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FLASHFORGE
Guider 3 Ultra 3D
Flash Maker
Printer

FLASHFORGE Guider 3 Ultra 3D Flash Maker Printer Instruction Manual

Contents

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Seamless Filament Switch
When the filament runs out during printing, the filament sensor triggers an automatic switch to the other extruder. This ensures continuous printing without interruptions or the need for manual intervention.

Diagram showing the filament switch process:
Two extruders are shown, indicating the switch from one to the other.

G3U Now Supports Raft Support Printing
This can be added through the latest version of the Orca-Flashforge.

- Model body: PLA
- Support raft: PET-CF
- Support body: PLA

Features

- Saves 68% of easily removable support material.
- Internal groove supports are easier to detach.
- The contact surface is smooth and delicate.

Simplify Printer Management, Whether One or Many
Cluster Management: location-based group control; remote printing; repeated jobs can be directly processed via the history. Stay desk-bound, with printers in control anytime.
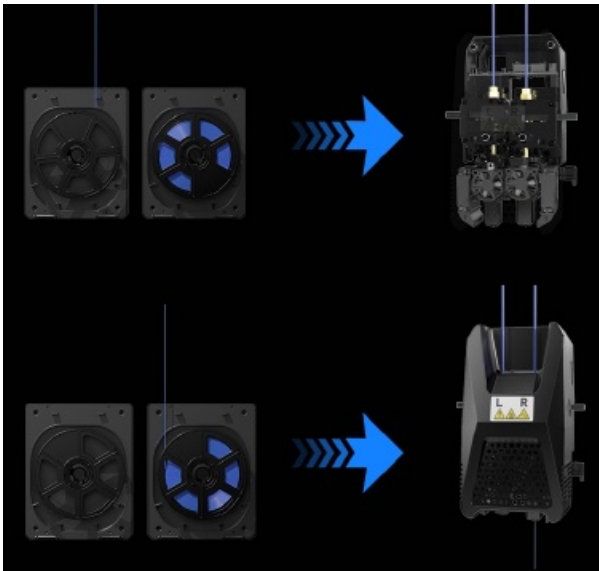
Diagram showing printer management interface:
Illustration of a computer interface managing multiple printers.

Specifications

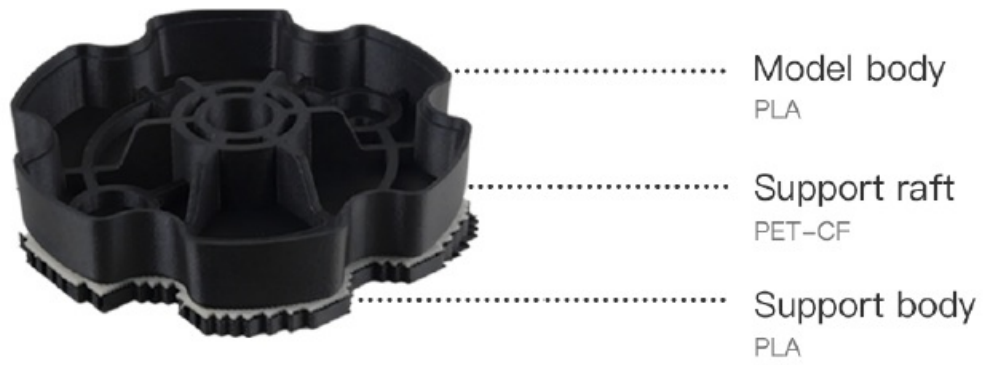| Feature	Description
Filament Switch	Automatic switch between extruders when filament runs out.
Raft Support Printing	Supports PLA and PET-CF materials, reduces support material usage.
Printer Management	Remote and cluster management capabilities.

Seamless Filament Switch

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Model body
PLA

Support raft
PET-CF

Support body
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Simplify Printer Management, Whether One or Many

Cluster Management: location-based group control; remote printing; repeated jobs can be directly processed via the history Stay desk-bound, with printers in control anytime.

FAQ

1. **What happens when the filament runs out?**

   The printer automatically switches to the other extruder to continue printing.

2. **What materials are supported for raft printing?**

   PLA for the model body and support body, PET-CF for the support raft.

3. **How does the printer management system work?**

   It allows for location-based group control and remote printing, with the ability to process repeated jobs via history.

Documents / Resources

FLASHFORGE Guider 3 Ultra 3D Flash Maker Printer [pdf] Instruction Manual
Guider 3 Ultra 3D Flash Maker Printer, Guider 3 Ultra, 3D Flash Maker Printer, Flash Maker Printer, Maker Printer, Printer

References

- **User Manual**