





# **Danfoss VMTD-F-I Thermostatic Valve User Guide**

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**Danfoss VMTD-F-I Thermostatic Valve** 



### Termix VMTD-F-I

### **Specifications**

- Application: District heating substation for direct heating and instantaneous domestic hot water
- Design: Prefabricated with a differential pressure controller, sensor pockets, strainer, and ball valves
- Energy Source: Designed for district heating as primary source, other sources possible under suitable conditions
- Materials: Stainless steel and brass construction
- Safety Features: Recommended safety valve(s) installation, compliance with local regulations for connections

### **Functional description**

District heating substation for direct heating and instantaneous domestic hot water.

### **Application**

The Termix VMTD-F-I is a complete solution with built-in water heater and a differential pressure controlled heating system. Termix VMTD-F-I is applicable for single family houses and for decentralized systems.

### District heating (DH)

The substation is prefabricated with a differential pressure controller, a fitting piece and sensor pockets for insertion of a heat meter as well as strainer and ball valves.

### Heating (HE)

The heating circuit is designed for direct generation of heat.

The differential pressure control sets the optimum operation conditions for radiator thermostatic valves in order to enable individual temperature control in each room. In order to enable a time-depending temperature control program, a zone valve with actuator and a room thermostat can be included as an option.

### Domestic hot water (DHW)

The domestic hot water is prepared in the heat exchanger and the temperature is regulated with a flowcompensated temperature controller with integrated differential pressure controller. The heat exchanger cools out the DH water very efficiently, thereby creating an excellent operating economy. The Danfoss IHPT valve ensures a stable hot water temperature by varying loads, supply temperatures and by high and varying differential pressure without the need for readjusting the valve. This protects the heat exchanger against overheating and lime scale formation. Furthermore the IHPT valve has an integrated idle temperature controller, which keeps the house supply line warm. This shortens the waiting periods during summer when the heating system is in reduced operation, which is ideal where high comfort is requested.

### Safety notes

### Safety Notes – general

The following instructions refer to the standard design of substation. Special versions of substations are available on request.

This operating manual should be read carefully before installation and start-up of the substation. The manufacturer accepts no liability for damage or faults that result from non-compliance with the operating manual. Please read and follow all the instructions carefully to prevent accidents, injury and damage to property. Assembly, start-up and maintenance work must be performed by qualified and authorized personnel only.

Please comply with the instructions issued by the system manufacturer or system operator.

#### **Corrosion protection**

All pipes and components are made of stainless steel and brass. The maximum chloride compounds of the flow medium should not be higher than 150 mg/l.

The risk of equipment corrosion increases considerably if the recommended level of permissible chloride compounds is exceeded.

### **Energy source**

The substation is designed for district heating as the primary source of energy. However, also other energy sources can be used where the operating conditions allow it and always are comparable to district heating.

#### **Application**

The substation is designed to be connected to the house installation in a frost-free room, where the temperature does not exceed 50 °C and the humidity does not exceed 60%. Do not cover or wall up the substation or in any other way block the entrance to the station.

#### Choice of material

Choice of materials always in compliance with local legislation.

#### Safety valve(s)

We recommend mounting of safety valve(s), however, always in compliance with local regulations.

#### Connection

The substation must be equipped with features that ensure that the substation can be separated from all energy sources (also power supply).

### **Emergency**

In case of danger or accidents – fire, leaks or other dangerous circumstances – interrupt all energy sources to the station if possible, and seek expert help.

In case of discoloured or bad-smelling domestic hot water, close all shut-off valves on the substation, inform the operating personnel and call for expert help immediately.

#### **REACH**

All Danfoss A/S products fulfill the requirements in REACH.

One of the obligations in REACH is to inform customers about presence of Candidate list substances if any, we hereby inform you about one substance on the candidate list: The product contains brass parts which contains lead (CAS no: 7439-92-1) in a concentration above 0.1% w/w.

#### **Storage**

Any storage of the substation which may be necessary prior to installation should be in conditions which are dry and heated.

#### Authorized personnel only

Assembly, start-up and maintenance work must be performed by qualified and authorized personnel only.

### Please observe instructions carefully

To avoid injury to persons and damage to the device, it is absolutely necessary to read and observe these instructions carefully.

#### Warning of high pressure and temperature

- Be aware of the installation's permissible system pressure and temperature.
- The maximum temperature of the flow medium in the substation is 120 °C.
- The maximum operating pressure of the substation is 10 bar. PN 16 versions are available on enquiry.
- The risk of persons being injured and equipment damaged increases considerably if the recommended permissible operating parameters are exceeded.
- The substation installation must be equipped with safety valves, however, always in accordance with local regulations.

#### Warning of hot surface

The substation has got hot surfaces, which can cause skin burns. Please be extremely cautious in close proximity to the substation.

Power failure can result in the motor valves being stuck in open position. The surfaces of the substation can get hot, which can cause skin burns. The ball valves on district heating supply and return should be closed.

### Warning of transport damage

Before substation installation, please make sure that the substation has not been damaged during transport.

### **IMPORTANT – Tightening of connections**

Due to vibrations during transport all flange connections, screw joints and electrical clamp and screw connections must be checked and tightened before water is added to the system. After water has been added to the system and the system has been put into operation, re-tighten ALLALLALL connections.

### Mounting

Installation must be in compliance with local standards and regulations.

District heating (DH) – In the following sections, DH refers to the heat source which supplies the substations. A variety of energy sources, such as oil, gas or solar power, could be used as the primary supply to Danfoss substations. For the sake of simplicity, DH can be taken to mean the primary supply.

#### **Connections:**

- 1. Cold water mains (CWM)
- 2. Domestic cold water (DCW)
- 3. Domestic hot water (DHW)
- 4. Heating (HE) supply
- 5. Heating (HE) return
- 6. District heating (DH) return
- 7. District heating (DH) supply

#### Connection sizes:

• DH + HE: G 3/4" (int. thread)

• DCW + DHW: G 3/4" (int. thread)

### Dimensions (mm):

• Without cover (including ball valves): H 620 x W 440 x D 150

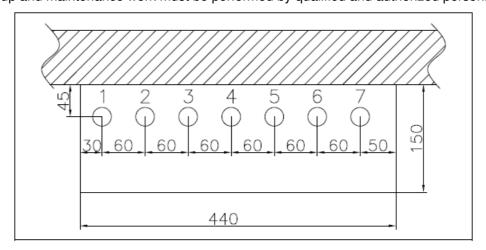
• With cover (built-in wall variant): H 810 x W 610 x D 150

• With cover (mounted on wall variant): H 650 x W 540 x D 190

Weight (approx.): 20 kg

### **Authorized personnel only**

Assembly, start-up and maintenance work must be performed by qualified and authorized personnel only.



The pipe placement can deviate from the shown drawing. Please note the markings on the station.

### Installation

### Mounting:

### · Adequate space

Please allow adequate space around the substation for mounting and maintenance purposes.

Orientation

The station must be mounted so that components, keyholes and labels are placed correctly. If you wish to mount the station differently please contact your supplier.

### Drillings

Where substations are to be wall-mounted, drillings are provided in the back mounting plate. Floor mounted units have support.

### Labelling

Each connection on the substation is labelled.

#### Before installation:

#### · Clean and rinse

Prior to installation, all substation pipes and connections should be cleaned and rinsed.

### Tightening

Due to vibration during transport, all substation connections must be checked and tightened before installation.

#### · Unused connections

Unused connections and shut-off valves must be sealed with a plug. Should the plugs require removal, this must only be done by an authorized service technician.

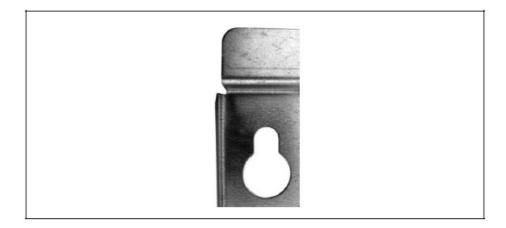
#### Installation:

#### Strainer

If a strainer is supplied with the station it must be fitted according to schematic diagram. Please note that the strainer may be supplied loose.

#### Connections

Internal installation and district heating pipes connections must be made using threaded, flanged or welded connections.



Keyhole for mounting.

#### Start-up

### Start-up, Direct heating

The shut-off valves should be opened and the unit observed as it enters service. Visual checking should confirm temperatures, pressures, acceptable thermal expansion and absence of leakage. If the heat exchanger operates in accordance with design, it can be put to regular use.

After water has been added to the system and the system has been put into operation, re-tighten ALLALLALL connections.

#### Re-tighten connections

After water has been added to the system and the system has been put into operation, re-tighten ALLALLALL connections.

#### **Electrical connections**

Before making electrical connections, please note the following:

#### Safety notes

Please read the relevant parts of the safety notes.

#### 230 V

The substation must be connected to 230 V AC and earth.

### **Potential bonding**

Potential bonding should be carried out according to 60364-4-41:2007 and IEC 60364-5-54:2011. Bonding point on the mounting plate below right corner marked with earth symbol.

#### Disconnection

The substation must be electrically connected so that it can be disconnected for repairs.

### **Outdoor temperature sensor**

Outdoor sensors should be mounted so as to avoid exposure to direct sunlight. They should not be placed close to doors, windows or ventilation outlets.

The outdoor sensor must be connected to the station on the terminal block under the electronic control.

#### **Authorized electrician**

Electrical connections must be made by an authorized electrician only.

#### Local standards

Electrical connections must be made in accordance with current regulations and local standards.

### Design

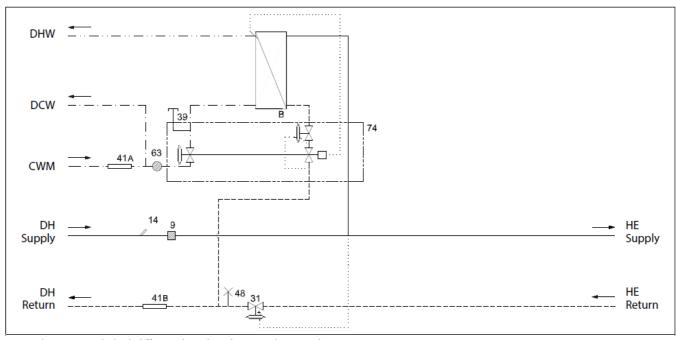


Your substation might look different than the substation shown.

## **Design description**

- B Heat exchanger, DHW
- 9 Strainer
- 31 Differential pressure controller
- 41A Fitting piece, cold water mains
- 41B Fitting piece, energy meter
- 48 Air vent, manual
- 63 Sieve
- 74 IHPT controller, DHW

# Schematic diagram



Your substation might look different than the schematic diagram shown.

### **Schematic description**

- B Heat exchanger, DHW
- 9 Strainer
- 14 Sensor pocket, energy meter
- 31 Differential pressure controller
- 39 Connection closed
- 41A Fitting piece, cold water mains
- · 41B Fitting piece, energy meter
- 48 Air vent, manual
- 63 Sieve
- 74 IHPT controller, DHW
- DHW: Domestic Hot Water
- . DCW: Domestic Cold Water
- CWM: Cold Water Mains
- DH Supply: District Heating Supply
- DH Return: District Heating Return
- **HE Supply:** Heating Supply
- HE Return: Heating Return

### **Technical parameters**

• Nominal pressure: PN 10 (PN 16 versions are available on enquiry)

• Max. DH supply temperature: 120 °C

• Min. DCW static pressure: 1.0 bar

• Brazing material (HEX): Copper

• Heat exchangers test pressure: 30 bar

• Sound level: N 55 dB

#### **Controls**

#### **Heating circuit**

### Differential pressure controller

The differential pressure controller smooths out the fluctuations in pressure arriving from the district heating network. The operating pressure in the substation is thus held steady.



#### **TP7000**

TP7000 electronic 7 day programmable room thermostat. Signals from the room thermostat can be used to control zone valves.



#### **DHW temperature control**

### **DHW temperature control**

There are various types of DHW temperature control used in Danfoss substations.

DHW temperature should be adjusted to 45-50 °C, as this provides optimal utilization of DH water. At DHW temperatures above 55 °C, the possibility of lime scale deposits increases significantly.

### IHPT 90 controller (45-65°)

- IHPT is a self-acting flow-compensated temperature controller with integrated differential pressure controller.
- The IHPT operates at its best at DH supply temperatures of up to 100 °C.
- By turning the handle for temperature setting in (+) direction the setting is increased, by turning it in (-) direction

the setting is decreased.

Turns*	Scale	DHW Temperature Setting [°C]
0	7	64
1	6	61
2	5	58
3	4	55
4	3	52
5	2	48
6	1	44
7	0	43

<sup>\*</sup>Start position: Handle turned fully in (+) direction. The values are intended as a guide.





### Other

### Safety valve

- The purpose of the safety valve is to protect the substation from excessive pressure.
- The blow-off pipe from the safety valve must not be closed. The blow-off pipe outlet should be placed so that it discharges freely and it is possible to observe any dripping from the safety valve.

• It is recommended to check the operation of safety valves at intervals of 6 months. This is done by turning the valve head in direction indicated.



#### Strainer

Strainers should be cleaned regularly by authorized personnel. The frequency of cleaning would depend on operating conditions and the manufacturer's instructions.



### **GTU Pressure Equalizer**

- The GTU Pressure Equalizer absorbs the expansion on the secondary side of the Termix water heaters and can be used as a substitute to the safety valve.
- Furthermore the pressure equalizer absorbs a possible increase in pressure, so a discharge outlet is omitted.
- The GTU Pressure Equalizer may not be applied in systems with hot water circulation.

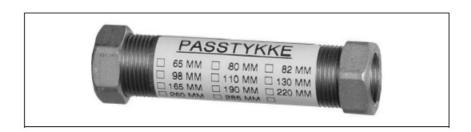


The return limiter type FJVR automatically controls the return temperature from radiators, convectors and under floor heating pipes.



### 6.3.5 Fitting piece

The substation is equipped with a fitting piece for energy meter.



### Assembly of energy meters:

### 1. Close ball valves

Close the ball valves on DH Supply and DH Return, if there is water on the system.

### 2. Loosen nuts

Loosen the nuts on the fitting piece.

### 3. Remove fitting piece

Remove the fitting piece and replace it with the energy meter. Do not forget the gaskets.

### 4. Tighten connections

After mounting of the energy meter remember to check and tighten all threaded connections.

### Sensor pocket, energy meter

The sensors of the energy meter is mounted in the sensor pockets.



#### **Extras**

### Circulation pipe

The circulation pipe set is mounted directly on the controller.

The set includes circulation pipe, single check valve and fitting. When mounting the hot water circulation directly on the controller the hot water circulation temperature will be equal to the idle temperature. The idle temperature is a few degrees lower than the set domestic hot water temperature.



#### **Maintenance**

The substation requires little monitoring, apart from routine checks. It is recommended to read the energy meter at regular intervals, and to write down the meter readings.

Regular inspections of the substation according to this Instruction are recommended, which should include:

#### **Strainers**

Cleaning of strainers.

#### **Meters**

Checking of all operating parameters such as meter readings.

#### **Temperatures**

Checking of all temperatures, such as DH supply temperature and DHW temperature.

#### **Connections**

Checking all connections for leakages.

### Safety valves

The operation of the safety valves should be checked by turning the valve head in the indicated direction.

#### Venting

- Checking that the system is thoroughly vented.
- Inspections should be carried out minimum every two years.

Spare parts can be ordered from Danfoss. Please ensure that any enquiry includes the substation serial number.

### **Authorized personnel only**

Assembly, start-up and maintenance work must be performed by qualified and authorized personnel only.

### **Troubleshooting**

### Troubleshooting in general

In the event of operating disturbances, the following basic features should be checked before carrying out actual troubleshooting:

- the substation is connected to electricity,
- the strainer on the DH supply pipe is clean,
- the supply temperature of the DH is at the normal level (summer, at least 60 °C winter, at least 70 °C),
- the differential pressure is equal to or higher than the normal (local) differential pressure in the DH network if in doubt, ask the DH plant supervisor,
- pressure on the system check the HE pressure gauge.

#### Authorized personnel only

Assembly, start-up and maintenance work must be performed by qualified and authorized personnel only.

### **Troubleshooting DHW**

Problem	Possible cause	Solution	
	Strainer in supply or return line clog ged.	Clean strainer(s).	
	DHW circulation pump out of order or with too low setting.	Check circulation pump.	
	Defective or clogged non-return valve.	Replace – clean.	
	No electricity.	Check.	
Too little or no DHW.	Wrong setting of automatic controls , if any.  To adjust an electronic control DHW, pls. note enclosed instractions of the control of the con		
	Scaling of the plate heat exchanger.	Replace – rinse out.	
	Defective motorized valve.	Check (use manual function) – repl ace.	
	Defective temperature sensors.	Check – replace.	
	Defective controller.	Check – replace.	
Hot water in some taps but not in al	DCW is being mixed with the DHW, e.g. in a defective thermostatic mixing valve.	Check – replace.	
I.	Defective or clogged non-return val ve on circulation valve.	Replace – clean.	
Tap temperature too high; DHW tap load too high.	Thermostatic valve adjusted to a to o high level.	Check – set.	
	Scaling of the plate heat exchanger.	Replace – rinse out.	
Temperature drop during tapping.	Larger DHW flow than the substation has been designed for.	Reduce DHW flow.	
Thermostatic control valve does not close	Temperature difference between D H supply and DHW set point too lo w.	Lower the set point temperature or i ncrease the DH supply temperature .	
Idle temperature too low (for station s equipped with IHPT).	Set point too low.	Turn thermostat in (+) direction.	

# Troubleshooting HE

Problem	Possible cause	Solution
	Strainer clogged in DH or HE circuit (radiator circuit).	Clean gate/strainer(s).

	The filter in the energy meter on DH circuit clogged.	Clean the filter (after consulting the DH plant operator).	
	Defective or wrongly adjusted differ ential pressure controller.	Check the operation of the differenti al pressure controller – clean the va lve seat if required.	
	Sensor defective – or possibly dirt i n the valve housing.	Check the operation of the thermostat – clean the valve seat if required.	
	Automatic controls, if any, wrongly	Check if the setting of the controller is correct – see separate instruction s.	
Too little or no heat.	set or defective – possibly power fai lure.	Check the power supply. Temporar y setting of motor to "manual" contr ol – see instructions on automatic c ontrols.	
	Pump out of operation.	Check if the pump is receiving pow er and that it turns. Check if there is air trapped in the pump housing – s ee pump manual.	
	The pump is set at too low speed of rotation.	Set the pump at higher speed of rot ation.	
	Pressure drop – the pressure drop on the radiator circuit shows lower t han recommended operating press ure.	Fill water on the system and check he functioning of the pressure expansion vessel if required.	
	Air pockets in the system.	Vent the installation thoroughly.	
	Limiting of the return temperature a djusted too low.	Adjust according to instructions.	
	Defective radiator valves.	Check – replace.	
	Uneven heat distribution in building because of incorrectly set balancing valves, or because there are no balancing valves.	Adjust/install balancing valves.	
	Diameter of pipe to substation too s mall or branch pipe too long.	Check pipe dimensions.	
Uneven heat distribution.	Air pockets in the system.	Vent the installation thoroughly.	
	Wrong setting of thermostat or of a utomatic controls, if any.	Adjust automatic controls, – see ins tructions for automatic controls.	
DH supply temperature too high.	Defective controller. The controller does not react as it should accordin g to the instructions.	Call automatic controls manufacturer or replace the regulat or.	
	Defective sensor on self-acting ther mostat.	Replace thermostat – or sensor onl y.	

	Wrong setting of automatic controls , if any.	Adjust automatic controls – see inst ructions for automatic controls.
	Defective controller. The controller does not react as it should accordin g to the instructions.	Call in automatic controls manufact urer or replace controller.
DH supply temperature too low.	Defective sensor on self-acting ther mostat.	Replace thermostat – or sensor onl y.
	Wrong placement/fitting of outdoor temperature sensor.	Adjust location of outdoor temperat ure sensor.
	Strainer clogged.	Clean gate/strainer.

	Too small heating surface/too small radiators compared to the total heat ing requirement of the building.	Increase total heating surface.	
	Poor utilization of existing heating s urface. Defective sensor on self-acting thermostat.	Make sure the heat is distributed evenly across the full heating surface – open all radiators and keep the radiators in the system from heating up at the bottom. It is extremely important to keep the supply temperature to the radiators as low as possible, while maintaining a reasonable level of comfort.	
Too high DH return temperature.	The system is single pipe loop.	The system should feature electronic controls as well as return sensors.	
	Pump pressure too high.	Adjust pump to a lower level.	
	Air in system.	Vent the system.	
	Defective or incorrectly set radiator valve(s). Single pipe loop systems r equire special one-pipe radiator val ves.	Check – set/replace.	
	Dirt in the motorized valve or in the differential pressure controller.	Check – clean out.	
	Defective motorized valve, sensor o r automatic controller.	Check – replace.	
	Electronic controller not adjusted co rrectly.	Adjust according to instructions.	
Noise in system.	Pump pressure too high.	Adjust pump to a lower level.	
Heat load too high.	Defective motorized valve, sensor o r electronic controller.	Check – replace.	

## Disposal



This symbol on the product indicates that it may not be disposed of as household waste..

It must be handed over to the applicable take-back scheme for the recycling of electrical and electronic equipment.

- Dispose of the product through channels provided for this purpose.
- Comply with all local and currently applicable laws and regulations.

### **Declaration**

**Declaration of conformity** 

Category 0 without electrical equipment



Danfoss A/S 6430 Nordborg Denmark CVR nr.: 20 16 57 15

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## **EU DECLARATION OF CONFORMITY**

Danfoss A/S

**Danfoss District Energy Division** 

Declares under our sole responsibility that the:

Product category: Small substations

Type designations: One

Novi VMTD Mini VMTD VMTD-F

Übergabestation

Covered by this declaration is in conformity with the following directives, standards or other normative documents, provided that the product is used in accordance with our instructions.

#### Machinery Directive 2006/42/EC

EN ISO 12100:2011

Safety of machinery - General principles for design - Risk assessment and risk reduction

Date: 2021.07.21

Place of issue: DK-7451 Sunds

Claws G. Signature:

Name: Claus G. Mortensen Title: Quality Manager

Date: 2021.07.21

Place of issue: DK-7451 Sunds

Signature:

Name: Karina Friis Skov Title: Director, Engineering

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ENGINEERING TOMORROW



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### EU DECLARATION OF CONFORMITY

### Danfoss A/S

**Danfoss District Energy Division** 

Declares under our sole responsibility that the:

Product category:

Small substations

#### Type designations:

640 UD	BTD	VMTD mini mix	KST-I	One Solar A+/B+		
	BVX VMTD mix	KST-M	One Solar	Mixing loop		
Ø18:	HD	BV VMTD F mix	KST-L	FLS	Measuring Unit	
			VX	VVX	BL	
C28:	CS 28 HD	CS 28 BV	CS 28 VMTD	CS 28 VX	CS 28 VVX	CS 28 BL
C32:	CS 32 HD	CS 32 BV	CS 32 VMTD	CS 32 VX	CS 32 VVX	CS 28 BL
C40:	CS 40 HD	CS 40 BV	CS 40 VMTD	CS 40 VX	CS 40 VVX	CS 40 BL

Covered by this declaration is in conformity with the following directives, standards or other normative documents, provided that the product is used in accordance with our instructions.

#### Machinery Directive 2006/42/EC

EN ISO 12100:2011

Safety of machinery – General principles for design – Risk assessment and risk reduction

#### EN 60204-1:2018

Safety of machinery – Electrical equipment of machines – Part 1: General requirements

#### RoHS Directive 2011/65/EU

Including amendment 2015/863

#### EN IEC 63000:2018

Technical documentation for the assessment of electrical and electronic products with respect to the restriction of hazardous substances.

#### EMC Directive - 2014/30/EU

EN 61000-6-1:2007

Electromagnetic compatibility (EMC) – Part 6-1: Generic standards – Immunity residential, commercial and light-industrial environments

#### EN 61000-6-2:2005

Electromagnetic compatibility (EMC) - Part 6-2: Generic standards - Immunity for industrial environments

#### EN 61000-6-3:2007 + A1:2011

Electromagnetic compatibility (EMC) – Part 6-3: Generic standards – Emission standard for residential, commercial and light-industrial environments

Date:
2021.07.20
Place of issue:
DK-7451 Sunds

Place of issue:
DK-7451 Sunds

Date:
2021.07.20
Place of issue:
DK-7451 Sunds

Signature:
Name: Karina Friis Skov
Title: Director, Engineering

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Revision No: 01

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### **Frequently Asked Questions**

#### Q: Can the Termix VMTD-F-I be used in multi-family buildings?

- A: The Termix VMTD-F-I is primarily designed for single family houses but can also be used in decentralized systems. For multi-family buildings, consider consulting with a professional to assess suitability.
- Q: What should be done if the chloride compounds exceed the recommended level?
  - A: If the chloride compounds in the flow medium exceed 150 mg/l, it is recommended to take corrective
    actions to reduce the levels to prevent equipment corrosion. Consult with a water treatment specialist for

appropriate solutions.

### **Documents / Resources**



<u>Danfoss VMTD-F-I Thermostatic Valve</u> [pdf] User Guide VMTD-F-I Thermostatic Valve, VMTD-F-I, Thermostatic Valve, Valve

### References

### • User Manual

### Manuals+, Privacy Policy

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