



## Danfoss VLT Safe Torque Off User Guide

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**Danfoss VLT Safe Torque Off**



## Product Information

### Specifications

- Function: Safe Torque Off (STO)
- Integration: Control terminal 37 on compatible frequency converters
- Compliance: EN ISO 13849-1, EN IEC 61508, EN IEC 62061, EN IEC 61800-5-2

## Introduction

### Purpose of the Manual

This manual provides information for use of Danfoss VLT® frequency converters in functional safety applications. The manual includes information about functional safety standards, Danfoss VLT® frequency converter Safe Torque Off (STO) function, the related installation and commissioning, and service and maintenance for STO. VLT® is a registered trademark.

### Additional Resources

This manual is targeted at users already familiar with the VLT® frequency converters. It is intended as a supplement to the manuals and instructions available for download at [drives.danfoss.com/knowledge-center/technical-documentation/](https://drives.danfoss.com/knowledge-center/technical-documentation/). Read the instructions shipped with the frequency converter and/or frequency converter option before installing the unit, and observe the instructions for safe installation.

## Functional Overview

### Introduction

The Safe Torque Off (STO) function is a component in a safety control system. STO prevents the unit from generating the power required to rotate the motor.

### NOTICE

Select and apply the components in the safety control system appropriately to achieve the desired level of

operational safety. Before integrating and using STO in an installation, carry out a thorough risk analysis on the installation to determine whether the STO functionality and safety levels are appropriate and sufficient.

The VLT® frequency converter is available with:

- Safe Torque Off (STO), as defined by EN IEC 61800-5-2.
- Stop Category 0, as defined in EN 60204-1.

The frequency converter integrates the STO functionality via control terminal 37.

The VLT® frequency converter with STO functionality is designed and approved suitable for the requirements of:

- Category 3 in EN ISO 13849-1.
- Performance Level “d” in EN ISO 13849-1.
- SIL 2 in IEC 61508 and EN 61800-5-2.
- SILCL 2 in EN 62061.

### **Products Covered and Identification**

The STO function is available for the following types of frequency converters:

- VLT® HVAC Drive FC 102
- VLT® Refrigeration Drive FC 103
- VLT® AQUA Drive FC 202
- VLT® AutomationDrive FC 301 enclosure size A1
- VLT® AutomationDrive FC 302
- VLT® Decentral Drive FCD 302
- VLT® Parallel Drive Modules

### **Identification**

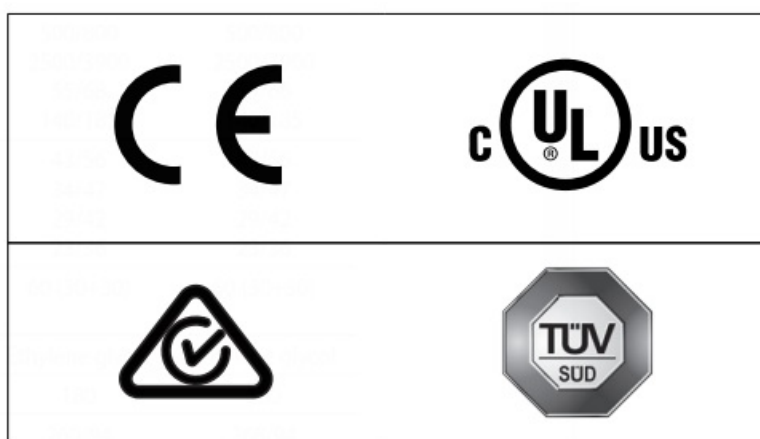
Confirm that the frequency converter is configured with STO function by checking the unit typecode on the nameplate (see Table 1.1).

**Table 1.1 Typecode Identification**

Product	Typecode
VLT® HVAC Drive FC 102	T or U at digit 18 of the typecode
VLT® Refrigeration Drive FC 103	T at digit 18 of the typecode
VLT® AQUA Drive FC 202	T or U at digit 18 of the typecode
VLT® AutomationDrive FC 301 enclosure size A1	T at digit 18 of the typecode
VLT® AutomationDrive FC 302	X, B, or R at digit 18 of the typecode
VLT® Decentral Drive FCD 302	X, B, or R at digit 18 of the typecode
VLT® Parallel Drive Modules	T or U at digit 18 of the typecode

### Approvals and Certifications

More approvals and certifications are available. Contact a local Danfoss partner.



### Applied Standards and Compliance

Use of STO on terminal 37 requires that the user fulfills all provisions for safety including relevant laws, regulations, and guidelines.

The integrated STO function complies with the following standards:

- IEC/EN 60204-1: 2016 Stop category 0 –uncontrolled stop
- IEC/EN 61508: 2010 SIL2
- IEC/EC 61800-5-2: 2016
- IEC/EN 62601: 2015 SIL CL2
- EN ISO 13849-1: 2015 Category 3 PL d

### Symbols, Abbreviations, and Conventions

Abbreviation	Reference	Description
B <sub>10d</sub>		Number of cycles until 10% of the components have a dangerous failure (for pneumatic and electromechanical components).
Cat.	EN ISO 13849-1	Category, level “B, 1–4”
CCF		Common cause failure
DC		Diagnostic coverage divided into Low, Medium and High.
FIT		Failure in time: 1E-9/hour
HFT	EN IEC 61508	Hardware fault tolerance: HFT = n means that n+1 faults could cause a loss of the safety function.
MTTFd	EN ISO 13849-1	Mean time to failure – dangerous. Unit: Years are divided into Low, Medium and High.
PFH	EN IEC 61508	Probability of dangerous failures per hour. Consider this value if the safety device is operated in high demand or continuous mode of operation, where the frequency of demands for operation made on a safety-related system is greater than 1 per year.
PFD	EN IEC 61508	Average probability of failure on demand, value used for low demand operation.
PL	EN ISO 13849-1	Discrete level used to specify the ability of safety-related parts of control systems to perform a safety function under foreseeable conditions. Levels divided into a to e.
PLr		Required performance level (the required performance level for a particular safety function).
SIL	EN IEC 61508 EN IEC 62061	Safety integrity level
STO	EN IEC 61800-5-2	Safe Torque Off
SS1	EN IEC 61800-5-2	Safe Stop 1
SRECS	EN IEC 62061	Safety-related electrical control system
SRP/CS	EN ISO 13849-1	Safety-related parts of control systems
PDS/SR	EN IEC 61800-5-2	Power drive system (safety-related)

### Conventions

Numbered lists indicate procedures.

Bullet lists indicate other information and description of illustrations.

Italicized text indicates:

- Cross-reference.
- Link.

- Parameter name.
- Footnote.
- Parameter group.
- Parameter option.
- Alarms/warnings.

All dimensions in drawings are given in both metric and imperial units (in brackets), for example: mm (in). An asterisk (\*) indicates the default setting of a parameter.

## **Safety**

### **Safety Symbols**

The following symbols are used in this guide:

#### **WARNING**

Indicates a potentially hazardous situation that could result in death or serious injury.

#### **CAUTION**

Indicates a potentially hazardous situation that could result in minor or moderate injury. It can also be used to alert against unsafe practices.

#### **NOTICE**

Indicates important information, including situations that can result in damage to equipment or property.

### **Qualified Personnel**

Only persons with proven skills are allowed to assemble, install, program, commission, maintain, and decommission the products. Persons with proven skills

- Are qualified electrical engineers, or persons who have received training from qualified electrical engineers and are suitably experienced to operate devices, systems, plant, and machinery in accordance with the general standards and guidelines for safety technology.
- Are familiar with the basic regulations concerning health and safety/accident prevention.
- Have read and understood the safety guidelines given in this manual and also the instructions given in the operating instructions of the frequency converter.
- Have a good knowledge of the generic and specialist standards applicable to the specific application.

Users of power drive systems (safety-related) (PDS(SR)) are responsible for:

- Hazard and risk analysis of the application.
- Identifying safety functions required and allocating SIL or PLr to each of the functions.
- Other subsystems and the validity of signals and commands from them.
- Designing appropriate safety-related control systems (hardware, software, parameterization, and so on).

### **Protective measures**

- Only qualified and skilled personnel is allowed to install and commission safety engineering systems.
- Install the frequency converter in an IP54 cabinet as per IEC 60529 or in an equivalent environment. In special

applications, a higher IP protection rating may be necessary.

- Ensure short-circuit protection of the cable between the safety option and the external safety device according to ISO 13849-2 table D.4. When external forces influence the motor axis (for example suspended loads), extra measures (for example a safety holding brake) are required to eliminate hazards.

### **Safety Precautions**

See the Safety chapter in the relevant operating instructions/guides for general safety precautions.

### **CAUTION**

After installation of STO, perform a commissioning test as specified in chapter 4.5 STO Commissioning Test. A passed commissioning test is mandatory after first installation and after each change to the safety installation.

### **WARNING**

#### **RISK OF DEATH AND SERIOUS INJURY**

If external forces act on the motor, for example in case of vertical axis (suspended loads), and an unwanted movement, for example caused by gravity, could cause a hazard, the motor must be equipped with extra measures for fall protection. For example, install extra mechanical brakes.

### **WARNING**

#### **RISK OF DEATH AND SERIOUS INJURY**

STO (that is, removal of 24 V DC voltage supply to terminal 37) does not provide electrical safety. The STO function itself is not sufficient to implement the Emergency-Off function as defined by EN 60204-1. Emergency-Off requires measures of electrical isolation, for example by switching off mains via an additional contactor.

### **WARNING**

#### **RISK OF ELECTRICAL SHOCK**

The STO function does NOT isolate mains voltage to the frequency converter or auxiliary circuits. Perform work on electrical parts of the frequency converter or the motor only after isolating the mains voltage supply and waiting for the discharge time to elapse, as specified in the Safety chapter in the relevant operating instructions/guides. Failure to isolate the mains voltage supply from the unit and waiting the time specified could result in death or serious injury.

- Do not stop the frequency converter by using the STO function. If a running frequency converter is stopped by using the function, the unit trips and stops by coasting. If this limitation is not acceptable, for example because it causes danger, use the appropriate stopping mode to stop the frequency converter and machinery before using the STO function. Depending on the application, a mechanical brake may be required.
- STO is suitable for performing mechanical work on the frequency converter system or affected area of a machine only. It does not provide electrical safety. STO must not be used as a control for starting and/or stopping the frequency converter.

### **CAUTION**

#### **AUTOMATIC RESTART**

Automatic restart behavior is only allowed in 1 of the 2 situations:

- The unintended restart prevention is implemented by other parts of the STO installation.
- A presence in the dangerous zone can be physically excluded when STO is not activated. In particular, paragraph 6.3.3.2.5 of ISO 12100: 2010 must be observed.

## **WARNING**

### **RISK OF DEATH AND SERIOUS INJURY**

The STO function can be used for asynchronous, synchronous, and permanent magnet motors. 2 faults can occur in the power semiconductor of the frequency converter. When using synchronous or permanent magnet motors, a residual rotation can result from the faults. The rotation can be calculated to  $\text{angle} = 360 / (\text{number of poles})$ . The application using synchronous or permanent magnet motors must take this residual rotation into consideration and ensure that it does not pose a safety risk. This situation is not relevant for asynchronous motors.

## **NOTICE**

Perform a risk assessment for each stop function to determine the selection of a stop category in accordance with EN 60204-1:

- Stop Category 0 is achieved with immediate removal of power to the actuator, resulting in an uncontrolled coast to stop. STO according to EN 61800-5-2 accomplishes a Stop Category 0 stop.
- Stop Category 1 is achieved with power available to the machine actuators to achieve the stop. Power is removed from the actuators when the stop is achieved according to EN 61800-5-2 Safe Stop 1 (SS1).
- Stop Category 2 is a controlled stop with power available to the machine actuators. A holding position under power follows the stop.

## **NOTICE**

When designing the machine application, timing and distance must be considered for a coast to stop (Stop Category 0 or STO). For more information regarding stop categories, refer to EN 60204-1.

## **Installation**

### **Safety Instructions**

## **CAUTION**

### **ELECTRICAL HAZARD**

The operator or electrical installer is responsible for proper grounding and compliance with all applicable national and local safety regulations.

See chapter 2 Safety and the relevant frequency converter operating instructions/guides. Also, always observe the instructions provided by the motor manufacturer.

## **STO Installation**

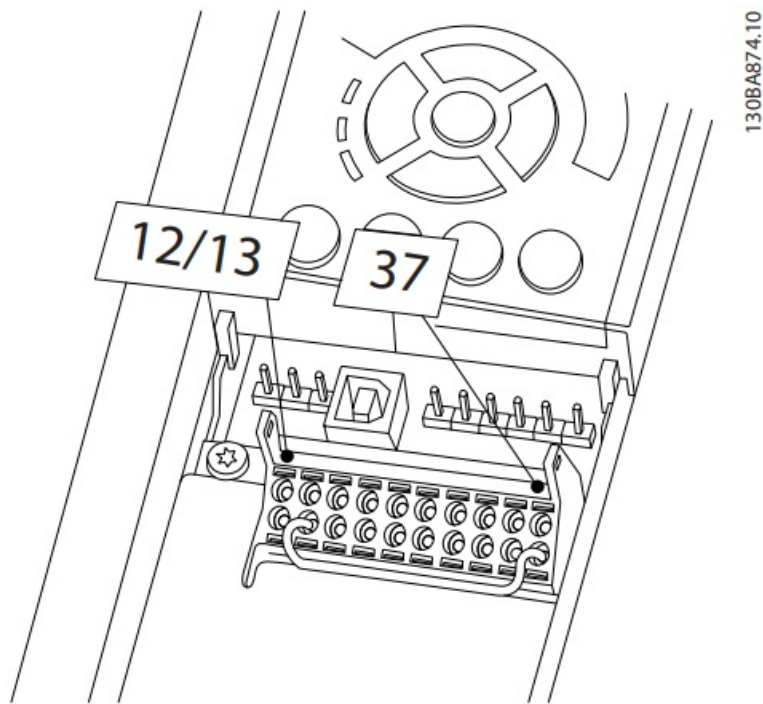
For motor connection, AC mains connection, and control wiring, follow the instructions for safe installation in the operating instructions/guides of the frequency converter.

For installation with the Ex-certified VLT® PTC Thermistor Card MCB 112, see chapter 3.3 Installation in Combination with VLT® PTC Thermistor Card MCB 112.

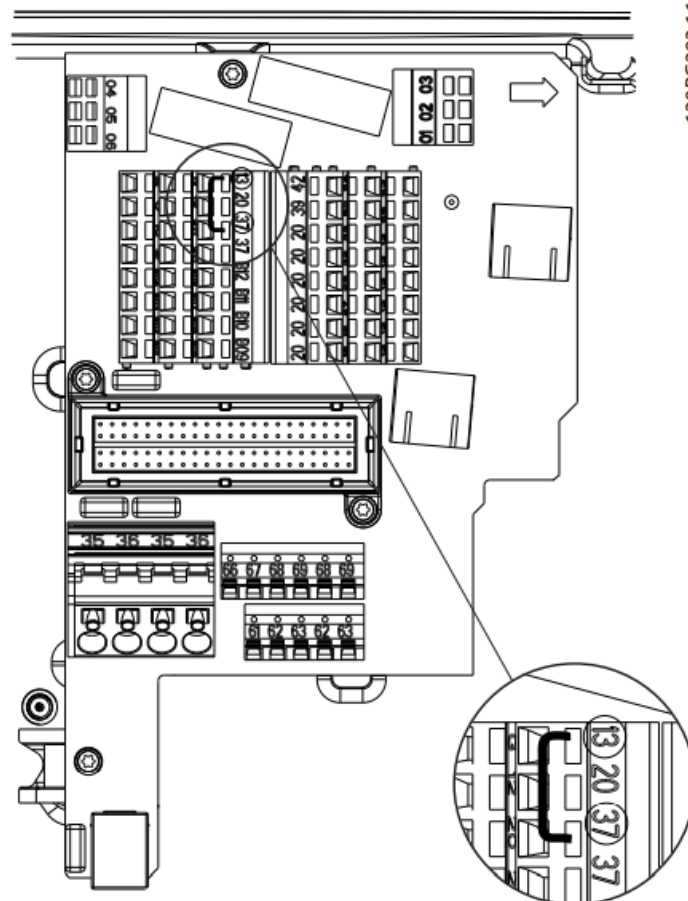
Enable the integrated STO as follows:

1. Remove the jumper wire between control terminals 37 and 12 or 13. Cutting or breaking the jumper is not sufficient to avoid short-circuiting. (See jumper on Illustration 3.1)





**Illustration 3.1 Jumper between Terminals 12/13 (24 V) and 37**  
(all Frequency Converters except of FCD 302)



**Illustration 3.2 Jumper between Terminals 13 (24 V) and 37**  
(FCD 302)

2. For example, connect an external safety monitoring relay via a NO safety function to terminal 37 (STO) and either terminal 12 or 13 (24 V DC). Connection and application examples can be found in chapter 5 Application Examples.
3. Complete wiring according to the instructions given in the operating instructions/guides of the frequency converter.

## NOTICE

Combination of VLT® PTC Thermistor Card MCB 112 and STO function is only available for VLT® HVAC Drive FC 102, VLT® AQUA Drive FC 202, VLT® AutomationDrive FC 302, and VLT® AutomationDrive FC 301 enclosure size A1.

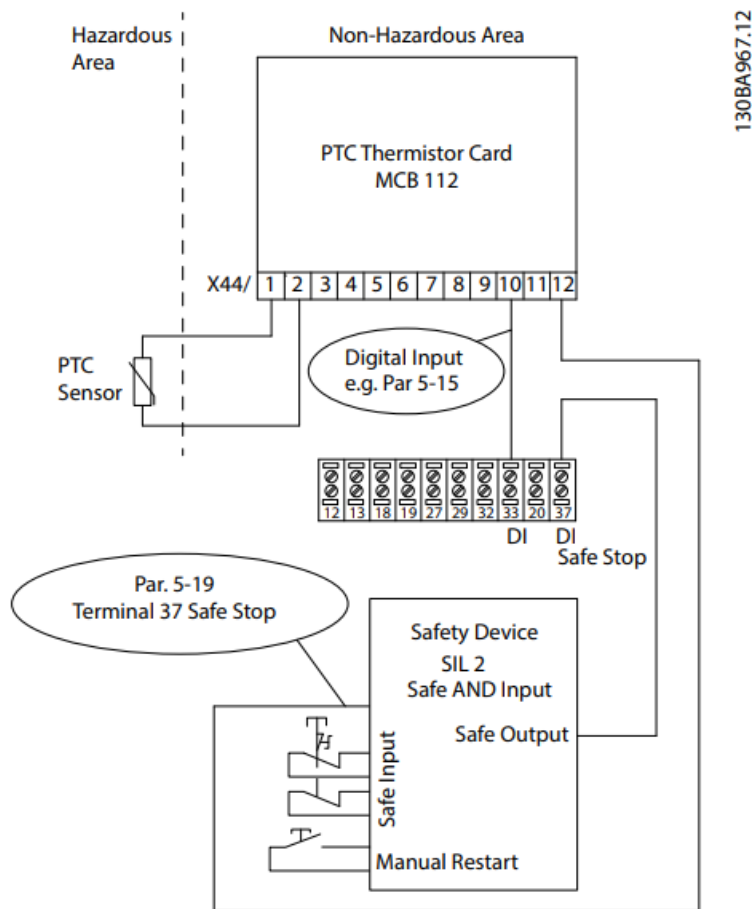
VLT® PTC Thermistor Card MCB 112 uses terminal 37 as its safety-related switch-off channel.

## NOTICE

Combination of VLT® PTC Thermistor Card MCB 112 and STO function is only available for VLT® HVAC Drive FC 102, VLT® AQUA Drive FC 202, VLT® AutomationDrive FC 302, and VLT® AutomationDrive FC 301 enclosure size A1.

® PTC Thermistor Card MCB 112 uses terminal 37 as its safety-related switch-off channel.

- Ensure that the output X44/12 of MCB 112 is AND-ed with the safety-related sensor (for example, emergency stop button and safeguard switch) that activates STO. This means that the output to STO terminal 37 is HIGH (24 V) only if both the signal from MCB 112 output X44/12 and the signal from the safety-related sensor are HIGH. If at least 1 of the 2 signals is LOW, then the output to terminal 37 must be LOW too.
- Ensure that the safety device with AND-logic complies with the needed safety level.
- Short-circuit protects the connection from the output of the safety device with safe AND-logic to the STO terminal 37, see Illustration 3.3.



**Illustration 3.3 Combination of an STO Application and an MCB 112 Application**

Illustration 3.3 shows a restart input for the external safety device. This means that in this installation, parameter 5-19 Terminal 37 Safe Stop can be set to value [7] PTC 1 & Relay W or [8] PTC 1 & Relay A/W. Refer to VLT® PTC Thermistor Card MCB 112 Operating Instructions for further details.

## Commissioning

### Safety Instructions

#### CAUTION

##### ELECTRICAL HAZARD

The operator or electrical installer is responsible for proper grounding and compliance with all applicable national and local safety regulations.

See chapter 2 Safety and the relevant frequency converter operating instructions/guides. Also, always observe the instructions provided by the motor manufacturer.

#### Activation of STO

The STO function is activated by removing the voltage at terminal 37 of the frequency converter. By connecting the frequency converter to external safety devices providing a safe delay, an installation for a Safe Stop 1 can be obtained. External safety devices must fulfill Cat./PL or SIL when connected to terminal 37. The STO function can be used for asynchronous, synchronous, and permanent magnet motors.

When the STO function (terminal 37) is activated, the frequency converter issues an alarm, trips the unit, and coasts the motor to a stop. Manual restart is required. Use the STO function to stop the frequency converter in emergency stop situations. In normal operating mode when STO is not required, use the standard stop function instead. Ensure that requirements according to ISO 12100 paragraph 6.3.3.2.5 are fulfilled before using the automatic restart function.

#### Parameter Settings for STO in

Combination with VLT® PTC Thermistor

Card MCB 112

- When MCB 112 is connected, more selections are available for parameter 5-19 Terminal 37 Safe Stop ([4] PTC 1 Alarm to [9] PTC 1 & Relay W/A).
- Selections [1]\* Safe Stop Alarm and [3] Safe Stop Warning are still available, but are for installations without MCB 112 or any external safety devices. If [1]\* Safe Stop Alarm or [3] Safe Stop Warning are selected and MCB 112 is triggered, the frequency converter reacts with alarm 72, Dangerous Failure and coasts the motor safely, without automatic restart.
- Do not select [4] PTC 1 Alarm and [5] PTC 1 Warning when an external safety device is used. Only use those selections when only MCB 112 uses the STO.

If selection [4] PTC 1 Alarm or [5] PTC 1 Warning is selected and the external safety device triggers STO, the frequency converter issues alarm 72, Dangerous Failure and coasts the motor safely, without automatic restart.

- Select [6] PTC 1 & Relay A to [9] PTC 1 & Relay W/A for the combination of external safety device and MCB 112.

#### CAUTION

##### AUTOMATIC RESTART

Selections allow for automatic restart when the external safety device is de-activated.

Before selecting [7] PTC 1 & Relay W or [8] PTC 1 & Relay A/W, ensure that:

- The unintended restart prevention is implemented by other parts of the STO installation, or
- A presence in the dangerous zone can be physically excluded when STO is not activated. In particular, paragraph 6.3.3.2.5 of ISO 12100:2010 must be observed.

See VLT® PTC Thermistor Card MCB 112 Operating Instructions for further information.

### **Automatic/Manual Restart Behavior**

The STO default state prevents unintended restarts (Restart Prevention Behavior). To terminate STO and resume normal operation:

### **NOTICE**

A successful commissioning test of the STO function is required after the initial installation, and after each subsequent change to the installation.

To perform a commissioning test:

- Follow the instructions in chapter 4.5.1 Restart Prevention for STO Application for applications without automatic restart after a safe stop, or
- Follow the instructions in chapter 4.5.2 Automatic Restart of STO Application for applications with automatic restart after a safe stop.

### **Restart Prevention for STO Application**

Application where parameter 5-19 Terminal 37 Safe Stop is set to default value [1]\* Safe Stop Alarm or combined STO and VLT® PTC Thermistor MCB 112 where parameter 5-19 Terminal 37 Safe Stop is set to [6] PTC 1 & Relay A or [9] PTC 1 & Relay W/A):

1. Remove the 24 V DC voltage supply to terminal 37 using the interrupt device while the frequency converter drives the motor (that is mains supply is not interrupted).
2. Check that:
  - 2a The motor coasts.
  - 2b The mechanical brake activates (if connected).
  - 2c If the local control panel (LCP) is mounted, it shows Alarm 68, Safe Stop.
3. Reapply 24 V DC to terminal 37.
4. Ensure that the motor remains in the coasted state, and the mechanical brake (if connected) remains activated.
5. Send reset signal (via bus, digital I/O, or [Reset] key).
6. Ensure that the motor becomes operational again.

The commissioning test is successfully completed when all the given steps are passed.

### **Automatic Restart of STO Application**

Application where parameter 5-19 Terminal 37 Safe Stop is set to [3] Safe Stop Warning or combined Safe Torque Off and VLT® PTC Thermistor MCB 112 where parameter 5-19 Terminal 37 Safe Stop is set to [7] PTC 1 & Relay W or [8] PTC 1 & Relay A/W):

1. Remove the 24 V DC voltage supply to terminal 37 by the interrupt device while the frequency converter drives the motor (that is mains supply is not interrupted).
2. Check that:
  - 2a The motor coasts.
  - 2b The mechanical brake activates (if connected).
  - 2c If the local control panel (LCP) is mounted, it shows Warning 68, Safe Stop.
3. Reapply 24 V DC to terminal 37.
4. Ensure that the motor becomes operational again.

The commissioning test is successfully completed when all the given steps are passed.

## **NOTICE**

See the warning on the restart behavior in chapter 2.3 Safety Precautions.

## **System Configuration Security**

- Security measures are the responsibility of the user.
- The frequency converter parameters can be password-protected.

## **Service and Maintenance**

It is required for PL d or SIL2 to conduct a functional test every 12 months to detect any failure or malfunction of the STO functionality. For lower PL or SIL, it is a recommendation.

To conduct the functional test, perform the following steps (or a similar method suitable for the application):

1. Remove the 24 V DC voltage supply at terminal 37.
2. Check if the LCP shows Alarm 68, Safe Stop.
3. Verify that the frequency converter trips the unit.
4. Verify that the motor is coasting and comes to a complete stop.
5. Verify that the motor cannot be started.
6. Reconnect the 24 V DC voltage supply to terminal 37.
7. Verify that the motor is not started automatically and restarts only by giving a reset signal (via bus, digital I/O, or [Reset] key).

## **Application Examples**

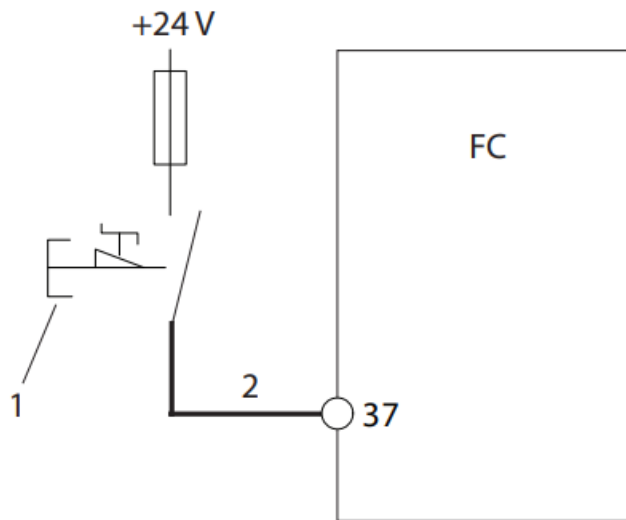
### **SISTEMA Data**

SISTEMA (Safety Integrity Software Tool for the Evaluation of Machine Applications) is a software utility that provides developers and testers of safety-related machine controls with comprehensive support in the evaluation of safety in the context of ISO 13849-1.

Functional safety data are available from a data library for use with the SISTEMA calculation tool from the IFA (Institute for Occupational Safety and Health of the German Social Accident Insurance), and data for manual calculation. SISTEMA is available for download at [www.danfoss.com/en/service-and-support/downloads/dds/sistema-safety-integrity-software-tool/#overview](http://www.danfoss.com/en/service-and-support/downloads/dds/sistema-safety-integrity-software-tool/#overview).

### **Emergency Stop of Frequency Converter with Safe Torque Off -Category 1, PL c, SIL 1**

Illustration 5.1 shows an emergency stop with Safe Torque Off – Category 1, PL c, SIL 1 application example.



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1	Emergency stop button
2	Short circuit protected cable (if not inside installation IP54 cabinet). See ISO 13849-2 Table D.4 for further information.

Illustration 5.1 Emergency Stop with Safe Torque Off -Category 1, PL c, SIL 1

### Safety function

If there is an emergency, the emergency stop device is activated. The frequency converter's Safe Torque Off (STO) function is activated. Following a stop or emergency stop command, the frequency converter is halted.

### Design features

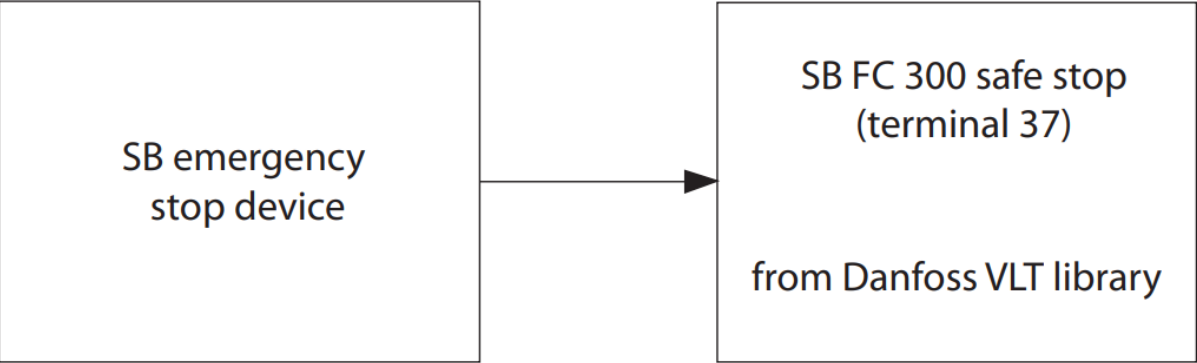
- The circuit can be used up to Category 1, PL c (ISO 13849-1) or SIL 1 (EN 62061 and IEC 61508).
- The Safe Torque Off (STO) function is activated via 1 NC positively operated switch contact (according to IEC 60947-1, IEC 60947-5-1, and IEC 60947-5-5).
- For PL c, the complete safety functions have to be calculated (MTTFd).
- Use basic safety principles.
- Device used for activation of Safe Torque Off (STO) must be suitable for the selected Category, PL or SIL.

When implementing the emergency stop, pay attention to the following tips:

- Any non-safety related standards should be fulfilled for the application and its components.
- Application designer is responsible for selecting suitable components.
- The cable shown as bold in Illustration 5.1 has to be short circuit protected according to ISO 13849-2 table D.4.
- To fulfill PL c, the MTTFd and DC for the whole safety function has to be calculated.
- The B10d value of the emergency stop device shall be known. B10d value has to be high enough to fulfill MTTFd corresponding PL c.

Implementation in SISTEMA using the Danfoss VLT library As an example, use the subsystem "VLT®

AutomationDrive FC 302/FCD 302 Safe Torque Off (Terminal 37)". No need to edit all the parameters which are set in the library.



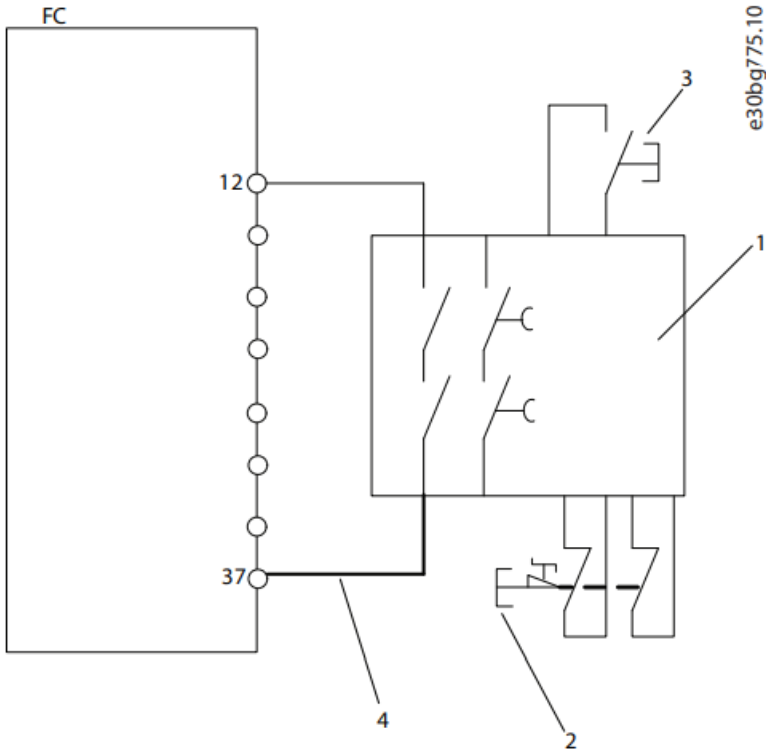
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## Illustration 5.2 Safety-related Block Diagram

### Emergency Stop of Frequency

Converter with Safe Torque Off Using Safety Relay – Category 3, PL d, SIL 2

Illustration 5.3 shows an emergency stop with Safe Torque Off using safety relay – Category 3, PL d, SIL 2 application example.



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1	Safety relay (Category 3, PL d, or SIL 2)
2	Emergency stop button
3	Reset button
4	Short circuit protected cable (if not inside installation IP54 cabinet). See ISO 13849-2 Table D.4 for further information.

Illustration 5.3 Installation Example to Achieve a Stop Category 0 (EN 60204-1) with Safety Cat. 3/PL “d” (ISO 13849-1) or SIL 2 (EN 62061 and IEC 61508).

### Safety function

If there is an emergency, the emergency stop device is activated. The frequency converter's Safe Torque Off (STO) function is activated. Following a stop or emergency stop command, the frequency converter is halted.

### Design features

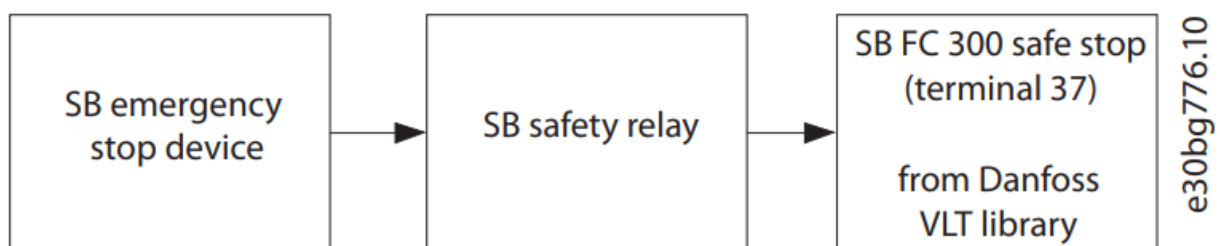
- The circuit can be used up to Category 3, PL d (ISO 13849-1) or SIL 2 (EN 62061 and IEC 61508).
- For PL d, the complete safety functions have to be calculated (MTTFd).
- Use basic safety principles.
- Device used for activation of Safe Torque Off (STO) and safety relay must be suitable for the selected category PL and SIL.

When implementing the emergency stop, pay attention to the following tips:

- Any non-safety related standards should be fulfilled for the application and its components.
- Application designer is responsible for selecting suitable components.
- The cable shown as bold in Illustration 5.3 has to be short circuit protected according to ISO 13849-2 table D.4.
- To fulfill PL d, the MTTFd and DC for the whole safety function has to be calculated.

This set-up can be used if a dual positive switching device is used. Depending on the safety relay, it is also possible to connect several activation devices to 1 Safe Torque Off (STO).

Implementation in SISTEMA using the Danfoss VLT library As an example, use the subsystem “VLT® AutomationDrive FC 302/FCD 302 Safe Torque Off (Terminal 37)”. No need to edit all the parameters which are set in the library.



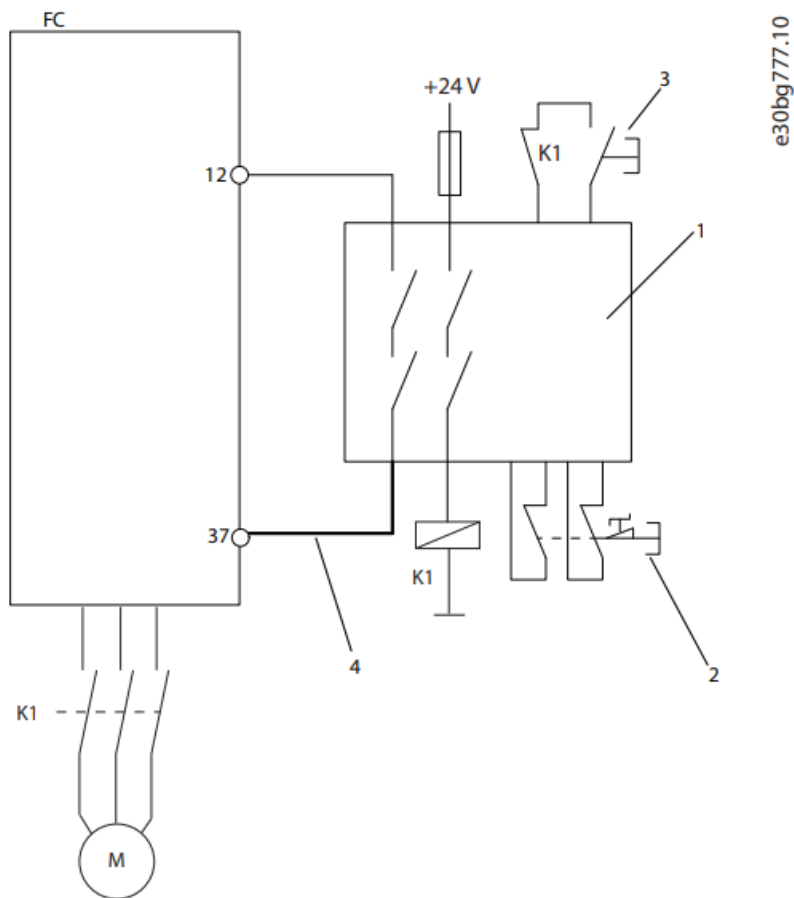
**Illustration 5.4 Safety-related Block Diagram**



## Emergency Stop of Frequency

Converter with Safe Torque Off, Safety Relay and Output Contactor – Category 4, PL e, SIL 3

Illustration 5.5 shows an emergency stop of frequency converter with Safe Torque Off, safety relay and output contactor – Category 4, PL e, SIL 3 application example.



1	Safety relay (Category 4, PL e, SIL 3)
2	Emergency stop button
3	Reset button
4	Short circuit protected cable (if not inside installation IP54 cabinet). See ISO 13849-2 Table D.4 for further information.

Illustration 5.5 Frequency Converter with Safe Torque Off, Safety Relay and Output Contactor – Category 4, PL e, SIL 3

### Safety function

If there is an emergency, the emergency stop device is activated. The frequency converter's Safe Torque Off (STO) function is activated. Following a stop or emergency stop command, the frequency converter is halted. Where the safety control system must be in accordance with PL e ISO 13849-1 or SIL 3 (EN 62061 and IEC 61508), it requires a 2 channel stop for the STO function. One channel can be implemented by the STO input on the frequency converter and the other by a contactor, which may be connected in either the frequency converter input or output power circuits. The contactor must be monitored through an auxiliary guided contact, shown as K1 in Illustration 5.5.

## Design features

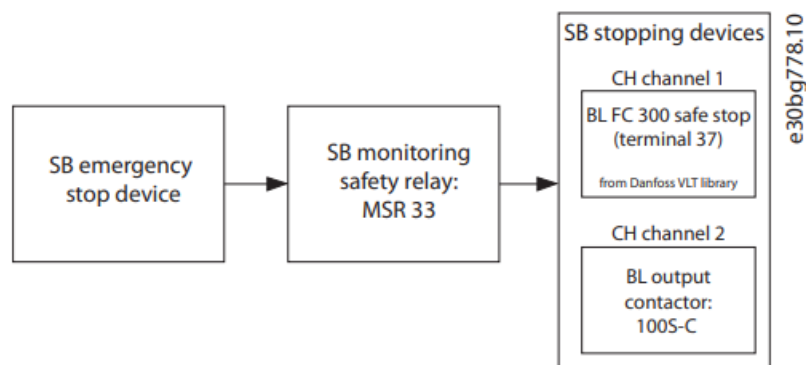
- The circuit can be used up to category 4 and PL e.
- For PL e, the complete safety functions have to be calculated (MTTFd).
- Use basic safety principles.
- Device used for activation of Safe Torque Off (STO) and safety relay must be suitable for the selected category, PL or SIL.

When implementing the emergency stop, pay attention to the following tips:

- Any non-safety related standards should be fulfilled for the application and its components.
- Application designer is responsible for selecting suitable components.
- The cable shown as bold in Illustration 5.5 has to be short circuit protected according to ISO 13849-2 table D.4.
- To fulfill PL e, the MTTFd and DC for the whole safety function has to be calculated.

This set-up can be used if a dual positive switching device is used.

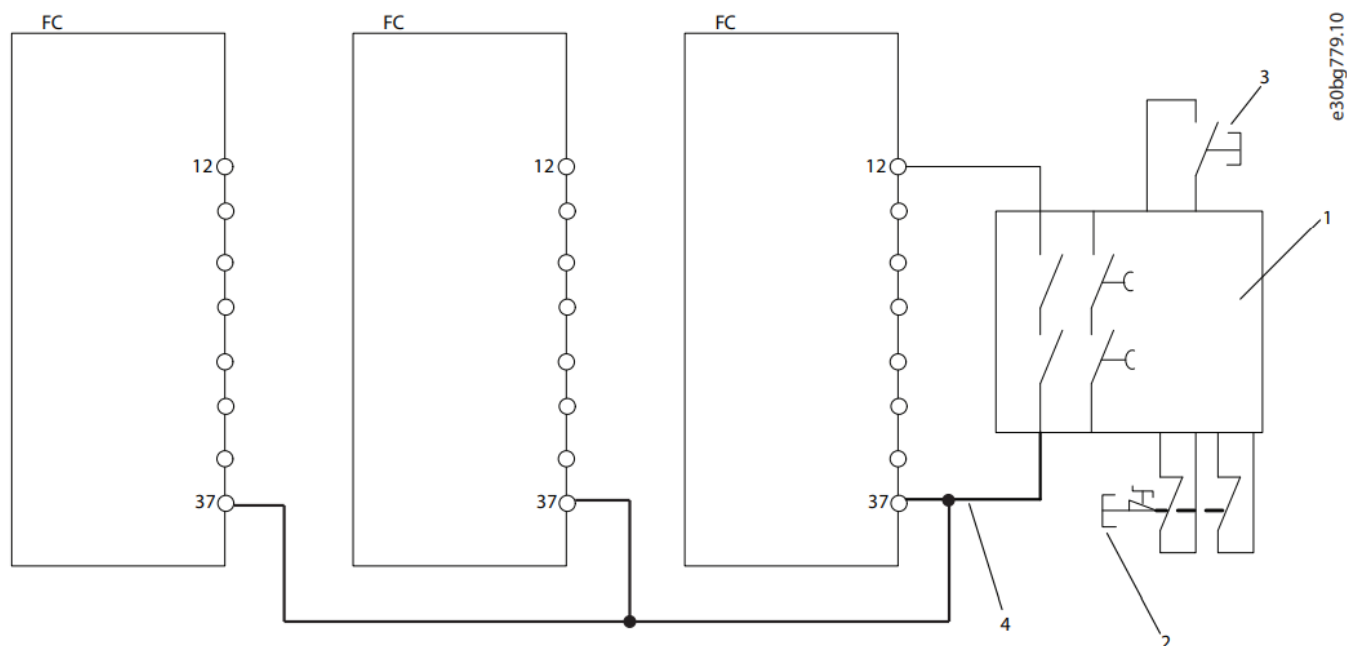
**Implementation** in SISTEMA using the Danfoss VLT library As an example, use the block “VLT® AutomationDrive FC 302 (Terminal 37)”. No need to edit all the parameters which are set in the library.



**Illustration 5.6 Safety-related Block Diagram**

## Emergency Stop of Multiple Frequency Converters – Category 3, PL d, SIL 2

Illustration 5.7 shows an emergency stop of multiple frequency converters – Category 3, PL d, SIL 2 application example.



1	Safety relay (Category 3, PL d, or SIL 2)
2	Emergency stop button
3	Reset button
4	Short circuit protected cable (if not inside installation IP54 cabinet). See ISO 13849-2 Table D.4 for further information.

Illustration 5.7 Emergency Stop of Multiple Frequency Converters – Category 3, PL d, SIL 2

### Safety function

If there is an emergency, the emergency stop device is activated. The frequency converter's Safe Torque Off (STO) function is activated. Following a stop or emergency stop command, the frequency converter is halted. The STO inputs may be connected directly together, if it is required to control multiple frequency converters from the same control line.

Connecting inputs together increases the probability of a fault in the unsafe direction, since a fault in 1 frequency converter might result in all frequency converters becoming enabled. The probability of a fault is so low, at  $1 \times 10^{-10}$  per hour, that the resulting probability still meets the requirements for SIL2 for realistic numbers of frequency converters. It is recommended that no more than 20 inputs should be connected in parallel.

### NOTICE

When using internal 24 V DC supply (terminal 12), the amount of parallel inputs (terminal 37) is limited to 3, otherwise, the available output power is exceeded.

### Design features

- The circuit can be used up to Category 3, PL d or SIL 2.
- For PL d, the complete safety functions have to be calculated (MTTFd).
- Use basic safety principles.
- Device used for activation of Safe Torque Off (STO) and safety relay must be suitable for the selected category, PL or SIL.

When implementing the emergency stop, pay attention to the following tips:

- Any non-safety related standards should be fulfilled for the application and its components.
- Application designer is responsible for selecting suitable components.
- The cable shown as bold in Illustration 5.7 has to be short circuit protected according to ISO 13849-2 table D.4.
- To fulfill PL d, the MTTFd and DC for the whole safety function has to be calculated.

This set-up can be used if a dual positive switching device is used. Depending on the safety relay, it is also possible to connect several activation devices to one Safe Torque Off.

### Implementation in SISTEMA using the Danfoss VLT library

As an example, use the subsystem “VLT® AutomationDrive FC 302/FCD 302 Safe Torque Off (Terminal 37)”. No need to edit all the parameters which are set in the library. The subsystem needs to be put into the safety function as often as number of frequency converters are present on the single STO line.

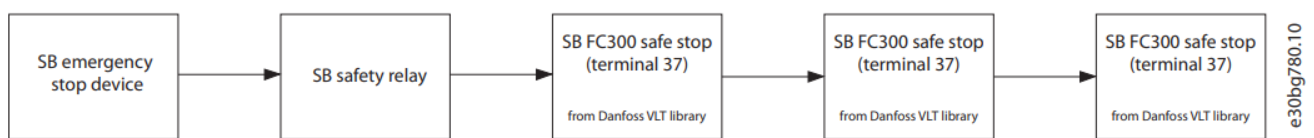


Illustration 5.8 Safety-related Block Diagram

## STO Technical Data

### NOTICE

For technical specifications and operating conditions for the frequency converter, refer to the relevant operating instructions/guides of the frequency converter.

### NOTICE

The STO signal must be SELV or PELV supplied.

European directives	Machinery Directive (2006/42/EC)	EN ISO 13849-1	
		EN IEC 62061	
		EN IEC 61800-5-2	
	EMC Directive (2014/30/EU)	EN 50011	
		EN 61000-6-3	
		EN 61800-3	
	Low Voltage Directive (2014/35/EU)	EN 50178	
		EN 61800-5-1	
Safety standards	Safety of Machinery	EN ISO 13849-1, IEC 62061, IEC 60204-1	
	Functional Safety	IEC 61508-1 to -7, IEC 61800-5-2	
Safety function		IEC 61800-5-2	IEC 60204-1

		Safe Torque Off (STO)	Stop Category 0
Safety performance	ISO 13849-1		
	Category	Cat 3	
	Diagnostic Coverage	DC: 90% (Medium)	
	Mean Time to Dangerous Failure	MTTFd: 14000 years (High)	
	Performance Level	PL d	
	IEC 61508/IEC 62061		
	Safety Integrity Level	SIL 2, SIL CL2	
	Probability of Dangerous Failure per Hour	PFH: 1E-10/h; 1E-8/h for specific variants1), 2) (High Demand Mode)	
	Probability of Dangerous Failure on Demand	PFD: 1E-10; 1E-4 for specific variants1), 2) (Low Demand Mode)	
	Hardware Fault Tolerance	HFT: 0 (1oo1)	
	Proof Test Interval T1	20 Years	
	Mission time TM	20 Years	
	Reaction time	Input to output response time	Maximum 20 ms, 60 ms for specific variants1), 2)

Table 6.1 Technical Data

1. VLT® HVAC Drive FC 102, VLT® Refrigeration DriveFC 103, VLT® AQUA Drive FC 202, and VLT® Automation Drive FC 301/FC 302 High Power Drives with enclosure size F:
  - 400 V: 450/500 kW (600/650 hp) – 800/1000 kW (1075/1350 hp) (High Overload/Normal Overload).
  - 690 V: 630/710 kW (850/950 hp) – 1800/2000 kW (2400/2700 hp) (High Overload/Normal Overload).
2. VLT® Parallel Drive Modules:
  - 400 V: 250/315 kW (350/450 hp) – 800/1000 kW (1200/1350 hp) (High Overload/Normal Overload).
  - 690 V: 315/400 kW (350/400 hp) – 1000/1200 kW (1150/1350 hp) (High Overload/Normal Overload).

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## FAQ


- **Q: How can I verify if my frequency converter supports the STO function?**

A: You can identify if your frequency converter supports the STO function by checking the unit typecode on the nameplate. Look for specific typecodes such as T, U, X, B, or R at digit 18 of the typecode as indicated in Table 1.1 of the manual.



- **Q: What safety standards does the integrated STO function comply with?**

A: The integrated STO function complies with standards such as EN ISO 13849-1, EN IEC 61508, EN IEC 62061, and EN IEC 61800-5-2. Ensure that you fulfill all safety provisions and regulations when using STO on terminal 37 of the frequency converters.

## Documents / Resources

	<p><a href="#">Danfoss VLT Safe Torque Off</a> [pdf] User Guide VLT Safe Torque Off, VLT, Safe Torque Off, Torque Off</p>
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## References

-  [Danfoss Drives: World-leading drive manufacturer | Danfoss](#)
-  [SISTEMA Safety Integrity Software Tool | Danfoss](#)
- [User Manual](#)

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