

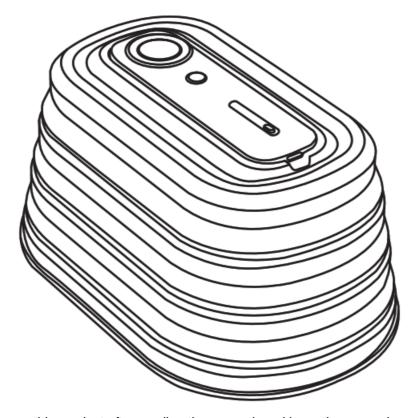
# eSUN eCure Lite 3D UV Resin Curing Light Box User Manual

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ensure Lite User Manual



Please use this product after reading the manual, and keep the manual properly.

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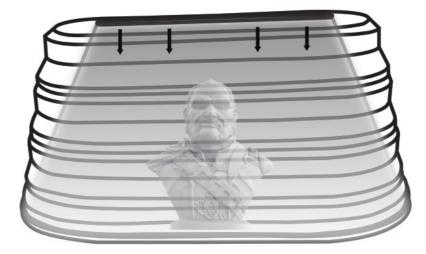
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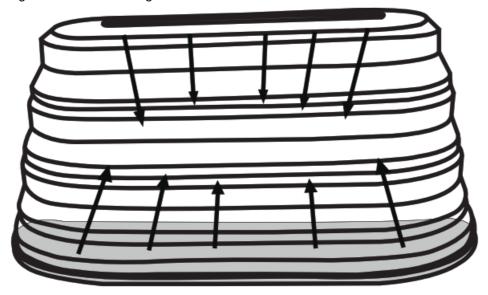
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### **Product Features**

1. Model sealing and curing.



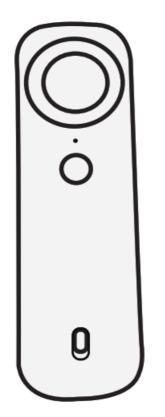
2. Reflective sheeting reflects ultraviolet light



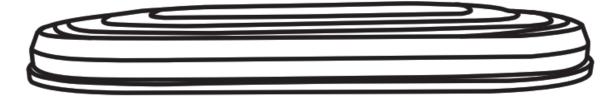
3. 360° curing in all directions.



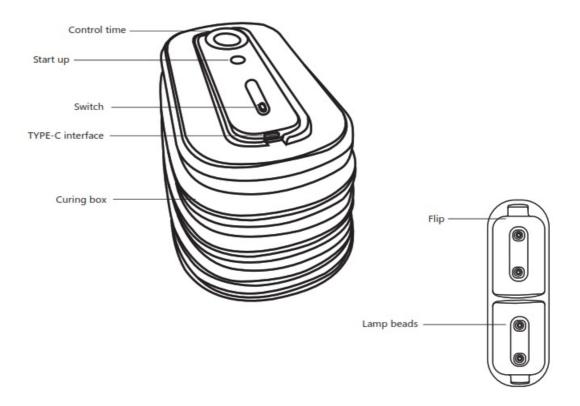
# 4. Button precise control



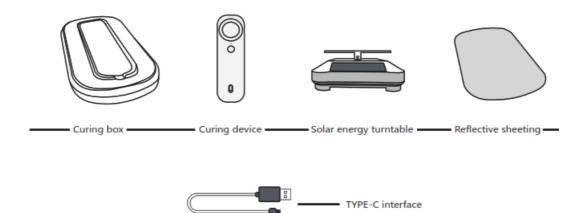
# 5. Fast folding takes up no space



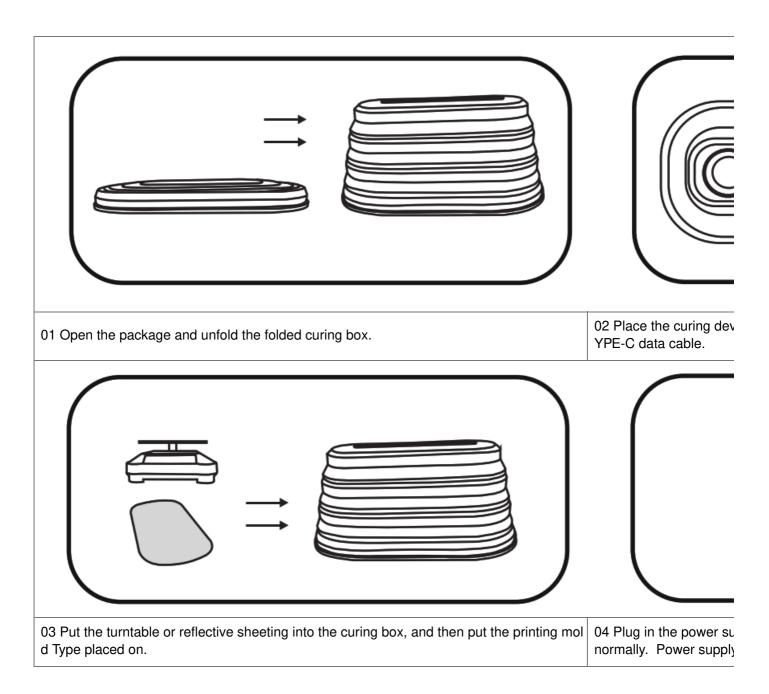
The main structure



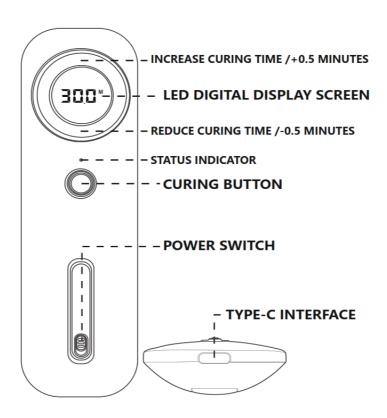
### **Product accessories**



### Instructions for use



# How to use the curing device



The first step

Slide the power switch, the LED digital display screen lights up.

The second step

Short press the button to increase curing time, each time the button is pressed, the curing time will increase by 0.5 minutes. Long press the button to increase the curing time, and the curing time will increase by 1 minute each time it flashes at a frequency of 5 minutes per second. (The single maximum curing time is 99 minutes)

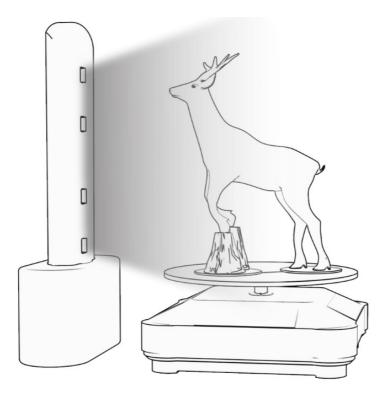
The third step

Click the curing button, and the lamp beads will light up and start curing. Press the curing button again to pause curing. (Double-click for single lamp curing)

The fourth step

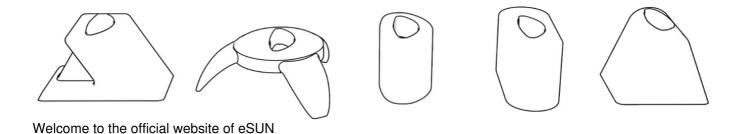
Slide the power switch, the screen goes out, and the curing ends. (Adjust the time or standby state, the indicator light will be red after the curing light starts to cure, the blue light will stay on, and it will enter the standby state after the curing is over)

### **External curing**



- 1. External curing for vertical curing, the curing effect is more uniform.
- 2. Place the curing lamp on the curing base, and the curing lamp is vertical irradiation. The solar wheel is driven by light, and the solar base is made of transparent material, which solves the problem that the bottom surface is difficult to cure. (The solar turntable is dual-use and can hold batteries
- 3. This method can also solve the problem of high model and insufficient height of the curing box.

The official website of eSun has prepared to cure base for users, please go to download it if necessary.







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### **Product parameter**

Product name: ensure Lite Lamp bead wavelength:405nm Power:5V2A Product net weight:425g Product size:235\*155\*125mm

#### **Matters need attention**

- 1. Do not take out the model during curing.
- 2. The reflective paper needs to be replaced regularly.
- 3. The curing box is made of silica gel, which has high safety.
- 4. Please do not look directly at the light source when using this product.
- 5. Please pay attention to the safety of electricity when using this product.
- 6. here are precision parts in the curing box, please do not disassemble it.
- 7. Do not place the product in a high place, the solar energy turntable and Curing device are easy to be broken.

Please read the manual carefully before using the product the product



#### **Documents / Resources**

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eSUN eCure Lite 3D UV Resin Curing Light Box [pdf] User Manual eCure Lite, 3D UV Resin Curing Light Box, eCure Lite 3D UV Resin Curing Light Box

Manuals+,