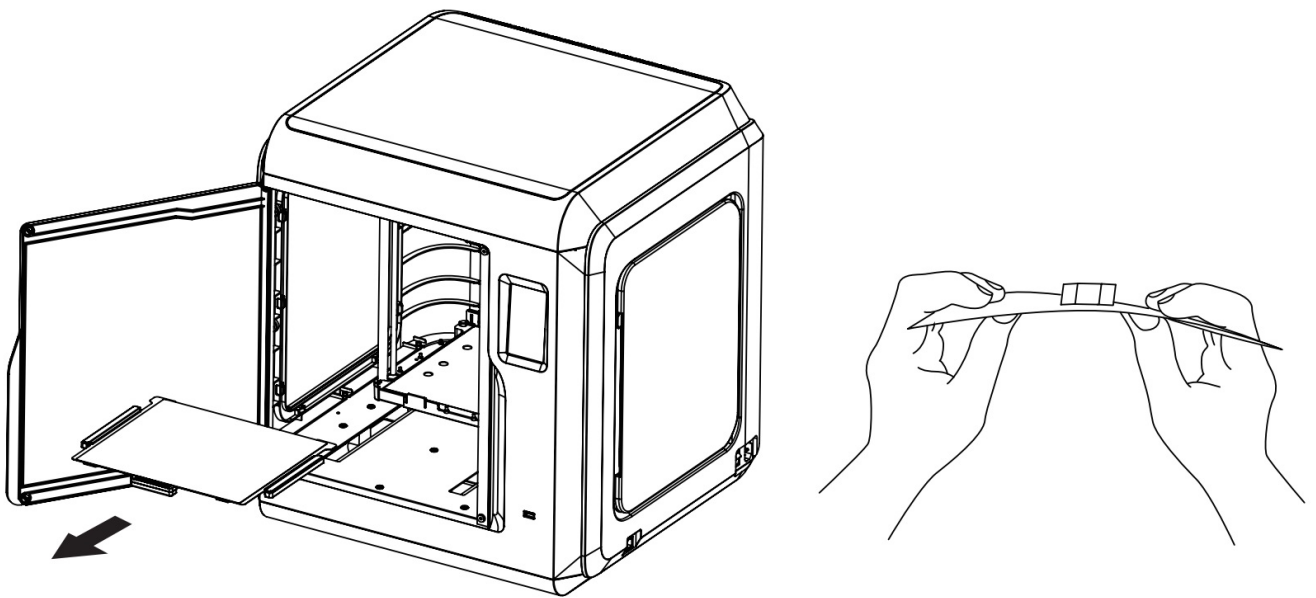
Import stl or obj file into the slicer; after slicing, the printer will heat up and start printing automatically.

#### Method 2: USB Device

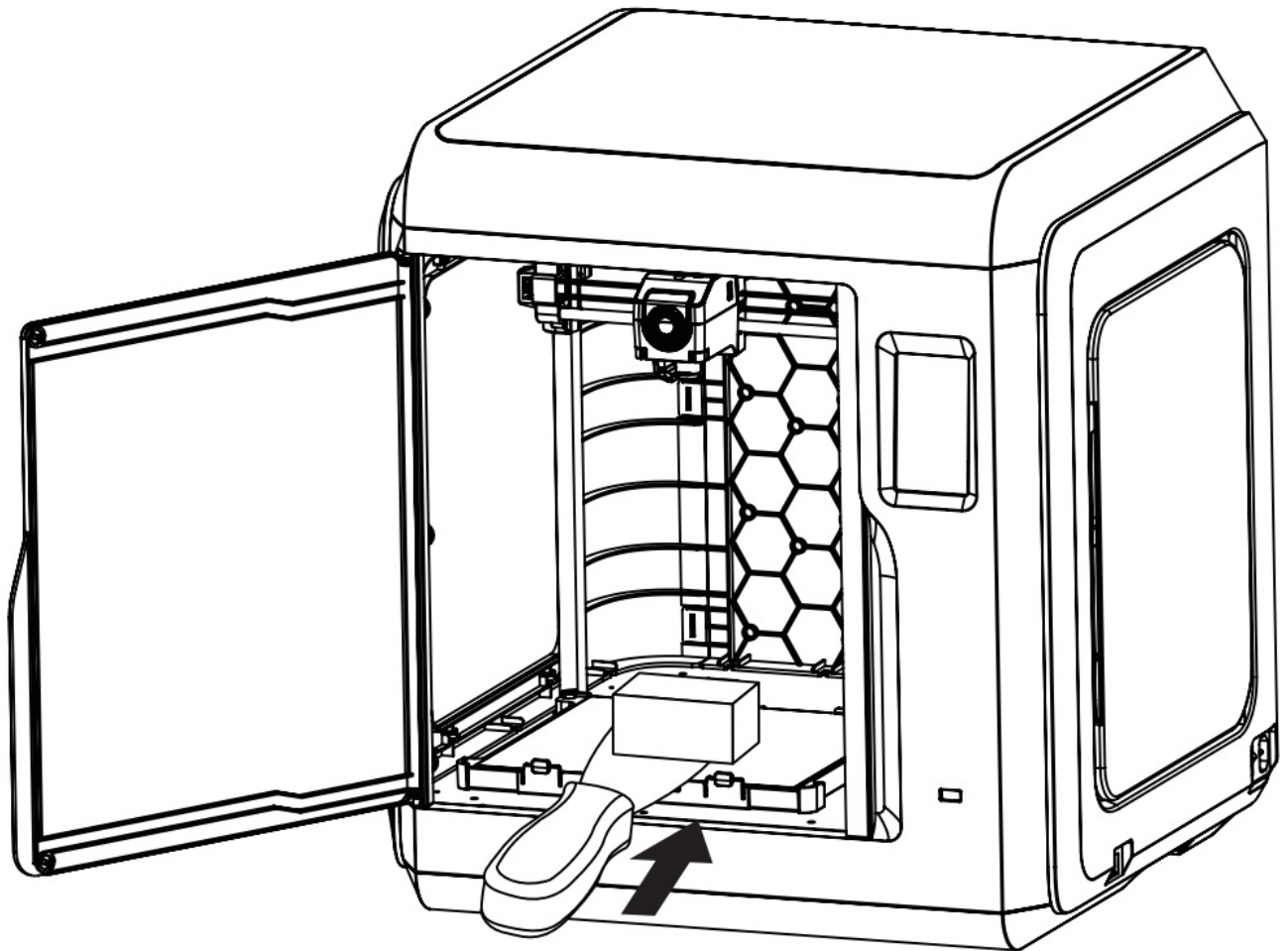
Files can be read in USB disk. Insert USB disk and select the files to print.

### 4. Model Removal

Adventurer 4: Take out the removable build plate, and bend the plate to get the model



Adventurer 4 Lite : Use the Scraper to take out the model



**Note** Nozzle and build plate are still hot after finishing printing, please wait for them to cool down before you operate.

It is recommended to take the plate to the outside of the equipment for model removal, otherwise the model debris will remain in the equipment. Please keep the inside of the printer clean.

## Customer Support





## Documents / Resources

	<p><a href="#">FLASHFORGE P01 Adventurer 4 Series 3D Printer</a> [pdf] User Guide P01, P07, P13, P19, P25, P01 Adventurer 4 Series 3D Printer, P01, Adventurer 4 Series 3D Printer, 3D Printer, Printer</p>
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## References

- [Flashforge P01 Adventurer 4 Series 3D Printer](#)
- [download center 3d printer software](#)