

FLASHFORGE Adventurer 3 Pro 2 Expanding Boundaries User Guide

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FLASHFORGE Adventurer 3 Pro 2 Expanding Boundaries



This guide is only applicable to FLASHFORGE Adventurer 3 Pro 2 3D printer.

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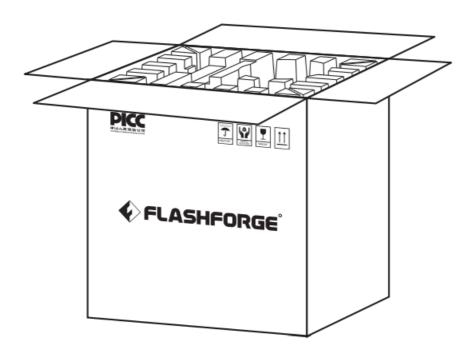
Important Information



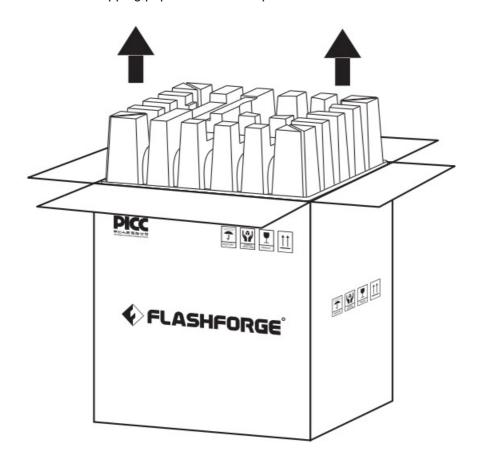
- 1. Do not remove the wrapping around the nozzle.
- 2. Hot! Avoid touching the heating nozzle in operation.
- 3. Moving parts in the printer may cause injuries. Do not wear gloves or other sources of entanglement in operation.

Unpacking

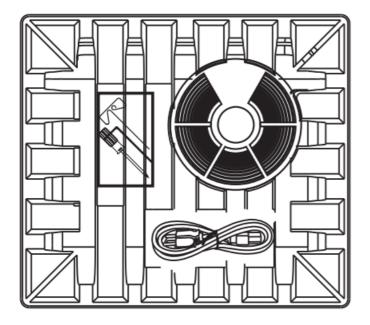
1. Open the box.



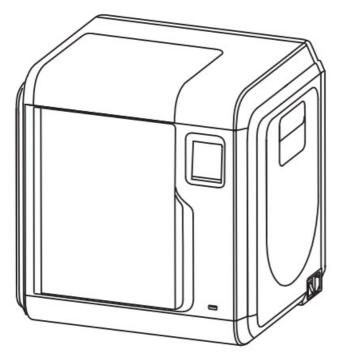
2. Take out the wrapping paper box on the top.



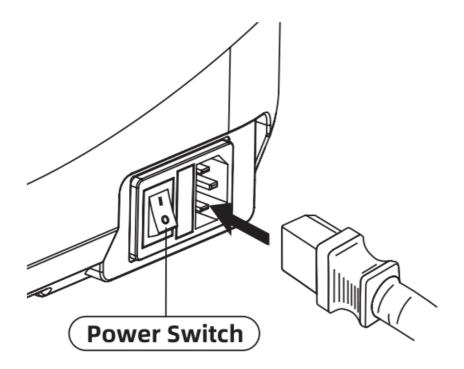
3. Be careful! Filament and power cable are all placed inside the wrapping paper box.



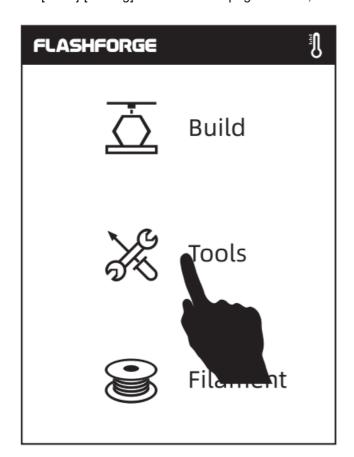
4. Take out the printer from the box, and remove the bubble wrap around the printer. Tear off the fixing tapes and front door protective bag.

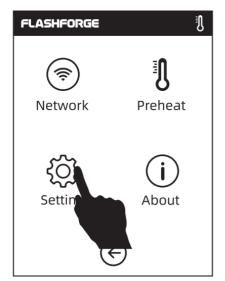


5. Plug the power cable into the input on the right side, turn on the power switch, and the touch screen is turned on.

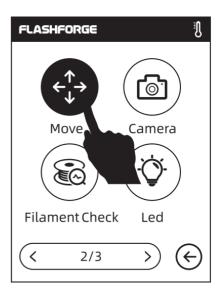


6. Click [Toolsj-[Setting] in turn to enter page like this, turn to page two, and click (Move).

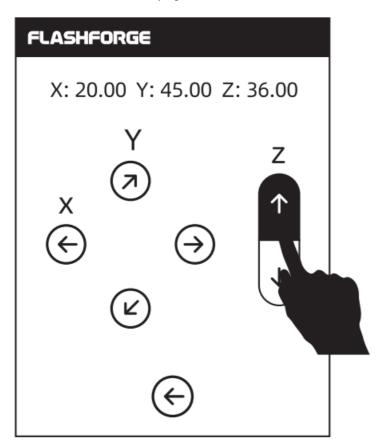




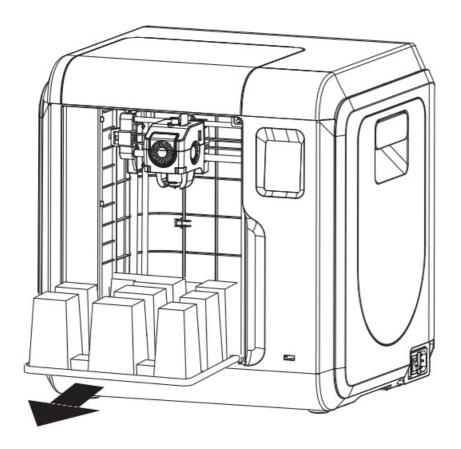




7. Click the UP arrow in the page to raise the extruder for removing the bottom paper box easier.

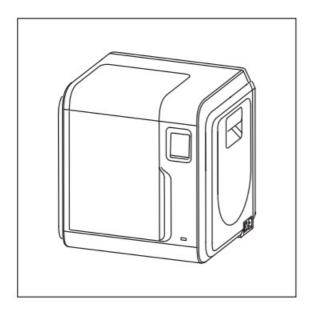


8. Open the front door, take out the paper box inside the printer, and printer unpacking is completed.

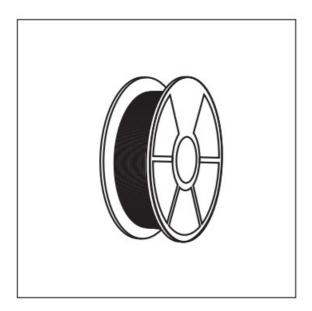


Kit Contents

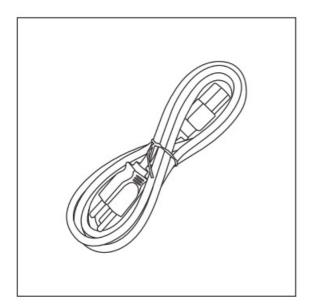
• 3D Printer



• Filament



• Power Cable



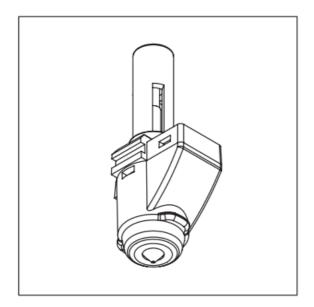
• After- sales Service Card



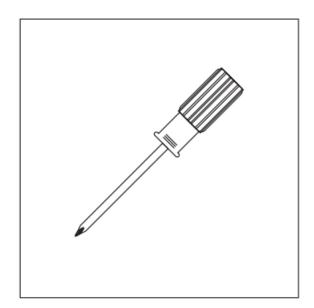
• Quick Start Guide



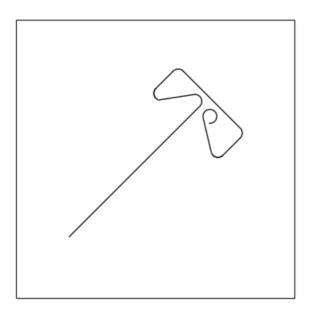
• 0.6- 265 Nozzle



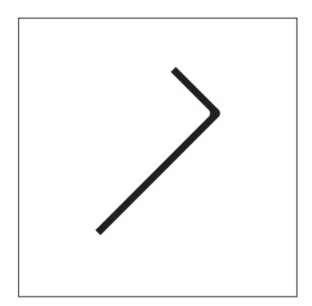
• Screwdriver



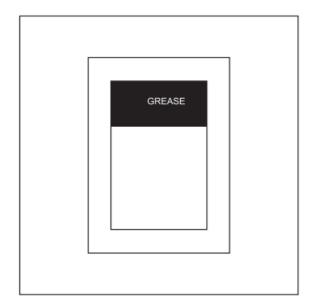
• Unclogging Pin Tool



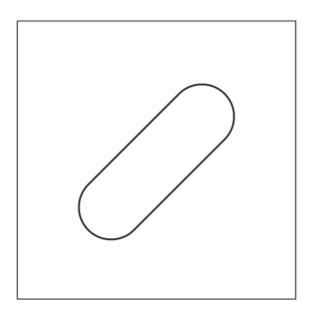
• Allen Wrench



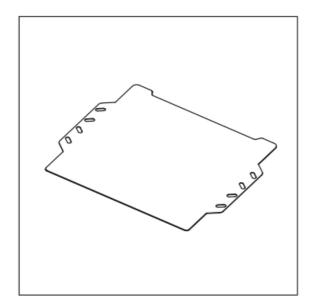
• Grease



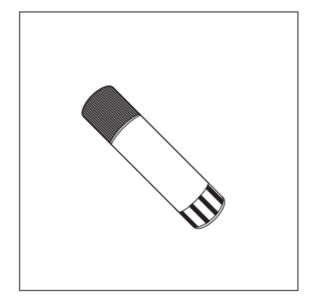
• Leveling Card



• PEI Flexible Build Plate

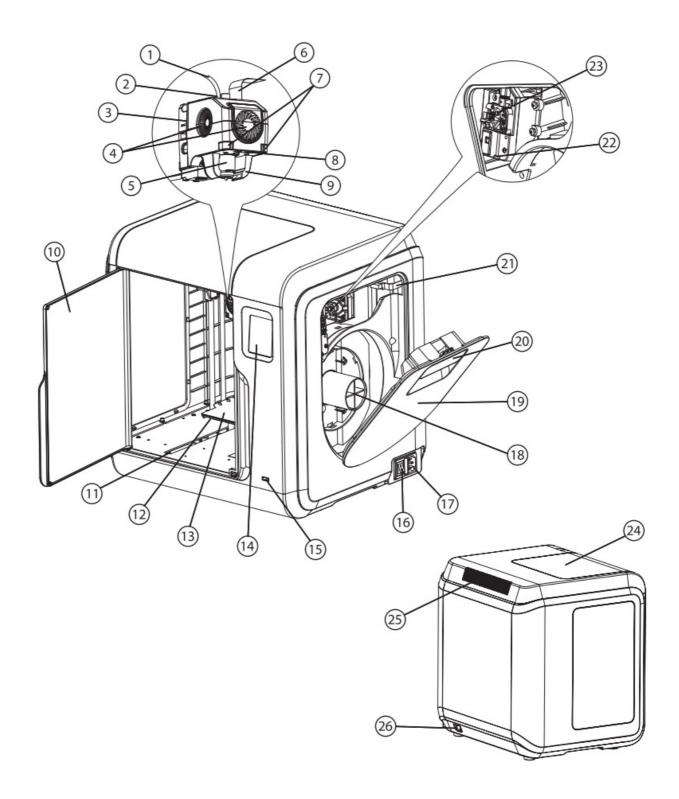


• Glue Stick



Getting to know your Adventurer 3 Pro 2

- 1. Filament guide tube
- 2. Filament guide tube joint
- 3. Extruder base
- 4. Cooling fan
- 5. Removable nozzle
- 6. Extruder cables
- 7. Clip
- 8. Led light
- 9. Air guide duct
- 10. Front door
- 11. Y- axis sliding slot
- 12. 12. Platform base
- 13. Build plate
- 14. Touch screen
- 15. U5B stick input
- 16. Power switch
- 17. Power input
- 18. Spool holder
- 19. Filament cover
- 20. Filament cover handle
- 21. Motor
- 22. Filament intake
- 23. Filament feeding wheel
- 24. Top cover
- 25. Air outlet
- 26. Ethernet input

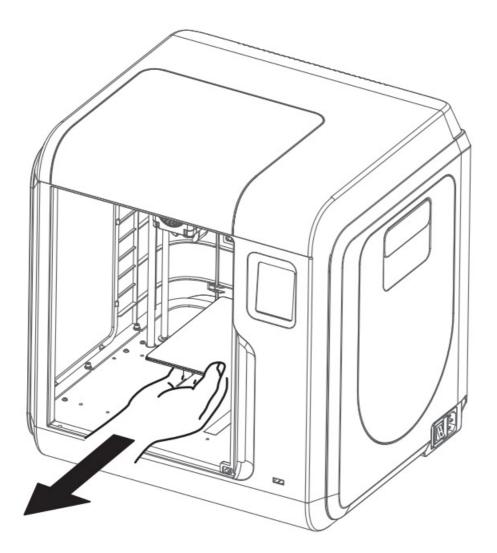


Install the PEI Build Plate

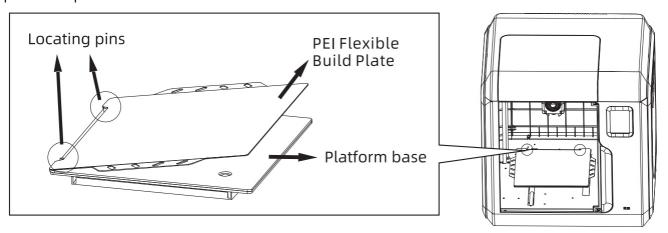
Note

Both sides are available. The gold PEI side can be used to print PLA/PLA-CF /PETG-CF High-Speed PLA. The other side can be used to print PETG/High-Speed PETG. Please choose according to the printing material.

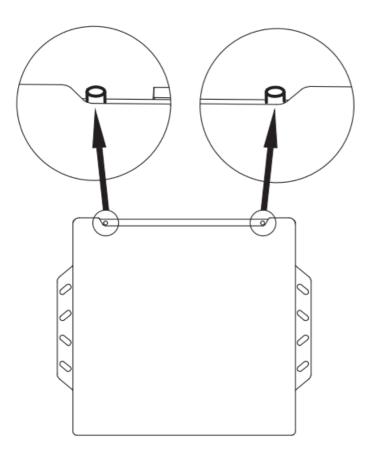
1. Manually pull the platform seat inside the machine outward slightly to a suitable position.



2. Take out a PEI build plate from the accessories, and align the side with a groove inward with the two locating pins on the platform seat.



3. When the locating pins just press against the groove of the platform plate, align the platform plate with the base along the outline of the platform seat, and lightly place the platform plate and attach it on the platform seat to complete the installation.



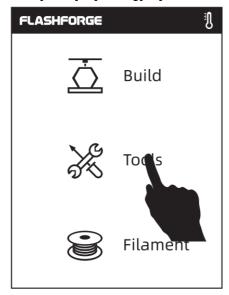
First Printing

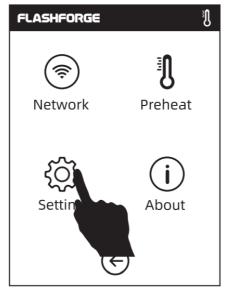
Note

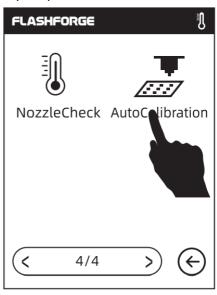
The equipment has been leveled and calibrated before leaving the factory, but the leveling plane may be damaged due to the vibration generated during transportation.

It is recommended to perform a calibration before first use.

Click [Tools] – [Setting] – [AutoCalibration] and operate following the on- screen prompts.







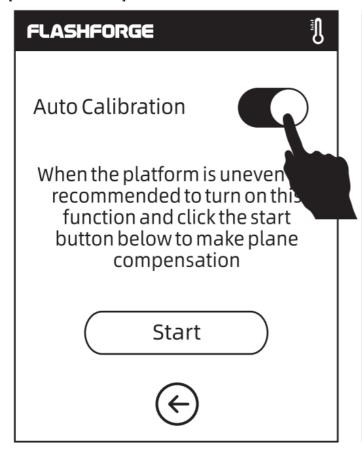
1. Click (Start] and the machine starts pre- calibration. The first point is to calibrate the initial distance between the nozzle and the platform. Click the Up and Down arrows to adjust the Z-axis deviation value; Insert a leveling card between the nozzle and the platform. If it cannot be inserted, it means that the nozzle and the platform are too close. Click the Up arrow to make the nozzle away from the platform.

- 2. Insert and slide the leveling card. If there is no frictional resistance, click the Down arrow to make the nozzle closer to the platform; When there is slight friction resistance, it means that the distance is appropriate.
- 3. After calibrating the first point, please follow the on-screen prompts to continue the 9-polyaromatic Uog.

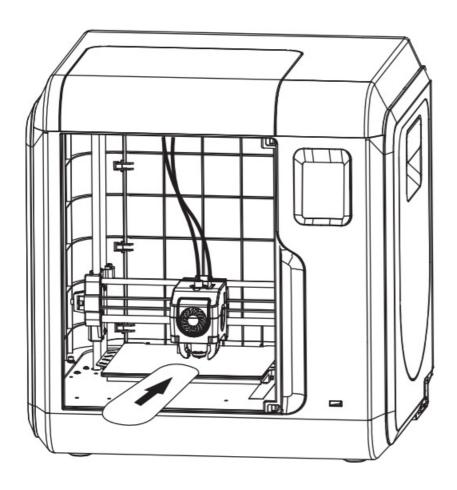
Scan the QR code to view the video



For specific operation, you can refer to the video. The link path is as follows: Flashfire's Official Website (www.flashforge.com) – Support- Video Center – select [Operation Videos] – [Adventurer 3 Pro2].



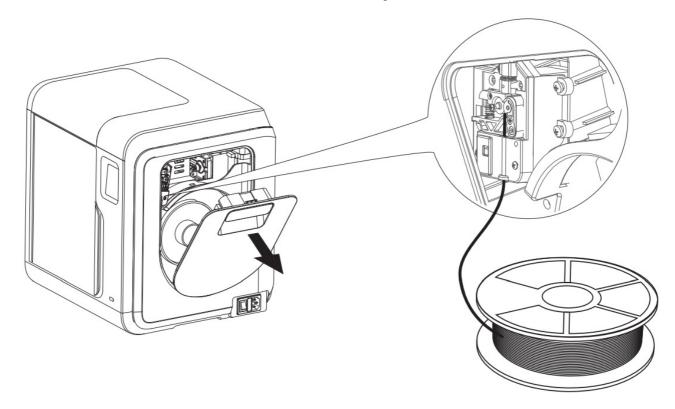




Filament Loading

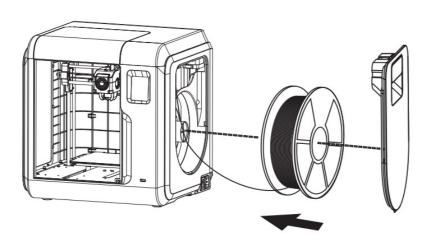
1. Open the filament cover, insert the filament into the filament intake, push the filament into the feeding wheel until some resistance is sensed.

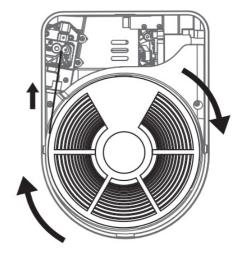
Note: Please make sure the filament is inserted into the feeding wheels!



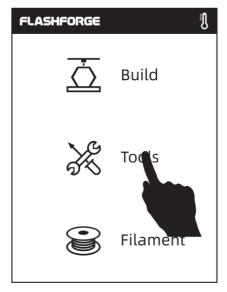
2. Put the spool of filament on the spool hoLder and close the filament cover.

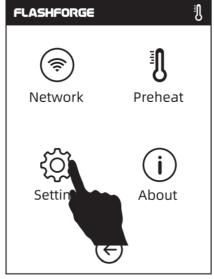
Mind the loading direction of filament. Make sure it is clockwise as the picture shows.





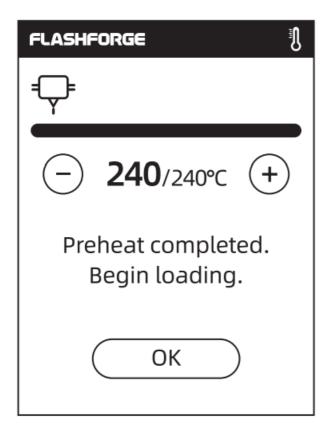
3. Tap [Filament].







- 4. Tap [Load) and the extruder starts heating.
- 5. As shown on the right, loading starts when the extruder is heated to the target temperature.



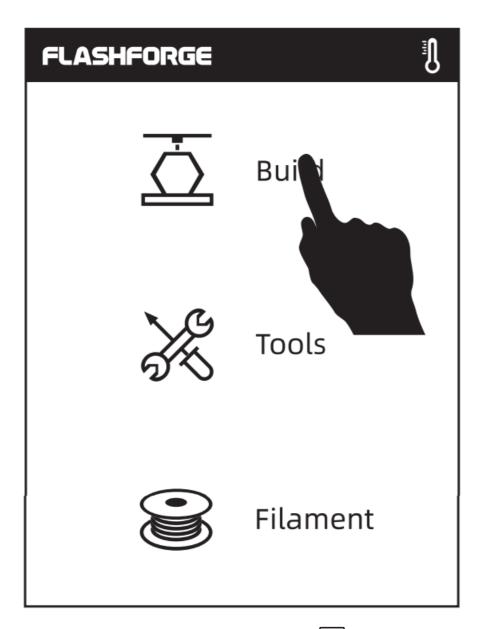
Note: The extruder will be heated to the highest temperature by default during automatic filament feeding and withdrawing. Actually, the extruder heating temperature can be adjusted according to the used filament when in practical use.

6. Loading is completed when there is filament coming out of the nozzle. Then tap [OK).



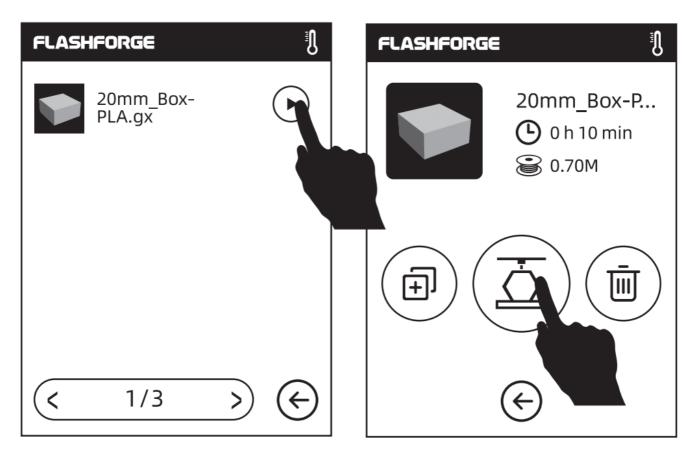
Model Printing

1. Tap [Build].

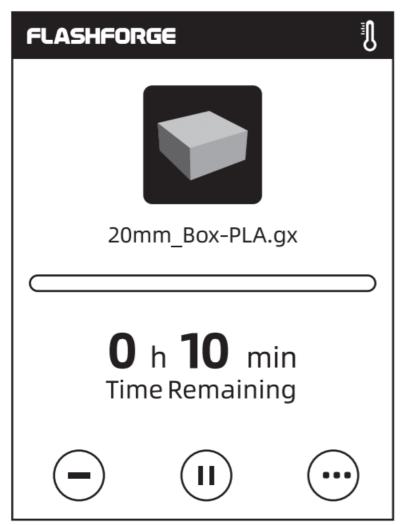




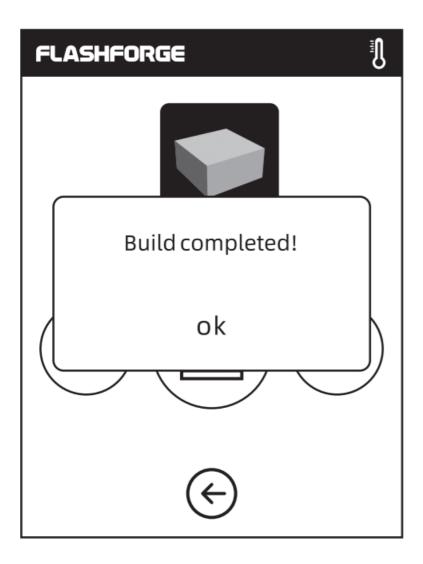
3. Locate the model file in the model list, Tap on its right to start printing; or tap the model file picture or file name to enter the model details page, and then tap to start printing.



4. The extruder will heat up and the printer will start printing.

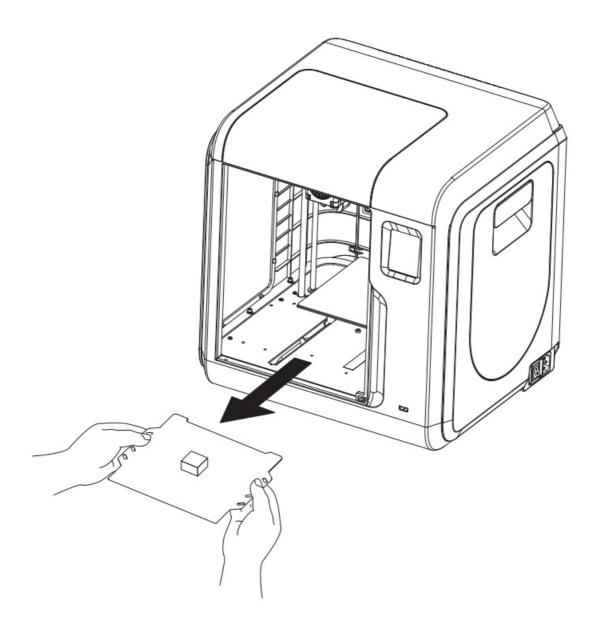


5. After model printing finished, the printer will make a beep sound and pop up a prompt on the touch screen.



Model Removal

As shown in the picture, grasp the handles on both sides of the platform directly with both hands, and pull outwards to remove the build platform.

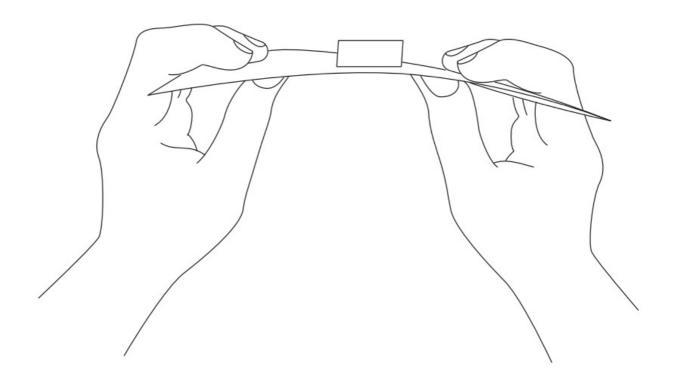


• Notice

When printing completed, the extruder and build plate may still be hot. Please start operating after cooling down. Please use the back side of the build plate when printing with PETG.

Please remove models after the platform has cooled down. If models are removed when the platform is not completely cooled down, bubbles will occur on the surface of the platform.

It is recommended to take the platform to the outside of the equipment for model removal, otherwise the model debris will remain in the equipment. Please keep the inside of the printer clean.



CUSTOMER SUPPORT



Scan the QR code to view the unboxing video.





Zhejiang Flashforge 3D Technology Co., Ltd. Address: No.518 XianYuan Road, Jinhua City, Zhejiang Province, China Service Hotline: +86 579 82273989 support@flashforge.com



Documents / Resources



FLASHFORGE Adventurer 3 Pro 2 Expanding Boundaries [pdf] User Guide Adventurer 3 Pro 2 Expanding Boundaries, Pro 2 Expanding the Boundaries, Expanding Boundaries, Boundaries

References

• User Manual

Manuals+, Privacy Policy

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