

DENALI B09HSSS4RP Shank Round Nose Core Box Router Bit Set Instruction Manual

Home » DENALI » DENALI B09HSSS4RP Shank Round Nose Core Box Router Bit Set Instruction Manual



Contents

- 1 DENALI B09HSSS4RP Shank Round Nose Core Box Router Bit Set
- 2 Operation
- 3 Documents / Resources
 - 3.1 References
- **4 Related Posts**



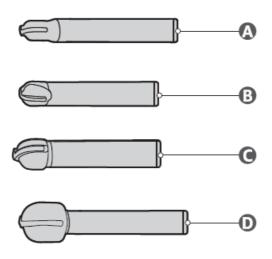
DENALI B09HSSS4RP Shank Round Nose Core Box Router Bit Set



4-Piece 1/4 in (0.635 cm) Shank Round Nose Core Box Router Bit Set

Model number	ABL032
Net weight	approx. 0.2 lbs (0.09 kg)
	Blade Material: YG6 carbide Body Material: 45# carbon steel
Material	

- 1/4" shank round nose bit
- 5/16" shank round nose bit
- 3/8" shank round nose bit
- 1/2" shank round nose bit



F	Router bit	Cutting profile	Cutting diameter	Shank length
A			1/4" (6.35 mm)	1/4" (6.35 mm)

B		5/16" (7.94 mm)	1/4" (6.35 mm)
@		3/8" (9.52 mm)	1/4" (6.35 mm)
0		1/2" (12.7 mm)	1/4" (6.35 mm)

Important Safeguards



DANGER: Risk of suffocation, Keep any packaging materials away from children and pets – these materials are a potential source of danger, e.g. suffocation.

- Read these instructions carefully and retain them for future use. If this product is passed to a third party, then these instructions must be included.
- Router bits can be very sharp. Wear protective gloves when fitting or changing router bits.
- Be careful when removing the packaging from the router bit. Always wear protective gloves (compliant to ANSI 105, EN ISO 21420 or EN 388) during the work.
- Always wear eye protection, hearing protection and a dust mask in the work area at all times.
- Discard immediately if any chipping or cracking of this product has occurred.
- Do not repair or regrind the router bits.
- Dull or damaged router bits must be discarded.
- Keep the product away from children and pets.
- product should only be used by persons of training and experience who have knowledge of how to use and handle the product.

Intended Use

- The product is designed for routing wood and wood based material in a router and may not be used for any other purpose. Always follow the router manufacturer's instructions for use.
- The product can be used with softwoods or hardwoods.
- The router bits fit all types of routers, both automatic and portable routers.

Operation



CAUTION

Risk of injury! Router bits are sharp, take precautions when handling them.

NOTICE

- Before using the product, always check the size info marked on each router bit.
- The router bit rotates at a very high speed and may heat up if the router is moved too slowly through the wood which may cause burn marks.

Tips

- When working on outside edges, move the tool counter-clockwise. When working on inside edges, move the tool clockwise.
- Use the router bits for routing channels in cutting boards and counter tops, and to produce flutes in hardwoods.
- When cutting wood materials containing glue, the sharpness of the milling cutter is reduced faster compared to cutting softwoods and hardwoods.
- For a better finish for hardwoods, do a second pass, specially for extra large cuts.
- Perform practice cuts with scrap materials before working on the actual piece.

Cleaning and Storage

- To clean the product, wipe with a damp cloth. Rinse the parts and let all parts dry completely.
- Never use corrosive detergents, wire brushes, abrasive scourers, metal or sharp utensils to clean the product.
- Use a small brush or compressed air to remove stubborn dust, if needed.
- Coat all parts with a thin coat of household oil to prevent a buildup of rust.
- Store each router bit inside the bit case.

Feedback and Help

We would love to hear your feedback. To ensure we are providing the best customer please consider writing a customer review.

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Documents / Resources



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References

• User Manual

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