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FLASHFORGE 3 FDM 3D Printer Large Build Volume User Guide

FLASHFORGE®
3D PRINTER

3 FDM 3D Printer Large Build Volume
User Guide

Creator 3 Pro
Quick Start Guide

Contents
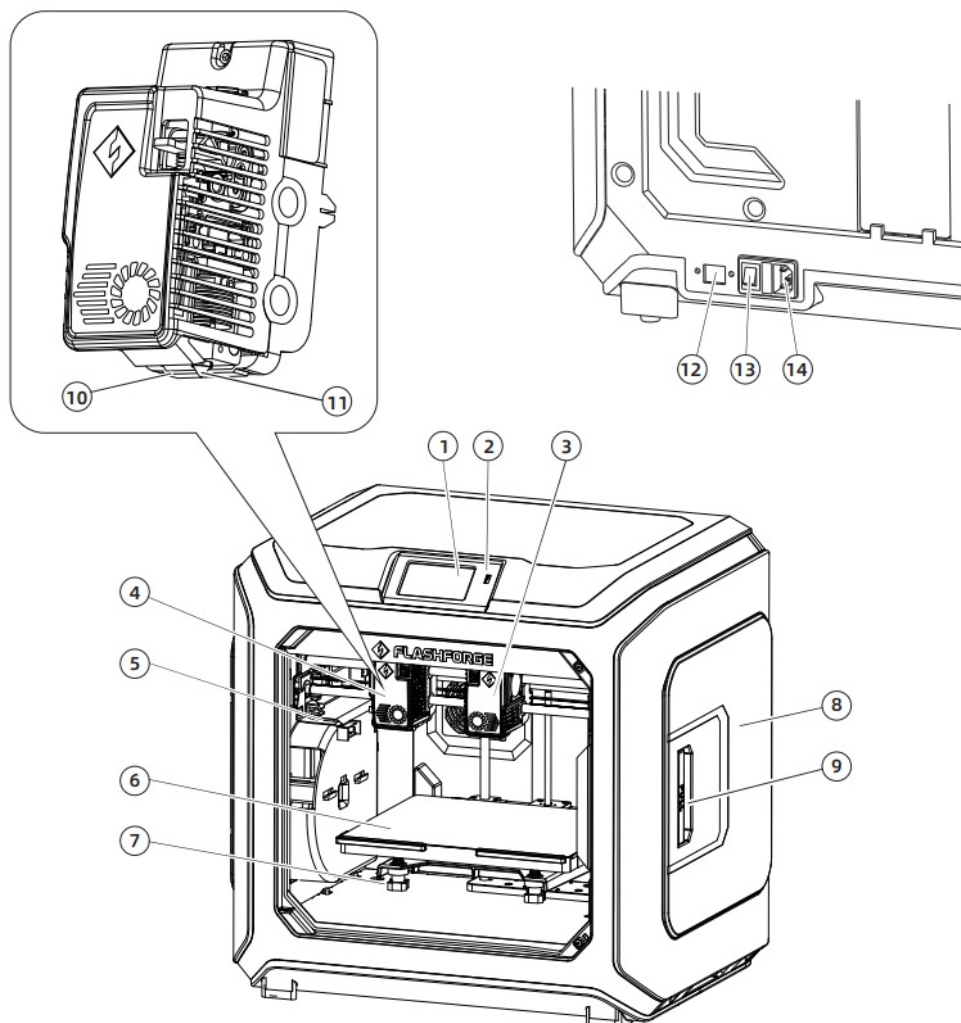
3 FDM 3D Printer Large Build Volume

⚠ WARNING

1. Hot! Avoid touching the heating nozzle and heating build plate in operation.

2. Moving parts in printer may cause injury. Do not wear gloves or other sources of entanglement in operation.

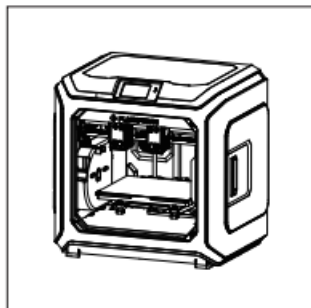This guide is only applicable to FLASHFORGE Creator 3 Pro 3D printer
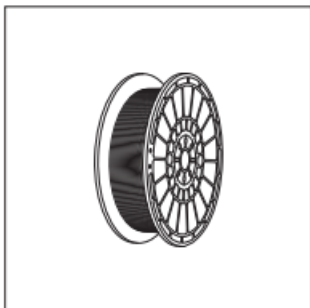
Creator 3 Pro Introduction

1. Touch screen	6. Build plate
2. USB disk port	7. Leveling nut
3. Right extruder	8. Filament holder cover
4. Left extruder	9. Filament holder cover handle
5. The anti-oozing metal plate	10. Wind guide nozzle

Packing List

|			
Creator 3 Pro	**Filament**	**Quick Start Guide**	**After-sales service card**
Power cord	**Scraper**	**USB disk**	**Leveling card**
PTFE tube	**Unclogging pin tool**	**Stamping wrench**	**Screwdriver**
Allen wrench	**Lubricating grease**	**Nozzle kit**	**Nozzle support tube**
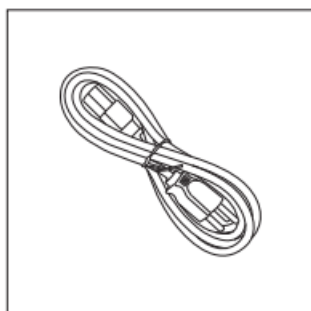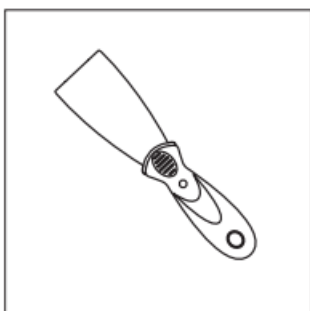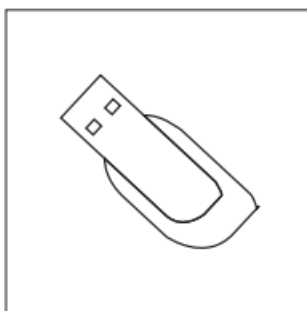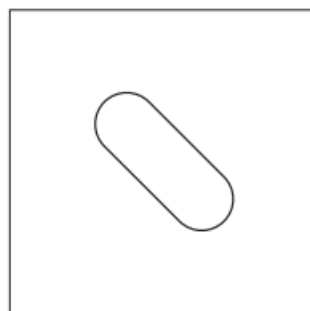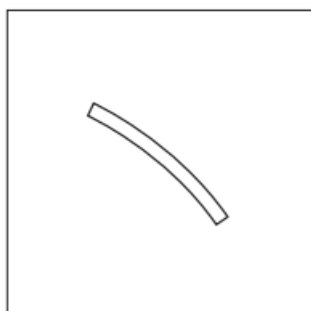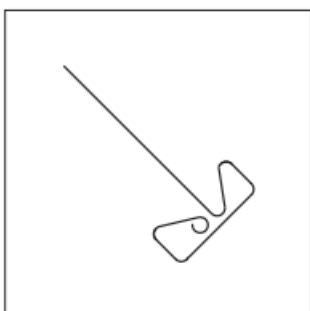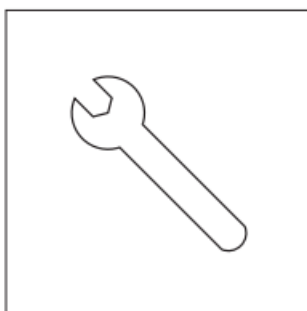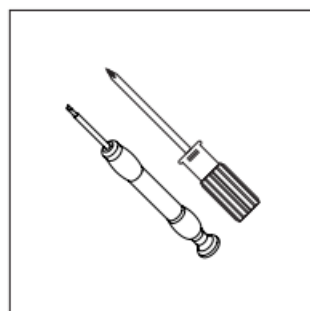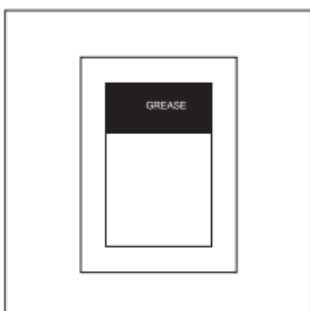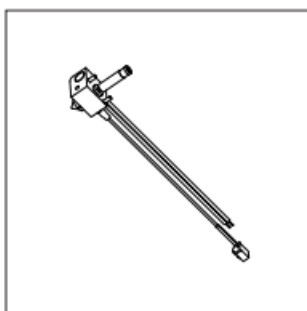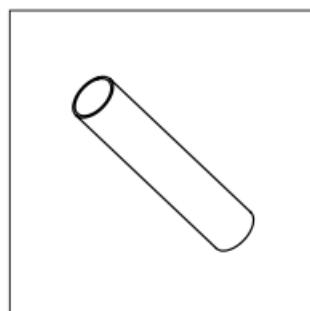
Precautions for Unpacking the Equipment

1. Take out the top accessories and pearl cotton.
2. Remove the tape from the machine.
3. Take out the internal pearl cotton block.
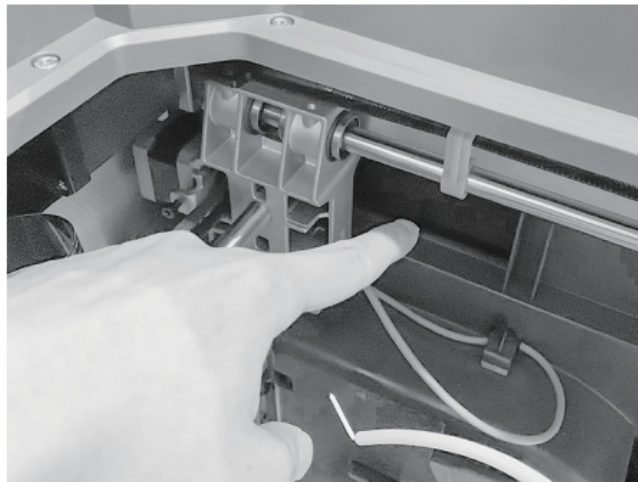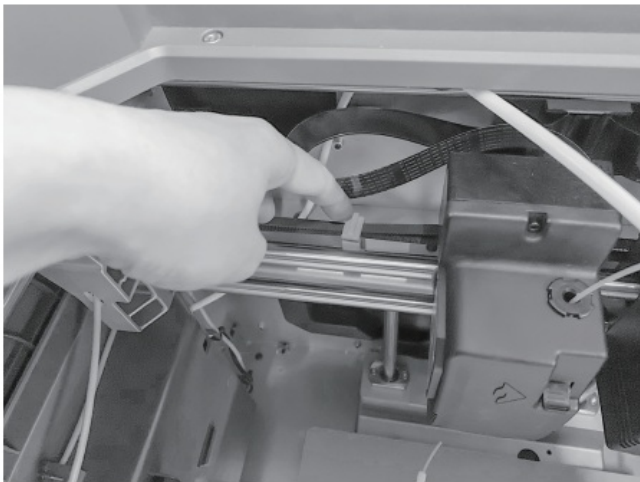
4. Remove the buckles on the X-axis and Y-axis synchronous belts.
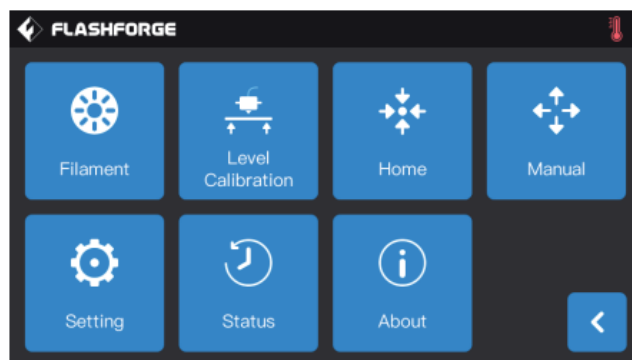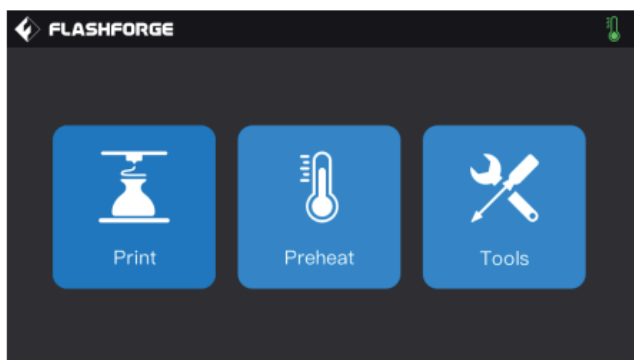
5. Connect the printer to the power supply, after power on, and then click [Tools] and [Manual] in turn on the touch screen to enter the manual control interface.
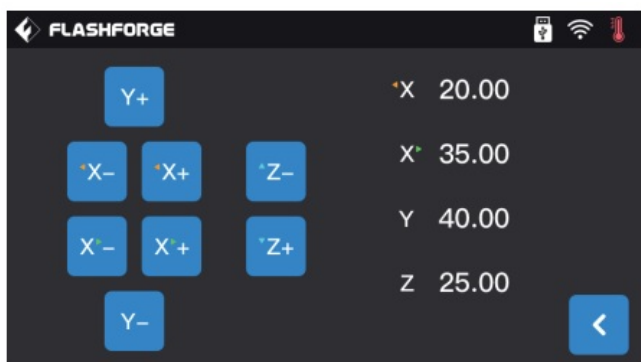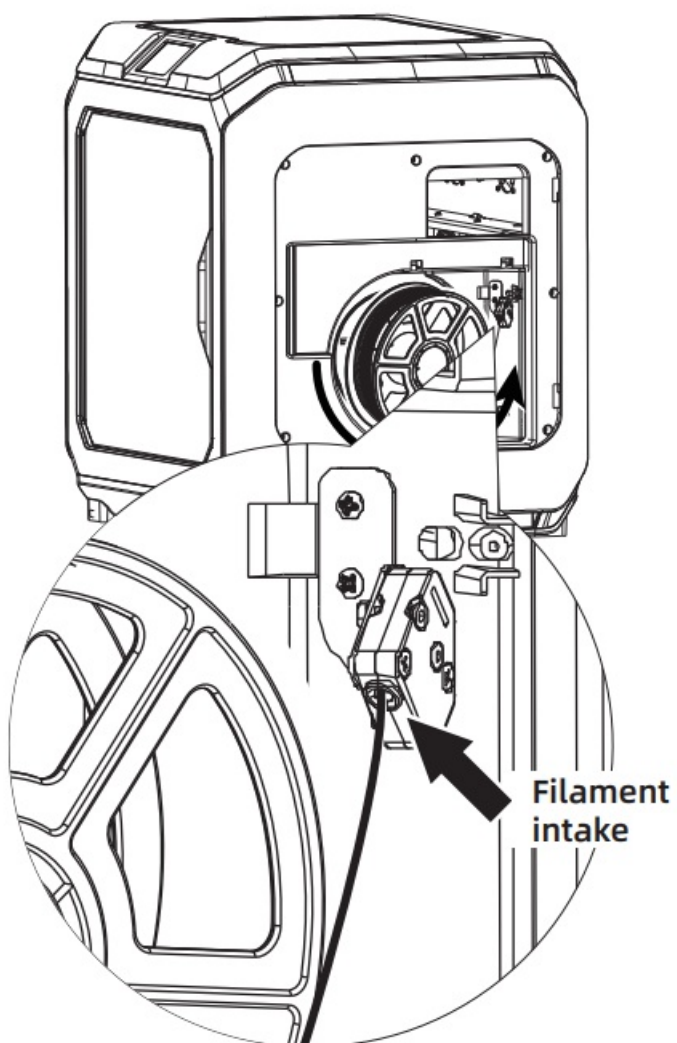

6. Press and hold [Z-] continuously until the build plate rises to a higher position, and then take out the foam block below.
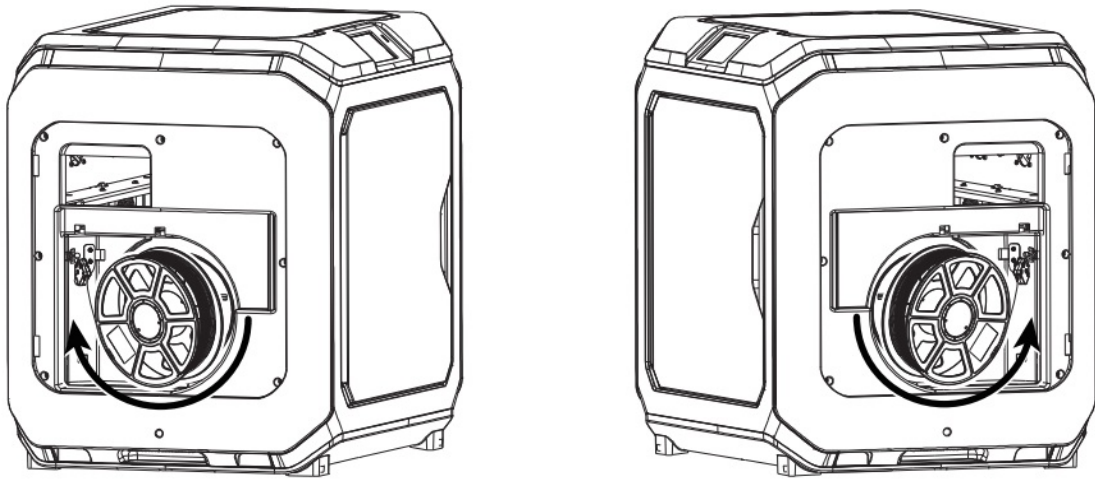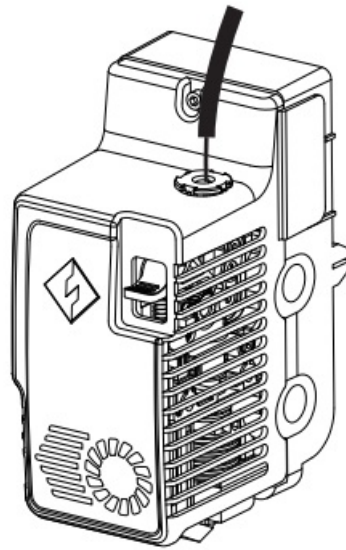
Preparation for Printing

Filament Loading
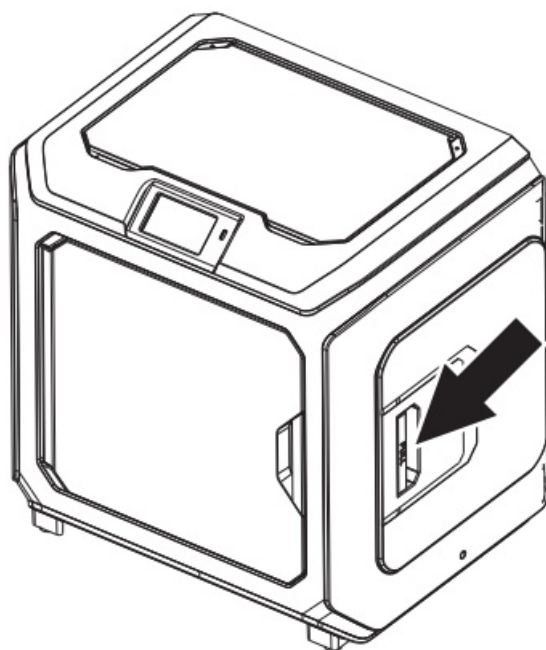
1. Open the filament holder cover.

2. Take out the filament and insert it into the filament feeding inlet.
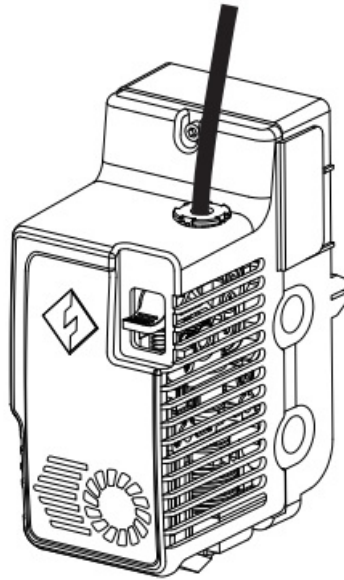
Filament intake

3. Attention: To facilitate smooth rotation of the filament, please install the filament in the direction shown in the figure.
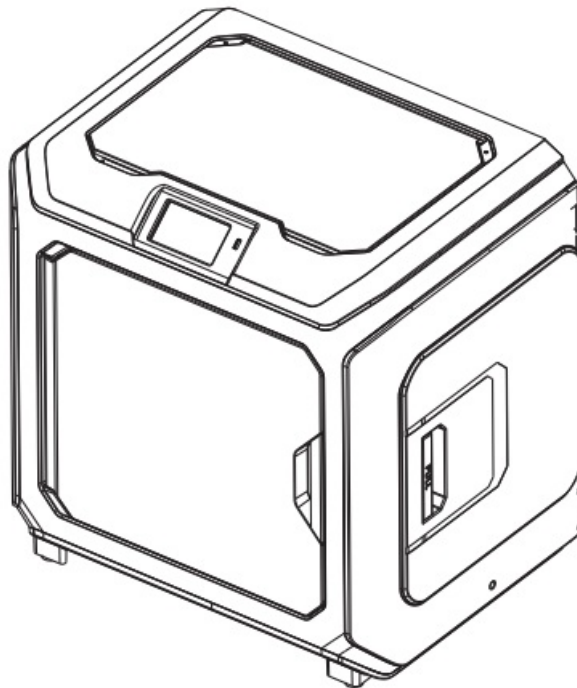

4. Insert the filament into the filament feeding inlet continuously until the filament goes through the filament guide tube.
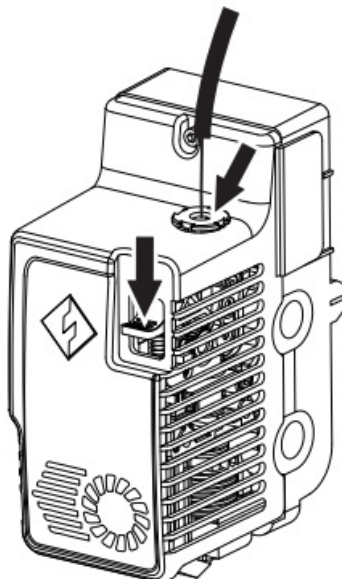

5. Press the filament feeding pressing plate in front of the extruder, insert the filament vertically into the extruder until it can't be inserted any further, and then loosen the filament feeding pressing plate.
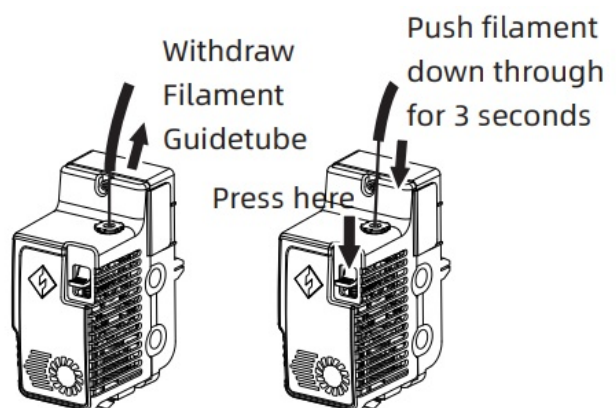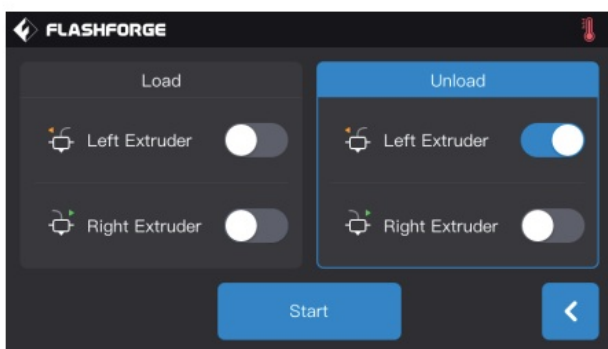
6. Insert the filament guide tube into the filament inlet hole on the extruder to fix.

7. Finally, fix the filament spool on the filament spool holder and close the cover.
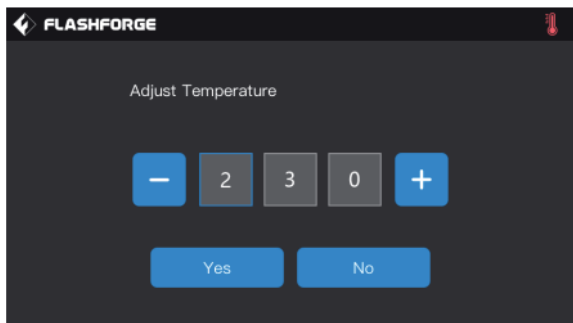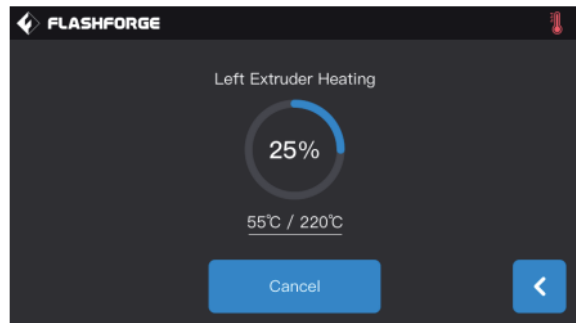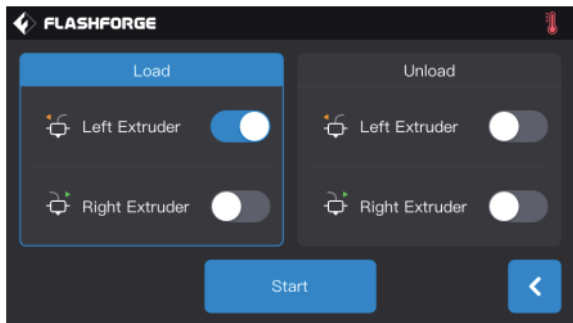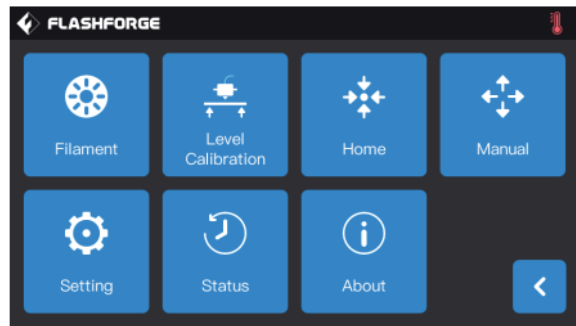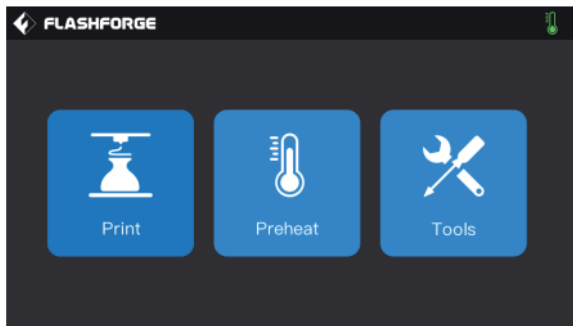
8. Filament feeding operation: Click the [Tools]-[Filament] button on the screen in turn, and set a reasonable heating temperature according to the required temperature value of the material; Operate according to the screen prompts, and wait for the nozzle to extrude uniform filament smoothly.

Withdraw Filament Guidetube

Push filament down through for 3 seconds

Press here

Filament unloading operation: Click [Unload], press down the filament pressing plate after the extruder temperature heating is completed, pull out the white filament guide tube, and pull out the filament upward quickly and then filament unloading is completed.

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